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Thermal- and salt-activated shape memory hydrogels based on a gelatin/polyacrylamide double network†

Fang Chen, Kaixiang Yang, Dinglei Zhao and Haiyang Yang *

Shape memory hydrogels have been extensively studied in the past decades owing to their exceptionally promising potential in a wide range of applications. Here, we present a gelatin/polyacrylamide double network hydrogel with thermal- and salt-activated shape memory effect. The thermally activated behavior is attributed to the reversible triple helix transformation of gelatin, and the salt-activated performance can be ascribed to the formation of hydrophobic interaction domains under the Hofmeister effect. The hydrogel can memorize a temporary shape successfully through soaking with $(\text{NH}_4)_2\text{SO}_4$ solution or decreasing temperature, and recovers its permanent shape by extracting ions with deionized water or increasing temperature. In particular, the hydrogel exhibits excellent shape fixity and recovery ratio. The presented strategy may enrich the construction as well as application of biopolymer based shape memory hydrogels.

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Introduction

As typical representatives of “soft-wet” materials, hydrogels are widely used in fields ranging from actuators to biomaterials and tissue engineering.^{1–3} Among these hydrogels, the shape memory hydrogels (SMHs) have received intensive attention. These SMHs are capable of deforming and fixing one or more temporary shapes and subsequently recovering to its initial permanent shape under external stimuli, such as temperature,⁴ pH,⁵ light,⁶ solvents,⁷ ultrasound⁸ and so on. The combination of a strong network and a weak switchable network is the main concept of the SMHs.⁹ Shape memory effect (SME) can be achieved by reversibly changing the weak network for shape fixation and recovery.¹⁰ Therefore, stimuli responsive weak reversible cross-linking bonds have been introduced to endow hydrogels with shape memory properties, including dynamic covalent bonds,¹¹ crystallization,¹² metal–ligand coordination,¹³ hydrogen-bonding,¹⁴ peptide and protein self-assembly,¹⁵ host–guest interactions,¹⁶ *etc.*

In recent years, many SMHs with weak reversible cross-linking networks in response to desire stimuli have been reported.^{17,18} Among various stimuli, temperature is the most widely employed.¹⁹ For example, Li *et al.*²⁰ demonstrated a novel temperature responsive shape memory hydrogel based on the inclusion complexation between a star-shaped

adamantyl-terminated 8-arm PEG and a star shaped PNI-PAAm with a cyclodextrin core. In addition, salt-activated shape memory performance was also paid much attention.²¹ Chen and co-workers²² reported the polyacrylamide–chitosan (PAAm–CS) based shape memory hydrogel which was fabricated based on reversible physical interactions, microcrystal and chain-entanglement interactions. Here, chitosan can not only form a kind of chain-entangled structure in NaCl solution but also display a kind of microcrystalline structure in NaOH solution. Besides, there are also some SMHs triggered by orthogonal stimuli.²³ We have previously reported the unusual thermal- and light-activated shape memory effects in an agarose/poly (acrylamide-co-acrylic acid) interpenetrating network hydrogel.²⁴ The thermal-activated shape memory behavior is attributed to the reversible coil-helix transition of agarose macromolecules in response to temperature while the light-activated SME is a result of the photoreduction of Fe(III) to Fe(II) in the presence of reductive citric acid.

In comparison to the synthetic polymer, biopolymers are more attractive for fabricating biocompatible SMHs.²⁵ In particular, natural gelatin, as a representative derivative of collagen, possesses distinctive biocompatibility.²⁶ With temperature increasing, gelatin exhibits reversible triple helices transformation and decrease of mechanical properties.²⁷ Recently, Wang groups²⁸ reported that gelatin hydrogels which treated with $(\text{NH}_4)_2\text{SO}_4$ solution had more excellent ductility and strength due to Hofmeister effect. Hofmeister effect was the interactions between the ions and the polymer chains, which can be easily found in the process

CAS Key Laboratory of Soft Matter Chemistry, School of Chemistry and Materials Science, University of Science and Technology of China, Hefei 230026, China.
E-mail: yhy@ustc.edu.cn; Tel: +86-551-63607549

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of folding and precipitation of proteins.²⁹ However, SMHs based on Hofmeister effect have been rarely reported.

In the present work, we presented a thermal- and salt-activated shape memory hydrogel featuring for the gelatin/polyacrylamide double network (gelatin/PAM DN). As depicted in Scheme 1, the gelatin/PAM hydrogel was prepared by free radical polymerization of AM in the presence of gelatin. The reversible configuration of the gelatin under different temperature endowed hydrogel with temperature responsive ability. Salt-activated performance was ascribed to the formation of reversible chain bundle and hydrophobic domains under Hofmeister effect. Thus, we here presented a new concept to fabricate biopolymer-based SMHs, which contributed to the development of smart soft materials.

Experimental

Materials

Gelatin (Porcine skin, Type A, 300 Bloom) was purchased from Sigma-Aldrich Life Science & Technology Co., Ltd. Acrylamide (AM), ammonium sulfate, sodium carbonate, potassium carbonate, dipotassium hydrogenphosphate were obtained from Sinopharm Chemical Reagent Co., Ltd. *N,N'*-Methylenebisacrylamide (MBA) and 2-hydroxy-4'-(2-hydroxyethoxy)-2-methylpropiophenone (IRGACURE 2959) were purchased from Energy Chemical. All materials were analytical reagents and

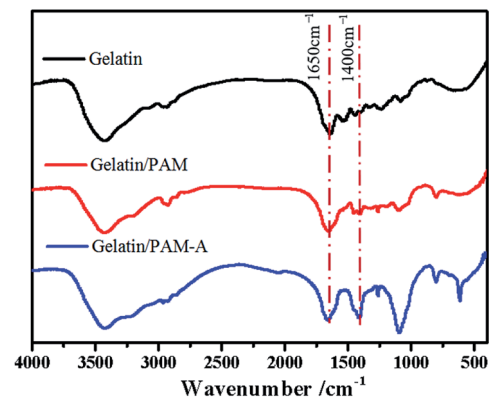
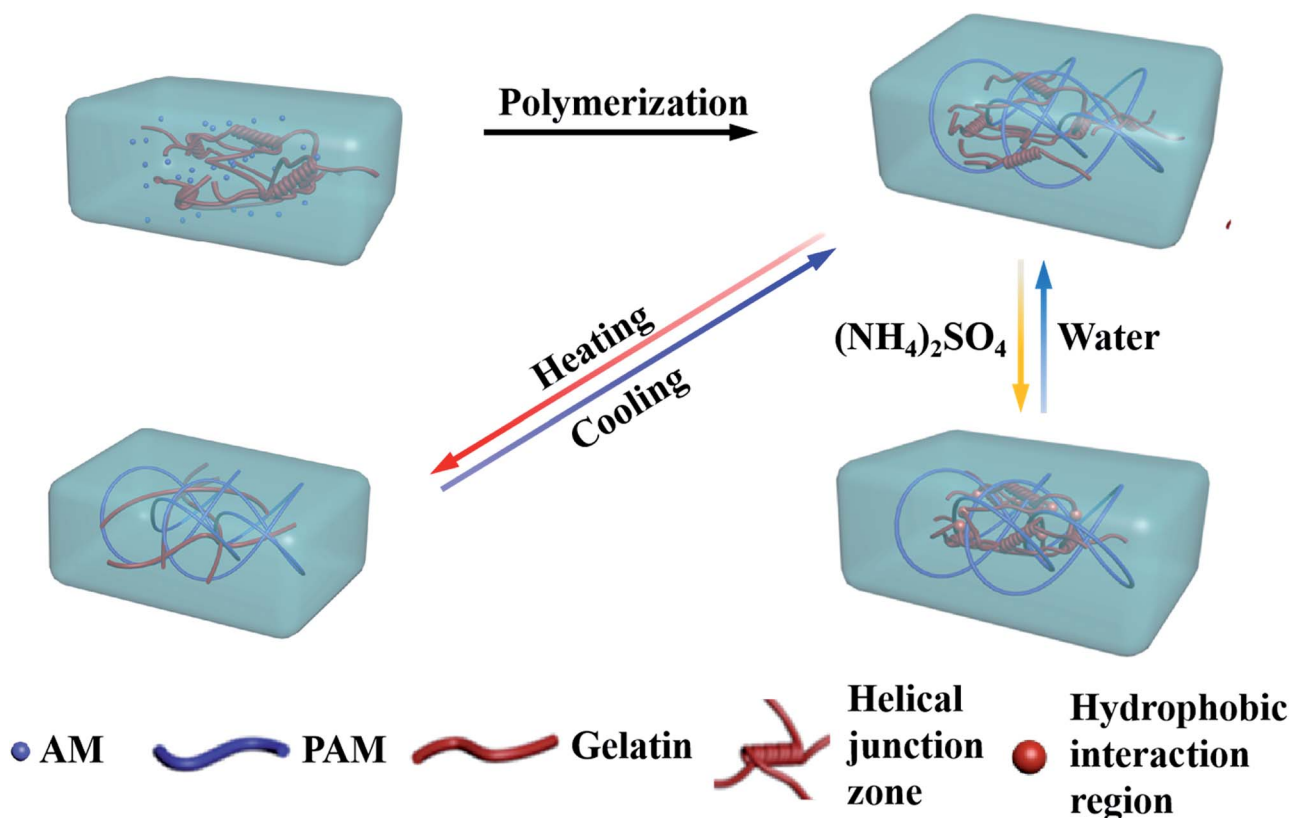


Fig. 1 The FTIR spectra of the gelatin, gelatin/PAM hydrogels, and gelatin/PAM-A hydrogels.

used as received without further purification. Deionized water was used in all the experiments.

Preparation of gelatin/PAM double network hydrogels

The synthesis of hydrogels was briefly described here. First, the suspension of gelatin in deionized water was heated at 50 °C for 30 min to obtain a transparent solution. Then, AM, MBA (chemical cross-linker) and IRGACURE 2959 as a photoinitiator were dissolved in the above solution. After removing all air bubbles by ultrasonication, the homogenous mixture was poured into molds



Scheme 1 The mechanisms of the shape memory hydrogel.

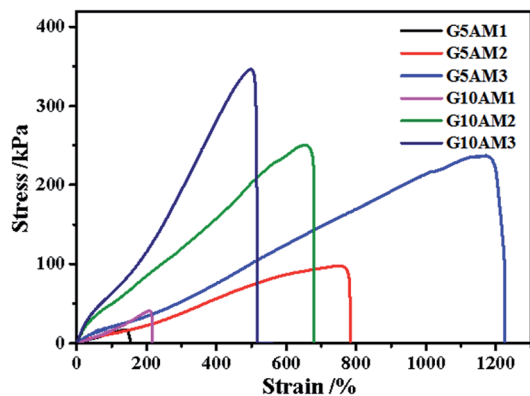


Fig. 2 Tensile stress–strain curves of the gelatin/PAM hydrogels with different gelatin and acrylamide concentrations.

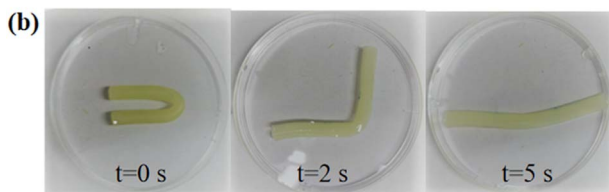
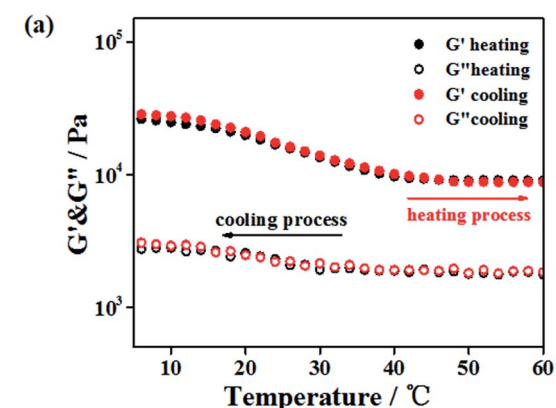


Fig. 3 (a) Dependence of storage modulus (G') and loss modulus (G'') on temperature. (b) Images demonstrating the transition from the temporary shape to the permanent shape for the thermal-activated SME.

to cool down for the formation of gel at 4 °C. Then it was polymerized under UV irradiation to form an gelatin/PAM DN hydrogel at room temperature for 6 hours. MBA was 0.02 mol% relative to the monomers and IRGACURE 2959 was 1 mol%. In order to investigating the influence of the contents of the gelatin and AM on the mechanical performance of the hydrogel, a series of hydrogels with the different contents of gelatin and AM were prepared. In the experiments, the as-prepared gelatin/PAM hydrogels were designated as GxAMy, in which “x” represents the mass contents of gelatin (g) and “y” represents the molarity of AM (M). Subsequently, the obtained gelatin/PAM hydrogels were soaked in $(\text{NH}_4)_2\text{SO}_4$ solutions (the concentration of the solutions are 5, 10, 15, 20, 25, 30, 35, and 40 wt%, respectively) at room temperature for 6 hours to obtain the gelatin/PAM-A hydrogels.

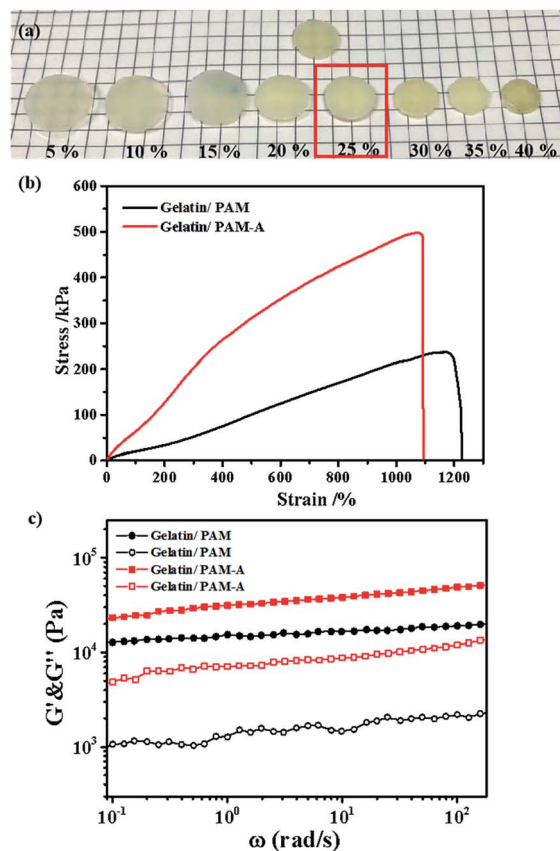


Fig. 4 (a) Photographs of the gelatin/PAM hydrogels after immersion in $(\text{NH}_4)_2\text{SO}_4$ solutions with various concentrations. (b) Tensile stress–strain curves of the gelatin/PAM and gelatin/PAM-A hydrogels. (c) Frequency sweep data of the gelatin/PAM and gelatin/PAM-A hydrogels in terms of (filled symbols) G' and (open symbols) G'' .

Mechanical properties tests

The mechanical properties of hydrogels were all tested on an electronic universal testing machine (EZTest, SHIMADZU) at room temperature. For the tensile and loading–unloading tests, the hydrogel samples were cut into dumbbell shape with length 13 mm, width 2 mm and thickness 1.2 mm. In the loading–unloading tests, in order to prevent water evaporating, all the samples were coated with silicone oil. The crosshead velocity was kept at 100 mm min^{-1} . For the successive loading–unloading tests, the strain rate was fixed at 150 mm min^{-1} . The dissipative energy was calculated from the integral area of the hysteretic circle of the extension–recovery curve.

Rheological experiments

The rheological behavior of hydrogels were characterized with a rheometer (TA AR-G2, TA Instruments) equipped with 40 mm parallel plates. A solvent trap was filled with silicone oil to minimize water evaporation. The storage modulus (G') and the loss modulus (G'') were measured as a function of angular frequency from 100 to 0.1 rad s^{-1} at 25 °C. Temperature sweep data were obtained at a fixed frequency ($\omega = 6.28 \text{ rad s}^{-1}$) and

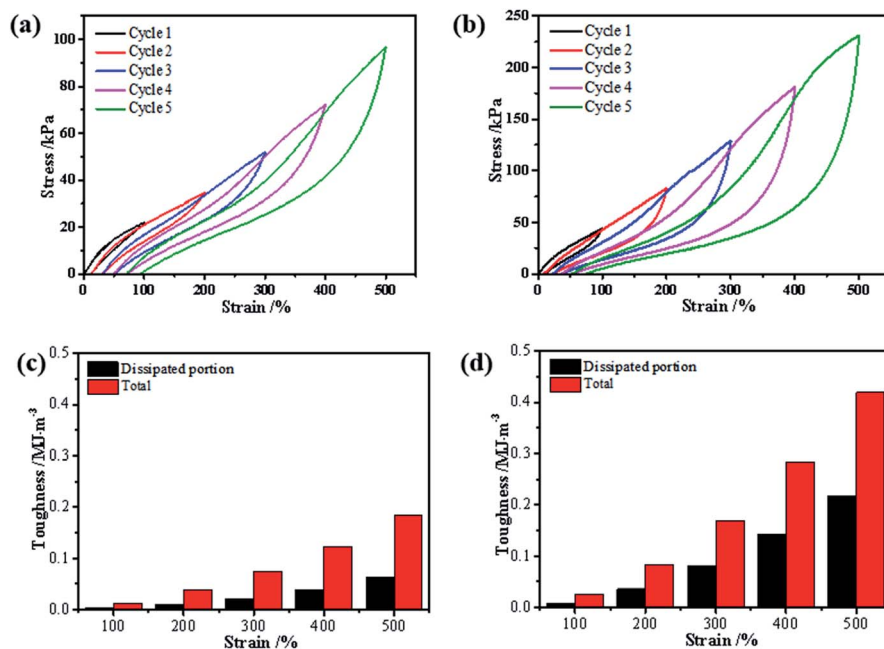


Fig. 5 Loading–unloading tests of the (a) gelatin/PAM hydrogels and (b) gelatin/PAM-A hydrogels with varying maximum tension strains; the calculated total and dissipated toughnesses (curve area) of the (c) gelatin/PAM hydrogels and (d) gelatin/PAM-A hydrogels during the loading–unloading cycles with varying maximum tension strains.

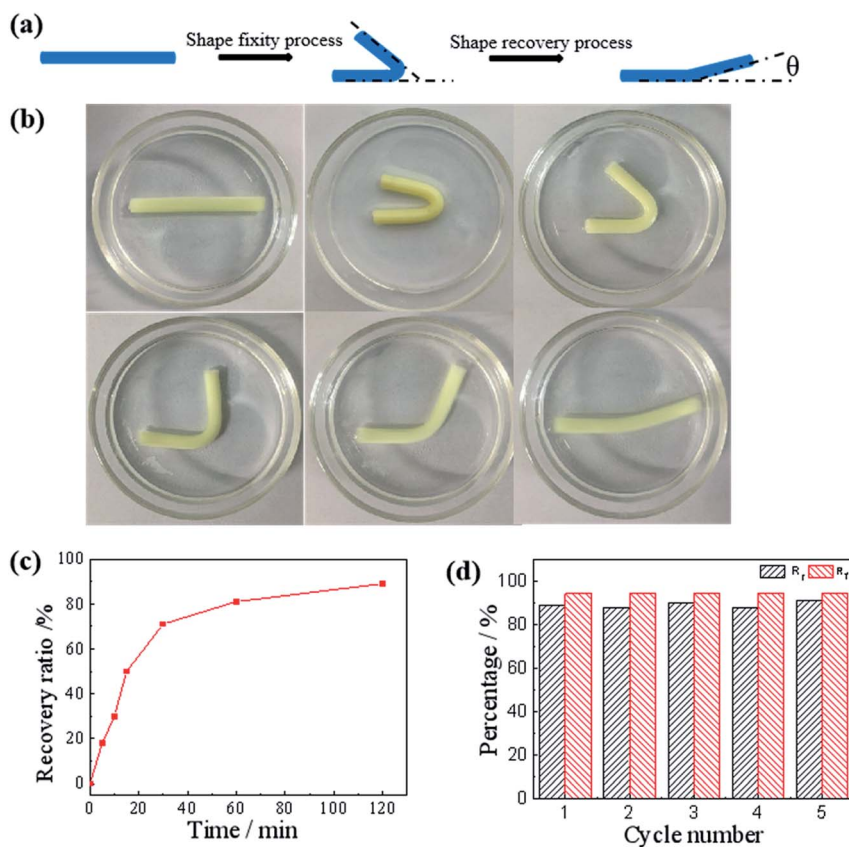


Fig. 6 (a) Schematic illustrations of the shape memory effect. (b) Images demonstrating the transition from the temporary shape to the permanent shape for the salt-activated SME. (c) R_r for the gelatin/PAM hydrogels shown as a function of time at room temperature. (d) Evaluation of the gelatin/PAM hydrogels shape memory cycles at room temperature.

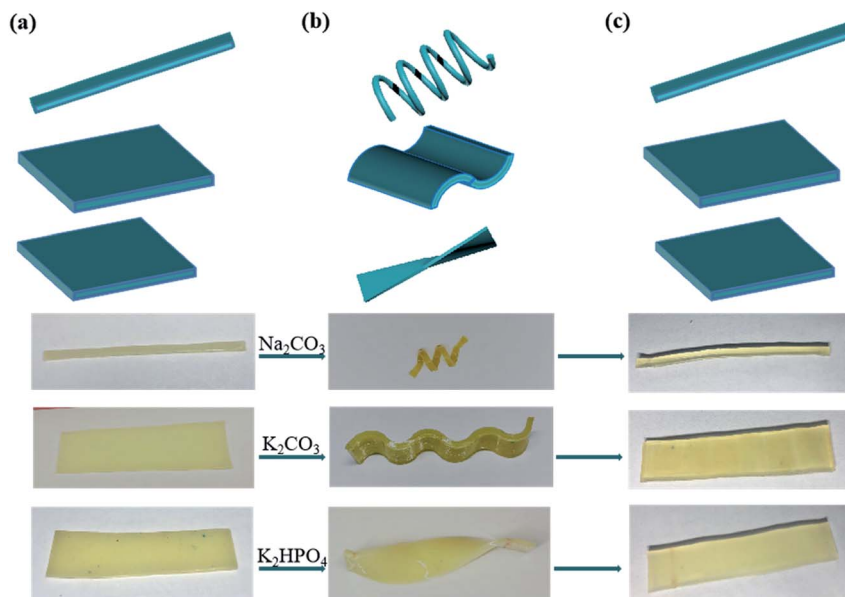


Fig. 7 Photos showing various (a) initial shape, (b) fixed shape and (c) permanent shape at room temperature treated by Na_2CO_3 , K_2CO_3 , K_2HPO_4 solution.

strain ($\gamma = 0.1\%$) covering a range of $5\text{--}60\text{--}5\text{ }^\circ\text{C}$ (heating and cooling rate: $2\text{ }^\circ\text{C min}^{-1}$).

Shape memory evaluation

The shape memory behaviors of the gelatin/PAM hydrogels were evaluated by bending tests at room temperature.³⁰ For the thermal-activated SME, a cylindrical gel sample was immersed in $90\text{ }^\circ\text{C}$ water for 20 s and then immersed in ice water for 30 s to fix the temporary shape “U”. The shape recover behavior was further observed by immersing hydrogels in $90\text{ }^\circ\text{C}$ water. For the salt-activated SME, a cylindrical gel sample was immersed in $(\text{NH}_4)_2\text{SO}_4$ solution for 6 h to fix the temporary shape “U”. The shape recover behavior was further observed by immersing hydrogels in deionized water. The shape fixity ratio (R_f) and shape recovery ratio (R_r) were defined by following equations:

$$R_f = \frac{\theta_t}{\theta_i} \times 100\% \quad (1)$$

$$R_r = \frac{\theta_i - \theta_f}{\theta_i} \times 100\% \quad (2)$$

where θ_i is the actually curled angle, θ_t is the temporarily fixed angle, and θ_f is the final angle. Each datum for calculating is from three independent measurements.

The shape recovery process was recorded using a digital camera. A series of photographs were picked out to demonstrate the transition from the temporary shape to the permanent shape.

Results and discussion

The preparation process for gelatin/PAM DN hydrogels was illustrated in Scheme 1. The physically cross-linking triple

helices was formed by hydrogen bonds of gelatin at $4\text{ }^\circ\text{C}$. The chemically cross-linked PAM network was formed through the radical polymerization at a total monomer concentration of $1\text{--}3\text{ M}$ via UV light. FT-IR analysis was further carried out to verify gelatin/PAM DN hydrogels. As shown in Fig. 1, after polymerization, the absence of monomers was confirmed by the completely disappearance of the peak at $3100\text{--}3000\text{ cm}^{-1}$ corresponding to the carbon-carbon double bond.²⁴ The gelatin/PAM curve has a broadband around 3410 cm^{-1} and a characteristic peak at 3210 cm^{-1} due to the stretching vibration of N-H, which were associated with AM and gelatin. The successful preparation of the gelatin/PAM DN hydrogels was thus confirmed by FTIR spectrum. Upon treatment with $(\text{NH}_4)_2\text{SO}_4$, the intensity of the amide I bands (1650 cm^{-1}) increased. A peak at 1400 cm^{-1} for the C-H bending vibrations and CH_3 symmetrical deformation vibrations became a stronger absorption, which implying the occurrence of stronger hydrophobic interactions.²⁸

Then, the mechanical performance of hydrogels with different gelatin and AM concentrations have been tested at room temperature. From the Fig. 2, when the AM concentration was 1 M , both of the hydrogels (G5AM1 and G10AM1) exhibited poor mechanical properties. For example, under small tensile stress (16.21 kPa) and strain (142.99%), the G5AM1 hydrogel was easily ruptured with a small tensile stress (16.21 kPa) and strain (142.99%), as the gelatin contents increased, the maximum tensile stress (40.83 kPa), and strain (207.92%) increased little. When the concentration of AM was increased to 2 M or 3 M , all of samples show much better mechanical strength. Besides, the mechanical performance also influenced by the gelation concentration. In specifically, when the concentration of AM was set as 2 M , the tensile stress at fracture for the hydrogels was increased from 97.22 to 250.56 kPa and

the failure strain was increased from 656.16% to 759.78% as the gelatin content changed from 5 wt% to 10 wt%. However, the elongation property showed opposite concentration dependent behavior. The fracture stress for G5AM3 was 237.02 kPa, while the G10AM3 sample exhibited a fracture stress of 346.08 kPa. Although G10AM3 was stronger than G5AM3, the fracture strain of G10AM3 (499.90%) was much smaller than G5AM3 (1171.15%). In a word, the G5AM3 hydrogel exhibited excellent mechanical property with tensile stress and strain of 237.02 kPa, and 1171.15%, respectively. Therefore, we chose G5AM3 hydrogel as the model sample and subjected to the following experiments.

It has been mentioned³¹ that gelatin/PAM DN hydrogel can exhibit thermal-activated SME, and we briefly discuss below. Here, triple helices of gelatin were used as the thermal switching segments. Temperature sweep was conducted to investigate the temperature responsive behavior of the gelatin/PAM hydrogels system. Fig. 3a shows the storage modulus (G') and loss modulus (G'') of gelatin/PAM hydrogels under fixed frequency (6.28 rad s^{-1}) during cooling–heating cycle. The G'' was lower than the corresponding G' in the entire temperature range, suggesting the elastic nature of the gelatin/PAM hydrogels. The G' value decreased from 26.2 to 9.1 kPa under the temperature range from 5 to 45 °C, while the G'' remained fundamentally unchanged in the entire range. When temperature exceeded 45 °C, G' of the gelatin/PAM hydrogel also kept almost a constant in the heating and cooling process. This phenomenon was attributed to the presence of non-temperature responsive chemically crosslinked PAM network, leading to the steady cross-linking density. In essence, the decrease of G' with the increasing of temperature contributed to the coil-helix transition of the gelatin in hydrogels. Upon cooling, G' and G'' went back to the original value due to the aggregation of triple helices, indicating thermoreversibility of the hydrogels. Fig. 3b shows the photos of the thermally triggered SME. A gelatin/PAM hydrogel was deformed into U-shape by cooling to 0 °C, and then recovered to a rod-shape within 5 s after immersing in a water bath at 90 °C. The given angle was 173°, while the final angle was 8°. The thermal-activated SME is attributed to the reversible coil to triple helices transformation of gelatin in response to temperature, and the chemically cross-linked of PAM network function as a fixing phase. Notably, the temporarily fixed shape slightly changed with time even though at freezing temperature (Fig. S1†).

We then focused on the salt effect on the mechanic behavior of the hydrogel. In order to investigate the effect of ions on the aggregation properties and the performance of gelatin/PAM hydrogels, we treated hydrogels with different ions. Considering that NH_4^+ and SO_4^{2-} are strongly kosmotropic ions that has been examined in the Hofmeister series.²⁸ Hence, we chose $(\text{NH}_4)_2\text{SO}_4$ to act as the switchable agent. Hydrogels were cut into 10 mm parallel plates and then immersed in $(\text{NH}_4)_2\text{SO}_4$ solutions at various concentrations (5, 10, 15, 20, 25, 30, 35, and 40 wt%). The graph in Fig. 5a indicated that hydrogels swelled to some extent at low salt concentration and but shrunk at high salt concentration. Interestingly, sample kept its original volume when the concentration of $(\text{NH}_4)_2\text{SO}_4$ was 25 wt%. To

gain more insight, we conducted tensile and rheological studies of gelatin/PAM and gelatin/PAM-A samples treated by 25 wt% $(\text{NH}_4)_2\text{SO}_4$ solution. The tensile stress–strain and frequency data of the hydrogels were presented in Fig. 4b and c, respectively. Note that elongation at break of the gelatin/PAM hydrogel was 1171.15%, and the tensile stress was 237.02 kPa. After immersing in $(\text{NH}_4)_2\text{SO}_4$ solution, the tensile stress and elongation at break were 498.41 kPa and 1071.92%, respectively (Fig. 4b). Obviously, the tensile stress of gelatin/PAM-A was apparently higher than the values of the gelatin/PAM hydrogels. Besides, compared to the original sample, elongation of gelatin/PAM-A hydrogel elongation at break decreased slightly. As expected, after immersing in $(\text{NH}_4)_2\text{SO}_4$ solution, the reversible physical interaction assisted by Hofmeister effect in the hydrogel generated. As a result, the mechanical properties of the hydrogels were enhanced. The frequency dependence of the G' and G'' of hydrogels at 25 °C were shown in Fig. 4c. It can be seen that G' and G'' of the gelatin/PAM-A were higher than the corresponding storage G' and G'' of the gelatin/PAM in the entire frequency range ($0.1\text{--}100 \text{ rad s}^{-1}$). Gelatin/PAM-A showed an obvious enhancement in terms of G' and G'' compared to gelatin/PAM. Such changing tendency of the G' and G'' was attributed to the formation of the chain bundling and hydrophobic interaction domains which provided the tertiary network within the hydrogels.

In addition, the formation of triple helices and physical interaction was also supported by loading–unloading tests. The loading–unloading cycles of the hydrogel before and after $(\text{NH}_4)_2\text{SO}_4$ treatment were tested and the stress–strain curves were displayed. Apparently, all of these hydrogels showed a hysteresis loop in the extension–recovery cycles. For gelatin/PAM, Fig. 5 showed the increase of the dissipated energy from 0.003 MJ m^{-3} (cycle 1) to 0.06 MJ m^{-3} (cycle 5). Similarly, it increased from 0.01 MJ m^{-3} (cycle 1) to 0.22 MJ m^{-3} (cycle 5) for gelatin/PAM-A. For each cycle, the dissipated energy of gelatin/PAM-A was higher than that of gelatin/PAM. The hysteresis indicated the energy dissipated during the loading–unloading cycles.³² Based on the energy dissipation mechanism, the chemical cross-linking was used to act as a skeleton to maintain structure, while reversible cross-linking served as the sacrificial bonds to dissipate energy.³³ The aforementioned results suggested that triple helices in gelatin/PAM functioned as the sacrificial bonds; by comparison, not only triple helices but also physical interaction domains assisted by Hofmeister effect in gelatin/PAM-A served as the sacrificial bonds. Consequently, physical interaction domains formed by soaking with $(\text{NH}_4)_2\text{SO}_4$ solutions could enhance the mechanical properties and apply as temporary cross-links.

After confirming the salt enhanced mechanic property, we then studied the salt-activated SMH shape memory phenomenon. The shape fixity ratio (R_f) and shape recovery ratio (R_r) of the hydrogels were obtained by bending experiments performed on U-shaped samples. Here, the R_f described the efficiency of programming and R_r characterized the ability of the material to memorize the permanent shape. As shown in Fig. 6, a straight strip of gelatin/PAM hydrogel was applied with a continuous external force to bend its shape to a U-shape. Then, it was

soaked in the 25 wt% $(\text{NH}_4)_2\text{SO}_4$ solutions to fix shape with $R_f = 94.4\%$. These physically cross-linking domains assisted by Hofmeister effect could act as temporary cross-links to stabilize the temporary shape. The hydrogel was sequentially placed in deionized water to remove the $(\text{NH}_4)_2\text{SO}_4$. It was found that the resultant hydrogel recovered to its initial shape within about 120 min and the R_r reached to 89% (Fig. 6c). As the physical interaction disappeared, the shape gradually recovered to permanent network as a result of extraction of ions with deionized water. In addition, as presented in Fig. S2,† the shape memory behavior of G10AM3 performed the best in fracture stress. G10AM3 sample had a larger modulus and yield stress, which indicated lower fixed ratio ($R_f = 89.4\%$). As show in Fig. S2b,† R_r of G10AM3 hydrogel reached to 85.6% after 150 min. To examine the repeatability of the shape memory capability, the cycles of shape fixing and recovery were repeated for 5 times (Fig. 6d). The cyclicity was evaluated by measuring R_f and R_r quantitatively for each cycle.³⁴ The hydrogel almost remained the same R_f ($\sim 94\%$) and could recover to its original shape after five cycles. During each cycle, the R_f and R_r were similar to each other. The reversible physical interaction domains endowed the hydrogel with good reproducible shape memory ability. As a result, the gelatin/PAM hydrogels exhibited excellent shape memory behaviors.

Moreover, considering ions in Hofmeister series would have different effect on aggregation properties, we hypothesized that various kosmotropes ions could also induce SME. The typical order of the anion series is: $\text{CO}_3^{2-} > \text{SO}_4^{2-} > \text{S}_2\text{O}_3^{2-} > \text{H}_2\text{PO}_4^- > \text{F}^- > \text{CH}_3\text{COO}^- > \text{Cl}^- > \text{Br}^- > \text{NO}_3^- > \text{I}^- > \text{ClO}_4^- > \text{SCN}^-$.³⁵ The ions on the left are referred as kosmotropes, and those on the right side are called chaotropes. As shown in Fig. S3 and S4,† strong kosmotropic ions induced SME with high fracture stress and R_f while chaotropes ions weaken the fracture stress and couldn't fix temporary shape. Anions were reported to have more pronounced effect than cations.²⁸ As show in Fig. S5,† K_2CO_3 and Na_2CO_3 exhibited similar influence on fracture stress or R_f (92.2% and 93.3%, respectively). The recovering process was achieved by immersing hydrogels into deionized water by extracting ions from hydrogels, leading to the higher R_r $\sim 90\%$ (Fig. S4b and S5b†). The outstanding shape fixed capacities of hydrogels make it possible to deform complicated temporary shapes like spiral and helix. We selected three kinds of salts containing strongly kosmotropes ions for inducing SME. As can be seen from Fig. 7, three straight gelatin/PAM hydrogels were deformed to spiral, wavy and helix shapes. The resulted shapes were fixed by soaking with Na_2CO_3 , K_2CO_3 , and K_2HPO_4 solutions, respectively. When the hydrogels immersed into deionized water, the temporary shapes could recover to their original shapes. These results suggested that gelatin/PAM hydrogels can be easily fixed to any desirable form by immersing into saline solution, which would extend extending the great potential application range.

Conclusions

In summary, a type of gelatin/PAM DN hydrogel was successfully synthesized through polymerization of AM in the presence

of gelatin. We demonstrate the thermal and salt-activated shape memory effects in such biopolymer based hydrogels for the first time. The PAM network serves as a permanent network. The gelatin not only endows gelatin/PAM DN hydrogel with temperature-responsiveness but also brings the hydrogel with salt-responsiveness. Thus, we believe that the facile strategy could provide new opportunities with regard to the practical application. In addition, the presented strategy could broaden the list of SMHs and apply to other collagen systems.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

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