



Hydroxylations Hot Paper

 How to cite:
 Angew. Chem. Int. Ed. 2021, 60, 13778–13782

 International Edition:
 doi.org/10.1002/anie.202100801

 German Edition:
 doi.org/10.1002/ange.202100801

## **Redox-Neutral Selenium-Catalysed Isomerisation of** *para*-Hydroxamic Acids into *para*-Aminophenols

Hsiang-Yu Chuang, Manuel Schupp, Ricardo Meyrelles, Boris Maryasin,\* and Nuno Maulide\*



## Communications

**Abstract:** A selenium-catalysed para-hydroxylation of N-arylhydroxamic acids is reported. Mechanistically, the reaction comprises an N-O bond cleavage and consecutive seleniuminduced [2,3]-rearrangement to deliver para-hydroxyaniline derivatives. The mechanism is studied through both <sup>18</sup>Ocrossover experiments as well as quantum chemical calculations. This redox-neutral transformation provides an unconventional synthetic approach to para-aminophenols.

he *para*-aminophenol motif, epitomized by the century-old analgesic paracetamol, is an important structural feature in pharmaceuticals and materials. Numerous methods for the preparation of para-aminophenols have been reported ever since Eugen Bamberger discovered the first practical synthesis employing the rearrangement of N-arylhydroxylamine in aqueous sulfuric acid (Scheme 1 a).<sup>[1]</sup> This process presumably involves the heterolytic cleavage of the N-O bond and subsequent intermolecular addition of water to a nitrenium intermediate. Besides strong Brønsted acids, these N-O bond cleavage/rearrangement events have also been triggered by Lewis acids,<sup>[2]</sup> thermal activation<sup>[3]</sup> or transition metals.<sup>[4]</sup> Pioneering work using Lewis acid-mediated ortho-migration of a methoxy group was reported by Kikugawa (Scheme 1 b).<sup>[2]</sup> Later, the same group disclosed the PBu<sub>3</sub>/CCl<sub>4</sub>induced ortho-migration of the hydroxyl group in N-acyl-Nphenylhydroxylamines (Scheme 1c); minor amounts of the para-isomer were also observed.<sup>[5]</sup> Ngai described the elegant ortho-trifluoromethoxylation of aniline through a thermal rearrangement process (Scheme 1d).<sup>[3]</sup> Recently, Terada reported an in-depth study of the elegant cobalt-catalysed [1,3]-migration of alkoxycarbonyloxyl groups (Scheme 1 e).<sup>[5]</sup> Interestingly, the large majority of these N-O bond cleavage processes lead to the formation of new C-O bonds with orthoselectivity. The few approaches achieving para-hydroxylation either require relatively harsh conditions or produce a mixture of ortho- and para-regioisomers.<sup>[5,6]</sup> To the best of our knowledge, a mild and practical method for regioselective *para*-hydroxylation still has not emerged.<sup>[7]</sup>

| [*] | Dr. HY. Chuang, M. Schupp, R. Meyrelles, Dr. B. Maryasin,<br>Prof. Dr. N. Maulide                                   |
|-----|---|
|     | University of Vienna, Institute of Organic Chemistry  |
|     | Währinger Strasse 38, 1090 Vienna (Austria)   |
|     | E-mail: nuno.maulide@univie.ac.at   |
|     | Homepage: http://maulide.univie.ac.at   |
|     | M. Schupp, Prof. Dr. N. Maulide   |
|     | CeMM—Research Center for Molecular Medicine of the Austrian   |
|     | Academy of Sciences   |
|     | Lazarettgasse 14, AKH BT 25.3, 1090 Vienna (Austria)  |
|     | R. Meyrelles, Dr. B. Maryasin   |
|     | University of Vienna, Institute of Theoretical Chemistry  |
|     | Währinger Straße 17, 1090 Vienna (Austria)  |
|     | E-mail: boris.maryasin@univie.ac.at   |
|     | Supporting information and the ORCID identification number(s) for the author(s) of this article can be found under: |



https://doi.org/10.1002/anie.202100801.
© 2021 The Authors. Angewandte Chemie International Edition published by Wiley-VCH GmbH. This is an open access article under the terms of the Creative Commons Attribution License, which permits use, distribution and reproduction in any medium, provided the original work is properly cited.



**Scheme 1.** Approaches to N-O bond cleavage/oxygen-migration reactions and work presented herein.

Selenium is an essential oligoelement, perhaps best known for its occurrence in selenocysteine.<sup>[8-10]</sup> Within organic synthesis, organoselenium reagents have also emerged as unique catalysts for oxidation,<sup>[11]</sup> reduction,<sup>[12]</sup> C–C/C–X bond formation and rearrangements.<sup>[13–15]</sup> The heavier selenium shows distinct properties when compared to the other chalcogens.<sup>[16]</sup> Herein we present a new seleniumcatalysed, redox-neutral *para*-selective hydroxylation starting from hydroxamic acids via consecutive [2,3]-rearrangements to form *para*-aminophenols (Scheme 1 f).

In initial efforts, we treated hydroxamic acid 1 with one equivalent of PhSeBr. Gratifyingly, the para-aminophenol 2 was obtained in 72% isolated vield (Table 1, entry 1). Encouraged by this early result, we realized that reducing the loading of phenylselenyl bromide to 10 mol% still afforded para-aminophenol 2 initially in 66% yield (entry 2). It is noteworthy that the catalytic process, while requiring increased reaction time to reach full conversion, resulted in only a slight decline in yield. We noted that parahydroxylation catalysed by PhSeCl gave almost the same yield as with PhSeBr (entry 3). Changing the catalyst to N-(phenylselenyl)-phthalimide or 2-nitrophenyl selenocyanate led to 40% and 35% yields of para-aminophenol 2, respectively (entries 4 and 5). To increase the electrophilicity of the selenium reagent, a combination of PhSeCl and AgOTf was employed but gave only 25% yield of 2 (entry 6). PhSeSePh was ineffective and resulted in recovery of starting material. After these initial observations we elected phenylselenyl bromide as the catalyst for further investigations. In subsequent experiments, several solvents were examined. Dichloromethane, acetonitrile and ethereal solvents were all found to be suitable for this reaction (Table 1, entry 8-12). 1.4-dioxane was eventually elected as the best system, since its



**Table 1:** Investigation of selenium catalysts. [a] Reactions were carried out at 0.2 M concentration. [b] Yields were determined by NMR using trimethoxybenzene as internal standard. [c] isolated yield.

|       | $\begin{array}{c} & & \\$ |                        |             |      |                        |  |
|-------|--|------------------------|-------------|------|------------------------|--|
| Entry | Reagent  | Solvent <sup>[a]</sup> | Temperature | Time | Yield <sup>[b]</sup>   |  |
| 1     | PhSeBr (1 equiv)   | 1,4-dioxane            | rt          | 1 h  | 72 %°                  |  |
| 2     | PhSeBr (10 mol%)   | 1,4-dioxane            | rt          | 3 h  | 66%                    |  |
| 3     | PhSeCl (10 mol%)   | 1,4-dioxane            | rt          | 6 h  | 67%                    |  |
| 4     | N-(Phenylseleno)-phthalimide (10 mol%)   | 1,4-dioxane            | rt          | 12 h | 40%                    |  |
| 5     | 2-nitrophenyl selenocyanate (10 mol%)  | 1,4-dioxane            | rt          | 18 h | 35%                    |  |
| 6     | PhSeCl (10 mol%) AgOTf (10 mol%)   | 1,4-dioxane            | rt          | 18 h | 25 %                   |  |
| 7     | PhSeSePh (10 mol%)   | 1,4-dioxane            | rt          | 18 h | 0%                     |  |
| 8     | PhSeBr (10 mol%)   | 1,4-dioxane            | rt          | 3 h  | 79% (76%) <sup>₅</sup> |  |
| 9     | PhSeBr (10 mol%)   | MeOH                   | rt          | 3 h  | 29%                    |  |
| 10    | PhSeBr (10 mol%)   | $CH_2Cl_2$             | rt          | 3 h  | 73 %                   |  |
| 11    | PhSeBr (10 mol%)   | MeCN                   | rt          | 3 h  | 76%                    |  |
| 12    | PhSeBr (10 mol%)   | THF                    | rt          | 3 h  | 81%                    |  |

high boiling point allows more flexibility for recalcitrant substrates (vide infra).

With suitable reaction conditions in hand, we turned our attention towards the scope of this selenium-catalysed hydroxylation (Scheme 2). As shown, the transformation tolerates a broad range of functionalities, including the sterically hindered pivalamide 4a and adamantylamide 4b, as well as the highly strained cyclobutane 4c. Notably, higher yields and shorter reaction times are achieved for substrates carrying an electron-deficient benzamide fragment (see 4d, 2, 4e). This appears to correlate with a correspondingly weaker N-O bond in those substrates. Also tolerated are cinnamylamide 4f and styrene-amide 4g, albeit with slightly diminished yields. Next, a variety of different substituents at the Naryl ring were investigated. Naphthalene 3i reacted smoothly to give aminophenol 4i. Noteworthy, the congested 3,4dimethyl-substituted substrate 3k and 2,6-dimethyl-substituted substrate 31 both led to the corresponding paraaminophenols. Furthermore, our protocol was also applicable towards various halogen-substituted substrates to afford the desired *para*-aminophenol (40-4t). Electronic effects at the N-arene ring significantly affected the reaction yield: while the electron-rich 4-methoxyphenyl substrate 3m was highvielding at room temperature, N-electron deficient hydroxamic acids (4n, 4p, 4q) required higher temperature to form the corresponding *para*-aminophenol in moderate yields.<sup>[17]</sup>

In order to elucidate the mechanism of the reported reaction, we carried out <sup>18</sup>O-labelling studies, as well as quantum chemical calculations (see Supporting Information for additional details). In the event, upon reaction of  $3h^*$  and 1 as a 1:1 mixture under the optimised conditions, no transfer of <sup>18</sup>O into product 2 was found (Scheme 3). This strongly suggests that the process at hand is an *intramolecular* transformation.

Quantum chemical calculations have been performed to understand the mechanism of this process. The computed catalytic cycle is presented in Scheme 4 (see Supporting Information for computational details). The active species **A** is obtained following combination of substrate **3h** with PhSeBr and an internal proton transfer, in line with reported

electrophilic selenium reactivity.[18] The first step  $\mathbf{A} \rightarrow \mathbf{B}$  is an exergonic [2,3]-sigmatropic rearrangement with N-O bond cleavage and ortho-attack of selenium, followed by a barrierless proton transfer  $\mathbf{B} \rightarrow$ C. Intermediate C then undergoes a second proton transfer, preceding the second [2,3]-sigmatropic rearrangement  $\mathbf{D} \rightarrow \mathbf{E}$ . This step involves concerted Se-C bond cleavage and the formation of a new C-O bond leading to the para-O-aryl intermediate E. The fifth step  $E \rightarrow F$  is the highly thermodynamically and kinetically favorable  $(\Delta G = -28 \text{ kcal mol}^{-1})$  $\Delta G^{\dagger} = 7 \text{ kcal mol}^{-1}$ ) re-aromatization assisted by a second substrate

molecule. The last step ultimately closes the catalytic cycle yielding the final product and regenerating intermediate **A**. Interestingly, the apparent activation energy of the cycle,  $\Delta G^{+} = 25 \text{ kcal mol}^{-1}$ , is determined by the final step, the intermolecular proton transfer.



<sup>[</sup>a] The reaction was carried out at 100 °C.

**Scheme 2.** Scope of selenium-catalysed *para*-hydroxylation. Yields refer to pure, isolated products.

Crossover experimen



**Scheme 3.** <sup>18</sup>O-crossover experiment. Yields were determined by NMR using trimethoxybenzene as internal standard.



**Scheme 4.** Computed catalytic cycle at the PBE0-D3BJ-SMD(THF)/ def2-TZVP//PBE0-D3BJ-SMD(THF)/def2-SVP level of theory. The Gibbs free energies ( $\Delta G$ ) and the activation energies ( $\Delta G^{+}$ ) are presented for each individual step.

The proposed mechanism highlights the critical role of the substrate itself in the deprotonation of intermediate  $\mathbf{E}$ , in agreement with the base-free conditions that are employed.

This redox-neutral, regioselective hydroxylation can be deployed in a number of synthetically relevant contexts (Scheme 5). Practolol (Scheme 5 a, compound 5) is a known beta-adrenergic blocking agent, often used for the treatment of cardiovascular diseases, and it has been previously prepared by various routes.<sup>[19,20]</sup> In our gram-scale approach, hydroxamic acid 3h was exposed to selenium-catalysed parahydroxylation providing 72% yield of para-aminophenol 4h. Ether synthesis with epichlorhydrin, followed by epoxide opening by isopropylamine gave practotol 5 in 56% yield over two steps. Next, we targeted diloxanide furoate 8, a luminal amoebicide widely used as the treatment against amoeba infections (Scheme 5b).<sup>[21]</sup> Readily prepared dichloroacetyl hydroxamic acid 6 was subjected to selenium-catalysis to yield the corresponding para-dichloroacetyl aminophenol 7 in 57% yield. Introduction of the furoyl group and methylation completed the synthesis of 8.



**Scheme 5.** Gram-scale syntheses of a) practolol and b) diloxanide furoate using Selenium-catalysis. c) Comparison of methods for the preparation of paracetamol and our one-step, regioselective approach.

Finally, Paracetamol/*para*-acetaminophenol **4h**, one of the most commonly used and produced drugs worldwide, is conventionally prepared by a few different methods. Representative approaches are depicted in Scheme 5c.<sup>[22]</sup> The first route involves a nitration of chlorobenzene **9** that also produces *ortho*-chloronitrobenzene as side product.<sup>[22]</sup> Processes using a Bamberger reaction also form significant amounts of *ortho*-aminophenol.<sup>[22]</sup> In contrast, our seleniumcatalysed *para*-hydroxylation offers a highly regioselective, alternative solution as it generates *para*-aminophenol **4h** from simple precursor **3h** as the single regioisomer in excellent yield.

In conclusion, we have reported a catalytic method for the synthesis of *para*-aminophenols from the corresponding arylhydroxamic acids. The catalytic reaction proceeds via a unique electrophilic selenium-induced N–O bond cleavage event followed by a successive [2,3]-rearrangement to form the *para*-aminophenol assisted by another substrate molecule. The mechanism is supported by <sup>18</sup>O-crossover experiments as well as quantum chemical calculations. This operationally easy process tolerates a broad range of functional groups and can easily be applied, for example, to prepare practotol **5** and diloxanide furoate **8** in gram-scale.

## Acknowledgements

Generous support of our research programs by the University of Vienna is acknowledged. We are grateful for financial support of this research by the ERC (CoG VINCAT), the FWF (Project P30226). We acknowledge the synthetic contribution of M. Beham (U. Vienna). Prof. L. González (U. Vienna) is gratefully acknowledged for support, helpful discussions, and computational resources. Calculations were partially performed at the Vienna Scientific Cluster (VSC).

## Conflict of interest

The authors declare no conflict of interest.

Keywords: [2,3]-rearrangement  $\cdot$  aminophenol  $\cdot$  hydroxamic acid  $\cdot$  N–O bond cleavage  $\cdot$  selenium

- [1] a) E. Bamberger, Chem. Ber. 1894, 27, 1548-1557; b) E. Bamberger, Chem. Ber. 1894, 27, 1347-1350.
- [2] For AlCl<sub>3</sub>-mediated OCH<sub>3</sub>-migration, see: Y. Kikugawa, M. Shimada, J. Chem. Soc. Chem. Commun. 1989, 1450–1451.
- [3] For thermal-induced OCF<sub>3</sub>-migration, see: K. N. Hojczyk, P. Feng, C. Zhan, M.-Y. Ngai, *Angew. Chem. Int. Ed.* 2014, 53, 14559-14563; *Angew. Chem.* 2014, 126, 14787-14791.
- [4] For transition metal-induced alkoxycarbonyl group migration, see: I. Nakamura, M. Owada, T. Takeru, M. Terada, Org. Lett. 2017, 19, 2194–2196.
- [5] Y. Kikugawa, K. Mitsui, Chem. Lett. 1993, 22, 1369-1372.
- [6] a) M. Novak, M. Pelecanou, A. K. Roy, A. F. Andronico, F. M. Plourde, T. M. Olefirowicz, T. J. Curtin, J. Am. Chem. Soc. 1984, 106, 5623–5631; b) T. Sakamoto, I. Hosoda, Y. Kikugawa, J. Heterocycl. Chem. 1988, 25, 1279–1281; c) U. Gessner, A. Heesing, L. Keller, W. K. Homann, Chem. Ber. 1982, 115, 2865–2871; d) Y. Hashimoto, T. Ishizaki, K. Shudo, T. Okamoto, Chem. Pharm. Bull. 1983, 31, 3891–3896.
- [7] For ortho-selective, sulfonylating rearrangements of N-aryl-hydroxylamines, see: a) A. Porzelle, M. D. Woodrow, N. C. O. Tomkinson, *Eur. J. Org. Chem.* 2008, 5135-5143. For related reactions, see: b) A. Porzelle, M. D. Woodrow, N. C. O. Tomkinson, *Synlett* 2009, 5, 798-802; c) A. Porzelle, M. D. Woodrow, N. C. O. Tomkinson, *Org. Lett.* 2009, *11*, 233-236; d) K. L. Jones, A. Porzelle, A. Hall, M. D. Woodrow, N. C. O. Tomkinson, *Org. Lett.* 2008, *10*, 797-800. For a metal-free oxidation of C–H aromatic bonds, see: e) C. Yuan, Y. Liang, T. Hernandez, A. Berriochoa, K. N. Houk, D. Siegel, *Nature* 2013, *499*, 192-196.
- [8] a) A. Böck, K. Forchhammer, J. Heider, W. Leinfelder, G. Sawers, B. Veprek, F. Zinoni, *Mol. Microbiol.* **1991**, *5*, 515–520;
   b) T. C. Stadtman, *Annu. Rev. Biochem.* **1996**, *65*, 83–100.
- [9] R. Mousa, R. Notis Dardashti, N. Metanis, Angew. Chem. Int. Ed. 2017, 56, 15818–15827; Angew. Chem. 2017, 129, 16027– 16037.
- [10] H. Steinbrenner, B. Speckmann, L.-O. Klotz, Arch. Biochem. Biophys. 2016, 595, 113–119.
- [11] For selected selenium-catalysed oxidations, see: a) T. Onami, M. Ikeda, S. S. Woodard, *Bull. Chem. Soc. Jpn.* **1996**, *69*, 3601–3605; b) T. Hori, K. B. Sharpless, *J. Org. Chem.* **1978**, *43*, 1689–1697; c) S. J. Balkrishna, C. D. Prasad, P. Panini, M. R. Detty, D. Chopra, S. Kumar, *J. Org. Chem.* **2012**, *77*, 9541–9552; d) G. ten Brink, J.-M. Vis, I. W. C. E. Arends, R. A. Sheldon, *J. Org. Chem.* **2001**, *66*, 2429–2433; e) X. Zhang, J. Sun, Y. Ding, L. Yu, *Org. Lett.* **2015**, *17*, 5840–5942; f) S. Ortgies, C. Depken, A. Breder, *Org. Lett.* **2016**, *18*, 2856–2859; g) D. M. Browne, O. Niyomura, T. Wirth, *Org. Lett.* **2007**, *9*, 3169–3171; h) D. M. Freudendahl, S. Santoro, S. A. Shahzad, C. Santi, T. Wirth, *Angew. Chem. Int. Ed.* **2009**, *48*, 8409–8411; *Angew. Chem.* **2009**, *121*, 8559–8562.
- [12] For selected selenium-catalysed reductions, see: a) K. Cai, Y. Zhou, *Bull. Chem. React. Eng. Catal.* 2015, *10*, 275–280; b) Y. Nishiyama, S. Ikeda, H. Nishida, R. Umeda, *Bull. Chem. Soc. Jpn.* 2010, *83*, 816–818.
- [13] For selected selenium-catalysed carbon-carbon bond formation reactions, see: a) P. Wonner, L. Volgel, F. Kniep, S. M. Huber, *Chem. Eur. J.* 2017, 23, 16972–16975; b) O. S. Trofymchuk, Z. Zheng, T. Kurogi, D. J. Mindiola, P. J. Walsh, *Adv. Synth. Catal.*

**2018**, *360*, 1685–1692; c) M. Bürger, S. H. Röttger, M. N. Loch, P. G. Jones, D. B. Werz, *Org. Lett.* **2020**, *22*, 5025–5029.

- [14] For selected selenium-catalysed and selenium-mediated carbonheteroatom bond formation reactions, see: a) J. Trenner, C. Depken, T. Weber, A. Breder, Angew. Chem. Int. Ed. 2013, 52, 8952-8956; Angew. Chem. 2013, 125, 9121-9125; b) R. Guo, J. Huang, X. Zhao, ACS Catal. 2018, 8, 926-930; c) S. Ortgies, A. Breder, Org. Lett. 2015, 17, 2748-2751; d) M. H. Gieuw, V. M. Y. Leung, Z. Ke, Y. Y. Yeung, Adv. Synth. Catal. 2018, 360, 4306-4311; e) J. Wallbaum, L. K. B. Garve, P. G. Jones, D. B. Werz, Org. Lett. 2017, 19, 98-101; f) A. Breder, C. Depken, Angew. Chem. Int. Ed. 2019, 58, 17130-17147; Angew. Chem. 2019, 131, 17288-17306; g) C. Depken, F. Krätzschmar, R. Rieger, K. Rode, A. Breder, Angew. Chem. Int. Ed. 2018, 57, 2459-2463; Angew. Chem. 2018, 130, 2484-2488; h) P. Wonner, L. Vogel, M. Düser, L. Gomes, F. Kniep, B. Mallick, D. B. Werz, S. M. Huber, Angew. Chem. Int. Ed. 2017, 56, 12009-12012; Angew. Chem. 2017, 129, 12172-12176; i) A. Jacob, P. G. Jones, D. B. Werz, Org. Lett. 2020, 22, 8720-8724; j) Q. Jiang, Y. Liang, Y. Zhang, X. Zhao, Org. Lett. 2020, 22, 7581-7587; k) L. Liao, R. Guo, X. Zhao, Angew. Chem. Int. Ed. 2017, 56, 3201-3205; Angew. Chem. 2017, 129, 3249-3253.
- [15] For selected selenium-catalysed rearrangement reactions, see: a) D. Yan, G. Wang, F. Xiong, W.-Y. Sun, Z. Shi, Y. Lu, S. Li, J. Zhao, *Nat. Commun.* **2018**, *9*, 4293; b) S. Chu, H. Cao, T. Chen, Y. Shi, L. Yu, *Catal. Commun.* **2019**, *129*, 105730; c) T. Frejd, K. B. Sharpless, *Tetrahedron Lett.* **1978**, *19*, 2239–2242.
- [16] H. J. Reich, R. J. Hondal, ACS Chem. Biol. 2016, 11, 821-841.
- [17] When using *para*-fluorohydroxamic acid **3u** as a substrate in the reaction, some defluorinated *para*-hydroxyamide **4h** was formed, along with *para*-fluoroanilidine **4u**. Hydroxamic acid **3u** was subjected to the optimized reaction conditions for 72 hours. <sup>19</sup>F-NMR suggest the intermediate formation of PhSeF (470 MHz (1,4-dioxane/[D<sub>8</sub>]THF)  $\delta$ -192 ppm).



78% NMR yield 22% NMR yield

- [18] a) C. Santi, S. Santoro in Organoselenium Chemistry: Synthesis and Reactions (Ed.: T. Wirth), Wiley-VCH, Weinheim, 2012, p. 1-51; b) D. M. Freudendahl, T. Wirth in Selenium and Tellurium Chemistry (Eds.: J. D. Woollins, R. Laitinen), Springer, Berlin, 2011, p. 41-55.
- [19] D. Dunlop, R. G. Shanks, Br. J. Pharm. Chemother. 1968, 32, 201–218.
- [20] For selected synthesis of practolol, see: a) J. C. Danilewicz, J. E. G. Kemp, *J. Med. Chem.* **1973**, *16*, 168–169; b) K. Leftheris, M. Goodman, *J. Med. Chem.* **1990**, *33*, 216–233; c) A. Kamal, Y. Damayanthi, M. V. Rao, *Tetrahedron: Asymmetry* **1992**, *3*, 1361– 1364.
- [21] a) B. P. Pant, P. K. Ramachandran, *Ind. J. Pharm.* 1977, *39*, 117–118; b) F. Sarti, J. Barthelmes, J. Iqbal, F. Hintzen, A. Bernkop-Schnürch, *J. Pharm. Pharmacol.* 2011, *63*, 392–399.
- [22] a) R. Joncour, N. Duguet, E. Métay, A. Ferreirab, M. Lemaire, *Green Chem.* 2014, 16, 2997–3002; b) C. V. Rode, M. J. Vaidya, R. V. Chaudhari, Org. Process Res. Dev. 1999, 3, 465–470.

Manuscript received: January 18, 2021 Version of record online: March 24, 2021