DOI: 10.1002/ardp.202100382

REVIEW ARTICLE

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A comprehensive update on the structure and synthesis of potential drug targets for combating the coronavirus pandemic caused by SARS-CoV-2

Prerna Malik¹ | Sonika Jain¹ | Pankaj Jain² | Jyoti Kumawat¹ | Jaya Dwivedi¹ | Dharma Kishore¹

¹Department of Chemistry, Banasthali Vidyapith, Jaipur, India

²Department of Pharmacy, Banasthali Vidyapith, Jaipur, India

Correspondence Sonika Jain, Department of Chemistry, Banasthali Vidyapith, Banasthali, Jaipur 304022, India.

Email: Sonikajain85@gmail.com

Abstract

The outbreak of the coronavirus pandemic COVID-19 created by its severe acute respiratory syndrome corona virus-2 (SARS-CoV-2) variant, known for producing a very severe acute respiratory syndrome, has created an unprecedented situation by its continual assault around the world. The crisis caused by the SARS-CoV-2 variant has been a global challenge, calling to mitigate this unprecedented pandemic that has engulfed the whole world. Since the outbreak and spread of COVID-19, many researchers globally have been grappling to find new clinically trialed active drugs with anti-COVID-19 activity, from antimalarial drugs to JAK inhibitors, antiviral drugs, immune suppressants, and so forth. This article presents a brief discussion on the activity and synthesis of some active molecules such as favipiravir, hydroxychloroquine, pirfenidone, remdesivir, lopinavir, camostat, chloroquine, baricitinib, molnupiravir, and so forth, which are under trial.

KEYWORDS

COVID-19 pandemic, Delta+ variant, lopinavir, remdesivir, SARS-CoV-2 variant

1 | INTRODUCTION

Human coronaviruses were first identified in the 1960s^[11]; these were a broad batch of associated viruses that were linked to respiratory illnesses ranging from common colds to diseases like extreme acute respiratory syndrome (SARS) and the Middle East respiratory syndrome (MERS). The novel coronavirus (Figure 1) has been a previously unexplored stress caused by coronavirus, designated by the World Health Organization as severe acute respiratory syndrome corona virus-2 (SARS-CoV-2),^[2] and the resulting coronavirus disease-19 (COVID-19) has now become a major catastrophe since its discovery in Wuhan city, Hubei province of China in December 2019.^[3] Before the world could prepare itself to overcome the outbreak, unexpectedly, since early 2021, a new surge of pandemic occurred in March 2021, catching the world by surprise; this lead to alarm calls raised about the onset of a second wave of the pandemic, fuelled by the spurt of another variant—the double mutants of the COVID-19 (B 1.617) virus (the Delta+ virus). For SARS-CoV-2 mutation D164G enhances viral entry to the host cell as well as replication.^[4] It was previously reported that the D614G mutation was present in all SARS-CoV-2 sequences by the summer of 2020.^[5] This mutant variant has been identified to be more active, strong, and fast-spreading, which has taken large communities and mass group in its grip within short period of time.

There is no evidence from randomized-controlled trials (RCTs) that any medication can enhance prognosis in people with

Abbreviations: DMF, dimethylformamide; DMSO, dimethyl sulfoxide; THF, tetrahydrofuran.

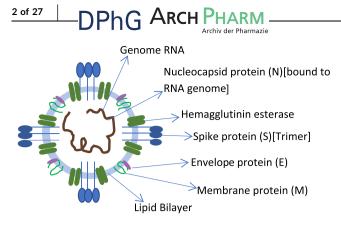


FIGURE 1 Structure of the coronavirus, showing different layers including the spike protein

COVID-19, whether suspected or confirmed. There have been no clinical trial results to back up any preventive treatment. However, we have only two options that remain the best bet to fight off this crisis: (1) the vaccine option, (2) the drug option (not available so far). Many potent vaccines have been discovered so far (some of these are under trial and are in the pipelines): Covishield, Covaxin AstraZeneca, Pfizer, Johnson and Johnson's, Moderna, Novavax, Sputnik V, Zycov-D, Gennova BiopharmNovax, Indian Immunologicals, Biological E, Baylor college of medicine and m-RNA wax, and so forth (of these, due to severe adverse effects like blood clotting, etc., the use of Oxford Astrazeneca has been suspended in many countries). The high cost of the use of monoclonal antibodies, cell-based therapies, interferon-based therapies, and immunopathological treatments makes them unsuitable. Smallmolecule medications, which include pre-existing medications to treat influenza. HBV. HCV. HIV. malaria. and filovirus medications. have piqued experts' interest due to their potential for faster development.

In this context, a recent announcement from the United States through Anthony Fauci (the Chief Medical Advisor to US President) is worth reporting. It states that the US government is planning to take another major medical step to beat the pandemic, putting in \$3.2 billion to develop "antiviral pills" to treat COVID-19 infection.

Oral therapies will be easier to produce, transport, store and administer. It could be taken at home easily during the course of the disease and therefore would be a powerful tool for battling the pandemic at the early stages and in saving lives.

The US Department of Health and Human Services revealed that 19 therapeutic agents have already been prioritized for testing in rigorous trials for outpatients and inpatients with COVID-19 (Figure 2). Availability of Food and Drug Administration (FDA)-authorized "antiviral pills" through these efforts would be a major breakthrough in the ongoing efforts to combat COVID-19.

A review of the literature on the drugs under trial reveals that the following drugs can inhibit the key components of the coronavirus infection (Figure 3).

2 | INFECTION CYCLE OF THE CORONAVIRUS

The coronavirus first binds or attaches to the ACE2 (angiotensinconverting enzyme) receptors that are present on the numosites. When it binds to the ACE2 receptors, there is a change in the S-glycoprotein of the coronavirus; as a result, there is a cleavage or release of the fragments of S-proteins by the transmembrane protein of the host. As a result, the virus enters the cell through the early and late endosomes. Inside the cytoplasm, there is another protease, cathepsin-l, which further cleaves the S-protein at low pH, and there is a fusion of the viral envelope with the phospholipid membrane of the endosomes. After this fusion, there is a release of the viral genome in the cytoplasm. The second step is the release of the viral genome. The viral genome is released into the cytoplasm, after which a positive-strand RNA genome is converted into a negative-strand RNA genome, which is used as signal for for messenger RNA synthesis. Ribosomes are the host and they promote the synthesis and replication of the viral genome; also, they promote the synthesis of the nonstructural proteins. Spike, membrane, and envelope proteins of the virus then enter the endoplasmic reticulum and then move to the Golgi bodies. The virus is packaged into the nucleocapsid which is transported to the Golgi bodies after replication of RNA genome to attach with other viral protein. Finally, the mature viral particles are ready to be transported out of the cells with the help of the Golgi vesicles. Once the virus is packed with the nucleocapsid, the spike proteins, the membrane proteins, and the envelope proteins, the mature viral particles move to the cells and are expelled out of the cells by the process of exocytosis (Figure 2). The drugs that are used in the various stages of COVID-19 viral infection are listed in Table 1.

There are many other established drug molecules that are used alone or in combination that may also prove to be effective for COVID-19 therapy. This review focuses on these drugs (Figures 1 and 2 and Table 2) in terms of their activity and synthesis.

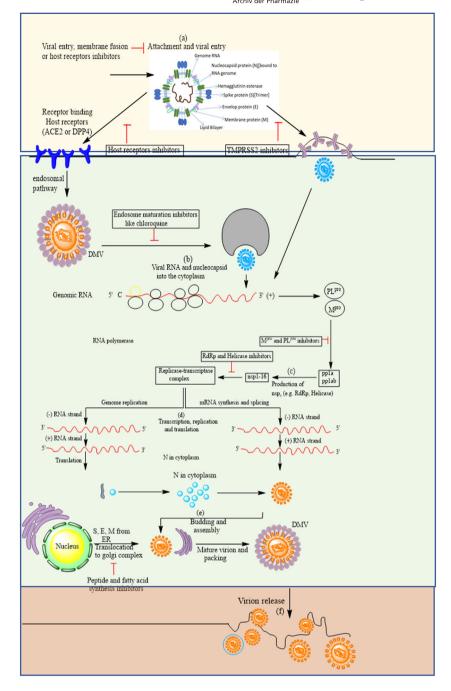
3 | DESCRIPTION OF DRUGS THAT ARE BEING USED DURING THE CORONA PANDEMIC

3.1 | Chloroquine (CQ)

CQ, which is an antimalarial drug, was first discovered in 1934 at Bayer laboratories by Hans Andersag et al.,^[6] who named it Resochin. CQ exerts an important effect that can help to deter or slow down the spread of SARS-CoV-2 infection. The medication could prevent the virus from infecting cells.^[7] Coronaviruses use the ACE2 receptors to gain access to the cell. The compound has been shown to interact with ACE2 glycosylation.^[8] This can affect the productivity of spike protein-ACE2 binding and inhibit entry of the virus into the cells. **FIGURE 2** Severe acute respiratory syndrome corona virus-2 multiplication stages inside the host cell

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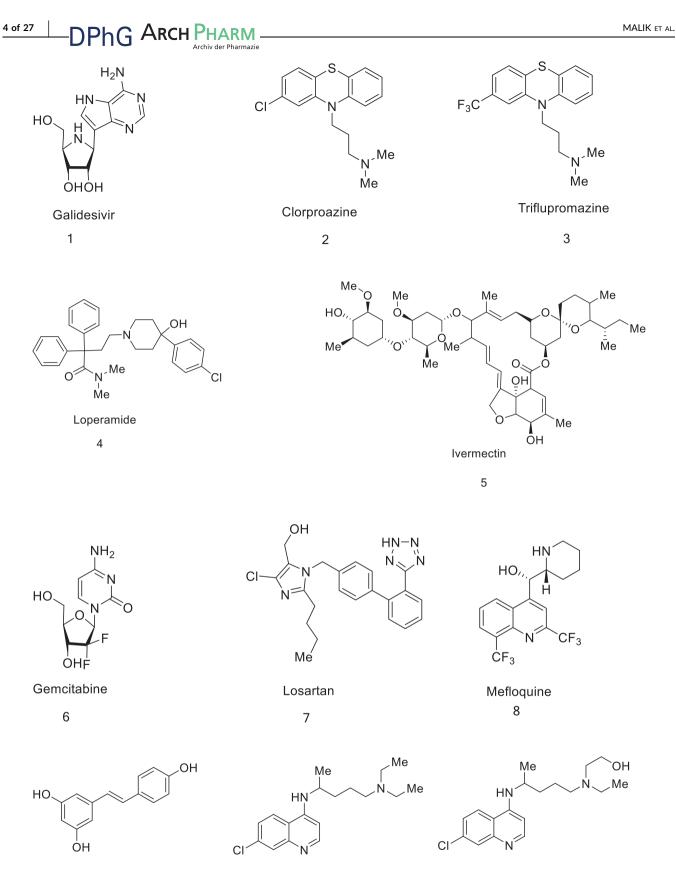


3.1.1 | Synthesis of CQ (7)

The first description of the synthesis of CQ was provided by Andersag in 1934, and involved the condensation of 3-chloroaniline (1) with diethyl-2-oxosuccinate (2), yielding diethyl (*E*)-2-[(3-chlorophenyl)) imino]succinate (3). Product 3 underwent saponification in the presence of liquid paraffin at 250°C to afford ethyl 7-chloro-4hydroxyquinoline-2-carboxylate (4); decarboxylation of 4 yielded 7-chloroquinolin-4-ol (5). CQ (7) was obtained on chlorination of 5, followed by amination of the resulting 4,7-dichloroquinoline (6) (Scheme 1). CQ was also obtained by nucleophilic substitution of 4,7dichloroquinoline (6) with 2-amino-5-(diethylamino)pentane (8) at 130–155°C using phenol as a solvent^[9] as shown in Scheme 2.

Price and Roberts^[10] described the synthesis of 4,7dichloroquinoline (6), which is a key ingredient for the synthesis of CQ as demonstrated in Scheme 3. Schiff base (diethyl (*Z*)-2-[(phenylimino)methyl)malonate] (**11**) was prepared by reaction with *m*-chloroaniline (**1**) and ethoxy methyl enemalonic ester (**10**) at reflux temperature as shown in Scheme 3.

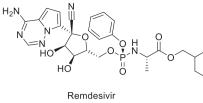
A new route to the synthesis of 4,7-dichloroquinoline (6) was described by Guy et al.^[11] in 2004, as shown in Scheme 4. Instead of



ResveratrolChloroquineHydroxychloroquine91011

FIGURE 3 Therapeutic molecules that are under trial for the COVID-19 pandemic

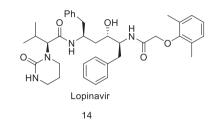
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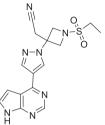




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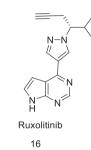
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Baricitinib

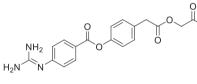
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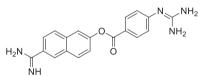




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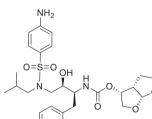
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Camostat







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Nafamostat

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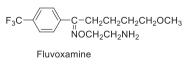




 TABLE 1
 Involvement of drugs in various stages of COVID-19

 viral infection
 Involvement of drugs in various stages of COVID-19

(a)	(i) Hydroxychloroquine (ii) Chloroquine (iii) Mefloquine	(a) In the viral entry inhibition of the host cell
(b)	(i) Lopinavir (ii) Ritonavir (iii) Camostat (iv) Ivermectin	(b) In the inhibition of viral replication
(c)	(i) Tipranavir	(c) In the inhibition of 3C-like protease
(d)	(i) Remdesivir (ii) Favipiravir	(d) In the inhibition of viral RNA synthesis by inhibiting the activity of RNA polymerase

using ethoxymethylenemalonic ester, they used Meldrum's acid (**15**).^[12] Meldrum's acid regent has the considerable advantage of producing 4,7-dichloroquinoline in three steps instead of five.

Surrey and Hammer^[13] described the synthesis of 4,7dichloroquinoline (6) using *m*-chloroaniline (1) and diethyl ester of oxaloacetic acid (17). 4,7-Dichloroquinoline was prepared by cyclocondensation of **18**, followed by hydrolysis and decarboxylation of **19** resulted **5** which on chlorination yielded 4,7-dichloroquinoline (Scheme 5).

3.2 | Hydroxychloroquine (HCQ)

Oral medications like HCQ and CQ have long been used to treat malaria and chronic inflammatory diseases like systemic lupus erythematosus (SLE) and rheumatoid arthritis (RA).^[14] Though HCQ, a racemic combination, was found to be effective and was considered the first-line treatment for SLE and COVID-19 victims, HCQ and CQ are well-tolerated medications that have been widely investigated in individuals with SLE and malaria. Both compounds, on the contrary, have severe side effects such as QTc prolongation, hypoglycaemia, retinopathy, and neuropsychiatric effects.^[15]

3.2.1 | Synthesis of HCQ (24)

Sterling–Winthrop discovered the first method for the synthesis of HCQ in 1950.^[16] The process started with refluxing of 5-chloropentan-2-one (**20**) and 2-(ethylamino) ethan-1-ol (**21**) in boiling xylene for around three hours to afford 5-(ethyl(2-hydroxyethyl) amino)pentan-2one (**22**), which, on reductive amination with a Raney nickel catalyst in methanolic ammonia at 1000 psi hydrogen pressure, gave 2-[(4aminopentyl)(ethyl)amino]ethan-1-ol (**23**). When **23** and **6** were heated in phenol and catalytic potassium iodide for 18 h to 125–130°C and the mixture was diluted with methanol, followed by the addition of phosphoric acid, it produced diphosphate salt of HCQ (**24**) (Scheme 6). Further, an improved route was proposed for the synthesis of HCQ (24) from 5-iodopentan-2-one, which was, in turn, obtained from 25 as shown in Scheme 7. When 26 was refluxed with 2-(ethylamino) ethan-1-ol (21) in tetrahydrofuran (THF) at its boiling point using potassium carbonate as a base, it afforded 5-[ethyl(2-hydroxyethyl) amino]pentan-2-one (27). 2-[(4-Aminopentyl)(ethyl)amino]ethan-1-ol was obtained via the catalytic reduction of 5-[ethyl(2-hydroxyethyl) amino]pentan-2-one oxime (28). HCQ (24) was obtained on nucleophilic substitution of 6 with 29 in the presence of triethylamine.

Yu et al.^[17] pioneered the continuous flow mechanism of synthesizing HCQ (24) by dissolving 4,7-dichloroquinoline (6) and 5-(*N*ethyl-*N*-2-hydroxyethylamino)-2-pentylamine (30) in ethanol and then treatment with a solution of potassium carbonate and triethylamine at a high temperature. This process yielded HCQ (24) after purification with silica chromatography.

A simple method for the preparation of HCQ (24) in better yield was described by Kumar et al.^[18] in 2003. They used an equimolar quantity of sodium hydroxide and a catalytic amount of sodium iodide at a higher temperature for condensation of 5-(*N*-ethyl-*N*-2-hydroxyethylamino)-2-pentylamine (**30**) and 4,7-dichloroquinoline (**6**) to afford HCQ (24) as shown in Scheme 8.

3.3 | Lopinavir (31)

Lopinavir (LPV) (Scheme 9) is an antiviral drug (protease inhibitor) used in HIV prevalence treatment and prevention in tandem with ritonavir (booster). In vitro testing of lopinavir's ability to inhibit the SARS-CoV main protease (3CLpro) was performed. No studies have been done on the effectiveness of lopinavir as antiviral agents in the treatment of SARS-CoV.^[19]

3.3.1 | Synthesis of lopinavir

In 1999 and 2000, Abbott laboratories (which are now Abbvie) described the formation of lopinavir in a patent and in two publications.^[20] The first step included tribenzylation of L-phenylalanine (**35**) with benzyl chloride to give benzyl dibenzyl-L-phenylalaninate (**36**). The acetonitrile anion was derived from acetonitrile treatment with a base, sodium amide was then added to the benzyl ether in the next step, and the resulting nitrile (**37**) was then treated with benzyl magnesium chloride in a one-pot reaction in MTBE to give **38**.

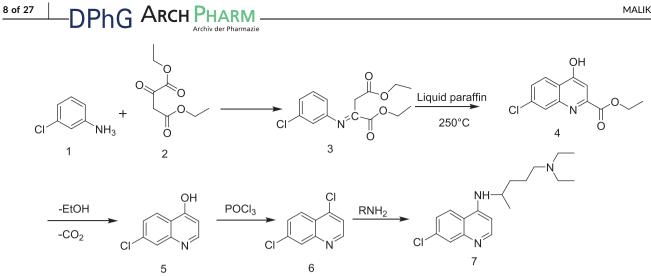
The trifluoroacetic acid (TFA) complex of enaminone (**38**) was reduced with NaBH₄ to give amino alcohol (**33**) (Scheme 10).

In the next step, L-valine (40) was converted into (phenoxycarbonyl)-L-valine (41)^[21] (Scheme 11) on its treatment with phenyl chloroformate in the presence of lithium chloride, which allowed the reaction to take place at a very low temperature. Neutral ammonia was also used to avoid gumming and emulsion formation. Treatment of (phenoxy-carbonyl)-L-valine (41) with 3-chloropropylamine hydrochloride and solid NaOH in THF at 10°C produced the alkylated product [(3-chloropropyl)carbamoyl]-L-valine;

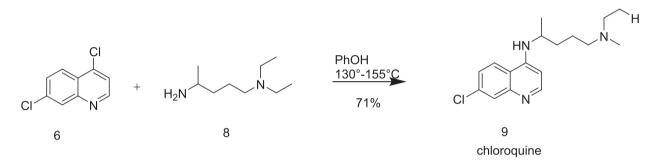
TABLE 2 Drugs und	Drugs under trial for use against COVID-19	VID-19			
Drug	Mechanism of action	Dosage	Active against	Clinical trials	Outcomes in clinical trials
1. Favipiravir	RNA-dependent RNA polymerase inhibitor	600 mg BID	Influenza	Clinical trials to severe COVID-19	Symptomatic improvement in mild and moderate cases
2. Hydroxychloroquine	Viral entry inhibitor	Day 1 400 mg BID, followed by 200 mg BID for 5-10 days. Alternative: 200 mgTID for 10 days or 400 mg QD for 5 days	Malaria	Several clinical trials have been conducted	Less toxic option, impairs viral replication
3. Pirfenidone	Inhibits apoptosis	2403 mg orally or through a nasogastric tube as 801 mg TID, for 4 weeks	Pulmonary fibrosis	Clinical trials against severe acute respiratory syndrome corona virus- 2 (SARS-CoV-2)	Decreases inflammation and ameliorates oxidative stress; also protects pneumocytes
4. Remdesivir	RNA-dependent RNA polymerase inhibitor	10-day administration. Day 1: 200 mg QD Ioading dose, followed by 100 mg QD	Ebola virus, respiratory syncytial virus	Clinical case and clinical trials against SARS- CoV-2	Food and Drug Administration-approved use of remdesivir in patients aged 12 years and older.
5. Lopinavir	3C-like (3CL) protease inhibitor	BID for up to 14 days	HIV infections	Clinical trial against SARS-COV-2	Did not provide antiviral effects or improved clinical outcomes in patients with severe disease, but in early infections, clinical outcomes were improved
6. Camostat	Serine protease inhibitor	400 mg on Day 1, followed by 200 mg on Days 2–5	Pancreatitis	Clinical trials against SARS-CoV-2	Primes the spike protein of the human coronavirus and facilitates cell entry and infection
7. Chloroquine	Viral entry inhibitor	500 mg orally QD or BID for 5-10 days	Malaria	Several clinical trials have been conducted	Impairs viral replication and has anti- inflammatory activities
8. Baricitinib	Inhibits Janus kinase	4 mg/day (check)	Rheumatoid arthritis	Clinical trials against SARS-CoV-2	Improves lymphocyte count and prevents entry of the virus
9. Molnupiravir	Inhibits mutation	200-400 mg orally every 12 h for 5 days	Influenza	Clinical trials in efficiency against SARS-CoV-2	Decreases damage caused to the lungs
10. Ribavirin	Inhibits viral RNA synthesis	Oral, 400 mg TID (>50 ml/min), 400 mg BID (50-30 ml/min), 200 mg daily (<30 ml/min) × 10 days	Hepatitis C	Clinical trials against SARS-CoV-2	Resulted in resolution of fever and lung opacities within 2 weeks
11. Gemicitabine	Inhibits DNA synthesis	1000 mg/m ² , administered by a 30-min infusion	Cancer	Clinical trials against SARS-CoV-2	Result to be reported
12. Fluvoxamine	Alleviates ER stress via induction of the sigma-1 receptor	100 mg twice daily for 10 days	Obsessive - compulsive disorders	Clinical trials against SARS-CoV-2	Prevent progression of the coronavirus
13. Rupintravir	Inhibits 3CL protease inhibitor	On trial	Human-rhinovirus	Clinical trials against SARS-CoV-2	Result to be reported

 TABLE 2
 Drugs under trial for use against COVID-19

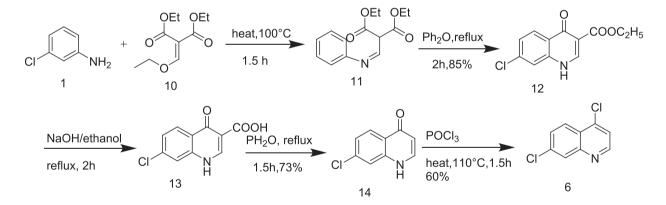
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SCHEME 1 Synthesis of chloroquine by Andersag



SCHEME 2 Another synthetic route to chloroquine from 6



SCHEME 3 Synthetic route to 4,7-dichloroguinoline (6)

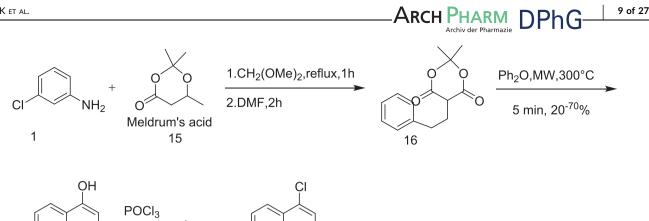
(42) was obtained, which was cyclized by adding KO-t-Bu in THF at 20°C to give (S)-3-methyl-2-(2-oxotetrahydropyrimidin-1(2H)-yl) butanoic acid (32).

Scheme 12 demonstrates the final step to achieve lopinavir.^[22] (S)-3-Methyl-2-(2-oxotetrahydropyrimidin-1(2H)-yl) butanoyl chloride (43) was coupled with an amine in EtOAc/dimethylformamide (DMF) at 30°C to give 44, which was followed by debenzylation in the presence of activated palladium and ammonium formate at 50°C to give amine (45). The diastereomeric purity was achieved by crystallizing the salt with

L-pyroglutamic acid (PGA) in 1,4-dioxane, which yielded PGA (45) in 74% yield more than 98.5% purity. The final amide coupling of PGA 45 with acid chloride 47 was carried out at room temperature under Schotten Baumann conditions (EtOAc/aqueous NaHCO₃). Lopinavir (**31**) was crystallized from EtOAc/heptane.

N,N-Carbonyldiimidazole was used to activate (2S,3S,5S)-5amino-2-(dibenzylamino)-1,6-diphenylhexane-3-ol, which was then condensed with (2S)-3-methyl-2-(2-oxotetrahydropyrimidine-1-(2H)yl)butanoic acid to give (2S)-N-[(2S,4S,5S)-5-(dibenzylamino)-4hydroxy-1,6-diphenylhexan-2-yl]-3-methyl-2-(2-oxotetrahydropyriCI

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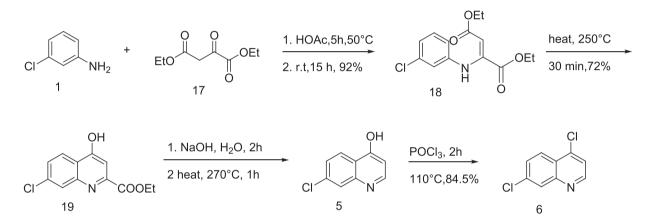


SCHEME 4 Synthesis of 4,7-dichloroquinoline (6) using Meldrum's acid

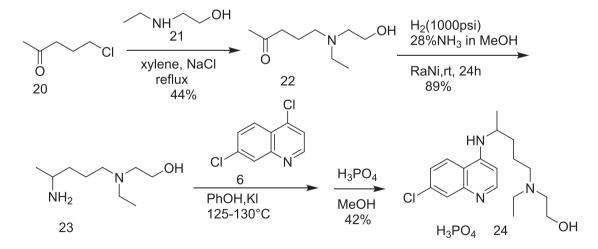
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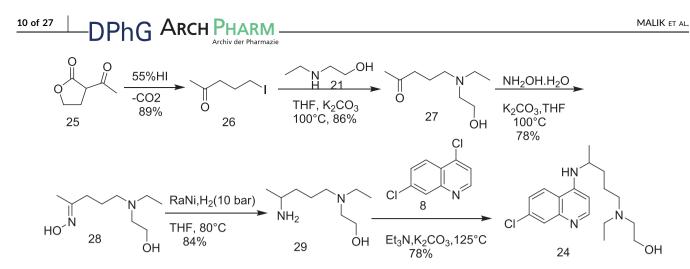
SCHEME 5 Synthesis of 6 using diethyl ester of oxaloacetic acid



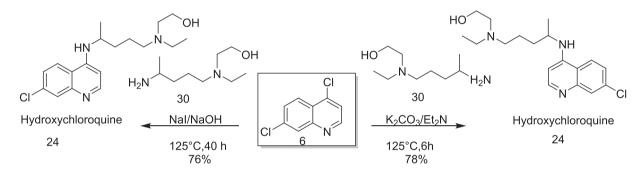
SCHEME 6 Initial route for the synthesis of hydroxychloroquine (24)

midine-1(2H)-yl)butanamide. This compound underwent debenzylation with ammonium formate and palladium on charcoal, giving (2S)-N-[(2S,4S,5S)-5-amino-4-hydroxy-1,6-diphenylhexan-2-yl]-3-methyl-2-(2-oxotetrahydropyrimidine-1-(2H)-yl)butanamide, which was then

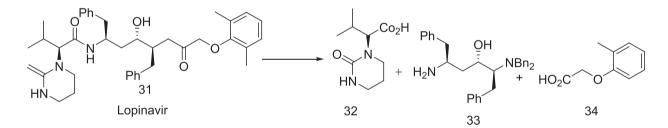
treated with PGA to give pure (2S)-N-[(2S,4S,5S)-5-amino-4-hydroxy-1,6-diphenylhexan-2-yl]-3-methyl-2-(2-oxotetrahydropyrimidine-1-(2H)-yl)butanamide (S)-pyroglutamic acid salt, which, on condensation with (2,6-dimethylphenoxy)acetic acid, gave lopinavir (Scheme 13).



SCHEME 7 Synthesis of hydroxychloroquine (24)



SCHEME 8 Synthesis of hydroxychloroquine (24)



SCHEME 9 Retrosynthetic approach to lopinavir

3.4 | Camostat (57)

Ono Pharmaceutical Co., Ltd. first published the synthesis of Camostat in a patent in 1977 (US4021472A). Foipan (the mesylate salt of camostat) was approved by Japan in 1985 for the treatment of chronic pancreatitis and oesophagitis.^[23] Oral squamous cell carcinoma,^[24] dystrophic epidermolysis,^[25] and exocrine pancreatic enzyme inhibition^[26,27] have all been treated with camostat mesylate.

3.4.1 | Synthesis of camostat (57)

4-Hydroxyphenylacetic acid (**53**) was esterified with *N*,*N*-dimethyl-2bromoacetamide (**54**) in refluxing acetonitrile, yielding the ester intermediate (**55**). The ester **55** was then heated with crude acyl chloride of *p*-guandinobenzoic acid. The product camostat was precipitated as camostat mesylate from a methanol/diethyl mixture (Scheme 14).

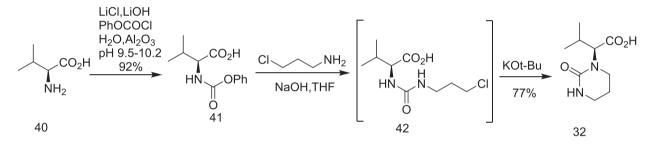
3.5 | Remdesivir (60)

Remdesivir has been considered as a potential therapeutic for COVID-19 because of its broad-spectrum in vitro activity against several coronavirus strains, which also includes SARS-CoV-2.^[28,29] Remdesivir is administered as an intravenous injection, and its safety and pharmacokinetics have been tested in Ebola Phase I clinical trials, both as a single dose and in multiple doses. Remdesivir was found to be the most efficacious in the treatment of COVID-19.^[30] The FDA has approved remdesivir for the treatment of COVID-19 in



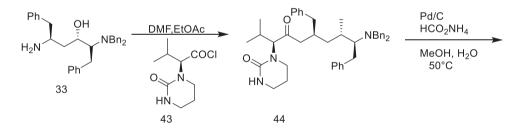
ARCH PHARM Archiv der Pharmazie 11 of 27 DPhG Ph Ph CH₃CN PhCH₂Cl Ph NaNH₂ PhCH₂MgCl K₂CO₃,KOH Bn_2N CN H_2N CO₂H THF, MTBE, rt Bn₂N CO₂Bn MTBE,0⁻ 5°C Ο H₂O,reflux 79% (3 steps) 35 36 37 $NaBH_4$ Ph Ph NaBH₄ MeSO₃H Ph NH_2 (HOCH₂CH₂)₃N NH_2 Bn_2N NH_2 DME, 2-PrOH Bn_2N Bn_2N MeCONMe₂ 0 5°C Ph Ö ŌΗ 15°C Ph Ph 38 33 dr 95.5

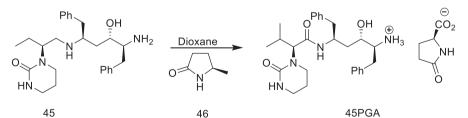
SCHEME 10 Abbott synthesis of the lopinavir chiral centre core

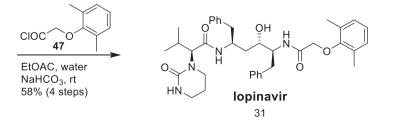


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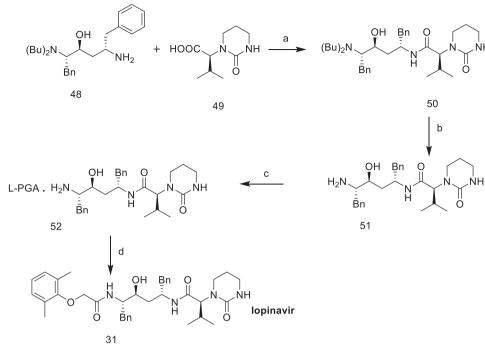
SCHEME 11 Abbott synthesis of fragment



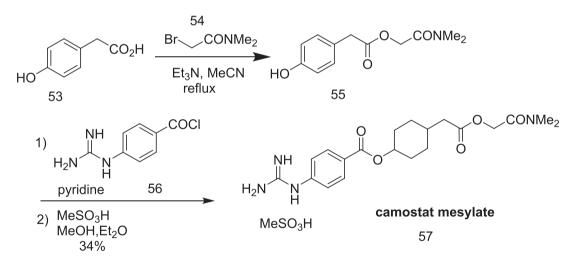




MALIK ET AL.



SCHEME 13 Synthesis of lopinavir (**31**). Reagents and conditions: (a) *N*,*N*-carbonyldiimidazole, ethyl acetate; yield: 82.7%; (b) ammonium formate, palladium on charcoal, methanol; yield: 100%; (c) ∟-pyroglutamic acid (PGA), acetone, DMF; yield: 72.4%; (d) 2,6-dimethylphenoxyaceticacid, thionyl chloride, dichloromethane; yield: 85.7%



SCHEME 14 Synthesis of camostat mesylate (57)

hospitalized adult and pediatric patients (older than 12 years of age and weighing less than 40 kg).

3.5.1 | Synthesis of remdesivir (60)

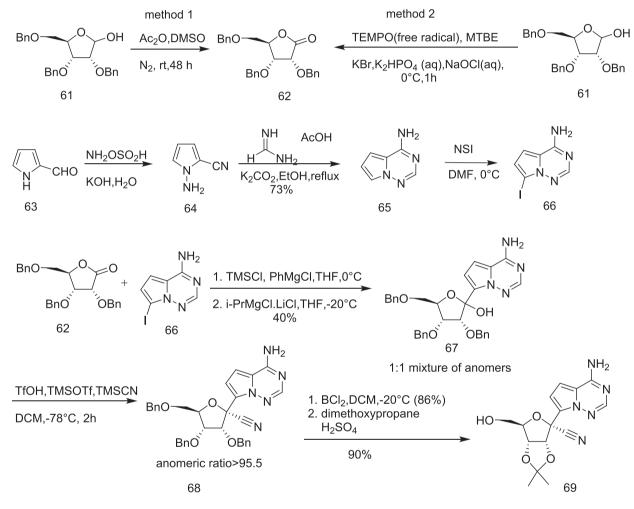
In the presence of (3*R*,4*S*,5*S*)-2-(4-aminopyrrolo[2,1-*f*][1,2,4] triazin-7-yl)-3,4,5-tris(benzyloxy)tetrahydrofuran-2-ol (**58**) in dichloromethane, along with trifluoromethanesulphonic acid, trimethylsilyl trifluormethanesulphonate, and trimethylsilyl cyanide, at a temperature of -78° C, the cyanation reaction is performed (Scheme 15).

The synthesis of remdesivir was initiated by the scientists of the Gilead Biopharmaceutical Company in 2016.^[31,32] Synthesis was started with ribolactone (62), which was prepared from tribenzylated ribose (61) using two methods.^[33] In the first method, 62 was prepared by oxidizing protected ribose (61) with dimethyl sulfoxide (DMSO) and acetic anhydride. In the second method, the preparation of 62 involved oxidation of 61 with 2,2,6,6-tetramethylpiperidine-1-oxyl (TEMPO)-catalyzed sodium hypochlorite. Condensation of 62

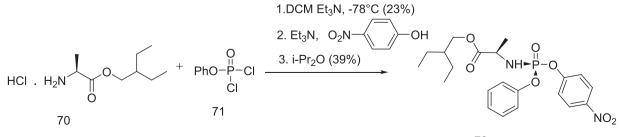
OPhG Arch Pharm

ARCH PHARM 13 of 27 Archiv der Pharmazi NH_2 NH_2 NH_2 N N N TfOH, TMSOTf BnO BnO TMSCN II ′≋_N ۰P ∩н ≷N DCM, -78°C . ́ОН Ō ΗÒ BnÒ ÓBn BnÒ , OBn 58 59 60

SCHEME 15 Synthetic route to remdesivir



SCHEME 16 Synthesis of adenosine nucleoside



72a

remdesivir

DPhG Arch Pharm

with **66** under the conditions given in Scheme **16** yielded **1:1** anomeric mixtures of **67** (compound **66**, in turn, was prepared from **63** by the sequence of reactions shown in the scheme). **63** was converted into **64** from its reaction with hydroxylamine-*o*-sulphonic acid. **64** underwent cyclocondensation with formamide acetate to form the adenine analog **65**. Selective iodination of **65** with *N*-iodosuccinimide (NIS) produced its 7-iodo derivative **66**. The diastereoselective cyanation of **67** was accomplished to give the adenosine carbonitrile analog **68** on treatment of **67** with triflic acid, trimethylsilyl trifluoromethanesulphonate, and trimethylsilyl cyanide. The key intermediate, isopropylidone nucleoside **69**, in the synthesis of remdesvir (**60**) was obtained from its debenzylation with BCl₂, followed by its reaction with 2,2-dimethoxy propane in H₂SO₄.

Further synthesis of remdesivir required the preparation of its precursor *p*-nitrophenolate 2-ethylbutyl-L-alaninate (**70**), which was prepared from 2-ethylbutyl-L-alanine by its reaction with phosphorodichloridate (OP (OPh)Cl₂) in the presence of triethylamine as a base and using dichloromethane as a solvent at -78°C, followed by reaction with 4-nitrophenol, which afforded the diastereomeric mixture at phosphates (**72a** and **72b**) (Schemes 17 and 18).

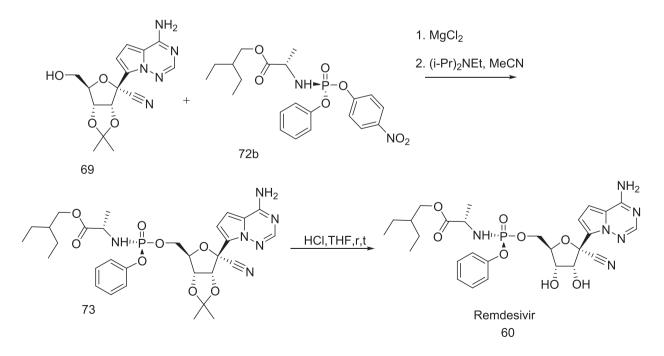
Further synthesis of remdesivir (**60**) proceeded by coupling of nucleoside **60** with *p*-nitrophenolate 2-ethylbutyl-L-alaninate (**72b**) in the presence of MgCl₂ and (i-Pr)₂–N-Et base. Remdesivir (**60**) was generated by deprotecting the isopropylidene group with concentrated HCl in THF.

3.6 | Favipiravir (79)

Favipiravir (**79**) (called T-705, 6-fluoro-3-hydroxypyrazine-2carboxamide) is a medication that is used against influenza that acts by hindering the influenza virus's RNA-dependent RNA polymerase.^[34] Favipiravir also prevents a host of other pathogenic RNA viral infections, including arenavirus, bunyavirus, flavivirus, alphavirus, and norovirus.^[35,36] Furthermore, it is considered to be a promising Ebola virus treatment candidate.^[37] In the field of antiviral and antiparasitic science, favipiravir and related structures have recently received a lot of attention.^[38–43] Favipiravir is a pyrazine derivative with three substituents (CONH₂, OH, and F) at 2, 3, and 6 positions, respectively. This compound has acidic properties due to the hydroxyl group and can be tautomerized to the keto tautomers A and B^[44] (Scheme 19).

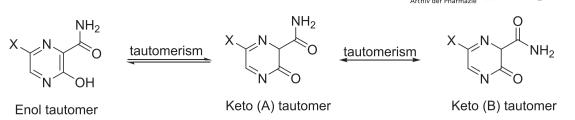
3.6.1 | Synthesis of favipiravir (79)

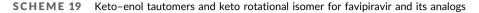
(A) In one of the synthesis methods of favipiravir, methyl-3amino-6-bromopyrazine-2-carboxylate (74) was subjected to diazotization, followed by alcoholysis in the presence of concentrated sulphuric acid to give methyl-6-bromo-3methoxypyrazine-2-carboxylate (75) (in a yield of only 35%). The next step involved the treatment of 75 with diphenylmethanimine with a palladium catalyst, which led to the formation of methyl-6-amino-3-methoxypyrazine-2carboxylate (76), whose reaction with ammonium hydroxide yielded 6-amino-3-methoxypyrazine-2-carboxamide (77). The conversion of **77** into the corresponding fluoro derivatives (**78**) required treatment with the extremely corrosive Olah's reagent.^[45] Given these drawbacks, this approach was not recommended for the scalable production of favipiravir (79), which finally resulted in demethylation of 78 with Nal/trimethylsilyl chloride (Scheme 20).

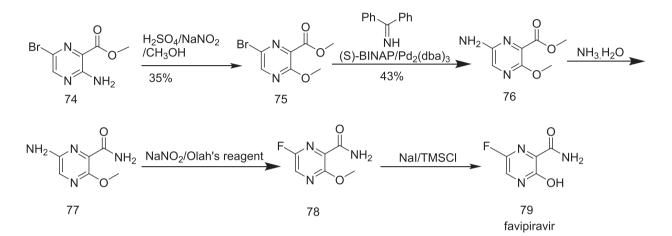


SCHEME 18 Synthesis of remdesivir (60)

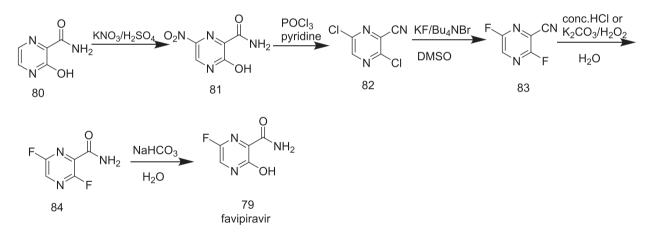
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SCHEME 20 Synthesis of favipiravir



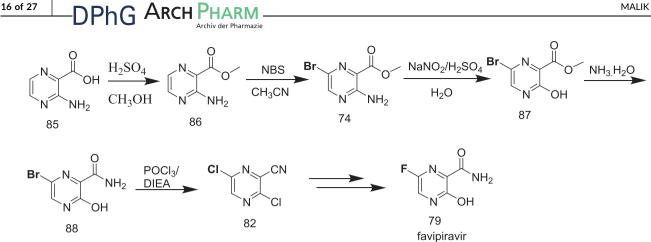
SCHEME 21 Synthesis of favipiravir

(B) Another synthesis method of flavipiravir (79) involved the conversion of 3-hydroxypyrazine-2-carboxamide (80) into 3-hydroxy-6-nitropyrazine-2-carboxamide (81), which was obtained from its reaction with KNO₃ and sulphuric acid. For the proposed strategy to move forward further (Scheme 21), it required the preparation of the intermediate 82. This resulted in one step from the treatment of 81 with phosphoryl chloride in pyridine. The conversion of the dichloro derivative 82 into the corresponding difluoro analog 83 was accomplished with the reaction of 82 with KF in the presence of Bu₄NBr in DMSO.^[46–48] The C₃.fluorine (84) is perhaps more responsive and could potentially be substituted by a hydroxyl group to produce the end product 79.^[46–48]

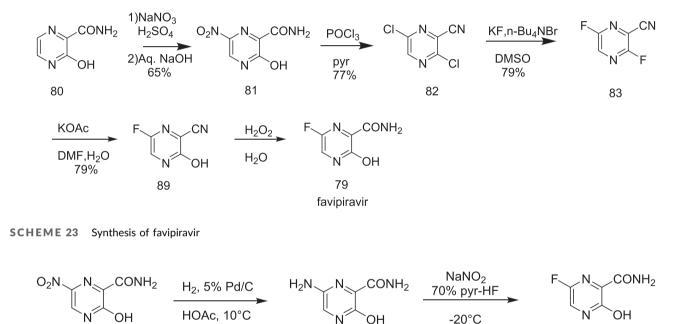
Although Scheme 21 looks inviting in terms of step count, it is not financially viable in preparing compound 3,6-dichloropyrazine-2carbonitrile (82) because of the low yield and the high cost involved in the process.

Scheme 22 was recently reported with the use of low-cost 3-aminopyrazine-2-carboxylic acid (85) as a starting material, for which 5 steps were required to obtain compound 82.

Scheme 23 shown below for the synthesis of favipiravir was described by Toyama in 2001. In this synthesis, 3-hydroxypyrazine-2-carboxamide (**80**) was nitrated with sodium nitrate and sulphuric acid to give 3-hydroxy-6-nitropyrazine-2-carboxamide (**81**). Nitropyrazine, on treatment with phosphorus oxychloride in pyridine,



SCHEME 22 Synthesis of favipiravir



90

SCHEME 24 Synthesis of favipiravir

81

formed 82, whose reaction with KF and n-Bu₄NBr in DMSO at 90-100°C produced the corresponding difluoro nitrile derivative 83. Selective hydrolysis of the 3-position fluorine atom occurred on treatment of 83 with potassium acetate in aqueous DMF to give 89; its reaction with H_2O_2 yielded the final product favipiravir (79).

65%

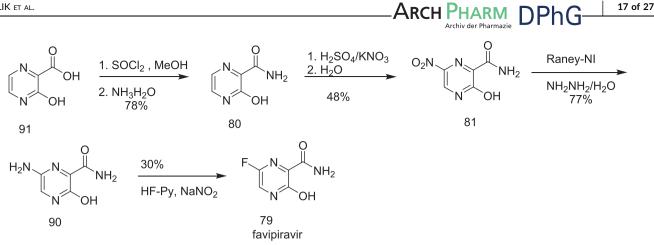
Zhang et al.^[49-(a)] explored successfully the feasibility of the synthesis of favipiravir in two steps from 3-hydroxy-6nitropyrazine-2-carboxamide (81). The first step involved its reduction with Pd/C in acetic acid to give 6-amino-3hydroxypyrazine-2-carboxamide (90). Its treatment with 70% pyridinium hydrofluoride and sodium nitrite at -20°C furnished the favipiravir (79) in 70% yield (Scheme 24).

Zhang et al.^[49-(b)] also reported a new method for the preparation of favipiravir (79) from 3-hydroxypyrazine-2-carboxylic acid (91), which was esterified and amidated to give 3-hydroxypyrazine-2-carboxamide (80). Its 6-nitro derivative 81 was obtained on its nitration with potassium nitrate + H₂SO₄. A 6-aminopyrazine 90 core was generated from 81 on its reduction in the presence of a Raney nickel catalyst. The final product favipiravir (79) was obtained on treatment of 6-amino-3hydroxypyrazine-2-carboxamide (90) with Olah's reagent (Scheme 25).

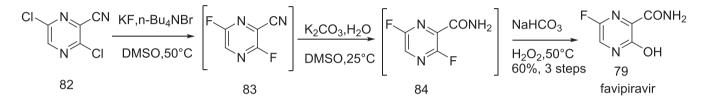
70%

Liu et al.^[48] developed a one-pot synthesis of favipiravir (79). They avoided the isolation of volatile 3,6-difluoro-2-pyrazinecarbonitrile. To obtain 83 and 84 in a one-pot form, 3,6-dichloropyrazine-2-carbonitrile (82) was treated in succession with KF and n-Bu₄NBr in DMSO at 50°C for about 3 h and with K₂CO₃ in DMSO, followed by aqueous hydrogen peroxide and potassium carbonate, which yielded 79 (Scheme 26).

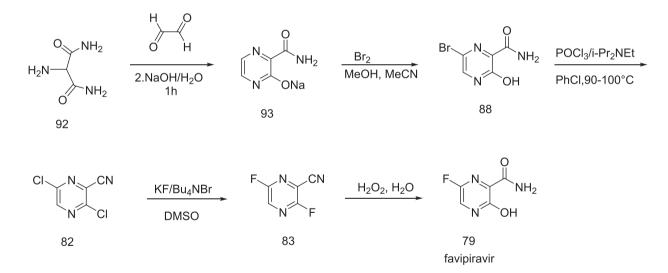
A strategy was advanced by Nippon Soda Co. Ltd.,^[50] which involved the synthesis of favipiravir by treating 2-aminopropanediamide



SCHEME 25 Synthesis of favipiravir







SCHEME 27 Synthesis of favipiravir according to the Nippon Soda and Toyama strategy, 2011

(92) with glyoxal in alkaline medium to give sodium salt of 3-hydroxypyrazine-2-carboxamide (93). This, on bromination, produced 6-bromo-3-hydroxypyrazine-2-carboxamide (88). Favipiravir was obtained from this after chlorination, followed by fluorination and hydrolysis in the presence of hydrogen peroxide (Scheme 27).

3.7 Pirfenidon

Pirfenidone is used to treat idiopathic pulmonary fibrosis. It works by reducing lung fibrosis by inhibiting the generation of growth factors and procollagens I and II. Following clinical trials, it was first approved in Japan for the treatment of patients with idiopathic pulmonary fibrosis. It exists in a crystalline form, designated as form A. The drug substance is filled to less than μm .^[51]

Synthesis of pirfenidon 3.7.1

The synthesis begins with easily accessible 2-amino-5-methylpyridine (94), which is diazotized in aqueous sulphuric acid with NaNO₂ to produce 2-hydroxy-5-methylpyridine (95). The scheme is based on Adams

PhG Arch Pharm

and Schrecker's initial work in 1949 on the synthesis of 2-hydroxy-6methylpyridine.^[52] Conversion of **95** into pirfenidone (**96**) was performed by Affiliated Medical Research Inc. in 1974,^[53] wherein 5-methylpyridin-2-ol was reacted with potassium carbonate and zinc-precipitated copper sulfate in refluxing iodobenzene for 18 h at 188°C (Scheme 28).

3.8 | Baricitinib

Baricitinib, with the brand name Oluminant, is used to treat RA. Lilly, in 2020, reported in their study that baricitinib can be used to treat persons with COVID-19 due to its anti-inflammatory property.^[54] The COVID-19 patients who were treated with placebo with remdesivir, baricitinib in combination with remdesivir minimized their recovery time of treatment.^[55]

3.8.1 | Synthesis of baricitinib

The first synthetic path to baricitinib was discovered by Rodgers et al.[56] They used tert-butyl 3-oxoazetidinel-carboxylat as the starting material, from which neopentyl 3-(cyanomethylene) azetidine-1-carboxylate (98) was obtained via the Horner-Emmons reaction, followed by deprotection under acidic conditions to give 2-(azetidin-3-ylidene)acetonitrile (99). It underwent sulphonamidation with ethanesulphonyl chloride to furnish the intermediate 2-[1-(ethylsulphonyl)azetidin-3-ylidene]acetonitrile (100) (Scheme 29). The synthesis was performed further for the preparation of baricitinib from 4-chloro-7H-pyrrolo[2,3-d]pyrimidine (101), which was reacted with [2-(chloromethoxy)ethyl]trimethylsilane (SEM-CI) (102) to give 4-chloro-7-((2-(trimethylsilyl)ethoxy)methyl)-7H-pyrrolo[2,3-d] pyrimidine (103). It was further converted into 4-(1H-pyrazol-4-yl)-7-{[2-(trimethylsilyl)ethoxy]methyl}-7H-pyrrolo[2,3-d]pyrimidine (105) hv reaction with 1-(1-ethoxyethyl)-4-(4,4,5,5-tetramethyl-1,3,2dioxaborolan-2-yl)-1H-pyrazole (104). Compound 105 underwent dealkylation with aq-HCl to give 106. Coupling of 106 with 100 (Schemes 29 and 30) in the presence of 1,8-diazabicyclo[5.4.0]undec-7ene (DBU) produced 107. The deprotection of its SEM group under the condition furnished baricitinib.

Later on, an improved procedure to synthesize baricitinib was developed by them by using *tert*-butyl 3-oxoazetidine-1-carboxylate (97). In this scheme (Scheme 31), 3-ethylidine-1-(ethylsulphonyl)

azetidine (100) was further subjected to the Horner–Emmons reaction, and instead of using t-BuOK as a base, NaH was used.

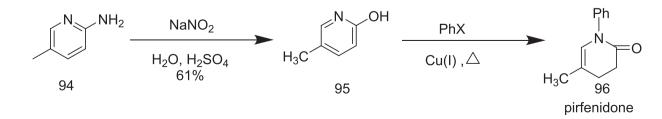
Deprotection of the N-Boc group was carried out under TFA cleavage conditions, yielding compound **99**, which was then reacted with ethanesulphonyl chloride without further purification. In the presence of DBU, the nucleophilic addition between compound **100** and 4-(4,4,5,5-tetramethyl-1,3,2-dioxaborolan-2-yl)-IH-pyrazole was successfully performed. Finally, baricitinib was successfully obtained with a high yield of 49%.

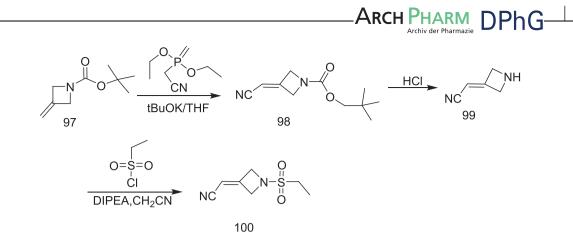
3.9 | Molnupiravir

Molnupiravir is an antiviral drug invented at Emorty University by its drug innovation company (Drug Innovation Ventures at Emory) for the treatment of influenza.^[57,58] Molnupiravir, also referred to as EIDD-2801, MK-4482, is under trial for the treatment of COVID-19.^[59] It is an orally accessible, intravenous nucleotide product used against COVID-19 that is approved by the FDA.^[60–63] There are chances that it may amplify a synergic anti-SARS-CoV-19 effect along with remdesivir.

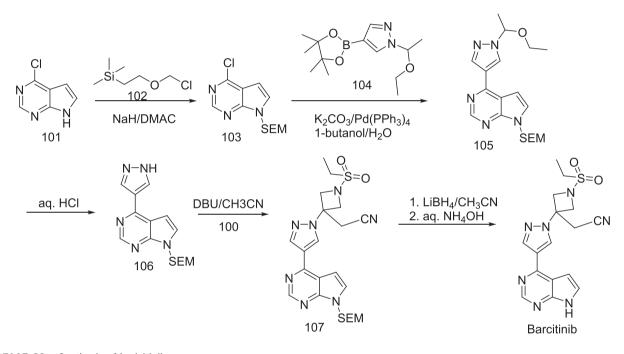
3.9.1 | Synthesis of molnupiravir

The scheme for the synthesis of molnupiravir is given below. It consists of five steps: (1) acetonide protection of 2',3' hydroxyl groups, (2) esterification, (3) triazole coupling, (4) hydroxyamination, and (5) deprotection.^[64] Uridine (**109**), being the starting material, reacted with acetone to provide the protection of 2'.3' hydroxyl groups to give 1-((3aS,4R,6S,6aR)-6-hydroxy-2,2-dimethyltetrahydro-4H-cyclopenta[d][1,3]dioxol-4-yl)pyrimidine-2,4(1H,3H)-dione (110), which, on esterification with isobutyric anhydride, triethylamine and 4-dimethylaminopyridine, produced ((3aR,4R,6R,6aS)-6-(2,4dioxo-3,4-dihydropyrimidin-1(2H)-yl)-2,2-dimethyltetrahydro-4Hcyclopenta[d][1,3]dioxol-4-yl)methyl isobutyrate (111). Its coupling with triazole in the presence of phosphorus oxychloride yielded ((3aR,4R,6R,6aS)-2,2-dimethyl-6-(2-oxo-4-(1H-1,2,4-triazol-1-yl)pyrimidin-1(2H)-yl)tetrahydro-4H-cyclopenta[d][1,3]dioxol-4-yl)methyl isobutyrate (112), which underwent hydroxyamination to give 113, whose HCOOH deprotection finally yielded molnupiravir (in low yield) (Scheme 32).





SCHEME 29 Synthesis of 2-[1-(ethylsulphonyl)azetidin-3-ylidene]acetonitrile intermediate



SCHEME 30 Synthesis of baricitinib

By using column chromatography, Vasudevan et al.^[65] published a two-step easy process of molnupiravir formation, with a total yield of 75%. Enzyme-mediated selective esterification yielded **115**, followed by direct hydroxyamination, but the high cost of the procedure restricted its industrial application. They also presented an enzymefree cytidine synthetic technique that was similar to the previously reported route, besides the hydroxyamination step. This synthesis yielded a higher overall yield (44%) than the previous one (Scheme 33).

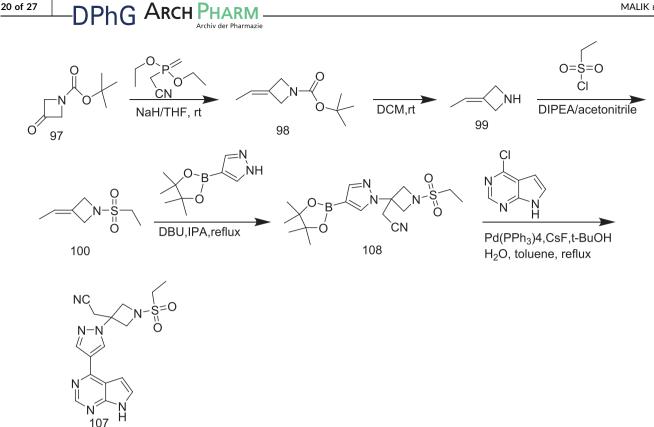
Vasudevan et al.^[66] presented a more appropriate technique for the synthesis of molupiravir that started with either cytidine (**114**) or 5-O-butyryl derivative (**118**).

Steiner et al.^[67] preferred uridine (**109**) as the starting material and changed the procedure for introducing the *N*-hydroxy unit into the nucleobase by activation with triazolyl derivative (**112**).

Merck currently stated an eloquent multi-enzyme method which starts with p-ribose (**118**), in which after lipase-mediated 5-O acylation yielded ((2R,2S,4)-3,4,5-trihydroxytetrahydrofuran-2-yl)methyl isobutyrate, the uracil base was installed using a cocktail of four different enzymes to yield 1-((2R,3R,4S,5R)-3,4-dihydroxy-5-(4-methyl-3-oxopentyl)tetrahydrofuran-2-yl)pyrimidine-2,4(1H,3H)-dione. Further to this, they used a chemical process for conversion to molnupiravir, which involved in situ silylation of the product to promote product isolation and recovery.^[68]

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The zinc-containing enzyme, cytidine deaminase (EC 3.5.4.5), catalyzes the conversion of cytidine into uridine.^[69] As cytidine deaminase had previously been used on a large scale for synthesizing nonnatural nucleosides, it emerged as a promising candidate for industrial biocatalysts.^[70] The proposed conversion of cytidine into *N*-hydroxy-cytidine catalyzed by cytidine deaminase involves the use of hydroxylamine as the nucleophile instead of water.



SCHEME 31 Synthesis of baricitinib

Wild-type cytidine deaminase could hydrolyse N-hydroxycytidine to uridine, but only at a very low rate (about 2% activity compared to cytidine). On this basis, trials to convert cytidine into N-hydroxy-cytidine catalyzed by cytidine deaminase were conducted (Scheme 34).

3.10 Ribavirin

Ribavirin (1-β-D~ribofuranosyl-l,2,4-triaz-ol-3-carboxamide) is a highly water-soluble nucleoside, initially synthesized in 1972.^[71] The drug exerts antiviral actions after intracellular phosphorylation to mono, di, and especially, triphosphate nucleotide structures.^[72] Because of its activity against both RNA and DNA viruses, it is extensively used for the treatment of influenzas, hepatitis B and C virus, SARS,^[73] and syncytial virus.^[74]

There are two methods for the preparation of ribavirin: a chemical method^[75-77] and an enzymatic synthesis.^[78,79]

3.10.1 | Synthesis of ribavirin

A three-step production procedure is standard for a chemical protocol. The condensation of 1,2,3,5-tetra-O-acetyl-β-D-ribofuranose (121), produced by the p-toluenesulphonic acid catalyzed acetylation of inosine (120), with methyl 1,2,4-triazole-3-carboxylate (122) yielded methyl 1-(2,3,5-tri-O-acetyl-β-D-ribofuranosyl)-1H-1,2,4-triazole-3-carboxylate,

which results in ribavirin (123) via ammonolysis and deacetylation (Scheme 35).

3.11 Gemcitabine

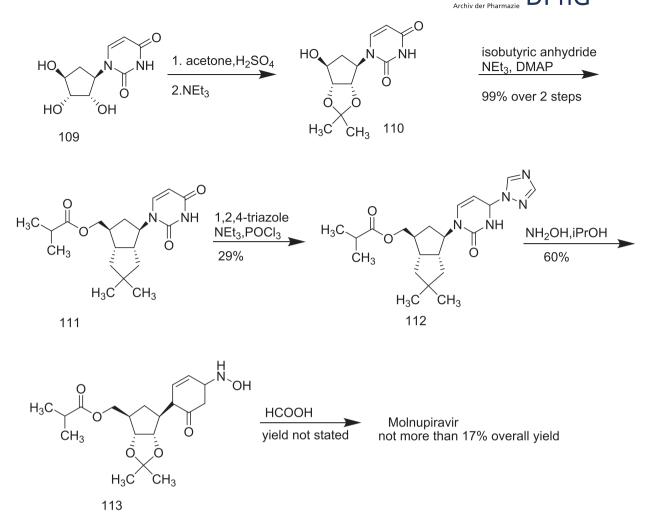
Gemcitabine is a fluorinated nucleoside analog.^[80] Originally developed by Lilly, it is an anticancer drug marketed as the HCI salt under the trade name of Gemzar (Lilly). Gemcitabine is a prodrug; it undergoes intracellular phosphorylation to its active diphosphate and triphosphate forms, which inhibit DNA synthesis leading to apoptosis.^[81,82] The drug is mainly metabolized by cytidine deaminases and almost all of it is excreted into urine as the corresponding difluorouridine species. New approaches to increase its chemotherapeutic efficiency are under investigation.^[83]

3.11.1 Synthesis of gemcitabine

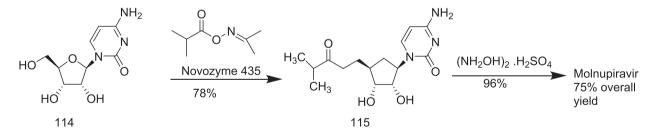
The first synthesis of gemcitabine was performed in the Lilly research laboratories and was published by Hertel et al.^[84] in 1988 (Scheme 36).

The synthesis begins with enantiopure D-glyceraldehyde (R)-124, which is easily synthesized in two stages from D-mannitol.^[85] Fluorine was introduced using a building-block method involving ethyl bromodifluoroacetate. Under typical circumstances, the Reformatsky

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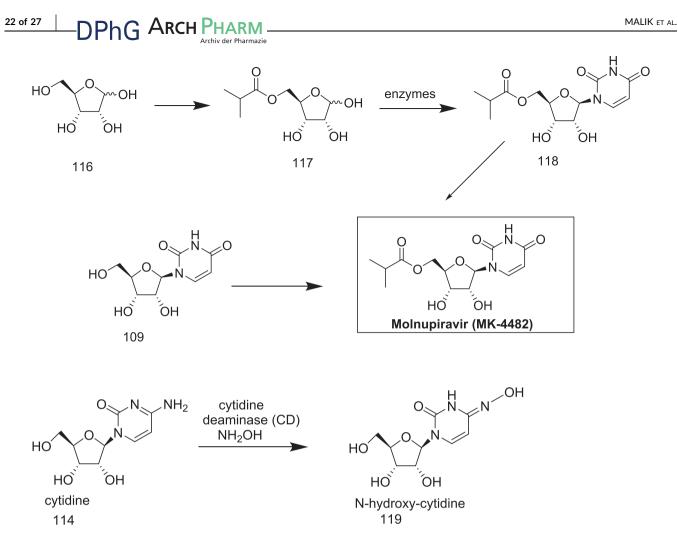
SCHEME 33 Enzyme-mediated route to the synthesis of molnupiravir from cytidine

reaction produced a 3:1 anti/syn diastereomeric mixture, with the Felkin–Anh product as the predominant diastereomer. Following this, high-performance liquid chromatography (SiO₂) was used to separate the diastereomers syn- and anti-3, yielding the required anti-3 in a 65% yield. Following deprotection with Dowex 50, cyclization occurred simultaneously, yielding the lactone **126**. The remaining free alcohol groups were subsequently protected as TBDMS ethers, and the crucial difluororibose intermediate **128** was obtained in 68% yield from anti-3 by DIBAL-H-mediated reduction.

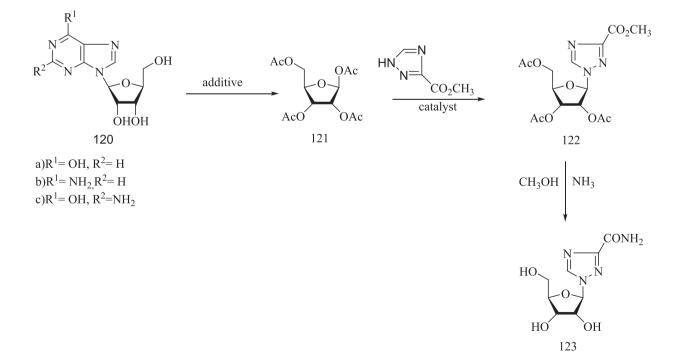
Because fluorination at the ribose-2 position causes deactivation towards nucleobase introduction, a better anomeric leaving group was needed, such as the equivalent mesylate **129**, which was produced as a 1:1 anomeric combination from lactol.

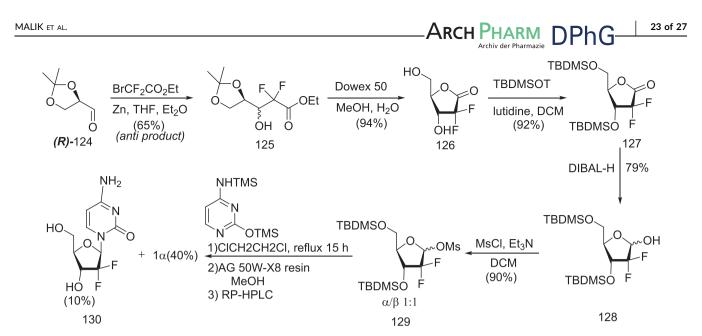
3.12 | Fluvoxamine

Fluvoxamine is one of several selective serotonin reuptake inhibitors used to treat depression and anxiety disorders. The effectiveness of fluvoxamine as an antidepressant is well documented.^[86] Fluvoxamine has demonstrated short-term efficacy in the treatment of obsessive-compulsive disorders (OCD), panic disorder, social phobia,

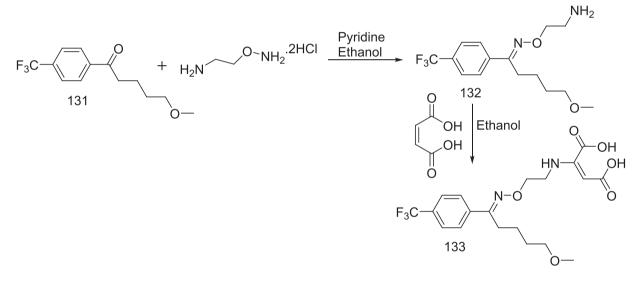


SCHEME 34 Another synthetic approach to manufacture molnupiravir

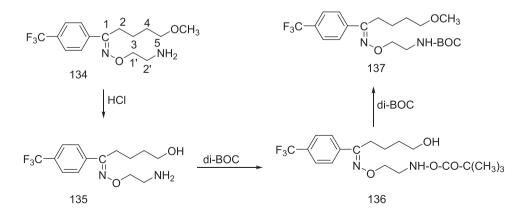




SCHEME 36 Hertel et al.^[84] synthesis of gemcitabine

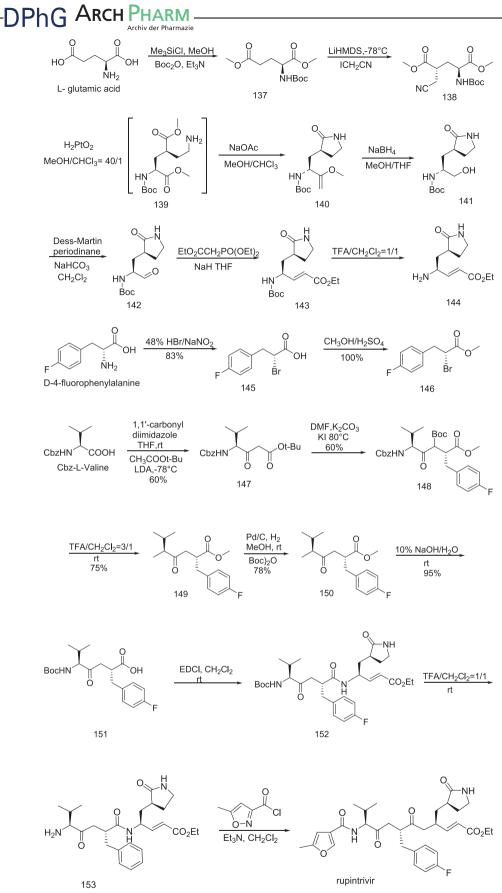


SCHEME 37 Synthesis of fluvoxamine maleate



SCHEME 38 Synthesis of the precursor to (O-methyl-~C)fluvoxamine

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SCHEME 39 Synthesis of rupintrivir

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posttraumatic stress disorder, and a range of obsessive-compulsive spectrum disorders. The drug is as effective as clomipramine in patients with OCD but appears to have a better tolerability profile.

3.12.1 | Synthesis of fluvoxamine maleate

In their patent, Welle and Claassen proposed three methods for the manufacture of fluvoxamine maleate. The present production procedure is as shown in Scheme 37. Using pyridine as an acid scavenger, a combination of 5-methoxy-4'-trifluoromethyl valer-ophenone and 2-minooxyethylamine dihydrochloride is refluxed in 100% ethanol. The maleate salt is prepared by adding an equimolar amount of maleic acid to a fluvoxamine solution in 100% ethanol, which is then heated until it forms a clear solution. The ethanol is removed, and the acetonitrile residue is recrystallized. Scheme 38 shows the synthesis of the precursor to (O-methyl-~C) fluvoxamine.^[87,88]

3.13 | Rupintrivir

Rupintrivir (AG-7088, Rupinavir) is a peptidomimetic antiviral drug that acts as a 3C and 3CL protease inhibitor.^[89-91] It was developed for the treatment of rhinoviruses,^[92,93] and has subsequently been investigated for the treatment of other viral diseases including those caused by picornaviruses,^[94,95] norovirus,^[96] and coronaviruses, such as SARS and COVID-19.^[97,98]

3.13.1 | Synthesis of rupintivir

The dianionic alkylation of N-Boc glutamic acid dimethyl ester 137 with iodoacetonitrile was the first step in this approach. As expected, this alkylation was extremely stereoselective, yielding 138 as the end product (72%). Following this, the cyano group in 138 was hydrogenated to produce the intermediate 139. The lactam 140 was then obtained in 40% yield by in situ cyclization of intermediate 139 (from 137). The ester group in 140 was then converted into the corresponding alcohol. The conjugated ester 143 was obtained in 65% yield by oxidizing the alcohol product 141 with Dess-Martin periodinane and then performing the Wittig reaction with a suitable reagent (from 140). The protective group of 143 was removed to produce the desired lactam derivative 144 (Fragment A). Bromination and methyl esterification were used to prepare compound 146 (Part B1) from D-4fluorophenylalanine. Meanwhile, Claisen condensation was used to generate the valine-derived malonate 147. Following the SN2 reaction with bromoacetate 146 and valine-derived malonate 147, the tertbutoxycarbonyl (Boc) group was removed to yield the ketoester 149. Catalytic hydrogenation of 149 in the presence of di-tert-butyl carbonate resulted in the direct conversion of the benzyloxycarbonyl (Cbz) group into the Boc group in 150, which was followed by hydrolysis to yield the crucial ketoacid 151. (Fragment B). Rupintrivir was obtained in the final step by coupling the ketoacid **151** with the lactam derivative **144** (on the right side at first) and subsequently the isoxazole acid chloride (Fragment C) on the left side (Scheme 39).

4 | CONCLUSION

The main reason for quick spreading of COVID-19 is unavailability of proper medication. Antiviral drugs such as remdesivir or GS-441524, as well as JAK inhibitor drugs, provide an effective treatment combination to reduce mortality before a specific medicine is available. In this review, we have updated the role of many small molecules that have been shown to be effective in inhibiting COVID-19. This review presents a comprehensive account of CQ and HCQ favipiravir, remdesivir, and so forth, in terms of their biological activities, drug testing, and synthetic processes, for the preparation of these and many other potential drug candidates.

ACKNOWLEDGMENT

The authors thank the Vice-Chancellor and Department of Chemistry, Banasthali Vidyapith, Banasthali, India, for providing the necessary facilities for the compilation of this work.

CONFLICT OF INTERESTS

The authors declare that there are no conflict of interests.

ORCID

Sonika Jain D http://orcid.org/0000-0002-5764-497X Jaya Dwivedi D http://orcid.org/0000-0002-1524-7714

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How to cite this article: P. Malik, S. Jain, P. Jain, J. Kumawat, J. Dwivedi, D. Kishore. A comprehensive update on the structure and synthesis of potential drug targets for combating the coronavirus pandemic caused by SARS-CoV-2. *Arch. Pharm.* **2022**;355:e2100382.

https://doi.org/10.1002/ardp.202100382