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Fabrication of graphene-based electrode in less than a minute through hybrid microwave annealing

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Highly efficient and stable MoS₂ nanocrystals on graphene sheets (MoS₂/GR) are synthesized via a hybrid microwave annealing process. Through only 45 second-irradiation using a household microwave oven equipped with a graphite susceptor, crystallization of MoS₂ and thermal reduction of graphene oxide into graphene are achieved, indicating that our synthetic method is ultrafast and energy-economic. Graphene plays a crucial role as an excellent microwave absorber as well as an ideal support material that mediates the growth of MoS₂ nanocrystals. The formed MoS₂/GR electrocatalyst exhibits high activity of hydrogen evolution reaction with small onset overpotential of 0.1 V and Tafel slope of 50 mV per decade together with an excellent stability in acid media. Thus our hybrid microwave annealing could be an efficient generic method to fabricate various graphene-based hybrid electric materials for broad applications.

Graphene, two-dimensional carbon material, possesses unique properties such as excellent electrical and thermal conductivities, good mechanical strength, and high specific surface area^{1,2}. Owing to its excellent properties, graphene has been regarded as an ideal component to fabricate electrode materials in the field of energy conversion and storage. In particular, various combinations of graphene and inorganic metal compounds, graphene-based hybrid electrodes, have attracted tremendous attraction in a broad range of applications including fuel cells³, batteries⁴, supercapacitors⁵, photocatalysts⁶, and solar cells⁷ because graphene can enhance the electrocatalytic activities of immobilized metal compounds.

Fabrication methods of graphene-based hybrid electrodes are critical for their performance as emphasized in several recent reviews^{8–10}. For graphene-based hybrid electrodes for energy related systems, graphene oxide (GO) derived from graphite is the preferred starting material due to low cost and high yield compared to higher quality but expensive pure graphene produced from epitaxial growth or chemical vapor deposition. In general, graphene-metal hybrid electrodes can be prepared by the reduction of metal precursors using a reducing agent like NaBH₄ or via electrochemical reduction. On the other hand, graphene-metal oxide, sulfide, phosphate hybrid electrodes can be synthesized by various methods in the presence of GO⁹. For example, TiO₂ nanoparticles on reduced graphene oxide (TiO₂/RGO) hybrid was synthesized by hydrothermal method at 120 °C for 3 h and CdS/RGO by solvothermal method 180 °C for 12 h in DMSO as a solvent^{6,11}. In addition, Co(OH)₂/RGO was prepared via reflux at 83 °C for 4 h using isopropyl alcohol and Na₂S as a solvent and reducing agent respectively⁵. A precipitation followed by calcination method was used to synthesize Fe₂O₃/RGO¹², SnO₂/RGO¹³, and LiFePO₄/RGO hybrid electrodes⁴. However, these general synthetic routes including hydrothermal, solvothermal, reflux, and calcination techniques are rather complex or time- and energy- consuming, and require high temperatures, hour-scale reaction times, and various reaction steps. Therefore, we need to develop a more facile approach for the synthesis of graphene-based hybrid electrodes.

Microwave heating is an alternative method to fabricate the graphene-based hybrid electrodes. Compared to other synthetic routes, it is a more rapid heating process generating smaller and more uniform nanoparticles onto graphene with decreased reaction time. The microwave heating in general involves direct interactions of microwave with the atoms, ions and molecules of the material, thus the temperature of entire sample can be raised dramatically in a very short time¹⁴. Mn₃O₄/graphene and NiCo₂O₄/graphene hybrid electrodes were prepared by microwave assisted hydrothermal method at 200 °C for 5 h¹⁵. Various graphene-metal sulfides such as ZnS, CdS,

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Ag₂S, and Cu₂S electrodes were synthesized by microwave heating for ~15 min using ethylene glycol as a solvent, microwave absorbent, and reducing agent of GO¹⁶.

Although the solvent-based microwave reaction has an advantage of a shorter reaction time than the usual thermal methods, it has drawbacks of non-uniform heating and presence of an upper limit in the reaction temperature since most of irradiated microwave is absorbed by solvent. In addition, most of non-conducting materials cannot efficiently absorb the low frequency (2.45 GHz) household microwave at room temperature due to their low dielectric properties and high attenuation distance. Thus, further shortening of the reaction time down to minute- or second-scale is difficult in solvent-based microwave reaction. Here we report for the first time an extremely simple, ultrafast (less than 1 min), and energy-economic 'hybrid microwave annealing (HMA)' synthesis of the graphene-based hybrid electrodes.

The HMA (Figure 1) combines this microwave heating with an additional heating from an effective microwave absorber (susceptor)^{17,18}. Upon microwave irradiation, the temperature of a susceptor (graphite in our case) increased dramatically first and the susceptor transfers the heat to the target material via the conventional heating mechanisms. Then, the target materials could absorb microwave effectively due to the changed dielectric properties and attenuation distance at the elevated temperature¹⁸. This combined action of microwaves and microwave-coupled external heating source in HMA system has been mainly used for sintering ceramics^{19–22}. Surprisingly, however, it is rarely used for the chemical synthesis process to the best of our knowledge.

Molybdenum disulfide (MoS₂) of a two-dimensional layered structure exhibits unique electronic, optical, mechanical, and chemical properties²³, which have attracted a wide range of interest encompassing catalysis^{24,25}, batteries²⁶, electronics²⁷, photocatalysis²⁸, and solar cells²⁹. In recent years, MoS₂ has been proven to be an active electrocatalyst for hydrogen evolution reaction (HER), which is traditionally catalyzed by expensive and scarce platinum^{30–36}. Hence, we selected MoS₂/GR hybrid electrode as a target system to apply the HMA fabrication process.

In this report, we used the HMA process to fabricate MoS₂/GR (75 wt% MoS₂) as an efficient HER electrocatalyst. Here, the graphite susceptor initiates the reaction including thermal reduction of GO to GR, and as a good microwave absorber GR further facilitates the reaction by effectively absorbing the microwave³⁷. Hence, GR in the MoS₂/GR becomes an additional susceptor imbedded in the sample, which is more effective because of close contact with MoS₂. In HER, the obtained MoS₂/GR hybrid showed a good onset potential of *ca.* 0.1 V and Tafel slope value of 50 mVdec⁻¹. The

performance represents one of the best values in HER by MoS₂-based catalysts. In the HMA process, crystallization of MoS₂ and reduction of GO occur at the same time in extremely short treatment time of only 45 seconds in a household microwave oven. Thus, our MoS₂/GR hybrid synthesized by the novel method proposed here could be a promising electrocatalyst for HER, and the process could be applied to synthesis of various other graphene-based hybrid electrical materials for many applications.

Results

Physicochemical properties of MoS₂/GR hybrid. Figure 1 illustrates schematically the synthetic method for MoS₂/GR hybrid electrocatalysts. By simply mixing MoCl₅, GO, thiourea, and ethanol in one pot, it is possible to generate a precursor state of metal-thiourea complex. The metal precursor reacts with ethanol vigorously, releasing major part of the chlorine as HCl and generating molybdenum orthoester³⁷. By adding thiourea, a viscous Mo-thiourea complex is formed on GO. After the evaporation of ethanol, the glass reactor is purged with argon gas to drive out a small amount of remaining oxygen. The reactor is moved onto graphite susceptor and the microwave reaction proceeds just for 45 seconds. The temperature of the system increases up to ~700°C during the reaction occurring under dry inert gas conditions. Thus the graphite susceptor absorbs the microwave (2.45 GHz) and generated heat that is transferred to the precursors by the conventional heat transfer mechanisms (Heat I). Then the heated precursor effectively absorbs the microwave energy by its modified dielectric properties and attenuation distance (Heat II). Besides, GO is reduced thermally to GR by releasing the oxygen functional groups of GO in the form of CO or CO₂³⁸. In turn, GR acts as a good absorber for microwave and facilitates further the MoS₂ crystallization (Heat III)³⁹. During the 45 seconds of HMA, these three kinds of heat (I–III) contribute to crystallization of MoS₂ and reduction of GO. In comparison, crystallization of MoS₂ was observed in a minute even without GO. However, without applying graphite susceptor, crystalline MoS₂ was not formed even after 1 hour, indicating the decisive role of graphite susceptor in the HMA process.

Figure 2 compares the XRD patterns of MoS₂/GR hybrid with those of bare MoS₂ synthesized without GO. The inset denotes the XRD patterns of the pristine GO and synthesized GR via HMA method without metal precursor. As indicated, the XRD patterns of the synthesized catalysts are generally consistent with the reference XRD pattern of hexagonal MoS₂ (JCPDS 01-075-1539). No other phases were detected and hence MoS₂ is the dominant phase. The MoS₂ in MoS₂/GR has better crystallinity than that of bare MoS₂, showing the beneficial effect of GR as an imbedded secondary

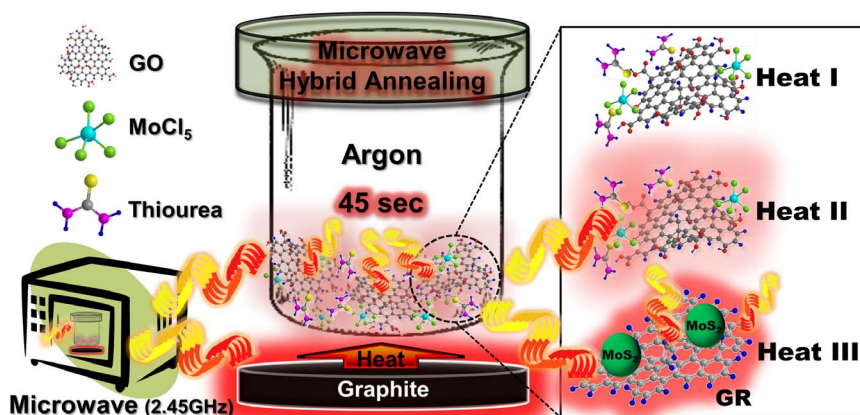


Figure 1 | Schematic illustration of the hybrid microwave annealing (HMA) system to prepare MoS₂/GR composite catalyst. Magnified images (right) represent the three different heats involved in crystallization of MoS₂ and reduction of graphene oxide.

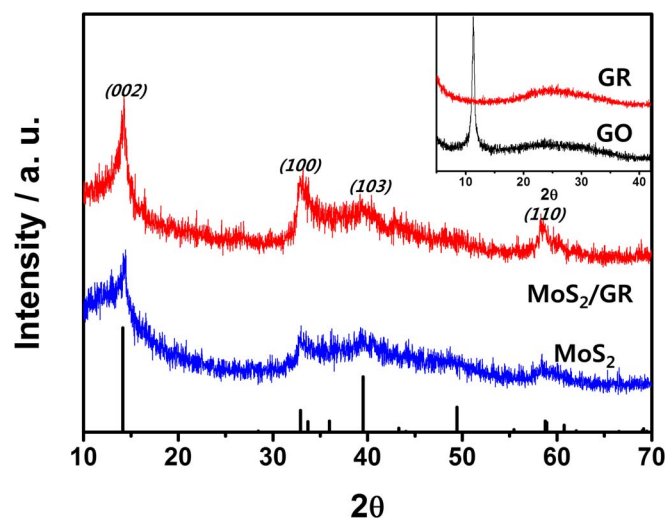


Figure 2 | XRD patterns of synthesized MoS₂/GR and bare MoS₂. Vertical lines indicate reference pattern of MoS₂ (JCPDS 01-075-1539). The inset shows XRD patterns of the pristine GO and synthesized GR by HMA.

susceptor during the HMA process for crystallization of MoS₂. The (002) peak at 14° originates from stacking layers confirming the layered structure of MoS₂. The absence of the peak around 11° in MoS₂ samples indicates that the reduction of GO to GR by microwave irradiation, which will be further demonstrated by Raman and XPS measurements later.

Structural details of MoS₂/GR were investigated by TEM analyses. MoS₂ nanocrystals consisting of 4 ~ 10 layers are dispersed on GR in Figure 3a and Figure S1a. The free-standing MoS₂ nanocrystals staying away from the GR sheets are not seen. HR-TEM image (inset of Figure 3a) shows that MoS₂ has a layered structure with an interlayer distance of 0.624 nm, which corresponds to (002) plane of hexagonal MoS₂^{26,28}. In stark contrast to MoS₂/GR hybrid, bare MoS₂ exhibits highly aggregated nanocrystals of MoS₂ (Figure 3b and Figure S1b). The dark parts of the TEM image originate from the aggregation of MoS₂ nanocrystals. Electron energy loss spectroscopy (EELS) of TEM provides further morphological information of MoS₂/GR hybrid. Figure 3e and 3f show the elemental mapping images of sulfur and molybdenum, which are perfectly consistent with that of carbon in Figure 3d, confirming that GR sheets are uniformly decorated with MoS₂ nanocrystals. The corresponding EELS spectra of MoS₂/GR are displayed in Figure S2, which demonstrate the existence of Mo, S, and C in the sample.

Similar results were obtained from SEM analyses in Figure S3. The SEM images of MoS₂/GR hybrid exhibit a wrinkled paper-like morphology of GR. Although MoS₂ nanoparticles are not seen in this image, energy dispersive spectroscopy (EDS) measurements in Figure S3b reveal the presence of MoS₂ on the surface of GR with ca. 1 : 2 molar ratio of Mo and S. Furthermore, EDS mapping images in Figure S4 strongly support that GR layers are uniformly covered with MoS₂ nanocrystals. In contrast, bare MoS₂ nanocrystals are severely aggregated each other in Figure S3c, which is similar to the bulk structure of commercial MoS₂ from Aldrich shown in Figure S3d. The morphological difference between MoS₂/GR hybrid and bare MoS₂ observed by TEM and SEM demonstrates the importance of GR as an ideal support material for mediating the growth of MoS₂ nanocrystals. Oxygen-containing functional groups on GO attract the metal precursor, and thus growth of MoS₂ occurs on GR layers selectively. Furthermore, a strong interaction between MoS₂ and GR could alleviate the aggregation of MoS₂ nanocrystals^{33,40-42}.

Conductivities of the synthesized catalysts were measured by the four point probe method and the results are summarized in Table 1.

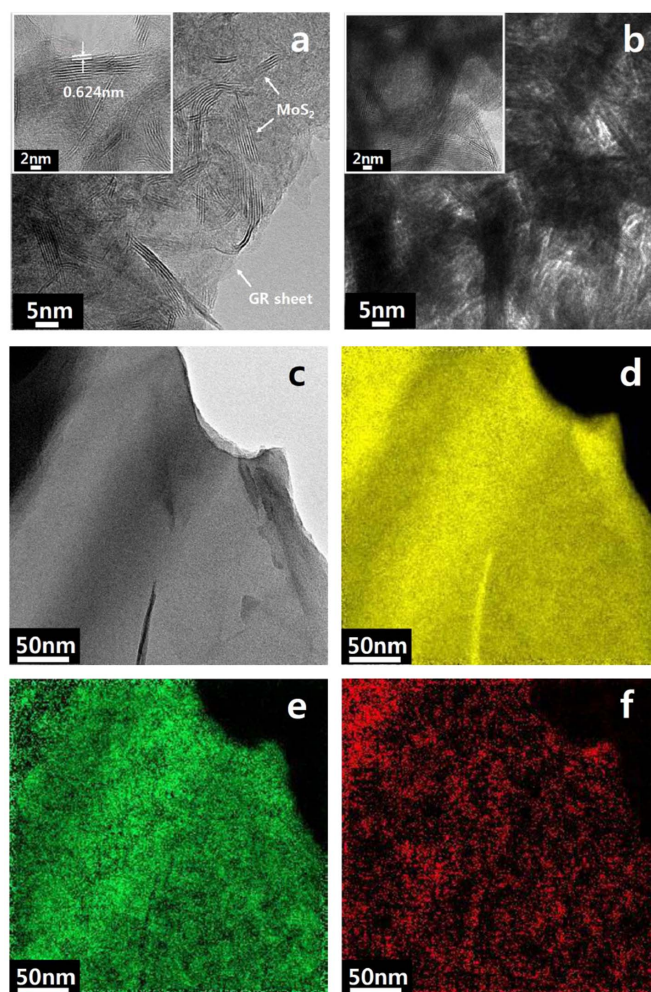


Figure 3 | TEM images and the corresponding high-resolution TEM images of (a) MoS₂/GR and (b) bare MoS₂. Element mapping images of MoS₂/GR using electron energy loss spectroscopy (EELS) for (c) raw image, (d) carbon, (e) sulfur, and (f) molybdenum.

Bare MoS₂ itself is a very poor electrical conductor with its sheet resistance exceeding the measurement limit ($500 \times 10^6 \Omega \square^{-1}$). The commercial MoS₂ (Aldrich) shows a measurable, but very large sheet resistance of $2.6 \times 10^6 \Omega \square^{-1}$. The MoS₂/GR hybrid exhibits a dramatically reduced (by a factor of $\sim 10^6$) sheet resistance of $4 \Omega \square^{-1}$. Thus the conductivity of MoS₂/GR was $\sim 10^5$ times higher than that of commercial MoS₂. During the microwave heating, GO is converted to GR and it is further reduced as GR itself absorbs the microwave effectively. The high conductivity of graphene is responsible for the good conductivity of MoS₂/GR. The good conductivity is an essential requirement for a high activity in electrocatalysis, which was easily achieved here by adopting GO to MoS₂ with a brief microwave heating to convert GO to GR.

The reactions between Mo and thiourea were followed by infrared (IR) spectroscopy in Figure 4a. As Mo precursor (MoCl₅) was mixed with thiourea under ambient conditions, blue shift (from 730.9 to 715.5 cm^{-1}) of the C=S stretching peak and red shift (from 1473.3 to 1514.3 cm^{-1}) of the C-N stretching peak are observed. The results indicate the reduced and increased double bond characteristics of C=S and C-N bonds, respectively, indicating the bond formation between Mo (V) and S of thiourea^{43,44} to yield a Mo-thiourea complex. In the presence of GO with the Mo-thiourea complex (GO-Mo-thiourea), the shape and position of NH₂ stretching peaks at 2800 ~ 3700 cm^{-1} are different from those of Mo-thiourea. Also, the C=O stretching peak is shifted from 1623.8 to 1608.3 cm^{-1} compared to

Table 1 | Electrical properties of MoS₂ and MoS₂/GR composite

Catalyst	Sheet Resistance ^a ($\Omega \square^{-1}$)	Conductivity ^a (S m^{-1})	R_{ct} ^b (Ω)	Capacitance ^b (μF)
MoS ₂ /GR	4.09 (± 0.07)	6.11×10^2	35	1246
MoS ₂	$>500 \times 10^6$	•	1130	56.64
MoS ₂ (Ald)	$2.60 (\pm 0.06) \times 10^6$	1.92×10^{-3}	3600	16.81

^aFrom 4-point probe method, ^bExtracted from fitting electrochemical impedance spectra to an equivalent circuit.

pristine GO. The changes in NH₂ and C=O stretching peaks denote the strong interaction between GO with the Mo-thiourea complex. During the synthesis process of MoS₂/GR hybrid, sulfur in thiourea and Mo precursor are combined into a Mo-thiourea complex as evidenced in IR results. In the presence of GO, the Mo precursor is attracted through oxygen functional groups of GO, generating the GO-Mo-thiourea complex. Thus, essentially the same chemical transformation takes place on the GO layers.

In Raman spectra of Figure 4b, the I_D/I_G peak ratio (1.29) of GO-Mo-thiourea complex is higher than that of GO (0.9), indicating the increased disorders⁴⁵. At the ambient temperature, the GO-Mo-thiourea complex is formed, but GO is yet to be reduced to GR. Thus, the increased I_D/I_G peak ratio could be attributable mainly to the strong interaction between GO and Mo-thiourea complex, which results in the increased disorders⁴⁶. These Raman results are generally consistent with the IR results as well as the results of TEM and SEM analyses. Upon HMA treatment, the Mo-thiourea complex turns into MoS₂ as indicated by two prominent peaks of MoS₂, an in-plane mode (E_{2g}, 382.0 cm⁻¹) and an out-of-plane mode (A_{1g}, 408.5 cm⁻¹)³⁵. In addition, the I_D/I_G ratio of 1.15 for MoS₂/GR is higher than 0.9 for GO. The increased I_D/I_G ratio indicates the formation of GR by reduction of GO^{47–49}.

Chemical states of MoS₂/GR composite were further investigated by XPS. In Mo 3d spectra, two dominant peaks at 233 and 229 eV are

assigned to Mo⁴⁺ 3d_{3/2} and 3d_{5/2}, respectively^{33–35}, which originate from MoS₂ in Figure 4c. The shoulder peaks around 236 eV originating from Mo⁶⁺ 3d_{3/2} reveal the existence of amorphous MoO₃⁵⁰. The amorphous trace of MoO₃ species, which should have been derived from exposure of the sample to air, hardly affects the local structure of MoS₂ as discussed below. The C1s spectrum of MoS₂/GR is presented in Figure 4d. Various peaks are observed at 284.8, 286.2, 287.8, and 289.0 eV, corresponding to C-C, C-O, C=O, and C(O)O, respectively³⁸. Typical GO has several oxygen-containing functional groups including hydroxyl, carboxyl, and epoxy groups, and thus it exhibits broad peaks in 280 ~ 290 eV range as shown in Figure S5a. However, in Figure 4d, intensity of the peaks related with oxygen-containing functional groups decreases significantly to the level of pure GR (Figure S5b), suggesting the reduction of GO to GR. Thus, considering these results of XRD (absence of the peak around 11°), Raman (the increased I_D/I_G ratio compared to GO), and XPS (the decreased intensity of the peaks for oxygen-containing functional groups), we could confirm that GO is effectively reduced to GR by HMA for 45 seconds.

The Fourier-transformed EXAFS spectra of MoS₂ catalysts in Figure 5 show two distinct peaks; one (A) at 1.0–2.3 Å and the other (B) at 2.3–3.3 Å. The peak A denotes the interaction of the nearest neighboring sulfur atoms with a central molybdenum atom and the peak B is attributed to Mo-Mo scattering, as revealed by FEFF cal-

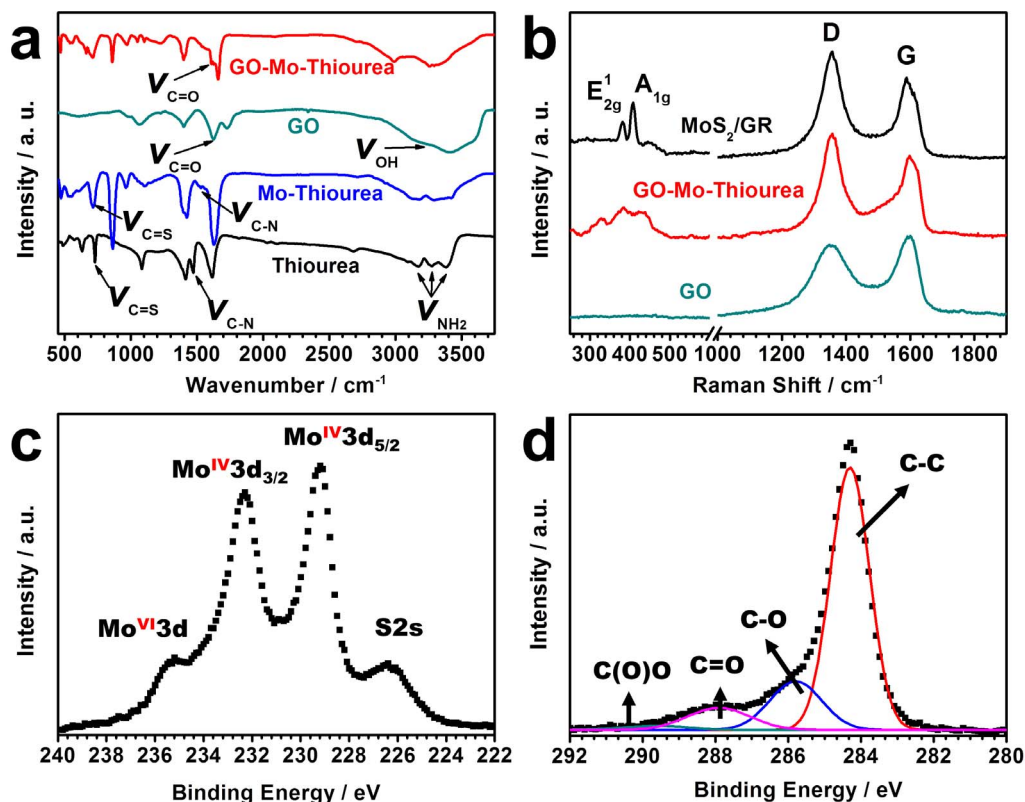


Figure 4 | (a) IR spectra of thiourea, GO, Mo-thiourea, and Go-Mo-thiourea complex. (b) Raman spectra of GO, Go-Mo-thiourea complex, and MoS₂/GR. XPS spectra of MoS₂/GR for (c) Mo 3d, (d) C 1s.

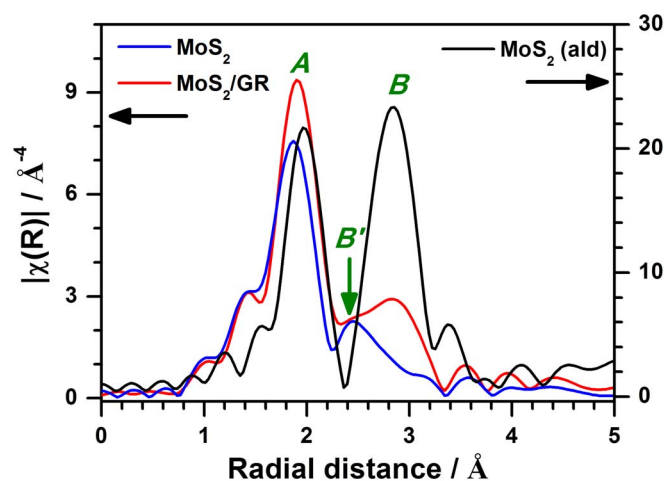


Figure 5 | Fourier-transforms of Mo K-edge EXAFS for synthesized MoS₂ catalysts.

ulation using known β -MoS₂ crystal structure (space group p63/mmc)⁵¹. However, a new peak B' at a shorter distance is developed when MoS₂ and MoS₂/GR are synthesized by HMA. Particular attention should be paid to the fact that the intensity of peak B' changes little but that of the peak B increases when MoS₂ is supported on reduced graphene. The EXAFS least-square fitting results in Table 2 shows that the coordination number of the peak at 3.16–3.17 Å (due to the Mo-Mo distance of β -MoS₂ crystal) increases from 0.2 to 1.6 and the one at a shorter distance remains unchanged with a large Debye-Waller factors of $> 0.01 \text{ \AA}^2$. The presence of the shorter Mo-Mo distance together with the unusually large Debye-Waller factors for metal-metal scattering implies the amorphous nature of bare MoS₂ catalysts, because the bonding strain can be relaxed at short distances in an amorphous structure⁵². More crystalline phase is created in MoS₂/GR hybrid compared to bare MoS₂, indicating that GR boosts MoS₂ crystallization by acting as an effective microwave absorber³⁹ as well as a heat transfer medium. The result is consistent with XRD result in Figure 2. The increase in crystallinity of MoS₂/GR is also reflected on the changes in distance and Debye-Waller factor of Mo-S scattering toward those of bulk MoS₂ (Aldrich). And the EXAFS of the synthesized MoS₂/GR and MoS₂ in Figure 5 did not show any oxide-related peaks revealing surface oxide hardly affects the local structure of our MoS₂ catalysts (Figure S6).

Hydrogen evolution reaction on MoS₂/GR hybrid electrocatalyst.

The MoS₂/GR composites with varying amounts of MoS₂ were screened for HER activity to find an optimum ratio between MoS₂ and GR. In Figure S7, MoS₂/GR with 75 wt% MoS₂ and 25 wt% GR exhibited the best performance, and thus all MoS₂/GR samples reported in this paper contain 75 wt% MoS₂ without specification. Figure 6a depicts the polarization curves for HER of synthesized catalysts as well as a commercial Pt/C catalyst (E-TEK, 20wt% Pt). The Pt/C, known as the best catalyst for HER, exhibits nearly zero

onset overpotential (η) and a high current density. Our MoS₂/GR hybrid catalyst showed relatively small η of 0.12 V. Since recently-developed best MoS₂-based electrocatalysts exhibit η of 0.1–0.2 V^{32–36}, we can state that our HMA method can produce one of the best-performing MoS₂-based electrocatalysts. In the absence of GR, bare MoS₂ exhibits significantly lower activity in terms of η (ca. 0.2 V) and current density. Commercial MoS₂ shows even lower HER activity than bare MoS₂. For further investigation of HER activity, polarization results were fitted to Tafel equation ($\eta = a + b \log |J|$), where J is the current density and b is the Tafel slope. In Figure 6b, Pt shows 30 mV/dec of Tafel slope, which is consistent with the reported values. The Tafel slope of MoS₂/GR hybrid was 50 mV/dec, far outperforming bare MoS₂ (180 mV/dec). Our Tafel slope is somewhat higher than the value reported by Dai *et al.* for MoS₂/RGO hybrid (40 mV/dec)³³, but comparable to or less than the values obtained using MoS₂/Au(111) catalyst³², core (MoO₃)-shell (MoS₂) catalyst³⁴, and double-gyroid MoS₂ catalyst (55–60 mV/dec)³⁵. This indicates that the surface state of our MoS₂/GR is similar to those of other active MoS₂-based catalysts with maximum exposed edges of MoS₂ nanocrystals, which have been identified as active sites for HER³². By combining MoS₂ and GR, aggregation of MoS₂ is markedly reduced compared to bare MoS₂, exposing more MoS₂ sites available to HER. At the same time, GR provides highly conducting electron pathway to the loaded MoS₂ nanocrystals and thus increases the activity of active sites with aid of a strong MoS₂-GR interaction. Besides the high activity, synthesized MoS₂/GR hybrid exhibits very good electrochemical stability. After a thousand potential-cycling tests between -0.3 and 0.2 V, activity loss of MoS₂/GR is negligible as shown in Figure 6c. Furthermore, the crystalline structure and morphology of the MoS₂/GR were generally conserved after electrochemical stability test (Figure S8). Such a good stability and activity of our MoS₂/GR electrocatalyst as well as the exceptional speed and energy economy of the fabrication method make the HMA process a viable candidate to manufacture the practical MoS₂-based electrocatalysts for HER in a large scale.

To investigate electrochemical characteristics of MoS₂/GR, electrochemical impedance spectroscopy (EIS) measurements were conducted. Figure 6d displays the obtained Nyquist plots. The data were fitted with an equivalent circuit shown in the inset of Figure 6d, and the resultant fitting parameters are summarized in Table 1. A semi-circle consisting of charge transfer resistance (R_{ct}) and corresponding capacitance describes the charge-transfer process at the interface between electrocatalyst and electrolyte. In general, R_{ct} value is inversely proportional to electrocatalytic activity. The obtained R_{ct} value of MoS₂/GR (35 Ω) is much lower than those of bare MoS₂ (1130 Ω) and commercial MoS₂ (3600 Ω). Thus, such a lower R_{ct} value of MoS₂/GR indicates that its high electrocatalytic activity for HER is ascribed to the highly conductive GR layers that improve the charge transfer characteristics of MoS₂. In addition to the low R_{ct} value, MoS₂/GR exhibits a much higher capacitance value of 1246 μF compared to 56.64 and 16.81 μF for bare MoS₂ and commercial MoS₂, respectively. By combining GR and MoS₂, the aggregation of MoS₂ is significantly reduced as confirmed by TEM/SEM analyses. More

Table 2 | Structural parameters calculated from Mo K-edge EXAFS fits for MoS₂ catalysts

catalysts	Mo-S			Mo-Mo						
	N ^a	R(\AA) ^b	$\sigma^2(\text{\AA}^2)$ ^c	N ₁ ^a	R ₁ (\AA) ^b	$\sigma_1^2(\text{\AA}^2)$ ^c	N ₂ ^a	R ₂ (\AA) ^b	$\sigma_2^2(\text{\AA}^2)$ ^c	R-factor ^d
MoS ₂ (Ald)	6.0	2.41(1)	0.003(1)	•	•	•	6.0*	3.17(1)	0.002(1)	0.004
MoS ₂	4.2(4)	2.38(1)	0.008(2)	2.1(5)	2.75(2)	0.012(5)	0.2(2)	3.16(2)	<0.001(5)**	0.016
MoS ₂ /GR	3.8(4)	2.40(1)	0.005(1)	2.2(6)	2.82(3)	0.014(5)	1.6(5)	3.16(2)	0.006(1)	0.006

^acoordination number, ^b bond distance, ^c Debye-Waller factor, ^d a sum-of-squares measure of the fractional misfit.

*fixed parameter, ** a very small value due to weak correlation with the small coordination number. The number in parentheses denotes an uncertainty of the calculated parameter at the last digit place.

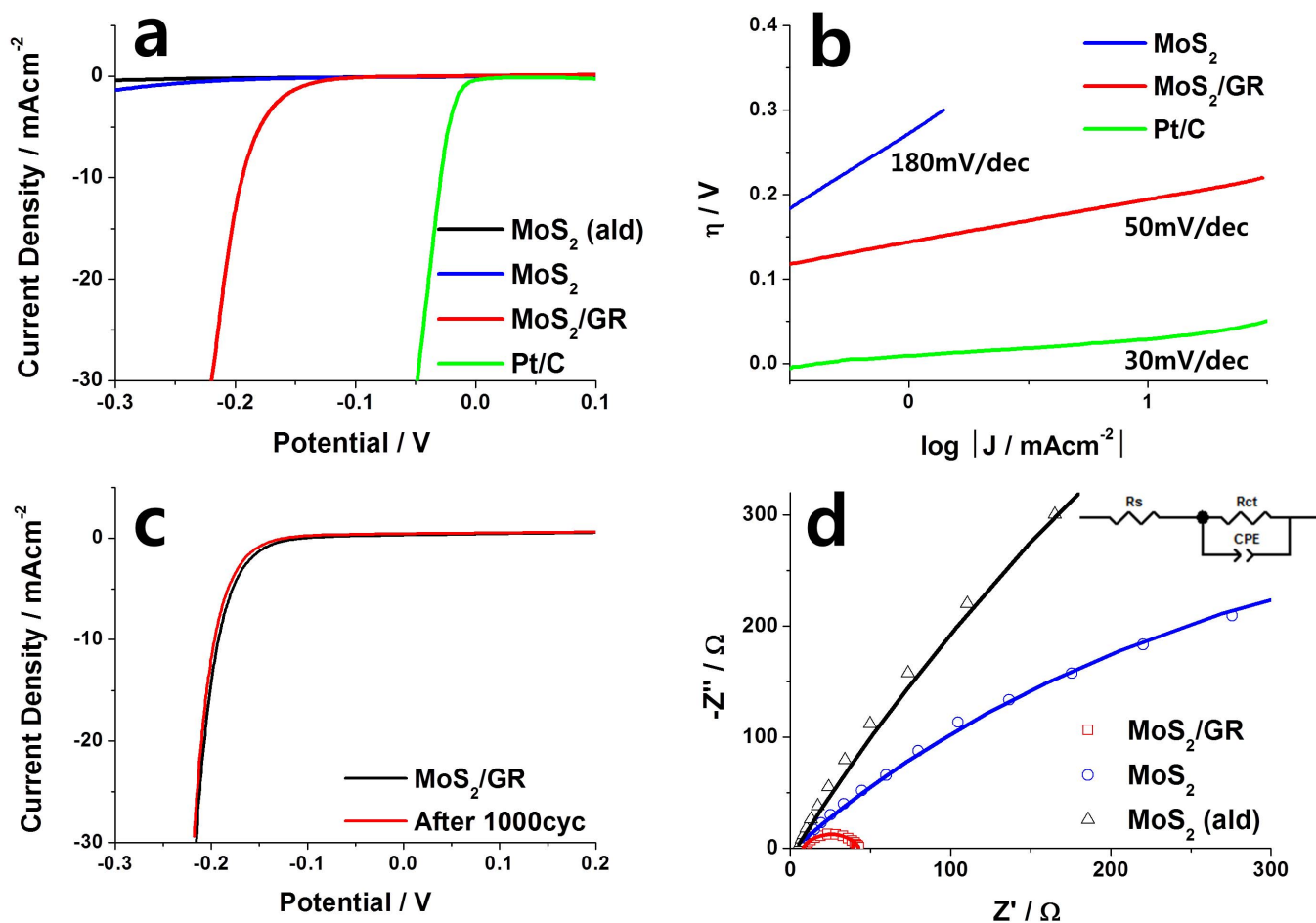


Figure 6 | Electrochemical characterization of prepared catalysts. (a) polarization curves, (b) Tafel plots, (c) stability measurements, and (d) Nyquist plots. Inset of (d) depicts the equivalent circuit.

MoS₂ nanocrystals could be in contact with electrolyte and thus could participate in HER. The EIS results confirm that the enhanced activity of MoS₂/GR originates from two main factors; i) increased activity of each active site by improved charge transfer characteristics and ii) increased number of active sites accessible by electrolyte by dispersing MoS₂ particles on graphene layers. In both cases, GR plays crucial roles by revealing its excellent electron conductivity and minimizing the aggregation of MoS₂ nanocrystals. In addition, it is a good microwave absorber and assists the HMA process in formation of MoS₂ crystals.

Discussion

In this report, we have synthesized MoS₂/GR hybrid catalyst for HER by a new method of hybrid microwave annealing. Herein, the graphite susceptor initiates the formation of MoS₂ nanocrystals and reduction of graphene oxide by transferring heat to the reaction system. The thermally reduced graphene further facilitates the reaction by effectively absorbing the microwave and transmitting the heat to MoS₂ crystals. The process produces the highly crystalline MoS₂ in the second-scale (only 45 seconds in the present case) by irradiation using a 1000 W household microwave oven. Thus our synthetic method is ultrafast and energy-economic. Note that the general synthetic methods of MoS₂ involve various steps including sulfurization using H₂S gas, hydrothermal or solvothermal treatment requiring high temperatures and more than hour-scale heat treatment. Thus, we could conclude that our synthetic method of MoS₂/GR hybrid electrocatalyst has the following advantages: i) Reduction of GO to GR occurs simultaneously with the crystallization of MoS₂. ii)

Additional loading step of MoS₂ on GR is not required. iii) Thermal treatment time is extremely short, thus this process is simple, ultrafast and energy-economic. iv) Scale up is very easy. Furthermore the MoS₂/GR composite synthesized by our method exhibits high HER activity with small η of 0.12 V and Tafel slope of 50 mV/dec. This performance represents one of the best among reported MoS₂-based electrocatalysts for HER. In addition, it exhibits an excellent stability under repeated potential cycling tests. The enhanced electrochemical properties of MoS₂/GR are attributed to the increased activity of active MoS₂ sites and increased number of the sites by excellent conducting and textural properties of graphene.

Methods

Catalysts preparation. Graphene oxide (GO) prepared by Hummer's method⁵³ was ultrasonically dispersed in 20 ml ethanol. 1 g MoCl₅ was dissolved in 2.53 ml of ethanol, which was added to GO-containing solution. Stoichiometric amount of thiourea (560 mg), as a sulfur source, was added to the solution under vigorous stirring. After 1 h stirring, the solution was dried in an oven to evaporate excess amount of ethanol and irradiated using a 1000 W household microwave oven for 45 seconds. Followed by washing with excess amount of water and ethanol, we could obtain MoS₂/GR powder. The final yield of MoS₂ was ca. 85–90%. The nominal contents of MoS₂ in MoS₂/GR composite was 75 wt%. As a control experiment, bare MoS₂ was synthesized by carrying out the procedure without GO.

Catalysts characterization. Crystalline structures of synthesized catalysts were revealed by X-ray diffraction (XRD, PANalytical PW 3040/60 X'pert), and structural details were investigated by scanning electron microscopy (SEM, JEOL JSM-7410F)/energy dispersive spectroscopy (EDS) and transmission electron microscopy (Cs-corrected HR-STEM, JEOL JEM-2200FS)/electron energy loss microscopy (EELS) at National Center of Nanomaterials Technology (NCNT). Conductivity of the catalysts was measured by the four point probe method (Keithley 2400) using pelletized samples. Reaction mechanism was elucidated using infra-red spectroscopy (IR,



Nicolet 6700). Chemical states of the catalysts were elucidated with Raman spectroscopy (Alpha 300R, WITTEC) and X-ray photoelectron microscopy (XPS, ESCALAB 250Xi).

X-ray absorption fine structure (XAFS) was applied to investigate the local structure of synthesized MoS₂ catalysts. The XAFS measurements were conducted on 7D beamline of the Pohang Accelerator Laboratory (PLS-II, 3.0 GeV), Korea. The incident beam was monochromatized using a Si (111) double crystal monochromator. At room temperature, the spectra were taken for the K-edge of Mo (E₀ = 20000 eV) in a transmission mode with separate N₂-filled IC Spec ionization chambers for incident and transmitted beams. The obtained data were analyzed with ATHENA and ARTEMIS in the IFEFIT suite of software programs⁵⁴. The reference material used as a standard for fitting experimentally derived radial structural functions (RSF) was generated with Feff9 code using β-MoS₂ and Mo metal crystal structures⁵⁵.

Electrochemical Tests. Electrochemical measurements including linear sweep voltammetry (LSV) and durability tests were carried out in a conventional three electrode cell with N₂ purged aqueous solution of 0.5 M H₂SO₄ using a potentiostat (Ivium technologies) equipped with a rotating disk electrode setup (RDE, PAR Model 636 RDE). The Ag/AgCl (3 M NaCl) electrode and a Pt wire were used as reference and counter electrodes, respectively. In this paper, all the potentials were referred to the reversible hydrogen electrode (RHE) without specification. The working electrodes were prepared by dispersing 20 mg of catalyst in 2 ml of deionized water and 40 μl of 5% Nafion solution and pipetting out 15 μl of slurry onto a glassy carbon electrode (0.19635 cm²). 9 μl of Nafion solution was added on top to fix the electrocatalyst. The LSV tests were performed at a scan rate of 5 mV s⁻¹ with 900 rpm. The durability tests were carried out by repeating the potential scan from 0.4 V to -0.3 V with 1000 cycles. In the identical cell setup, electrochemical impedance spectroscopy (EIS) was carried out. The frequency range was from 100 kHz to 1 mHz with a modulation amplitude of 10 mV at -0.2 V bias voltage. The EIS spectra were fitted by the Z-view software.

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Author contributions

D.H.Y. and J.-W.J. designed and performed the experiments. J.Y.K. helped to measure and analyze the EIS data. J.S.J. and S.H.C. helped to perform the XAS measurements and analyzed the EXAFS data. J.S.L. supervised the project.

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