



Article Facile Synthesis of g-C₃N₄/MoO₃ Nanohybrid for Efficient Removal of Aqueous Diclofenac Sodium

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Abstract: Graphitic carbon nitride modified by molybdenum trioxide (g-C₃N₄/MoO₃) as a nanohybrid was synthesized by co-precipitation method. Here, g-C₃N₄/MoO₃ nanohybrid was used for the first time as an adsorbent for the pharmaceutical drug, diclofenac, (an aqueous micropollutant) from water to mitigate its possible environmental toxic effects. Compared to pristine components, the nanohybrid exhibited better adsorptive removal of diclofenac. Adsorption was enhanced with increment in MoO₃ content from 1 to 3 wt %; however further increment in MoO₃ content resulted in lower adsorption capacity due to agglomeration of MoO₃ particles over g-C₃N₄. 162 mg g⁻¹ adsorption capacity was achieved for 300 mg L⁻¹ diclofenac in solution with 1 g L⁻¹ adsorbent at pH = 6. Adsorption of diclofenac over g-C₃N₄ /MoO₃ followed pseudo 2nd order kinetics. Temkin, Langmuir, Dubinin Radushkevich and Freundlich isotherm models were applied on the experimental results concluding that diclofenac adsorption over g-C₃N₄/MoO₃ followed the Langmuir isotherm. The adsorption mechanism could be explained by the π - π interaction between aromatic rings of diclofenac and g-C₃N₄/MoO₃ (3%) nanohybrid, which is also evident by the FTIR results. This study presents the facile fabrication of a 2nd generation adsorbent for the treatment of diclofenac contaminated water that may as well help achieve the removal of other micropollutants form water.

Keywords: diclofenac sodium; efficient adsorbent; g-C₃N₄; micropollutants; nanohybrid

1. Introduction

Pharmaceuticals are extensively used all over the world to cure, impede, and treat diseases in both humans and animals. Globally, an annual per capita of 15 g of pharmaceutical drugs are consumed, while in industrialized countries this consumption rate is estimated at between 50 and 150 g [1]. Among pharmaceuticals, diclofenac sodium—2-(2-(2,6-dichloroanilino) phenyl) acetic acid—is most frequently administered for pain relief from rheumatoid arthritis, post-operative pain and the chronic pain regularly associated with cancer [1]. McGettigan and Henry stated that diclofenac is prominently known as the world's most popular painkiller by means of its extensive usage in human medical care with yearly consumption of between 195 and 940 mg per individual [2]. Estimation of health data from 86 countries showed that approximately 1309 tonnes of diclofenac is being consumed globally; where Asia accounts for 40% of consumption and Europe 29%, excluding the veterinary consumption [3]. Such huge consumption of diclofenac has resulted in its frequent release into the environment from distinct routes such as through



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Copyright: © 2021 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). untreated wastewater, direct discarding of unused or expired medication, excretion of the human and veterinary drugs as metabolites or unchanged compounds and discharge from pharmaceutical manufacturing plants [4]. In various countries diclofenac and its metabolites were observed from a few ng to μ g L⁻¹. Concentrations such as 380 ng L⁻¹ are documented for German and Spanish groundwaters [5]. Up to 95 and 148 μ g L⁻¹ diclofenac was detected in the bile of two freshwater fish species, which was approximately 1000 times larger than aqueous concentrations [6]. Diclofenac was also identified within the tissues of wild mussels sampled from non-contaminated tourists spot. Among terrestrial animals, almost 98% of the population decline of three Gyps vulture species in Pakistan, India, and Bangladesh was due to diclofenac poisoning [7,8]. Most of the studies direct to the possibility of renal failure because of scavenging on livestock having residues of diclofenac [9]. Oaks and co-researchers, very firstly, studied the relationship between diclofenac residue and vulture population decline. Autopsy showed the presence of 0.120–0.906 μ g g⁻¹ of diclofenac residues in the kidneys of vultures [10]. Subsequently, IUCN included these vulture species in their list of "critically endangered" species [11]. Owing to the toxic effects of diclofenac and occurrence in various waterbodies, "European Water Framework Directive" has classified diclofenac as a priority pollutant. A revision of this document in 2013 resulted in inclusion of diclofenac in the watch list of substances monitored on priority basis for the determination of risk reduction measures. The Environmental Quality Standards (EQS) for Europe has defined average permissible concentration of 0.1 μ g L⁻¹ in freshwater [12]. To maintain allowable concentrations of diclofenac, desirable treatment technologies are needed. In this context, a variety of techniques have been utilized including microbial degradation, advanced oxidation processes, membrane bioreactors (MBR) and granular activated carbon (GAC) [13–17]. Their efficient usage is hindered by either formation of transformation by products [18] excessive time span requirement or prerequisite of high energy and subsequently higher cost [19]. Currently, among different suggested techniques, adsorption provides high efficacy, simplicity and incorporation into existing wastewater remediation processes. Recently, numerous kinds of adsorbents were utilized for diclofenac adsorption such as zeolites, organoclays, variety of activated carbons, metal organic frameworks and molecularly imprinted polymers [17,20]. Despite the manifestation of worthy performances, these adsorbents either suffer from uncommendable efficacy to remove micropollutants or regeneration and economic feasibility halt their employment at a larger scale.

Recently, the application of nano-scale materials as an adsorbent has attracted attention for removing toxic and hazardous contaminants from wastewater [21]. Among numerous nanomaterials, the graphitic carbon nitride (g-C₃N₄) exhibiting excellent chemical and thermic stability in ambient environments and without any ecotoxicity [22]. The performance of $g-C_3N_4$ as an adsorbent can be markedly improved through modification of surface properties by adding chemical groups, surfactants, polymers, etc. Kumar and co-workers oxidized the g-C₃N₄ to enhance its specific surface area and further functionalized it with polyaniline nanofiber to provide positive surface charge and to bind anionic chromium ions electrostatically [23]. Zou's group synthesized β -cyclodextrin modified g-C₃N₄ for adsorptive separation of lead from aqueous solutions. In their study, surface complexation was suggested for the adsorption of lead whereas π - π interaction and hydrogen bonding was responsible for the adsorption of methyl orange onto the functionalized adsorbent [24]. Transition metals have been utilized in the wastewater treatment methods by incorporating them into other organic or inorganic materials. Selective but fast adsorption of organic contaminants has been displayed by ordered microstructures such as molybdenum trioxide (MoO_3) . MoO₃ has been found very useful in numerous research and commercial applications due to its unique catalytic and electrochemical characteristics. However, a limited number of research studies have explored their use as an adsorbent [25,26]. For instance, up to 97.9% removal of 20 mg L^{-1} rhodamine B was achieved by MoO₃ within 10 min, which is expressively fast with a maximum removal capacity 9-times higher than commercial activated carbon [27]. Nanocrystalline α -MoO₃, as a nanosorbent for methylene

blue exhibited a removal capacity of 152 mg/g [28]. Similarly, 98% of 20 mg L^{-1} MB was adsorbed from water in nearly 25 min without the aid of light [29]. Furthermore, the well-organized heptazine units of $g-C_3N_4$ contains numerous "nitrogen pots" as they hold 6 N e^- providing functionalities with negative charges. The electrons in the aromatic ring offer metal inclusion in these nitrogen pots [30]. Molybdenum doped g- C_3N_4 photocatalyst has been synthesized by Wang and coworkers. The BET results indicated that with the increase in molybdenum concentrations, from 1-5% enhanced the catalyst's surface area up to 88 m² g⁻¹. Increase in molybdenum content impeded the crystal growth of $g-C_3N_4$, leading the crystalline structure of $g-C_3N_4$ towards amorphousness, hence increasing the porosity of the material [26]. In another study, calcined form of commercial silica–alumina and impregnated oxides of molybdenum, cerium, and nickel were assessed as adsorbents for the removal of sulfur and nitrogen compounds from a hydro-treated Brazilian diesel. Among all metal oxide functionalized adsorbents, incorporation of molybdenum oxide led to an increase of the adsorptive capacities of sulfur and nitrogen per specific area [31]. Therefore, in this study, g-C₃N₄ modified with MoO₃ was utilized for enhanced adsorption of diclofenac micropollutant.

2. Materials and Methods

2.1. Chemicals

Ammonium heptamolybdate ($(NH_4)_6Mo_7O_{24}$), hydrochloric acid (HCl 37%), sodium hydroxide (NaOH), ethanol (C_2H_6O) and diclofenac sodium ($C_{14}H_{10}Cl_2NNaO_2$) were purchased from Sigma Aldrich (St. Louis, MO, USA), Urea ($CO(NH_2)_2$) was bought from Merck (Darmstadt, Germany). All chemicals used were of high purity (i.e., 98–99%).

2.2. Synthesis of Nanohybrid $(g-C_3N_4(1-x)/MoO_3(x))$

To prepare nanohybrids, the g-C₃N₄ was modified with molybdenum trioxide. Molybdenum trioxide was separately prepared by solid state decomposition method. Ten grams of $(NH_4)_6Mo_7O_{24}$ was decomposed at 500 °C (for 4 h). The final grey colored powder was washed and then dried (at 60 °C). Nanohybrids of g-C₃N₄/MoO₃ were synthesized by modification in the procedure already described [32]. Firstly, different weight percentages of MoO₃ (1%, 3%, 5%, 7%) were added to the g-C₃N₄ in deionized water and then under constant stirring the deionized water was evaporated from the mixture by using hotplate. The slurry thus obtained was dried at 80 °C and ground using a pestle and mortar. Calcination of this ground powder at 300 °C for 3 h in a muffle furnace gave the final g-C₃N₄/MoO₃ nanohybrids.

2.3. Characterization

The crystallinity of the synthesized nanomaterials was analyzed by Burker D8 Diffractometer (Madison, WI, USA) using Cu K α radiations ($\lambda = 1.5418$ Å) and incident angle (2 θ) ranged between 10–80°. XPS measurements were performed using standard Omicron system (Uppsala, Sweden) equipped with monochromatic Al K α 1486.7 eV (at 15 keV and energy 100 eV or 20 eV). Morphological studies were conducted by JEOL-2100 (Peabody, MA, USA) Transmission Electron Microscope (TEM). FTIR spectroscopic analysis demonstrated existence of functional groups of as synthesized and used adsorbents. For this purpose, the IR spectrum from 4000 to 400 cm⁻¹ was noted by a FTIR spectrophotometer (Bruker, Tensor 27 (Madison, WI, USA)).

2.4. Adsorption Assays

Adsorption experiments for the synthesized nanocomposites were performed for the aqueous pharmaceutical drug, diclofenac sodium, as a model micropollutant. For typical experiments 0.1 g of adsorbent was added to the 100 mL working solution of diclofenac sodium continuously stirred for 3 h at 300 rpm. After regular time gaps 5 mL aliquots were strained through a 0.45 μ m syringe filter before storing the samples into amber glass vials.

The residual concentrations of diclofenac were quantitatively analyzed by using a UV 3000 spectrophotometer (Los Angeles, CA, USA) at a λ_{max} of 276 nm.

3. Results and Discussion

3.1. Material Characterizations

The XRD peaks of pristine components and binary nanocomposites are illustrated in Figure 1a. The strong characteristic peak of pure g-C₃N₄ appears at 27.5° which correspond to (002) plane of g-C₃N₄, pointing out the existence of inter-planar layering of conjugated aromatic carbon nitride units with interlayer spacing of 0.33 nm. The small intensity peak 13.2° is attributed to (100) in-plane repeated heptazine in g-C₃N₄ structure having in-plane d spacing = 0.67 nm. The orthorhombic phase of MoO₃ can be indexed from the XRD patterns which are in accordance with the JCPDS card no 05-0508. The main peaks observed at 12.7°, 23.33°, 25.7°, 27.38° and 38.98° represent (020), (110), (040), (021) and (060) planes, respectively [31]. As shown in Figure 1b, increase in MoO₃ content in the g-C₃N₄/MoO₃ composites from 1 to 5% displayed slight shift in g-C₃N₄'s characteristic peak at 27.5° towards MoO₃'s highest intensity peak at 27.38° indicating deposition of MoO₃ did not affect the tri-s-triazine structure of g-C₃N₄ sheets.



Figure 1. (a) XRD spectra and (b) resolved XRD of components and binary $g-C_3N_4/MoO_3$ nanohybrids; (c) FTIR Spectra and (d) resolved FTIR of as prepared and diclofenac loaded nanohybrid.

The FTIR spectrum in Figure 1c represents a characteristic band of $g-C_3N_4$ at 807 cm⁻¹, attributed to the vibration of tri-s-triazine ring. Similarly, the 890 cm⁻¹ band could be assigned to N–H deformation mode while 1100–1700 cm⁻¹ band corresponds to stretching mode of bridging C–NH–C units. Vibrations at 1133 cm⁻¹ could be ascribed to C–N

stretching of an aromatic amine whereas peaks at 1630 and 1538 cm⁻¹ may correspond to aromatic C=N stretches and peaks at 1312 and 1230 cm⁻¹ attributed to C–N stretching vibrations. The broad bands in the range of the 3000–3300 cm⁻¹ region is assigned to the adsorbed N–H and/or NH₂ vibration. Peak intensity at 556–569 cm⁻¹ originated from bending vibration of the Mo–O–Mo unit where oxygen ions are linked to Mo⁶⁺; describing deposition of MoO₃ onto g-C₃N₄ [27]. Broadening in the 1133–1312 cm⁻¹ stretching vibrations and larger band adsorption at the 3000–3300 cm⁻¹ region are observed in Figure 1d. Diclofenac loaded g-C₃N₄/MoO₃ (3%) sample indicates π – π stacking of diclofenac onto the g-C₃N₄/MoO₃ nanohybrid. Moreover, the available hydrogen bonding sites (–NH) also tend to increase adsorption of the polar diclofenac molecule [33], suggesting that π – π interaction and hydrogen bonding is responsible for the adsorption of diclofenac onto the g-C₃N₄/MoO₃ (3%) nanohybrid.

For clarification of nanohybrid morphology and particle dimensions, the synthesized materials were subjected to TEM imaging (Figure 2). The g- C_3N_4 appeared to comprise of a few layered nanosheets indicating the aggregation of synthesized nanosheets (Figure 2a), while the MoO₃ nanoparticles appear to be of nearly 25 nm dimensions (Figure 2b). The TEM images of the nanohybrid (Figure 2c,d) show nanosized MoO₃ particles dispersed randomly over the darkened nanosheets of g- C_3N_4 .



Figure 2. Microscopic image of (a) g-C₃N₄, (b) MoO₃ and (c,d) g-C₃N₄/MoO₃ (3%) nanohybrid.

The chemical structures of pristine $g-C_3N_4$ and $g-C_3N_4/MoO_3$ (3%) nanohybrid analyzed by XPS is provided in Figure 3. The survey scan of $g-C_3N_4$ and $g-C_3N_4/MoO_3$ (3%) comprising of C, N and C, N, O, Mo, respectively. The N1s spectra of $g-C_3N_4$ was resolved into three typical peaks at 398.7, 400.2 and 401.0 eV (Figure 3b), representing $N-sp^2C$, C-N–H, and N-(C)₃ bonds, respectively [34,35]. In case of the $g-C_3N_4/MoO_3$ nanohybrid (Figure 3e), the characteristic peaks shifted slightly to higher energy at 398.8, 400.3 and 401.1 eV indicating interaction between MoO₃ and g-C₃N₄. Resolved spectra of g-C₃N₄ shows C1s peaks at 285.5 eV and 288.2 eV (Figure 3c), indicating surface bound carbon and N=C-N bond, respectively [36]. A slight shift in the C1s peak in case of g-C₃N₄/MoO₃ nanohybrid from 285.5 to 285.5 eV suggests incorporation of MoO₃ over g-C₃N₄ nanosheets (Figure 3f).



Figure 3. (a) XPS scan of gC_3N_4 and $g-C_3N_4/MoO_3(3\%)$ and (b–g) resolved XPS for N1s, C1s, O1s and Mo3d.

The resolved spectra of O1s for g-C₃N₄/MoO₃ (3%) is shown in Figure 3d, comprising of three peaks observed at 530.5, 531.4 and 532.6 eV corresponding to Mo–O, oxygen vacancies and surface hydroxyl groups, respectively [37]; while, the resolved spectra of Mo 3d for g-C₃N₄/MoO₃ (3%) showed two types of peaks located at 232.4 and 235.6 eV corresponding to Mo3d^{5/2} and Mo3d^{3/2} for Mo⁶⁺ in MoO₃ Mo⁶⁺, while other peaks at 231.2 and 234.5 eV correspond to Mo⁵⁺ [16,38]. The mixed valence states of Mo cations are indicative of surface oxygen vacancies [39].

3.2. Adsorption Activities

3.2.1. Effect of g-C₃N₄ Modification on Diclofenac Removal

For the adsorptive removal of diclofenac, pristine nanomaterials and their modified forms were scrutinized. All experiments were performed at normal solution pH 6 with Diclofenac 25 mg L^{-1} . The best performing nanohybrid was selected by examining the removal efficiency of $g-C_3N_4/MoO_3$ nanohybrids. The base material, $g-C_3N_4$ and MoO_3 , exhibited 23% and 65% removal within first 15 min of the adsorption process and no further removal was observed for the remaining 175 min. $g-C_3N_4/MoO_3$ nanohybrids showed prominent adsorptive removal of 44%, 83%, 71% and 68% for 1%, 3%, 5% and 7% MoO₃ loaded $g-C_3N_4$, respectively. The better adsorption of diclofenac on to different weight percentages of $g-C_3N_4/MoO_3$ nanohybrids as compared to base materials suggested that MoO_3 was completely deposited on g- C_3N_4 nanosheets. These results are supported by X-ray photoelectron spectroscopy and also by another study suggesting enhanced adsorption shown by the composites may be attributed to the presence of oxygen vacancies, hydroxyl groups, and molecular water on the MoO_3 surface [40]. Studies suggest that the increase in molybdenum content may have impede the crystal growth of $g-C_3N_4$; leading crystalline structure of $g-C_3N_4$ towards amorphousness, hence, increasing porosity of the material [26]. Due to better performance of $g-C_3N_4/MoO_3$ (3%) among all adsorbents, it was chosen for further optimization studies.

3.2.2. Diclofenac Concentration and Solution pH Effect on Adsorption

Pollutant concentration plays a vital role in determining adsorbent's removal efficiency. Adsorption capacity of $g-C_3N_4/MoO_3$ (3%) is influenced by the initial concentrations of diclofenac. As depicted in Figure 4a, increase from 50 to 100 mg L^{-1} diclofenac showed an increase in percent removal from 83% to 91%, but further increase in concentration resulted in a decrease in percent of removal efficiency. Initially, at lower starting concentrations, a large number of unoccupied reactive sites were accessible to diclofenac molecules for adsorption, so removal rate was higher. With increased diclofenac concentrations from 200 to 400 mg L^{-1} , inadequate active sites were available for a large sum of molecules. This initiated a competition between excessive molecules of diclofenac over limited binding sites of adsorbent (i.e., catalyst dose = 1 g L^{-1}); consequently, decline in adsorptive removal was seen. However, the adsorption capacity of $g-C_3N_4/MoO_3$ (3%) enhanced with initial diclofenac concentration. An increment in adsorbate dose from 50 to 300 mg L⁻¹ exhibited enhancement in adsorption capacity from 41.29 to 156.29 mg g^{-1} . Here, rise in initial adsorbate concentration may have acted as a driving force for transfer of mass from surface to the inner pores, therefore increase in adsorption capacity was observed [39]. However, a further spike up to 400 mg L^{-1} indicated decrease in adsorption capacity indicating saturation of adsorbent.

Figure 4b, show how pH influences the diclofenac adsorption by g-C₃N₄/MoO₃ (3%). Adsorbent and adsorbate surface chemistry and charge is greatly altered by change in pH of the solution by protonation and deprotonation. In water, diclofenac exists in two species—either neutral or in anionic form. In extreme acidic conditions it exists in neutral form but at pH above its pKa value (i.e., 4.1) anionic species is dominant. As in this study, at pH 4 initial diclofenac concentration in solution of 300 mg L⁻¹ was reduced to 44 mg L⁻¹ while the solution became turbid which indicated insolubility of diclofenac at acidic pH. The higher adsorption capacities of 158 and 132 mg g⁻¹ at pH 6 and 8, respectively showed that diclofenac removal from aqueous solution was not dependent on electrostatic interaction. This appreciable adsorption of diclofenac could be explained by hydrogen bonding and π - π interaction between aromatic rings of diclofenac and g-C₃N₄/MoO₃ (3%) composite [41].



Figure 4. Variation in adsorption capacity of $g-C_3N_4/MoO_3$ (3%) over (**a**) changing concentrations of aqueous diclofenac; (**b**) solution pH.

3.2.3. Effect of Adsorbent Dose and Temperature

An adsorbent dose of 1 g L⁻¹ was optimum for maximum adsorption (Figure 5a). Further increase in adsorbent concentration has a negative effect on adsorption due to adsorbent agglomeration. Variation in adsorption of diclofenac over $g-C_3N_4/MoO_3$ (3%) nanohybrid was studied at 15, 25, 35, 45 and 60 °C using initial diclofenac concentration 300 mg L⁻¹. The results illustrated in Figure 5b reveal that the solution temperature was directly proportional to the diclofenac % removal efficiency and adsorption capacity; indicating that adsorption process was endothermic. As the temperature was varied from 15 to 60 °C in series of experiments, the percent removal efficiency of diclofenac increased from 46.8% to 54% with every rise in temperature and in parallel adsorption capacity enhanced from 138.8 to 162.6 mg g⁻¹. At higher temperatures, expansion within pores and activation of the adsorbent external surface brings about the availability of a greater sum of active sites, therefore, enhancing the adsorption of micropollutants. Moreover,



at elevated temperatures the mobility of adsorbate increases while the viscosity of the solution decreases, thus, resulting in effective removal of the contaminant [42].

Figure 5. Variation in adsorption capacity of $g-C_3N_4/MoO_3$ (3%) over (**a**) adsorbent concentration (**b**) thermal changes.

3.2.4. Reaction Kinetics

The rate of diclofenac uptake on $g-C_3N_4/MoO_3$ (3%) nanohybrid could be explained by reaction kinetics. The pseudo 1st and 2nd order kinetics were used for better insight of the rate of diclofenac uptake by the 3%MoO_3/g-C_3N_4 nanohybrid (Figure 6). The pseudo 1st order kinetic model assumes that adsorbate uptake is directly related to difference of saturation concentration and amount of adsorbate uptake with time; whereas, the pseudo 2nd order kinetic model suggests adsorption rates depend on the rate of adsorbate diffusion in the adsorbent pores [43]. The equations for both kinetic models are:

$$\log(q_{e} - q_{t}) = \log q_{e} - (\frac{Kt}{2.303})$$
(1)

$$t/q_t = \left(1/Kq_e^2\right) + t/q_e \tag{2}$$



Figure 6. Pseudo 2nd order kinetic plots showing influence of varied (**a**) adsorbate concentration, (**b**) pH and (**c**) temperature on diclofenac adsorption over $g-C_3N_4/MoO_3$ (3%) nanohybrid.

 $K_1 \text{ (min}^{-1}\text{)}$ and $K_2 \text{ (g mg}^{-1} \text{ min}^{-1}\text{)}$ represent rate constants of pseudo 1st and pseudo 2nd order kinetic equations; $q_e \text{ (mg g}^{-1}\text{)}$ equilibrium adsorption capacity and $q_t \text{ (mg g}^{-1}\text{)}$ refers to temporal adsorption capacity.

The adsorption rate K₂ depends on the operating conditions such as solution adsorbate concentrations, pH, and temperature as evident by Figure 6a–c, respectively. Results suggest that experimental data aligned well with pseudo 2nd order kinetics. The values of qe, K₁, and K₂ were calculated from the intercept and slope of the kinetic plots and listed in the Table 1. In the current study the value of adsorption rate coefficient, K₂, decreased from 0.0241 min⁻¹ to 0.0062 min⁻¹ with increasing diclofenac concentration from 50 to 300 mg L⁻¹. Furthermore, the calculated adsorption capacities (qe_{cal}) were in very close agreement to the experimental adsorption capacities. Similarly to the initial concentration, other operating parameters also exhibited trends indicating that the adsorption process favored pseudo 2nd order kinetics.

Pseudo 1st Order Kinetics				Pseudo 2nd Order Kinetics					
DCF (mg L ⁻¹)	qe _(exp) (mg g ⁻¹)	qe _(cal) (mg g ⁻¹)	K_1 (min ⁻¹)	R ²	Qe $_{(cal)}$ (mg g ⁻¹)	K_2 (min ⁻¹)	R ²		
Effect of initial pollutant concentration									
50	41.96	1.11	0.0062	0.0784	42.43	0.0241	0.9999		
75	66.1	39.4	0.0547	0.9472	67.00	0.0154	1		
100	101.61	48.1	0.1029	0.8777	99.11	0.0096	1		
200	130	17.51	0.0049	0.5967	130.3	0.0077	0.999		
300	158.2	26.6	0.0093	0.4501	155.00	0.0062	0.9977		
400	145.10	36.88	0.0053	0.6345	147.00	0.0070	0.9993		
Effect of pH Change									
4	44.75	23.68	0.010204	0.5871	44.96	0.0228	0.998		
6	158	26.64	0.009379	0.4501	165	0.0066	0.9987		
8	132.86	41.5	0.003734	0.8179	132.40	0.0075	0.9987		
10	81.12	18.42	0.004386	0.7094	80.94	0.0123	0.9997		
Effect of solution temperature									
15	138.81	80.96	0.005558	0.9548	134.88	0.007	0.9972		
25	143.71	38.58	0.004168	0.8408	142.5	0.0069	0.9996		
35	152.1	75.56	0.008728	0.826	150.4	0.0065	0.9988		
45	157.69	68.41	0.010421	0.8403	159	0.0064	0.9994		
60	162.58	43.1	0.009336	0.6885	163.89	0.0062	0.9999		

Table 1. Kinetics of diclofenac adsorption on to $g-C_3N_4/MoO_3$ (3%).

3.3. Adsorption Isotherms

The adsorption isotherms characterize the equilibrium relationship within adsorbate quantity in aqueous and solid phases. Moreover, isotherms determine the adsorbate's affinity towards adsorbent by evaluating its adsorption capacity [44]. Experiments were conducted at pH 6 and adsorbent dose 1 g L⁻¹ by varying initial diclofenac concentrations of 50, 75, 100, 200, 300 and 400 mg L⁻¹ at different temperatures (i.e., 25, 35, 45 and 60 °C) for each concentration. Four isotherms models, i.e., Langmuir, Temkin, Dubinin–Radushkevich and Freundlich isotherm models were applied to adsorption data for analyzing the nature of adsorption. The Freundlich isotherm model was applied using the following equation:

$$lnq_e = lnK_f + \frac{1}{n}lnC_e \tag{3}$$

where C_e the equilibrium concentration, n denotes the adsorption intensity, while K_f represents Freundlich constant.

Langmuir isotherm model was applied by the Equation (4):

$$\frac{C_e}{q_e} = \frac{1}{bQ_{max}} + \frac{C_e}{Q_{max}} \tag{4}$$

where C_e is equilibrium concentration, b is Langmuir constant, and Q_{max} maximum adsorption capacity.

Dubinin–Radushkevich is commonly applied to indicate mean free energy distribution on heterogeneous surfaces [44] and is expressed as:

$$\ln q_e = \ln q_m - \beta \varepsilon^2 \tag{5}$$

Here, " q_e " is saturation adsorption capacity (mg/g), activity coefficient " β " helps in finding the mean free energy and ε is the Polanyi potential. The mean free energy "*E*" of adsorption per mole of adsorbate and Polanyi potential are given in Equations (6) and (7).

$$\varepsilon = RTln(1 + \frac{1}{C_e}) \tag{6}$$

$$E = \frac{1}{\sqrt{2\beta}} \tag{7}$$

where *R* is the universal gas constant (8.314 J/mol K) and *T* is temperature in Kelvin.

Temkin isotherm model undertakes indirect adsorbate-adsorbate interactions and accounts for linear decrease in heat of adsorption of all molecules in the layer with the increase in surface coverage [44]. Temkin isotherm expression is given as:

$$qe = BlnA + BlnCe \tag{8}$$

where, "*A*" and "*B*" are binding constant (L g⁻¹) and heat of sorption (J mol⁻¹), respectively. R is the universal gas constant and "T" is absolute temperature. "b" is the Temkin isotherm constant given as:

$$B = \frac{RT}{b}$$
(9)

As shown in Figure 7 and Table 2, the Langmuir isotherm fits better compared to remaining isotherm models. The isotherm results revealed with rise in temperature, the Q_{max} of g-C₃N₄/MoO₃ (3%) nanohybrid also increased, but temperature above 35 °C displayed decrease in the value of Qmax which suggested that the adsorption performance is enhanced by increasing the operational temperature up to 35 °C. Temkin model indicated that the heat of sorption "b" ($J \mod^{-1}$) decreased with the increase in surface coverage and values of parameter "b" presented in Table 2 infers that increase in temperature enhanced the adsorption capacity thereby increasing surface coverage. The Dubinin-Radushkevich model explains the distribution of the mean free energy of the adsorbate to get adsorbed on the adsorbent's non-uniform surface. This model presented that the free sorption energy decreased as the solution temperature was externally increased. However, at all studied temperatures the linear plot of Langmuir model gave values of correlation coefficient (R^2) better than all other applied models. The R² values exhibited by Temkin and Dubinin-Radushkevich model were closer to unity at only 35 and 45 °C, respectively suggesting the optimum temperature range for the adsorption of diclofenac onto the adsorbent. Besides that, adsorption capacities calculated from Langmuir isotherm equation were closer to experimental values and indicating the adsorbent as energetically homogenous where the interaction of diclofenac with $g-C_3N_4/MoO_3$ (3%) nanohybrid forms monolayer at adsorbent surface. The separation factor RL indicates favorability of adsorption based on the Langmuir equation calculated by:

$$\mathrm{RL} = \frac{1}{1 + C_0 \,\mathrm{b}} \tag{10}$$

RL specifies the adsorption type whether it is unfavorable (RL > 1), linear (RL = 1) or favorable (0 < RL < 1). From the above equation, RL value obtained was less than 1 i.e., 0.03 for g-C₃N₄/MoO₃ (3%) nanohybrid. Additionally, RL were found to be favorable for all the isotherms. Figure 6 and Table 2 presented that Langmuir model fits better than other three isotherms in the adsorption data because R² values are near to unity. Isotherm results revealed that with rise in temperature, the Q_{max} of g-C₃N₄/MoO₃ (3%) nanohybrid also increased, but temperature above 35 °C displayed decrease in the value of Q_{max} which suggested that the adsorption performance is enhanced by increasing the operational temperature up to 35 °C.

The Temkin model indicated that the heat of sorption "b" (J mol⁻¹) decreased with the increase in surface coverage and values of parameter "b" presented in Table 2 infers that increase in temperature enhanced the adsorption capacity of adsorbent and thereby increasing the surface coverage. The Dubinin–Radushkevich model explains distribution of mean free energy of adsorbate to get adsorb on adsorbent's non-uniform surface. This model presented that the free sorption energy decreased as the solution temperature was externally increased. However, at all studied temperatures the linear plot of Langmuir model gave values of correlation coefficient (R^2) better than all other applied models. The R^2 values exhibited by Temkin and Dubinin-Radushkevich model were closer to unity at only 35 and 45 °C, respectively suggesting the optimum temperature range for the adsorption of diclofenac onto the adsorbent. Besides that, adsorption capacities calculated from Langmuir isotherm equation were closer to experimental values and indicated that the adsorbent was energetically homogenous where the interaction of diclofenac with the g-C₃N₄/MoO₃ (3%) nanohybrid forms the monolayer at the adsorbent surface.



Figure 7. (a) Langmuir, (b) Freundlich, (c) Dubinin–Radushkevich and (d) Temkin isotherm for diclofenac adsorption over $g-C_3N_4/MoO_3$ (3%) nanohybrid.

Temperature								
Isotherms	25 °C	35 °C	45 °C	60 °C				
Langmuir Isotherm								
$q_{\rm m} ({\rm mg} {\rm g}^{-1})$	101	142	137	123				
$b (L mg^{-1})$	0.25	0.121	0.124	0.030				
R ²	0.9786	0.9978	0.9838	0.9474				
Freundlich Isotherm								
K _f	66.54	46.84	30.63	16.8				
n _f	10	4.8	3.4	2.83				
R ²	0.477	0.8879	0.7936	0.5498				
Dubinin-Radushkevich Isotherm								
$q_{\rm m} ({\rm mg}{\rm g}^{-1})$	114	115	137	107				
β (mol ² kJ ⁻²)	0.0001	0.0001	0.0005	0.0016				
$E (kJ mol^{-1})$	70.71	70.71	31.62	17.67				
R ²	0.7239	0.6976	0.931	0.5662				
Temkin Isotherm								
В	8.5666	19.596	26.47	24.681				
A (L mg ^{-1})	36.124	69.6	35.63	74.77				
$b (J mol^{-1})$	24.26	14.85	14.134	20.2				
R ²	0.4748	0.9303	0.8283	0.6401				

Table 2. List of calculated parameters from the adsorption isotherm models.

3.4. Reusability of g-C₃N₄/MoO₃ (3%) Nanohybrid

The stability and reusability of the spent g- C_3N_4/MoO_3 (3%) nanohybrid was assessed up to the four reuse cycles. After each use the g- C_3N_4/MoO_3 (3%) nanohybrid was dissolved in 15 mL deionized water at pH 4, stirred for 10 min at 600 rpm and filtered, the recovered adsorbent was then calcined at 250 °C to remove residual DCF, washed with de-ionized water and dried in air before next use. Upon repeated use, the nanohybrid maintained its efficiency with minimal loss from 158.2 to 142.6 mg g⁻¹ after 4th use, clearly suggesting that the g- C_3N_4/MoO_3 (3%) nanohybrid is very stable and reusable for the removal of diclofenac.

3.5. Comparison of g-C₃N₄/MoO₃ (3%) with Other Literature Adsorbents

To estimate the efficiency of the g-C₃N₄/MoO₃ (3%) nanohybrid, its adsorption capacity for diclofenac removal was 3.95-times higher compared with g-C₃N₄ at optimized conditions. The highest adsorption capacity of g-C₃N₄/MoO₃ (3%) nanohybrid achieved in this study is compared with previously studies, as shown in Table 3, revealing that g-C₃N₄/MoO₃ (3%) efficiently removes diclofenac from water. However, organobentonite, porous carbon and magnetic amine-functionalized chitosan showed higher adsorption capacities than the g-C₃N₄/MoO₃ (3%) nanohybrid. The difference in activities may be attributed to different adsorbent dosage and operational conditions.

Adsorbent	Solution pH	Adsorption Capacity (mg g^{-1})	Reference	
g-C ₃ N ₄ /MoO ₃ (3%)	6	162	This study	
Goethite	5.23	0.046	[15]	
Chitosan/Fe ₃ O ₄ composite	6	151	[41]	
Functionalized sugarcane bagasse ash	7	0.57	[44]	
Organobentonite (OBHDTMA)	7	388	[45]	
Porous carbon prepared at 1000 °C (PC-1000)	6.5	392	[46]	
Porous Carbon (PC-800)	6.5	186	[46]	
CNT/HNO ₃	7	24	[47]	
CTAB-ZIF-67	6.5	61	[48]	
Activated carbon prepared from olive stones	2	8.8	[49]	
Tea waste derived activated carbon	6.47	62	[50]	
γ -Fe ₂ O ₃ nanoparticles	7	261	[51]	
Granular activated carbon	5.5	46.22	[52]	
Multi-Walled Carbon Nanotubes	6	19.9	[53]	

Table 3. Adsorption capacity of adsorbents for the removal of diclofenac vs g- C_3N_4/MoO_3 (3%).

4. Conclusions

g-C₃N₄/MoO₃ showed effective removal of diclofenac contaminated water in comparison to base materials (i.e., g-C₃N₄ and MoO₃). While using g-C₃N₄/MoO₃ (3%) nanohybrid 162 mg g⁻¹ diclofenac adsorption was achieved at pH 6. The adsorption mechanism could be explained by π - π interaction between aromatic rings of diclofenac and g-C₃N₄/MoO₃ (3%) nanohybrid which is also evident by the FTIR results. Application of different kinetic models revealed that experimental results fit well with pseudo 2nd order kinetics while the Langmuir isotherm explained homogenous adsorption of diclofenac on to g-C₃N₄/MoO₃ (3%) nanohybrid. The linear relation at 45 °C and 35 °C agrees with dubinin-Radushkevich and Temkin isotherms indicated an optimum temperature range of 35–45 °C for the sorption of diclofenac. In this research, the g-C₃N₄/MoO₃ (3%) nanohybrid has appeared as an excellent adsorbent that was well above its environmental concentrations for emerging micropollutants such as diclofenac sodium. This study advocates the application of synthesized adsorbent for the successful elimination of diclofenac micropollutant from aqueous environments to avoid its synergistic toxic effects on human health and environment.

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