

Magnéli Phase Titanium Oxide as a Novel Anode Material for Potassium-Ion Batteries

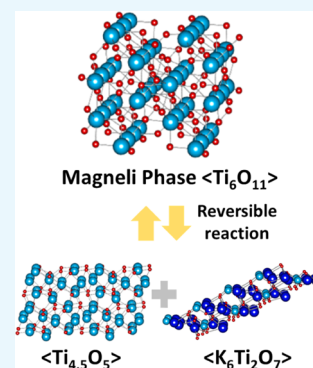
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Supporting Information

ABSTRACT: Recently, K-ion batteries (KIBs) have attracted attention for potential applications in next-generation energy storage devices principally on the account of their abundancy and lower cost. Herein, for the first time, we report an anatase TiO₂-derived Magnéli phase Ti₆O₁₁ as a novel anode material for KIBs. We incorporate pristine carbon nanotube (CNT) on the TiO₂ host materials due to the low electronic conductivity of the host materials. TiO₂ transformed to Magnéli phase Ti₆O₁₁ after the first insertion/deinsertion of K ions. From the second cycle, Magnéli phase Ti₆O₁₁/CNT composite showed reversible charge/discharge profiles with ~150 mA h g⁻¹ at 0.05 A g⁻¹. Ex situ X-ray diffraction and transmission electron microscopy analyses revealed that the charge storage process of Magnéli phase Ti₆O₁₁ proceeded via the conversion reaction during potassium ion insertion/deinsertion. The Magnéli phase Ti₆O₁₁/CNT composite electrode showed long-term cycling life over 500 cycles at 200 mA g⁻¹, exhibiting a capacity retention of 76% and a high Coulombic efficiency of 99.9%. These salient results presented here provide a novel understanding of the K-ion storage mechanisms in the extensively investigated oxide-based material for Li-ion batteries and Na-ion batteries, shedding light on the development of promising electrode materials for next-generation batteries.



1. INTRODUCTION

Li-ion batteries (LIBs) are primarily used as power sources for electronic devices and vehicles.^{1–3} Recently, Na-ion and K-ion batteries (NIBs and KIBs, respectively) have received considerable attention as LIB replacements due to the abundance and low cost of Na and K compared to those of Li resources.⁴ As Na and K are in the same group as Li in the periodic table, both NIBs and KIBs share the same “rocking chair” operation principle of LIBs.⁵ The redox potential of Na/Na⁺ (–2.71 V vs standard hydrogen electrode, noted as SHE) is higher than that of Li/Li⁺ (–3.04 V vs SHE); on the other hand, the redox potential of K/K⁺ (–2.93 V vs SHE) is closer to that of Li/Li⁺. Therefore, KIBs are expected to realize a higher energy density than NIBs due to their wide working potential.^{6,7} Since KIBs are still in the initial stage of development, it is necessary to explore and develop novel electrode materials for KIBs.

Recently, carbon-based electrode materials have been investigated for KIBs anode. For example, graphite is known to intercalate with K ion to form a stage I intercalation compound KC₈ with a theoretical capacity of 278 mA h g⁻¹.⁸ The studies of carbon anodes have been extended to hard and soft carbons,^{9–12} and reduced graphene oxide.^{13,14} Inorganic materials such as potassium titanate, Sn, Bi, P, and Sn₄P₃ are also investigated as anode materials for KIBs.^{5,15–21}

Anatase TiO₂ has been extensively investigated as an intercalation anode material for LIBs and NIBs, since it has a three-dimensional network crystal structure with empty zigzag channels and intercalation sites for Li and Na ion accommodation and diffusion.²² However, anatase TiO₂ has not yet been investigated as an anode material for KIBs.

Herein, for the first time, we report TiO₂-derived Magnéli phase Ti₆O₁₁ as a novel anode material for KIBs. We incorporate pristine multiwalled carbon nanotubes (CNTs) on TiO₂ host materials due to the low electronic conductivity of the host materials. TiO₂ transformed to Magnéli phase Ti₆O₁₁ during the first cycle and Magnéli phase Ti₆O₁₁/CNT composite showed reversible charge/discharge profiles with ~150 mA h g⁻¹ at 0.05 A g⁻¹ from the second cycle onward. Ex situ X-ray diffraction (XRD) and transmission electron microscopy (TEM) analyses revealed that the charge storage process of Magnéli phase Ti₆O₁₁ proceeded via the conversion reaction during K-ion insertion/deinsertion.

2. RESULTS AND DISCUSSION

Figure S1a shows the X-ray diffraction (XRD) patterns of TiO₂/CNT microspherical composites prepared by spray-

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drying method. All the diffraction peaks correspond to the phase-pure anatase TiO_2 . The carbon peaks are barely visible, mainly due to the small amount of CNTs in the composites. According to the thermogravimetric analysis (Figure S2), the carbon content in the TiO_2/CNT composites is 9.4 wt %. Figure S1b shows the microspherical morphology of the TiO_2/CNT composites with particle sizes of 2–5 μm . The high-magnification cross-sectional SEM image in Figure S1c shows that CNTs are uniformly distributed throughout the entire composite, resulting in an interconnected nanoporous network in the TiO_2/CNT composites. Figure S1d clearly depicts that the surfaces of pristine CNTs are covered with a ~ 10 nm layer of TiO_2 with an intimate contact. In the present study, titanium ethoxide was used as the Ti source to precipitate TiO_2 layer on the pristine CNTs.²³ The inset in Figure S1d illustrates typical high-resolution transmission electron microscopy (HR-TEM) image of the composite with clear lattice fringes of ~ 0.35 nm, which corresponds to the (101) interplanar spacing of highly crystalline anatase TiO_2 .²²

Figure 1a shows the initial three charge/discharge profiles of the TiO_2/CNT composite electrode investigated at a current

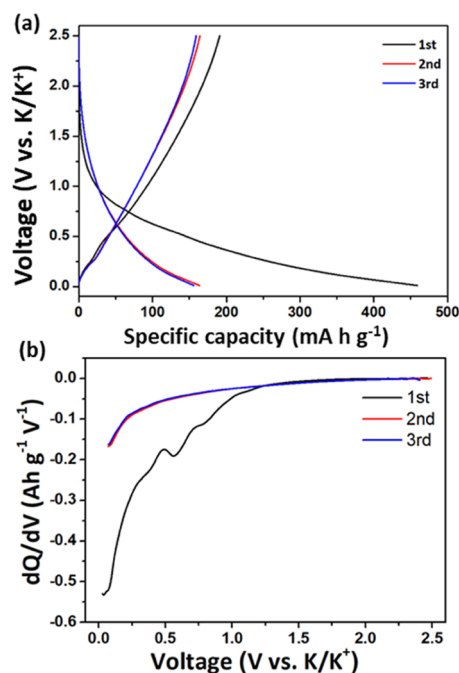


Figure 1. (a) First three charge/discharge curves of TiO_2/CNT composite electrode at 0.05 A g^{-1} and (b) differential capacity versus voltage curves based on the discharge curves of (a).

rate of 0.05 A g^{-1} . The specific capacity of the TiO_2/CNT composite was calculated based on the composite weight. The first discharge and charge capacities were 455 and 191 mA h g^{-1} , respectively, with a Coulombic efficiency of $\sim 42\%$. Nevertheless, reversible charge/discharge profiles were observed in the subsequent cycles. To clarify the low Coulombic efficiency of the TiO_2/CNT composite electrode, differential capacity versus voltage curves for the discharge profiles of the TiO_2/CNT composite, bare CNTs, and bare TiO_2 are plotted in Figures 1b, S4b, and S5b, respectively. In the first potassiation process of the TiO_2/CNT composite (Figure 1b), there are three cathodic peaks at 0.9, 0.6, and 0.1 V versus K/K^+ . Two peaks at 0.9 and 0.6 V completely disappeared in the subsequent cycles, which could be responsible for the low

initial Coulombic efficiency of the TiO_2/CNT composite. The comparison of the differential capacity versus voltage curves of TiO_2/CNT composite with those of CNTs and bare TiO_2 clearly indicates that the two peaks at 0.9 and 0.6 V in Figure 1b correspond to the solid electrolyte interphase (SEI) formation on CNTs (Figure S4b) and the bare TiO_2 (Figure S5b), respectively.

Ex situ XRD analysis was performed to investigate the possible phase transformation of TiO_2 during the initial charge/discharge process. As shown in Figure 2a, Ti_3O_5 (18.8° ,

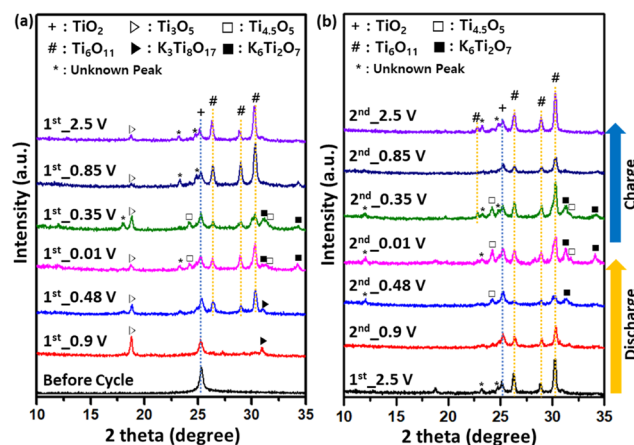
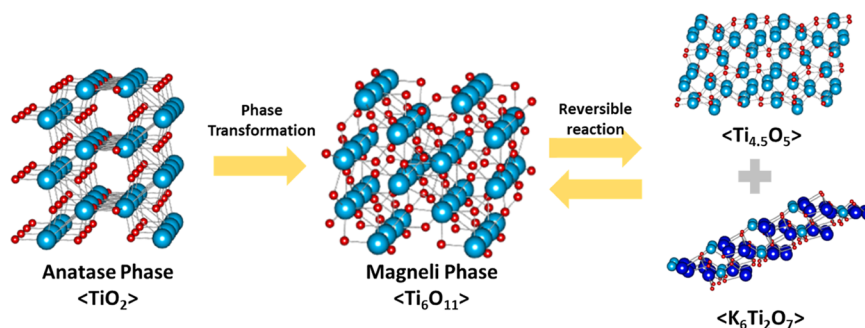


Figure 2. Ex situ XRD patterns of the TiO_2/CNT composite electrode for selected states of charge in the (a) first and (b) second cycle in the potential window of 0.01–2.5 V vs K/K^+ at a current density of 0.05 A g^{-1} .

ICDD No. 01-076-1066) and $\text{K}_3\text{Ti}_8\text{O}_{17}$ (31° , ICDD No. 01-072-1699) newly appeared upon first discharging to 0.9 V. When further discharged to 0.48 V, Magnéli phase Ti_6O_{11} (26.3 , 28.9 , and 30.3° , ICDD No. 01-085-1058) was observed. At the fully discharged state (0.01 V), additional phases of $\text{K}_6\text{Ti}_2\text{O}_7$ (31.3 and 34.1° ; ICDD No. 01-079-1757) and $\text{Ti}_{4.5}\text{O}_5$ (24.4 and 31.8° ; ICDD No. 01-071-6414) were observed. In the subsequent charging to 0.35 V, the XRD patterns showed little difference from those of the fully discharged state. When the electrode was charged to 0.85 V, the $\text{K}_6\text{Ti}_2\text{O}_7$ and $\text{Ti}_{4.5}\text{O}_5$ diffraction peaks disappeared. At the fully charged state (2.5 V), Magnéli phase Ti_6O_{11} was the major phase with a minor peak of TiO_2 , indicating most of the anatase TiO_2 underwent electrochemically driven phase transformation to the Magnéli phase Ti_6O_{11} during the first charge/discharge process. Some unknown peaks were observed (marked as *) during the course of the first cycle.

Figure 2b shows the XRD patterns of Magnéli phase Ti_6O_{11} during the charge/discharge process. When Ti_6O_{11} was discharged to 0.48 V, the formation of $\text{K}_6\text{Ti}_2\text{O}_7$ (31.3°) and $\text{Ti}_{4.5}\text{O}_5$ (24.4°) was observed. The XRD patterns of the electrode fully discharged to 0.01 V clearly indicate the presence of $\text{K}_6\text{Ti}_2\text{O}_7$ (31.3 and 34.1°) and $\text{Ti}_{4.5}\text{O}_5$ (24.4 and 31.8°). The remained XRD peaks of Ti_6O_{11} might be due to the unreacted part of Ti_6O_{11} . During the subsequent charging, $\text{K}_6\text{Ti}_2\text{O}_7$ and $\text{Ti}_{4.5}\text{O}_5$ gradually disappeared and finally Ti_6O_{11} was the major phase in the fully charged state, which indicates the electrochemical and structural reversibility of the Magnéli phase Ti_6O_{11} in the K-ion insertion/deinsertion processes. In the second charge/discharge process, similar unknown peaks were also observed (marked as *).

Scheme 1. Formation and Potassiation/Depotassiation Mechanism of the Ti_6O_{11} /CNT Composite Electrode

Scheme 1 illustrates two important points regarding the potassiation/depotassiation processes in the Ti_6O_{11} /CNT composite electrode: (i) electrochemically driven phase transformation of TiO_2 to the Ti_6O_{11} Magnéli phase in the first cycle and (ii) reversible potassiation/depotassiation reactions between Magnéli phase Ti_6O_{11} and the discharge products of $\text{K}_6\text{Ti}_2\text{O}_7$ and $\text{Ti}_{4.5}\text{O}_5$ in the following cycles. This suggests that potassiation/depotassiation reactions of Ti_6O_{11} may proceed through the conversion reaction with K ions, since discharging of Ti_6O_{11} results in the formation of the reduced phase ($\text{Ti}_{4.5}\text{O}_5$) and the K-ion-rich phase ($\text{K}_6\text{Ti}_2\text{O}_7$) as discharge products. Interestingly, the charge storage mechanism of the anatase TiO_2 anode in LIBs and NIBs is the intercalation/de-intercalation process.^{24,25}

When the conversion compounds react with the alkali ions during discharge, a reduced phase and an alkali-ion-rich phase are formed as discharge products. Further, the conversion compounds disintegrate into nm-sized reduced phase particles in the alkali-ion-rich product matrix.^{26–28} To examine the discharge products of the Ti_6O_{11} /CNT composite, HR-TEM analyses were carried out for the Magnéli phase Ti_6O_{11} and its fully discharged state. The HR-TEM image of the Ti_6O_{11} /CNT composite shows the crystalline Ti_6O_{11} lattice fringes with a spacing of 0.29, 0.31, and 0.39 nm, which corresponded to the (101), (114), and (101) plane, respectively (Figure S6). A comparison of annular dark field scanning transmission electron microscopy (ADF-STEM) images of the Ti_6O_{11} /CNT composite (Figure 3a) with its fully discharged state (Figure 3b) clearly shows the formation of multiple disintegrated nanodomains with bright contrast in the fully discharged state. The contrast originates from absorption of electrons by the materials and is thus sensitive to heavy-element-rich domains during the ADF-STEM image formation.^{28,29} In Figure 3c, energy-dispersive spectroscopy line profiles confirms the high concentration of Ti in the heavy-elements domains. Thus, these disintegrated nanodomains could be reduced-phase nanoparticle product of the conversion reaction. The nanodomain's lattice fringes with a spacing of 0.21 nm in Figure 3d correspond to the $\text{Ti}_{4.5}\text{O}_5$ (130) plane. Another phase with a lattice spacing of 0.28 nm corresponds to the $\text{K}_6\text{Ti}_2\text{O}_7$ (102) plane. The TEM analysis results in Figure 3 are in good agreement with the XRD results in Figure 2, which supports that the conversion reaction is responsible for the charge storage mechanism of Ti_6O_{11} .

Figure 4a shows the charge/discharge profiles of the Ti_6O_{11} /CNT composite at a current density of 0.05–3 A g^{-1} , and the charge and discharge capacities with increasing current density are summarized in Figure 4b. Specific discharge capacities of the Ti_6O_{11} /CNT composite were 148, 123, 110, 91, 72, 58,

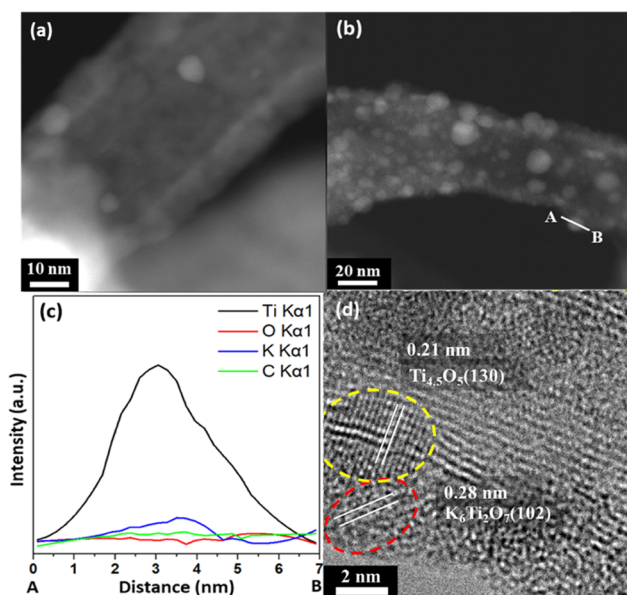


Figure 3. Annular dark field scanning transmission electron microscopy images of Ti_6O_{11} /CNT composite (a) at fully charged state in first cycle and (b) at fully discharged state in second cycle. (c) Energy-dispersive spectroscopy line profile of Ti, O, K, and C along the AB line and (d) HR-TEM image of a fully discharged Ti_6O_{11} /CNT composite.

and 39 mA h g^{-1} at the increasing current densities of 0.05, 0.1, 0.2, 0.5, 1, 2, and 3 A g^{-1} , respectively. Specific discharge capacity of Ti_6O_{11} in the Ti_6O_{11} /CNT composite electrode was calculated using the lever rule of the capacities of Ti_6O_{11} /CNT composite and CNTs

$$C_{\text{composite}} = M_{\text{Ti}_6\text{O}_{11}} \times C_{\text{Ti}_6\text{O}_{11}} + M_{\text{CNTs}} \times C_{\text{CNTs}} \quad (1)$$

where $C_{\text{composite}}$, $C_{\text{Ti}_6\text{O}_{11}}$, and C_{CNTs} are the capacities of the composite, Ti_6O_{11} , and CNTs, respectively, and $M_{\text{Ti}_6\text{O}_{11}}$ and M_{CNT} are the mass ratios of Ti_6O_{11} and CNTs in the composite, respectively. On the basis of the XRD analysis, we assumed that the mass ratio of Ti_6O_{11} in the Ti_6O_{11} /CNT composite is equal to that of TiO_2 in the TiO_2 /CNT composite. According to the thermogravimetric analysis (TGA) result in Figure S2, the mass ratio of CNTs in the TiO_2 /CNT composite was 9.4 wt %. In our calculation of the specific capacity of Ti_6O_{11} , the mass ratio of Ti_6O_{11} was set at 90.6 wt %. Note that the specific capacities of CNTs were measured to be 134, 108, 83, 60, 41, 31, and 25 mA h g^{-1} at 0.05, 0.1, 0.2, 0.5, 1, 2, and 3 A g^{-1} , respectively (Figure S4d). Finally, specific capacities of Ti_6O_{11} in the composite were

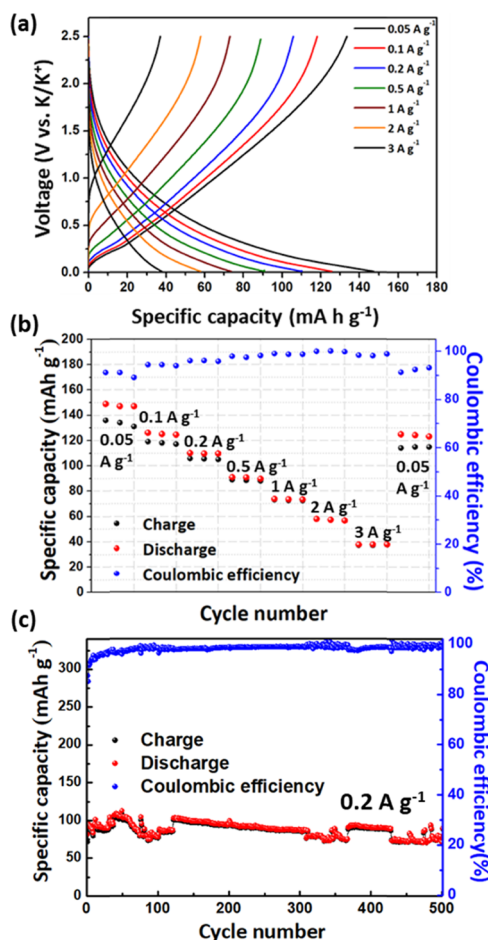


Figure 4. (a) Charge/discharge curves at increasing current density from 0.05 to 3 A g⁻¹, (b) rate capability, and (c) cycling performance at 0.2 A g⁻¹ of the Ti₆O₁₁/CNT composite electrode.

calculated to be 135, 113, 102, 85, 68, 55, and 37 mA h g⁻¹ at 0.05, 0.1, 0.2, 0.5, 1, 2, and 3 A g⁻¹, respectively.

Interestingly, the electrode composed of bare TiO₂ showed low discharge capacities of 38, 29, 20, and 9–2 mA h g⁻¹ at increasing current density of 0.05, 0.1, 0.2, 0.5, and 1 A g⁻¹, respectively, compared to the electrode composed of TiO₂/CNT composite as a starting material. Ex situ XRD analysis was also performed to identify the phases observed during the potassiation/depotassiation of the bare TiO₂ in the initial two cycles (Figure S7). After the first cycle, anatase TiO₂ was found to be the major phase with a minor peak of Magnéli phase Ti₆O₁₁, indicating most of the anatase TiO₂ did not transform to Magnéli Ti₆O₁₁ (Figure S7a). From the second cycle on, potassiation of the bare TiO₂ did not induce any changes in the XRD patterns (Figure S7b). Accordingly, no changes in the XRD patterns were observed during the subsequent depotassiation of the bare TiO₂. No information could be obtained about the potassiation/depotassiation of Magnéli Ti₆O₁₁ from the XRD patterns in Figure S7 probably due to the very small amount of Magnéli Ti₆O₁₁. In the case of the TiO₂/CNT composite, CNTs provided electron conduction pathways to the anatase TiO₂. Particle size of the anatase TiO₂ in the bare TiO₂ (15–25 nm, Figure S8) is slightly larger than that in the TiO₂/CNT composite (10–15 nm). Thus, the most important difference between the bare TiO₂ and TiO₂/CNT composite is the electron conduction pathways available to the anatase TiO₂

in the composite. It might be responsible for the electrochemically driven phase transformation of the anatase TiO₂ in the composite to the Magnéli phase Ti₆O₁₁.

The Ti₆O₁₁/CNT composite showed stable cyclability over 500 cycles with a capacity retention of 76% and a high Coulombic efficiency of 99.9% at a current density of 0.2 A g⁻¹ (Figure 4c). Unstable cycling performance in the early cycles might be due to the instabilities in the conversion reaction and the SEI formation.^{10,16,30} At a low current density of 0.05 A g⁻¹ (Figure S9a), the Ti₆O₁₁/CNT composite showed a stable cycling behavior after first 20 cycles with a high Coulombic efficiency of 98.6%. Figure S9b shows the XRD patterns of the Ti₆O₁₁/CNT composite electrode at the fully charged state sampled at increasing number of cycles. It is noted that the XRD patterns of Ti₆O₁₁ were well maintained, indicating the electrochemical and structural reversibility of the Magnéli phase Ti₆O₁₁ in the K-ion insertion/deinsertion processes. It is noted that the intensity of the minor peak of TiO₂ gradually decreased with increasing number of cycles, which suggests that capacity fading might be due to the incomplete transformation of anatase to the Magnéli phase in the initial cycles. Figure S10 shows the plane view SEM image of the morphology of the Ti₆O₁₁/CNT composite electrode in its pristine state (before cycling) and after 500 cycles. There is little change of the morphology of Ti₆O₁₁/CNT composite in pristine state (Figure S10a) and after 500 cycles (Figure S10b). In comparison with oxide-based anode materials for KIBs, the Ti₆O₁₁/CNT composite electrode exhibited improved specific capacity, rate capability, and cyclability (Table S1).

3. CONCLUSIONS

In summary, for the first time, we introduce an anatase TiO₂-derived Magnéli phase Ti₆O₁₁/CNT composite as a novel anode material for KIBs. Our investigation shows that anatase TiO₂ transformed to Magnéli phase Ti₆O₁₁ during the insertion/deinsertion of K ions and revealed that Magnéli phase Ti₆O₁₁ proceeded K-ion storage process via the conversion reaction. Magnéli phase Ti₆O₁₁ showed reversible charge/discharge profiles with ~150 mA h g⁻¹ at 0.05 A g⁻¹. The Magnéli phase Ti₆O₁₁/CNT composite electrode exhibits improved specific capacity, rate capability, and cyclability compared to the state-of-the-art oxide-based anodes. These salient results presented here provide a novel understanding of the K-ion storage mechanisms in the extensively investigated oxide-based material for LIBs and NIBs, shedding light on the development of promising electrode materials for next-generation batteries.

4. METHODOLOGY

4.1. Synthesis of TiO₂/CNT Microspherical Composite.

The TiO₂/CNT microspherical composite were prepared by a one-pot spray-drying process followed by subsequent heat treatment, which is a modification from our previous work.²³ Specifically, the Ti precursor solution was prepared by dispersing titanium ethoxide (2.24 g, Sigma Aldrich) in ethanol (50 mL) with magnetic stirring. The CNTs solutions were prepared by dispersing the as-received MWCNTs (0.1 g, Carbon Nano-material Technology Co., South Korea) in ethanol (50 mL) with sonication for 1 h. The CNT solutions were mixed with the Ti precursor solution under vigorous stirring, followed by the addition of deionized water (50 mL). Hydrolysis and condensation reactions of titanium ethoxide

started immediately upon the addition of water. Then, the solution was spray-dried at 220 °C using a Buchi Mini spray dryer (Buchi Labortechnik AG, Switzerland). Finally, the spray-dried products were annealed at 450 °C for 3 h under an Ar atmosphere with a heating rate of 5 min⁻¹.

4.2. Characterization. X-ray diffraction (XRD) was performed using a Bruker D8 Advance diffractometer equipped with a Cu K α radiation radiation from 5 to 80°. For the postmortem analysis of the ex situ XRD samples, the electrodes were detached from the disassembled cells and the electrodes were rinsed in dimethyl carbonate. The electrodes were dried in the Ar glovebox to protect against the moisture in the air. Thermogravimetric analysis (TGA, Mettler Toledo TGA/DSC 1) of TiO₂/CNT microspherical composite was performed in air from 30 to 1000 °C at the heating rate of 10 °C min⁻¹. The morphologies and microstructures of the samples were analyzed by field emission scanning electron microscopy (FE-SEM; JSM-7001F, JEOL Ltd.) and spherical aberration-corrected scanning transmission electron microscopy (Cs-corrected STEM; JEM-ARM 200F, JEOL Ltd.).

4.3. Electrochemical Measurements. The working electrodes were prepared by mixing 80 wt % of TiO₂/CNT microspherical composite as an active material, 10 wt % of carbon black as a conductive agent, and 10 wt % of poly(vinylidene fluoride) (Aldrich) dissolved in *N*-methylpyrrolidone (Aldrich) as a binder. Similarly, the bare anatase TiO₂ (P25; ~25 nm) and bare CNTs electrode was also prepared with the same electrode composition. The mixed slurry was coated on a Cu foil and dried at 100 °C for 24 h. The mass loading of electrodes was controlled at 1.2 mg cm⁻². The electrochemical properties were measured using coin cells (2032) fabricated with a working electrode and potassium foil as a counter electrode. The electrolyte was a solution of 0.8 M KPF₆ dissolved in a mixture of ethyl carbonate and dimethyl carbonate in a volume ratio of 1:1. The galvanostatic charge–discharge test was performed with a cutoff voltage of 0.01 and 2.5 V using a potentiostat/galvanostat (MPG2, Bio-logic).

■ ASSOCIATED CONTENT

■ Supporting Information

The Supporting Information is available free of charge on the ACS Publications website at DOI: 10.1021/acsomega.9b00045.

XRD, SEM, TEM, and TGA of TiO₂/CNT composite, TEM image of TiO₂ precursor/CNT composites, electrochemical results for bare CNTs and bare TiO₂, HR-TEM image of fully charged Ti₆O₁₁/CNT composite and bare TiO₂, ex situ XRD patterns of the bare TiO₂ and Ti₆O₁₁/CNT electrode for selected cycles, SEM image of Ti₆O₁₁/CNT composite electrode, summarized table of calculated specific capacity and comparison table of potassium ion storage performance between Ti₆O₁₁/CNT composite electrode and the other reported oxide-based electrode (PDF)

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Notes

The authors declare no competing financial interest.

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