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Milk Fat Globules: 2024 Updates

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Abstract

Milk fat globules (MFGs) are a remarkable example of nature's ingenuity. Human milk (HM) carries contains 3–5% fat, 0.8–0.9% protein, 6.9–7.2% carbohydrate calculated as lactose, and 0.2% mineral constituents. Most of these nutrients are carried in these MFGs, which are composed of an energy-rich triacylglycerol (TAG) core surrounded by a triple membrane structure. The membrane contains polar lipids, specialized proteins, glycoproteins, and cholesterol. Each of these bioactive components serves important nutritional, immunological, neurological, and digestive functions. These MFGs are designed to release energy rapidly in the upper gastrointestinal tract and then persist for some time in the gut lumen so that the protective bioactive molecules are conveyed to the colon. These properties may shape the microbial colonization and innate immune properties of the developing gastrointestinal tract. Milk fat globules in milk from humans and ruminants may resemble in structure but there are considerable differences in size, profile, composition, and specific constituents. There are possibilities to not only enhance the

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Authors Contribution

AM wrote the manuscript; HM, MMR, NB, AFB, JB added key components. All the authors critically reviewed and approved the manuscript prior to submission.

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nutritional composition in a goal-oriented fashion to correct specific deficiencies in the infant but also to use these fat globules as a nutraceutical in infants who require specific treatments. To mention a few, there might be possibilities in enhancing neurodevelopment, in defense against gastrointestinal and respiratory tract infections, improving insulin sensitivity, treating chronic inflammation, and altering plasma lipids. This review provides an overview of the composition, structure, and biological activities of the various components of the MFGs. We have assimilated research findings from our own laboratory with an extensive review of the literature utilizing key terms in multiple databases including PubMed, EMBASE, and Science Direct. To avoid bias in the identification of studies, keywords were short-listed a priori from anecdotal experience and PubMed's Medical Subject Heading (MeSH) thesaurus.

Keywords

1,4- β -N-acetylmuraminidase; Absorbable sphingosine; Acetyl-CoA carboxylase 1; Acyl-CoA synthetase; Acyl-CoA synthetase long chain family member 3; Acyl-CoA synthetase long chain family member 5; Adipophilin; Adipose differentiation-related proteins; ADPF; Alpha-1-antitrypsin; Annexin; Apocrine-like glands; Apolipoprotein A1; Apolipoprotein A-IV; Apolipoprotein C-III; Apolipoprotein E; Apolipoproteins; Arachidonic acid; Arginine-glycine-aspartate (RGD); *Bacteroidetes*; Bayley Scales of Infant and Toddler Development II; *Bifidobacterium*; Bile salt-stimulated lipase; Bone marrow stromal antigen 2; C16-ceramide; C18:0; C24-ceramide; Casein micelles; Cathelicidins; C-C motif chemokine ligand 2; CD9 antigen; Ceramidase; Ceramide; Ceramide-1-phosphate; Cerebrosides; *Chlorella vulgaris*; Cholesterol; Choline; Chordin-like protein 2; Clusterin; Complement C3; Conjugated linoleic acid; *Coriobacteriaceae*; De Brouckère mean diameter; Dermcidin; *Desulfovibrionaceae*; Diacylglycerol acyltransferase 1; Disialylated gangliosides; Docosahexaenoic acid; Elongase; Endoplasmic reticulum *Enterobacteriaceae*, *Enterococcaceae*; *Erysipelotrichaceae*; Exosomes; FA-binding protein; Factor V/VIII domain containing; Fagan test of infant intelligence; Fatty acid desaturase; Fatty acid synthase; Fatty acid-binding protein; *Firmicutes*; Folate receptor alpha; Food matrix; Free-play sustained attention test of Colombo; Gamma-glutamyltranspeptidase 1; Gangliosides; GD3; Gelsolin; Glutathione peroxidase 3; Glycam1; Glycan adhesion factors; Glycerol-3-phosphate acyltransferase 4; Glycobiome; Glycogen synthase kinase-3 β ; Glycoproteins; Glycosphingolipids; Glycerol-3-phosphate acyltransferase 4; Glycogen synthase kinase-3 beta; Glycosylation-dependent cell adhesion molecule 1; Glycosylation-dependent cell adhesion molecule-1; GM3 Heat shock protein beta-1; Hormone-sensitive lipase; Human leukocyte antigen II; IgA α -chain; Insulin-like growth factor binding protein 2; Isobutyric acid; Isovaleric acid; Kyoto Encyclopedia of Genes and Genomes; Lactadherin; Lactating mammary gland packages; *Lactobacillus*; *Lactobacillus rhamnosus* GG; Lactoferrin; Lactophorin; Lactosome; Lanosterol synthase; Large-size MFG; Linoleic; Lipid rafts; Lipid-ordered microdomains; Lipoprotein lipase; Long-chain FA-CoA ligase; Lysophosphatidic acid acyltransferase; Lysozyme; Lysozyme C; MARCKS-related proteinapolipoprotein D; Mastitis; Matrilin-3; MFG epidermal growth factor 8; MFGE8 Microfiltration; Milk fat globule EGF; Milk fat globules; Monocyte differentiation CD14; Mucin 4; Mucins; *Mycoplasma agalactiae*; NAD(P) dependent steroid dehydrogenase-like; *Nannochloropsis gaditana*; Neutral glycosphingolipids; Nonspecific lipid transfer protein; Number-weighted mean; O-lined glycan; Pasteurization; Per-Arnt-Sim (PAS) domain 6/7; Perilipin; Perilipin 2; Peroxisomal acyl-coenzyme A oxidase 3; Peroxisomal bifunctional enzyme; Peroxisomal multifunctional enzyme type 2; Phosphatidylcholine; Phosphatidylethanolamine; Phosphatidylinositol; Phosphatidylserine; Phospholipids; PL/TAG; Plasmalogens; Polar lipids; *Porphyromonadaceae*; Proactivator polypeptide; *Proteobacteria*; Proteose peptone component 3; *Rikenellaceae*; *Salmonella enteritides*; Sauter mean diameter; Small MFGs; Soluble

N-ethylmaleimide-sensitive fusion attachment protein receptor; Sphingoids; Sphingolipid; Sphingolipids; Sphingomyelin; Sphingomyelin phosphodiesterase; Sphingophospholipids; Sphingosine; Sphingosine-1-phosphate; *Spirulina platensis*; *Staphylococcus aureus*; Triacylglycerol core; Tail-interacting protein-47; Tenascin; Toll-like receptor 2; Triacylglycerol; Triassic period; Ubiquitin; V/VIII like domains; Visual evoked potential latencies; Xanthine oxidoreductase; α -amylase; α -linolenic acid; α v β 3 integrin receptors; α v β 5 integrin receptors; β -casein; ζ -potential; ω -3 polyunsaturated fatty acids; ω -3 PUFA; ω -6 PUFA

Introduction

Human milk is optimized for specific nutritional yield and bioactivities; there are complex lipids and proteins that serve important nutritional, digestive, immunological, and neurological functions.¹⁻⁴ Nearly 50% of the energy intake of HM-fed young infants comes from fat, which is equivalent to about 25 gm/day for about 6 months after birth.⁵⁻⁷ The lactating mammary gland packages lipids in MFGs composed of a triacylglycerol (TAG) core with a surrounding triple membrane structure.⁸⁻¹⁸ These globules contain polar lipids, specialized proteins, glycoproteins, and cholesterol.^{16,19,20} These vesicles release energy rapidly in the upper gastrointestinal tract and then persist for some time in the gut lumen so that the protective bioactive molecules are conveyed to the colon.¹ These properties may shape the microbial colonization and innate immune properties of the developing gastrointestinal tract.²⁰ Milk fat globules in milk from humans and ruminants show some consistent structural features, but there are also notable differences in size, profile, composition, and specific constituents.¹⁶

In the last decade, several research groups have studied the organization and composition of MFGs.^{3,4,14,20} Milk fat globules in human and ruminant milk share the basic structure but show differences in the concentration and proportions of polar lipids and the profile of proteins.¹⁶ Some beneficial components of the MFG membrane such as lactadherin, ω -3 polyunsaturated fatty acids (FAs), and phospholipids are enriched in specific size fractions of the MFG pool.^{16,21-23} The size and composition of MFGs change with the stage of lactation, ethnicity, and maternal diet.^{1,16,24} This review summarizes our current understanding of MFGs and related bioactive components. Our primary focus is on HM but when needed, we have included information from studies of other ruminants.

Milk fat globules in HM vary in size, physical properties, fractions, and composition.¹⁶ This information can be potentially important for: (a) our understanding of the actual bioavailability of measurable nutrients in HM;²⁰ (b) improving our understanding of the need for specific nutrients, vis-à-vis the constituents of MFGs, to design better strategies for treatment of intra- and/or extra-uterine growth restriction;²⁵ (c) to determine the impact of high concentrations of MFGs in low-volume, calorie-dense feedings that would not pose risks due to hyperosmolality in very premature or critically-ill infants;²⁰ (d) a la fractionation of blood meant for transfusion into specific components such as packed cells, plasma, and other components, identification and isolation of specific MFG subclasses and soluble whey nutrients to improve targeted, efficient use of banked HM;¹¹ (e) designing strategies to prevent contamination in different fractions;²⁶ (f) once the temporal deterioration of various fractions is understood, designing specific storage strategies;²⁷ (g)

designing strategies for optimal transportation of milk fractions in warmer periequatorial and tropical regions;²⁸ (h) reducing the risk of transmission of infectious diseases;²⁹ (i) retrieval of some “contaminated” milk components by specifically designed pasteurization, filtration, and/or other procedures;³⁰ and finally, (j) the possibility of engineering artificial MFGs for enteral delivery of nutrients, vaccines, and/or medications in critically-ill infants.³¹ Such products could also help in ‘humanizing’ MFGs derived from other mammals that have important biological differences, or for complete de novo manufacturing for specifically-designed therapeutic vehicles.^{27,32} These products could also be useful for infant nutrition in societies with religious/social restrictions on the use of banked HM.³³

Milk Fat Globules (MFGs)

Dimensions—Milk Fat Globules are typically sized between 0.1 and 15 μm in diameter.³⁴ The globules contain a nonpolar TAG core covered by a surface-active membrane; these structural characteristics stabilize these globules in the emulsion and prevent enzymatic degradation and coalescence.¹ Milk lipid droplets measuring $<0.5 \mu\text{m}$ are first seen in the rough ER and are then coated with phospholipid monolayers before translocation to the apical plasma membrane.³⁵ Many of these smaller droplets fuse together to gain size and then get additional lipid coatings from some components of the plasma membrane.³¹ In HM, most MFGs measure about 4.2–5.1 μm in diameter;¹⁶ the size (range distribution and average) of these globules is determined by factors such as including genetics, maternal diet, duration of lactation, and may also be altered to fit the nutritional requirements of the infant.¹¹

The size of MFGs can be described by diameter, volume, number, and surface area.¹⁶ The mean diameters of MFGs are commonly expressed as a number-weighted mean (d_n , $D_{1,0}$), volume-weighted mean (d_{vm} , $D_{4,3}$), or as the surface-weighted mean (d_{vs} , $D_{3,2}$).¹⁶ The surface-weighted mean (Sauter mean diameter) emphasizes the globule surface area, as it is an important determinant of phenomena such as the release of components from surfaces, 2-dimensional surface reactions, and surface dissolution.^{36,37} The size distribution by volume varies as smaller globules have a higher specific surface area: volume ratio compared to larger globules. The volume-weighted mean (De Brouckère mean diameter, d_{vm} , $D_{4,3}$) reflects the contribution of each particle in the distribution related to the volume.^{38,39} Colostrum contains some of the largest MFGs. The size then decreases somewhat in transitional milk, and then it increases again by 7–10 days after birth.¹⁷ Milk fat globules have been typically classified in three volumetric subgroups (Fig. 1):

1. Small MFGs ($<1 \mu\text{m}$ in diameter), which comprise nearly 80% of all globules and form a very large lipid interface surface, which is the key parameter in determining the susceptibility of MFG membrane to digestive hydrolysis and reactivity.¹⁶ These particles contain unsaturated FAs, and may have additional functional effects on lactation beyond carrying and emulsifying the TAG core;²⁰
2. Medium-size MFGs; these carry most (nearly 95%) of the volume of the lipid phase;¹⁵
3. Large-size MFG ($\approx 8 \mu\text{m}$ in diameter), which typically form from fusion of medium-size MFGs.^{15,16}

Milk fat globule size varies during different stages of lactation.¹⁶ These variations likely optimize maternal energy costs to supply nutritional and bioactive components. Milk fat globules in human colostrum (4 days after delivery) are typically larger than those in transitional and mature milk.¹⁶ Large-sized globules seen during early lactation could well be related to the immaturity of mammary glands, related to the inability to produce membrane phospholipids at the same pace as TAGs.²⁰ In contrast to the diameter, the average surface area of MFG increased from 1.1 ± 0 to 5.4 ± 0.7 m²/g during the transition of colostrum to mature milk but the volume-weighted mean decreased.⁴⁰ Even though some variation is seen in the size of MFGs during lactation, the average diameters of mature MFGs remain relatively stable at around 4.5 μ m.¹⁶ The size changes are directly correlated to changing lipid and protein constituents.¹⁶

Composition

Human milk contains 2.8–3.8 gm/100 gm fat and phospholipids but these concentrations differ by species.^{3,41} Ovine milk contains 6.5–9 gm/100 gm, caprine 3.5–5.6 gm/100 gm), and bovine 3.4–6.0 gm/100 gm. The most important lipids in MFGs are TAGs (98%), polar lipids, and cholesterol;⁴² the TAG fraction is the predominant source of energy.¹¹

The fat content of milk changes with the maternal environment, diet, and physiological state.⁴³ Colostrum contains more total phospholipids, stearic acid, long-chain polyunsaturated FAs, and gangliosides than transitional and mature milk.⁴⁴ FAs with 4–14 carbons can be synthesized *de novo* in the mammary gland, whereas the 16-carbon (16C) FAs are usually derived from maternal diet, circulation, or her own body fat stores.³ As milk matures, increased production of 12–14C medium-chain FAs is reflected as decreased average length of the FA chains. Long-chain FA content remains similar throughout lactation. Triacylglycerol levels increase in the first few weeks after birth, but those of cholesterol and cholesterol esters gradually decrease. Sphingomyelin levels remain stable.

There is a gradual shift from the disialylated gangliosides (GDs), particularly GD3 (disialosylganglioside; Neu5Aca2-8Neu5Aca2-3Galb1-4Glc-Cer) in colostrum to GM3 (monosialodihexosylganglioside; alpha-Neu5Ac-(2->3)-beta-D-Gal-(1->4)-beta-D-Glc-(1->1')-Cer(d18:1/18:0) in mature milk.⁴⁵ Colostrum gangliosides contain more long chain- and less medium-chain FAs than those in mature milk. To recall, gangliosides are classified according to the number of sialic-acid residues on the molecular backbone (M = mono- or 1; D = di- or 2, as GM or GD), the number of residues attached to the sugar moiety, and the biosynthetic pathway from which these are derived.⁴⁶ Similarly, there are more monounsaturated FAs than long-chain FAs.²⁰ In the following sections, we present current data for fat/protein fractions in MFGs.

Fats in MFGs—Small MFGs contain more dietary FAs than the larger ones, although the proportion of *de novo* synthesized FAs may not be different.¹⁷ Shorter (4–16C) FAs incorporated into these globules are typically obtained from *de novo* synthesis, whereas the longer ones (> 16C) are derived from TAGs in diet or adipose tissue.^{17,47} During early lactation, low phospholipid/TAG ratios in the membranes and longer FAs (C17:0, C18:0, and C20:0) can enhance large globule formation.¹⁷ Low PE levels and high PC: PE ratios

can make MFGs less amenable to fusion because of lower interfacial surface tension.⁴⁸ Mucin-1 and -15 and FAs such as C10:1, C11, C12, C12:1, C13:0, CD14:0, and C15:0 also increase the formation of small MFGs.¹⁶ For each unit of fat, small MFGs present a larger total surface area for lipase action, and consequently, get digested faster.⁴⁹ There are also differences in the interaction of globules of different sizes with specific enzymes.¹⁶

Milk fat globule size is determined primarily by the phospholipid/TAG ratio, FA composition, and cholesterol content.²⁰ Smaller globules may contain more phospholipids.⁹ Higher intracellular PE content can promote droplet fusion to produce larger MFGs.¹⁸ In bovine milk, the type of esterified FAs in the lipids in the MFG core and membrane may also alter the size of the globules; longer long- and medium-chain FAs may lead to smaller MFGs.²⁰ Small and medium-sized MFGs may also show different digestion and fat release patterns.²⁰ GM (monosialylated GAs) and GD (disialylated GAs) are the two major GA species in HM, and GD₃ (Neu5Aca2-8Neu5Aca2-3Galb1-4Glc-Cer) is the most abundant GD in HM.¹¹

In cattle, a higher intake of saturated lipids (50% palmitic acid) resulted in higher fat content in milk with larger MFGs.⁵⁰ In contrast, high polyunsaturated FA intake reduced MFG size with proportionately more polar lipids and unsaturated FAs. Linoleic (LA) (C18:2c9,12), α -linolenic (ALA) (C18:3c9,12,15) and palmitic (C16:0) acids accounted for approximately 88% of total FAs.⁵¹ Dietary supplements of conjugated linoleic acid (*cis*-11, *trans*-9 and *trans*-10, *cis*-12 isomers) also suppressed milk fat synthesis with decreased MFG diameter.⁵¹

Membrane phospholipids represent only 0.5-1% of the total fat in milk but contain 15–20% of the total LC-PUFAs in milk.²⁰ In contrast, membrane SLs are highly saturated and maintain the lipid rafts, which might facilitate the delivery of sphingosine and ceramides to the distal gastrointestinal tract.²⁰ Glycosphingolipids, such as cerebrosides and gangliosides, are present in relatively low concentrations. Cerebrosides are neutral glycosphingolipids containing uncharged sugars.⁵² In bovine milk, lipid metabolism may regulate the production of small or large MFGs. Small MFGs (average 3.29 μ m) contained higher concentrations of unsaturated FAs compared to larger globules (average 4.92 μ m). These findings could have been related to higher uptake of long-chain FA from the blood circulation in smaller MFGs.¹⁷

Colostrum contains more medium- and poly-unsaturated FAs than mature milk.⁵³ C18:1 ω -9 seems to be the most abundant FA in colostrum and milk, followed by C16:0, C18:0, and C18:2 ω -6. C18:1 ω -9 concentrations decreased, whereas C:16 increased from colostrum to milk. In general, smaller MFGs (<L3 μ m) contain more medium-chain FAs (C10:1, C11, C12, C12:1, C13) such as myristic (C14:0) and pentadecanoic acid (C15:0) and a larger fraction of total unsaturated FAs. Large MFGs contain more long-chain saturated FAs (C17:0, C18:0, and C20:0).

Proteins in MFGs—Proteins are an important determinant of MFG size; the relative content of xanthine oxidase/xanthine oxidoreductase (XO/XOR) and butyrophilin (BTN)-1 is an important variable.¹² During early lactation, α -amylase, MARCKS (myristoylated alanine-rich C-kinase substrate)-related apolipoprotein D, apolipoprotein E, ubiquitin,

bone marrow stromal antigen 2, chordin-like protein 2, gamma-glutamyltranspeptidase 1, long-chain FA-CoA ligase 4, α -1-antitrypsin, insulin-like growth factor binding protein (IGFBP)-2 and matrilin-3 show higher expression. In later stages, annexin, complement C3, CD9 antigen, nonspecific lipid transfer protein, FA-binding protein, folate receptor alpha, glutathione peroxidase 3, gelsolin, heat shock protein beta-1, lysozyme C, proactivator polypeptide, BTN and XOR are more highly expressed.¹⁶

Milk fat globule size is an important predictor of protein signatures.^{54,55} Small MFGs typically contain proteins needed for lipid metabolisms such as acyl-CoA synthetase long-chain family member 5 (ACSL5), acyl-CoA synthetase long-chain family member 3 (ACSL3), and glycogen synthase kinase-3 beta (GSK3B), lanosterol synthase (LSS), acetyl-CoA carboxylase 1 (ACC), NAD(P) dependent steroid dehydrogenase-like (NSDHL), and glycerol-3-phosphate acyltransferase 4 (GPAT4). Larger globules contain more lactadherin (gene Milk fat globule EGF, factor V/VIII domain containing; MFGE8), adipophilin (adipose differentiation-related protein, also known as perilipin 2, adipophilin; gene ADPF), and the ratio of glycam1 (glycosylation-dependent cell adhesion molecule 1)/lactophorin (gene Proteose peptone component 3; PP3) than smaller ones. Size might also alter surface polarity, and consequently, the FA and phospholipid composition. Differences in protein composition might be a secondary change throughout lactation.

Impact of processing of milk: The effect of the processing of HM on MFG structure needs further investigation. Some studies suggest that MFG FAs and TAGs may not be affected by homogenization and thermal processing, whereas others, working with bovine milk, have shown conflicting data.^{28,56-58} Freezing of HM may result in the loss of some fat and of the MFG structure.¹ Some FAs formed during cold storage of HM may be cytotoxic.¹ Small vs large MFGs may be differentially affected by digestion due to variations in lipid profiles.⁵⁹ In bovine milk, smaller MFGs contain less long-chain but more medium-chain FAs and myristic acid in the core.⁴⁷ Gastric lipases preferentially hydrolyze short- and medium-chain FAs, and so the size of fat globules will affect the digestion rate and release of these FAs.⁶⁰ The profile and concentrations of phospholipids may also affect lipid absorption and metabolism.⁶¹

Homogenized MFGs can be digested more rapidly than native globules, although more details are needed on changes in surface area.⁸ Homogenization can promote the binding of milk proteins to the MFG membrane, which avidly binds pepsin and pancreatic lipase.¹¹ However, MFG membrane proteins such as BTN, pulmonary adenoma susceptibility (PAS)-6/7, and mucins are resistant to proteases.⁶²

Microfiltration is a useful way to purify MFGs with specific sizes.^{27,63} Hansen et al.⁶⁴ have isolated MFG membranes containing 7% w/w polar lipids and 30% w/w proteins. They used ceramic diamicrofiltration of raw whole milk to first separate fat globules from casein micelles and whey proteins, and then started the procedures for MFG membrane extraction. Pasteurization (72°C, 15 seconds) prior to or after microfiltration had no impact on filtration efficiency or on MFG membrane yield and composition.¹⁷

Human milk also contains other extracellular lipid-enclosed structures such as exosomes and casein micelles (100–200 nm in diameter).^{16,65} These subgroups can be dissociated using EDTA during milk processing, and so the presence of exosomes may confound the measurements of MFG size based on light-scattering analysis. There are also some smaller 25–30 nm lactosome particles, which do not contain a TAG core.⁶⁶ The lactosomes do not show major morphological changes over time. These particles contain osteopontin and β_2 -microglobulin, which are involved in early innate and adaptive immune responses. However, there are no gangliosides, which would have enabled interaction with many bacterial toxins. In the context of nutrition, these particles contain α -lactalbumin, which is a component of lactose synthase, and phospholipids. However, the absence of a TAG core excludes the possibility of a major role in energy delivery. As currently understood, lactosomes do not share secretory pathways with MFGs.

Endocrine Regulation of MFG Size

Hormones such as prolactin and oxytocin can alter MFG size.⁶⁷ In bovine milk, progesterone is also an important regulator of MFG size.⁶⁸ Lipid droplets smaller than 3 μm may be more abundant in the luteal phase with higher progesterone levels than in the follicular phase.⁶⁶ The effect of progesterone was mediated via long-chain FAs in the mammary epithelium. The details of these findings still need to be elucidated.

High plasma insulin concentrations can lower the TAG: phospholipids ratios in the MFG membrane and raise the concentrations of monounsaturated FAs in the MFG core.¹⁶ Negative systemic energy balance during the early stages of lactation can also alter MFG size.⁶⁹ MFGs produced during this period may contain more oleic acid (C18:1 *cis*-9), less palmitic acid (C16:0), an overall reduction in *de novo* synthesis of FAs, and a reduction in the size of MFGs.¹⁶

Ontogeny and Phylogeny of MFGs

Lactation appeared as a reproductive feature prior to the origin of mammals.^{70,71} Mammals gradually accrued from synapsid ancestors, and the mammary gland may have evolved from apocrine-like glands, which were associated with hair follicles and provided moisture and antimicrobials to parchment-shelled eggs.⁷²⁻⁷⁴ Some therapsids and the mammalia-formes began producing a nutrient-rich milk-like secretion during the Triassic period 220-280 million years ago (Fig. 2).^{75,76} Genes encoding for MFG membrane proteins in milk are highly conserved, particularly those with nutritional or immunological attributes.^{20,70} This mechanism is important for milk-fat secretion. Milk fat globule seem to have evolved by co-opting membrane (BTN), cytosol (XOR), and intracellular lipid droplet (adipophilin) proteins into new/expanded functions.⁷⁷⁻⁸⁰

Biophysical Forces Acting on MFGs

Liquid surfaces incur a significant energy cost as a large number of intermolecular bonds need to be broken to create a surface.⁸¹ Consequently, the MFG droplets evolve into spheres over time to minimize the surface area.⁸² Furthermore, smaller droplets aggregate into larger ones; a process that has been named as flocculation.⁸³ If we consider a fat globule with a radius r , the surface energy (U) of the droplet could be calculated as the product of its total

surface area ($4\pi r^2$) and the surface tension (γ_f); $U = 4\pi r^2 \times \gamma_f$.⁸⁴ If the square of the radius length determines the surface energy, a sphere would accord the least surface area of all 3-dimensional structures, and hence, carry the least surface energy. If two smaller droplets were to coalesce into a single larger droplet, the radius of this larger particle would be $R = 2^{1/3} \times r$. The total surface energy of the initial smaller droplet would be $U_1 = 8 \gamma_f \times \pi r^2$, but that of a larger droplet would be lesser ($U_2 = \gamma_f \times 4\pi r^2 = 2^{2/3} \times 4\pi r^2$). As every natural system seeks the lowest energy state, such aggregations would be favored.⁸⁵

Another observation of MFGs needs discussion. These globules show a continuous jiggling motion, which might stabilize these particles.⁸⁶ Current understanding ascribes this phenomenon to the Brownian motion of water molecules but this might be an oversimplification; a number of disparate forces might actually be involved here.⁸⁷⁻⁸⁹ Further work is needed to understand these factors because deep freezing, the current standard practice for preserving maternal milk for later use, and pasteurization, used for sterilization, may alter the stability of MFGs.

In a highly-idealized model, the MFGs would be subjected to the following forces (Fig. 3):

- Gravitational weight, $m \times g$, a product of m , the mass of the particle, and g , the local acceleration due to gravity;⁹⁰
- Buoyant force exerted by the solvent, the Archimedes principle, which would be water in the aqueous base of milk.⁸⁹ This would be computed as a product of the density of water, ρ_w , V as the volume of volume of the particle, and g as the local acceleration due to gravity; $F = \rho_w \times V \times g$;
- Drag force, a viscous force described by Stokes law.^{91,92} This would depend on the speed (v) and the radius of the particle (r), and the constant of viscosity (η); $D = 6\pi \times \eta \times r \times v$;
- Random forces due to the thermal fluctuation, which would augment the Brownian motion of solvent molecules.⁹³ These movements might, paradoxically, stabilize the MFGs;
- Electrostatic forces between the charged phospholipid surface layers, the polar solvent, and other globules;⁹⁴
- van der Waals forces between the organic part of the particles.^{95,96}

Further work is also needed to understand Brownian motion⁹⁷ of MFGs. Despite the relatively large size of MFGs, these might still simulate ideal gas/Brownian particles.⁹⁸ The velocity scale can be viewed as $(k_B \times T/m)$, where k_B would be the Boltzmann constant, T the temperature, and m the mass of the Brownian particle.⁹⁹⁻¹⁰¹ In this equation, the characteristic time scale of motion or the time needed by a particle to re-attain the state of rest after a collision would be $m/(6\pi \times \eta \times r) \propto r^2$. If this relationship stands correct for MFGs, smaller particles should attain a state of rest faster than larger ones and are therefore likely to be more stable. Smaller particles may also show longer intervals between two successive collisions. However, there are numerous assumptions in these models and further work is needed for this line of investigation.

Finally, there also have been discussions on developing mathematical models to understand the behavior of MFGs as single units. A relationship between membrane tension and gravity could help understand the spreading of membrane-enclosed vesicles, and consequently, membrane tension-related biological processes. Wang et al.⁹⁰ showed that equilibrium differential equations could be one plausible way to relate forces such as gravity, internal pressure, and membrane tension: (a) the deformed geometry in the vesicle models could be represented by a pseudo-ellipsoidal or pseudo-spherical cap under the action of gravity;¹⁰² the pseudo-ellipsoidal cap may be more plausible from a mathematical point of view; (b) the membrane tension may decrease with distance from the basal surfaces; (c) the inclination between a tangent and a radial line might correlate with the locally-defined principle radius; (d) gravity could be an important variable in the spreading of vesicles as it might influence the distribution of membrane tension. These efforts may help in predicting the effects of gravity on the deformation of vesicles.

Milk Fat Globule Membrane

Structural Characteristics of the MFG Membrane—Milk Fat Globules are covered with a continuous, 10–50 nm (usually 15–20 nm) membrane derived from the cytoplasm following secretion into the alveolus.^{16,17} It accounts for about 6% of the globular mass, and is constituted of about 60% proteins and 40% lipids. It stabilizes the globules in the emulsion.^{16,17}

There is some evidence to show that the MFG membrane may include two distinct lipid phases. The first may be comprised of relatively less dense, liquid-disordered regions with unsaturated glycerophospholipids, proteins, glycoproteins, glycolipids, and some SM.²⁰ The second may show a distinct biphasic separation of SM and cholesterol into densely-packed, liquid-ordered domains called the ‘rafts’ (Fig. 4).^{103,104} In these microdomains, SM interacts asymmetrically with large amounts of cholesterol in circular assemblies. Sphingomyelin and glycerophospholipids differ in head group structure, hydrocarbon tail length, and degree of unsaturation.²⁰ There may well be other types of microdomains enriched in other glycerophospholipids.⁴⁸

Traditional models of the MFG suggest a 3-layered membrane covering of the TAG-rich core (Fig. 5).^{11,18,20,34,62,63,105,106} The innermost is a surface-active, ER-derived layer comprised of polar glycerophospholipids such as PE, PI, and PS; proteins; SM; and gangliosides. The middle is relatively dense and rich in proteins. The outer two layers are rich in polar lipids, which are translocated across the apical plasma membrane of mammary epithelial cells. Many phospholipids and SM are located on the external aspect of the membrane. Some of the glycoproteins and glycolipids are also loosely attached to the surface, where the carbohydrate domains project into the surrounding aqueous phase. These have antimicrobial, anti-inflammatory, and prebiotic functions in the gut. In addition, there are many transmembrane proteins and cholesterol molecules. The distribution, size, and profile of polar lipids and proteins in the MFG membrane vary with diet and among species.

Some of the cholesterol in the globular membrane might interact with other glycerophospholipids in the liquid-ordered domain and protrude from the liquid-disordered

domain. Sphingomyelin and glycerophospholipids differ in structural characteristics in terms of head group structure, hydrocarbon tail length, and degree of saturation.¹¹ Sphingomyelin (SMs) show asymmetric molecular structures and high hydrogen-bonding potential, which influence the stability of MFGs.¹⁰⁷

Lipids in the MFG membrane: Milk fat globule membranes typically contain TAGs (56–62%), polar lipids (26–46%), and some minor constituents such as diacylglycerols, free fatty acids (FFA), and sterols.¹⁰⁸ This hydrophobic core is covered by a protein-rich hydrophilic phospholipid membrane, which contains about 40% lipids and 60% proteins.¹⁰⁸ During passage through the ER and the Golgi to the apical plasma membrane, these droplets fuse together and grow. Whey proteins, casein, and lactose are added to the Golgi apparatus. The budding lipid droplets get covered with an electron-clouded inner face of the plasma membrane, which eventually forms the lipid bilayer of the MFG membrane.¹⁰⁹ The extrusion from mammary epithelial cells is mediated by FA transporters, such as the FA binding protein (FABP), acyl-CoA binding protein, and FA translocator CD36.^{110,111} Gangliosides play a key regulatory role in this process.²⁰

Polar lipids: Milk fat globule membranes contain many polar lipids, which vary by the size of MFGs, maternal ethnicity and geographical origin, and her diet.¹⁷ The most important polar lipids include sphingolipids such as SM, and glycerophospholipids such as PE, PC, PS, and PI (Fig. 6). Sphingomyelin is present in higher quantity in HM than in milk from other mammals.⁴⁹ PE, PC and SM are the most abundant phospholipids in the MFG membrane; each constitutes about 30% each of the total phospholipid content in the MFG membrane. PS and PI contribute 5–10% each.

Compared to whole milk and large MFG fractions, the small MFG fractions are relatively enriched in polar lipids.¹⁰⁵ The phospholipid: TAG ratios in the membrane can also affect MFG formation. Low phospholipid/TAG ratios enhance large MFG formation.²⁰ High PE concentrations can promote droplet fusion by lowering the interfacial surface tension, but high PC: PE ratios can inhibit droplet fusion. Overall, HM contains less PE than in ruminants.¹¹ Mucins 1 and 15, high PL/TAG ratios, and certain FAs (C10:1, C11, C12, C12:1, C13:0, CD14:0, and C15:0) can increase small MFG formation. Similarly, C17:0, C18:0, and C20:0 FAs can also augment this process.^{16,17,112}

Postpartum changes in the phospholipid content of milk need further study.¹¹³ The total phospholipid concentrations and MFG size show considerable variability during the neonatal period.^{3,114,115} On the day of delivery, most globules might be 10 µm in size and then become smaller rapidly to 1 µm by day 4. This correlates with increased total phospholipid and fat concentrations from colostrum to mature milk. However, PC, PI, PE, and PS concentrations may not always show a consistent pattern during the transition from colostrum to mature milk. Overall, the membranes of small globules contain lower concentrations of PC and SM.²⁰

Milk phospholipids have been shown to improve cognition, neuroplasticity, and myelination in both animal models and clinical studies.¹¹⁶ In term infants, MFG membrane supplementation begun in the 1st week seems safe.¹¹⁷ We still need to study

preterm infants, who may possibly show greater benefit because of lower stores. HM and MFG membrane components may possibly protect against necrotizing enterocolitis, stunted brain growth, and brain injury, retinopathy of prematurity, and infections.^{10,118} The impact on eczema is uncertain.¹¹⁸

Fatty acids (FAs): Human MFG membranes contain more unsaturated FAs than the core TAGs.²⁰ Small MFGs may contain more unsaturated FAs because of the proportionately higher content of membrane material than in large globules. C16:0 is the most abundant FA in colostrum and early milk, and the levels decrease progressively with time. The opposite trend was seen in C18:0, ω -3 PUFAs, and ω -6 PUFA levels.¹¹⁹ Unlike HM, infant formulae contain plant oil-based lipids that lack some of these components.¹²⁰ Milk fat globule membranes contain about 15% of the long chain-polyunsaturated FAs (LC-PUFAs), most of which are bound to phospholipids.²⁰ Compared to the total lipid compartment, phospholipids contain relatively more stearic acid but less oleic acid.⁵² Except for PC, palmitic acid also constitutes a smaller proportion of milk phospholipids. There is a high arachidonic acid (ARA; 12%) content in PE and PI. Docosahexaenoic acid (DHA) contributes up to 5% and 3% in PE and PS, respectively.¹²¹ In contrast, the SM content (0.4%) resembles that of total lipids.⁴³ Although the bioavailability of TAG and phospholipid-bound LC-PUFA might not differ, the metabolic disposition including the incorporation into the brain might be affected.¹²² Thus, even though the nutritional importance of the MFG membrane lipids may not be affected by the LC-PUFA content, these are important as a source of specific lipids and a role in the development of various organs.

Gangliosides: Both endogenous and dietary GM3 and GD3 gangliosides activate the mucosal immune system by increasing the production of cytokines and IgA, and lymphocyte function.^{10,123,124} In contrast, these gangliosides inhibit dendritic cells and could possibly promote tolerance against non-aggressive antigens.¹²⁵ Overall, HM gangliosides are believed to promote infant gut maturation with effects on neuronal growth, migration, maturation, neuritogenesis, synaptogenesis, and myelination.¹²⁶ HM contains high levels of gangliosides right from birth, and could improve cognitive development in infants aged 0–6 months.^{45,127}

The MFG membrane is an exclusive carrier of gangliosides, particularly GD3 to the neonatal gut.¹²⁸ Gangliosides get incorporated into the intestinal mucosa and alter membrane fluidity and enterocyte function.¹²⁹ These are integral components in cell membranes, and the oligosaccharide residues that extend from the cell surface promote cell-cell communication. Dietary gangliosides can increase ether phospholipids and the uptake of LC-PUFAs.¹³⁰

Sphingomyelin (SM): Sphingomyelin accounts for 25% of the total milk polar lipids and is complexed with cholesterol in a mass ratio of 3:1.¹³¹ HM-fed infants obtain about 150 mg SM per day.¹¹ Sphingolipids are built on a backbone of sphingoids, a set of aliphatic amino alcohols.¹³² In the MFG membrane, SM is important as it is the most important constituent of sphingolipids along with glucosyl- and lactosylceramides.^{49,114}

In neonates, orally-ingested intact SM is not absorbed but it may still accelerate gut maturation.¹¹⁵ The alkaline sphingomyelinase and ceramidase expressed on gut epithelium convert sphingomyelin to absorbable sphingosine, which can then be converted to sphingosine-1-phosphate. Sphingosine can inhibit protein kinase c, and induce cell cycle arrest and apoptosis.¹³³ In the intestine, sphingosine-1-phosphate may activate inflammation, angiogenesis, vascular permeability, and organ development.¹³⁴ The SM: cholesterol ratio in the MFG membrane can alter its structure with changes in temperature during cooling, storage, heating, and digestion.¹³⁵

Sphingomyelin concentrations in HM remain largely unchanged over time in the postnatal period.¹³⁶ Its metabolites, including ceramide, sphingosine, ceramide-1-phosphate, and sphingosine-1-phosphate are important in inflammation and cell differentiation/apoptosis.¹³⁷ The clinical effects of SM are still being studied; in a pilot study, 24 very-low-birth-weight infants were randomized to receive HM with added standard milk (SM 13% of all phospholipids) or SM-fortified milk (SM 20% of all phospholipids).¹³⁸ Neurodevelopmental follow-up between 6-18 months after birth showed that SM-fortification improved behavior rating on Bayley Scales of Infant and Toddler Development II, the Fagan test of infant intelligence, visual evoked potential latencies, and free-play sustained attention test of Colombo.¹³⁸

Choline: Choline is a highly methylated component of membrane constituents, PC, SM, and choline plasmalogens; and of the neurotransmitter acetylcholine.¹³⁹ It may be measurable as its unesterified form, or as phosphocholine, glycerophosphocholine, PC, and/or SM. PC and SM in the MFG membranes contribute about 10% to the total choline intake of infants.

The fetus and the neonate have high levels of choline in the blood and tissues as it is important in neurodevelopment.¹⁴⁰ Low choline status in early pregnancy increased the risk of neural tube defects and poor cognitive development. It is also important for neurogenesis and synaptogenesis; dietary supplementation can potentially promote cognitive functions and overall infant development. In one study of bovine colostrum and milk, the concentration of 26 MFG membrane proteins increased and 19 decreased at 7 days of lactation.¹⁶ The concentrations of mucin-1 and -15 increased 7-fold, ADPF 3.4-fold, BTN 3.2-fold, and XDH 2.6-fold. The concentrations of acyl-CoA synthetase, lanosterol synthase, lysophosphatidic acid acyltransferase, and FA-binding protein, associated with lipid transport synthesis and secretion, rose 2.6-5.1 folds higher. In contrast, apolipoproteins A1, C-III, E, and A-IV were 2.6- 4.3-fold less concentrated in milk than in MFG membranes isolated from colostrum. Despite higher fat contents in colostrum, there may be early development shifts in milk fat transport.

Effect of gastrointestinal microflora: Bacterial infections can alter immune-related proteins of the MFG membrane. Mastitis due to *Mycoplasma agalactiae* can initiate an immune response with induction of host defense, inflammation, and oxidative stress, and suppression of milk fat metabolism and secretion.¹⁴¹ Similarly, neutrophils produce more extracellular traps and a stronger bactericidal response when exposed to *Staphylococcus aureus*; the related antimicrobial peptides are present in the MFG membrane fraction.¹⁴²

The effects of dietary supplementation with microalgae to increase PUFAs on the bovine milk FA profile and the number and diameter of MFGs have also been investigated. Dietary supplementation with *Chlorella* reduced the number of 1–3 μm globules compared to other diets.¹⁶ Dietary composition did not consistently change all MFG size fractions. Changes in capric (C10:0), lauric (C12:0), myristic (C14:0), and oleic acid (C18:1) concentrations were not predictable. The structure of human MFG and the specific positional distribution of FAs may explain differences in the gut microbiota between infants who are fed with HM vs formula. Human milk contains β -16:0 (palmitic acid esterified on the *sn*-2 position) in contrast to vegetable-sourced palmitic acid, which is esterified in the *sn*-1 or–3 positions.¹⁴³ One study showed that supplementing formula with β -16:0 increased fecal abundance of Lactobacilli and Bifidobacteria in infants after 6 weeks of feeding compared to a control formula containing vegetable-sourced 16:0.¹⁴⁴ The mechanisms behind these observations need to be determined.

HM-fed infants normally show a predominance of *Firmicutes*. However, a combination of milk fat and MFG membrane fragments altered fecal microbial composition in piglets by increasing *Proteobacteria* and *Bacteroidetes* at the expense of *Firmicutes*.¹⁴⁵ This may partly be explained by an increased intestinal content of immune modulatory peptides and milk lipid-derived metabolites. Another study in germ-free mice showed that an infant formula high in medium-chain FAs emulsified with bovine MFG membranes enriched the bacterial families *Bacteroidaceae*, *Desulfovibrionaceae*, *Rikenellaceae*, and *Porphyromonadaceae*, whereas formulas made with LCFAs emulsified with soy lecithin increased the abundance of *Enterobacteriaceae*, *Erysipelotrichaceae*, *Coriobacteriaceae*, and *Enterococcaceae*.²⁰ These effects may correlate with the chain length and the degree of desaturation of the fatty acids. MFG lipids can influence the relative distribution of various protein digestion products that enter the colon by altering the rate of hydrolysis of proteins in the small intestine.²⁰ Further work is needed.

Proteins in the MFG membrane: Proteins constitute 25–70% of the total MFG membrane (w/w) with a high proportion of glycoproteins and enzymes.¹³¹ In HM, MFG membrane proteins comprise about 1–4% w/w of the total milk proteins.⁶³ These proteins regulate cellular processes and defense mechanisms in the maternal-infant pair. Proteomic studies have mapped up to 400 proteins in HM MFG membranes.¹⁴⁶ However, the protein extraction methods still need work.

Proteins such as BTN; a member of the immunoglobulin superfamily), xanthine dehydrogenase/oxidase (XDH/XO), adipophilin (ADPF; perilipin-2, PLIN2), and stomatin are involved in MFG formation.¹⁶ High MFG epidermal growth factor 8 (MFGES, lactadherin), ADPF, and glycosylation-dependent cell adhesion molecule-1 (GLYCAM1): proteose peptone component 3 (PP3) can also promote the formation of large MFGs. PP3 (lactophorin), is a small phosphoglycoprotein that is expressed in lactating mammary tissue. In addition, α -lactalbumin, lysozyme, β -casein, clusterin, lactoferrin, immunoglobulins such as the IgA α -chain, tenascin, apolipoproteins such as type A-I, and FA synthase have been identified.

These proteins exert a wide spectrum of bioactive properties. For instance, ADPH controls the trafficking of lipids towards the MFGs.⁶² BTN is a member of the immunoglobulin superfamily, and it also connects the inner and the outer MFG membrane by binding XDH/XO and ADPH in a tripartite superstructure.¹⁴⁷ BTN1A1 is the main isoform in the human MFG membrane and regulates the lipid secretion in milk.¹⁴⁸ Mucin 1 (MUC1) is a glycoprotein that might bind pathogens as a decoy receptor.¹⁴⁹ XDH/XO is a redox enzyme that exerts its antimicrobial role by producing reactive oxygen and nitrogen species.¹⁵⁰ Lactadherin, also known as Per-Arnt-Sim (PAS) domain 6/7 or milk fat globule-epidermal growth factor-factor 8 (MFG-E8), is involved in the regulation of apoptosis and in innate immune responses.¹⁵¹ FA-binding proteins (FABPs) typically transport long-chain FAs into the mammary epithelial cells.¹⁵²

Many MFG membrane proteins regulate inflammatory reactions by altering cytokine expression, promoting apoptosis, and reducing oxidation.¹⁵³ Glycosylated compounds and the products of hydrolysis can protect against bacteria, viruses, and bacterial toxins.¹⁵⁴ Human MFG membrane contains human leukocyte antigen (HLA)-II, which is normally expressed on the surface of antigen-presenting cells.²⁰ This may promote antigen presentation to CD4⁺ T-cells and promote immune responses/tolerance in the neonatal intestine.

Some MFG membrane proteins may be involved in T-cell maturation: (a) BTN in the MFG membranes suppresses the proliferation and activity of maternal and neonatal T-cells.²⁰ It also facilitates immune resolution following prolonged inflammation by clearing apoptotic cells; it binds phosphatidylserine on apoptotic cells via its C-terminal V/VIII-like domains, and its epidermal growth factor domain contains the arginine-glycine-aspartate (RGD) motif that interacts with $\alpha_v\beta_3$ and $\alpha_v\beta_5$ integrin receptors to activate macrophages to clear the apoptotic debris;²⁰ (b) alkaline phosphatase in MFG membranes also has anti-inflammatory properties; it dephosphorylates pro-inflammatory molecules such as lipopolysaccharide (LPS), inhibiting TLR-mediated NF- κ B signaling. Milk phospholipids and FAs, particularly LCFA, are strong stimulators of intestinal AP activity;¹⁵⁵ (c) osteopontin (OPN) in the MFG membrane activates the innate and adaptive immune systems of newborns. It works as an opsonin, binding directly to bacteria such as *Streptococcus agalactiae* and *S. aureus* to enhance clearance by macrophages. It also balances Th1 and Th2 immune responses.²⁰

The mechanisms of MFG secretion from mammary epithelial cells are being investigated. A tripartite model proposes that interactions among the MFG membrane proteins, ADPF, XDH/XO, and BTN promote MFG secretion. These proteins presumably bind on the MFG surface and promote the adsorption of lipid droplets.¹⁵⁶ This complex leads to the deformation of the lipid droplets and the budding of more lipid droplets from the secretory system.

After release, MFGs may show some casein-balancing membrane loss. Caseins are known to be synthesized and secreted by the fusion of casein-containing vesicles with the apical plasma membrane and soluble *N*-ethylmaleimide-sensitive fusion attachment protein receptor (SNARE).¹⁵⁷ This model suggests even though BTN1, PLIN2, and XOR likely contribute to MFG budding, SNARE proteins connect the secretory vesicles together

and with the apical plasma membrane to promote the exocytosis of the budding MFGs. The combined release of MFGs and casein micelles from the mammary epithelium may contribute to the adsorption of casein micelles on the MFG membrane. Further studies are needed to explore these possibilities.

Glycosylated mucin 1 and 15, ADPF, BTN, and XDH are more concentrated in MFG membrane in the smaller the MFG fraction. Increased glycosylation helps MFG membrane proteins resist digestion in the upper gastrointestinal tract and retain these biological effects in the colon.¹⁶ Mucin and lactadherin promote mucosal immunity in the stomach and upper intestine and protect against bacteria and viruses.¹⁵⁸

Many proteomic studies have listed several casein and whey proteins in the MFG membrane.¹⁵⁹ Casein digestion may produce several bioactive peptides, which have been linked to gastrointestinal and immunological function, neurodevelopment, and even the effectiveness of antibiotics and probiotics.¹⁶⁰ Lactoferrin, a whey protein, is detectable both bound to the MFGM and in the aqueous phase of milk.¹¹ Analyses using the Kyoto Encyclopedia of Genes and Genomes (KEGG) have listed proteins involved in cell signaling, membrane transport, immune responses, and protein metabolism. These studies differ in exact genes and variants, but these differences could have emanated from the use of different databases for categorizing proteins.¹⁶¹ Human MFGM contains important immune response mediators such as lactoferrin, immunoglobulins (alpha and gamma chain C region), monocyte differentiation CD14, clusterin, toll-like receptor 2, mucin 4, cathelicidins, and dermcidin, which have been identified as important in immune response.¹⁶¹ Clusterin and lactadherin also play a role in cell damage and apoptosis, and consequently, in gut epithelial homeostasis.¹⁶² Hormone-sensitive lipase, peroxisomal bifunctional enzyme, peroxisomal multifunctional enzyme type 2, peroxisomal acyl-coenzyme A oxidase 3, carboxyl ester lipase (GD3, BSSL), and sphingomyelin phosphodiesterase promote lipid digestion.¹⁶

Ribonucleic acid (RNA) in the MFG membrane: The cytoplasmic crescent of the MFG membrane holds cellular and microRNAs (miRNAs).¹⁶³ This transcriptome varies with a circadian rhythm and at different stages of lactation, to alter metabolic and immune regulation. Key genes involved in lactose synthesis and insulin signaling are closely regulated.¹⁶⁴

MFG Core

The core of MFGs is comprised of TAGs, which constitute nearly 98% (w/w) of the total milk lipids.¹⁶ In addition to being an important source of energy, MFGs serve as a vehicle for fat-soluble vitamins and carotenoids. Some of the other important fat constituents in these globules include phospholipids, glycolipids, and sphingomyelin, which originate from the ER. Once matured, these globules are secreted across the apical membrane of the mammary epithelial cells.

Milk fat contains over 400 different FAs, of which 15 constitute 90% of the total FA pool.⁶³ Compared to the MFG membrane, most TAGs in the MFG core consist of 18:1 (*n*-9) oleic (20–35%), 16:0 palmitic (18–23%), and 18:2 (*n*-6) linoleic (LA; 8–18%) acids.²⁰ Medium chain FAs (MCFAs) comprise 12% of total FAs, and < 1% are short-chain FAs.

TAGs contain nearly 85% of the milk LC-PUFAs such as 20:4 (*n*-6) ARA, 20:5 (*n*-3) eicosapentaenoic (EPA), and 22:6 (*n*-3) DHA. Even though the bioavailability of TAGs and phospholipid-bound LC-PUFAs might not differ, the metabolic disposition and incorporation into various organs differ. The 18:3 (*n*-3) α -linolenic acid (ALA) is less abundant, although there is a wide inter-individual variation. Small MFGs (1.6–3 μ m) contain more medium-chain (C8-C12) but less long-chain saturated FAs such as stearic acid in their TAG core.

The location of FAs on the glycerol backbone is highly conserved within species.¹⁶⁵ Most saturated FAs are typically seen on the *sn*-2 position of TAGs. Palmitic acid constitutes 50–60% of all FAs at the *sn*-2 position (defined as β -16:0) in HM. The *sn*-1 and *sn*-3 positions are occupied primarily by unsaturated FAs such as oleic acid.³

Milk lipid fraction also contains minerals and lipophilic vitamins.¹⁶⁶ These components are embedded in both the MFG core and the MFGM. The fat fraction acts as a “natural carrier” for these compounds, increasing their bioaccessibility and bioavailability. Understanding the micronutrient content of the fat fraction could lead to their technological exploitation for the design of value-added products, in concert with the MFGM proteome (that acts as a scaffold for the binding of minerals and vitamins to MFGs) and the bioactive polar lipids.

Digestion of MFGs

Milk fat digestion in infants is a sequential, balanced process. The lipase triad of lingual, gastric, and pancreatic origin may show some variability but is active.^{167,168} In the stomach, digestive hydrolysis is catalyzed by specific enzymes. As the pH drops below 5.5, the MFG membrane structure becomes less stable and leads to coagulation of the fat globules.¹⁴

In HM, TAGs carry FAs located in selected areas.^{3,169} Nearly 70% of the *sn*-2 positions are esterified with a saturated FA; palmitic acid (C16:0) is a leading ligand (20–25%). The *sn*-1,3 positions are occupied by unsaturated FAs. FA region distribution affects the kinetics of digestion because gastric lipase shows stereospecificity for the *sn*-3. Medium chain-FAs (C8–C12) are more frequently located in the *sn*-3 position. FAs esterified at the *sn*-2 position of TAG are important because nearly 70% of the FAs absorbed as *sn*-2 monoacylglycerols are absorbed across the enterocytes and conserved in the original position during re-esterification into TAGs for secretion into the plasma as chylomicrons. The higher efficacy of absorption of palmitate at *sn*-2 compared to those at the *sn*-1,3 positions is well known. The absorption of FAs decreases as the FA chain length or unsaturation degree increases in HM.

Gastric lipases hydrolyze 5–40% of the dietary lipids in MFGs by acting on the *sn*-3 position of the TAGs.¹⁷⁰ This releases short- to medium-chain FAs, which play important metabolic roles such as in the acylation of proteins. Human gastric lipases can digest lipid droplets covered by polar lipids such as in the MFGs. The effects of gastric lipases are reinforced by endogenous milk lipases such as the BSSL and lipoprotein lipase.¹⁷¹ In HM, lipases have easier access to the surface and subsequently to the interior of small MFGs, which can affect lipid digestion rates.¹⁶

Smaller MFGs adsorb more lipases and are digested faster than the larger ones but the composition and structure of the surrounding interfacial layer also influences the rates of lipid digestion.¹¹ The interfacial composition of an emulsion critically influences the activity of pancreatic lipase. Emulsifiers such as proteins, phospholipids, and surfactants interact with lipase to release FAs and promote/inhibit the adsorption of lipase on the emulsion surface.

Infants could have been at risk of not being able to utilize dietary fats in MFGs because of immature digestive processes. However, there are many compensating processes at work. First, there could have been difficulties for the lipases to penetrate the outer lipid coverings of the MFGs and reach the fats in the core.¹⁷² Here, multiple gastric enzymatic reactions help detach these layers.¹⁷³ Next, there are mechanisms to compensate for the developmental inefficiencies such as the smaller size and motility of digestive organs, differences in gastric pH, low activity of digestive enzymes, and dietary patterns. The anionic phospholipids in HM promote lipase adsorption on the globules.¹⁷⁴ Furthermore, a bile salt-activated lipase (BSSL) in HM adds to the activities of gastric lipase, pancreatic lipase-related protein 2 (PLRP2), and the phospholipase A₂ to compensate for insufficient bile salts and pancreatic triacylglycerol lipases (PTLs).¹⁷⁵⁻¹⁷⁸ BSSL can digest medium and long TAGs, diacylglycerols, and phospholipids. It can also hydrolyze cholesterol esters, phospholipids, and ceramide.¹⁷⁹ Dietary SM is hydrolyzed by alkaline sphingomyelinase into phosphocholine and ceramide.¹⁸⁰ Neutral ceramidase hydrolyzes ceramide to FAs and sphingosine.¹⁸¹ The sphingosine released in this process is adsorbed, phosphorylated to sphingosine-1-phosphate (S1P), and then converted to palmitic acid via the S1P-lyase present in the gut mucosa.¹⁸² All these alternative processes can achieve about 95% efficiency of digestive lipolysis. Nearly 40–70% of dietary lipids are hydrolyzed to release long-chain PUFAs (C20:4 *n*-6, 20:5 *n*-3 and C22:6 *n*-3).¹⁸³ The *sn*-1,3 hydrolysis of milk fats by the PTLs releases *sn*-2 mono palmitin and the externally-positioned oleic acid.¹⁸⁴

In HM, fat globules covered with MFG membrane are readily hydrolyzed when exposed to colipase and phospholipase A₂, but not with pancreatic lipase.¹⁸⁵ Phospholipids could be protective against the digestive action of pancreatic lipase; the effects vary with the stage of digestion, the exact part of the gastrointestinal tract, and the type of phospholipid.¹⁸⁶ Phospholipids stabilized MFGs during storage by suppressing the adsorption of whey proteins on the globule surface.¹⁸⁷ SM also plays an important role in this process. The digestion of SM is less efficient in the upper intestine; these are partially cleaved to ceramide and sphingosine by alkaline sphingomyelinases.¹⁸² This limited capacity of SM digestion favors the formation of SM-cholesterol complexes in the proximal parts of the intestine and exposes the lower small intestine and colon to SM and its bioactive metabolites.

In mouse pups, the MFG structure promotes metabolic programming.¹⁸⁸ Pups were fed from postnatal days 16 and 42 with either a control infant formula with submicronic fat droplets covered with milk proteins or with a novel formula with MFG-like larger fat droplets. Subsequently, all mice were fed a high-fat diet. Despite similar food intake, mice fed with the newer formula with MFG-like fat droplets showed better metabolic responses, lower body weight, less adipose tissue, and lower plasma insulin. These differential responses may be partly explained by different postprandial trafficking of FAs during infancy,

inducing different storage responses of the adipose tissues. However, a direct effect of MFG membrane in the concept formula is challenged by a recent study of human infants fed with a standard formula vs a formula enriched with MFG membrane fragments.¹⁸⁹ There were no differences in infant growth, weight gain, and body fat at 12 months and at 6.5 years.^{189,190}

Diets containing MFG membranes likely promote cognitive development in infants. In one study, infants fed MFG membrane-enriched formula showed cognitive scores that were similar to those of breastfed infants but were significantly higher than those fed standard infant formula.¹⁸⁹ In another study, infants fed with an infant formula enriched with MFG membrane, LC-PUFAs, and synbiotics enriched infant formula-fed infants seem to show fewer behavioral problems up to 2.5 years compared to standard infant formula-fed infants.¹⁹¹ A pilot randomized control trial showed that sphingomyelin-fortified milk improved the neurobehavioral development of very low birth weight infants during infancy.¹³⁸ The intervention groups performed significantly better at 18 months in the Bayley Scales of Infant and Toddler Development (BSID)-II, the Fagan test scores (evaluate visual recognition memory, habituation, and discrimination; relate these to intellectual functioning later in life), latency of visual evoked potentials, and sustained attention test scores. Further work is needed to elucidate the mechanisms by which MFG membrane components improve cognitive function.

The digestion of MFGs may be altered by the ζ -potential, the electric potential resulting from shear at the surface of these globules.¹⁹² MFGs with large positive or negative ζ -potentials are electrostatically more stable; those with small ζ -potentials tend to coagulate or flocculate.⁴⁰ Smaller ζ -potential MFGs in HM are digested more easily, but flocculation of these smaller MFGs can reduce the surface area and access to digestive enzymes and bile salts.⁴⁰ These properties may be altered by the mineral composition of the milk, and the glycoprotein and glycolipid composition of the MFG membrane. The ζ -potentials also change over time after birth; the values for colostrum, transitional, and mature MFG were -5.60 ± 0.12 , -6.72 ± 0.16 , and -7.25 ± 0.61 mV, respectively.^{16,67,193} Mature human MFGs have smaller ζ -potentials than in other mammals.¹⁶

The term 'food matrix' refers to the specific organization of foods that critically influence the release and absorption of nutrients during digestion in the gastrointestinal tract.¹⁹⁴ FA release from liquid matrix is quicker than from semi-solids. Similarly, the MFG structure, particularly the MFG membrane matrix, influences the rate of lipid digestion. In infant formula, lipid digestion was increased when intact proteins were replaced with hydrolyzed proteins.¹⁹⁵ The digestibility of fat is affected by its physical state, whether it is solid fat or liquid oil.¹⁹⁶ Whey protein-stabilized emulsions containing high levels of solid fat (hydrogenated soybean oil, melting point $>37^{\circ}\text{C}$) release fewer FFAs during intestinal digestion *in vitro*.¹⁹⁶

Biological Effects

The addition of MFG membranes to the infant diet has shown beneficial health effects in several preliminary studies. In addition to infant formula (0.5 gm/L) accelerated neurodevelopment and promoted cognitive function in healthy full-term infants with a low incidence of pathogen-associated adverse effects.¹⁹⁷ Healthy 6-month-old infants fed

infant formula fortified with milk polar lipids showed better hand-eye coordination and developmental quotients compared to controls fed standard infant formula.¹²⁷ However, there were no differences in cognitive development compared to healthy exclusively breastfed infants. In other studies, infants fed formula enriched with sphingomyelin (28–71 mg/mL) showed improved cerebral myelination.¹⁹⁸ SM metabolites such as cerebroside can cross the blood-brain barrier to promote myelination.¹⁹⁹ Noting the differences in term and preterm milk, SM could well play a role in promoting brain development in preterm or low-birth-weight infants.²⁰⁰

Milk fat globule membranes can promote the utilization of fats. Higher lipolysis and β -oxidation in early life prevents excessive weight gain later and lowers the risk of obesity.¹¹ In rats, supplementation with MFG membranes reduced adipogenesis and excessive weight gain by promoting brown fat formation in white adipose tissues.¹³ Similar supplementation to high-fat diet-fed rats during pregnancy and lactation stimulated brown fat development in male offsprings.²⁰¹ MFG membrane supplementation during suckling reduced the risk of maternal high-fat diet-induced nonalcoholic fatty liver disease in mice, possibly due to less oxidative stress and restored mitochondrial function.²⁰² In another study, such intervention corrected the stunted skeletal growth of male offsprings at weaning and protected against abnormalities in bone microstructure and insulin resistance during adulthood.²⁰³ Enhanced insulin-like growth factor-I activity may be a possible mechanism underlying these changes.

In formula-fed infants or rodent models, feedings supplemented with MFG membranes lead to notable changes in the fecal microbiome to simulate that of HM-fed infants.²⁰⁴ In rodents, supplementation with MFG membranes increased the beta diversity of the cecal microbiome and improved spatial learning in the stress group.^{205,206} The MFG membrane-mediated improved brain function may be related to the modulation of the gut microbiota via the gut-brain axis.²⁰⁷ Similarly, in neonatal piglets, supplementation of infant formula with dairy MFG membranes and lipids influenced protein digestibility and microbiota composition.²⁰⁸ In rats, MFG membrane supplementation promoted enterocyte proliferation and gut barrier function by inducing tight junction proteins.¹¹ In healthy term infants, MFG membrane components such as lactadherin (MFG-epidermal growth factor-8), sialic acid, and phospholipid promoted the growth of *Bifidobacterium* and suppressed the growth of *Veillonella*, *Escherichia* and *Shigella* spp.²⁰⁹ These changes were relatively modest at 4 months, suggesting that age could be a confounder.

Administration of MFG membranes enhanced the intestinal barrier function in a rat model of short bowel syndrome.²¹⁰ Improved regulation of the NLRP6 inflammasome corrected gut dysbiosis.²¹⁰⁻²¹² Microbiota-modulated metabolites such as taurine, histamine, and spermine regulate the expression of the NLRP6 inflammasome, IL-18, and downstream antimicrobial peptide patterns in the intestine.²¹³ MFG membranes can also improve the viability of *Lactobacillus rhamnosus* GG from bile stress both *in vitro* and in murine models.²¹⁴ The promotion of probiotic survival by MFG membranes might provide a beneficial effect on gut health.²¹⁵

Sphingomyelin, an important constituent of MFG membranes, affects lipid metabolism. When long-chain bases of SM were transported into cells via acyl-CoA synthetases,

the uptake of long-chain-FAs was inhibited.²¹⁶ In the intestine, SM and its metabolites modulated inflammatory signaling.¹³⁷ Sphingosine-1-phosphate (S1P) improved endothelial cell survival and migration.^{136,217} Furthermore, metabolites of dietary sphingolipids influenced gut microbiota with increased commensal bacteria.²¹⁸ The mechanisms of these observations need further study.

Milk fat globule membranes need to be observed for nutritional and safety consequences depending on the actual composition of these membrane fractions.²¹⁹ Lipid-rich MFG membrane supplementation ($n = 70$, age 14 days) for 14 weeks did not result in any major safety concerns such as weight gain, morbidity, and metabolic markers, whereas protein-rich MFG membrane enrichment ($n = 72$) was associated with a higher rate of atopic dermatitis than in controls ($n = 57$).²²⁰ These results need to be interpreted cautiously because the evaluation of skin lesions was not standardized and was based on parental reports. Further studies are needed.

Undigested MFG membranes that reach the colon support the colonization of microbial communities.²⁰⁴ MFG membrane phospholipids can enrich *Porphyromonadaceae*, which differs from the impact of soy lecithin on *Enterobacteriaceae* and *Enterococcaceae*.²⁰ In another study, rat pups fed a formula supplemented with bovine MFG membrane increased gut microbial species richness and evenness compared with those who were fed a formula containing vegetable fat.²²¹ At the phylum level, the microbiota of rat pups fed MFG membrane resembled those reared on dam's milk with similar levels of *Firmicutes* and *Proteobacteria*. Control pups on regular formula showed more *Proteobacteria*.²²² In human infants, MFG membranes show intrinsic antimicrobial activity; a double-blind RCT showed that infants fed an experimental formula supplemented with bovine MFG membranes during 2–6 months of age experienced fewer acute otitis media infections than controls, fewer days with fever, a reduction in fever incidence, and improved behavioral outcomes.¹⁵³ Polar lipids such as sphingophospholipids and gangliosides in the MFG membrane also exhibit antimicrobial activities. In preterm newborns, infants fed a formula supplemented with bovine gangliosides showed smaller *E. coli* fecal counts enriched *Bifidobacterium* compared to a standard formula.²²³

XOR in the MFG membrane generates reactive oxygen and nitrogen species and can inhibit the growth of *E. coli* and *Salmonella enteritides*.²⁰ α -Lactalbumin, a minor protein in the MFG membrane, is digested by pepsin, trypsin, and chymotrypsin in the intestine to generate bactericidal peptides that activate leukocytes.²²⁴ Lysozyme, another MFG membrane protein, can protect against both Gram-positive and -negative bacteria due to the presence of 1,4- β -N-acetylmuramidase which can degrade bacterial cell walls.²²⁵ These effects of lysozyme are supported by lactoferrin, which carries iron and interacts with the lipid A moiety of LPS to damage the bacterial membrane.²⁰

Milk fat globule membrane glyco-biome is also potentially important in anti-bacterial defenses.²⁰ The MFG membrane contains glycoconjugates (glycolipids and glycoproteins) harboring both *N*-linked and *O*-lined glycan moieties.²⁰ The glycosylation patterns of these glycoconjugates in milk determine resistance to certain bacteria from binding specific mucosal receptors. The glycoproteins (MUC1, lactadherin) and gangliosides of the MFGM

have the ability to interfere with such attachment. Mucin can also inhibit *Salmonella enterica* serovar *Typhimurium* *SL1344*, S-fimbriated *E. coli*, and rotavirus.^{226,227} Further work is needed.

In infants, MFG membrane can bind and carry ingested probiotics such as Lactobacilli and *Bifidobacteria* to the colon.²²⁸ HM bacteria can also subserve this function during the early stages of gut development. Select OTUs assigned to *Bifidobacterium*, such as *B. breve*, *B. bifidum*, and *B. longum* that were identified in mother-infant pairs could preferentially associate with the MFG membrane utilizing glycan adhesion factors that enabled binding with mucin.²⁰ Increasing information indicates that the lactic acid bacteria (LAB), which include the phylum Firmicutes, class Bacilli, and order Lactobacillales, are comprised of 6 families: *Aerococcaceae*, *Carnobacteriaceae*, *Enterococcaceae*, *Lactobacillaceae*, *Leuconostocaceae*, and *Streptococcaceae*.²²⁹ MFG membrane glycoproteins can survive gastric digestion and can show prebiotic effects to support the growth of colonic bacteria such as *Ruminococcus* and *Bifidobacteria* genera, most likely due to sialic acid residues.²³⁰ The *Ruminococci* are important mutualist gut bacteria that serve to degrade and convert complex polysaccharides into a variety of nutrients for their hosts.²³¹

Conclusion

The size and composition of MFGs may be influenced by maternal ethnicity, genetic factors, physiological state, diet, stage of lactation, and metabolic state.¹⁷ In addition to these identified sources of diversity, there are still unexplained individual variations. Post-secretion modifications such as membrane vesiculation or MFG fusion may also affect MFG size and structure.²³² More data are needed to understand the *in vivo* digestibility of the MFG size fractions, and to clarify the release and activity of the MFG membrane.²³³ Understanding the composition and dynamics of MFGs could help not only for personalized nutrition for chronic diseases, but also as an important channel for enteral delivery of medications as needed and at desired rates of release.²³³ Wide use of nutraceuticals will become a closer reality.²³³

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Key Points

- Human milk (HM) contains 3–5% fat, 0.8–0.9% protein, 6.9–7.2% carbohydrate calculated as lactose, and 0.2% mineral constituents. Most of these nutrients are carried in milk fat globules (MFGs).
- The MFGs are composed of an energy-rich triacylglycerol core surrounded by a membrane structure. The membrane contains polar lipids, specialized proteins, glycoproteins, and cholesterol. Each of these bioactive components serves important nutritional, immunological, neurological, and digestive functions.
- Milk fat globules are designed to release energy rapidly in the upper gastrointestinal tract and then persist for some time in the gut lumen so that the protective bioactive molecules are conveyed to the colon. These properties may shape the microbial colonization and innate immune properties of the developing gastrointestinal tract.
- Understanding the composition and dynamics of MFGs could help enhance the nutritional composition of milk in a goal-oriented fashion.
- There is a possibility that MFGs could emerge as a nutraceutical for enteral delivery of medications in infants and older patients.

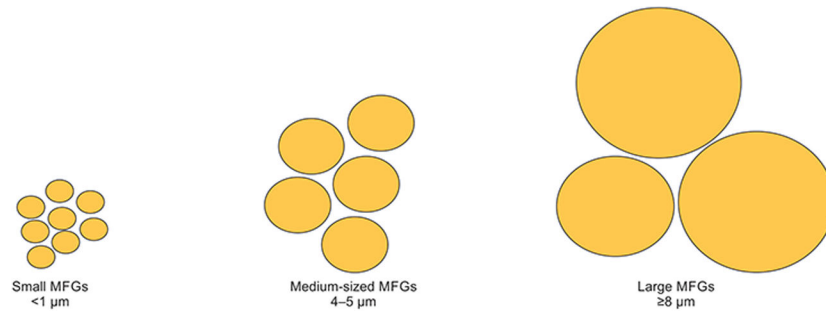


Fig. 1: Milk fat globules are typically sized between 0.1 and 15 μm in diameter. There are 3 important volumetric subgroups, including the small ($<1 \mu\text{m}$ diameter), medium (4–5 μm), and large ($\geq 8 \mu\text{m}$)

Eon	Era	Period	Millions of years ago
Phanerozoic	Cenozoic	Quaternary	1.6
		Tertiary	66
	Mesozoic	Cretaceous	138
		Jurassic	205
		Triassic	240
	Paleozoic	Permian	290
		Pennsylvanian	330
Mississippian		360	
Devonian		410	
Silurian		435	
Ordovician		500	
	Cambrian	570	
Proterozoic			
Archean			
Hadean			

Fig. 2: Evolution of milk: Some therapsids and Mammalia-formes began producing a milk-like secretion during the Triassic period 220–280 million years ago (indicated by the red line)

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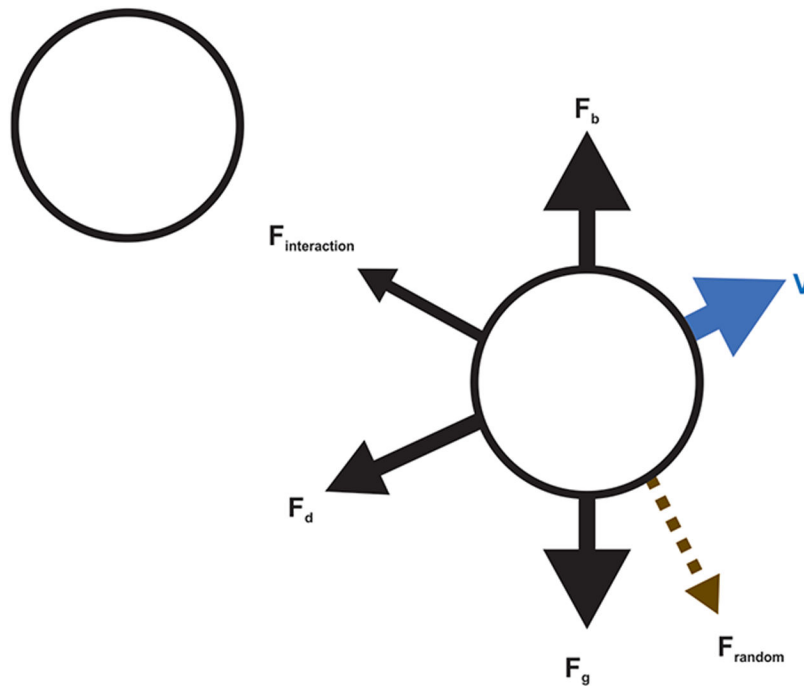


Fig. 3: Forces acting on MFGs likely include (clockwise): (A) Gravitational weight (F_g); (B) Drag force (F_b); (C) $F_{interaction}$, a summated effect of the van der Waals and the electrostatic forces. These interactions could be attractive or repulsive depending on the intrinsic characteristics of the globules and the separating distance. As depicted above, the $F_{interaction}$ forces should be visualized along a line joining the centers of the two spheres; (D) Buoyant force (F_d); and (E) Random forces (F_{random}). V refers to the velocity of the Brownian particle

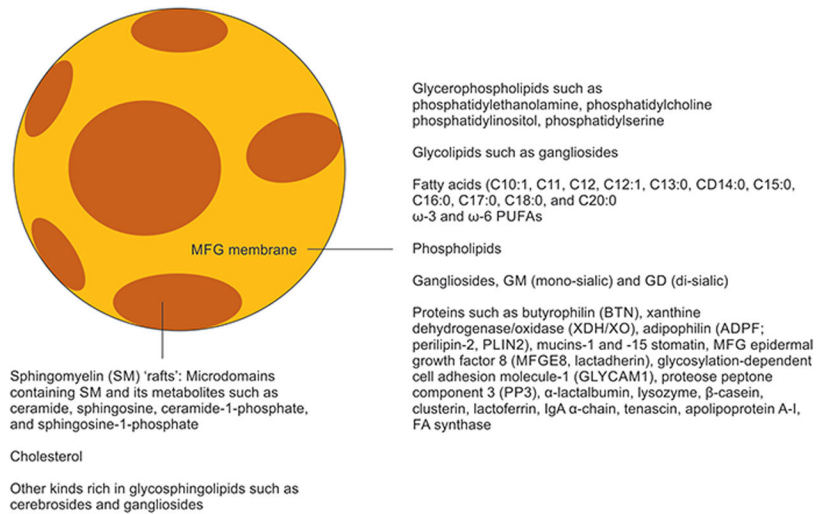


Fig. 4:
The MFG membrane may include two distinct lipid phases. The first set may be comprised of relatively less dense, liquid-disordered regions with unsaturated glycerophospholipids, proteins, glycoproteins, glycolipids, and some SM. In the second, SM and cholesterol form densely-packed, liquid-ordered domains, the 'rafts'

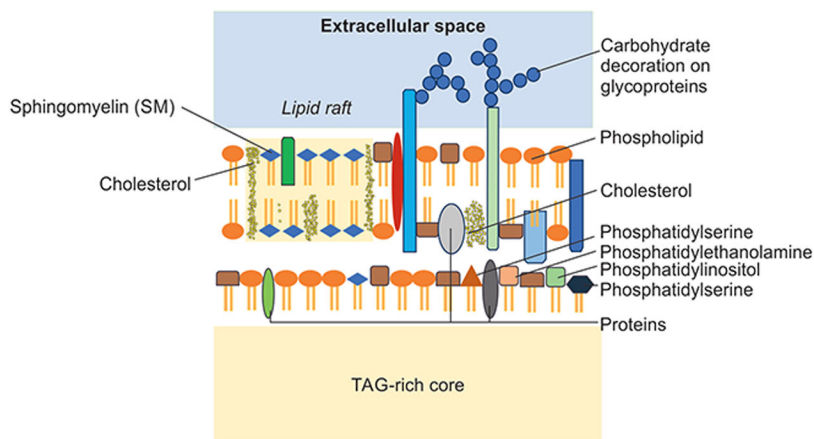


Fig. 5:
The MFG membrane is a triple-layered membrane, where the external two layers are derived from the apical membrane. The proteins extending from the surface are heavily decorated with carbohydrates. Most of the MFG membrane shows a liquid-ordered phase with SM in close association with cholesterol. Some microdomains, the lipid rafts, are relatively rigid and play an important role in cell signaling. The internal layer is a loosely-packed glycerophospholipid matrix containing unsaturated glycerophospholipids such as phosphatidylserine, phosphatidylethanolamine, phosphatidylinositol, and phosphatidylserine. This layer is derived from the endoplasmic reticulum and typically contains two unsaturated FAs bound to a glycerol backbone

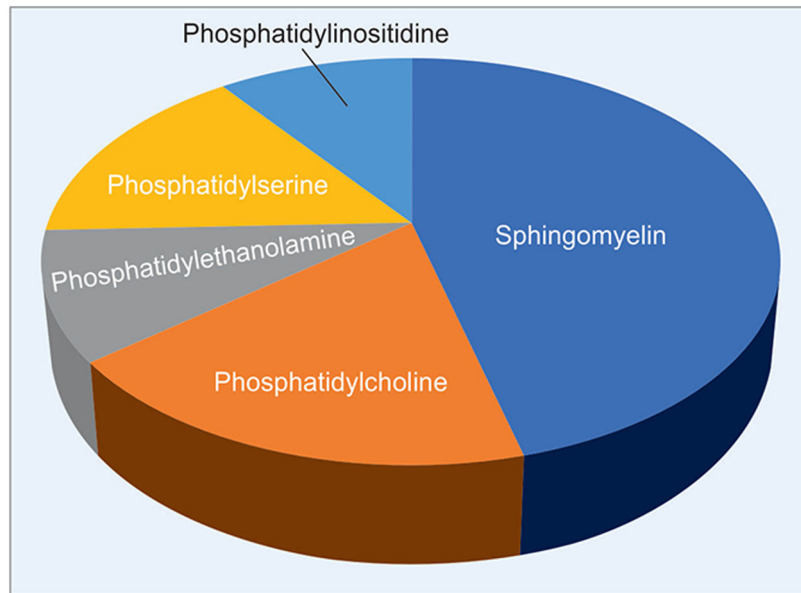


Fig. 6: Milk fat globules contain polar lipids. The most important constituents include sphingolipids such as sphingomyelin, and glycerophospholipids such as phosphatidylethanolamine, phosphatidylcholine, phosphatidylserine, and phosphatidylinosidine. Sphingomyelin is present in higher quantities in HM than in milk from other mammals