Effective gene therapy of Stargardt disease with PEG-ECO/*pGRK1-ABCA4-S/MAR* nanoparticles

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Stargardt disease (STGD) is the most common form of inherited retinal genetic disorders and is often caused by mutations in ABCA4. Gene therapy has the promise to effectively treat monogenic retinal disorders. However, clinically approved adenoassociated virus (AAV) vectors do not have a loading capacity for large genes, such as ABCA4. Self-assembly nanoparticles composed of (1-aminoethyl)iminobis[N-(oleoylcysteinyl-1amino-ethyl)propionamide (ECO; a multifunctional pH-sensitive/ionizable amino lipid) and plasmid DNA produce gene transfection comparable with or better than the AAV2 capsid. Stable PEG-ECO/pGRK1-ABCA4-S/MAR nanoparticles produce specific and prolonged expression of ABCA4 in the photoreceptors of Abca4^{-/-} mice and significantly inhibit accumulation of toxic A2E in the eye. Multiple subretinal injections enhance gene expression and therapeutic efficacy with an approximately 69% reduction in A2E accumulation in $Abca4^{-/-}$ mice after 3 doses. Very mild inflammation was observed after multiple injections of the nanoparticles. PEG-ECO/pGRK1-ABCA4-S/MAR nanoparticles are a promising non-viral mediated gene therapy modality for STGD type 1 (STGD1).

INTRODUCTION

Inherited retinal diseases (IRDs) as a group are one of the main causes for vision impairment and blindness. Stargardt disease (STGD), the most common form of IRD, is characterized by reduction of central vision and visual acuity starting, in some cases, as early as the first decade of life and in others in early, mid-, or late adulthood.^{1,2} The majority of individuals with STGD are diagnosed with type 1 STGD (STGD1), which is caused by mutations in the *ABCA4* gene (6.8 kb) encoding a 210-kDa ATP-dependent flippase importer.³ Mutated ABCA4 loses its normal function of transporting toxic all-*trans*-retinal conjugates across disc membranes, resulting in accumulation of toxic bis-retinoids, including N-retinylidene-N-retinylethanolamine (A2E), and deposition of lipofuscin in the retinal pigment epithelium (RPE), which eventually causes retinal degeneration and vision loss.⁴

In one form of gene therapy, the mutated gene is replaced with a functional copy in the target cells. This therapeutic modality has shown a great promise to preserve and rescue vision in individuals with monogenic retinal disorders.^{5,6} Gene therapy requires efficient delivery of plasmid DNA encoding a wild-type or functional gene into target cells to rescue or restore the gene's normal function. So far, adeno-associated virus (AAV)-based gene therapy is the only one that has been approved for treating type 2 Leber's congenital amaurosis (LCA2).⁷ However, the small cargo capacity of AAV vectors limits their use for delivering larger genes and treatments for their associated diseases, such as the *ABCA4* gene.⁸ Although adenoviruses and lentiviruses are able to deliver larger genes, immunogenicity and unintended side effects hinder their use in clinical trials.^{9–11}

We have recently developed lipid nanoparticle-based gene therapy using a pH-sensitive amino lipid, ECO ((1-aminoethyl)iminobis[N-(oleoylcysteinyl-1-amino-ethyl)propionamide]), which self-assembles with nucleic acids of any size to form stable nanoparticle formulations without the need of helper lipids. After endocytosis of the nanoparticles, ECO facilitates pH-sensitive amphiphilic endosomal escape, followed by reductive cytosolic release (the PERC effect), resulting in efficient intracellular delivery of the therapeutic gene cargo.¹²⁻¹⁸ ECO/DNA can be readily modified by PEGylations through controlled conjugation to a small fraction of the thiol groups on ECO. The effectiveness of ECO/DNA nanoparticles for in vivo delivery of therapeutic genes has been demonstrated previously in *Rpe65^{-/-}* mice for treating LCA2 and in *Abca4^{-/-}* mice for treating STGD1, respectively.^{12,18,19} ECO/DNA nanoparticles have demonstrated an excellent safety profile after subretinal injection in mice. However, the ABCA4 plasmid constructs used in the previous studies contained a bovine RHO promoter and a viral SV40 enhancer, which were insufficient to produce the expected prolonged gene expression



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Figure 1. Formulation and characterization of ECO plasmid DNA nanoparticles

(A) Schematic of self-assembly formulation of ECO/plasmid DNA nanoparticles. (B and C) Flow cytometry histograms of GFP expression in ARPE-19 cells 48 h after transfection with EM-PEG-ECO/*pCMV-GFP* and AAV2-CMV-GFP (B) and fluorescence images of retinal flat mounts of GFP expression in BALB/c mice 4 months after a subretinal injection of EM-PEG-ECO/*pCMV-GFP* and AAV2-CMV-GFP (C). (D) Diagram of the therapeutic *pGRK1-ABCA4-S/MAR* plasmid construct and confirmation of the structure by restriction enzyme digestion agarose gel electrophoresis. (E and F) Characterization of different ECO/*pGRK1-ABCA4-S/MAR* nanoparticle formulations by agarose gel electrophoresis (E) and DLS of size and zeta potential distribution (F). (G) qRT-PCR of *ABCA4* mRNA expression in *Abca4^{-/-}* mice 1 week after subretinal treatment with (1) ECO/*pGRK1-ABCA4-S/MAR*, (2) ECO/*pGRK1-ABCA4-S/MAR* (10% sucrose), (3) PEG-ECO/*pGRK1-ABCA4-S/MAR*, and (4) PEG-ECO/*pGRK1-ABCA4-S/MAR* (10% sucrose), (3) PEG-ECO/*pGRK1-ABCA4-S/MAR* (10%

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and inhibition of A2E accumulation after a single subretinal injection in $Abca4^{-/-}$ mice.^{12,18,19} It has also been reported that a scaffold/matrix attachment region (S/MAR) containing AT-rich regions can enhance a sustained long-term gene expression in retinal gene therapy.²⁰ We hypothesized that the design of an *ABCA4* plasmid containing a photoreceptor-specific promotor and an enhancer of human origin would result in prolonged gene expression and effective inhibition of A2E accumulation with the ECO based non-viral gene therapy and repeated administration of the ECO/DNA nanoparticles would significantly enhance the gene expression and therapeutic efficacy.

In this study, we designed and constructed a *ABCA4* plasmid (*pGRK1-ABCA4-SMAR*) with a G protein-coupled receptor kinase 1 (*GRK1*) promoter²¹ and a *S/MAR* enhancer^{20,22} of human origin. A stable PEG-ECO/*pGRK1-ABCA4-SMAR* nanoparticle formulation was developed as a clinically translatable gene therapy for STGD1. The gene expression, inhibition of A2E accumulation, and safety of the nanoparticles were investigated in *Abca4^{-/-}* mice after single and multiple subretinal treatments.

RESULTS

Formulation and characterization of ECO plasmid DNA nanoparticles

The stepwise self-assembly formulation of PEGylated ECO/DNA nanoparticles is depicted in Figure 1A. PEG-maleimide or functionalized PEG-maleimide (2.5 mol %) first reacted with ECO for 30 min and was then mixed with plasmid DNA for another 30 min with agitation. An emixustat (EM)-functionalized PEGylated ECO/ *pCMV-GFP* nanoparticle formulation (EM-PEG-ECO/*pCMV-GFP*) was prepared to compare its transfection efficiency with the AAV, using GFP as a reporter gene. EM-PEG-ECO/pCMV-GFP resulted in a higher transfection proportion than AAV2-CMV-GFP (68.3% versus 64.1%) and more cell populations with higher GFP expression levels in ARPE-19 cells 48 h after transfection (Figure 1B). Subretinal injection of EM-PEG-ECO/pCMV-GFP into BALB/c mice produced strong and well-dispersed GFP expression, as shown by confocal microscopy images of flat-mount retinal specimens 4 months after injection (Figure 1C). Significant GFP expression was also observed in the retina of mice injected with AAV2-CMV-GFP at the same DNA copy number. The ECO-based non-viral system provides gene transfection comparable with or better than the AAV and induces minimal inflammation in the eye.

The *pGRK1-ABCA4-S/MAR* plasmid was constructed for specific expression of ABCA4 in cone and rod photoreceptors (Figure 1D).^{23–26} The *GRK1* promoter was inserted into *MluI* and *AgeI* restriction sites, and the human β -globin poly(A) and *S/MAR* DNA was inserted into *NotI* and *NheI* restriction sites. The plasmid structure was confirmed by agarose gel electrophoresis of selective diges-

tion reactions at different restriction sites, where the *ABCA4* fragment (6.8 kb) was separated from the vector backbone (VB) and poly(A) and *SMAR* fragments (Figures 1D and S1B). The *pGRK1-ABCA4-S/MAR* plasmid (11.6 kb) was also verified by full-length sequencing. The therapeutic plasmid had *ABCA4* expression similar to *pRHO-ABCA4* in *Abca4^{-/-}* mice (Figure S1C). Inclusion of the *S/MAR* enhancer resulted in prolonged *ABCA4* expression for more than 1 month compared with *pGRK1-ABCA4* (without the enhancer) in *Abca4^{-/-}* mice (Figure S1D).

ECO formed stable nanoparticles with pGRK1-ABCA4-S/MAR under different conditions, as shown by agarose gel electrophoresis (Figure 1E). PEGylated nanoparticles were designed to sequester the positive charges of the core ECO/DNA nanoparticles and facilitate distribution across the retina for more efficient gene delivery in the retina. Sucrose (10%) was used as an excipient to improve the stability of the formulation for long-term storage. All nanoparticle formulations had a uniform size distribution (150-200 nm), and the PEGylated nanoparticles showed lower zeta potentials than the un-PEGylated nanoparticles (~15 versus 22 mV) (Figure 1F; Table S1). The PEG-ECO/pGRK1-ABCA4-S/MAR formulation with 10% sucrose maintained excellent stability during storage at 4°C or -20°C for up to 1 month (Figure S2; Table S1). PEG-ECO/pGRK1-ABCA4-S/MAR nanoparticles showed much higher ABCA4 mRNA expression than the un-PEGylated formulations in Abca $4^{-/-}$ mice 1 week after subretinal injection (Figure 1G). Excipient sucrose did not affect ABCA4 mRNA expression for the PEGylated nanoparticle formulation (Figure 1G). Significant transfection efficiency was retained for the formulation after storage at $-20^{\circ}C$ for 70 days (Figure S2E).

We next investigated the effect of injection route, injection volume, dose, and age on gene transfection of PEG-ECO/pGRK1-ABCA4-S/ MAR nanoparticles in Abca4^{-/-} mice. PEG-ECO/pGRK1-ABCA4-S/MAR nanoparticles were tested by intravitreal and subretinal injections at the same dose and volume. Subretinal injection appeared to provide somewhat better transfection efficacy than intravitreal injection after 1 week and 1 month, but that difference was not statistically significant (Figure 1H). Intravitreal administration of PEG-ECO/ pGRK1-ABCA4-S/MAR could also induce substantial ABCA4 mRNA expression in the retina, suggesting the potential of the ECO-based nanoparticles for intravitreal administration. For subretinal injection, a small injection volume (0.5 µL) appeared to be favorable for high ABCA4 mRNA expression compared with a large volume (1 µL) at the same DNA dose in the mouse model (Figure 1I). ABCA4 mRNA expression was observed for all tested doses at the same injection volume (0.5 µL). However, a higher dose (100 ng/eye) resulted in higher ABCA4 mRNA expression (Figure 1J). The age of the Abca4^{-/-} mice did not have a significant effect on

S/MAR (10% sucrose). The mRNA expressions were normalized to that by PEG-ECO/pGRK1-ABCA4-S/MAR. (H–K) Characterization of *in vivo* gene expression of PEG-ECO/pGRK1-ABCA4-S/MAR in Abca4^{-/-} mice with different injection routes (intravitreal versus subretinal) (H), injection volume (0.5 or 1 μ L, expression normalized to 0.5 μ L) (I), injection dose (25, 50, or 100 ng/eye, expression normalized to 50 ng/eye) (J), and age at treatment (K). Analyses were done by qRT-PCR of ABCA4 mRNA expression 1 week or 1 month, as indicated, after single treatment of nanoparticles (100 ng/eye, 0.5 μ L). *p < 0.05, **p < 0.01, ***p < 0.05.



Figure 2. Treatment efficacy after a single dose of 50 ng or 100 ng/eye with PEG-ECO/pGRK1-ABCA4-S/MAR nanoparticles in Abca4^{-/-} mice (A) Timeline of treatment with PEG-ECO/pGRK1-ABCA4-S/MAR in Abca4^{-/-} mice. (B and C) ABCA4 expression distribution in the retina of Abca4^{-/-} mice after subretinal treatment with ECO/pGRK1-ABCA4-S/MAR nanoparticles (200 ng/µL, 1 µL) (B) and PBS (C) for 7 days. Analysis was conducted on confocal images of immunohisto-chemistry (IHC) staining with an ABCA4 antibody (ABCA4 expression is shown in white). (D) Fluorescence IHC staining of ABCA4 in the retina (red, RPE65; green, ABCA4; blue, DAPI) of Abca4^{-/-} mice 4 months after a single treatment of PBS and PEG-ECO/pGRK1-ABCA4-S/MAR (50 ng or 100 ng/eye). (E) qRT-PCR of ABCA4 mRNA expression in Abca4^{-/-} mice 4 months and 1 year after treatment. (F and G) HPLC chromatograms (F) and UV spectra (G) of the A2E standard and A2E from eye samples of *(legend continued on next page)*

ABCA4 mRNA expression. Robust *ABCA4* mRNA expression was observed in all tested age groups (5, 8, 12, 22 and 58 weeks old) 1 week after subretinal injection. A slight reduction (not significant) in *ABCA4* mRNA expression was observed in 58-week-old mice (Figure 1K).

Treatment efficacy after a single dose of PEG-ECO/pGRK1-ABCA4-S/MAR nanoparticles in Abca4^{-/-} mice

Gene transfection of PEG-ECO/pGRK1-ABCA4-S/MAR nanoparticles was evaluated in $Abca4^{-/-}$ mice up to 1 year after a single subretinal injection, as shown in Figure 2A. Immunohistochemistry staining of ABCA4 protein revealed that PEG-ECO/pGRK1-ABCA4-S/MAR could facilitate a relatively broad distribution of ABCA4 expression in the retina, where clear ABCA4 expression (white color) in the outer segments (OSs) at and away from the injection site was observed (Figure 2B). Expression faded at the location farther away from the injection site, and no expression was observed from the control (Figure 2C). Substantial ABCA4 expression in the OS (green) was observed 4 months after a single subretinal injection at doses of 50 and 100 ng/eye (Figure 2D). Expression was also observed in the RPE, possibly because of phagocytosis of OSs shed by the photoreceptors in the RPE. Expression of ABCA4 was also evaluated at the mRNA level by qRT-PCR. Robust expression of ABCA4 mRNA was observed for both doses at 4 months, but expression faded 1 year after a single dose (Figure 2E).

Therapeutic efficacy was determined by analyzing inhibition of A2E accumulation in $Abca4^{-/-}$ mice. A2E, a dimer of vitamin A, is the main component in lipofuscin and can induce phototoxic events.^{27,28} A2E is widely accepted as an indicator of STGD1 progression.²⁹ One of the treatment strategies for STGD1 is to minimize A2E production and chronic oxidative damage-induced atrophy.³⁰ A2E accumulation has been shown to increase gradually in Abca4^{-/-} mice with age.^{18,19} A2E accumulation was analyzed using HPLC, where the A2E peak was identified from chromatograms with the same elution time as an A2E standard (Figure 2F). A2E sometimes appeared as 2 peaks in the chromatograms with similar UV spectra (Figures 2F and 2G), suggesting that they are geometric isomers of retinal moiety. Reduction of A2E accumulation was observed from the HPLC chromatograms of the eye extracts of Abca $4^{-/-}$ mice treated with a single dose (50 or 100 ng/eye) of PEG-ECO/pGRK1-ABCA4-S/MAR after 4, 8, and 12 months, as demonstrated by the reduced size of the A2E peaks compared with the control (Figure 2H). Quantitative analysis revealed an 18.5% reduction of A2E accumulation at the 50 ng/eye dose of therapeutic DNA and 32% at the 100 ng/eye at 4 months compared with the control, 9.5% for 50 ng/eye and 24.7% for 100 ng/eye at 8 months, and 2.4% for 50 ng/eye and 17.4% for 100 ng/eye after 1 year (Figure 2I). The high dose (100 ng/eye) resulted in a more substantial and prolonged reduction of A2E accumulation after a

single dose compared with the effect of the low dose (50 ng/eye), consistent with the duration of gene transfection.

Gene expression and therapeutic efficacy of repeated dosing of PEG-ECO/*pGRK1-ABCA4-S/MAR* nanoparticles in *Abca4^{-/-}* mice

A multi-dosing strategy was explored next to enhance prolonged gene expression and therapeutic efficacy of PEG-ECO/pGRK1-ABCA4-S/ MAR. The timeline of multi-treatment schedules in $Abca4^{-/-}$ mice is illustrated in Figure 3A. To properly compare gene expression and efficacy of different dosing strategies, mice that received 1 injection were sacrificed 8 months after injection, mice that received 2 injections were sacrificed 5 months after the last injection (8 months after the initial treatment), and that mice received 3 injections were sacrificed 5 months after the last injection. As shown in Figure 3B, ABCA4 mRNA expression decayed over time after a single injection of PEG-ECO/pGRK1-ABCA4-S/MAR nanoparticles (100 ng/eye) in Abca4^{-/-} mice. Based on this result, we performed multiple injections of PEG-ECO/pGRK1-ABCA4-S/MAR every 3 months. ABCA4 protein expression in the retina of $Abca4^{-/-}$ mice after 1, 2, and 3 injections was evaluated by immunohistochemistry (IHC) staining. ABCA4 expression increased with the number of treatments, as indicated by an increased green signal in the OS of the retina of Abca4^{-/-} mice (Figure 3C). After 3 treatments, ABCA4 expression was observed in more than 70% of the retina (Figure 3D). A considerable amount of ABCA4 protein was detected in the RPE layer, as indicated by the yellow color because of overlap of the red fluorescence staining of RPE65 and green fluorescence staining of ABCA4. At the mRNA level, substantially more ABCA4 mRNA expression was observed for mice that received 3 treatments compared with 1 or 2 treatments (Figure 3E). However, there was no significant difference in ABCA4 mRNA expression between double dosing and single dosing. Because protein has a longer half-life than mRNA, ABCA4 protein expression was significantly higher for 2 treatments than for 1 treatment.

Repeated injections also resulted in significantly more inhibition of A2E accumulation in $Abca4^{-/-}$ mice. The HPLC chromatograms (Figures 3F and S6) showed the reduced size of the A2E peaks in $Abca4^{-/-}$ mice that received 1, 2, or 3 injections compared with controls. Quantitative analysis revealed about 13.7% inhibition of A2E accumulation after 1 treatment, 30% after 2 treatments, and 69% after 3 injections, demonstrating significantly enhanced therapeutic efficacy of multiple injections (Figure 3G). The multi-treatments could slow down accumulation of A2E in the retina, but they would not reduce the amount of A2E that had already accumulated in the retina, which could be observed from quantification of the A2E amount in the retina (Figure S7). The multiple-injections protocol for PEG-ECO/pGRK1-ABCA4-S/MAR produced a high level of prolonged expression of ABCA4, resulting in robust inhibition of A2E accumulation, which is indicative of effective treatment of STGD1.

¹⁻year old $Abca4^{-/-}$ mice, where the A2E peak was identified with the same elution time as the A2E standard. (H and I) Representative HPLC chromatograms of A2E (H) and the A2E levels quantified from HPLC relative to the control (I) 4, 8, and 12 months after a single treatment with PEG-ECO/*pGRK1-ABCA4-S/MAR* (50 ng or100 ng/eye) in $Abca4^{-/-}$ mice (*p < 0.05, **p < 0.01).









Figure 4. Safety of subretinal injection of PEG-ECO/DNA nanoparticles

(A and B) Scotopic electroretinogram (ERG) responses of BALB/c mice 1 month after subretinal injection of ECO/*pGRK1-ABCA4-S/MAR* nanoparticles (A) and of *Abca4^{-/-}* mice 10–10.5 months after subretinal injection of a single dose (100 ng/eye) or 3 doses (every 3 months, 100 ng/eye) of PEG-ECO/*pGRK1-ABCA4-S/MAR* nanoparticles (B) at a test light intensity of 1.6 log(cd \times s \times m⁻²). (C) Eye morphology, demonstrated by scanning laser ophthalmoscopy (SLO), of *Abca4^{-/-}* mice that received multiple treatments of PEG-ECO/*pGRK1-ABCA4-S/MAR* nanoparticles 7 months after the initial treatment (control, untreated). (D) Eye morphology (SLO) of BALB/c mice treated with EM-PEG-HZ-ECO/*pCMV-GFP* nanoparticles and AAV2-CMV-GFP (dose, 5 \times 10⁹ gene copies; control, untreated) 1, 2, and 3 months after treatment (large white area, potential inflammation). (E and F) PEG antibody analysis of anti-PEG IgM (E) and anti-PEG IgG (F) levels from the blood of *Abca4^{-/-}* mice that received multiple treatments of PEG-ECO/*pGRK1-ABCA4-S/MAR* nanoparticles. *p < 0.005, ***p < 0.0001.

Safety of subretinal injection of PEG-ECO/DNA nanoparticles

The safety of PEG-ECO/pGRK1-ABCA4-S/MAR was evaluated in vitro and in vivo to assess cell toxicity, eye function, retinal morphology, and immunological response. PEG-ECO/pGRK1-ABCA4-S/MAR nanoparticles displayed no obvious cytotoxicity compared with un-PEGylated ECO/pGRK1-ABCA4-S/MAR (Figure S8). After a single injection of PEG-ECO/pGRK1-ABCA4-S/ MAR, no change was observed in the scotopic electroretinogram (ERG) responses from BALB/c mice 1 month after treatment (Figure 4A and S9). There was also no change observed in scotopic ERG responses in Abca4^{-/-} mice receiving a single treatment or multiple treatments (3 injections) of PEG-ECO/pGRK1-ABCA4-S/MAR (Figures 4B and S10). Eye morphology was evaluated using scanning laser ophthalmoscopy (SLO) with Abca4^{-/-} mice receiving one or multiple treatments of PEG-ECO/pGRK1-ABCA4-S/MAR nanoparticles. SLO was performed 7 months after the initial treatment. SLO images (Figures 4C and S11) did not show any severe adverse effect associated with the treatments. Mild inflammation was present in some of the eyes of the Abca4^{-/-} mice 1 month after the third injection of the nanoparticles (Figure S11). This inflammation might be

caused by the invasive subretinal injection, and it could be alleviated later, as evidenced by clean SLO images of $Abca4^{-/-}$ mice 5 months after the second injection and 7 months after the single treatment (Figure S11). SLO was also used to compare EM-PEG-HZ-ECO/pCMV-GFP with AAV2. AAV2 seemed to induce more lesions and possible inflammation, as shown by the saturated white regions, than EM-PEG-HZ-ECO/pCMV-GFP (Figure 4D).

An antibody against PEG was also evaluated in mice that received PEG-ECO/*pGRK1-ABCA4-S/MAR* treatments. Compared with the control group, anti-PEG immunoglobulin M (IgM) levels were elevated in the treated groups, but at a relatively low level, which may not have a negative effect on the treatment, especially after multiple injections (Figure 4E). The anti-PEG IgG levels in the groups that received 1, 2, or 3 injections were slightly increased compared with the control group but not in a statistically significant fashion (Figure 4F). The results indicate that PEG-ECO/*pGRK1-ABCA4-S/MAR* nanoparticles may not elicit a significant immune response because of PEGylation. Overall, PEG-ECO/*pGRK1-ABCA4-S/MAR* nanoparticles demonstrated excellent safety compared with the AAV.

DISCUSSION

We have been working on a clinically translatable, ECO-based, nonviral gene therapy for treating STGD1. In this work, based on observations of previously developed ECO/*ABCA4* plasmid nanoparticles, a therapeutic plasmid, *pGRK1-ABCA4-S/MAR*, with a human *GRK1* promoter and *S/MAR* enhancer was designed to achieve specific expression of ABCA4 protein in cone and rod photoreceptors. Significantly prolonged specific expression of ABCA4 was achieved with PEG-ECO/*pGRK1-ABCA4-S/MAR* nanoparticles in *Abca4^{-/-}* mice, a STGD1 mouse model. The nanoparticles demonstrated an excellent safety profile. Repeated administration of the nanoparticles greatly enhanced gene expression and therapeutic efficacy. After 3 treatments within 1 year, A2E accumulation was reduced about 70% compared with controls. The PEG-ECO/*pGRK1-ABCA4-S/MAR* nanoparticles show great promise as a non-viral gene therapy for treating STGD1.

Currently, there is no approved therapy for treating STGD. However, several small-molecule drugs targeting the retinoid vision cycle or inhibiting lipofuscin accumulation in RPE cells are being or have been tested in clinical trials. EM is an oral drug that inhibits RPE65 protein and slows down the production and accumulation of toxic all-*trans*-retinal and bis-retinoids in the RPE. EM shows dose-dependent inhibition of RPE65 activity and delayed dark adaptation, consistent with the drug's mechanism of action.³¹ C20-D3-vitamin A (ALK001) inhibits production of the vitamin A dimer A2E and subsequent lipofuscin accumulation, which can prevent vision loss in individuals with STGD1.³² Remofuscin (or soraprazan) is an inhibitor of H⁺/K⁺ ATPase and is able to remove lipofuscin from the RPE. It has been shown to have low toxicity and holds promise for local treatment of STGD1 in *Abca4^{-/-}* mice.³³

Gene therapy corrects and restores the function of mutated genes and is therefore advantageous to treat monogenic inherited retinal disorders. Lentiviruses are capable of delivery and incorporation of relatively large therapeutic genes into the genome of transfected cells and provide stable, sustained gene expression. Subretinal injection into $Abca4^{-/-}$ mice of equine infectious anemia virus (EIAV)-derived lentiviral vectors (EIAV-lentivirus) loaded with the wild-type human ABCA4 gene resulted in effective expression of ABCA4 protein in photoreceptor cells and significant reduction of A2E accumulation 1 year after a single treatment compared with untreated control mice.³⁴ Besides transient inflammation in animals, EIAV-lentivirus vectors are well tolerated.³⁵ However, no other reports are available regarding the progress and efficacy of lentivirus-based gene therapy in clinical trials.

AAVs exhibit low immunogenicity and the ability to diffuse and transfect various cell types in the retina. AAV-based gene therapy has been approved for treating individuals with LCA2.⁷ Because of the large size of the *ABCA4* gene, dual AAV vectors encoding different sections of the *ABCA4* gene and multi-AAV vectors using an intein-mediated *trans*-splicing strategy have been used for recombinational expression of full-length ABCA4 protein in photoreceptors. The dual AAV vectors mediated substantial expression of full-length ABCA4 protein with reduced expression of truncated proteins and exhibited diminished A2E accumulation in *Abca4^{-/-}* mice.^{36,37} The intein-mediated *trans*-splicing strategy demonstrated full-length ABCA4 protein recombination and improvement of the STGD1 phenotype.³⁸ Clinical studies have shown that a single subretinal administration of AAV therapy improved the vision of individuals with LCA2, but retinal degeneration continued to progress.³⁹ The possibility of repeated administration of the AAV gene therapy remains tentative because of the concern that the immune response that follows the initial treatment could render the repeated treatment ineffective.⁴⁰

Non-viral gene therapies for IRDs have gained increased attention because of their advantages of unlimited cargo capacity, ease of production, low cost, and better safety profile. Among non-viral gene delivery systems, lipid nucleic acid nanoparticles provide a versatile non-viral platform for efficient intracellular delivery of all types of nucleic acids, including small interfering RNA (siRNA), microRNA (miRNA), mRNA, and DNA, without cargo size limitation. Compared with viral vectors, lipid nanoparticles have shown excellent safety profiles and low immunogenicity, and they can be produced readily in a cost-effective way. Recently, lipid nanoparticlebased mRNA vaccines have been successfully used to combat severe acute respiratory syndrome coronavirus 2 (SARS-CoV-2) during the global pandemic of coronavirus disease 2019 (COVID-19).^{41,42} Lipid nanoparticle-based gene therapy has the potential to be administered safely and repeatedly to efficiently treat human diseases caused by genetic malfunctions.

ECO is a multifunctional, pH-sensitive, ionizable amino-lipid platform for efficient delivery of therapeutic nucleic acids via local or systemic administration.^{13–15,18,43–46} Its multifunctionality allows formulation of stable nanoparticles with small RNA or large plasmid DNA via self-assembly without helper lipids and enables the nanoparticles to sense and respond to environmental changes during the delivery process to achieve highly efficient cytosolic delivery of genetic materials. Specifically, ECO lipid nanoparticles remain stable at a physiological pH of 7.4. After being internalized through endocytosis, the lipids are protonated or ionized at pH 5.4-6.5, the endosomal pH, and acquire amphiphilicity, which induces endosomal membrane destabilization and promotes efficient endosomal escape into the cytosol. In the reductive cytoplasm, the disulfide crosslinks in the lipid nanoparticles undergo reductive cleavage, leading to nanoparticle dissociation and gene cargo release. The ECO/DNA nanoparticles can be readily modified by PEGylation or a targeting agent via a PEG spacer to minimize non-specific uptake and achieve specific delivery.¹⁹ Upon subretinal injection, the targeted ECO/pGFP nanoparticles mediated comparable or better in vitro and in vivo gene transfection and minimal inflammation. A single injection of the nanoparticles could result in protein expression in the whole retina, indicating diffusion of the nanoparticles across the retina (Figure 1C).

A single subretinal injection of PEG-ECO/*pGRK1-ABCA4-S/MAR* at 100 ng/eye resulted in robust ABCA4 protein expression in

photoreceptors for at least 4 months and detectable expression and significant reduction of A2E accumulation 1 year after injection (Figures 2 and 3C). Kinetics analysis of mRNA expression after the single dose revealed gradual diminution of the ABCA4 mRNA level over time (Figure 3B). Transfection efficiency and therapeutic efficacy were enhanced by repeated administration of PEG-ECO/pGRK1-ABCA4-S/MAR, which is an advantageous feature of non-viral gene therapy over viral therapies. Repeated injections at 3-month intervals greatly enhanced the prolonged robust expression of ABCA4 at the mRNA and protein levels in the retina and provided greater inhibition of A2E accumulation in the eye compared with the single and double treatments (Figure 3). The nanoparticles exhibited excellent safety, and no adverse effects were observed in retinal cells or in mouse eye function or morphology after multiple injections (Figure 4). The transient inflammation related to subretinal injection was alleviated soon after treatment with proper care, whereas significant inflammation caused by subretinal injection of the AAV lasted much longer under the same care conditions.

The *pGRK1-ABCA4-S/MAR* plasmid mediated specific expression in rod and cone photoreceptors. Specific gene expression in target cells would minimize off-target effects and also improve the safety of gene therapy.⁴⁷ The presence of ABCA4 protein was also observed in the RPE layer (Figures 2D and 3C). Because *pGRK1-ABCA4-S/MAR* only expresses in photoreceptors, the presence of ABCA4 in the RPE layer could be attributed to phagocytosis of OSs shed by photoreceptors in RPE cells. PEG-ECO/*pGRK1-ABCA4-S/MAR* also resulted in substantial ABCA4 mRNA expression after intravitreal injection, although subretinal injection resulted in slightly higher expression. Future studies will explore intravitreal injections of PEG-ECO/*pGRK1-ABCA4-S/MAR* for gene therapy of STGD1.

We have shown that PEG-ECO/*pGRK1-ABCA4-S/MAR* nanoparticles are an effective delivery mechanism to elicit specific expression of ABCA4 protein in photoreceptors. Repeated subretinal injections resulted in prolonged ABCA4 expression and enhanced therapeutic efficacy, with significant inhibition of A2E accumulation for effective treatment of STGD1. The nanoparticles exhibit an excellent safety profile with multiple subretinal injections, demonstrating no obvious adverse effect and little immunogenicity. Multifunctional, pH-sensitive, amino-lipid ECO is a promising platform for delivery of therapeutic genes without size limitation for gene therapy. PEG-ECO/ *pGRK1-ABCA4-S/MAR* nanoparticles have the potential for clinical translation to treat STGD1.

MATERIALS AND METHODS

Reagents

All reagents were directly purchased from vendors and were used without further purification. Trifluoroacetic acid (TFA) was purchased from Oakwood Products (West Columbia, SC, USA). Methanol, methylene chloride (DCM), acetonitrile (ACN), and chloroform were obtained from Fisher Scientific (Hampton, NH, USA). For cell culture, fetal bovine serum, penicillin, and streptomycin were purchased from Invitrogen (Carlsbad, CA, USA). The plasmid for the reporter gene (*pCMV-GFP*) was purchased from Addgene (11,153). AAV2-CMV-GFP was purchased from Vector Biosystems (Malvern, PA, USA).

Cell culture

ARPE-19 cells were originally purchased from the ATCC (Manassas, VA, USA) and processed and sub-cultured following the vendor's protocol. Specifically, ARPE19-cells were maintained in Dulbecco's modified Eagle's medium (10% fetal bovine serum, 100 units/mL penicillin, and 100 μ g/mL streptomycin) and cultured in a humidified incubator (37°C with 5% CO₂). The cells were passaged every 3 days at a 1:10 ratio.

Animals

Animals were housed and bred following an approved protocol (2014-0053, Case Western Reserve University Institutional Animal Care and Use Committee) in the Animal Resource Center, which was strictly in compliance with the recommendations of the American Veterinary Medical Association Panel on Euthanasia and the ARVO Statement for the Use of Animals involved in Ophthalmic and Vision Research. BALB/c mice (wild type) were obtained directly from Jackson Laboratory (Bar Harbor, ME, USA). $Abca4^{-/-}$ knockout mice (pigmented) were generated and maintained as described previously.⁴⁸

Plasmid constructs

Plasmids were transformed using MAX Efficiency DH5α Competent *E. coli* (Life Technologies) and allowed to grow overnight on LB agar plates with ampicillin. Selected colonies were amplified, allowed to grow overnight, and then purified using a QIAGEN Maxi Kit. The purity and size of plasmid products were verified by gel electrophoresis. The *pGRK1-ABCA4-S/MAR* construct was created from the *pRHO-DsRed* plasmid (Addgene, 11156). First, *dsRed* was replaced with *ABCA4* between the restriction enzyme sites of *AgeI* and *NotI*. Then a *MluI* cutting site was introduced by site-directed mutagenesis in front of the bovine Rhodopsin promoter (*RHO*) before insertion of the *GRK1* promoter between the *MluI* and *AgeI* sites to replace *RHO*. Human β-globin poly(A) was introduced downstream of *ABCA4*, and the human *S/MAR* was inserted farther downstream. An *SpeI* cutting site was introduced between poly(A) and *S/MAR*.

Agarose gel electrophoresis

Agarose gels were prepared by heating 0.7%-2% agarose in $1 \times$ Tris borate-EDTA (TBE) buffer (Thermo Fisher Scientific, Waltham, MA, USA). Then 1 µL ethidium bromide (EtBr) was added per 50 mL of gel and poured into a mold for solidification. The tested plasmid samples were mixed with a $6 \times$ DNA-loading dye (New England Biolabs, Ipswich, MA, USA) before loading, and a 1-kb DNA ladder (New England Biolabs) was loaded to the leftmost lane. For cloning products, separation was effected by applying 80 V for 80 min, and for nanoparticle characterization, 120 V was applied for 25 min. All gels were imaged by a ChemiDoc XRS + gel imaging system (Bio-Rad, Hercules, CA, USA).

ECO/pDNA nanoparticle formulation

ECO was synthesized as described previously.45,49 ECO/pDNA nanoparticles were formulated through self-assembly of the lipid ECO and plasmid DNA at an amine/phosphate (N/P) ratio of 8. For in vitro transfection, an ECO stock solution (2.5 mM in ethanol) and a plasmid DNA stock solution (0.5 mg/mL), at predetermined amounts based on the N/P ratio, were diluted to the same final volume with nuclease-free water. The mixture was then mixed on a vortex for 30 min at room temperature. For in vivo experiments, a different ECO stock solution (25 mM) was used. For PEGylated nanoparticles, ECO (2.5 mM in ethanol) and PEG-MAL (0.625 mM in water) or EM-PEG-HZ-MAL EM-modified targeting ligand (0.4 mM in water; 2.5 mol % of ECO) were first mixed and reacted in aqueous solution for 30 min. Then the mixture was added drop by drop, while vortexing for 30 min at room temperature, to the plasmid DNA (0.5 mg/mL) aqueous solution at a volume predetermined from the N/P ratio of 8 to give PEGylated ECO/pDNA nanoparticles. Excipient sucrose (5% or 10%) was added to the nanoparticle solution after nanoparticle formulation, and the whole solution was shaken for 15-30 min. The size and zeta potential of the nanoparticles were characterized by a dynamic light scattering (DLS) system (Litesizer 500; Anton Paar USA, Ashland, VA, USA).

In vitro transfection

ARPE-19 cells were cultured and pre-seeded onto 12-well plates $(4 \times 10^4 \text{ cells/well})$ and allowed to grow for 24 h at 37°C. Transfection was performed using medium with 10% serum, and the plasmid concentration of ECO/pDNA nanoparticles was set as 0.5 µg/mL. For the comparison experiment of ECO versus AAV2, ECO/pCMV-GFP nanoparticles were formulated at an N/P ratio of 8 with a pDNA concentration of 0.5 µg/mL in the transfection medium (ECO stock concentration of 5 mM and pDNA stock concentration of 0.5 µg/µL.). The amount of AAV2-pCMV-GFP (Vector Biosystems) was calculated to be the same as the plasmid concentration in the medium based on gene copy number. Cells were treated with ECO/pCMV-GFP and AAV2-pCMV-GFP for 4 h, and the transfection medium was replaced with fresh medium. Cells were incubated until 48 h. Flow cytometry was used to evaluate GFP expression after 48 h. Briefly, after removal of the culture medium, each well was washed twice with phosphate-buffered saline (PBS; 10 mM sodium phosphate [pH 7.2] containing 100 mM NaCl). Cells were harvested after treatment with 0.25% trypsin containing 0.26 mM EDTA (Invitrogen), followed by centrifugation at 1,500 rpm for 5 min and fixation in 500 μL PBS containing 4% paraformaldehyde, and finally passed through a 35-µm cell strainer (BD Biosciences). A BD FACSCalibur flow cytometer (BD Biosciences) was used to determine GFP expression based on the fluorescence intensity from a total of 10,000 cells for each sample.

Cytotoxicity

Potential cytotoxicity of ECO/*pABCA4* nanoparticles was investigated using a CCK-8 assay (Dojindo Molecular Technologies, Washington, DC, USA). Cell viability was evaluated using ARPE-19 cells on 96-well plates, where cells were seeded at a concentration of 1×10^4 cells per well. ARPE-19 cells were incubated with ECO/*pGRK1*- ABCA4-SMAR nanoparticles, PEGylated nanoparticles, or nanoparticles with sucrose (5%) at different DNA doses (12.5 ng, 25 ng, 50 ng, 100 ng, 200 ng, 400 ng, and 800 ng) in 100 μ L DMEM (10% serum) for 4 h at 37°C. Then the nanoparticle-containing DMEM was replaced with fresh DMEM (10% serum). The cells were allowed to grow until 48 h, and then they were washed with PBS. CCK-8 reagent was added to each well, followed by incubation for 1.5 h at 37°C. The absorbance at 450 nm was recorded using a plate reader. Cell viability was calculated by normalizing to the absorption of a non-treated control.

In vivo transfection

Subretinal injection

Subretinal injection was adapted from the technical briefs described by Timmers et al.⁵⁰ and Johnson et al.⁵¹

For comparison of ECO/*pCMV-GFP* and AAV-pCMV-GFP, the genome copy number of injected AAV2-CMV-GFP was 5×10^9 . The dose for *pCMV-GFP* was calculated to provide an amount of DNA equivalent to that for AAV2-CMV-GFP, which was 23 ng. EM-PEG-HZ-ECO/*pCMV-GFP* nanoparticles were formulated at N/P = 8 at a *pDNA* concentration of 46 ng/µL because our injection volume was one-half microliter. BALB/c mice (total of 10) were injected in one eye with ECO-based nanoparticles and in the other eye with AAV2 particles.

For evaluation of the effect of varying dosage on transfection efficiency, PEGylated (2.5% PEG) PEG-ECO/*pGRK1-ABCA4-S/MAR* nanoparticles were tested in *Abca4^{-/-}* mice. PEG-ECO/*pGRK1-ABCA4-S/MAR* nanoparticles were formulated at N/P = 8 at a *pDNA* concentration of 50, 100, or 200 ng/µL. A total of 5 mice were injected in one eye with 0.5 µL of 50 ng/µL nanoparticles and in the contralateral eye with 0.5 µL of 100 ng/µL nanoparticles. Another 5 mice were injected in one eye with 0.5 µL of 100 ng/µL nanoparticles and in the contralateral eye with 0.5 µL of 200 ng/µL nanoparticles. Mice were injected at 5 weeks of age and sacrificed 1 week after injections. qRT-PCR was used for analysis of *ABCA4* mRNA expression.

For injection volume evaluation, PEGylated (2.5% PEG) PEG-ECO/ *pGRK1-ABCA4-S/MAR* nanoparticles were tested in *Abca4^{-/-}* mice. PEG-ECO/*pGRK1-ABCA4-S/MAR* nanoparticles were formulated at N/P = 8 at a *pDNA* concentration of 100 or 200 ng/µL. A total of 5 mice were injected in one eye with 1 µL of 100 ng/µL nanoparticles and in the contralateral eye with 0.5 µL of 200 ng/µL nanoparticles. Mice were injected at 6 weeks of age and sacrificed 1 week after injections. qRT-PCR was used for analysis of *ABCA4* mRNA expression.

For treatment age evaluation and gene expression time course study, PEGylated (2.5%) PEG-ECO/pGRK1-ABCA4-S/MAR nanoparticles were tested in $Abca4^{-/-}$ mice. PEGylated PEG-ECO/pGRK1-ABCA4-S/MAR nanoparticles were formulated at N/P = 8 at a pDNA concentration of 200 ng/ μ L as described previously. Groups of mice were injected in both eyes with 0.5 μ L of 200 ng/ μ L nanoparticles, at 5, 8, 12, 22, and 58 weeks of age, for evaluation of the effect of age. The mice were sacrificed 1 week after injections. qRT-PCR was used for analysis of *ABCA4* mRNA expression. For the time course study, a mixed population of mice (6–20 weeks old) was injected in both eyes using a standard formulation (PEG-ECO/*pGRK1-ABCA4-S/MAR*, N/P = 8, 200 ng/ μ L, 0.5 μ L per eye); eyeballs were harvested at different time points (2 weeks, 1 month, 2 months, 3 months, 4 months, and 5 months). qRT-PCR was used for analysis of *ABCA4* mRNA expression.

For repeat-treatment experiments, $Abca4^{-/-}$ mice were divided into 3 groups and treated with PEGylated (2.5%) PEG-ECO/*pGRK1*-*ABCA4-S/MAR* nanoparticles (200 ng/µL). The inter-treatment interval was 3 months for repeated injections. $Abca4^{-/-}$ mice were treated with 0.5 µL of nanoparticles in both eyes. For the 1-treatment and 2-treatment groups, mice were sacrificed 8 months after the first treatment. For the 3-treatment group, mice were sacrificed 5 months after the third injection (11 months after the initial treatment).

Intravitreal injection

The injection was performed similarly as the subretinal injection. However, the nanoparticle solution was injected into the vitreous humor instead of the subretinal space. For evaluation of the injection route, $0.5 \ \mu$ L of nanoparticle solution was injected into the vitreous.

qRT-PCR

Tissues were homogenized manually using a Brinkmann Politron homogenizer (Kinematica, Lucerne, Switzerland) in the lysis buffer. RNA extraction was performed using a QIAGEN RNeasy kit. Then the mRNA transcripts were converted to cDNA using the SuperScript IV reverse transcriptase kit (Invitrogen). Finally, qRT-PCR was performed with SYBR Green Master Mix (AB Biosciences, Allston, MA, USA) in a Bio-Rad CFX96 real-time detection system. Fold changes were normalized to the 18S internal control, with non-treated or PBS-treated eyes as controls.

Electroretinography

Wild-type BALB/c mice and $Abca4^{-/-}$ mice were injected with PBS or ECO/*pGRK1-ABCA4-S/MAR* nanoparticles and PEGylated nanoparticles, as described above. Full-field ERGs were acquired according to a previous method.⁵² BALB/c mice were evaluated 1 month after subretinal injections. The treated $Abca4^{-/-}$ mice (1 and 3 injections) were tested around 10 months after the first treatment.

SLO

In vivo whole-fundus and fluorescence imaging of mouse retinas of the treated and control mice at various time points was performed by SLO in infrared and autofluorescence modes (HRAII; Heidelberg Engineering, Heidelberg, Germany). Before imaging, mice were anesthetized by injection of a cocktail (10 μ L/g body weight, intraperitoneally [i.p.]) of ketamine (6 mg/mL) and xylazine (0.44 mg/mL) in PBS and treated with 1% tropicamide for pupil dilation.

HPLC analysis of A2E

The A2E standard was synthesized and analyzed using HPLC as described previously.^{18,19} A2E was eluted using gradients of ACN in water (containing 0.1% TFA), 40%–100% (15 min; flow rate, 1 mL/min), and the eluting peaks were monitored at 439 nm. The sample A2E peak was identified as the peak with the same elution time as the A2E standard. When the control group displayed 2 peaks for standard A2E with similar UV spectra, then the treatment groups were analyzed for both peaks.

Retina whole mount

Fresh harvested eyeballs were soaked in 10% formalin/PBS overnight and then washed with PBS several times. Under a dissection microscope, extra connective tissue was carefully removed by cutting with dissection scissors. Then the cornea was cut off, and the lens was squeezed out. Using two pairs of tweezers, choroid tissue was slowly torn off, leaving the retina untouched. Carefully, 4–5 cuts were made in the retina, and it was flattened. The flattened retina was transferred to a glass slide and adhered with mounting reagent.

IHC

Gene expression and distribution throughout the retina was studied using IHC. Briefly, histological slides were prepared by directly freezing the eyeballs collected from mice in OCT compound. Frozen slides were prepared with a thickness of 10 µm and adhered to glass slides. Prior to IHC, slides were warmed until they reached room temperature. Then the slides were washed in PBS with 0.5% Tween 20 (PBST). Fluorescein isothiocyanate (FITC)-labeled ABCA4 antibody (3F4 monoclonal) was purchased from Santa Cruz Biotechnology. Co-staining RPE65 antibody was purchased from Arigo Biolabs (catalog number ARG41875) and labeled with CF550 using antibody labeling kit (Biotium, catalog number 92254); these slides were imaged using a confocal microscope (FV1000; Olympus, Center Valley, PA, USA).

ELISA

Mice were sacrificed after single or multiple treatments. Blood was collected intracardially and allowed to stand at room temperature for 30 min before centrifugation at 5,000 rpm for 10 min. Serum was harvested into individual tubes and kept at -80° C until analysis. Mouse anti-PEG IgG and IgM ELISA kits were purchased from Life Diagnostics (catalog numbers PEGG-1 and PEGM-1). ELISA experiments were performed following the manufacturer's instructions. In brief, plates were provided with immobilized mono-mPEGylated BSA. A set of different concentrations of anti-PEG IgG/IgM was prepared and loaded to plates, respectively, as standards. Mouse serum samples (100 µL) were loaded onto plates in duplicates and incubated on a plate shaker at 150 rpm for 1 h at room temperature. Plates were washed 5 times with 400 µL of washing solution (provided in the kits). Horseradish peroxidase (HRP)-conjugated anti-mouse IgG/IgM (100 µL) was applied to each well and incubated on the shaker for 45 min. After 5 washes, 100 µL of TMB was dispensed into each well, and the plates were incubated for another 20 min before adding 100 µL of stop solution. Absorbance at 450 nm was measured on the plate reader. A standard curve of IgG and IgM was plotted based on average readings from duplicated wells. The average reading from each sample was converted to IgG/IgM units according to a standard linear equation formula. Two tailed Fisher's t tests were analyzed for statistical significance.

Statistical analysis

The *in vitro* experiments and *in vivo* animal treatments were performed at least in triplicate. The data are presented as the means and standard deviations. Statistical analysis was conducted with ANOVA and two-tailed Student's t tests using a 95% confidence interval. Statistical significance was accepted when $p \le 0.05$.

SUPPLEMENTAL INFORMATION

Supplemental information can be found online at https://doi.org/10. 1016/j.omtn.2022.08.026.

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AUTHOR CONTRIBUTIONS

Z.-R.L., D.S. and W.S. conceived the strategy and designed the experiments. D.S. and W.S. were involved in all aspects of this work. W.S., D.S., and S.L. performed subretinal injections. S.-Q.G. performed ERG examinations. J.L., C.W., and A.N. performed nanoparticle analysis. A.L.S. and J.S. performed ECO synthesis. R.C.H. assisted with data analysis. E.I.T. and K.P. provided animal models and assisted with experiment design. All authors read and approved the final manuscript.

DECLARATION OF INTERESTS

The gene therapy reported in this work was licensed to Helios BioPharmaceuticals for commercialization. Z.-R.L. may have ownership interest in the company.

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