



Article

Sophisticated Structural Tuning of NiMoO₄@MnCo₂O₄ Nanomaterials for High Performance Hybrid Capacitors

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Abstract: NiMoO₄ is an excellent candidate for supercapacitor electrodes, but poor cycle life, low electrical conductivity, and small practical capacitance limit its further development. Therefore, in this paper, we fabricate NiMoO₄@MnCo₂O₄ composites based on a two-step hydrothermal method. As a supercapacitor electrode, the sample can reach 3000 mF/cm² at 1 mA/cm². The asymmetric supercapacitor (ASC), NiMoO₄@MnCo₂O₄//AC, can be constructed with activated carbon (AC) as the negative electrode, the device can reach a maximum energy density of 90.89 mWh/cm³ at a power density of 3726.7 mW/cm³ and the capacitance retention can achieve 78.4% after 10,000 cycles.

Keywords: supercapacitors; NiMoO₄@MnCo₂O₄; microstructure; electrochemical performance; cycling stability



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1. Introduction

With the development of the world economy, environmental pollution is caused by the excessive burning of traditional fossil fuels, which poses a serious threat to the goal of human sustainable development [1]. Supercapacitors (SCs), as a new environmentally friendly electrochemical energy storage device, have attracted extensive attention from researchers. The selection of electrode material is an important factor for energy storage performance. Developing an electrode material with excellent electrochemical performance has become key to the future development of SCs [2–5]. Transition metal oxides possess high specific capacitance, superior cycling performance and abundant valence states, such as NiMoO₄, MnCo₂O₄, NiCo₂O₄ and ZnCo₂O₄. They have been widely reported due to their large theoretical capacitance, excellent redox performance and environmental friendliness [6–10].

NiMoO₄ is a very suitable electrode material for SCs because of its advantages of better electrochemical performance and low price [11–13]. However, there are still many problems such as low theoretical utilization value, poor cycle life and low conversion performance at a higher rate [14]. Xuan [15] et al. prepared a NiMoO₄@Co₃O₄ composite nanoarray electrode. The pseudocapacitance performance of the prepared NiMoO₄@Co₃O₄-5H composite was 1722.3 F/g at the current density of 1 A/g, and the capacitance retention rate of 91% was realized by the 6000 cycles test. Feng [16] et al. prepared hierarchical flower-like NiMoO₄@Ni₃S₂ composite material on a 3D nickel foam matrix by the hydrothermal method. The specific capacity was 870 C/g at 0.6 A/g, and the capacity retention rate was 81.2% after 8000 cycles. Transition metal oxide MnCo₂O₄ with excellent electrochemical performance is very suitable for the electrode material of SCs, because its Mn ion can offer high electron conductivity and excellent rate performance, and cobalt ion has high oxidation potential. However, they can also demonstrate poor application, such as poor cycling

performance, poor electrical conductivity and so on, which greatly affect the practical application of SCs [17,18]. Cheng [19] et al. prepared porous $\text{MnCo}_2\text{O}_4@ \text{NiO}$ nanosheets by hydrothermal synthesis and calcination. The specific capacitance of the electrode material was 508.3 F/g at 2 A/g current density. The 2000 cycles test was applied at 10 A/g current density, and it presented the capacitance retention performance of 89.7%. Liu [20] et al. prepared $\text{MnCo}_2\text{O}_4@ \text{MnO}_2$ nanosheet arrays with core-shell structure on nickel foam by two-step hydrothermal treatment. The surface capacitance of the electrode was 3.39 F/cm² at a current density of 3 mA/cm². Furthermore, the capacity retention rate was 92.5% by 3000 cycles test at a current density of 15 mA/cm². It could be seen that the composites exhibited excellent electrochemical properties due to their excellent conductivity [21–24]. It was also confirmed that NiMoO_4 and MnCo_2O_4 have great potential as electrode materials for SCs [25]. The composite electrodes constructed from these two materials can effectively improve the conductivity, specific surface area, and number of reaction sites, thereby improving the overall electrochemical performance. [26–28].

In this work, $\text{NiMoO}_4@ \text{MnCo}_2\text{O}_4$ composite electrode material is obtained by the two-step hydrothermal synthesis method. The results show that the $\text{NiMoO}_4@ \text{MnCo}_2\text{O}_4$ electrode has better electrochemical performance than single NiMoO_4 or MnCo_2O_4 electrode, and its electrochemical performance is greatly improved after the composite. At the current density of 1 mA/cm², the specific capacitance of single NiMoO_4 electrode material is 1656 mF/cm², and the specific capacitance of the single MnCo_2O_4 electrode material is 224 mF/cm². Finally, the $\text{NiMoO}_4@ \text{MnCo}_2\text{O}_4$ electrode material is 3000 mF/cm². After 10,000 cycles, the capacity retention rate of $\text{NiMoO}_4@ \text{MnCo}_2\text{O}_4$ electrode material is 96%. $\text{NiMoO}_4@ \text{MnCo}_2\text{O}_4 // \text{AC}$ devices show high electrochemical performance with a maximum energy density of 90.89 mWh/cm³ and a power density of 3726.7 mW/cm³.

2. Experimental Section

2.1. Preparation of NiMoO_4 Nano Pompon-Like Structure Electrode Material

In a typical process, 6 mmol $\text{Na}_2\text{MoO}_4 \cdot 2\text{H}_2\text{O}$, 6 mmol $\text{Ni}(\text{NO}_3)_2 \cdot 6\text{H}_2\text{O}$, 1 mmol NH_4F , and 1 mmol $\text{CO}(\text{NH}_2)_2$ was added to 50 mL deionized water. After magnetic stirring, the nickel foam was put into the solution and reacted at 120 °C for 12 h, and then it was cleaned by deionized water and anhydrous ethanol to remove surface impurities. The NiMoO_4 precursor was obtained by drying for 6 h in a drying oven at 60 °C and annealing for 2 h in air at 350 °C.

2.2. Preparation of $\text{NiMoO}_4@ \text{MnCo}_2\text{O}_4$ Urchin-like Core-Shell Structure Electrode Material

In a similar process to above, 6 mmol $\text{Mn}(\text{CH}_3\text{COO})_2 \cdot 4\text{H}_2\text{O}$, 6 mmol $\text{Co}(\text{NO}_3)_3 \cdot 6\text{H}_2\text{O}$, 5 mmol NH_4F and 5 mmol $\text{CO}(\text{NH}_2)_2$ were dissolved in 50 mL deionized water to obtain a homogeneous solution. The nickel foam with NiMoO_4 was put into this solution, and it kept 140 °C for 8 h. After cooling down to room temperature, the samples were washed, dried, and annealed for 2 h at 350 °C. The mass loading of NiMoO_4 , MnCo_2O_4 , and $\text{NiMoO}_4@ \text{MnCo}_2\text{O}_4$ is 1.27, 1.02, and 1.91 mg/cm², respectively.

2.3. Materials Characterizations

The elemental composition and valence of the samples were characterized by X-ray powder diffraction (XRD, D/max-2500/PC, Rigaku Corporation, Tokyo, Japan) with $\text{Cu K}\alpha$ ($\lambda = 1.5406 \text{ \AA}$) and X-ray photo-electron spectroscopy (XPS, ESCALAB250, FEI Company, Waltham, MA, USA). The structure and morphology were investigated by emission scanning electron microscopy (SEM, Sigma500, Zeiss, Jena, Germany), and high-resolution transmission electron microscopy (HRTEM, Tecnai G2 S-Twin F20, FEI Company, Waltham, MA, USA).

2.4. Electrochemical Measurements

The electrochemical characteristics of the products were tested by Shanghai CHI660E electrochemical workstation. The sample material was applied as the working electrode,

the platinum electrode was utilized as the auxiliary electrode, and Hg/HgO electrode was employed as the reference electrode. The working electrode was processed as a circle with a diameter of 1 cm. Moreover, 3 M KOH solution was used as the electrolyte and the ultrasonic-treated nickel foam was served as the collector. Through cyclic voltammetry (CV), galvanostatic charging–discharging (GCD), electrochemical impedance spectroscopy (EIS) and cycling performance measurements, the electrochemical properties of electrode materials and their application value were analyzed.

Energy density (E) can be obtained from the integral area of discharging curves. Specific capacitance (C_s), power density (P), and coulombic efficiency (η) can be calculated by the following equations:

$$C_s = I\Delta t_d / S\Delta V \quad (1)$$

$$P = 3600E / \Delta t_d \quad (2)$$

$$\eta = \Delta t_d / \Delta t_c \quad (3)$$

where I is the current value, Δt_d and Δt_c represent the discharging time and charging time, S is the geometrical area of the electrode, and ΔV denotes the voltage window.

2.5. Fabrication of Asymmetric Supercapacitors

Asymmetric supercapacitors were constructed with NiMoO₄@MnCo₂O₄ as the positive electrode and active carbon as the negative one. The active carbon electrode was made of active carbon, acetylene black, and polyvinylidene fluoride with N-methylpyrrolidone as the solvent in a mass ratio of 7:2:1. The slurry was evenly coated on the nickel foam. The active carbon electrode was vacuum dried for 24 h at 60 °C. The electrolyte of ASCs was PVA-KOH. The preparation process was as follows: 3 g PVA and 3 g KOH were mixed in 30 mL deionized water, and the mixture was heated in an 80 °C water bath for 1 h and stirred continuously until clear.

3. Results and Discussion

The NiMoO₄@MnCo₂O₄ composite electrode was synthesized by a two-step hydrothermal method, as shown in Figure 1. Firstly, NiMoO₄ precursor is grown on nickel foam. Secondly, NiMoO₄ can be obtained by calcination. Thirdly, the nano needle-like MnCo₂O₄ precursor was coated on NiMoO₄ by the second hydrothermal preparation. Finally, the samples were calcined to obtain NiMoO₄@MnCo₂O₄ on nickel foam.

As seen from the XRD results of NiMoO₄, MnCo₂O₄ and NiMoO₄@MnCo₂O₄ electrode materials, it can be observed that the three strong peaks are diffraction peaks of the foamed nickel substrate in Figure 2. When 2θ values are 26.57°, 29.14°, 33.73° and 60.01°, the crystal planes correspond to (220), (310), (22̄2) and (060). The crystal structure is consistent with that of NiMoO₄ (JCPDS No. 45-0142). Meanwhile, the values of 2θ are 30.53°, 35.99°, 57.90° and 63.62° and the diffraction peaks correspond to (220), (311), (511) and (440) crystal planes, which is consistent with the crystal structure of MnCo₂O₄ (JCPDS No. 23-1237). Therefore, the diffraction peaks of NiMoO₄@MnCo₂O₄ electrode material prepared under the condition of the best ratio correspond to the diffraction peaks of a single compound.

Figure 3 shows the morphologies of NiMoO₄, MnCo₂O₄ and NiMoO₄@MnCo₂O₄ electrode materials. As seen from Figure 3a,b, the NiMoO₄ electrode material is nano pompon-like, and there are many intersecting nano needle-like structures densely growing on the nickel foam substrate. As shown in Figure 3c,d, MnCo₂O₄ electrode material possesses a nano needle-like structure and uniformly grows on the nickel foam substrate. Figure 3e,f show the micromorphology of NiMoO₄@MnCo₂O₄ electrode material. It can be observed that a large number of uniformly distributed nano needle-like MnCo₂O₄ and nano pompon-like NiMoO₄ grow together to form a uniform and orderly arrangement of nano urchin-like morphology, which increases the specific surface area of NiMoO₄ electrode and presents a great deal of active sites for rapid transfer between ions and active substances. The gap between the nano needle-like structures allows sufficient Faraday chemical reactions between the active substance and electrolyte, which enhances the electrochemical

storage performance. Figure 3g,h show TEM images of NiMoO₄@MnCo₂O₄ electrode material. Figure 3g exhibits the morphology after the composite of NiMoO₄ and MnCo₂O₄. It can be seen from Figure 3h that NiMoO₄@MnCo₂O₄ composite material shows two kinds of lattice fringes; the lattice fringes with the spacing of 0.154 nm correspond to the (060) crystal plane of NiMoO₄, and the lattice fringes with the spacing of 0.146 nm correspond to the (440) crystal plane of MnCo₂O₄. From the stable microstructure of NiMoO₄@MnCo₂O₄, it can be inferred that the composite has multiple ion and electron transport channels and a larger specific surface area, therefore it is beneficial to shorten the ion diffusion path, which makes it advantageous for high storage capacity and rate capacity.

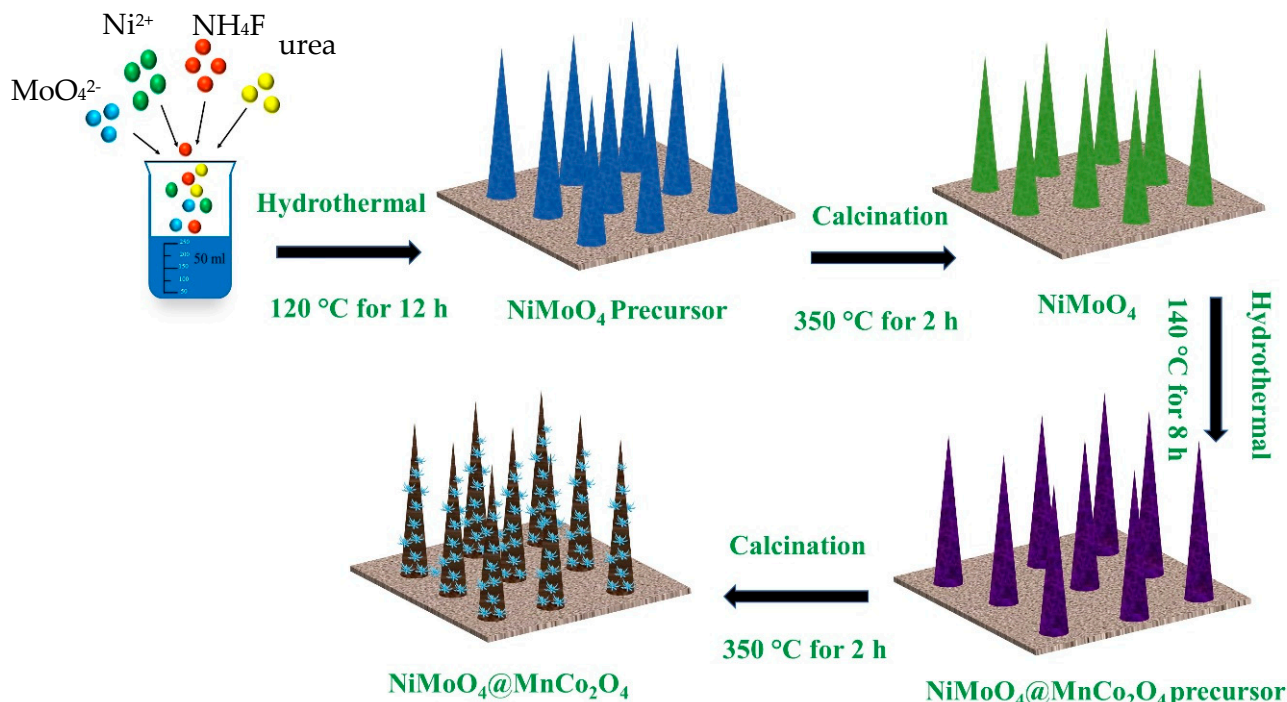


Figure 1. Synthesis schematic of NiMoO₄@MnCo₂O₄ composite electrode.

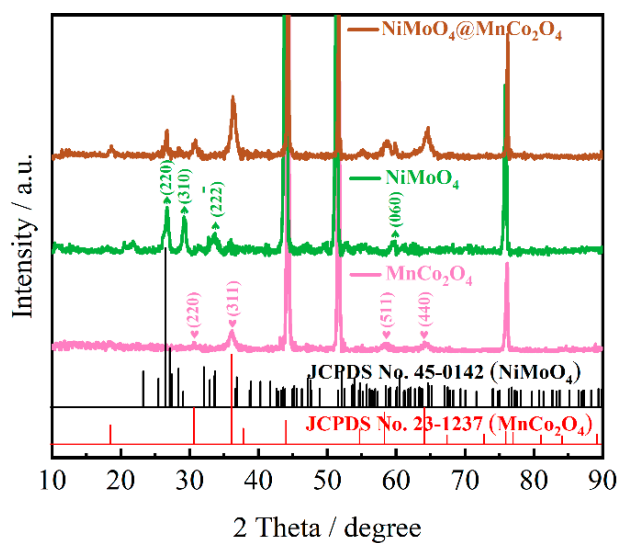


Figure 2. XRD patterns of NiMoO₄, MnCo₂O₄ and NiMoO₄@MnCo₂O₄ electrode materials.

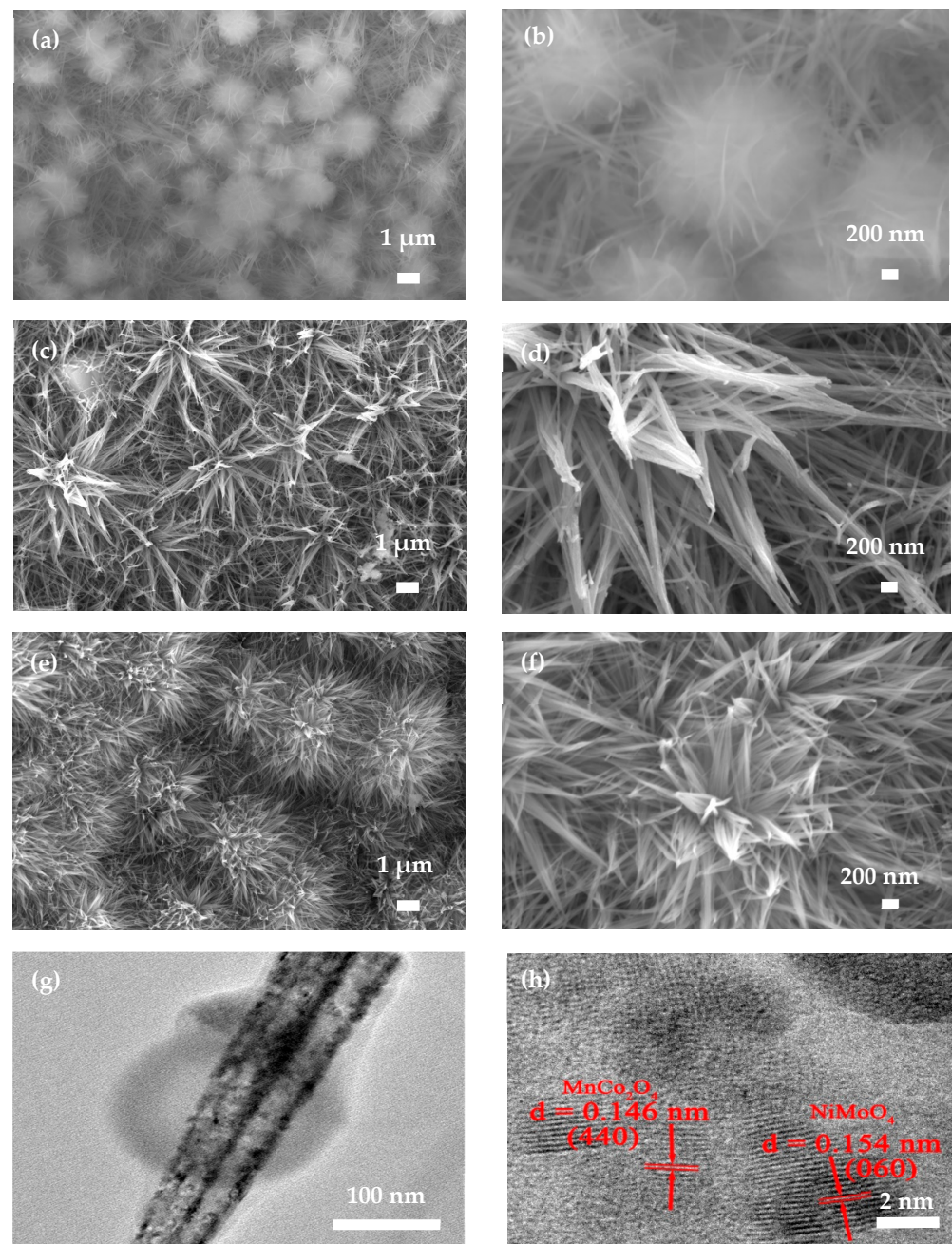


Figure 3. (a–f) Microstructure of NiMoO₄, MnCo₂O₄ and NiMoO₄@MnCo₂O₄ electrode materials at different multiples; (g,h) TEM of NiMoO₄@MnCo₂O₄ electrode material.

In order to further investigate the elemental component and different valence states of the prepared NiMoO₄@MnCo₂O₄ composite, XPS tests were carried out on the samples. Figure 4a presents the full measurement scanning spectrum showing the presence of Mn 2p, Co 2p, Mo 3d, Ni 2p, O 1s and C 1s, among which O 1s and C 1s elements are mixed impurities in the test process. In order to identify the detailed valence states of Mn, the high resolution XPS spectrum is present in Figure 4b. The Mn 2p_{3/2} and Mn 2p_{1/2} are found in the two main peaks, respectively, which can be divided into four peaks after fine fitting. The two peaks with a binding energy of 641.4 eV and 652.9 eV can be ascribed to the presence of Mn²⁺. The peaks corresponding to Mn³⁺ are distributed with a binding energy of 644.6 eV and 654.2 eV, respectively. Meanwhile, there is a satellite peak (defined as “Sat.”) at a position with a binding energy of 644.6 eV. According to the Co 2p spectrum of Figure 4c, it was found that two peaks appear at 780 eV and 795.3 eV, corresponding to

the two excitation spectra of Co 2p_{3/2} and Co 2p_{1/2}. The diffraction peaks corresponding to Co²⁺ have a binding energy of 781.5 eV and 797.3 eV, respectively. The diffraction peaks corresponding to Co³⁺ have a binding energy of 779.9 eV and 795.2 eV, respectively. In Figure 4d, the peaks of Mo 3d spectrum at 231.6 eV and 234.8 eV belong to Mo 3d_{5/2} and Mo 3d_{3/2}, respectively. In Figure 4e, Ni 2p spectra can be well fitted into two main peaks, characterized by Ni²⁺ and Ni³⁺ oxidation states. Each peak has its own satellite peak (defined as “Sat.”) at 861.6 eV and 879.9 eV, respectively. Two fitting peaks at 855.1 eV (Ni 2p_{3/2}) and 872.9 eV (Ni 2p_{1/2}) belong to Ni²⁺, and two fitting peaks at 859.9 eV (Ni 2p_{3/2}) and 873.8 eV (Ni 2p_{1/2}) belong to Ni³⁺. Figure 4f shows the O 1s region, which can be divided into two peaks (529.8 eV and 531.8 eV). For the binding energy of 529.8 eV, it is attributed to the formation of M-O bond (M=Co, Mn). Therefore, XPS data confirm that the synthesis of NiMoO₄@MnCo₂O₄ is successful [29–31].

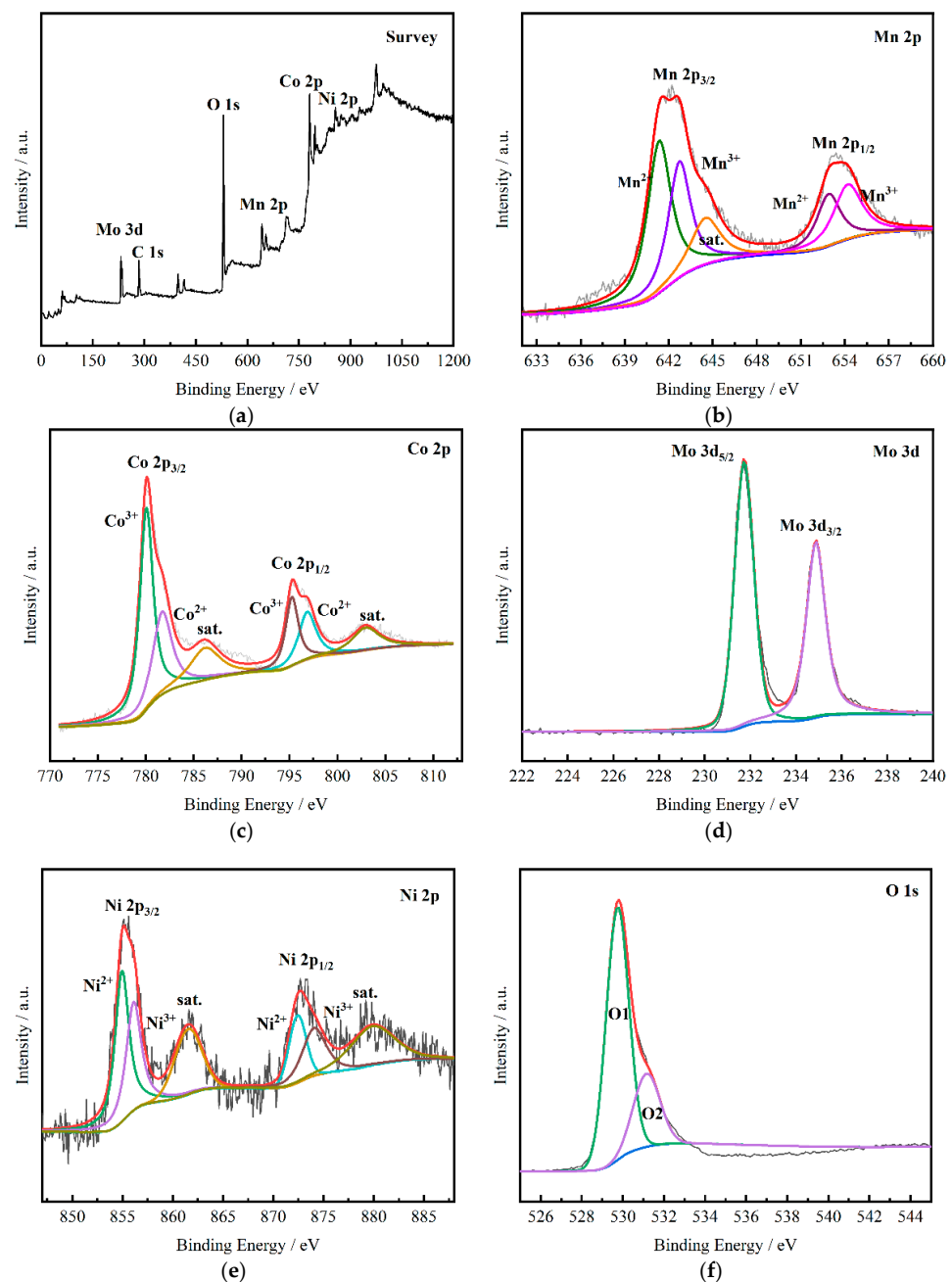


Figure 4. XPS diagram of NiMoO₄@MnCo₂O₄ electrode material: (a) Full measurement spectrum; (b) Mn 2p; (c) Co 2p; (d) Mo 3d; (e) Ni 2p; (f) O 1s.

Figure 5a shows the cyclic voltammetry (CV) curves of NiMoO₄@MnCo₂O₄ electrode material, which is measured by a scanning rate of 10–100 mV/s and a voltage window of 0–0.5 V, showing excellent rate performance. The visible redox peaks are seen from the curves, indicating that redox reaction occurs in the process of energy storage. Figure 5b presents the galvanostatic charge–discharge (GCD) curves with current density of 1, 2, 4, 8, and 10 mA/cm², the areal capacitance is 3000, 1076, 964, 696, and 580 mF/cm², respectively. The high electrochemical performance is mainly attributed to the nano urchin-like morphology of the material. The nano needle-like structure densely and uniformly distributed on the urchin-like surface provides a larger surface area for electrolyte contact, thus improving the electrochemical performance of the composite.

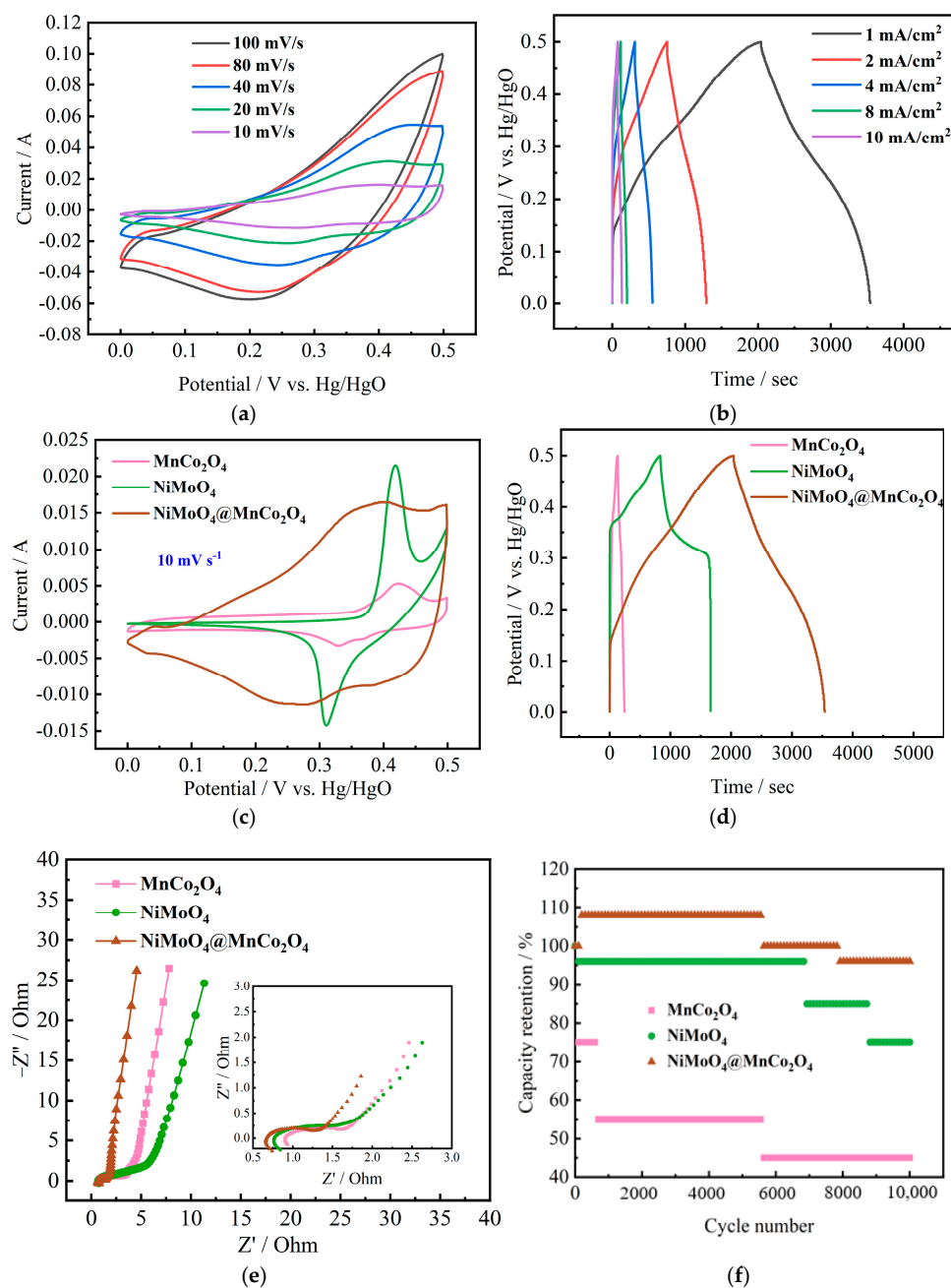


Figure 5. Electrochemical tests of three electrode materials: (a) CV curves of NiMoO₄@MnCo₂O₄; (b) GCD curves of NiMoO₄@MnCo₂O₄; (c) CV curves of three electrode materials; (d) GCD curves of the three electrode materials; (e) EIS curves of the three electrode materials (inset is the high-frequency region); (f) Long cycle curves of the three electrode materials.

In order to show the advantages of the composite electrode, NiMoO₄, MnCo₂O₄ and NiMoO₄@MnCo₂O₄ electrode materials are used as working electrodes, respectively, and necessary tests are carried out in a three-system with 3 M KOH solution. Studies have shown that the capacitance of NiMoO₄ in an alkaline environment is mainly attributed to the reversible redox reaction between the valence states of Ni element, while Mo element does not participate in any reaction, but it helps to improve the conductivity of molybdate. Figure 5c reveals the CV curves of NiMoO₄, MnCo₂O₄ and NiMoO₄@MnCo₂O₄ electrodes at 10 mV/s. Visible redox peaks can be seen from the curves. By comparing the three CV curves, it is obviously observed that the NiMoO₄@MnCo₂O₄ electrode has a larger integral area than NiMoO₄ and MnCo₂O₄ electrode, so it has a larger specific capacitance. These excellent electrochemical properties can be credited to the singular nano urchin-like structure and a series of redox reactions, which not only involve Co²⁺ and Mn²⁺, but also come from Ni²⁺, thus increasing the redox peak. The specific redox reaction mechanism is as follows:

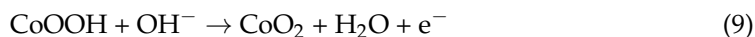
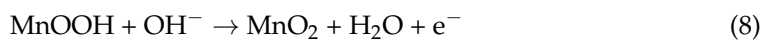
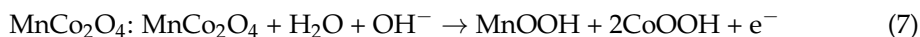
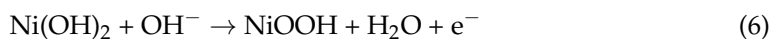


Figure 5d shows the GCD curves of NiMoO₄, MnCo₂O₄ and NiMoO₄@MnCo₂O₄ composite electrode material measured at the current density of 1 mA/cm². It is observed that the charge and discharge time of NiMoO₄@MnCo₂O₄ composite electrode material is the longest, which corresponds to the maximum CV curve area of NiMoO₄@MnCo₂O₄ in Figure 5c. By calculation, the specific capacitances of the three electrodes can reach 1656, 224 and 3000 mF/cm². The specific capacitance of NiMoO₄@MnCo₂O₄ is compared, as shown in Table 1, which is higher than that of some previous literatures [32–36]. The charging–discharging time of NiMoO₄@MnCo₂O₄ composite electrode material is the longest, and the symmetry of the charging and discharging cycle indicates that the electrode has excellent reversibility. The capacitance performance is attributed to the nano urchin-like morphology of the material, which provides a larger electrolyte contact area. Therefore, the electrochemical properties of composite electrode material are improved. To further explore the charge transfer ability of the prepared electrodes, EIS measurements were carried out, as shown in Figure 5e. The inset exhibits that compared with two single electrodes, in the high frequency region, the NiMoO₄@MnCo₂O₄ sample has a smaller semicircle arc and x-axis intercept, which represents the charge transfer resistance (R_{ct}) and solution resistance (R_s), indicating that the composite has a faster ion–electron transfer rate at the electrode and electrolyte interface, and smaller intrinsic resistance. The corresponding R_s values of NiMoO₄, MnCo₂O₄, and NiMoO₄@MnCo₂O₄ are 0.91, 0.77 and 0.67 Ω, respectively. In the low frequency region, the composite material shows the higher straight-line slope, which accounts for faster electrolyte ion mobility. Cycling performance (10 mA cm^{−2}) of the as-prepared electrodes is displayed in Figure 5f. Compared with NiMoO₄ (75%) and MnCo₂O₄ (45%), NiMoO₄@MnCo₂O₄ (96%) shows a better cycling lifespan after undergoing the charging–discharging process 10,000 times.

In order to study the application of NiMoO₄@MnCo₂O₄ in SCs, the positive electrode and negative electrode of ASCs are NiMoO₄@MnCo₂O₄ electrode and active carbon (AC) electrode, respectively. Figure 6 shows the electrochemical curves of the assembled device. Figure 5a shows the CV curves at the scanning rate of 100 mV/s. The voltage windows of the device are 1.1 V, 1.2 V, 1.3 V, 1.4 V, 1.5 V and 1.6 V, respectively. The shapes of all curves are nearly the same, indicating that the device can operate at 1.1 V–1.6 V and the maximum voltage window can reach 1.6 V at the same time. Figure 6b shows the CV

curves of NiMoO₄@MnCo₂O₄//AC at scanning rates of 5–100 mV/s. With the increase in scanning rate, the shapes of the CV curves increase, which is mainly attributed to the synergy between materials. These curves have obvious redox peaks, indicating that the asymmetric SCs have pseudocapacitance characteristics. Meanwhile, with increasing scanning rate, the integral area of the curves is enhanced. The GCD curves with different current densities are shown in Figure 6c, which indicates that the linear trend of the curve is obvious at high current densities. The voltage window is 1.5 V, and the surface capacitance of the device can be calculated according to the formula. When the current densities are 1, 2, 4, 8 and 10 mA/cm², the surface capacitances are 58.53, 22.73, 12.13, 1.9 and 1.13 mF/cm², respectively. Figure 6d shows the charge transfer characteristics of the prepared electrode studied by EIS test. The slope is larger in the low frequency region, indicating that the diffusion resistance of the assembled asymmetric SC is lower. The inset shows the R_s value is only 1 Ω. Figure 6e shows the long cycling test with 10,000 times at 10 mA cm⁻² and coulombic efficiency. The capacity retention rate of the assembled asymmetric SC is 78.4%. The decrease in capacity may be due to the morphology damage caused by long-term redox reaction of electrode materials, which reduces the potential activity of the surface of the material. The coulombic efficiency of ASCs keeps nearly 100% during 10,000 charging–discharging tests. From Figure 6f, the Ragone plot offers an expression of the trend of the energy density with the corresponding power density. Importantly, the maximum energy density of the NiMoO₄@MnCo₂O₄//AC device reaches 90.89 mWh/cm³ at the power density of 3726.7 mW/cm³, which is better than some reported devices [37–41].

Table 1. Electrochemical performance comparison of NiMoO₄@MnCo₂O₄ with previous literatures.

Materials	Capacity	Current Density	Electrolyte	Capacitance Retention	Ref.
NiCo ₂ O ₄ /rGO/NiO	2.644 F cm ⁻²	1 mA cm ⁻²	3 M KOH	97.5% (3000 cycles)	[32]
Fe ₂ O ₃ /Fe dendrite	2.166 F cm ⁻²	1 mA cm ⁻²	1 M KOH	90% (1000 cycles)	[33]
NiCo ₂ O ₄ /C	2.057 F cm ⁻²	1 mA cm ⁻²	2 M KOH	81% (10,000 cycles)	[34]
rGO/PPy	0.807 F cm ⁻²	1 mA cm ⁻²	1 M H ₂ SO ₄	78% (2000 cycles)	[35]
C@MnNiCo-OH/Ni ₃ S ₂	2.332 F cm ⁻²	1 mA cm ⁻²	3 M KOH	89.45% (5000 cycles)	[36]
NiMoO ₄ @MnCo ₂ O ₄	3 F cm ⁻²	1 mA cm ⁻²	3 M KOH	96% (10,000 cycles)	This work

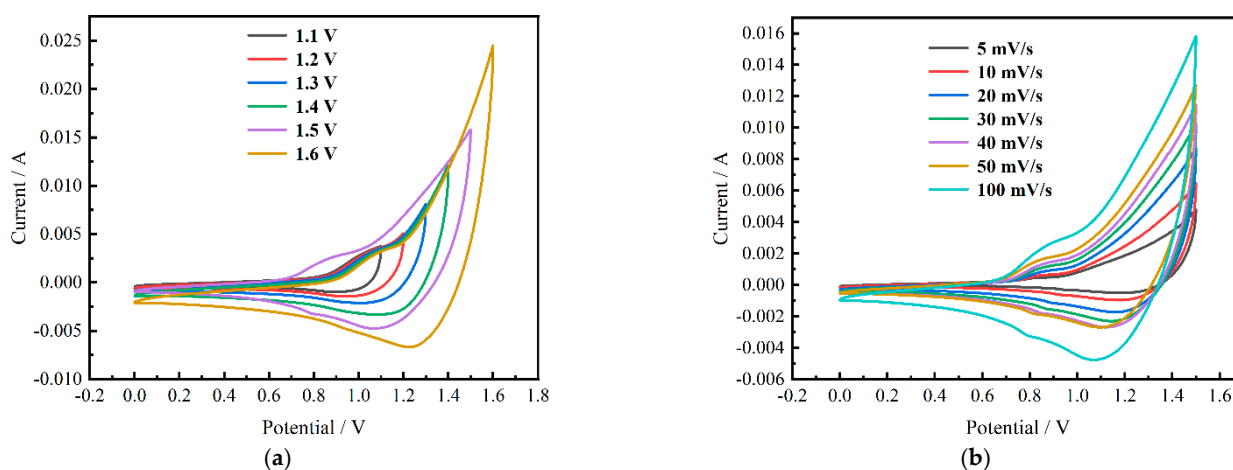


Figure 6. Cont.

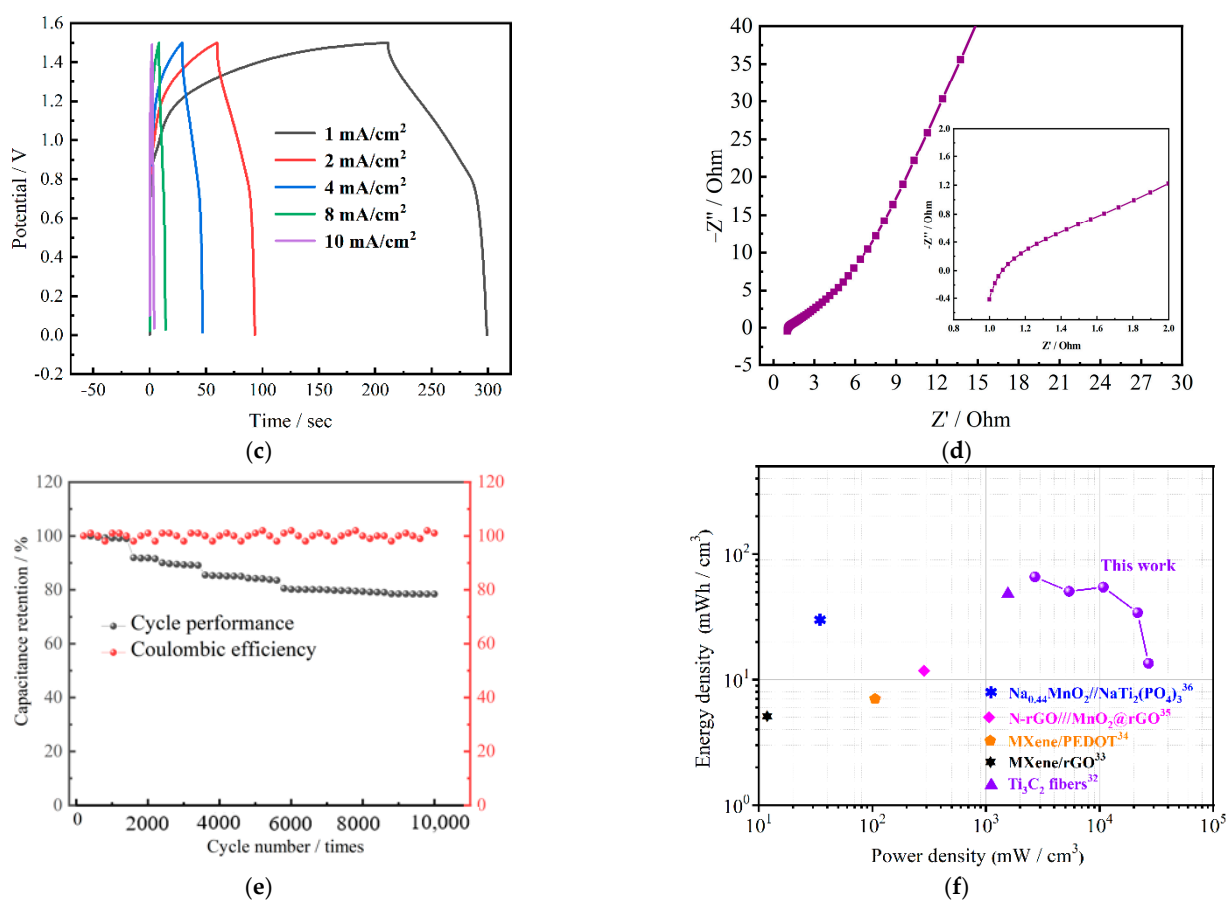


Figure 6. Electrochemical testing of $\text{NiMoO}_4\text{@MnCo}_2\text{O}_4$ composite assembled devices: (a) Cyclic voltammograms under different voltage windows; (b) Cyclic voltammograms of different scanning speeds; (c) GCD curves with different current densities; (d) Impedance diagram (inset is the high-frequency region); (e) Cycling stability and coulombic efficiency; (f) Ragone plots.

4. Conclusions

A new type of $\text{NiMoO}_4\text{@MnCo}_2\text{O}_4$ composite electrode material has been successfully prepared on nickel foam by the two-step hydrothermal method, and its phase structures, micromorphology and electrochemical properties are characterized and analyzed. Due to the synergistic effect between the NiMoO_4 nano pompon-like structure and MnCo_2O_4 nano needle-like structure, the prepared nano urchin-like $\text{NiMoO}_4\text{@MnCo}_2\text{O}_4$ core-shell nanostructure presents good pseudocapacitance properties. $\text{NiMoO}_4\text{@MnCo}_2\text{O}_4$ samples show better electrochemical performance than single NiMoO_4 or MnCo_2O_4 electrode materials, which exhibit a high specific capacitance of 3000 mF/cm^2 . After 10,000 cycles, the capacity retention rate is 96%. In addition, the $\text{NiMoO}_4\text{@MnCo}_2\text{O}_4 // \text{AC}$ assembled device delivers a high energy density of 90.89 mWh/cm^3 at a power density of 3726.7 mW/cm^3 .

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