# Directed Synthesis of $\left\{\mathbf{M n}_{18} \mathbf{C u}_{\mathbf{6}}\right\}$ Heterometallic Complexes** 

Victoria A. Milway, Floriana Tuna, Andrew R. Farrell, Laura E. Sharp, Simon Parsons, and Mark Murrie*

Dedicated to Professor David Collison on the occasion of his 60th birthday

The development of new synthetic strategies to assemble high-nuclearity transition metal complexes is a key target in modern coordination chemistry. ${ }^{[1]}$ One of the driving forces for this is their fascinating magnetic properties for example, single-molecule magnets ${ }^{[2]}$ or magnetic refrigerants ${ }^{[3]}$ and molecules with large spin ground states ${ }^{[4]}$ or large anisotropy barriers. ${ }^{[5]}$ The use of two, or more, different metal ions to assemble these clusters is an attractive synthetic target and controlling the bottom-up assembly of large heterometallic molecules is a considerable challenge. ${ }^{[6,7]}$ However, the potential rewards are significant, as there is a real possibility of control/design over the individual magnetic parameters that contribute to the overall molecular properties. ${ }^{[8]}$ Furthermore, new functionality can be added, such as the combination of magnetic and optical properties, ${ }^{[9]}$ or the production of catalysts or catalyst precursors with high activity and/or selectivity. ${ }^{[10]}$

Previously, polydentate ligands with specific binding sites/ donor atoms, ${ }^{[11]}$ linear linkers such as cyanide ${ }^{[12]}$ or rigid structure-directing ligands ${ }^{[13]}$ have been used to prepare heterometallic complexes. Herein, we describe a new step-by-step approach to synthesize large 3d-3d' heterometallic oxo-bridged clusters. Firstly, we use a preformed $\mathrm{Cu}^{\mathrm{II}}$ complex, which contains multiple, latent hydroxy binding sites, to target the trapping and encapsulation of an inner metal-oxo core. Secondly, the choice of $\mathrm{Cu}^{\mathrm{II}}$ as the central ion increases the flexibility further, due to its range of typical coordination environments from [4] to $[4+2]$. We report two compounds that contain a striking "core-shell" $\left\{\mathrm{Mn}_{18} \mathrm{Cu}_{6}\right\}$ complex as either a hexa- or dication, where the $\mathrm{Cu}^{\mathrm{II}}$ precursors

[^0]encapsulate a hexacapped cuboctahedral manganese oxide $\left\{\mathrm{Mn}^{\mathrm{III}}{ }_{12} \mathrm{Mn}^{\mathrm{II}}{ }_{6} \mathrm{O}_{14}\right\}$ nanocluster.

The $\mathrm{Cu}^{\mathrm{II}}$ center is enclosed using the bis-tris propane ligand $\left\{2,2^{\prime}\right.$-(propane-1,3-diyldiimino)bis[2-(hydroxymethyl)-propane-1,3-diol] ( $\mathrm{H}_{6} \mathrm{~L}$, Scheme 1) forming the precursor


Scheme 1. Bis-tris propane ( $\mathrm{H}_{6} \mathrm{~L}$ ).
complex $\left[\mathrm{Cu}\left(\mathrm{H}_{6} \mathrm{~L}\right) \mathrm{Cl}\right] \mathrm{Cl} \cdot 1.25 \mathrm{H}_{2} \mathrm{O}\left(\mathbf{1} \cdot 1.25 \mathrm{H}_{2} \mathrm{O}\right)$ (see Supporting Information, Figure S1) in almost quantitative yield (see Experimental). This is then redissolved and utilized in a second reaction to generate the heterometallic complexes: addition of base to a solution of $\mathbf{1}$, followed by addition of $\mathrm{MnCl}_{2} \cdot 4 \mathrm{H}_{2} \mathrm{O}$ leads to the formation of $\left[\mathrm{Mn}_{18} \mathrm{Cu}_{6} \mathrm{O}_{14^{-}}\right.$ $\left.\left(\mathrm{H}_{2} \mathrm{~L}\right)_{6} \mathrm{Cl}_{2}\left(\mathrm{H}_{2} \mathrm{O}\right)_{6}\right] \mathrm{Cl}_{6} \cdot \mathrm{H}_{2} \mathrm{O} \quad\left(2 \cdot \mathrm{H}_{2} \mathrm{O}\right)$ using $\mathrm{NMe}_{4} \mathrm{OH} / \mathrm{EtOH}$ or $\left[\mathrm{Mn}_{18} \mathrm{Cu}_{6} \mathrm{O}_{14}\left(\mathrm{H}_{2} \mathrm{~L}\right)_{6} \mathrm{Cl}_{6}\right] \mathrm{Cl}_{2} \cdot 10 \mathrm{H}_{2} \mathrm{O} \cdot 6 \mathrm{CH}_{3} \mathrm{OH} \quad\left(\mathbf{3} \cdot 10 \mathrm{H}_{2} \mathrm{O}\right.$. $6 \mathrm{CH}_{3} \mathrm{OH}$ ) using $\mathrm{NEt}_{3} / \mathrm{MeOH}$. Both compounds can be prepared reproducibly, albeit in low yields, which is not uncommon in the area of high-nuclearity complexes. ${ }^{[14]}$ We have been unable to obtain these complexes using a range of one-pot reactions and preformation of the $\mathrm{Cu}^{\mathrm{II}}$ complex appears to be essential.

The structure of the cationic cluster in $\mathbf{2}$ is based upon a $\left\{\mathrm{Mn}^{\mathrm{III}}{ }_{12} \mathrm{Mn}^{\mathrm{II}}{ }_{6} \mathrm{O}_{14}\right\}^{20+}$ core, encapsulated by six $\left\{\mathrm{Cu}\left(\mathrm{H}_{2} \mathrm{~L}\right)\right\}^{2-}$ groups. Oxidation states have been confirmed by bondvalence sum (BVS) calculations and by consideration of charge balance/coordination environments. The twelve $\mathrm{Mn}^{\text {III }}$ and fourteen $\mathrm{O}^{2-}$ anions, form a hollow cube (ca. $3.8 \AA \AA^{\circ} \mathrm{O}^{-} \mathrm{O}$ edge) (Figure 1a). The $\mathrm{Mn}^{\text {III }}$ cations describe a cuboctahedron, capped on each square face by a $\mathrm{Mn}^{\mathrm{II}}$, forming a giant octahedron (Figure 1b). Six faces of this giant octahedron are capped by a $\mathrm{Cu}^{\text {II }}$ center, which resides off-center, above one of the smaller constituent $\left\{\mathrm{Mn}^{\mathrm{II}} \mathrm{Mn}^{\mathrm{II}}{ }_{2}\right\}$ triangular faces (Figure 1 c ). The $\mathrm{Cu}^{\mathrm{II}}$ ions describe a further octahedron, twisted with respect to the $\left\{\mathrm{Mn}^{\mathrm{II}}{ }_{6}\right\}$ octahedron, giving a remarkable level of self-assembly: polyhedral shells of expanding size describing archimedian $\left\{\mathrm{Mn}^{\mathrm{III}}{ }_{12}\right\}<$ platonic $\left\{\mathrm{Mn}^{\mathrm{II}}{ }_{6}\right\}<$ platonic $\left\{\mathrm{Cu}^{\mathrm{II}}{ }_{6}\right\}$ solids (Figure 2).

The outer (final) coordination site of each $\mathrm{Mn}^{\mathrm{II}}$ center is occupied by either a terminal water $\{\mathrm{Mn}(1), \mathrm{Mn}(3)$ and symmetry equivalent (s.e.) \} or chloride ligand $\{\mathrm{Mn}(2)$ and s.e. $\}$ (Figure 1 b ). Each $\mathrm{H}_{2} \mathrm{~L}^{4-}$ ligand displays the same bonding

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Figure 1. POV-Ray depictions of a) the $\left\{\mathrm{Mn}^{\prime \prime \prime}{ }_{12} \mathrm{O}_{14}\right\}$ core of $\mathbf{2}, \mathrm{b}$ ) expansion to include the Mn " octahedron encapsulating the core, c$)$ the overall heterometallic core of $\mathbf{2} . \mathrm{Mn}^{\prime \prime \prime}$, purple; $\mathrm{Mn}^{\prime \prime}$, pink; $\mathrm{Cu}^{\prime \prime}$, bronze; Cl , green; O , red (oxide = capped stick, alkoxide = ball and stick); N , blue ( C and H atoms omitted for clarity).


Figure 2. Expanding polyhedral shells $\left\{\mathrm{Mn}^{\prime \prime \prime}{ }_{12}\right\}<\left\{\mathrm{Mn}_{6}{ }_{6}\right\}<\left\{\mathrm{Cu}^{\prime \prime}{ }_{6}\right\}$ in 2 (colors as previously described).


Figure 3. $\mathrm{H}_{2} \mathrm{~L}^{4-}$ ligand binding mode in 2; the apical bond of Cu 2 is pointing outwards from the core, to a $\mathrm{H}_{2} \mathrm{O}$ ligand. Colors are as previously described, plus C , gray ( H atoms not shown).
mode $\eta^{3}: \eta^{3}: \eta^{2}: \eta^{2}: \eta^{1}: \eta^{1}: \mu_{6}$ (Figure 3) and each $\mathrm{Cu}^{\text {II }}$ center is bridged to a $\mathrm{Mn}^{\mathrm{II}}$ and two $\mathrm{Mn}^{\text {III }}$ centers via two $\mu_{3}$ ligand alkoxide arms (Figures 1c and 3). The $\mathrm{Cu}^{\mathrm{II}}$ centers are best described as distorted $[4+1]$ coordinate, with the apical bond (ca. $2.6 \AA$ ) to either a core oxide anion $\{$ for $\mathrm{Cu}(1), \mathrm{Cu}(3)\}$ or an (outer) water ligand \{for $\mathrm{Cu}(2)\}$. Hence, four $\left\{\mathrm{CuN}_{2(\mathrm{eq})} \mathrm{O}_{2(\text { eq) })} \mathrm{O}_{(\mathrm{ax})}\right\}$ pyramids point towards the core and


Figure 4. Differing coordination environments of the Cu" cations; yellow pyramids indicate $\mathrm{Cu}^{\prime \prime}$ centers where the apical bond points away from the core, green pyramids have the apical $\mathrm{Cu}^{\prime \prime}$ bond pointing to the core. Red cube represents the core $\mathrm{Mn}^{\prime \prime \prime}$-oxide cube.
Cula $=\operatorname{Cul}\{1.5-x, 0.5-y, 1-z\}$.
two point away (Figure 4) and the coordinative flexibility of the $\mathrm{Cu}^{\mathrm{II}}$ center (i.e. the direction of the $\mathrm{Cu}^{\mathrm{II}}$ axial bonds) modulates the shape of the $\left\{\mathrm{Mn}_{18} \mathrm{Cu}_{6}\right\}$ complex. For $\mathrm{Cu}(1)$ and $\mathrm{Cu}(3)$ there is an additional (outer) weak interaction with a lattice chloride anion $\{2.9808(1), 2.959(3) \AA\}$ and for $\mathrm{Cu}(2)$ an additional (inner) weak interaction with a cube corner oxide anion $\{\mathrm{O}(6), 2.986(3) \AA$ (Figure 1 c ).

Compound $\mathbf{3}$ contains a similar $\left\{\mathrm{Mn}_{18} \mathrm{Cu}_{6}\right\}$ complex, as a dication, where the core structure is largely the same as for compound 2 (Figure S2 and Tables S5 and S6). However, in this case, each $\mathrm{Mn}^{\mathrm{II}}$ center is equivalent and has a terminal chloride ligand (cf. either $\mathrm{Cl}^{-}$or $\mathrm{H}_{2} \mathrm{O}$ in 2) (Figure 5). If we describe each $\mathrm{Cu}^{\text {III }}$ center as [4+1] as in 2, then each apical ligand (ca. $2.6 \AA$ ) bonds to a core oxide anion (cf. two of these were to an \{outer\} water ligand in 2, that is, pointing away


Figure 5. 3, viewed along the three-fold axis. Bonds to oxygen atoms of neighboring clusters, utilized in forming a 3D net are shown as solid black lines.
from the core). These structural changes result in a more compact core with higher symmetry $\left(S_{6}\right)$. If we describe the $\mathrm{Cu}^{\mathrm{II}}$ centers as distorted $[4+2]$ instead, the second axial position is occupied by the oxygen atom of a $\mathrm{CH}_{2} \mathrm{OH}$ ligand arm on an adjacent molecule ( $\mathrm{Cu} 1-\mathrm{O} 73^{\prime}$ ca. $2.75 \AA$ ) (Figure S3) and each $\left\{\mathrm{Mn}_{18} \mathrm{Cu}_{6}\right\}$ cluster is connected to six nearest neighbor clusters via double $\left\{\mathrm{Cu}-\mathrm{OCCN}-\mathrm{Cu}^{\prime}\right\}$ bridges ( $\mathrm{Cu} \cdots \mathrm{Cu}^{\prime}$ ca. $6.2 \AA$ ), creating a 3D network (Figure 6, S4). Hence, the subtle change to the reaction conditions also induces a new level of self-assembly of the $\left\{\mathrm{Mn}_{18} \mathrm{Cu}_{6}\right\}$ complexes in $\mathbf{3}$; this is not possible in $\mathbf{2}$, due to the presence of the two centers ( Cu 2 and s.e.) with $\mathrm{H}_{2} \mathrm{O}$ ligands.

The largest heterometallic 3d-based cluster is a mixedvalent $\left\{\mathrm{Cu}_{4}^{\mathrm{I}} \mathrm{Cu}^{\mathrm{II}}{ }_{13} \mathrm{Mn}^{\mathrm{II}}{ }_{4} \mathrm{Mn}^{\mathrm{III}}{ }_{12} \mathrm{Mn}^{\mathrm{IV}}{ }_{12}\right\}$ cluster, prepared from Cu powder, $\mathrm{Mn}(\mathrm{OAc})_{2}$ and triethanolamine in DMF. ${ }^{[15]}$


Figure 6. Pseudo-octahedral arrangement of $\left\{\mathrm{Mn}_{18} \mathrm{Cu}_{6}\right\}$ clusters in the extended structure, linked by Cu-OCCN-Cu bridges.

Further high-nuclearity $\mathrm{Mn} / \mathrm{Cu}$ complexes include: $\left\{\mathrm{Mn}^{\mathrm{II}} \mathrm{Cu}^{\mathrm{II}}{ }_{8}\right\}$ and $\left\{\mathrm{Mn}^{\mathrm{II}}{ }_{5} \mathrm{Cu}^{\mathrm{II}}{ }_{4}\right\}^{[11]}$ or $\left\{\mathrm{Mn}^{\mathrm{III}}{ }_{6} \mathrm{Cu}^{\mathrm{II}}{ }_{10}\right\}$ and $\left\{\mathrm{Mn}^{\mathrm{III}}{ }_{8} \mathrm{Mn}^{\mathrm{IV}}{ }_{4} \mathrm{Cu}^{\mathrm{II}}{ }_{8}\right\} \cdot{ }^{[16]}$ However, none of these one-pot reactions result in either similar metal ion topologies or oxidation levels to those found in 2 and 3. Interestingly, the $\left\{\mathrm{Mn}^{\mathrm{III}}{ }_{12}\right\}$ core structure of the $\left\{\mathrm{Mn}_{18} \mathrm{Cu}_{6}\right\}$ complexes is related to the smaller Mn -oxo clusters, $\left[\mathrm{Mn}^{\mathrm{IV}} \mathrm{Mn}^{\mathrm{III}}{ }_{6} \mathrm{Mn}^{\mathrm{II}}{ }_{6} \mathrm{O}_{8}(\mathrm{OEt})_{6}-\right.$ $\left.\left(\mathrm{O}_{2} \mathrm{CPh}\right)_{12}\right]^{[17]}$ and $\left[\mathrm{Mn}^{\mathrm{II}} \mathrm{Mn}^{\mathrm{III}}{ }_{12}\left(\mu_{4}-\mathrm{O}\right)_{8}\left(\mu_{4}-\mathrm{Cl}\right)_{6}\left(t \mathrm{Bu}-\mathrm{PO}_{3}\right)_{8}\right]^{[18]}$ where the central position is occupied by a $\mathrm{Mn}^{\text {IV }}$ or a $\mathrm{Mn}^{\text {II }}$ cation, respectively (cf. empty in 2 and 3). Hence, our approach may provide a more general route to trap and build upon stable metal-oxo core architectures: here trapping a $\left\{\mathrm{Mn}^{\mathrm{III}}{ }_{12}\right\}$ core and adding $\left\{\mathrm{Mn}^{\mathrm{II}}{ }_{6}\right\}$ and $\left\{\mathrm{Cu}^{\mathrm{II}}{ }_{6}\right\}$ shells.

Structurally closest to $\mathbf{2}$ and $\mathbf{3}$ is perhaps the polyoxometalate anion $\left[\mathrm{Ti}_{12} \mathrm{Nb}_{6} \mathrm{O}_{44}\right]^{10-}$, which also has an empty central cavity, in which $\mathrm{Ti}^{\mathrm{IV}}$ and $\mathrm{Nb}^{\mathrm{V}}$ take the place of $\mathrm{Mn}^{\mathrm{III}}$ and $\mathrm{Mn}^{\mathrm{II}}$, respectively. ${ }^{[19]}$ Comparisons can also be drawn with Pd ${ }^{0}$ clusters: $\left[\mathrm{Pd}_{23}(\mathrm{CO})_{20}(\mathrm{PEt})_{10}\right]$ consists of a centered cuboctahedral $\left\{\mathrm{Pd}_{13}\right\}$ core, with square faces capped by Pd atoms in the sites occupied by the six $\mathrm{Mn}^{\mathrm{II}}$ in $\left\{\mathrm{Mn}_{18} \mathrm{Cu}_{6}\right\}$. ${ }^{[20]}$ The resulting $\left\{\mathrm{Pd}_{19}\right\}$ giant octahedron is capped on four of its eight faces by additional Pd atoms, in positions close to those occupied by $\mathrm{Cu}^{\mathrm{II}}$ in $\mathbf{2}$ and $\mathbf{3}$.

The core of 2 is observed by ESI-MS (Figure S5, Table S7). All labile aquo ligands are lost and ion-pairs are observed for $\left.\left\{\left[\mathrm{Cu}^{\mathrm{II}}{ }_{6} \mathrm{Mn}^{\mathrm{II}}{ }_{6} \mathrm{Mn}^{\mathrm{III}}{ }_{12}\left(\mathrm{H}_{2} \mathrm{~L}\right)_{6} \mathrm{O}_{14} \mathrm{Cl}_{2}\right] \mathrm{Cl}_{3}\right]\right\}^{3+} \quad(\mathrm{m} / \mathrm{z}$ 1146.7) and $\left.\left\{\left[\mathrm{Cu}_{6}{ }_{6} \mathrm{Mn}^{\mathrm{II}}{ }_{6} \mathrm{Mn}^{\mathrm{III}}{ }_{12}\left(\mathrm{H}_{2} \mathrm{~L}\right)_{6} \mathrm{O}_{14} \mathrm{Cl}_{2}\right] \mathrm{Cl}_{4}\right]\right\}^{2+} \quad(\mathrm{m} / \mathrm{z}$ 1737.5) and some fragmentation of the parent ion is observed, $\left[\mathrm{Cu}\left(\mathrm{H}_{5} \mathrm{~L}\right)\right]^{+}(\mathrm{m} / \mathrm{z} 344.1)$. The solution stability provides further potential for using these reaction systems to probe heterometallic cluster assembly.

The bridging in $\mathbf{2}$ is complex and each metal cation is bridged to between three and eight others, via single oxygen bridges. Bridging angles range from $88.28-107.83^{\circ}$. The overall picture is similar for 3, except that the higher symmetry of the molecule results in a minimum of four bridging connections to neighboring metal ions. The majority of the bridging angles are large, and as a result, we would expect antiferromagnetic coupling to dominate; which proves to be the case (Figure S6). Magnetization vs. field data (Figure S7) suggests a large number of excited states with similar energies, and a poorly defined ground state. AC measurements do not show any evidence of frequency dependence; this is unsurprising as the Jahn-Teller axes of the $\mathrm{Mn}^{\mathrm{III}}$ centers are nearly perpendicular, leaving little net magnetic anisotropy.

Using our step-by-step approach, starting with a preformed $\mathrm{Cu}^{\mathrm{II}}$ complex, we can trap and encapsulate manganese oxide nanoclusters. Reactions changing the anion ( $\mathrm{Cl}^{-}$), precursor $\left(\mathrm{Cu}^{\mathrm{II}}\right)$ and core metal ion (Mn) are all underway, in order to assemble new heterometallic clusters and to explore the self-assembly of high-nuclearity complexes.

## Experimental Section

All reagents and solvents were obtained from commercial suppliers and used without further purification.

Synthesis of 1: $\mathrm{H}_{6} \mathrm{~L}(5.70 \mathrm{~g}, 20.2 \mathrm{mmol})$ and $\mathrm{CuCl}_{2} \cdot 2 \mathrm{H}_{2} \mathrm{O}(5.28 \mathrm{~g}$, $31.0 \mathrm{mmol})$ were combined in ethanol $(120 \mathrm{~mL})$ and heated to $60^{\circ} \mathrm{C}$.

A dark green solution formed, followed by precipitation of a pale blue solid ( 15 mins ). The mixture was heated for 5 h . After cooling, the blue precipitate $\left[\mathrm{Cu}\left(\mathrm{H}_{6} \mathrm{~L}\right) \mathrm{Cl}\right] \mathrm{Cl} \cdot 1.25 \mathrm{H}_{2} \mathrm{O}\left(\mathbf{1} \cdot 1.25 \mathrm{H}_{2} \mathrm{O}\right)$ was collected by filtration and washed with ethanol. Yield $8.63 \mathrm{~g}, 96 \%$. IR: $\tilde{v}=3140,3018,2943,1470,1428,1307,1263,1114,1077,1064,1011$, $761 \mathrm{~cm}^{-1}$. Elemental analysis $\left(\mathrm{C}_{11} \mathrm{H}_{26} \mathrm{~N}_{2} \mathrm{O}_{6} \mathrm{CuCl}_{2} \cdot 1.25 \mathrm{H}_{2} \mathrm{O}\right)$ [\%], found: C 30.01, H 6.50, N 6.38; calcd: C 30.07, H 6.54, N 6.38. Single crystals suitable for X-ray study were obtained by recrystallization from ethanol yielding $\mathbf{1} \cdot 0.5 \mathrm{EtOH}$ (see Supporting Information).

Synthesis of 2: $\mathbf{1} \cdot 1.25 \mathrm{H}_{2} \mathrm{O}(109 \mathrm{mg}, 0.263 \mathrm{mmol})$ was dissolved in hot ethanol $\left(60 \mathrm{~mL}\right.$ at $\left.60^{\circ} \mathrm{C}\right) . \mathrm{NMe}_{4} \mathrm{OH} \cdot 5 \mathrm{H}_{2} \mathrm{O}(166 \mathrm{mg}, 0.842 \mathrm{mmol})$ was added, and immediately dissolved, resulting in a clear royal blue solution, which was heated for $30 \mathrm{~min} . \mathrm{MnCl}_{2} \cdot 4 \mathrm{H}_{2} \mathrm{O}(166 \mathrm{mg}$, 0.837 mmol ) was added, resulting in an immediate color change to dark gray, followed by formation of a precipitate. The mixture was heated for 4 h , and the precipitate ( 108 mg ) was removed by filtration. Black crystals of $\left[\mathrm{Mn}_{18} \mathrm{Cu}_{6} \mathrm{O}_{14}\left(\mathrm{H}_{2} \mathrm{~L}\right)_{6} \mathrm{Cl}_{2}\left(\mathrm{H}_{2} \mathrm{O}\right)_{6}\right] \mathrm{Cl}_{6} \cdot \mathrm{H}_{2} \mathrm{O}$ formed in the filtrate over 1 month (ca. $6 \mathrm{mg}, 4 \%$ ) (see Supporting Information). IR: $\tilde{v}=3351,3262,3212,2921,2864,1634,1455,1426,1393,1260$, 1154, 1100, 1079, 1027, 925, 791, $761 \mathrm{~cm}^{-1}$. Elemental analysis $\left(\mathrm{C}_{66} \mathrm{H}_{144} \mathrm{~N}_{12} \mathrm{O}_{56} \mathrm{Cu}_{6} \mathrm{Mn}_{18} \mathrm{Cl}_{8}, \mathbf{2}\right)$ [\%], found: C 21.81, H 4.08, N 4.60; calcd: C 21.72, H 3.97, N 4.61. MS (ESI $\left.{ }^{+}, m / z\right): 344.1,1146.7,1737.5$ (see Table S7).

Synthesis of $\mathbf{3}: \mathbf{1} \cdot 1.25 \mathrm{H}_{2} \mathrm{O}(108 \mathrm{mg}, 0.259 \mathrm{mmol})$ was dissolved in methanol ( 30 mL ). $\mathrm{NEt}_{3}(0.07 \mathrm{~mL}, 0.502 \mathrm{mmol})$ was added, and immediately dissolved, resulting in a clear royal blue solution which was stirred at ambient temperature for $30 \mathrm{~min} . \mathrm{MnCl}_{2} \cdot 4 \mathrm{H}_{2} \mathrm{O}(110 \mathrm{mg}$, 0.557 mmol ) was added, resulting in an immediate color change to blue-black. The solution was heated for 3 h , and filtered. Black crystals of $\left[\mathrm{Mn}_{18} \mathrm{Cu}_{6} \mathrm{O}_{14}\left(\mathrm{H}_{2} \mathrm{~L}\right)_{6} \mathrm{Cl}_{6}\right] \mathrm{Cl}_{2} \cdot 10 \mathrm{H}_{2} \mathrm{O} \cdot 6 \mathrm{CH}_{3} \mathrm{OH}$ formed in the filtrate over 3 weeks (ca. $4 \mathrm{mg}, 3 \%$ ) (see Supporting Information). IR: $\tilde{v}=3361,3234,3215,2947,2868,1622,1458,1429,1390,1262$, 1156, 1101, 1084, 1061, 1026, 940, 932, 793, $720 \mathrm{~cm}^{-1}$. Elemental analysis $\quad\left(\mathrm{C}_{66} \mathrm{H}_{144} \mathrm{~N}_{12} \mathrm{O}_{50} \mathrm{Cu}_{6} \mathrm{Mn}_{18} \mathrm{Cl}_{8} \cdot 4.5 \mathrm{H}_{2} \mathrm{O} \cdot 4 \mathrm{CH}_{3} \mathrm{OH}, \quad \mathbf{3} \cdot 4.5 \mathrm{H}_{2} \mathrm{O}\right.$. $4 \mathrm{CH}_{3} \mathrm{OH}$ ) [\%], found: C $22.39, \mathrm{H} 4.59$, N 4.62 ; calcd: C $22.38, \mathrm{H}$ $4.21, \mathrm{~N} 4.47$. A further 17 mg microcrystalline black solid was collected from the solution after removal of the single crystals. IR, as above. Elemental analysis $\left(3 \cdot 4.5 \mathrm{H}_{2} \mathrm{O} \cdot 4 \mathrm{CH}_{3} \mathrm{OH}\right)$ [\%], found: C 22.31, H 4.59, N 4.60. Total yield; $21 \mathrm{mg}, 18 \%$.

CCDC 907989 (1), 907990 (2), and 907991 (3) contain the supplementary crystallographic data for this paper. These data can be obtained free of charge from The Cambridge Crystallographic Data Centre via www.ccdc.cam.ac.uk/data_request/cif.

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[^0]:    [*] Dr. V. A. Milway, A. R. Farrell, L. E. Sharp, Dr. M. Murrie WestCHEM, School of Chemistry, University of Glasgow Glasgow G12 8QQ (UK)
    E-mail: mark.murrie@glasgow.ac.uk
    Dr. F. Tuna
    EPSRC National UK EPR Facility, School of Chemistry and Photon Science Institute, The University of Manchester
    Manchester M13 9PL (UK)
    Prof. S. Parsons
    EaStCHEM School of Chemistry, The University of Edinburgh Edinburgh, EH9 3JJ (UK)
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