

# Unleashing Vanadium-Based Compounds for High-Energy Aqueous Zinc–Ion Batteries

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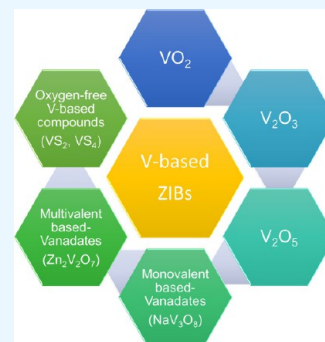
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**ABSTRACT:** Rechargeable aqueous zinc–ion batteries (ZIBs) are poised as a promising solution for large-scale energy storage and portable electronic applications. Their appeal lies in their affordability, abundant materials, high safety standards, acceptable energy density, and eco-friendliness. Vanadium-based compounds stand out as potential cathode materials due to their versatile phases and variable crystal structures, empowering design flexibility to affect the theoretical capacity. However, challenges, such as V dissolution and substantial capacity degradation, have hindered their widespread use. Recent breakthroughs in crafting innovative V-based materials for aqueous ZIBs, by preintercalating guest species, have significantly bolstered structural stability and facilitated faster charge migration, leading to enhanced capacity and stable cycling. This review delves into the latest advancements in vanadium-based cathodes with preintercalated guest species, examining their altered crystal structures and the mechanisms involved in  $\text{Zn}^{2+}$  ion storage. It also investigates how different guest materials within these cathodes impact the electrochemical capacity. Additionally, this assessment identifies key obstacles impeding progress and proposes potential solutions while also anticipating the future trajectory of aqueous ZIBs. These insights are invaluable to researchers and manufacturers alike, offering a roadmap for commercialization.



## 1. INTRODUCTION

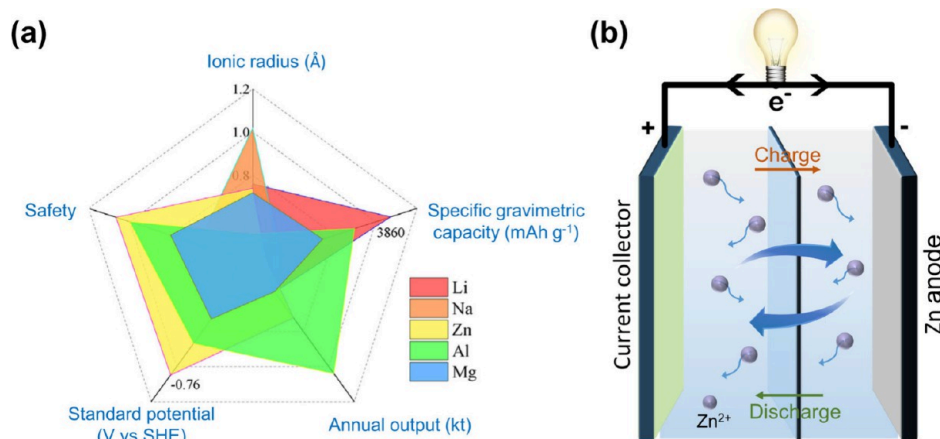
Globally, the development of electrochemical energy storage and conversion technologies that are safe, cost-effective, sustainable, and efficient has increased to mitigate rising concerns about climate change and environmental pollution. Lithium–ion batteries (LIBs) offer high energy density, have been extensively used in portable devices, and are being considered for electric cars. However, limited lithium reserves, price fluctuations, and safety are major concerns. Alternative battery chemistries that utilize elements such as sodium (Na), potassium (K), magnesium (Mg), aluminum (Al), and zinc (Zn) have garnered significant interest.<sup>1–3</sup> Rechargeable zinc–ion batteries (ZIBs) exhibit significant potential due to their superior ambient stability and a lower cost of Zn ( $\sim$ US \$2.4  $\text{kg}^{-1}$ ) compared to alkali metals (e.g., Li  $\sim$ US \$19.2  $\text{kg}^{-1}$ ; Na  $\sim$ US \$3.1  $\text{kg}^{-1}$ ; K  $\sim$ US \$13.1  $\text{kg}^{-1}$ ).<sup>3–5</sup> There is a wide availability of lower cost cathode materials like  $\text{MnO}_2$  ( $\sim$ US \$1.7  $\text{kg}^{-1}$ ) and  $\text{V}_2\text{O}_5$  ( $\sim$ US \$5.5  $\text{kg}^{-1}$ ) for ZIBs compared to LIBs (e.g.,  $\text{LiCoO}_2$ ,  $\sim$ US \$55  $\text{kg}^{-1}$  and  $\text{Li}(\text{NiMnCo})\text{O}_2$ ,  $\sim$ US \$34  $\text{kg}^{-1}$ ).<sup>2,3,6</sup> Additionally, the commonly employed aqueous electrolyte for ZIBs is cost-effective, possesses excellent safety, and exhibits high ionic conductivity ( $0.1\text{--}6\text{ S cm}^{-1}$ ) in comparison to that of the combustible organic electrolytes used in LIBs ( $10^{-3}\text{--}10^{-2}\text{ S cm}^{-1}$ ). ZIBs based on a Zn anode, a vanadium oxide cathode, and an aqueous  $\text{ZnSO}_4$  electrolyte have a lower estimated cost (\$65 per kWh vs  $\sim$ \$300 per kWh, LIB).<sup>2</sup> ZIBs have significant prospects for practical applications compared to other metal ion batteries (Figure 1a).

A diverse battery technology such as Zn– $\text{MnO}_2$ , Zn– $\text{NiOOH}$ , Zn– $\text{Ag}_2\text{O}$ , and Zn–air batteries has evolved since their invention in the year 1799. Initially developed alkaline KOH-electrolyte based Zn– $\text{MnO}_2$  batteries faced the prime issues of the uncontrolled growth of zinc dendrites and the formation of insulating, irreversible ZnO byproducts.<sup>8,9</sup> Alternately, moderately acidic aqueous electrolytes in ZIBs are explored.<sup>10</sup> Figure 1b illustrates the components of a typical rechargeable ZIB, including a metallic Zn anode, a  $\text{Zn}^{2+}$  storage cathode, and a  $\text{Zn}^{2+}$ –salt electrolyte. Rechargeable ZIBs function by reversibly (de)intercalating  $\text{Zn}^{2+}$  at the cathode and plating and stripping Zn at the anode during the process of discharging/charging.

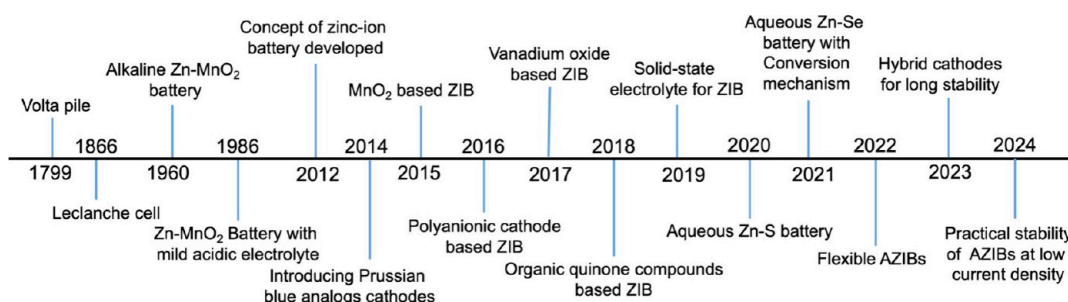
Aqueous zinc–ion batteries (ZIBs), which utilize a zinc metal anode and water-based electrolytes, are emerging as promising alternatives to traditional LIBs due to several advantageous features: 1) ZIBs leverage the inherent benefits of aqueous electrolytes, such as high ionic conductivity, intrinsic nonflammability, and environmental friendliness. 2) Zinc, as an anode material, offers a low electrochemical

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**Figure 1.** (a) Comparison of various metal–ion batteries using a “Radar Diagram”. Reproduced with permission from ref 7. Copyright 2021, Elsevier. (b) Schematic illustration of the working principle of rechargeable zinc–ion batteries.



**Figure 2.** Brief development history of rechargeable zinc–ion batteries.

reduction potential of  $-0.76$  V vs SHE and high theoretical capacities of  $820 \text{ mAh g}^{-1}$  and  $5855 \text{ mAh cm}^{-3}$  for gravimetric and volumetric capacities, respectively. 3) ZIBs present economic benefits compared to other battery systems (such as those based on Li, Na, Mg, and K) because they do not require additional inert atmosphere conditions during manufacturing, due to the natural compatibility of zinc with water and the low cost of electrode materials.

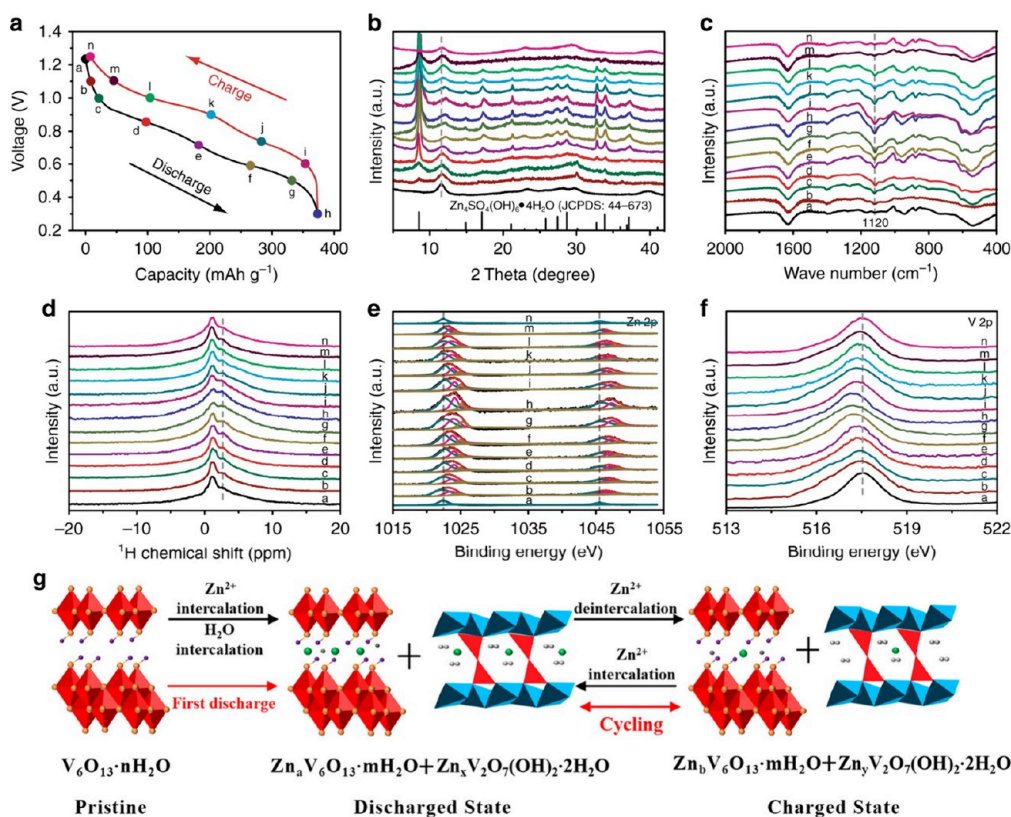
A wide variety of materials are explored, such as cathodes, anodes, and electrolytes, and their inter-relationships are reported. Representative cathodic materials that have been extensively investigated are listed in Figure 2. These include manganese-based, vanadium-based, Prussian blue analogues, conducting polymer (CP) composites, organic materials, and others. Nevertheless, cathodes based on vanadium (V) are regarded as highly promising owing to the unique and inherited physical and chemical features exhibited by V. The multiple oxidation state of V allows a wide range of charge–discharge voltages leading to high energy density with significant pseudocapacitance and steady storage capabilities. These characteristics empower extended life cycle, appreciable charge capacity, and power density. Further, vanadium compounds often show distinct chemical compositions and structural morphologies affecting electrochemical behavior.<sup>11</sup> The open structures facilitate ion insertion and extraction.<sup>12</sup> Despite attractive properties, dissolution of V-based materials within electrolytes requires attention. However, this issue is relatively less pronounced compared to other cathode contenders such as organics and manganese oxides.<sup>13,14</sup> The wide gallery spacing and morphologies offered by V-based

materials allow swift and efficient (de)insertion of zinc ions consequently, expanding their utility for zinc storage batteries.

Presently, the primary focus of research on cathodes based on vanadium is explored as vanadium oxides, vanadates, and oxygen-free V-based compounds such as  $\text{VS}_2$ .<sup>7</sup> Vanadates formed via cationic preintercalation of vanadium oxides exhibit enhanced zinc–ion storage capacity.<sup>15</sup> The guest cations within the vanadium interlayer are securely attached through robust ionic bonds connecting the two neighboring layers, forming a robust expanded layered stable architecture, advantageous for structural reversibility. The nature, type, and number of intercalants within vanadium-based cathodes have a substantial impact on the electrochemical performance.<sup>16</sup> A significant advancement has been made in the recent past on exploration of these chemistries, and thus it is imperative to review a comprehensive examination of the vanadate cathodes, pertaining to the mechanism and cathode design. Our focus will be on the design strategies employed for the cathode, crystal structure, electrochemical performance, and reaction mechanism.

## 2. ENERGY STORAGE MECHANISM IN ZIBS

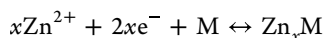
Unlike the well-established lithium/sodium-ion-based energy storage chemistries based on insertion, conversion, and alloying reactions for storing monovalent alkali metal cations, the proposed reaction mechanism in aqueous ZIB systems is complex and subject to debate. The redox processes in aqueous ZIB systems primarily occur through three mechanisms:  $\text{Zn}^{2+}$  insertion/extraction,<sup>2,17,18</sup> chemical conversion reaction,<sup>4</sup> and  $\text{H}^+/\text{Zn}^{2+}$  insertion/extraction.<sup>19,20</sup> A summary of the mechanisms reported is explained in the section below.



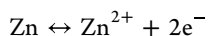
**Figure 3.** Simultaneous H<sup>+</sup> and Zn<sup>2+</sup> insertion/extraction mechanism. (a) Second charge/discharge curve of NVO nanobelts at 0.1 A g<sup>-1</sup>. Ex situ (b) XRD patterns, (c) FTIR spectra, (d) solid state <sup>1</sup>H NMR, and XPS spectra of (e) Zn 2p and (f) V 2p at selected states. (g) Schematic diagram of the conversion reaction mechanism for V<sub>6</sub>O<sub>13</sub>·nH<sub>2</sub>O. (a–f) Reproduced with permission from ref 31. Copyright 2018, Nature. (g) Reproduced with permission from ref 32. Copyright 2019, American Chemical Society.

**2.1. Zn<sup>2+</sup> Insertion/Extraction Mechanism.** Compounds with tunnel- and layered-type structures facilitate the process of introducing or removing Zn<sup>2+</sup> (ionic radii 0.74 Å < interlayer spacing) from their respective hosts, while the charge storage mechanism occurred via a typical Zn<sup>2+</sup> insertion/extraction reaction mechanism between tunnels of the two electrodes, as presented below (M stands for cathode material):

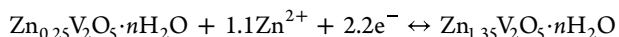
Cathode:



Anode:



Nazar et al.<sup>2</sup> advanced the field with the use of Zn/vanadium-based oxides batteries with cathode inherently possessing zinc ions, Zn<sub>0.25</sub>V<sub>2</sub>O<sub>5</sub>·nH<sub>2</sub>O. Intercalation of water upon immersion in the electrolyte modified the structure of pristine Zn<sub>0.25</sub>V<sub>2</sub>O<sub>5</sub>·nH<sub>2</sub>O, expanding the galleries for easy Zn<sup>2+</sup> intercalation, with a notable highly reversible insertion/extraction of 1.1 Zn<sup>2+</sup> ions during the discharge/charge reaction, as indicated by the following equation:



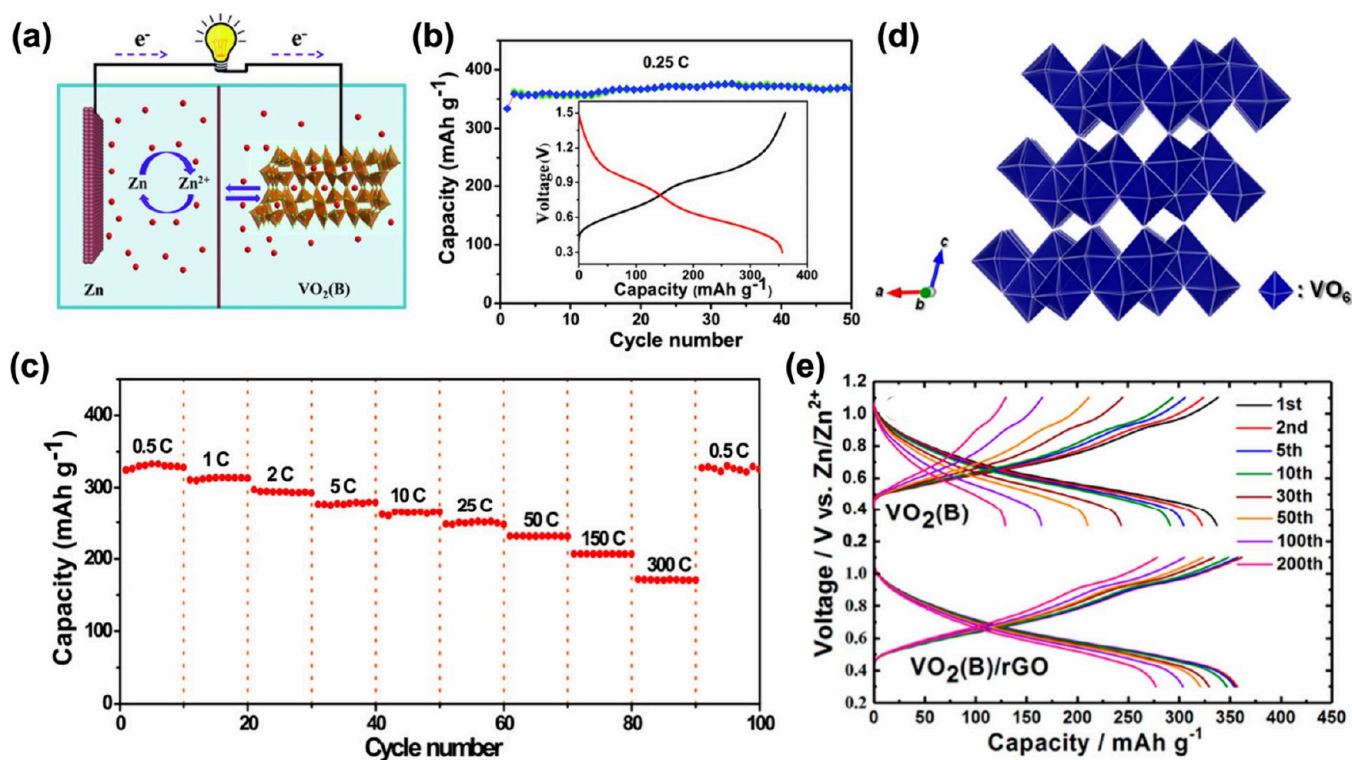
Prussian blue analogues (PBAs)<sup>21–26</sup> and polyanionic olivine-based phosphates MNPO<sub>4</sub> (M = Li, Na, K; N = V, Fe, Mn, Ni, Co, etc.)<sup>27–30</sup> facilitate the insertion/extraction of Zn<sup>2+</sup> ions due to their open framework. The processes at the cathode electrode in these compounds entail the movement of Zn<sup>2+</sup>

ions into and out of their 3D network, whereas the reactions at the anode electrode are associated with the deposition and dissolution of zinc.

## 2.2. H<sup>+</sup> and Zn<sup>2+</sup> Insertion/Extraction Mechanism.

Host materials that possess open channels or a layered architecture have the potential to facilitate the simultaneous entry of H<sup>+</sup> and Zn<sup>2+</sup> ions. Vanadium-based oxides (NaV<sub>3</sub>O<sub>8</sub>·1.5H<sub>2</sub>O, NVO) reported by Wan et al.<sup>31</sup> have a cointercalation mechanism of Zn<sup>2+</sup> and H<sup>+</sup> (Figure 3a). The Zn<sub>4</sub>SO<sub>4</sub>(OH)<sub>6</sub>·4H<sub>2</sub>O phase (JCPDS: 39-688) was observed through ex situ XRD characterization (Figure 3b). This phase was formed by the reaction of OH<sup>-</sup> with ZnSO<sub>4</sub> and H<sub>2</sub>O, suggesting that additional H<sup>+</sup> would be incorporated into the NVO host to maintain neutrality of the battery system. The formation of Zn<sub>4</sub>SO<sub>4</sub>(OH)<sub>6</sub>·4H<sub>2</sub>O was further verified by Fourier transform infrared spectroscopy (FTIR) (Figure 3c). The peak intensity of Zn<sub>4</sub>SO<sub>4</sub>(OH)<sub>6</sub>·4H<sub>2</sub>O at 1120 cm<sup>-1</sup> exhibited a progressive increase during discharge. The continuous insertion of H<sup>+</sup> into NVO during discharge was verified using ex situ solid-state nuclear magnetic resonance (Figure 3d). By using the X-ray photoelectron spectroscopy (XPS) characterization technique, it was also possible to witness the insertion of Zn<sup>2+</sup> into Zn<sub>4</sub>SO<sub>4</sub>(OH)<sub>6</sub>·4H<sub>2</sub>O. This indicates that Zn<sup>2+</sup> took part in the energy storage of the Zn/NaV<sub>3</sub>O<sub>8</sub>·1.5H<sub>2</sub>O system (Figure 3e,f). Consequently, the Zn//NaV<sub>3</sub>O<sub>8</sub>·1.5H<sub>2</sub>O battery energy storage mechanism differs from the conventional energy storage mechanism (which only uses zinc-ion intercalation/deintercalation), but it shares the same process of H<sup>+</sup> and Zn<sup>2+</sup> intercalation/deintercalation, which is the primary cause of its superior electrochemical performance. In this way, the



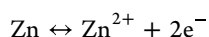


**Figure 4.** VO<sub>2</sub>(B) nanofiber cathode: (a) Schematic of AZIB with Zn foil as anode, (b) cycling performance at 0.25 C (additional: GCD curve), and (c) rate capabilities. Reproduced with permission from ref 49. Copyright 2018, Wiley-VCH. (d) Crystal structure. (e) Continuous cycles of the electrode as bare and composite. Reproduced with permission from ref 46 Copyright 2018, American Chemical Society.

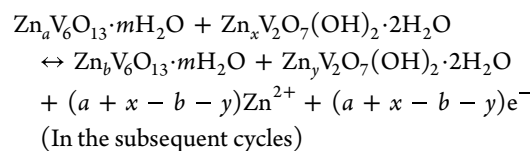
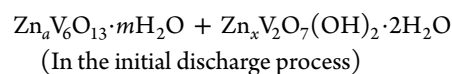
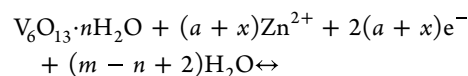
insertion and extraction of both Zn<sup>2+</sup> and H<sup>+</sup> occurred simultaneously in the same step and demonstrated a high capacity of 380 mAh g<sup>-1</sup>. During the charge and discharge process, stability to the V<sub>3</sub>O<sub>8</sub> layers is provided by both sodium ions and water, which functioned as the support structures.

**2.3. Chemical Conversion Reaction Mechanism.** In addition to the reversible Zn<sup>2+</sup> insertion/extraction and H<sup>+</sup>/Zn<sup>2+</sup> coinsertion/extraction mechanisms, Liu's group proposed a third reaction mechanism involving the conversion process between  $\alpha$ -MnO<sub>2</sub> and MnOOH.<sup>33</sup> Several vanadium-based cathode materials, including atomic layer deposition-derived V<sub>2</sub>O<sub>5</sub> (ALD-V<sub>2</sub>O<sub>5</sub>),<sup>34</sup> V<sub>2</sub>O<sub>3</sub>@C,<sup>35</sup> and V<sub>6</sub>O<sub>13</sub>·*n*H<sub>2</sub>O<sup>32</sup> (Figure 3g), have been demonstrated to operate based on this conversion reaction mechanism for zinc-ion energy storage. For instance, V<sub>6</sub>O<sub>13</sub>·*n*H<sub>2</sub>O initially reacts with Zn<sup>2+</sup> ions and water to form Zn<sub>*a*</sub>V<sub>6</sub>O<sub>13</sub>·*m*H<sub>2</sub>O and Zn<sub>*x*</sub>V<sub>2</sub>O<sub>7</sub>(OH)<sub>2</sub>·2H<sub>2</sub>O. Subsequently, after the first cycle, the phases evolve into Zn<sub>*b*</sub>V<sub>6</sub>O<sub>13</sub>·*m*H<sub>2</sub>O and Zn<sub>*y*</sub>V<sub>2</sub>O<sub>7</sub>(OH)<sub>2</sub>·2H<sub>2</sub>O (where *a* > *b*; *x* > *y*), maintaining a reversible reaction during subsequent cycles. The corresponding electrochemical mechanism of Zn/V<sub>6</sub>O<sub>13</sub>·*n*H<sub>2</sub>O can be displayed as follows.

Anode:



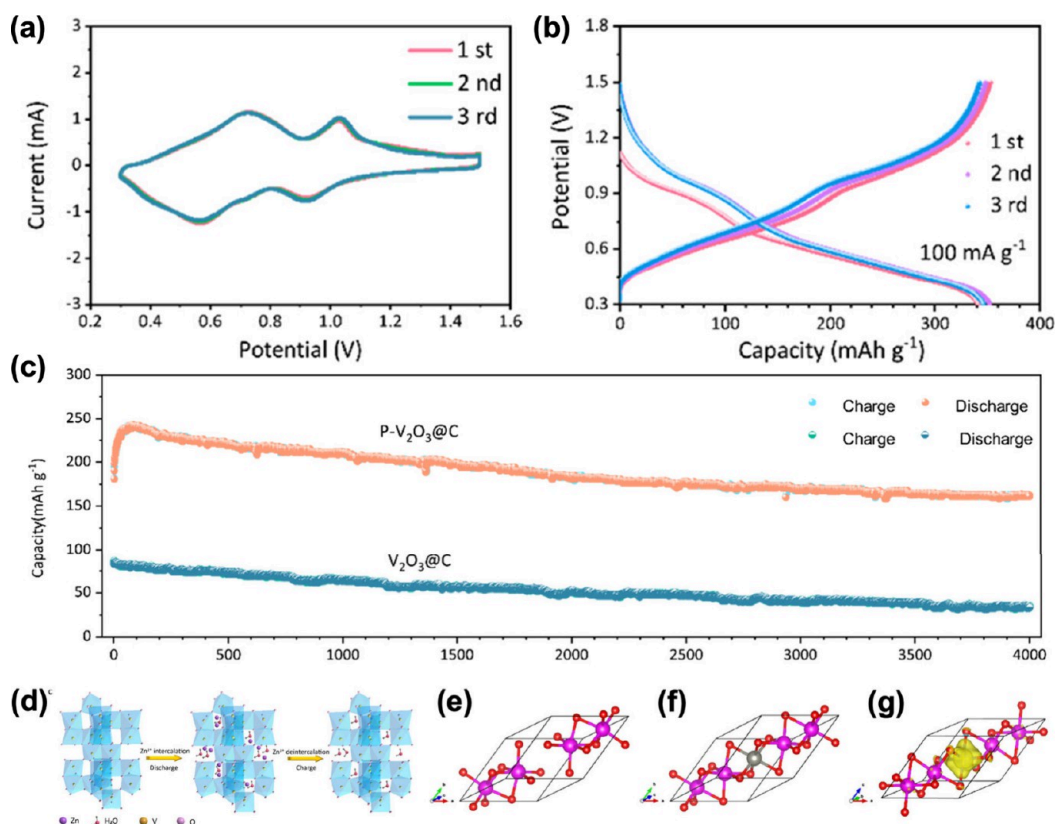
Cathode:



In contrast to the Zn<sup>2+</sup> insertion/extraction and H<sup>+</sup>/Zn<sup>2+</sup> coinsertion/extraction mechanisms, the conversion reaction mechanism is significantly influenced by the host materials due to the strong electrostatic interactions between Zn<sup>2+</sup> ions and the host. This mechanism often involves phase transitions or alterations in the crystal structure at different stages of the discharge process. Structural defects introduced during these transitions can impact the electrochemical transfer kinetics of the materials by exposing additional active sites, thereby facilitating the release and storage of Zn<sup>2+</sup> ions in the cathodes.

### 3. VANADIUM-BASED CATHODIC MATERIALS FOR HIGH PERFORMANCE AND LONG-LIFE CYCLE

Vanadium is an attractive source for cathodic materials in batteries due to its natural abundance, low cost, and nontoxic nature. The notable characteristics such as extended array oxidation states, enhanced metallic ion hosting capacity, adjustable interlayer spacing, and diverse crystalline composition are additional features enabling their suitability as in lithium-ion batteries (LIBs), nickel-ion batteries (NIBs), and



**Figure 5.** (a) CV at 0.2 mV/s between 0.3 and 1.5 V and (b) charge/discharge curves (GCD) for the initial three cycles of the porous  $V_2O_3@C$  microsphere ( $P-V_2O_3@C$ ). (c) Long-term cycling performance at 5 A  $g^{-1}$ . (d) Schematic diagram of the  $Zn^{2+}$  storage mechanism. The structure of  $V_2O_3$  without (e) and with (f)  $Zn^{2+}$  being inserted. (g) Differential charge state density between  $V_2O_3$  and the inserted Zn ions. Reproduced with permission from ref 57. Copyright 2019, American Chemical Society.

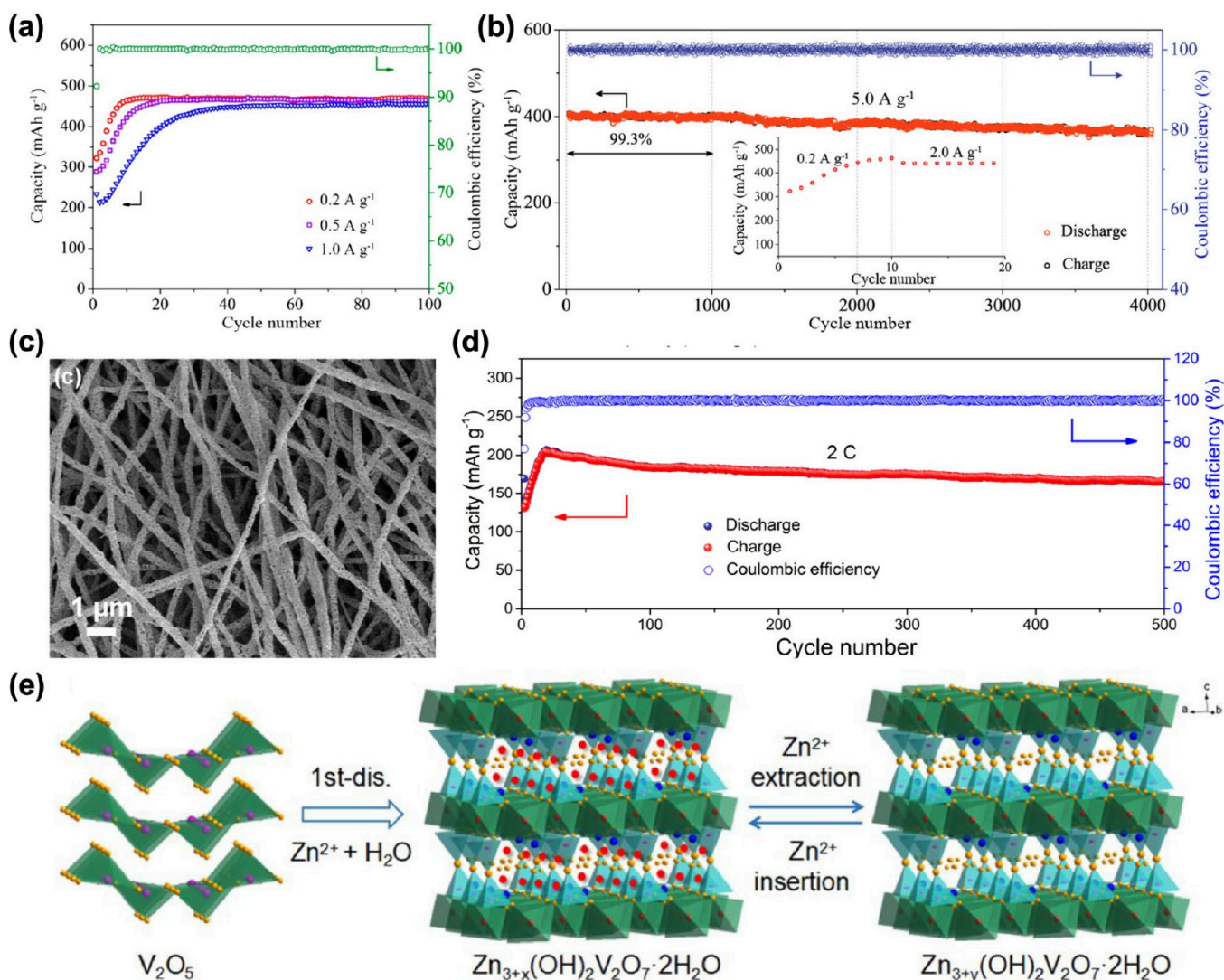
AZIBs.<sup>36,37</sup> Most of the vanadium structures exhibit stability for the existing few components, especially alkaline metals, due to the formation of strong covalent bonds within the substance.<sup>38</sup> Despite their comparatively low voltage level, vanadium-based cathodes are favored due to their multivalency, leading to an increased capacity and extended life cycles. Numerous valence states of vanadium (+5, +4, +3, and even +2) account for multielectron redox processes with fast kinetics, and the availability of a diverse array of adaptable morphological structures has a substantial impact on their advancement as noble materials for AZIBs.<sup>39,40</sup> Furthermore, the phenomenon of pseudocapacitance has expedited the use of V cathodes within the realm of energy storage. The pseudocapacitance not only enables rapid and reversible reactions on the cathodic surface but also effectively balances both swift energy transfer and storage capacity, resulting in a battery system that can perform at an ultrahigh rate. Despite significant advancements in vanadium-based cathodic materials, the issue of dissolution and weak bonding among crystal layers led to capacity deterioration. Recently, significant efforts have been made in designing and synthesizing vanadium-based cathodic materials as vanadium oxides, vanadates, and oxygen-free vanadium sourced compounds and their exploration with innovative fabrication yet facile methodologies.<sup>41–43</sup>

**3.1. Vanadium Oxides.** Vanadium oxides offer a unique combination of structural flexibility and remarkable stability, which distinguishes them from their counterparts. Multiple oxidation states in vanadium allow various compositional structural tunabilities and standard octahedron (standard and deformed), tetrahedron, trigonal bipyramid, and square

pyramid, via V–O coordination.<sup>40</sup> The transformation of vanadium polyhedrons leads to the formation of a diverse range of V-oxides with varying structures. This section pertains to the functionality, performance, and efficiency of an alternative variant of V-oxides as a cathodic material, demonstrating their ability to fabricate high performance AZIBs with prolonged stability.

(i)  $VO_2$ . In this metal oxide, phase transition occurs at a mild temperature, altering the structure which shows a reversible transformation of infrared light from transmission to reflection.<sup>44</sup> The  $VO_2$  phase with different space groups (B ( $C2/m$ ), M ( $P2_1/c$ ), A ( $P4_2/nmc$ ), and D ( $P2/c$ )) has been widely studied as the cathode material for AZIBs. Furthermore,  $VO_2$  possesses a  $d^1$  electronic state and exhibits several crystal forms with the same chemical formula, such as thermodynamically stable rutile  $VO_2(R)$ , monoclinic  $VO_2(M)$ , metastable tetragonal  $VO_2(A)$ , and monoclinic  $VO_2(B)$ ,  $VO_2(C)$ , and  $VO_2(D)$ .<sup>45</sup> Varied crystal structures and electronic configurations account for distinct properties.<sup>46–48</sup> Interestingly, the open structure of metastable monoclinic  $VO_2(B)$  possesses the tunnel structure necessary for  $Zn^{2+}$  migration, offering a high theoretical capacity, thus making it a viable material for exploration as an electrode in AZIBs. Ding et al.<sup>49</sup> studied the interaction behavior of  $Zn^{2+}$  with  $VO_2(B)$  in AZIBs assembled with  $VO_2(B)$  nanofibers as the cathode, Zn foil as the anode, and  $Zn(CF_3SO_3)_2$  as the electrolyte (Figure 4a).  $VO_2(B)$  exhibited a high specific capacity of 357  $mAh\ g^{-1}$  (Figure 4b) and rate capability of 171  $mAh\ g^{-1}$  at 51.2  $A\ g^{-1}$ , as shown in Figure 4c. These findings can be attributed to the intercalation pseudocapacitance behavior and the rapid kinetics of  $Zn^{2+}$





**Figure 6.** (a) Galvanostatic cycling performance at 0.2, 0.5, and 1.0 A/g and the corresponding Coulombic efficiency at 0.2 A/g. (b) Long-cycling performance at 5.0 A/g (additional capacity evolution in the initial 19 cycles). Reproduced with permission from ref 73. Copyright 2018, American Chemical Society. (c) Scanning electron microscope (SEM) image of porous V<sub>2</sub>O<sub>5</sub> nanofibers. (d) Long-term cycle performance of the V<sub>2</sub>O<sub>5</sub> cathode at 2 C. (e) Schematic of the reaction mechanism of the V<sub>2</sub>O<sub>5</sub> cathode. Reproduced with permission from ref 69. Copyright 2019, Elsevier.

within the tunnel structures of VO<sub>2</sub>(B) as supported by *in situ* XRD and electrochemical measurements. Park et al.<sup>46</sup> subsequently suggested the same using first-principles calculations. Figure 4d illustrates the crystal structure of VO<sub>2</sub>(B). The synthesis of VO<sub>2</sub>(B) by a low-temperature solvothermal technique followed by blending with conductive reduced graphene oxide, rGO, forms the composite VO<sub>2</sub>(B)/rGO. From the electrochemical testing, clearly VO<sub>2</sub>(B)/rGO demonstrated a considerable enhanced performance compared to VO<sub>2</sub>(B), as depicted in Figure 4e. Deng et al.<sup>50</sup> designed Mn-doped VO<sub>2</sub> (MnVO) to modify its electronic structure and thus improve the Zn<sup>2+</sup> storage performance by doping in VO<sub>2</sub>(B). This obtained material exhibits an excellent electrochemical performance at the current density of 5 A g<sup>-1</sup>, with a capacity retention of 80.7% after 10,000 cycles. Cai et al.<sup>51</sup> also modified VO<sub>2</sub> by doping it with a Ni ion (NVO) as a cathode for AZIBs, which showed a high capacity of 182 mAh g<sup>-1</sup> at 5 A g<sup>-1</sup> and good cycling stability. The dopant effectively increases the kinetics of the NVO electrode by providing high surface reactivity and improving the intrinsic electronic configurations. Wang et al.<sup>52</sup> demonstrate that the boron at

the interstitial site of VO<sub>2</sub>(B) can boost the zinc storage kinetics and structural stability during cycling. Notably, the saturation limit of boron doping is 2 at. % which showed a high storage capacity of 281.7 mAh g<sup>-1</sup> at 0.1 A g<sup>-1</sup>.

Recently He et al.<sup>53</sup> showed that the electrode featuring dispersive (001) facet-dominated VO<sub>2</sub>(B) nanobelts displays directional and fast ion diffusion behavior exhibiting an ultrahigh-rate performance (420.8 and 344.8 mAh g<sup>-1</sup> at 0.1 and 10 A g<sup>-1</sup>, respectively) and long cycling stability (84.3% capacity retention for 5000 cycles at 10 A g<sup>-1</sup>).

(ii) V<sub>2</sub>O<sub>3</sub>. V<sub>2</sub>O<sub>3</sub> adopts a three-dimensional tunnel-like structure by sharing an edge with the next octahedron through two common VO<sub>6</sub> octahedra. The trigonal phase V<sub>2</sub>O<sub>3</sub> (R3c) exists as a 3D framework structure, and the tunnel facilitated the intercalation of cations.<sup>54,55</sup> Vanadium 3d electrons possess the ability to migrate along the V–V chain and often have superior electrical conductivity compared to most transition metal oxides.<sup>56</sup> The potential use of porous V<sub>2</sub>O<sub>3</sub> pyrolyzed from vanadium-based MOF precursors as a cathode for AZIBs was initially demonstrated by Hu et al.<sup>57</sup> The CV plot depicted in Figure 5a illustrates the presence of two coupled redox peaks

at 0.92/1.04 and 0.56/0.72 V, indicating the presence of a two-step deinsertion/deinsertion process of  $\text{Zn}^{2+}$ . The specific capacity is determined as  $300 \text{ mAh g}^{-1}$  at  $100 \text{ mA g}^{-1}$ , as shown in Figure Sb. Additionally, a capacity retention of 90% post 4,000 cycles at  $5 \text{ A g}^{-1}$  (Figure 5c) accounts for exceptional cycling stability. The  $\text{Zn}^{2+}$  storage process was analyzed using *ex-situ* X-ray photoelectron spectroscopy (XPS), X-ray diffraction (XRD), and Raman experiments. During the discharge cycle, the migration of water molecules and  $\text{Zn}^{2+}$  into the tunnel structures of  $\text{V}_2\text{O}_3$  occurred, resulting in their retention during the charge process. This phenomenon contributes to the expansion of the ion diffusion channel and the reduction of the  $\text{Zn}^{2+}$  diffusion resistance, as depicted in Figure 5d. The stability of the structure formed by the intercalated  $\text{Zn}^{2+}$  occupying the octahedral interstices of O atoms was further established using first-principles calculation, as illustrated in Figure 5e,f. Differential charge state density indicates the development of a chemical interaction between  $\text{Zn}^{2+}$  and  $\text{O}^{2-}$  originating from  $\text{V}_2\text{O}_3$  (Figure 5g). The introduction of  $\text{Zn}^{2+}$  ions led to a decrease in the spatial separation and a profound interatomic contact, hence leading to the enhanced cycle stability of AZIBs. Nevertheless, the octahedral interstice size is insufficient to accommodate storage of multiple zinc ions, as evidenced by the related computational findings. Ding et al.<sup>58</sup> later determined that the presence of vanadium vacancies might enhance the process of  $\text{Zn}^{2+}$  intercalation/extraction.  $\text{V}_2\text{O}_3$  with a high concentration of defects was synthesized by calcination of  $\text{V}_2\text{O}_5$  in an  $\text{NH}_3/\text{Ar}$  environment by *in situ* electrochemical lattice conversion processes. The utilization of defect-rich  $\text{V}_2\text{O}_3$  as the cathode resulted in a notable capacity of  $382.5 \text{ mAh g}^{-1}$  and an exceptional rate performance. During the initial charging step, the lattice structure of  $\text{V}_2\text{O}_3$  underwent distortion, resulting in the formation of vanadium vacancies. These vacancies were advantageous for the succeeding cycles of  $\text{Zn}^{2+}$  de/intercalation. The activation of  $\text{V}_2\text{O}_3$  through the formation of vanadium vacancies has the potential to accelerate the reaction kinetics of the AZIBs. However, the specific reaction mechanism remained unclear.

Recently, Wu et al.<sup>59</sup> synthesized a  $\text{V}_2\text{O}_3$ -VN nano-heterojunction composite with sea-urchin-like morphology and explored it as the cathode for AZIBs. The electrode achieves a capacity of  $532.6 \text{ mAh g}^{-1}$  at  $0.1 \text{ A g}^{-1}$  and  $263.4 \text{ mAh g}^{-1}$  at  $5 \text{ A g}^{-1}$  current density with 90.8% capacity retention. Chen et al.<sup>60</sup> showed the synthesis of  $\text{V}_2\text{O}_3$  with a carbon shell ( $\text{V}_2\text{O}_3@\text{C}$ ) by the reduction reaction of carbon with  $\text{V}_2\text{O}_5$  in an oxygen-free environment and tested its electrochemical performance. Wang et al.<sup>61</sup> developed  $\text{V}_2\text{O}_3@\text{C}$  microspheres to achieve enhanced conductivity and improved stability of phase changes. Compounding vanadium oxides and conductive carbon through *in situ* carbonization led to a significant improvement of the cathode materials.

(iii)  $\text{V}_2\text{O}_5$ .  $\text{V}_2\text{O}_5$  has the highest oxygen state in vanadium–oxygen systems and is the most stable member of the series of vanadium oxides. This compound exhibits a layered structure where vanadium and oxygen atoms arrange themselves in a square pyramidal shape, forming layers through coedges or cocorners,<sup>62</sup> with the layered orthorhombic  $\text{V}_2\text{O}_5$  (*Pnmm*) structure. The adjacent layers are connected by van der Waals forces and hydrogen bonds between the layers with an interlayer spacing  $\sim 0.58 \text{ nm}$ , significantly exceeding the radius of  $\text{Zn}^{2+}$  ( $0.76 \text{ \AA}$ ).<sup>63</sup> This facilitates the diffusion of  $\text{Zn}^{2+}$  between the  $\text{V}_2\text{O}_5$  layers.<sup>64</sup>  $\text{V}_2\text{O}_5$  undergoes a two-electron

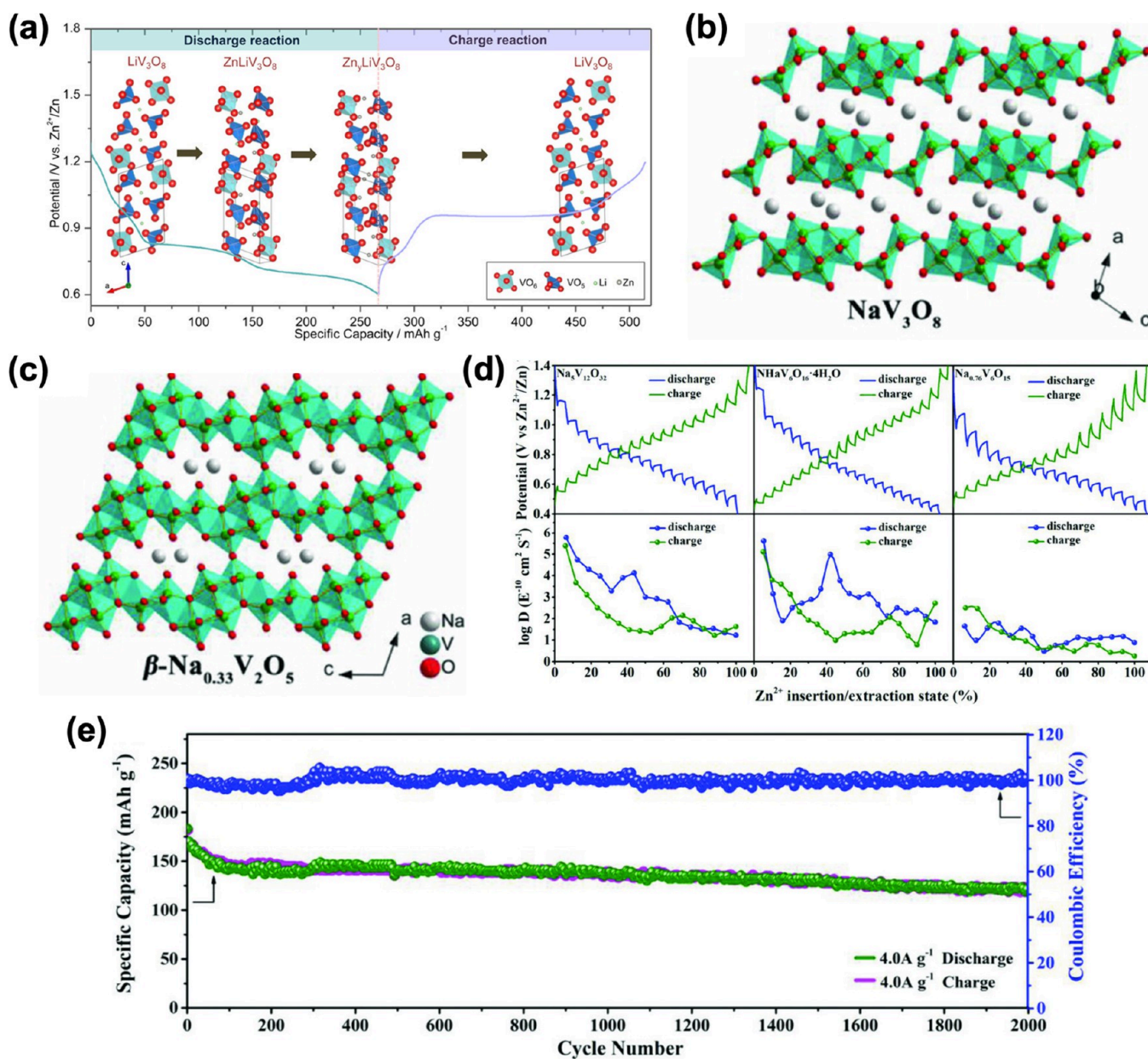
redox reaction and has the potential to store a significant amount of zinc, with a theoretical capacity of  $589 \text{ mAh g}^{-1}$  during the (dis)charge process.<sup>65</sup> Nevertheless, the significant polarization and volume fluctuation resulting from the incorporation of  $\text{Zn}^{2+}$  as a multivalent carrier into the cathode host continue to pose a significant challenge with superior performing AZIBs.<sup>66</sup> Furthermore, the low electrical conductivity of  $\text{V}_2\text{O}_5$  poses a challenge to its widespread implementation.<sup>67</sup> To improve electronic conductivity, blending  $\text{V}_2\text{O}_5$  with carbonaceous materials as nanotubes, nanofibers, and quantum dots (CQDs) led to a significantly improved electronic conductivity.<sup>68–72</sup> Zhang et al.<sup>73</sup> developed AZIBs using a ball-milled commercial  $\text{V}_2\text{O}_5$  cathode, Zn anode, and a  $3 \text{ mol L}^{-1} \text{ Zn}(\text{CF}_3\text{SO}_3)_2$  electrolyte. The resulting AZIBs exhibited a reversible capacity of  $470 \text{ mAh g}^{-1}$  at  $0.2 \text{ A g}^{-1}$  (Figure 6a) and demonstrated a capacity retention of 91% over 4,000 cycles at  $5 \text{ A g}^{-1}$  (Figure 6b). Chen et al.<sup>69</sup> employed electrospinning technology to fabricate porous  $\text{V}_2\text{O}_5$  nanofibers (Figure 6c) which exhibited a capacity of  $319 \text{ mAh g}^{-1}$  at  $20 \text{ mA g}^{-1}$  and a capacity retention of 81% over 500 cycles at  $2 \text{ C}$  (Figure 6d). The  $\text{Zn}^{2+}$  insertion/extraction process was elucidated using a two-step conversion mechanism, as depicted in Figure 6e, that involves the initial synthesis of open-structured zinc pyrovanadate ( $\text{Zn}_{3+x}(\text{OH})_2\text{V}_2\text{O}_7 \cdot 2\text{H}_2\text{O}$ ) during the first discharge, followed by the reversible insertion/extraction of  $\text{Zn}^{2+}$  between  $\text{Zn}_{3+x}(\text{OH})_2\text{V}_2\text{O}_7 \cdot 2\text{H}_2\text{O}$  and  $\text{Zn}_{3+y}(\text{OH})_2\text{V}_2\text{O}_7 \cdot 2\text{H}_2\text{O}$ .

Javed et al.<sup>70</sup> grew 2D  $\text{V}_2\text{O}_5$  nonagglomerated nanosheets on a Ti substrate to increase the interaction between  $\text{V}_2\text{O}_5$  and the collector. The resulting cathode demonstrated a discharge capacity of  $503.1 \text{ mAh g}^{-1}$  at a current density of  $100 \text{ mA g}^{-1}$ , along with long-term stability (86% retention over 700 cycles at a current density of  $500 \text{ mA g}^{-1}$ ). Recently, Linghua et al.<sup>74</sup> synthesized porous  $\text{V}_2\text{O}_5$  slender leaf-like nanostructures anchored on carbon cloth (CC) via electrodeposition and subsequent calcination. Taking advantage of the distinctive hierarchical structure and the introduction of propylene carbonate (PC) electrolyte additives, the free-standing composite electrode provided a maximum reversible capacity of  $555 \text{ mAh g}^{-1}$  at  $0.3 \text{ A g}^{-1}$  and high-capacity retention of  $180 \text{ mAh g}^{-1}$  after 5000 cycles at  $10 \text{ A g}^{-1}$ . Zafar et al.<sup>75</sup> developed an approach to create a layer-separated  $\text{V}_2\text{O}_5$  ultrathin nanosheet (expanded  $1.21 \text{ nm}$ ) composite cathode material. This distinctive hybrid structure resulted in a high capacity of  $515 \text{ mA h g}^{-1}$  at  $0.1 \text{ A g}^{-1}$  and stability over 2000 cycles at  $3 \text{ A g}^{-1}$ .

Li et al.<sup>76</sup> reported a hydrothermal method for the preparation of chitosan-derived carbon dots (CCDs) in  $\text{V}_2\text{O}_5$  nanobelts,  $\text{CCDs}@\text{V}_2\text{O}_5$ . The unique one-dimensional structure of  $\text{CCDs}@\text{V}_2\text{O}_5$  nanobelts exhibited a specific capacity of  $401.4 \text{ mAh g}^{-1}$  at the current density of  $0.1 \text{ A g}^{-1}$ . After cycling for 400 cycles at  $1 \text{ A g}^{-1}$ , the specific capacity remains at  $285.3 \text{ mAh g}^{-1}$ . After 2000 cycles at  $4 \text{ A g}^{-1}$ , the specific capacity still reaches  $212.30 \text{ mAh g}^{-1}$  with a capacity retention rate of 83.77%. Jia et al.<sup>77</sup> synthesized  $\text{MIL-88B(V)}@\text{rGO}$  composites, in which  $\text{MIL-88B(V)}$  nanorods are anchored on reduced graphene oxide (rGO) sheets, as cathodes for ZIBs. During the initial charge/discharge process, the cathode undergoes an *in situ* irreversible transformation from  $\text{MIL-88B(V)}$  to amorphous  $\text{V}_2\text{O}_5$  that acts as an active site for the subsequent  $\text{Zn}^{2+}$  insertion/extraction.

**3.2. Introduction of Vanadates in AZIBs.** Vanadates possess a high concentration of vanadium and V–O polyhedra





**Figure 7.** (a) Schematic of the Zn-intercalation mechanism in the  $\text{LiV}_3\text{O}_8$  cathode. Reproduced with permission from ref 80. Copyright 2017, American Chemical Society. The crystal structure of (b)  $\text{NaV}_3\text{O}_8$ , (c)  $\beta\text{-Na}_{0.33}\text{V}_2\text{O}_5$ , and (d) GITT curves and the corresponding  $\text{Zn}^{2+}$  diffusion coefficient of  $\text{Na}_3\text{V}_{12}\text{O}_{32}$ ,  $\text{NH}_4\text{V}_6\text{O}_{16}\cdot 4\text{H}_2\text{O}$ , and  $\text{Na}_{0.76}\text{V}_6\text{O}_{15}$ . (e) Long-term cycling performance at  $4 \text{ A g}^{-1}$  of  $\text{Na}_3\text{V}_{12}\text{O}_{32}$ . Reproduced with permission from ref 82. Copyright 2018, Wiley-VCH.

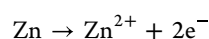
and can be easily deformed. In general, the synthesis of vanadates involves the intercalation of vanadate oxides with various types of cations. The intercalating cations potentially enhance the internal spacing of vanadium oxides, thus mitigating the capacity loss experienced by these oxides. Furthermore, incorporation of cations into the material results in a “pillar effect”, which stabilizes the layered structure and prevents “lattice respiration”, ultimately.<sup>78,79</sup> A diverse range of metal ions, such as monovalent alkali metal cations (e.g.,  $\text{Li}^+$ ,  $\text{Na}^+$ ,  $\text{K}^+$ ), multivalent alkali metal cations (e.g.,  $\text{Ca}^{2+}$ ,  $\text{Mg}^{2+}$ ), transition metal cations (e.g.,  $\text{Cu}^{2+}$ ,  $\text{Ag}^+$ ), and nonmetal cations (e.g.,  $\text{NH}_4^+$ ), are reported to intercalate within layers of vanadium oxides. It is often used to modify the properties of materials, such as conductivity, mechanical strength, or chemical reactivity. Likewise, the intercalation of water

molecules as hydrated vanadates offers distinctive characteristics.

### 3.2.1. Monovalent Alkali Metal-Cation-Based Vanadates.

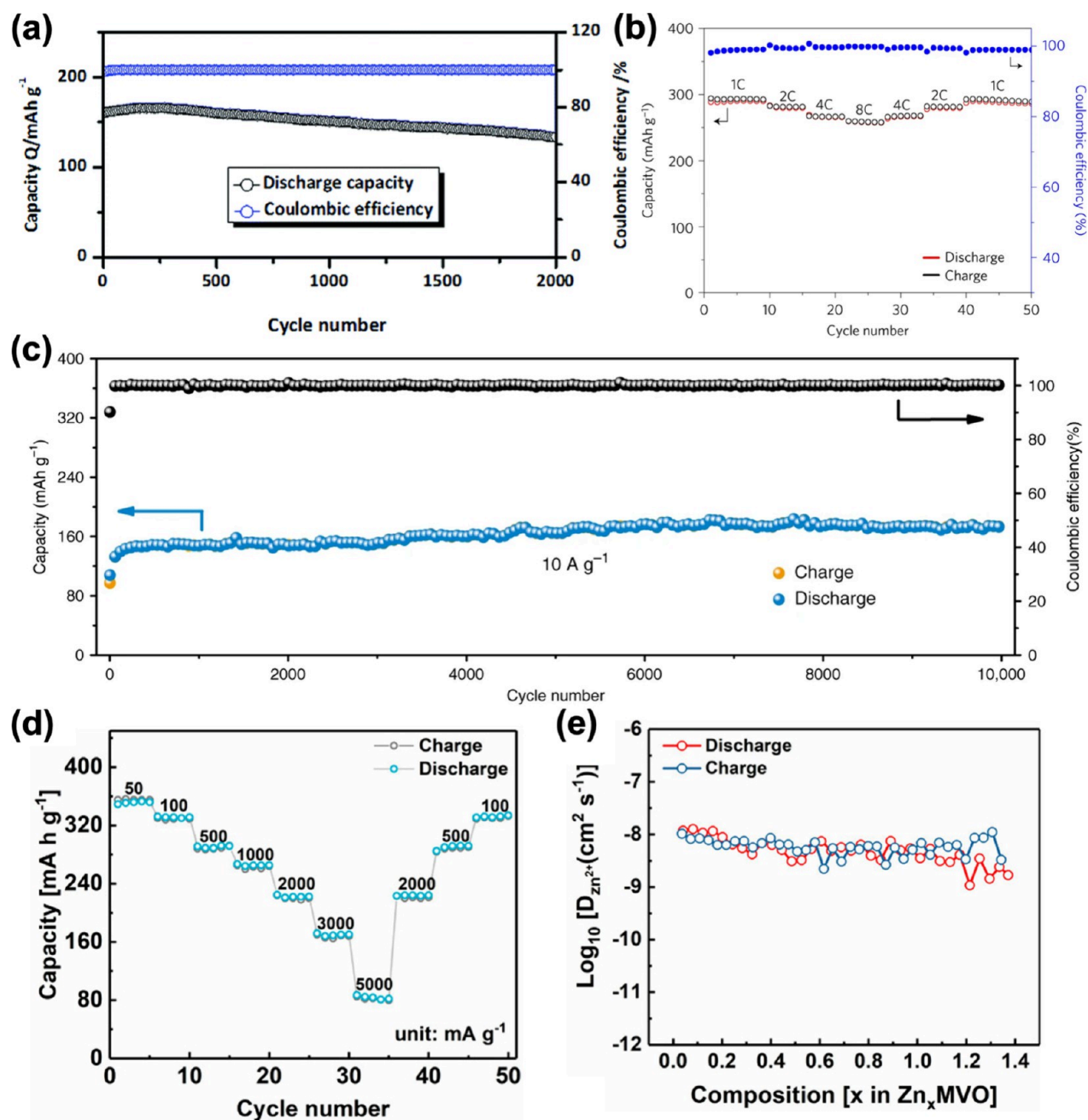
Layered  $\text{V}_3\text{O}_8$  compounds, namely,  $\text{LiV}_3\text{O}_8$ ,  $\text{NaV}_3\text{O}_8$ , and  $\text{KV}_3\text{O}_8$ , have been identified as potential alternatives for the storage of  $\text{Zn}^{2+}$  ions. Among these,  $\text{LiV}_3\text{O}_8$  stands out because the ease of synthesis and layered structure allows fast ion diffusion, leading to a notable capacity of  $\text{Zn}/\text{LiV}_3\text{O}_8$  batteries. The electrochemical reaction process (Figure 7a) is presented as follows.

Anode:

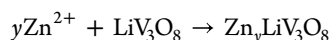


Cathode:





**Figure 8.** (a) Long-term cycling performance of the BDHS sample. Reproduced with permission from ref 86. (b) Rate capability at varying C rates and the corresponding Coulombic efficiencies. Reproduced with permission from ref 2. Copyright 2016, Springer Nature. (c) Cycle performance of  $\text{CaV}_6\text{O}_{16}\cdot 3\text{H}_2\text{O}$  at  $10 \text{ A g}^{-1}$ . Reproduced with permission from ref 88. Copyright 2020, Springer Nature. (d) Rate performance of the  $\text{Mg}_{0.34}\text{V}_2\text{O}_5\cdot 0.84\text{H}_2\text{O}/\text{Zn}$  cell. (e) The zinc ion diffusion coefficient of the  $\text{Mg}_{0.34}\text{V}_2\text{O}_5\cdot 0.84\text{H}_2\text{O}$  cathode. Reproduced with permission from ref 89. Copyright 2018, American Chemical Society.



$\text{Zn}^{2+}$  intercalates to the  $\text{ZnLiV}_3\text{O}_8$  phase initially, followed by the formation of the reversible solid solution  $\text{Zn}_y\text{LiV}_3\text{O}_8$  ( $y > 1$ ) phase. During the process of charging, the newly formed phase undergoes a conversion back to  $\text{LiV}_3\text{O}_8$ .<sup>80</sup> Additionally, the high solubility of the  $\text{LiV}_3\text{O}_8$  cathode in  $\text{ZnSO}_4$  electrolyte deteriorates cycling performance, which is inferior to that of vanadium oxide even though  $\text{V}^{5+}$  exists in a state of high oxidation. The theoretical capacity of this two-electron transfer reaction can reach  $560 \text{ mAh g}^{-1}$ , based on the quantitative conversion of  $\text{V}^{5+}$  to  $\text{V}^{3+}$ . He et al.<sup>81</sup> devised a mechanism for a

bielectron transfer process, with the capability to effectively suppress the volume expansion during intercalation through a phase transition between  $\alpha\text{-Zn}_x\text{LiV}_3\text{O}_8$  ( $x < 2$ ) and  $\beta\text{-Zn}_y\text{LiV}_3\text{O}_8$  ( $2 \leq y \leq 3$ ). This phase transition results in a capacity of  $557.5 \text{ mAh g}^{-1}$  and maintains a capacity retention of 85% over 4000 cycles. The utilization of the  $\text{V}^{5+}/\text{V}^{3+}$  double redox method in this study has significant advantages in enhancing the electrochemical performance and presents a novel avenue for the development of cathode materials in ZIBs.

Likewise, the crystal structure of  $\text{NaV}_3\text{O}_8$  closely resembles that of  $\text{LiV}_3\text{O}_8$  with a  $\text{V}_3\text{O}_8$  polyhedron and  $\text{Na}^+$  ions positioned between the layers of octahedral sites as in

$\text{Na}_5\text{V}_{12}\text{O}_{32}$  and  $\text{HNaV}_6\text{O}_{16}\cdot 4\text{H}_2\text{O}$ . The tunnel-like structure, depicted in Figure 7b,c, consists of an octahedron ( $\text{VO}_6$ ) and a square cone ( $\text{VO}_5$ ) that share sides. Within this structure, a single oxygen atom is shared to create a tunnel along the  $b$  axis and  $\text{Na}^+$  insertion resulting in the formation of tunnel-type  $\beta$ - $\text{Na}_{0.33}\text{V}_2\text{O}_5$  (e.g.,  $\text{Na}_{0.76}\text{V}_6\text{O}_{15}$ ). The nanowires of  $\text{Na}_{0.33}\text{V}_2\text{O}_5$  showed a capacity of 367.1 mAh  $\text{g}^{-1}$  at 0.1 A  $\text{g}^{-1}$  and demonstrated cycling stability with a retention rate of 93% after 1000 cycles. This can be attributed to their favorable conductivity and stable crystal structure.<sup>83</sup> The layered structure offers a more efficient pathway for the diffusion of  $\text{Zn}^{2+}$  in comparison to the tunnel type structure. The ion diffusion coefficient of  $\text{Na}_5\text{V}_{12}\text{O}_{32}$  and  $\text{HNaV}_6\text{O}_{16}\cdot 4\text{H}_2\text{O}$  compounds is higher compared to  $\text{Na}_{0.76}\text{V}_6\text{O}_{15}$  (Figure 7d). This can be attributed to the significant lattice spacing of the two-dimensional layered structures. Furthermore, the Zn/ $\text{Na}_5\text{V}_{12}\text{O}_{32}$  battery exhibits an exceptionally extended cycle life, with a capacity retention of 71%, as depicted in Figure 7e.<sup>82</sup>

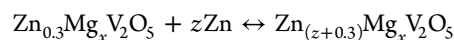
Furthermore, potassium vanadate exhibits diverse crystal structures. The findings indicate that layered  $\text{KV}_3\text{O}_8$  and  $\text{K}_2\text{V}_6\text{O}_{16}$ ,  $\text{K}_2\text{V}_8\text{O}_{21}$ , and  $\text{K}_{0.25}\text{V}_2\text{O}_5$ , which possess a tunnel structure, exhibit enhanced structural stability. This characteristic allows for the prevention of structural collapse during continuous charging and discharging cycles. Due to the larger ion radius of potassium than sodium, the presence of  $\text{K}^+$  in tunnel structural materials can effectively regulate charge balance, enhance structural stability, and increase the storage capacity of  $\text{Zn}^{2+}$ .<sup>84</sup>

**3.2.2. Multivalent Alkali Metal-Cation-Based Vanadate.** Theoretically, a rechargeable battery containing multivalent ions has the potential to offer substantial storage capacity as a result of numerous electron exchanges. The Kim group reported facile hydrothermal synthesis of one-dimensional  $\text{Zn}_2\text{V}_2\text{O}_7$  nanowires with a layer structure. The cell composed of Zn/ $\text{Zn}_2\text{V}_2\text{O}_7$  exhibits notable rate durability and possesses an energy density of 114 Wh  $\text{kg}^{-1}$ .<sup>85</sup> Nevertheless, developing innovative electrode structures is crucial to enhancing the overall performance of the cells. Zhou et al.<sup>86</sup> employed a double template formation technique to synthesize bubble-encapsulated double-shelled  $\text{Zn}_2\text{V}_2\text{O}_7$  hollow spheres (BDHSs). The distinctive structure offers a highly porous framework and numerous active sites, thereby augmenting electrochemical kinetics and attaining a rather consistent cycle life with a capacity attenuation of 16.9% after 2000 cycles (Figure 8a). In addition to  $\text{Zn}_2\text{V}_2\text{O}_7$  materials, hydrated  $\text{V}_2\text{O}_5$  derivatives ( $\text{Zn}_{0.25}\text{V}_2\text{O}_5\cdot n\text{H}_2\text{O}$ ), which possess the open structure of  $\text{V}_2\text{O}_5$  electrodes, were also investigated. HRTEM images demonstrate that the lattice spacing of 0.537 nm aligns with the (200) plane, and the crystal exhibits growth along the  $b$  axis. Furthermore, water inclusion allowed acquisition of a capacity of 282 mAh  $\text{g}^{-1}$  (Figure 8b).<sup>2</sup>

Xia et al.<sup>87</sup> recently demonstrated the synthesis of double-layered  $\text{Ca}_{0.25}\text{V}_2\text{O}_5\cdot n\text{H}_2\text{O}$  nanobelts. The longer Ca–O bond length than Zn–O resulted in a larger interlayer gap in the former. A 4-fold higher conductivity of  $\text{Ca}_{0.25}\text{V}_2\text{O}_5\cdot n\text{H}_2\text{O}$  than  $\text{Zn}_{0.25}\text{V}_2\text{O}_5\cdot n\text{H}_2\text{O}$  led to the enhanced efficiency of  $\text{Zn}^{2+}$  transfer during the charge and discharge mechanism. Consequently, the cell maintains a capacity of 96% even after 3000 cycles and an energy density of 267 Wh  $\text{kg}^{-1}$ . Niu et al.<sup>88</sup> introduced a self-charging system that utilizes  $\text{CaV}_6\text{O}_{16}\cdot 3\text{H}_2\text{O}$  cathodes and employs a redox reaction system in an oxygen-rich environment. The capacity of 170 mAh  $\text{g}^{-1}$

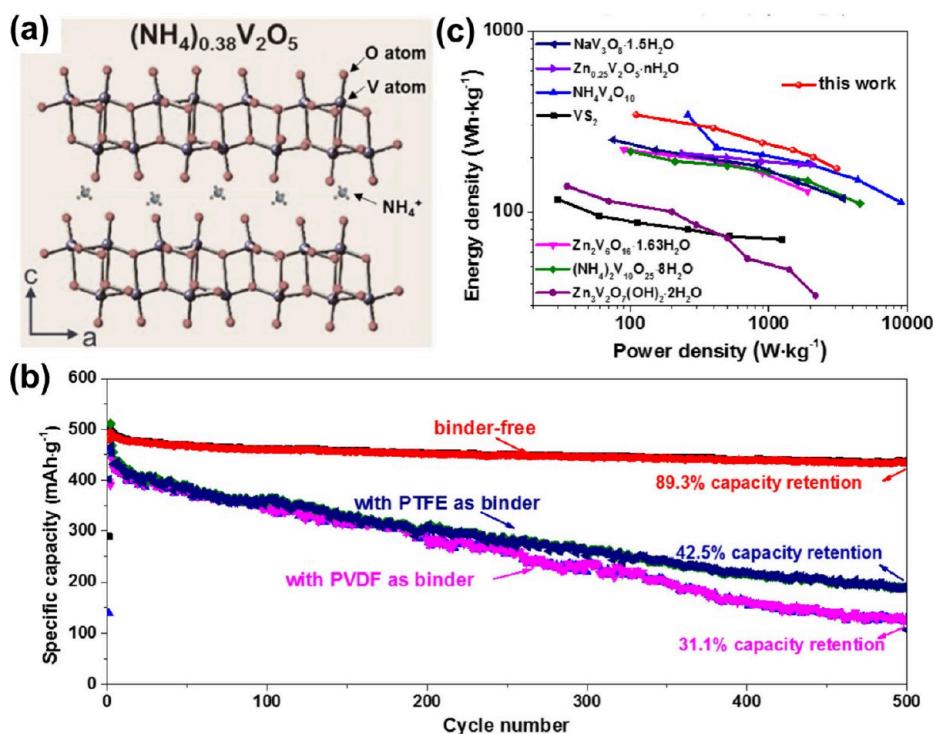
exhibited stability even after 10,000 cycles at a current density of 10 A  $\text{g}^{-1}$ , as depicted in Figure 8c.

Alshareef et al.<sup>89</sup> proposed that the  $\text{Mg}^{2+}$  intercalated  $\text{V}_2\text{O}_5$  ( $\text{Mg}_{0.34}\text{V}_2\text{O}_5\cdot 0.84\text{H}_2\text{O}$ ) cathode showcased a broad potential range of 0.1–1.8 V with the rate performance of 353 mAh  $\text{g}^{-1}$ @50 mA  $\text{g}^{-1}$  and 81 mAh  $\text{g}^{-1}$ @5000 mA  $\text{g}^{-1}$ , as shown in Figure 8d. Based on the GITT calculations, the diffusion coefficient of  $\text{Mg}_{0.34}\text{V}_2\text{O}_5\cdot 0.84\text{H}_2\text{O}$  was determined as  $10^{-8}\sim 10^{-9}$   $\text{cm}^2$   $\text{s}^{-1}$  (Figure 8e), which is significantly higher than bare  $\text{V}_2\text{O}_5$ . The nanobelt and porous structure of  $\text{Mg}_{0.34}\text{V}_2\text{O}_5\cdot 0.84\text{H}_2\text{O}$  demonstrated the ability to facilitate the swift movement of  $\text{Zn}^{2+}$  ions due to preintercalation of  $\text{Mg}^{2+}$  ions favoring high-rate performance. Ex-situ XRD studies revealed that the majority of  $\text{Mg}^{2+}$  ions were substituted by zinc ions after the initial cycle to form  $\text{Zn}_{0.3}\text{Mg}_x\text{V}_2\text{O}_5$ , which further served as the host cathode for subsequent cycles. It consists of two distinct solid solutions,  $0.8 > x > 0$  and  $1.4 > x > 0.8$ . Upon reaching a voltage of  $x \sim 0.8$  (1.8–0.8 V) during the process of discharge, a slight reduction in the gap between layers is observed as indicated by the displacement of the diffraction peaks toward higher angles. The interlayer electrostatic repulsion is masked by the structural water (solvation effect) when  $\text{Zn}^{2+}$  is added, as the zinc ion content increases. Moreover, the formation of hydrogen bonds during the reaction resulted in the convergence of the bilayers. In addition, the development of a novel phase was also seen during the release process at voltages ranging from 0.6 to 0.3 V. The material indicated that the new phase is layered  $\text{Zn}_{(z+0.3)}\text{Mg}_x\text{V}_2\text{O}_5$ , based on the equal spacing of the diffraction peaks, where  $1.4 > 0.8$ . The data indicate that the energy storage process can be categorized into two distinct phases: the first cathode cycle and the subsequent cathode cycle. The overall reaction after the first cycle is described as



In addition to the aqueous environment, Chen et al.<sup>90</sup> also conducted an evaluation of the utilization of  $\text{Mg}_{0.19}\text{V}_2\text{O}_5\cdot 0.99\text{H}_2\text{O}$  in a quasi-solid-state zinc-ion battery. The battery showed remarkable versatility under diverse severe situations. In contrast to the previously stated  $\text{Mg}_x\text{V}_2\text{O}_5\cdot n\text{H}_2\text{O}$  cathode, a more recent development is the introduction of a two-dimensional  $\text{Mg}_{0.2}\text{V}_2\text{O}_5\cdot n\text{H}_2\text{O}$  nanobelt cathode by Sun et al.<sup>91</sup> This cathode exhibits a mechanism for the insertion and removal of  $\text{Zn}^{2+}$  and  $\text{H}^+$  ions. The conductive  $\text{V}_4\text{C}_3$  MXenes served as the cathode, while the aqueous ZIBs and soft pack batteries exhibited exceptional electrochemical characteristics. The enhanced performance can be attributed to, namely, the capacity of the hydrated ions synthesized by  $\text{Mg}^{2+}$  and structural water to maintain the integrity of the layered structure and facilitate the movement of ions and electrons between the layers of  $\text{V}_2\text{O}_5$ . Recently, the alkaline earth metal elements  $\text{Ca}^{2+}$ ,  $\text{Mg}^{2+}$ , and  $\text{Sr}^{2+}$  have been explored as an intercalant for  $\text{V}_2\text{O}_5$ , expanding the galleries.<sup>92</sup>

Understanding the intricate  $\text{Zn}^{2+}$  storage mechanism is vital to achieve the aim of establishing a high-performing water-based AZIB system and find solutions for challenges like irreversible byproducts [ $\text{Zn}_4\text{SO}_4(\text{OH})_6\cdot x\text{H}_2\text{O}$ ] and dissolution of vanadium-based compounds into the electrolyte.<sup>93,94</sup> To mitigate these issues, Xiong et al.<sup>95</sup> explored barium vanadate, specifically  $\text{Ba}_{1.2}\text{V}_6\text{O}_{16}\cdot 3\text{H}_2\text{O}$ ,  $\text{BaV}_6\text{O}_{16}\cdot 3\text{H}_2\text{O}$  of  $\text{V}_3\text{O}_8$ -type, and  $\text{Ba}_x\text{V}_2\text{O}_5\cdot n\text{H}_2\text{O}$  of  $\text{V}_2\text{O}_5$ -type, which exhibited no observable alteration in color for a prolonged duration of 3600 h and retained the phase structure even after 1000 cycles.



**Figure 9.** (a) Atomic structure of layered  $(\text{NH}_4)_{0.38}\text{V}_2\text{O}_5$  crystal. (b) Ragone plots of  $(\text{NH}_4)_{0.38}\text{V}_2\text{O}_5/\text{CNT}$  paper electrode compared to other cathodes for AZIBs. (c) The cycle performance comparison between the  $(\text{NH}_4)_{0.38}\text{V}_2\text{O}_5/\text{CNT}$  paper electrode and the control electrode prepared through slurring with PVDF/PTFE as binder. (a–c) Reproduced with permission from ref 100. Copyright 2021, Elsevier.

In other work, the reduction displacement reaction (RDR) mechanism was initially proposed by Shan et al.<sup>96</sup> for the  $\text{Zn}/\text{Cu}_3(\text{OH})_2\text{V}_2\text{O}_7\cdot 2\text{H}_2\text{O}$  battery. The presence/disappearance of  $\text{Cu}^0$  and the new phase  $\text{Zn}_{0.25}\text{V}_2\text{O}_5\cdot \text{H}_2\text{O}$  throughout the discharge/charge process was confirmed using ex-situ XRD and XPS experiments. This procedure demonstrates a highly reversible reaction. The RDR mechanism is evident, where the process demonstrates the substitution of  $\text{Cu}^{2+}$  with  $\text{Zn}_{0.25}\text{V}_2\text{O}_5\cdot \text{H}_2\text{O}$  and the reduction of  $\text{Cu}^{2+}$  to  $\text{Cu}$ . The  $\text{Zn}/\text{Cu}_3(\text{OH})_2\text{V}_2\text{O}_7\cdot 2\text{H}_2\text{O}$  system exhibited a specific capacity of  $336 \text{ mAh g}^{-1}$  at  $1 \text{ A g}^{-1}$  and maintained its capacity of  $136 \text{ mAh g}^{-1}$  after 3000 cycles, which is attributed to its improved reaction mechanism.

**3.2.3. Nonmetal Cation-Based Vanadate.** A stable bilayer structure is formed by the monoclinic  $(\text{NH}_4)_{0.38}\text{V}_2\text{O}_5$  unit structure, which is composed of deformed  $\text{VO}_6$  octahedrons with shared edges (Figure 9a). The octahedral oxygen atoms exhibit robust interactions with  $\text{NH}_4^+$  ions. These cations function as “pillars” to stabilize the structure and mitigate volume fluctuations in the interlayer spacing with the entry/exit of ions.<sup>97</sup> Furthermore, when compared to other vanadium cations like sodium and potassium, ammonium cations demonstrate comparatively lower molecular weight and density while also offering higher specific gravity and volumetric capacity.<sup>98,99</sup>

Jiang et al.<sup>100</sup> demonstrated the inherent knitting characteristics of thin and flexible  $(\text{NH}_4)_{0.38}\text{V}_2\text{O}_5$  nanoribbons and explored them as binder-free paper cathodes. Incorporation of carbon nanotubes (CNTs) improved the electrical conductivity and created a porous structure, leading to an initial specific capacity of  $465 \text{ mAh g}^{-1}$ , which remains at 89.3% after 500 cycles at the rate of  $0.1 \text{ A g}^{-1}$  (Figure 9b). Furthermore, it can be observed from Figure 9c that the paper cathode exhibits a specific energy of up to  $343 \text{ Wh kg}^{-1}$ , surpassing the

performance of most of the ZIBs with polymer binders.<sup>101–105</sup> The existence of large size  $\text{NH}_4^+$  ( $1.43 \text{ \AA}$ ) and  $\text{H}_2\text{O}$  ( $4 \text{ \AA}$ ) in the interstitial space of  $\text{NH}_4\text{V}_3\text{O}_8\cdot 0.5\text{H}_2\text{O}$  theoretically enables the reversible insertion and removal of  $\text{Zn}^{2+}$  ( $0.74 \text{ \AA}$ ) while also accommodating volume expansion.<sup>106</sup> In  $\text{V}_3\text{O}_8$ -type materials, an increase in water molecules such as  $(\text{NH}_4)_2\text{V}_6\text{O}_{16}\cdot 1.5\text{H}_2\text{O}$  enhances the electrochemical performance.<sup>107</sup> Additionally, ammonium vanadates exhibit a low molecular weight, resulting in a significant capacity for volume storage.

**3.3. Polyanionic Compounds.** Polyanionic compounds are known for their stable frameworks and high operating voltage, and substantial research using them as cathode materials in monovalent metal-ion batteries is explored.<sup>108</sup> The polyanion-type compounds consist of polyhedra formed by corner- and/or edge-sharing  $\text{MO}_x$  (where M represents transition metals such as V, Mn, Cr, Fe, Ti, Co, etc.) and tetrahedra anion groups consisting of  $(\text{XO}_4)_m^{n-}$  or  $\text{X}_m(\text{O}_{3m+1})^{n-}$  (where X represents nonmetals such as P, S, B, Si, etc.). The strong covalent bonds between oxygen atoms with the M and X crystal frameworks of polyanion-type are robust and exhibit excellent thermal stability. Additionally, this prevents the release of  $\text{O}_2$  and protects deterioration in performance at high current density.<sup>109</sup> In addition, polyanionic cathodes typically exhibit elevated redox potentials due to the distinctive “inductive effect”, associated with the alterations in molecular orbitals produced as a result of polyanion  $(\text{XO}_4)_m^{n-}$  or  $\text{X}_m(\text{O}_{3m+1})^{n-}$  groups. However, only few research papers document their ability to comprehend the reversible Zn-ion intercalation chemistry. Additionally, many of these materials have limited ability to hold a large number of Zn ions due to their high molecular weights and restricted structures; however, their potential for providing high redox potentials is promising. For instance, the strong inductive effect caused by



**Table 1. Electrochemical Performance of Various V-Based Materials As a Cathode for Aqueous ZIBs**

Cathodic materials	Electrolyte	Capacity (mAh g <sup>-1</sup> ) at current density (A g <sup>-1</sup> )	Capacity retention (%) (cycles)	References
V <sub>2</sub> O <sub>5</sub>	Zn(CF <sub>3</sub> SO <sub>3</sub> ) <sub>2</sub>	470 (0.2)	91.1% (4000)	73
V <sub>2</sub> O <sub>3</sub>	ZnSO <sub>4</sub>	207 (0.1)	82.1% (2500)	126
V <sub>2</sub> O <sub>3</sub> @C	Zn(CF <sub>3</sub> SO <sub>3</sub> ) <sub>2</sub>	350 (0.1)	90% (4000)	57
a-V <sub>2</sub> O <sub>5</sub>	Zn(CF <sub>3</sub> SO <sub>3</sub> ) <sub>2</sub>	348 (0.1)		127
V <sub>2</sub> O <sub>5</sub> /YS	Zn(CF <sub>3</sub> SO <sub>3</sub> ) <sub>2</sub>	410 (0.1)	80% (1000)	128
V <sub>2</sub> O <sub>5</sub> /CNT	ZnSO <sub>4</sub>	312	81% (2000)	129
C@V <sub>2</sub> O <sub>5</sub>	Zn(CF <sub>3</sub> SO <sub>3</sub> ) <sub>2</sub>	361 (0.5)	71% (2000)	130
VO <sub>2</sub>	Zn(CF <sub>3</sub> SO <sub>3</sub> ) <sub>2</sub>	274	79% (10000)	131
Na <sub>0.33</sub> V <sub>2</sub> O <sub>5</sub>	Zn(CF <sub>3</sub> SO <sub>3</sub> ) <sub>2</sub>	367.1 (0.1)	96% (1000)	83
Na <sub>1.1</sub> V <sub>3</sub> O <sub>7.9</sub> @rGO	Zn(CF <sub>3</sub> SO <sub>3</sub> ) <sub>2</sub>	220 (0.3)		132
Li <sub>x</sub> V <sub>2</sub> O <sub>5</sub> ·nH <sub>2</sub> O	ZnSO <sub>4</sub>	192 (10)	96.1% (800)	133
Ca <sub>0.67</sub> V <sub>8</sub> O <sub>20</sub> ·3.5H <sub>2</sub> O	Zn(CF <sub>3</sub> SO <sub>3</sub> ) <sub>2</sub>	466 (0.1)	95% (1000)	134
Ag <sub>2</sub> V <sub>4</sub> O <sub>11</sub>	Zn(CF <sub>3</sub> SO <sub>3</sub> ) <sub>2</sub>	213 (0.2)	93% (6000)	135
K <sub>0.5</sub> V <sub>2</sub> O <sub>5</sub>	ZnSO <sub>4</sub>	150 (5)	75% (3000)	136
CuV <sub>2</sub> O <sub>6</sub>	Zn(CF <sub>3</sub> SO <sub>3</sub> ) <sub>2</sub>	338 (0.1)	100% (1200)	137
LiV <sub>3</sub> O <sub>8</sub>	Zn(CF <sub>3</sub> SO <sub>3</sub> ) <sub>2</sub>	557.5	95% (4000)	81
CaVOH/rGO	Zn(CF <sub>3</sub> SO <sub>3</sub> ) <sub>2</sub>	409 (0.05)	90% (2000)	138
Zn <sub>3</sub> V <sub>3</sub> O <sub>8</sub>	Zn(CF <sub>3</sub> SO <sub>3</sub> ) <sub>2</sub>	285 (0.15)	72.6% (2000)	139
SrVO/CNT	Zn(CF <sub>3</sub> SO <sub>3</sub> ) <sub>2</sub>	326 (0.1)	91% (7500)	92
Na <sub>7</sub> V <sub>7.6</sub> O <sub>20</sub> ·4H <sub>2</sub> O	Zn(CF <sub>3</sub> SO <sub>3</sub> ) <sub>2</sub>	309.4 (0.3)	98.6% (10000)	140
Zn <sub>0.1</sub> V <sub>2</sub> O <sub>5</sub> ·nH <sub>2</sub> O	ZnSO <sub>4</sub>	463 (0.2)	88% (20000)	141
(NH <sub>4</sub> ) <sub>0.5</sub> V <sub>2</sub> O <sub>5</sub>	ZnSO <sub>4</sub>	418.4 (0.1)	91.4% (2000)	142
Na <sub>3</sub> V <sub>2</sub> (PO <sub>4</sub> ) <sub>2</sub> F <sub>3</sub>	Zn(CF <sub>3</sub> SO <sub>3</sub> ) <sub>2</sub>	61.7	95% (4000)	143

the P–O bonds in the (PO<sub>4</sub>)<sup>3-</sup> groups benefits their usage as high-energy-density cathodes.

NASICON-type cathode materials have a stable framework that is advantageous for a long-term cycle life. The redox potential of these materials is higher than that of V-based oxides and many organic compounds due to the strong inductive effect of polyanionic groups. Additionally, their structure contains numerous vacancies to store metal ions. Na<sub>3</sub>V<sub>2</sub>(PO<sub>4</sub>)<sub>3</sub> has been thoroughly researched as cathode material with a NASICON-type structure in sodium-ion batteries (SIBs).<sup>110</sup> The Huang group first developed a carbon wrapped Na<sub>3</sub>V<sub>2</sub>(PO<sub>4</sub>)<sub>3</sub> that resembled graphene and explored it as a cathode in AZIB. The NASICON-Na<sub>3</sub>V<sub>2</sub>(PO<sub>4</sub>)<sub>3</sub> framework demonstrated exceptional Zn<sup>2+</sup> storage capacity, resulting in the Zn–Na<sub>3</sub>V<sub>2</sub>(PO<sub>4</sub>)<sub>3</sub> battery exhibiting remarkable performance in terms of both rate and cycling. It achieved a reversible capacity of 97 mA h g<sup>-1</sup> at 0.5 C and maintained a capacity retention of 74% after 100 cycles.<sup>111</sup> Inspired by this work, many investigations of NASICON type cathode materials have been reported. In 2018, a study showcased the use of fluorophosphate vanadium-based materials by incorporating an intercalated Na<sub>3</sub>V<sub>2</sub>(PO<sub>4</sub>)<sub>2</sub>F<sub>3</sub> cathode with a carbon-film-functionalized Zn(CFF-Zn) anode and Zn-(CF<sub>3</sub>SO<sub>3</sub>)<sub>2</sub> as an electrolyte.<sup>112</sup> The aqueous Zn/Na<sub>3</sub>V<sub>2</sub>(PO<sub>4</sub>)<sub>2</sub>F<sub>3</sub>@C battery exhibited a much greater voltage output of 1.62 V compared to the Na<sub>3</sub>V<sub>2</sub>(PO<sub>4</sub>)<sub>3</sub> cathode. A charge capacity of 75 mA h g<sup>-1</sup> was initially recorded during the first charging step, during which Na<sup>+</sup> ions are extracted. Subsequently, the capacities marginally dropped as Zn<sup>2+</sup> ions participated. Recently, Na<sub>3</sub>V<sub>2</sub>(PO<sub>4</sub>)<sub>2</sub>F<sub>3</sub>@rGO showed a capacity of 126.9 mA h g<sup>-1</sup> at 0.5 C (1 C = 128 mA g<sup>-1</sup>), redox potentials at 1.48/1.57 V, and cycling stability with capacity decay of 0.0074% per cycle after 5000 cycles at 15 C.<sup>113</sup>

Layered VOPO<sub>4</sub> and its hydrates, among other types of polyanionic compounds, have also been investigated as hosts

for Zn<sup>2+</sup>. Wang et al.<sup>114</sup> examined the effect of water in Zn(OTf)<sub>2</sub> electrolyte on the ability of a VOPO<sub>4</sub> cathode to store Zn ions. With the inclusion of water (1%), the movement of water from the electrolyte to the host lattice led to an enhanced diffusion of Zn<sup>2+</sup> at the interface between the electrolyte and electrode, resulting in a significant rise in capacity. Nevertheless, the primary challenge in advancing ZIBs lies in the absence of appropriate robust hosts capable of accommodating Zn<sup>2+</sup> ions that experience significant electrostatic repulsion. Investigating Zn-storage cathode materials with low-strain properties is an essential approach to tackling the issues. Recently, a layered phyllo-oxovanadophosphate Zn<sub>0.56</sub>VOPO<sub>4</sub>·2H<sub>2</sub>O as a structurally stable cathode material developed a tiny lattice volume distortion of 1.9%, high operating voltage of 1.46 V, and ultralong cycle life (capacity retention of 70.5% after 8000 cycles).<sup>115</sup>

**3.4. Oxygen-Free Vanadium-Based Compound.** Vanadium disulfide (VS<sub>2</sub>) is classified as a transition metal dichalcogenide with a distinctive chain-layered structure, resembling graphite. In VS<sub>2</sub>, the V and S atoms are chemically bound together, and the neighboring layers (S–V–S) are held together by a weak van der Waals interaction, with a high interlayer spacing of 0.58 nm facilitating the storage of Zn<sup>2+</sup>, Al<sup>3+</sup>, and Mg<sup>2+</sup> as guests.<sup>116,117</sup> He et al.<sup>118</sup> initially examined the process by which Zn<sup>2+</sup> is inserted into VS<sub>2</sub> nanosheets. During the discharge procedure, the phase transitions from VS<sub>2</sub> to Zn<sub>0.09</sub>VS<sub>2</sub> and subsequently to Zn<sub>0.23</sub>VS<sub>2</sub> took place within a voltage range of 0.65–0.82 V and 0.45–0.65 V, respectively. The increase in the interlayer of VS<sub>2</sub> along (002) following the insertion of Zn<sup>2+</sup> is merely 1.73%. VS<sub>2</sub> cathode based AZIBs showed a reversible specific capacity of 190.3 mA h g<sup>-1</sup> at 0.05 A g<sup>-1</sup> within 0.4–1.0 V, and an initial capacity retention rate achieved 98% after 200 cycles at 0.5 A g<sup>-1</sup>. However, the poor energy density of VS<sub>2</sub> was due to the small voltage window (0.4–1.0 V vs Zn<sup>2+</sup>/Zn). Recently, Zafar et al.<sup>119</sup> developed a facile method to fabricate quasi-solid-state supercapacitors

(QSSCs) and ZIBs using the PANI/VS<sub>2</sub> composite. The conductivity and charge acceptor properties improved due to networks of PANI on the layered VS<sub>2</sub> accounting for a charge storage capacity of 219 mA h g<sup>-1</sup> at a discharge rate of 0.1 A g<sup>-1</sup>. It demonstrated a Coulombic efficiency of 100% after 750 continuous cycles at 3 A g<sup>-1</sup>.

A structural analogue to VS<sub>2</sub>, monoclinic VS<sub>4</sub> (*I2/c*) is a distinctive one-dimensional atomic chain composed of V<sup>4+</sup> ions coupled to sulfur dimers (S<sub>2</sub><sup>2-</sup>) with an interlayer space bigger (0.583 nm) than VS<sub>2</sub>.<sup>120–122</sup> The VS<sub>4</sub>@rGO composite exhibited a capacity of 180 mAh g<sup>-1</sup> at 1 A g<sup>-1</sup> for 165 cycles, with a capacity retention rate of 93.3%.<sup>123</sup> Rong et al.<sup>124</sup> reported the synthesis of highly stable vanadium nitride (VN) particles. Benefiting from the small particle size and porous stacked structure, VN showed a capacity of 496 mAh g<sup>-1</sup> at 0.1 A g<sup>-1</sup> and stable capacity of 82 mAh g<sup>-1</sup> after 8000 cycles. Yao et al.<sup>125</sup> architected vanadium nitride nanosheets over titanium-based hollow nanoarray skeletal hosts to modulate its properties by creating multiple interfaces and maintaining the phase of VN. Benefiting from the modulated crystalline thermodynamics during the electrochemical activation of VN, it demonstrates remarkable discharge capacities of 802.5 and 331.8 mAh g<sup>-1</sup> at 0.5 and 6.0 A g<sup>-1</sup>.

As we all know, the crystal structure and morphology of electrodes and various electrolytes can exert an important impact on the electrochemical performance of the battery system. The common issues of AZIBs based on V-based compounds are a low operating voltage and poor electrode conductivity. To overcome these challenges, using a simple approach, cathode materials are modified by inclusion of water molecules, doping metal ions, and blending with conductive materials. Fortunately, these strategies are effective to improve the specific capacity and cycle stability for vanadium-based materials. Table 1 summarizes the electrochemical performances of some vanadium-based materials.

## 4. STRATEGIES FOR STABLE VANADIUM-BASED MATERIALS

**4.1. Guest Preintercalation.** Incorporating interlayer substances (such as cations, water molecules, or polymers) as structural pillars is a widely adopted method to address the issues of narrow interlayer spacing and instability in cathodes. This strategy is effective because many of these intercalated species can significantly increase lattice spacing.<sup>65,87</sup> Additionally, the presence of structural water can shield the Zn<sup>2+</sup> charge, reducing electrostatic interactions and thereby enhancing the diffusion properties of Zn<sup>2+</sup> ions both kinetically and thermodynamically, which contributes to an extended lifespan of the cathode.<sup>144</sup> However, not all intercalated cations can achieve this effect; for example, vanadates incorporated with K<sup>+</sup> exhibit high stability but with reduced lattice spacing. Thus, it is crucial to explore mechanisms beyond mere interlayer spacing adjustment, considering the ionic character of chemical bonds.

**4.2. Defect Engineering.** To modulate the electronic and ionic conductivity properties, defect engineering—such as elemental doping and the introduction of vacancies—is a well-explored approach. Cation doping enhances chemical bonding, facilitates cation ordering, and improves the electrical conductivity of the host material, which lowers the energy barrier for ion diffusion and thus supports rapid kinetics and long-term cycling stability.

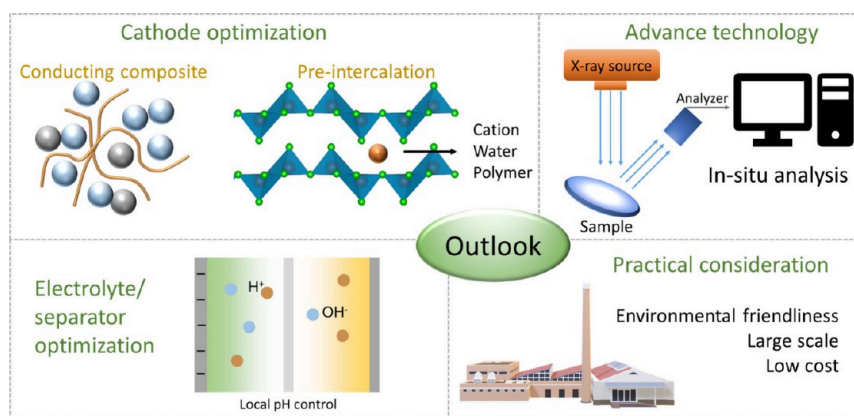
In cases where strong electrostatic interactions exist between oxygen atoms and Zn<sup>2+</sup> ions, introducing oxygen defects into the lattice can help mitigate Zn<sup>2+</sup> ion capture, leading to stable cycling performance even under deep discharge/charge conditions. Conversely, vanadium (V) vacancies increase the number of reactive sites by directly storing Zn<sup>2+</sup> ions and facilitate Zn<sup>2+</sup> diffusion with minimal electrostatic repulsion, leading to improved transfer kinetics as evidenced by reduced Zn<sup>2+</sup> intercalation energies. However, the precise characterization and controlled fabrication of these defects remain challenging. Recent advancements have allowed researchers to determine the concentration and spatial distribution of V defects by using advanced characterization techniques. It has been observed that during the initial discharge Zn<sup>2+</sup> ions preferentially occupy V vacancy sites and are partially anchored to these vacancies, indicating a self-optimization process.

**4.3. Electronic Conductivity Enhancement.** Driven by the need to enhance electronic conductivity, researchers have extensively focused on developing composites by integrating vanadium-based materials with substances that exhibit high electrical conductivity.<sup>145</sup> Another approach involves fabricating binder-free cathodes by directly growing active materials onto current collectors.<sup>70</sup> Binder-free cathodes offer numerous exposed reactive sites and facilitate rapid charge transport kinetics, making them promising for applications in flexible devices. However, the current technology for preparing binder-free cathodes is not yet sufficiently advanced for practical use. Additionally, the presence of mixed valence states in vanadium compounds can enhance electronic conductivity through electron hopping between different valence states of vanadium.<sup>42</sup>

**4.4. Electrolyte Optimization.** In electrolytes, water exists in two forms: free and solvated due to the solvation process. The presence of active water weakens the H–O bonds, enhancing the likelihood of deprotonation and hydrolysis, which can lead to the formation of byproducts. Additionally, active free water can interact with the active materials, causing significant dissolution of the cathode. Therefore, optimizing electrolytes is primarily guided by two principles: (i) minimizing the amount of active free water and (ii) regulating the dissolution equilibrium to stabilize the electrolyte structure.

## 5. ELECTROLYTES

The selection of electrolyte employed within a battery cell significantly influences its electrochemical performance, as it is intimately linked to the reactions involving the extraction and reintroduction of active ions at the cathode. It has been well established that one of the principal advantages of ZIBs is their compatibility with a diverse range of electrolytes, both aqueous and organic, owing to their extensive pH tolerance (pH: 3.6–6.0). This broad pH range permits the use of various compatible solutions, allowing researchers to choose based on specific needs. Typically, ZIBs employ electrolytes with neutral or mildly acidic pH values, as alkaline conditions promote dendrite formation, and highly acidic electrolytes are susceptible to hydrogen gas evolution. Historically, KOH electrolytes were utilized in zinc primary batteries, but due to their propensity to induce anodic dendrite formation in secondary batteries, there has been a shift toward nonalkaline alternatives. To date, a variety of zinc salts have been documented, including ZnSO<sub>4</sub>, Zn(NO<sub>3</sub>)<sub>2</sub>, ZnCl<sub>2</sub>, Zn(ClO<sub>4</sub>)<sub>2</sub>, ZnF<sub>2</sub>, Zn(CF<sub>3</sub>SO<sub>3</sub>)<sub>2</sub>, Zn(TFSI)<sub>2</sub>, and Zn(CH<sub>3</sub>COO)<sub>2</sub>, among others. Notably, NO<sub>3</sub><sup>-</sup> anions act as potent oxidizing agents,



**Figure 10.** Outlook for stable vanadium-based aqueous zinc-ion batteries.

capable of oxidizing the zinc foil, which leads to significant corrosion of the zinc foil and a pronounced increase in both local pH and the overall electrolyte system.<sup>146</sup>  $\text{ClO}_4^-$  anions can alleviate zinc anode corrosion; however, their interaction with  $\text{Zn}^{2+}$  ions may lead to the formation of a  $\text{ZnO}$  passivation layer on the anode, thereby increasing the barrier to  $\text{Zn}^{2+}$  dissolution and deposition and slowing the reaction kinetics. Due to the low oxidation potential of  $\text{Cl}^-$  ions,  $\text{ZnCl}_2$  is a feasible electrolyte for ZIBs. Nonetheless, its narrow anodic potential window leads to ongoing electrolyte decomposition at higher voltages, which constrains its practical utility.

In contrast,  $\text{ZnSO}_4$  is the most commonly utilized electrolyte due to the stable nature of  $\text{SO}_4^{2-}$  anions and their excellent compatibility with the zinc anode.<sup>147,148</sup> Despite this,  $\text{ZnSO}_4$  still encounters challenges such as hydrogen evolution and byproduct formation, which adversely affect the Coulombic efficiency of zinc stripping and plating and impede further development. Recently, it has been observed that the organic zinc salt  $\text{Zn}(\text{CF}_3\text{SO}_3)_2$ , which contains large  $\text{CF}_3\text{SO}_3^-$  anions, can enhance electrolyte performance compared to  $\text{SO}_4^{2-}$  (which has a double charge). This improvement is attributed to the reduction in the number of water molecules surrounding  $\text{Zn}^{2+}$  ions, decreased solvent effects, and the release of  $\text{Zn}^{2+}$  ions from a tightly bound solvation sheath. These factors collectively facilitate better  $\text{Zn}^{2+}$  ion migration and increased charge-transfer rates. Consequently,  $\text{Zn}(\text{CF}_3\text{SO}_3)_2$  is more effective in preventing the formation of harmful zinc dendrites and accelerates the kinetics of zinc deposition and dissolution compared to  $\text{ZnSO}_4$ .<sup>20</sup> Additionally,  $\text{Zn}(\text{CF}_3\text{SO}_3)_2$  broadens the electrochemical window, thus extending the battery range of applications. Previous studies indicate that  $\text{Zn}^{2+}$  ions form a solvation sheath with water molecules, represented as  $(\text{Zn}(\text{H}_2\text{O})_6)^{2+}$ .<sup>9,149</sup> Due to this configuration, a solvated  $\text{Zn}^{2+}$  ion must overcome a significant energy barrier to desolvate and deposit, which may exacerbate the irreversibility issue for zinc anodes.<sup>9</sup> Additionally, increasing the electrolyte concentration to reduce the number of solvent molecules surrounding the  $\text{Zn}^{2+}$  ions can modify the solvation structure and the transport dynamics of both cations and anions.<sup>150</sup> This modification can positively impact the zinc stripping/plating process and the overall battery performance. For example, in a  $\text{Zn}/\text{V}_2\text{O}_5$  system, improved electrochemical performance was observed when the concentration of  $\text{ZnSO}_4$  increased from 0.5 to 3 M.<sup>67</sup> Similarly, Chen et al.<sup>151</sup> demonstrated that in the  $\text{Zn}/\text{ZnMn}_2\text{O}_4$  system increasing the concentration of  $\text{Zn}(\text{CF}_3\text{SO}_3)_2$  from 1 to 4 M resulted in a Coulombic efficiency

of up to 100%. This is partly because a higher electrolyte concentration reduces water activity and water-induced side reactions and mitigates the dissolution of active species such as manganese in the  $\text{ZnMn}_2\text{O}_4$  spinel.

However, higher concentrations also lead to a decreased ionic conductivity and increased solution viscosity. Therefore, selecting an appropriate electrolyte concentration is crucial for optimizing compatibility and performance. As an illustrative case, to further minimize the presence of water molecules surrounding  $\text{Zn}^{2+}$  ions in the electrolyte, Wang et al.<sup>9</sup> incrementally increased the concentration, ultimately developing a highly concentrated electrolyte consisting of 1 M  $\text{Zn}(\text{TFSI})_2$  and 20 M  $\text{LiTFSI}$ , referred to as a “water-in-salt” electrolyte. This approach presents a promising strategy for achieving a highly reversible zinc anode. However, concentrated electrolytes can lead to substantial voltage-polarization even at low current densities ( $0.2 \text{ mA cm}^{-2}$ ) and exhibit very low plating/stripping capacities (approximately 0.03 mAh). Additionally, such electrolytes typically result in high viscosity and reduced ionic conductivity, which can adversely affect the rate performance. Furthermore, the higher cost of concentrated electrolytes compared with dilute alternatives may limit their practical, large-scale application.

## 6. CONCLUSIONS AND OUTLOOK

Various vanadium-based compounds exhibit potential as AZIB cathodes benefiting from the availability of different crystal structures with interesting properties (Figure 10). This review discusses their preparation methods, structural characteristics, electrochemical performance, and ways to enhance the energy storage performance. The present review aims to provide a comprehensive overview of recent advancements in vanadium-based compounds including vanadium oxide and vanadates. It also explores the correlation between structural characteristics and  $\text{Zn}^{2+}$  storage mechanisms, crucial for developing lightweight materials with high energy content. To expedite high-performance AZIBs, attention is required on the following points:

- (i) The phenomenon of capacity fading and cycling stability reduction occurs due to the dissolution of vanadium-based compounds in electrolytes during cycling. Addressing these limitations can be achieved by the modification of electrolytes, the design of integrated electrodes, and the development of cathodes with stable structures.



- (ii) The practical applications of vanadium-based compounds are hindered by their inherent low working voltage. Enhancing the voltage window could be achieved by incorporating electron-withdrawing groups into vanadium-based compounds and replacing them with high electronegative atoms or investigating other advanced materials with a wider scope of structural manipulations.
- (iii) The cathode material design is significantly influenced by the energy storage mechanism. Numerous energy storage systems have been proposed; however, a consensus has not yet been reached among them. Hence, it is imperative to employ increasingly advanced in situ characterization techniques to provide evidence and pin down the actual storage mechanisms. This is incredibly important to understand the suitability and tune the properties of future modifications in vanadium-based materials to advance their applicability in AZIB cathodes.
- (iv) The differential volume changes observed during cycling affect mechanical integrity, and simultaneously intrinsic poor electrical conductivity of vanadium-based materials requires better management. Carbon-based materials, which possess high conductivity, are a viable approach for mitigating this issue. In addition, the enhancement of electrochemical performance in vanadium-based compounds can be achieved through the implementation of metal doping and defect engineering techniques, which effectively alters the chemical environment beneficially.
- (v) The multilayer structures of vanadium-based compounds undergo progressive degradation because of the repetitive insertion and extraction of  $Zn^{2+}$  ions. Designing and synthesizing core-shell and hollow structures empower the structural stability of vanadium-based compounds.

## ■ ASSOCIATED CONTENT

### Data Availability Statement

No primary research results, software, or code have been included, and no new data were generated or analyzed as part of this review.

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### Notes

The authors declare no competing financial interest.

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