

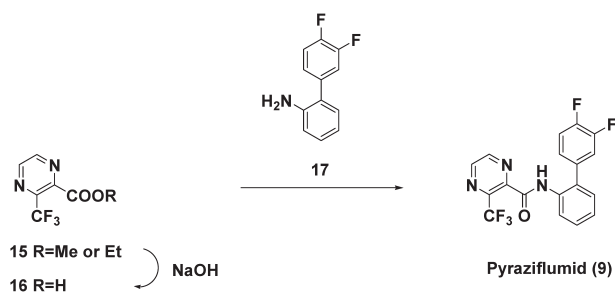
Fig. 2. Discovery of pyraziflumid.

cal Corporation was transferred to Nihon Nohyaku Co., Ltd., in 2002, we began the research to find the next generation of SDHIs that have excellent abilities to control plant diseases and good properties as environmentally friendly agrochemicals. Based on our previous studies on BC723 derivatives,³⁾ we supposed that 3-(trifluoromethyl)pyridine-2-carboxamides would have good potential as candidates for a lead compound (Fig. 2). In the course of our new acaricide discovery research, we synthesized 3-(trifluoromethyl)pyridine-2-carboxylic acid as a novel compound and employed it in synthesizing pyridine derivatives. We found that 3-(trifluoromethyl)pyridine-2-carboxamide (3) tended to be more active than pyridine carboxamides not only against gray mold and brown rust, but also against powdery mildew as shown in Table 1. This activity enhancement seemed to be caused by the substituent effect of the trifluoromethyl group peculiar to 3-substituted pyridine-2-carboxamides.⁴⁾

1.2. Structure–activity relationship

It has been reported that some *N*-(biphenyl-2-yl)carboxamides may exhibit biological activities against plant diseases similar to those of *N*-(1,1,3-trimethylindan-4-yl)carboxamides.⁵⁾ Therefore, we extended the search range for fungicidal activity to include *N*-(various substituted biphenyl-2-yl)-3-(trifluoromethyl)pyridine carboxamides. The fungicidal activities are shown in Table 2. Their structure–activity relationships suggested that the control activity against gray mold might be specifically governed

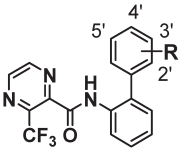
by the substituent effect at the 4'-position (4, 5, 6), whereas the activity against brown rust could be influenced by the 3'-position substituents (7, 8). The regiospecific substituent effects at the 4'- or 3'-position seemed to be independent and to contribute additively to the activity against gray mold and brown rust (9, 10, 11, 12). With respect to the control activity against powdery mildew, a regiospecific effect of the substituents was not observed, but disubstituted derivatives including a fluorine atom at any position exhibited high activity (9, 11, 12, 13, 14). These results on structure–activity relationships through the evaluation of control activity against three diseases demonstrate that *N*-(3',4'-difluorobiphenyl-2-yl)-3-(trifluoromethyl)pyridine-2-carboxamide, pyraziflumid (9), is the most well-balanced compound as a fungicide from the viewpoint of unique regiospecific substituent effects.⁴⁾



Scheme 1. Synthesis of pyraziflumid (9).

Table 1. *N*-(1,2,3-Trimethylindan-4-yl)pyridine- or pyridine-carboxamides and their biological activities

Compound No.	A	mp(°C)	Fungicidal activity EC ₈₀ (mg a.i./L)		
			Gray mold (Cucumber)	Brown rust (Wheat)	Powdery mildew (Barley)
1		123.5–124.5	20–100	1–10	200
2 (BC723)		133–134	10–40	1–10	200
3		169.1–170.1	10–40	<1	1–10

Table 2. *N*-(various substituted biphenyl-2-yl)-3-(trifluoromethyl)pyrazine-2-carboxamides and their biological activities


Compound No.	R	mp(°C)	Fungicidal activity EC ₈₀ (mg a.i./L)		
			Gray mold (Cucumber)	Brown rust (Wheat)	Powdery mildew (Barley)
4	4'-F	133–134	2–10	20–100	2–10
5	4'-Cl	145–146	2–10	2–10	5–20
6	4'-Br	156–157	2–10	20–100	0.5–2
7	3'-F	69–70	10–40	2–10	2–10
8	3'-Cl	110.5–111.5	5–20	0.5–2	2–10
9 (Pyraziflumid)	3',4'-F ₂	119–120	2–10	0.5–2	0.5–2
10	3',4'-Cl ₂	132–132.6	2–10	0.5–2	2–10
11	3'-F,4'-Cl	128–129	2–10	2–10	0.5–2
12	3'-F,4'-CF ₃	142.5–143.5	5–20	0.5–2	0.5–2
13	3',5'-F ₂	119–120	5–20	2–10	0.5–2
14	2',4'-F ₂	117–118	2–10	5–20	0.5–2

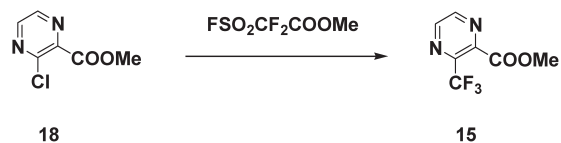
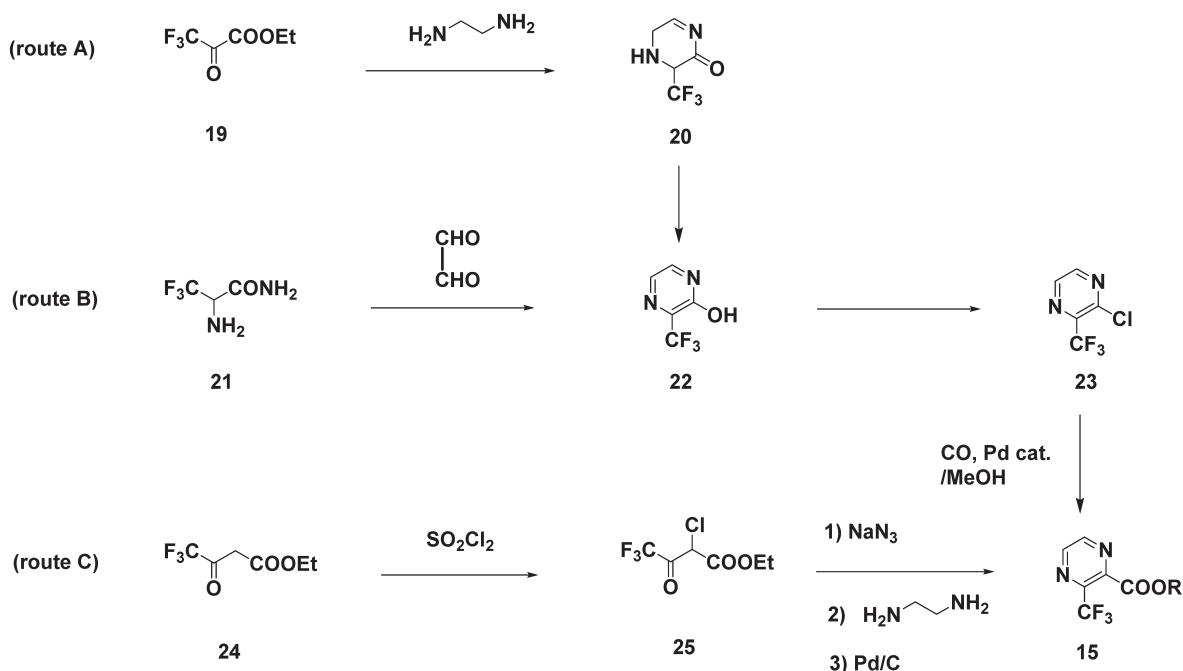
2. Synthesis

Pyraziflumid can be prepared by the reaction of 3-(trifluoromethyl)-2-pyrazine carboxylic acid ester (**15**) with 3',4'-biphenylamine (**17**) or condensation between 3-(trifluoromethyl)-2-pyrazine carboxylic acid (**16**) and 3',4'-biphenylamine (**17**) (Scheme 1).

The key intermediate ester (**15**) was initially synthesized by the reaction of 3-chloro-2-pyrazine carboxylic acid ester (**18**) with a trifluoromethylation reagent (Scheme 2).

As shown below, we have developed new economically advantageous synthetic routes that avoid the use of expensive trifluoromethylation reagents as follows: (A) the route *via* condensation between ethylenediamine and diketone (**19**), (B) the route *via* condensation between glyoxal with the amino acid amide (**21**), and (C) the route *via* condensation between a keto ester (**24**) and ethylenediamine.^{6–9}(Scheme 3)

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**Scheme 2.** Preparation of trifluoromethylpyrazine ester (**15**).**Scheme 3.** New preparation methods of trifluoromethylpyrazine ester (**15**).

3. Physical and Chemical Properties

Common name: Pyraziflumid

Experimental code: NNF-0721

CAS registry no.: 942515-63-1

Chemical name: *N*-(3',4'-difluorobiphenyl-2-yl)-3-(trifluoromethyl)pyrazine-2-carboxamideMolecular formula: C₁₈H₁₀F₅N₃O

Molecular weight: 379.28

Appearance: pale yellow crystal

Melting point: 119°C

Solubility in water: 2.32 mg/L (20°C)

Partition coefficient: log *P*_{o/w} = 3.51 (25°C)

Table 3. Inhibition of mycelial growth by pyraziflumid against phytopathogenic fungi

Pathogen	EC ₅₀ value (mg a.i./L)	
Ascomycota	<i>Ascochyta fabae</i>	0.11
	<i>Botrytis cinerea</i>	0.004 ^{a)}
	<i>Cladosporium cucumerinum</i>	0.057
	<i>Colletotrichum gloeosporioides</i>	>100
	<i>Colletotrichum orbiculare</i>	>100
	<i>Corynespora cassiicola</i>	0.045 ^{b)}
	<i>Diaporthe citri</i>	>100
	<i>Didymella bryoniae</i>	0.040
	<i>Diplocarpon mali</i>	0.040
	<i>Elsinoe fawcetti</i>	0.014
	<i>Elsinoe ampelina</i>	0.016
	<i>Fusarium oxysporum</i> f.sp.lycopersici	>100
	<i>Monilinia fruticola</i>	0.11
	<i>Monilinia mali</i>	0.005
	<i>Mycosphaerella pomi</i>	0.85
	<i>Passalora fulva</i>	<0.16 ^{c)} (MIC)
	<i>Penicillium digitatum</i>	>100
	<i>Pestalotiopsis menezesiana</i>	>100
	<i>Pseudocercospora vitis</i>	0.087
	<i>Pseudocercospora capsellae</i>	0.61
	<i>Sclerotium cepivorum</i>	0.041
<i>Sclerotinia sclerotiorum</i>	0.023	
<i>Valsa ceratosperma</i>	4.7	
<i>Venturia inaequalis</i>	0.045	
<i>Venturia nashicola</i>	0.80	
<i>Verticillium dahlia</i>	11	
<i>Zygothia jamaicensis</i>	0.041	
Deutromycota	<i>Alternaria brassicicola</i>	0.057
	<i>Alternaria kikuchiana</i>	0.058
	<i>Alternaria porri</i>	0.040
	<i>Alternaria solani</i>	0.15
	<i>Mycosphaerella arachidis</i>	0.12
	<i>Mycovellosiella natrassii</i>	0.1 ^{c)} (MIC)
	<i>Phoma lingam</i>	<0.03
	<i>Phomopsis fukushii</i>	>100
Basidiomycota	<i>Rhizoctonia solani</i>	0.20
	<i>Sclerotium rolfsii</i>	0.34
Oomycota	<i>Phytophthora infestans</i>	>100 ^{d)}

Agar plate assay using PDA medium except for footnotes below. ^{a)} YBA agar paper disk method. ^{b)} YBA medium. ^{c)} YB medium. ^{d)} Rye medium.

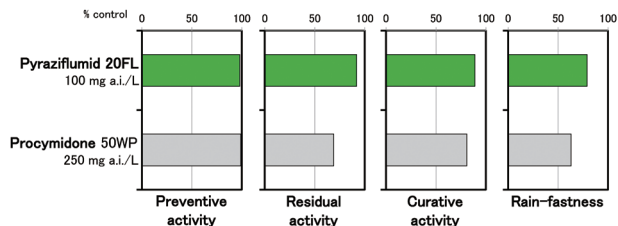


Fig. 3. Biological properties of pyraziflumid against *Sclerotinia* rot of cabbage (detached leaf test). Preventive activity : mycelium agar plug of *Sclerotinia sclerotiorum* was inoculated 1 day after the application of fungicides. Residual activity : mycelium agar plug of *S. sclerotiorum* was inoculated 14 days after the application of fungicides. Curative activity : *S. sclerotiorum* was inoculated 1 day before the application of fungicides. Rain-fastness : artificial rainfall (50 mm/2 hr) was treated after the application of fungicides and *S. sclerotiorum* was inoculated after drying.

4. Biological Activity

4.1. Antifungal spectrum

The antifungal activity of pyraziflumid is summarized in Table 3. Pyraziflumid showed high antifungal activity based on the inhibition of mycelium growth and spore germination in the agar plate assay using PDA (potato dextrose agar), YBA (yeast extract, Bacto peptone and sodium acetate) and YB (yeast extract and Bacto peptone) media. Its EC_{50} values were lower than 0.1 mg a.i./L against ascomycetes fungi such as *Botrytis cinerea*, *Cladosporium cucumerinum*, *Corynespora cassiicola*, *Didymella bryoniae*, *Diplocarpon mali*, *Elsinoë fawcetti*, *Elsinoë ampelina*, *Monilinia mali*, *Pseudocercospora vitis*, *Sclerotium cepivorum*, *Sclerotinia sclerotiorum*, *Venturia inaequalis* and *Zygothia jamaicensis*. The antifungal activity of the compound was also confirmed against deutromycetes such as *Alternaria* spp. and *Phoma lingam* and basidiomycetes such as *Rhizoctonia solani*

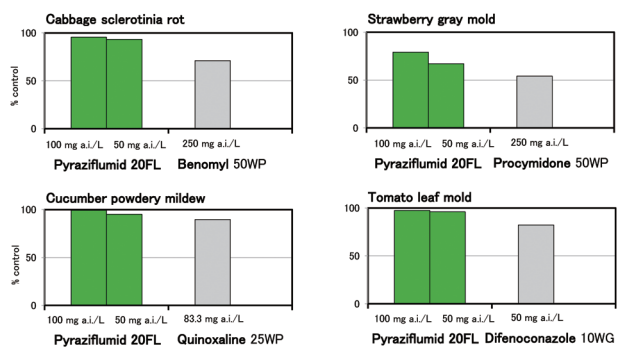


Fig. 4. Field trials of PARADE®20FL against vegetable crop diseases. Cabbage sclerotinia rot: Location; Gunma pref., Japan 2014, Disease index of control; 24.7, JPPA* official trial. Strawberry gray mold: Location; Osaka pref., Japan 2013, Disease index of control; 55.9, Nihon Nohyaku research center. Cucumber powdery mildew: Location; Ibaragi. Pref., Japan 2013, Disease index of control; 61.2, JPPA official trial. Tomato leaf mold: Location; Ibaragi pref., Japan 2014, Disease index of control; 60.9, JPPA official trial All trials were treated 100–300 L/10 a water volume as registered in Japan. *JPPA: Japan Crop Protection Association

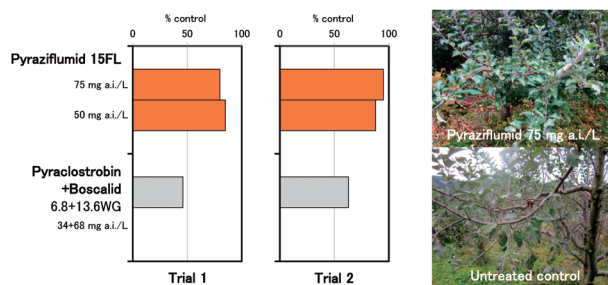


Fig. 5. Field trials of PARADE®15FL against apple marssonina blotch. Trial 1: Location; Aomori pref., Japan 2010, % infected and fallen leaves of control; 61.5%, Treatment date; June 10, 25, July 9, Assessment date; November 4. Trial 2: Location; Aomori pref., Japan 2013, % infected and fallen leaves of control; 100.0%, Treatment date; June 18, July 2, 17, August 1, Assessment date; October 24. Both trials were treated 200 L/10 a water volume as registered in Japan.

and *Sclerotium rolfsii*. However, pyraziflumid did not show any antifungal activity at 100 mg a.i./L against *Colletotrichum* spp., *Diaporthe citri*, *Fusarium oxysporum*, *Penicillium digitatum*, *Pestalotiopsis menezesiana*, *Phomopsis fukushii*, or *Phytophthora infestans*.

Besides the effect on mycelium growth and spore germination, pyraziflumid exhibits inhibition activity against the apothecium formation of *Sclerotinia sclerotiorum*.¹¹⁾

4.2. Biological properties

In order to evaluate the biological properties of pyraziflumid, detached-leaf tests against sclerotinia rot of cabbage were conducted using a mycelium agar plug of *Sclerotinia sclerotiorum* and its excellent and stable efficacy such as preventive, residual and curative efficacy, and rain-fastness was confirmed (Fig. 3).¹²⁾

4.3. Field trials

The results of field trials conducted by JPPA and Nihon Nohyaku Co., Ltd., are shown in Figs. 4 and 5. Pyraziflumid showed good efficacy against sclerotinia rot of cabbage, gray mold of strawberry, powdery mildew of cucumber and leaf mold of tomato (Fig. 4). Pyraziflumid exhibited a particularly high efficacy against sclerotinia rot of leafy vegetable, fruiting vegetable, bean and onion crops (data not shown).

In order to confirm its long-lasting effect on apple diseases, field trials were conducted in Aomori Prefecture in 2010 and 2013. In the results, pyraziflumid showed excellent residual activity against Marssonina blotch (Fig. 5). In addition, practical efficacy against other diseases of apple and other fruit crops, such as scab, brown rot and ring rot, was confirmed.^{12,13)}

Table 4. SDH inhibitory activity of pyraziflumid derived from phytopathogenic fungi, crop plants and mammal

Classification		Scientific name	IC ₅₀ (nM)
Phytopathogenic fungi	Ascomycetes	<i>Sclerotinia sclerotiorum</i>	1.8 (median of 24 strains)
		<i>Sclerotinia minor</i>	0.7
		<i>Botrytis cinerea</i>	4.1
		<i>Blumeria graminis</i>	5.8
		<i>Venturia inaequalis</i>	18.9
		<i>Alternaria brassicae</i>	2.1
		<i>Magnaporthe oryzae</i>	2,500
		Basidiomycetes	<i>Puccinia recondita</i>
<i>Rhizoctonia solani</i>	5.9		
Oomycetes	<i>Pythium aphanidermatum</i>	>8,000	
Crop plants	Brassicaceae	<i>Brassica oleracea</i> (Cabbage)	>32,000
	Solanaceae	<i>Solanum lycopersicum</i> (Tomato)	>32,000
	Cucurbitaceae	<i>Cucumis sativus</i> (Cucumber)	>32,000
Mammal	Mouse	<i>Mus musculus</i>	>32,000

5. Safety Properties

Pyraziflumid and its formulated products showed low acute mammalian toxicity and no critical eye or skin irritation. Though the formulation product of pyraziflumid caused mild skin sensitization, it was classified as an out of category in the Globally Harmonized System (GHS). In prolonged exposure studies such as those for carcinogenicity, teratogenicity, reproductive toxicity, and genotoxicity, it was confirmed that pyraziflumid did not adversely affect human health.

Acute fish and aquatic invertebrates toxicity of pyraziflumid was low, and it was less bioaccumulative. Consequently, pyraziflumid is considered to be environmentally safe as long as it is used according to its usage standards.

6. Mode of Action

6.1. Inhibitory activity of succinate dehydrogenase derived from *Sclerotinia sclerotiorum*

We predicted that pyraziflumid's mode of action would be the

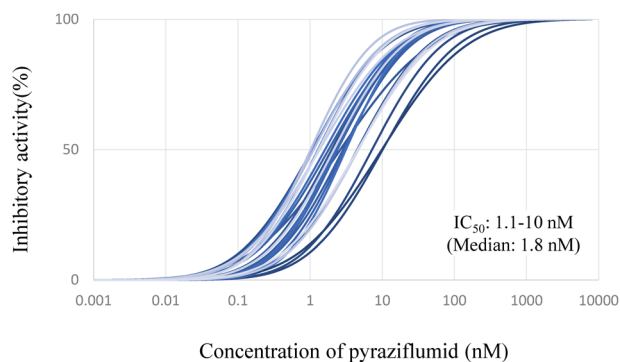


Fig. 6. Inhibition curve of SDH derived from *Sclerotinia sclerotiorum* by pyraziflumid.

inhibition of succinate dehydrogenase (SDH) in mitochondria complex II, based on information obtained from a previous study on BC723 and the similarity of chemical structure of both compounds. The dichloroindophenol (DCIP) method¹⁴⁾ was carried out in order to confirm and measure the inhibitory activity of pyraziflumid. Sclerotia of *Sclerotinia sclerotiorum* were collected from fields in Japan and used as samples for inhibitory activity evaluation.

In the evaluation of 24 strains of *S. sclerotiorum*, pyraziflumid showed inhibitory activity against SDH, depending on the concentration of the compound, and its IC₅₀ values were 1.1–10 nM (the median value was 1.8 nM) (Fig. 6).¹⁵⁾

6.2. Inhibitory activity of succinate dehydrogenase derived from other phytopathogenic fungi, crop plants and animals

Pyraziflumid also exhibited inhibitory activity against various phytopathogenic fungi (Table 4). The IC₅₀ values of pyraziflumid against ascomycetes, *Sclerotinia minor*, *Botrytis cinerea*, *Blumeria graminis*, *Venturia inaequalis* and *Alternaria brassicae* were 0.7–18.9 nM. Against the basidiomycetes, *Puccinia recondita* and *Rhizoctonia solani*, they were 14.4 and 5.9 nM, respectively. In contrast, no inhibitory activity of pyraziflumid was observed against the SDH derived from the oomycete *Pythium aphanidermatum*. Against nontarget SDHs derived from crop plants, such as cabbage, tomato and cucumber, and mice, pyraziflumid did not show any inhibitory activity. These results indicate that pyraziflumid has high target-based selectivity between phytopathogenic fungi and nontarget species. This selectivity might be responsible for pyraziflumid's low risk of phytotoxicity and low acute toxicity to mammals.

Concluding Remarks

The novel SDHI fungicide pyraziflumid was discovered by consolidating the research based on our past knowledge of BC723-

related studies and recent findings obtained during the discovery of pyflubumide as an acaricide.

As of May 2020, pyraziflumid has been registered in Japan and South Korea, and it has been commercialized in Japan since 2018. Regarding PARADE[®], the trade name of pyraziflumid as a commercial fungicide in Japan, we are now working to expand the registration to many kinds of crops and diseases. Moreover, excellent systemic activity of PARADE[®] enabled us to obtain registration for drench application to the nursery tray of leafy vegetables and to prevent infection with sclerotinia rot after transplanting. The promotion of this labor-saving technique would increase the efficiency of practical agricultural production.

Pyraziflumid is now in preparation for registration in many other countries and is expected to contribute to stable agricultural production throughout the world.

Acknowledgements

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