scientific reports



OPEN Hole doping effect of MoS₂ via electron capture of He⁺ ion irradiation

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Beyond the general purpose of noble gas ion sputtering, which is to achieve functional defect engineering of two-dimensional (2D) materials, we herein report another positive effect of lowenergy (100 eV) He⁺ ion irradiation: converting n-type MoS₂ to p-type by electron capture through the migration of the topmost S atoms. The electron capture ability via He+ ion irradiation is valid for supported bilayer MoS₂; however, it is limited at supported monolayer MoS₂ because the charges on the underlying substrates transfer into the monolayer under the current condition for He⁺ ion irradiation. Our technique provides a stable and universal method for converting n-type 2D transition metal dichalcogenides (TMDs) into p-type semiconductors in a controlled fashion using low-energy He+ion irradiation.

After graphene was initially actively studied^{1,2}, an atomically thin monolayer MoS_2 has since attracted intensive attention due to its novel features, such as thickness-dependent indirect-to-direct bandgap transition and lattice vibration³⁻⁵. In particular, the successful realization of field-effect transistors composed of monolayer MoS₂ has facilitated the development of high-performance flexible electronic and optoelectronic devices^{6–8}. However, in addition to accumulated excess electrons on the MoS₂ surface⁹, strong Fermi level pinning and high contact resistance between the metal electrode and underlying few- and monolayer MoS₂ predominantly induce n-type unipolar conductivity^{10–13}. Various approaches to converting n-type TMDs to p-type have been proposed and employed, such as substitution, intercalation, charge transfer, and electrostatic doping ^{14,15}. Doping technology plays an essential role in the semiconductor electronics industry. Ion implantation and thermal diffusions are traditional doping methods that are used to precisely control the carrier type and concentration of three-dimensional semiconductors. However, the recent emergence of 2D materials has necessitated the development of an efficient and facile doping methodology that avoids structural damage problems due to their low dimensionality. The use of these materials also requires overcoming unavoidable contamination, a complicated transfer process, and inevitable defects to retain the novel functionalities of 2D TMDs^{16,17}.

To search for a more practical, stable, and simple doping method, we revisited the literature regarding Ar+ or He⁺ ion sputtering to convert the n-type MoS₂ surface into a p-type semiconductor¹⁸. Generally, noble gas ion sputtering can tailor various defect types on the basal plane of TMDs depending on the incidence angle, ion mass, and ion energy^{19,20}. The creation of mono-sulfur vacancy defects on the inert basal plane of the monolayer MoS₂ by Ar⁺ ion sputtering has been shown to enable maximized activation for the hydrogen evolution reaction²¹. The He⁺ ion can also etch and pattern TMDs and further induce the insulator-to-metal transition²²⁻²⁷. Notably, these employed He ion energies are much larger than the minimum energies required to sputter S atoms (17.4 eV) and Mo atoms (130.2 eV) based on the calculated displacement thresholds for S (~6.9 eV) and Mo (~20 eV) in MoS₂^{26,28}. In this study, unlike the approach employing defect engineering of 2D TMDs using high-energy noble gas ion sputtering, we report another positive effect of low-energy (100 eV) He+ ion irradiation that can be highly tuned to capture accumulated excess electrons on the n-type MoS₂ surfaces. The photoemission and work function (WF) measurements have shown p-doping shifts of the Fermi energy (E_F) from the bulk to bilayer MoS₂ surfaces by He⁺ ion irradiation. By contrast, the monolayer MoS₂ surfaces have induced further n-doping shifts due to the over-attracted charges from the underlying substrates as a result of the He⁺ ion irradiation. Finally, Raman and photoluminescence (PL) measurements and theoretical first-principles calculations have

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demonstrated that the migration of the topmost S atoms by low-energy He^+ ion irradiation increases the bandgap size of the MoS_2 surface.

Experimental and computational details

The synchrotron-based photoemission spectroscopy measurements and He⁺ ion sputtering were performed at the 10D beamline of the Pohang Light Source (PLS) in South Korea. All photoemission data were obtained in the ultra-high vacuum chamber of ~ 3×10^{-10} Torr using an R4000 analyzer (VG-Scienta) at room temperature; they were all normalized to the incident photon flux. The binding energies were derived by measuring the E_F of the gold films. The energy and angle resolutions of the angle-resolved photoemission spectroscopy (ARPES) apparatus for the data obtained at the photon energy of 56 eV were 100 meV and 0.05°, respectively. In the curve fitting of the core-level spectra²⁹, Shirley background subtraction and Doniach-Šunjić functions were used to derive the natural (Lorentzian) and Gaussian line widths that respectively represent the core-hole lifetime and the instrumental energy resolution³⁰. For simplicity, after being derived from the Au 4f. core-level spectra, the Gaussian widths were fixed at 0.455 eV for Mo 3d (hv = 300 eV) and 0.355 eV for S 2p (hv = 222 eV) core-level spectra. The values of the spin–orbit coupling and the branching ratios for S 2p [I($2p_{3/2}$)/I($2p_{1/2}$)] and Mo 3d [I($3d_{5/2}$)/I($3d_{3/2}$)] core-level spectra were (1.18 and 3.13) eV and (0.5 and 0.67), respectively.

For the He⁺ ion irradiation, the samples were transferred into the preparation chamber while maintaining a base pressure of $\sim 5 \times 10^{-10}$ Torr using automated sample transfers. Then, the He gas (99.9999%) was filled into the preparation chamber by 10^{-6} Torr through the ion sputter gun (SPECS IQE 11-A). The ion energy and irradiation time were varied at a 45° angle of incidence.

Single-crystalline 2H-MoS $_2$ crystals (SPI, natural molybdenite) were irradiated by He $^+$ ion after being insitu cleaved. However, the centimeter-scale MoS $_2$ bi- and monolayers CVD-grown on the SiO $_2$ /Si and Al $_2$ O $_3$ substrates (purchased from 2D semiconductors) and the mechanically exfoliated MoS $_2$ flakes were irradiated by He $^+$ ion after exposure to ambient air. Notably, to compensate for the charging effect during the photoemission measurements, the surfaces of the large-scale CVD-grown samples on the insulating substrates were contacted by Au wires attached to the sample holder.

The work functions were measured in ambient and dry nitrogen using a Kelvin probe system (APS01, KP Technology) with an excitation range from 3.3 eV to 6.8 eV that was calibrated from the contact potential difference between the gold surface and tip.

Using the micromechanical exfoliation method⁵, few- and monolayer MoS₂ samples were deposited onto Si substrates with a 285-nm-thick SiO₂ layer by exfoliating bulk 2H-MoS₂ crystals. The film's thickness was characterized through Raman spectra obtained with an Ar ion laser at 514 nm; the same laser also generated the PL signals. In both measurements, the average power was maintained below 0.2 mW to avoid irreversible photoinduced changes. Lorentzian functions were used in curve-fitting PL and Raman spectra.

The calculation was performed using density functional theory with the projector augmented wave (PAW) method 31,32 , as implemented in the Vienna *ab-initio* simulation package (VASP) code 33 . Plane waves with an energy cut-off of 500 eV were used to expand the Kohn–Sham orbitals. In addition, exchange and correlation interactions between electrons were described with the generalized gradient approximation (GGA) 34 . Integration over the Brillouin zone was carried out using a $4 \times 4 \times 1$ k-points mesh while employing a vacuum space of more than 20 Å for the 4×4 supercell systems. Further, all geometries were optimized using the conjugate gradient method with van der Waals correction (optB88-vdW functional) 35 .

Results and discussion

As demonstrated in Fig. 1a, in n-type MoS_2 surfaces, He^+ ion irradiation using a commercial sputter ion gun converts p-type semiconductors by shifting the E_F downward and increasing the WF. Figure 1b,c show that, as the He^+ ion beam energy or irradiation time increased, all the binding energies of MoS_2 and SS_2 core-level spectra, as well as the valence band maxima (VBMs) obtained from the in-situ cleaved surfaces of MoS_2 single crystals, negatively shifted (Supplementary Figs. S1–S4). It is worth noting that the He gas exposure did not change the photoemission spectra of MoS_2 when the sputter gun was turned off (Supplementary Fig. S1). The maximum binding energy shift was -0.8 eV by the relatively high-energy (1.5 keV) He^+ ion irradiation with a longer time (900 s) (Supplementary Figs. S2). The lowest stable He^+ ion energy was 100 eV using a commercial sputter ion gun (Supplementary Figs. S1 and S4). Consequently, we focus on all the experimental results of this low-energy (100 eV) He^+ ion irradiation condition.

Figure 2a exhibits a rigid energy shift of the overall band structure of the in-situ cleaved surface of a MoS_2 single crystal toward the E_F with increased He^+ ion irradiation time. The band dispersion of the He^+ ion irradiated MoS_2 surface became blurred at the final stage. The comparison of Mo3d and S2p core-level spectra and valence band spectra indicates the broadening linewidth and decreasing intensity caused by He^+ ion irradiation (Fig. 2b-d).

According to the curve-fitting results, all binding energies of the prominent peaks of Mo $3d_{5/2}$ and S $2p_{3/2}$, as well as the VBMs, relatively shifted up to -0.5 eV at the final stage (Fig. 2e). The other 2D materials of MoSe₂ and SnS₂ also showed a rigid energy shift due to He⁺ ion irradiation (Supplementary Figs. S5 and S6). Concurrently, the Lorentzian linewidths of the Mo 3d and S 2p core-level spectra were systematically broadened by the irradiation of He⁺ ion (Fig. 2f). The Lorentzian width of the S 2p peak broadens before the Mo 3d peak because the displacement threshold of S is much lower than that for Mo^{26,28}. Considering that we have limited the Gaussian width contributing to the experimental resolution and other physical effects for the simplicity of the curve-fitting, the Lorentzian broadening upon He⁺ ion irradiation suggests crystallinity disorder and the production of S or Mo vacancy defect. The intensity ratio of the S 2p to Mo 3d peaks, which is directly related to the stoichiometry of the MoS₂ surface, can be used to distinguish between these two statuses (Fig. 2g). The oscillating intensity

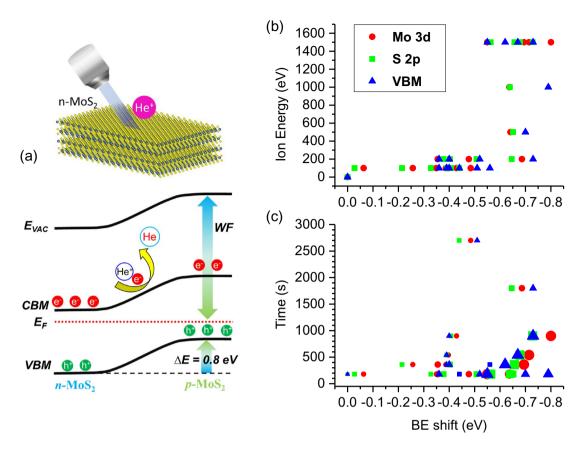


Figure 1. (a) Diagram depicting the conversion of n-type MoS_2 to p-type via the downward shifts of Fermi energy (E_F) level and the increase in the work function (WF) from the electron capture of the He^+ ion irradiation on the MoS_2 surface (inset). (b,c) The negative binding energy shifts of MoS_2 , and valence band photoemission spectra depend on the ion energy (b) and irradiation time (c) of He^+ ion irradiation. (c) Symbol size indicates the increase of the ion energy from 0.1 eV (left) to 1.5 keV (right).

ratio is related to the random migration of S or Mo atoms. The significant reduction at the final stage implies that He^+ ion irradiation preferentially sputtered the topmost S atoms³⁶.

On the other hand, we occasionally found a p-type MoS_2 surface from several investigated single crystals (Fig. 3). Compared to the n-type MoS_2 surfaces (Fig. 2 and Supplementary Figs. S1–S4), the photoemission spectra of the p-type MoS_2 surface all appeared at binding energies that were lower by -0.6 eV (Fig. $3a-c)^{37-39}$. Further, the He^+ ion irradiation on the p-type MoS_2 surface reversely shifted the photoemission spectra toward the high binding energy side (Fig. 3d). Concurrently, the weak peaks, which are indicated by arrows in the figure (Fig. 3a-c), either were weakened or disappeared after the He^+ ion irradiation. In another sample (Supplementary Fig. S4), the splitting of prominent peaks into high (n-type) and low (p-type) binding energy components by He^+ ion irradiation supports that the weak peaks correlate to n-type features 12 .

The faster Lorentzian broadening for S 2p compared to Mo 3d, along with the decreasing intensity ratio of S 2p to Mo 3d peaks, indicates the continuous sputtering of S atoms (Fig. 3e,f). Nevertheless, the intensity ratios of the initial and final values (\sim 7) are more significant than those (\sim 6) of most n-type MoS₂ surfaces. According to the experimentally observed modulating carrier type depending on the stoichiometry¹², the n- and p-type MoS₂ surfaces are relatively sulfur-deficient and sulfur-rich, respectively. In addition, our calculations intuitively support the carrier type dependence on stoichiometry (Supplementary Fig. S7). The most frequently occurring mono-sulfur vacancy defect induces significant in-gap defect states of Mo d orbitals below the conduction band minimum (CBM) of the defect-free MoS₂ monolayer $^{40-44}$. By contrast, the S atom's adsorption above the S atom of the monolayer MoS₂ enhances the S p orbitals at the VBM in a manner comparable to the Mo d orbitals. The additional neighboring S atom above the Mo atom of the monolayer MoS₂ causes in-gap defect states of S p orbitals below the CBM. The removal and addition of the S atom to the defect-free MoS₂ monolayer correspond to the contrasting ionizing dopants between the n-type (Mo⁴⁺) and p-type (S²⁻).

We also investigated the inevitably air-exposed MoS_2 samples to elucidate the influences of the He^+ ion irradiation on the WF values, structural properties, and bandgap changes. Figure 4a-c compare the photoemission spectra between the large-scale bilayer and monolayer MoS_2 samples. They were CVD-grown on the SiO_2/Si substrates but exposed to ambient air. The He^+ ion irradiation enhanced and shifted MoS_2/Si and the valence-band photoemission spectra of the bilayer MoS_2/Si toward lower binding energies, but it rarely changed those of the monolayer MoS_2/Si By contrast, the SiS_2/Si core-level spectra of both substrates slightly shifted toward higher binding energies after the SiS_2/Si after the SiS_2/Si substrate and the suboxide of

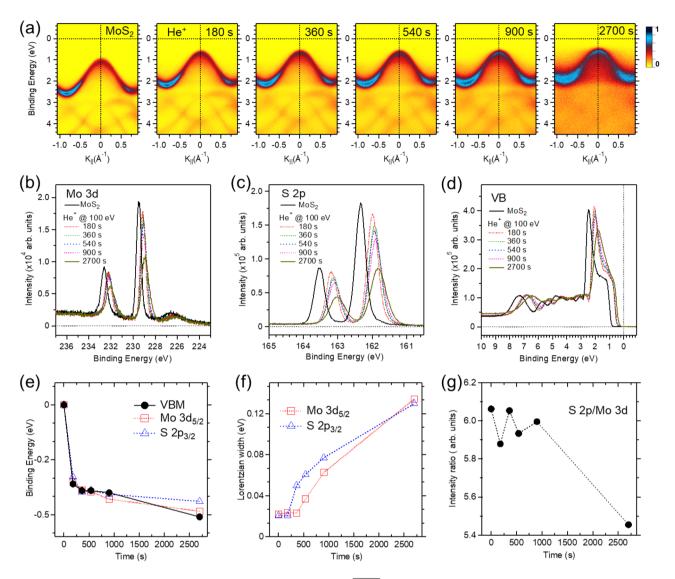


Figure 2. (a) ARPES intensity maps along the $\overline{\text{M}\Gamma K}$ symmetry lines were taken at the photon energy of hv=56 eV. The overall band structure of the freshly cleaved n-type surface of the MoS₂ single crystal moved upward from left to right as a function of the He⁺ ion irradiation time at the fixed low ion energy of 100 eV. (**b**-**d**) Comparison of Mo 3d, S 2p, and valence-band photoemission spectra taken at the respective photon energies of hv=300 eV, 222 eV, and 56 eV. (**e**) Binding energy shifts of the prominent Mo $3d_{5/2}$ and S $2p_{3/2}$ peaks and the VBM. The binding energies of the cleaved MoS₂ surface are 229.50 eV, 162.34 eV, and 0.87 eV, respectively. (**f**) Comparison of Lorentzian linewidth of Mo 3d and S 2p core-level spectra. (**g**) The intensity ratio of S 2p to Mo 3d core-level spectra.

 ${
m SiO}_x$ (Si³+)^{45,46}. The smaller and larger Si⁴+ peaks than the Si³+ peaks in the bilayer and monolayer MoS₂ samples increased after the He⁺ ion irradiation. The SiO₂/Si substrates are supposed to act as charge reservoirs and serve as n-type doping into the monolayer MoS₂⁴7. This then appears to result in a lack of MoS₂-related photoemission spectra shifts in the monolayer under the He⁺ ion irradiation's current condition. Alternatively, this may also be caused by the severely contaminated surface of the monolayer MoS₂. The oxide peaks, which are indicative of the molybdenum oxidation state of Mo⁶+ above the Mo $3d^{3/2}$ spectra (Fig. 4a), O 2s core-level spectra, and the CO features (Fig. 4c), were much more overwhelming in the monolayer than in the bilayer; this will be discussed in detail in a later section.

To confirm the modulating carrier type that is expected from the photoemission measurements before and after He $^+$ ion irradiation, we conducted WF measurements and prepared additional MoS $_2$ samples. The WF is the difference between the local vacuum energy and E $_F$ (Fig. 1a). The WF values of the bulk (4.86 eV), bilayer (4.57 eV), and monolayer (4.59 eV) (Fig. 4e–g) were comparable to those reported in prior studies^{48–52}. These WF values of the bulk and bilayer MoS $_2$ samples increased after the He $^+$ ion irradiation; however, that of the monolayer MoS $_2$ sample decreased. These contrasting results support the photoemission data indicating the p-type doping in the bulk and bilayer MoS $_2$ samples and further n-type doping in the monolayer MoS $_2$ sample. More interestingly, these air-exposed samples provide a method that can be applied in practice to convert the

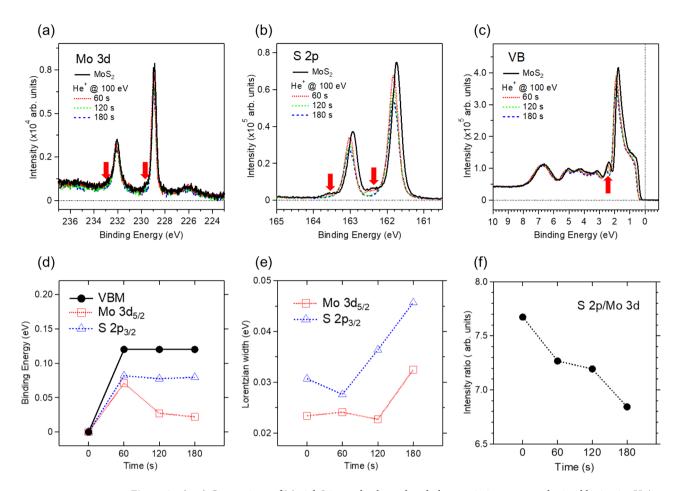


Figure 3. (a–c) Comparison of Mo 3d, S 2p, and valence-band photoemission spectra obtained by in-situ He⁺ ion irradiation on the freshly cleaved surface of the MoS₂ single crystal. These spectra were taken at the photon energies of hv = 300 eV, 222 eV, and 56 eV, respectively. The red arrows beside the prominent p-type peaks indicate the n-type features (see the context for details). (d) The binding energy shifts of the prominent Mo $3d_{5/2}$ and S $2p_{3/2}$ peaks and the VBM. The binding energies of the cleaved MoS₂ surface are 228.92 eV, 161.74 eV, and 0.30 eV, respectively. (f) Comparison of Lorentzian linewidth of Mo 3d and S 2p core-level spectra. (g) The intensity ratio of the S 2p to Mo 3d core-level spectra.

n-type MoS_2 surfaces into p-type under the current condition of the He^+ ion irradiation, even though it is valid over the bilayer thickness.

Finally, the Raman and PL spectroscopy measurements elucidate whether or not the n-type to p-type (or further n-type) conversion by the He $^+$ ion irradiation observed from the MoS $_2$ -related photoemission spectra and WF values is related to the creation of structural defects together with the bandgap change. There were no Raman or PL spectra shifts between the air-exposed and He $^+$ ion-irradiated samples (Supplementary Figs. S8–S11). However, compared to the changes in Raman intensity for most bulk MoS $_2$ crystals and CVD-grown bilayer and monolayer samples by the He $^+$ ion irradiation, the PL intensities were significantly reduced. Specifically, the He $^+$ ion irradiation further decreased the PL intensities of the CVD-grown bilayer on the Al $_2$ O $_3$ substrate compared to those of the CVD-grown bilayer on the SiO $_2$ substrate. Remarkably, the He $^+$ ion irradiation exhibited red-shifts in both the Raman and PL data of the CVD-grown monolayer MoS $_2$ sample on the SiO $_2$ substrate compared to those of the Al $_2$ O $_3$ substrate (Supplementary Fig. S11). The corresponding optical microscope images indicate that the CVD-grown MoS $_2$ monolayers on the SiO $_2$ substrate are prone to be degraded from extensive cracking due to the oxidation along the grain boundaries 53 . This may be a possible reason for the lack of change in the photoemission data of the monolayer MoS $_2$ by the He $^+$ ion irradiation. To circumvent this problem, we prepared the mechanically exfoliated MoS $_2$ monolayers on the SiO $_2$ substrates.

Figure 5 compares the Raman and PL data obtained at the same positions before and after the He $^+$ ion irradiation for 180 s (Fig. 5a–c) and 360 s (Fig. 5d–f). As the He $^+$ ion irradiation time increased, the PL intensities decreased significantly compared to the Raman intensities. Considering the enhanced PL intensity of the monolayer MoS $_2$ by p-type doping ⁵⁴, the electron doping into the monolayer MoS $_2$ attracted from the underlying SiO $_2$ substrate by the He $^+$ ion irradiation could reduce the PL intensities. For the He $^+$ ion irradiation time of 180 s, the difference between the E $_{2g}^1$ and A $_{1g}$ Raman peaks increased by the former and latter's red- and blue shifts (Fig. 5b). The red- and blue Raman shifts are attributed to the tensile and compressive strains by decreasing and increasing the force constant in MoS $_2$, respectively ⁵⁵. Besides, the increased separation between two Raman peaks is supposed to have resulted from vacancy defects ⁵⁵. Accordingly, the direct A and B exciton peaks' energies of the

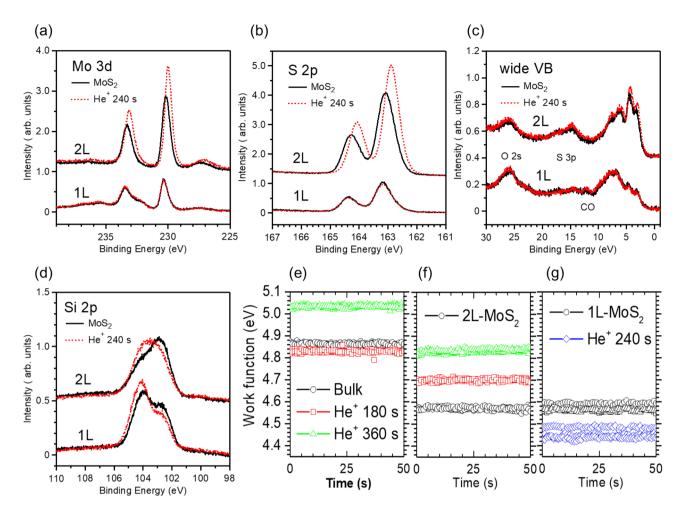


Figure 4. (a–d) Comparison of photoemission spectra between the CVD-grown 1L- and 2L-MoS₂ samples before and after low-energy (100 eV) He⁺ ion irradiation. The photoemission data were taken at the photon energy of hv = 360 eV. (e–g) The work functions were measured at three random positions for each sample using an ambient Kelvin probe system.

PL spectra increased, thus forming the shoulders below the A peak (Fig. 5c). For the He⁺ ion irradiation time of 360 s, the differences between the E^{1}_{2g} and A_{1g} Raman peaks increased less due to slight red-shifts of both peaks (Fig. 5e). Thus, the A and B exciton peaks' energies did not change while retaining the shoulders below the A peak (Fig. 5f). PL is highly dependent on doping⁵⁶. These trion-like features can be formed by injected carriers from the SiO₂ substrates into the monolayer MoS₂ or in-gap defect states below the CBM by removing and adding the S atom through He⁺ ion irradiation 56 (Supplementary Fig. S7). Notably, the intensity ratio of the E^{1}_{2g} peak to the A_{1g} peak and their Lorenzian widths all increased for the He⁺ ion irradiation of 180 s but decreased for 360 s. The optical microscope image indicates damaged areas near these positions after 360 s of He⁺ ion irradiation (Supplementary Fig. S12). The Raman intensities further decreased, but the difference between the E_{2g}^1 and A_{1g} peaks increased by their respective red- and blue shifts, as shown in the He+ ion irradiated sample for 180 s (Fig. 5b). However, the PL signals disappeared. This may be due to the topmost layer's desulfurization³⁶, which can lead to the metallic property as a result of the exposed Mo atoms, as shown in bulk MoS, (Supplementary Fig. S8). The He⁺ ion irradiation time for 180 s seems to be the critical parameter for generating the S vacancy defects. The low concentration of S vacancy defects increases the direct bandgap of the defect-free MoS2, but it also leads to an increase in the indirect bandgap by inducing in-gap defect states⁴⁴. Another possibility, based on the increasing intensity ratio of S 2p to Mo 3d peaks, is the migration of the topmost S atoms before sputtering by He⁺ ion irradiation (Supplementary Figs. S1-S4). When the S atom moves along the horizontal direction (Fig. 5g), the direct bandgap size of the monolayer MoS₂ decreases (Fig. 5h). However, the bandgap size increases when moving along the positive vertical direction. The direct bandgap becomes indirect if the displacement is outside the ranges of – 0.5 Å and 0.75 Å. The size of the indirect bandgap reduces with the enhanced VBM/CBM or in-gap defect states consisting of Mo d orbitals (Supplementary Fig. S13). Therefore, converting n-type MoS₂ to p-type by electron capture under the current low-energy (100 eV) He+ ion irradiation is supposed to be accompanied by the migration of the topmost S atoms or its minimal sputtering. We note that it is possible to lower the kinetic energies of He⁺ ions down to ~15 eV by using a commercial sputter ion gun equipped with a Wien-filter for mass/charge separation⁵⁷. Further research needs to study the possibility of converting n-type supported MoS₂

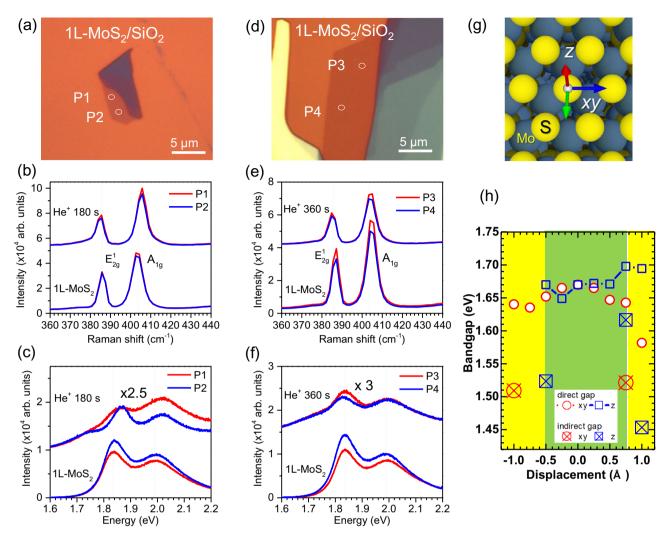


Figure 5. (a,d) Optical microscope images of the mechanically exfoliated MoS_2 flakes on the SiO_2/Si substrates. Comparison of Raman (b,e) and PL (c,f) spectra of 1L-MoS $_2$ samples before and after He $^+$ ion irradiation for 180 s (b,c) and 360 s (e,f). (g) Schematic of available migrations for the S atoms before sputtering with He $^+$ ion irradiation. (h) Displacement dependence of the S atom on the direct bandgap energies of 1L-MoS $_2$.

monolayer into p-type without deteriorating its intrinsic functionality by using much lower energy of He^+ ion irradiation or using a capping layer like the overlayer graphene under the current He^+ ion irradiation²⁹.

Summary

In conclusion, the photoemission and WF measurements have shown p-doping shifts of the E_F from the bulk to bilayer MoS_2 surfaces via the electron capture of the low-energy (100 eV) He^+ ion irradiation. Meanwhile, the electron capture ability of the He^+ ion irradiation is retained up to the MoS_2 bilayer thickness, but it is restricted at the MoS_2 monolayer because it attracts electrons from underlying substrates. Raman and photoluminescence measurements and theoretical first-principles calculations have revealed that the p-doping effects by the electron capture of the low-energy He^+ ion irradiation are attributed to the increased bandgap size of the MoS_2 surface through the migration of the topmost S atoms. Moreover, the p-type capacitance-voltage curves of the thicker MoS_2 metal-oxide-semiconductor capacitor (Supplementary Fig. S14) concretize that the He^+ ion irradiation could be a stable and universal method for achieving the ultimate performances of the MoS_2 -based p-type FET device⁵⁸.

Received: 19 August 2021; Accepted: 23 November 2021 Published online: 08 December 2021

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Acknowledgements

The authors acknowledge support from the Basic Science Research Program through the National Research Foundation of Korea (NRF) funded by the Ministry of Education (Grant Nos. 2020R1A2C1014205, 2019R1A6A1A11053838, 2017M3A7B4049173, 2021R1I1A1A01057086) and the DGIST R&D Program (21-IT-01) funded by the Ministry of Science, ICT, and the Future Planning. S.R. acknowledges the financial support from Samsung Electronics Co., Ltd (IO201215-08191-01). Experiments at PLS-II were supported in part by MSICT and POSTECH.

Author contributions

S.W.H. designed the study, performed experiments, analyzed data, and prepared the manuscript. W.S.Y. carried out density functional theory calculations. H.K., Y.K., and S.R. obtained and analyzed Raman and PL data. D.-H.K. performed the He⁺ ion irradiation. C.W.A. obtained and analyzed the capacitance–voltage curves. All the authors discussed the results and commented on the manuscript.

Competing interests

The authors declare no competing interests.

Additional information

Supplementary Information The online version contains supplementary material available at https://doi.org/10.1038/s41598-021-02932-6.

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