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Biochemical and technological characteristics of wooden breast chicken fillets and their consumer acceptance

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Abstract The wooden breast (WB) has caused great damages to meat producing industries, being its etiology still not fully understood. Thus, the objective of this work was to investigate biochemistry and technological characteristics of WB chicken fillets and their consumer acceptance. WB fillets were evaluated in regards to color, pH, approximate chemical composition, water holding capacity, cooking loss, shear force, total and soluble collagen, and comparison estimated of pyridinoline. The sensorial analysis used real size images of fillets. The WB showed changes in physical parameters such as an increase in luminosity and shear force. In regards to the chemical parameters, showed an increase in pH value, moisture content, lipids, and mineral, and protein content reduction. There were biochemistry changes in the collagen with an increase of 17.32% in total collage content and a reduction by 30.96% in the estimated pyridinoline content. Technological parameters were negatively altered by a reduction in water holding capacity. WB fillets showed a low acceptance rate and intention to purchase. Results show the WB meat presented biochemistry and technological characteristics compromised besides a low acceptance and purchase intention, leading to economic losses for the poultry sector.

Keywords Sensorial analysis · Appearance · Collagen cross-links · Soluble collagen

Introduction

Wooden breast (*WB*) is characterized essentially by palpable toughness, pale areas, caudal protuberance, and translucent fluid or citrin coloration on the surface (Sihvo et al. 2014), and, for these reasons, it is totally or partially condemned by the industry. These fillets, when processed, can also cause damages due to low yield (Petracci et al. 2015) and low water holding capacity (Mazzoni et al. 2015; Soglia et al. 2016; Geronimo et al. 2019). The low capacity of these fillets to retain water is associated with chemical alterations in protein and mineral content, with a simultaneous increase in moisture and lipids content (Sihvo et al. 2014; Mazzoni et al. 2015; Soglia et al. 2016; Geronimo et al. 2019). Changes associated with inflammatory processes and muscle fibers degeneration (Sihvo et al. 2014; Mazzoni et al. 2015; Soglia et al. 2016).

Although the etiology of this anomaly has not been fully explained, it is known that WB fillets show fibrosis, with an accumulation of connective tissue and an increase in collagen deposition (Sihvo et al. 2014; Soglia et al. 2016), which can be related to the toughness found in these meats. However, the increase *in natura* meat toughness is related not only to collagen content, but also to the amount and stability of cross-links, being the pyridinoline the main form of cross-link found in collagen, characterized and identified for being a thermostable and permanent compound (Coró et al. 2002). As the concentration of pyridinoline increases, collagen solubility decreases, making meat texture tougher (Coró et al. 2002). Pyridinoline content in *WB* fillets is still unknown.

Meat appearance, mainly color, is a determining factor for consumers, affecting directly their decisions about the quality and freshness of the cut (Damodaran et al. 2008). Color alterations, as the presence of pale and yellowish

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regions, and protuberances on the surface (Sihvo et al. 2014), may influence directly consumer's acceptance and purchase intention. Kato et al. (2019) investigated the perception of American and Brazilian consumers, respectively, in relation to the appearance of chicken fillets with *white striping (WS)*, an anomaly that may occur simultaneously with *WB*. Both studies used photographic images during the evaluation and found out that, as the anomaly degree of severity increases, acceptance and purchasing intention decreases significantly. The main reason for rejection was associated with the presence of white stripes, which were associated with fat deposition on the surface. It should be noted that directional paired comparison tests in order to prove the paleness, consumer acceptance, and purchase intention have not yet been reported to *WB* fillets.

Thus, the objective of this work was to investigate biochemistry and technological characteristics of *WB* chicken fillets and their consumer acceptance. *WB* fillets were evaluated in regards to color, pH, approximate chemical composition, water holding capacity, cooking loss, shear force, total and soluble collagen, and comparison estimated of pyridinoline.

Material and methods

Samples classification

The study was conducted in a poultry slaughterhouse in Southern Brazil. Chicken from the same line (Ross 308 AP), mixed sexing, average weight and age (3.51 kg and 47 days) were selected and slaughtered, according to standard procedure, including electrically stunning, bleeding, scalding, deafeathering, evisceration, cooling, and deboning. Then, chicken breasts were classified and collected. Classification started from a visual and tactile inspection of the chicken breast fillets (Pectoralis major) in the slaughter line federal inspection area (or filleting) by trained specialists. Fillets with palpable toughness, pale areas, protuberance in the caudal region, according to the classification described by Sihvo et al. (2014) were considered as WB (n = 20). Normal fillets—N (n = 20) were classified based on their normal appearance, i.e., the visual absence of anomalies. After classification, full-size color photos $(1600 \times 1200 \text{ pixels})$ of the chicken fillets were individually acquired by an image acquisition system with of a standard illumination (Doc L-Pix model, Loccus Biotecnologia, São Paulo, Brazil), the coded fillets for further sensory analysis represented by digits 286 and 532 correspond to normal and WB, respectively (Fig. 1). The research was approved by the Committee on Ethics in the Use of Animals from Londrina State University (OF. CIRC. CEUA No. 10861.2018.12).



Fig. 1 Full-size color photos individually acquired from the normal chicken breast (286) and WB (532) for sensory analysis

Chicken fillets were analyzed regarding their pH level, color (L*, a* e b*), approximate chemical composition, dimensions (cranial and caudal region height, width and length), water holding capacity (WHC), cooking loss (CL), shear force (SF), collagen content (total and soluble), comparison estimated of pyridinoline, directional paired comparison, and acceptance and purchase intention.

Approximate chemical composition

Approximate chemical composition was determined as described by AOAC (2005). Moisture was quantified by the oven-drying method at 105 °C until constant weight, ashes content by incineration in a muffle at 550 °C, lipids by the Soxhlet method with petroleum ether after meat acid hydrolysis, and proteins by total nitrogen quantification by the Kjeldahl method, using a conversion factor of 6.25.

Color and pH measurement

Color was measured 24 h *post mortem* with the help of a Minolta CR400 colorimeter with a D65 illuminant and results expressed by the CIELAB system (Soares et al. 2002). Readings were made at three distinct points of the internal and external regions of the chicken fillets to obtain values for L* (luminosity), a* (green–red component) and b* (blue-yellow component).

The pH value was also obtained 24 h *post mortem* from the insertion of a meat contact potentiometer electrode (Testo 205, Brazil) in the cranial ventral region of the fillet, as described by Olivo et al. (2001).

Cooking loss

The study used the method described by Honikel (1998) to quantify cooking loss (CL) using cuts from the cranial region of the chicken fillets 24 h *post mortem*, weighed previously and packed in plastic bags hermetically sealed. Next, samples were cooked in a water bath at 80 °C until reaching an internal temperature of 75 °C. After the cooking, the exudate water was discarded and the samples were weighed again after reaching room temperature. The result was expressed in exudate water percentage, considering the initial and final mass of the fillets.

Water holding capacity

Water holding capacity (WHC) of the samples was determined 24 h *post mortem* as described by Hamm (1960). Previously weighed cubes of approximately 2.0 g, originated from the cranial region were placed between a system with two paper filters and two acrylic plates. Next, after being pressed by 10 kg piece for 5 min, they were weighed again. WHC was expressed in percentage, considering the samples initial and final mass.

Shear force

Shear force (SF) was conducted in raw and cooked samples, being the cooked samples the same submitted to the CL analysis. Samples were cut along the fibers in the dimensions of $1 \times 1x2$ cm (height, width, length) as described by Honikel (1998). SF was measured by a TA-XT2i texturometer with a coupled Warner–Bratzler blade at a speed of 5.0 mm/s. Results were expressed in Newton (N), corresponding to the force peak needed to shear the fibers transversally.

Total and soluble collagen content quantification

Total and soluble collagen content was determined as described by Woessner- Júnior (1961). 1.0 g of chushed sample with 15 mL of HCl 6 mol L^{-1} at 105 °C was hydrolyzed for 15 h. The hydrolyzed was filtered, its pH adjusted to 6.0 to 7.0 with the addition of 33% of NaOH and HCl mol L^{-1} . Next, the volume was filled up to 250 mL with distilled water. A 2.0 mL aliquot of the hydrolyzed sample was transferred to a test tube with 1.0 mL of chloramine solution maintained at rest for 20 min at room temperature. Soon after, 1.0 mL of HCIO₄ 3.15 mol L^{-1} was added for an extra 1 min. Next, 1.0 mL of dimethyl-4amino benzaldehyde, homogenized, and heated at 60 °C was added for 20 min. Samples absorbance reading at 557 nm was conducted after they reached room temperature. Total collagen content was obtained from a standard curve with hydroxyproline and the total collagen content was calculated by the hydroxyproline content multiplied by 8.0.

Soluble collagen content was determined according to the modified method of Oliveira et al. (1998). 2.5 g of sample was homogenized, using deionized water, for 1 min and heated at 80 °C. Next, samples homogenized by an Ultra Turrax at 22,000 rpm were centrifuged at 4000 rpm, for 15 min. The supernatant was filtered 30 ml of HCl 6 mol L^{-1} was added for hydrolysis as described for total collagen determination.

Comparison estimated of pyridinoline

For collagen extraction, 10.0 g of samples were chopped and transferred to an erlenmeyer with 200 mL of KCl 0.6 mol L⁻¹ and kept under constant agitation for 24 h at 4 °C. Next, samples were centrifuged at 1000 rpm for 25 min at 4 °C. The obtained precipitate was left submerged in water at 4 °C for 24 h. Soon after, it was washed with 50 mL of distilled water at 4 °C, homogenized and centrifuged. After the supernatant was discarded, the washing process was repeated 6 times (Lira et al. 1999). The obtained precipitate was freeze-dried and deep-frozen for 36 h. 100 mg of the freeze-dried sample were weighed and transferred to a screw-top test tube, added 1.0 mL of HCl 6 mol L⁻¹ and sealed for posterior hydrolysis in an oven at 105 °C for 24 h (Eyre et al. 1984).

The cellulose column was prepared according to Skinner (1982) and the mobile phase included 1-butanol, water and acetic acid (4:1:1). After the hydrolysis, the screw-top test tube received 0.5 mL of cellulose, 2.5% in the mobile phase, 0.5 mL of acetic acid and 2 mL of 1-butanol, homogenized and poured in the column. The column was washed three times with aliquots of 5.0 mL of mobile phase. For the extraction of the pyridinoline retained in the cellulose, 6.0 mL of ultrapure water was passed and collected. Next, it was centrifuged at 3000 for 8 min at 4 °C. The supernatant phase was discarded and the remaining was frozen and lyophilized for 24 h for a comparison estimated of pyridinoline (Skinner 1982; Avery et al. 1996).

After lyophilization, samples (n = 20) were re-suspended in 1,0 mL of acetic acid 20% (v.v⁻¹) for a spectrofluorimeter reading. Fluorescence detection intensity (in counts/mg of insoluble collagen in 1.0 g dry sample) was determined by applying excitation of 297 nm and emission of 380 nm (Eyre 1987). The pyridinoline standard was not used as reference; however, the concentration could be estimated due to the isolation of the pyridinoline fraction used during the sample preparation, being, therefore, the majoritary pyridinoline fraction. The pyridinoline standard was not used as a reference; however, the concentration could be estimated due to the isolation of the pyridinoline fraction used during the sample preparation. The washing with KCl, for example, aims to extract the myofibrillar proteins from the sample, soluble proteins, and all soluble content present in the sample, since pyridinoline is insoluble, thus eliminating possible interferences to the analysis.



Fig. 2 Emission spectrum obtained from a normal fillet (a) and WB (b) for an estimated pyridinoline comparison

In addition, pyridinoline is a naturally fluorescent compound, being it possible to estimate its content from the spectrofluorimeter (CORÓ et al., 2002). In addition, Zhang et al. (2009) report that tryptophan residues, possible interferents, emit light at 340 nm, not interfering with the wavelengths used in the analyses. The emission spectrum obtained for the normal (Fig. 2a) and WB (Fig. 2b) fillets indicates that both samples show the same behavior without fluorescent interferences, indicating the possibility of using it for an estimated comparison of pyridinoline content.

Sensorial analysis

The directional paired comparison, and acceptance and purchase intention tests were used to investigate the real impacts of the incidence of *WB* in fillets destined to commercialization, applied at different days. To eliminate any possible bias, only habitual chicken meat consumers participated in the research. The study was approved by the Londrina State University Ethics Committee for Research Involving Human Beings no. 2.673.746, CAAE 89055118.9.0000.5231.

As recommended by the Ministry of Health, one of the emergency measures taken during the new coronavirus COVID-19 pandemic was to avoid agglomeration. The use of photos had already been proven as an effective method for the visual evaluation of raw chicken breasts, so the procedure was used during the white striping evaluation. (*WS*) (Kato et al. 2019).

The sensorial analysis was performed with 250 different and untrained panelists (chicken breast fillets consumers). The panel included 68.8% women and 31.2% men, predominantly between the ages of 26 and 35 (35.1%) and consumption frequency of 1–3 (74.1%) times a week. The photos codified with randomized numbers were presented simultaneously. The panelists were instructed to adjust the screen of their electronic instrument forming a 90° angle for standardization purposes, and better image evaluation and color discrimination. Next, the directional paired comparison test was applied, with the request for the indication of the paler sample, followed by the acceptance test using the 9 points hedonic scale (1 = dislike extremely; 9 = like extremely) and purchase intention using the 5 points structured scale (1 = I definitely would buy to 5 = I definitely would not buy). At the end of each evaluation, panelists were asked the reason for their answers.

Statistics analysis

Directional paired comparison data were analyzed using a table based on the binomial distribution (one-tailed) according to Meilgaard et al. (1999). Overall acceptance results, purchase intention and physical, chemical and technological were evaluated using the Student *t* test at 5% of probability to compare *WB* and Normal chicken fillets, using the *Statistica* 7.0 software.

Results and discussion

Physical, chemical and technological parameters of WB fillets

The incidence of *WB* in chicken breast resulted in significant structural changes, compromising its physical, chemical, and technological characteristics. Chicken fillets with WB showed higher pH value (p < 0.05), results similar to those reported previously (Tasoniero et al. 2016; Geronimo et al. 2019; Madruga et al. 2019). The higher final pH value of chicken fillets was positively correlated with the increase in breast development, as described by Berri et al. (2007). In fact, fillets with WB showed greater development, with an increase in the dimensions of the cranial and caudal regions, as shown in Table 1. This result can be due to a histological alteration caused by a muscle fibers degeneration, which reduces the glycogen content available, and consequently, reduces acidification during the post mortem period, reflecting in higher final pH value (Table 1) (Mudalal et al. 2014a; Sihvo et al. 2014). In addition, Abasht et al. (2016) observed in WB biomarkers associated with oxidative stress and alteration in the use of glycogen.

WB fillets showed higher L* and b* values when compared to normal fillets (Table 1), confirming the presence of pale areas and yellowish regions in the cut, these alterations being microscopically observed in breasts with the anomaly (Sihvo et al. 2014). Moreover, this result may be related to the higher final pH value of *WB* fillets and histological changes resulting from successive degeneration of muscle fibers (Petracci et al. 2015). Mudalal et al. (2014a), Tasoniero et al. (2016) and Geronimo et al. (2019) described similar results.

In regards to the fillets physical dimensions, *WB* fillets showed a significant increase in the caudal and cranial region, with no significant alterations in width and length (Table 1). Results are in agreement with those reported by

 Table 1
 Physical, chemical and technological parameters in normal and WB chicken fillets

Parameters	Groups		
	Normal	WB	
рН	$5.76^{\rm b}\pm0.09$	$5.88^{a} \pm 0.12$	
L*	$52.79^{b} \pm 2.68$	$57.61^{a} \pm 2.49$	
a*	$-2.10^{a} \pm 0.65$	$-1.53^{b} \pm 0.87$	
b*	$6.46^{b} \pm 2.00$	$7.84^{\rm a}\pm2.06$	
Dimensions			
Cranial region height (cm)	$4.12^{\text{b}}\pm0.25$	$5.13^{a}\pm0.32$	
Caudal region height (cm)	$1.33^{\text{b}}\pm0.28$	$2.49^{\rm a}\pm0.34$	
Wigth (cm)	$9.32^{\rm a}\pm0.94$	$9.05^{\rm a}\pm0.81$	
Length (cm)	$18.05^{\mathrm{a}}\pm0.98$	$17.70^{a} \pm 2.01$	
WHC	$69.34^{a} \pm 1.79$	$67.87^{\rm b} \pm 2.40$	
CL	$21.29^{b} \pm 1.37$	$28.37^a\pm3.83$	
SF of raw (N)	$12.24^{b} \pm 3.27$	$19.59^{\rm a} \pm 5.40$	
SF of cooked (N)	$28.57^a\pm 6.40$	$28.26^a\pm 5.53$	

WHC water holding capacity, CL cooking loss, SF shear force

^{a.b}Different letters on the same line were statistically different according to Student's t- test (p < 0.05)

Mudalal et al. (2014a) and confirm the protuberance in the caudal region and the bulging in the cranial region, alterations microscopically observed and that help detects the anomaly (Sihvo et al. 2014). In addition, these results suggest that chicken with WB shows an increase in fillet development, supporting the hypothesis that the anomaly is correlated with the increase in the chicken growth rate (Mudalal et al. 2014a).

Raw WB fillets were 37.52% tougher than the normal fillets by the shear force instrumental measure (Table 1), which is one of the main characteristics observed in the detection of the anomaly (Sihvo et al. 2014). The increase in the hardness of raw fillets can be explained due to the increase in collagen deposition resulting from the fibrosis process (Sihvo et al. 2014). However, the increase in hardness of the meat is not only related to the collagen content but with the amount of mature and stable crosslinking, the pyridinoline (Coró et al. 2002). In contrast, when cooked, there was no significant difference regarding hardness. This result may be directly related to the lower number of crosslinks observed in fillets with WB, as shown in Table 3. Results suggest that the muscle fiber regeneration process occurs an increase in collagen synthesis, with fewer crosslinks and immature formation of cross-links, which are easily broken by heating temperatures.

In relation to the technological characteristics, there was a reduction in water retention capacity in fillets with *WB* and an increase in cooking loss (Table 1). These results are associated with the change in the chemical composition of the fillets with the anomaly, which showed a reduction in total protein content (Table 2), especially sarcoplasmic and myofibrillar proteins (actin and myosin) (Mudalal et al. 2014b), responsible for the water retention in the meat. This can be corroborated by the higher collagen: protein ratio (Table 3) and increased lipid content, inducing a high hydrophobicity, with a consequent reduction in its ability to water retention capacity in its structure (Soglia et al. 2016).

The *WB* anomaly promoted alterations in the chemical composition of the meat (Table 2), with an increase by 2.43% in moisture that can be explained by the occurrence of a moderate to serious edema (liquid accumulation), a

 Table 2 Approximate centesimal composition of normal and WB fillets

Parameters	Groups		
	Normal	WB	
Moisture (%)	$74.54^{\rm b} \pm 0.80$	$76.40^{a} \pm 1.21$	
Protein (%)	$24.52^{a} \pm 2.79$	$20.85^{b} \pm 1.35$	
Lipids (%)	$0.69^{\rm b} \pm 0.16$	$1.13^{\rm a} \pm 0.19$	
Ash (%)	$1.15^{a} \pm 0.06$	$1.02^{\rm b}\pm0.05$	

^{a,b}Different letters on the same line were statistically different according to Student's t-test (p < 0.05)

Table 3 Total, soluble and
pyridinoline collagen in normal
and WB chicken fillets

Parameters	Groups	
	Normal	WB
Total collagen (%)	$1.27^{\rm b} \pm 0.11$	$1.49^{a} \pm 0.20$
Soluble collagen (%)	$0.16^{a}\pm0.03$	$0.17^{a}\pm0.03$
Collagen/protein ratio	5.18 ^b	7.15 ^a
Pyridinoline (<i>counts</i> /mg of insoluble collagen in 1.0 g dry sample)	$217.19^{a}\pm 43.28$	$149.96^{b} \pm 27.11$

^{a.b}Different letters on the same line were statistically different according to Student's t-test (p < 0.05)

result of inflammatory processes (Sihvo et al. 2014). Fillets with *WB* showed a reduction of 14.97% in protein content and an increase of 63.77% in lipids. The reduced protein content is due to the degeneration and atrophy of the muscle fibers (Mudalal et al. 2014b; Soglia et al. 2016), while the increase in lipids content is due to lipidosis, the replacement of the muscle tissues by adipose tissues (Sihvo et al. 2014; Velleman & Clark 2015). In regards to ash content, fillets with *WB* showed a reduction by 11.3%, which could be due to the fibers degeneration process that causes damages to the membrane with consequential cell liquid losses and reduction of the present minerals, results similar to those reported by Mazzoni et al. (2015) e Geronimo et al. (2019).

Changes in collagen biochemistry

The collagen-protein ratio increase in the WB fillets (Table 3) points out to a reduction in the nutritional value due to the collagen low digestibility and a deficiency in some essential amino acids (Mudalal et al. 2014b). WB fillets showed higher total collagen content by 17.32%. The increase in lipids content parallel to the reduction in protein content was already observed previously by Mudalal et al. (2014b) when studying white striping (WS), an anomaly that also attacks chicken breasts and can also happen simultaneously to WB (Tasoniero et al. 2016). According to Mudalal et al. (2014b) and Soglia et al. (2016), the degeneration and atrophy of the muscle fibers can induce a reduction in protein content, while, in the muscle degeneration process, there is a deposition of the conjunctive tissue, i.e., fibrosis, which, consequently, results in an increase in collagen content.

Collagen is a fibrous protein that has insolubility in water due to the high concentration and disposition of hydrophobic amino acids inside the molecule and on the surface (Damodaran et al. 2008). In meat, the increase in hardness is not only related to the collagen content, but to the quantity and stability of the cross-links, such as pyridinolines. In cross-linking, three collagen molecules are connected, making it more stable, insoluble and heat resistant (Damodaran et al. 2008). Soluble collagen is that solubilized during cooking, moreover, as the chicken ages, the solubility of collagen decreases, increasing the content of pyridinoline (Coró et al. 2002).

The pyridinoline corresponds to a naturally fluorescent trivalent amino acid that constitutes the collagen crosslink (Coró et al. 2002). Considering this natural fluorescence, the study used fluorescence spectroscopy for an estimated comparison of pyridinoline content. According to Eyre et al. (1984), a maximum excitation at 295 nm occurs in the pH acid due to the ring protonation of the hydroxyl group, while the maximum emission is observed at 395 nm. Thus, samples readings were realized using these parameters.

Collagen cross-links are formed between individual molecules at highly specific points (Bailey 1992), and they increase with the muscular development and growth affecting meat quality, making it tougher (Coró et al. 2002). However, although fillets with *WB* are characterized mainly by an increase in palpable rigidity (Table 1), there was a 30.9% reduction in pyridinoline concentration (Table 3). i.e., a lower number of collagen cross-links. This result may be due to successive processes that compromise the muscle fibers structurally, attested by the histological and physical–chemical evaluations (Sihvo et al. 2014; Soglia et al. 2016).

Histologically, fillets with *WB* showed muscle fibers degeneration, reduction in the number of fibers, variation in fiber diameter, presence of atrophic fibers, mononuclear cells infiltration and interstitial inflammation (Sihvo et al. 2014). Sihvo et al. (2014) and Soglia et al. (2016) observed a process of degeneration and multifocal regeneration, multifocal necrosis, myopathic lesions, damaged muscle substitution by adipocytes, thickening of the perimysial network (fibrosis). Thus, the reduction of the estimated pyridinoline content in fillets with *WB* may be due to these muscles lesions, since, despite the occurrence of these fibers regeneration, there is not enough time for the new biosynthetic collagen to develop mature pyridinoline cross-links.

Directional paired comparison test, consumer acceptance and purchase intention of WB fillet

The directional paired comparison test verified consumers' perception in relation to the pallor of chicken fillets with

Table 4 Acceptance and purchase intention of normal chicken fillets

 and WB through pictures taken individually

Degrees of WB	Acceptance	Purchase intention
Normal	$7.22^{a} \pm 1.40$	$4.37^{\rm a}\pm0.89$
WB	$4.28^{b} \pm 1.80$	$2.60^{b} \pm 1.15$

^{a,b}Different letters on the same column were statistically different according to Student's t-test (p < 0.05)

WB destined to commercialization. An evaluation based on pictures taken individually, with standard lighting, excluded possible mistakes originating from external sources. From the 205 panelist, 103 identified the *WB* as paler and 102 opted for the normal fillet. According to the one-sided test, there is no significant difference between normal chicken fillets and those with *WB* in relation to paleness at the 5% probability level.

The use of pictures during the sensorial analysis has the sole purpose of evaluating the appearance of the product, which in this case, corresponds to chicken fillets sent to commercialization, since this is one of the main attributes altered in chicken with the anomaly (Sihvo et al. 2014; Geronimo et al. 2019). According to Table 4, chicken fillets with *WB* showed a significant reduction in global acceptance (40.72%), a result that affected directly and significantly the low purchase intention (p < 0.05). Considering that 64.4% of the consumers reported having slightly or strongly disliked chicken fillets with *WB* and 56.6% of them certainly/possibly would not purchase the product. Therefore, although consumers saw no difference between the fillets in relation to paleness, *WB* showed a low acceptance rate, and purchase intention was drastically reduced.

Consumers justified the reason for their answers in relation to the fillets both in the acceptance and purchase intention tests. The main problems mentioned for *WB* were the strong presence of stripes, fatty aspect, tough meat appearance, difficult preparation, non-uniform color, and bulging. On the other hand, normal fillets had positive evaluations such as uniform size and coloration, healthy aspect, tender meat aspect and less fat. All observations indicate how much the consumer is aware of the variations in the standard of quality of chicken breasts, corroborating the results observed.

Conclusion

The incidence of the anomaly resulted in undesirable changes in the appearance and reduced technological quality of the chicken breast, compromising the yield and meat quality offered to the market or forwarded to the elaboration of processed products. In addition, fillets *WB* showed a reduction in pyridinoline concentration i.e., a

lower number of collagen cross-links. The anomaly compromised the perception of consumers, directly influencing a low acceptance rate and purchase intention, a result that may indicate economic losses for the poultry sector.

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Authors' contributions BCG and ALS planned the experiments. BCG carried out the experiments. All authors contributed to the interpretation and discussion of the results. BCG wrote the manuscript with input from all authors.

Declarations

Conflict of interest The authors declare that they do not have any conflict of interest of this manuscript entitled by "Biochemical and technological characteristics of wooden breast chicken fillets and their consumer acceptance".

Ethics approval The study was approved by the Londrina State University Ethics Committee for Research Involving Human Beings approved the study 2.673.746, CAAE 89055118.9.0000.5231.

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