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Synthesis and vinyl benzene copolymerization of novel trisubstituted ethylenes: 15. Halogen and methoxy ring-substituted isopropyl 2-cyano-3-phenyl-2-propenoates

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ABSTRACT

Condensation of isopropyl cyanoacetate and substituted benzoic aldehydes resulted in formation of novel isopropyl esters of 2-cyano-3-phenyl-2-propenoic acid, RPhCH = $C(CN)CO_2CH(CH_3)_2$ (where R is 2,3,4-trimethoxy, 2,4,5-trimethoxy, 2,4,6-trimethoxy, 3-bromo-4,5-dimethoxy, 5-bromo-2,3-dimethoxy, 5-bromo-2,4-dimethoxy, 6-bromo-3,4-dimethoxy, 2-bromo-3-hydroxy-4-methoxy, 4-bromo-2,6-difluoro, 2-chloro-3,4-dimethoxy, 3-chloro-4,5-dimethoxy, 5-chloro-2,3-dimethoxy, 2,3,6-trichloro, 3-chloro-2,6-difluoro, 2,3,4-trifluoro, 2,4,5-trifluoro, 2,4,6-trifluoro, 3,4,5-trifluoro, 2,3,5,6-tetrafluoro, 2,3,4,5,6-pentafluoro). Copolymerization of the esters with vinyl benzene in solution with radical initiation (ABCN) at 70°C led to formation copolymers. The products were characterized by CHN elemental analysis, IR, ¹ H- and ¹³ C-NMR, GPC, DSC, and TGA.

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1. Introduction

Trisubstituted ethylenes, halogen and methoxy ring-substituted cyanophenyl propenoates (CPP), $R^{1}PhCH = C(CN)$ CO_2R^2 is a large group of functional compounds that found multiple applications in organic and polymer synthesis. Pharmaceutical research is reported for a number of CPP compounds [1–6]. Thus, 2,3,4-trimethoxvphenyl ethyl CPP was involved in highly efficient synthesis of pyronoquinoline [1], whereas 2,4,5-trimethoxy ring-substituted ethyl CPP was used in synthesis and biological screening of some novel pyrozolones and thiazolopyrimidines [2], antitumor activity of novel pyridine, thiophene, thiazole derivatives [3], and potentially antitumorigenic polycyclic chromones and flavones [4]. 2,4,6-Trimethoxyphenyl and 2-bromo-3-hydroxy-4-methoxyphenyl-substituted isopropyl CPP were reported as a cell-active inhibitor of the cancer-promoting phosphatases of regenerating liver [5]. 3-Bromo-4,5-dimethoxyphenyl ethyl CPP was involved in discovery of 4-aryl-2-oxo-2 H-chromenes as a new series of apoptosis inducers [6]. 2,3,4,5,6-Pentafluorophenyl butyl [7] and isobutyl [8] CPP was applied in palladium-catalyzed olefination and arylation of polyfluoroarenes. Electrophilic tri-and tetrasubstituted CPP are useful in demarcating the transition from radical to ionic chemistry [9]. Most CPP compounds do not undergo homopolymerization because of steric difficulties but copolymerize readily with

monosubstituted alkenes [10]. Trisubstituted alkenes substituted with carbonyl, cyano, and halo groups when copolymerized with monomers like vinyl benzene, *N*-vinylcarbazole, and vinyl acetate [11–13] form alternating copolymers with isolated CPP monomer units. When copolymerized with such commercial monomers, (i.e., vinyl benzene, vinyl, acetate, and vinyl ethers), CPP monomers introduce into polymer chain a variety of functional groups, like cyanoacrylate, substituted phenyl ring, *etc*. These reactive groups could participate in polymer modification reactions to better polymer properties and wider polymer applicability [14].

We continue to explore synthesis and copolymerization of CPP compounds; thus, we have prepared and copolymerized with vinyl benzene ring-trisubstituted methyl [15], ethyl [16], propyl [17,18], and butyl [19,20] esters of 2-cyano-3-phenyl-2-propenoic acid. Recently we have reported synthesis and vinyl benzene copolymerization of a number of novel chloro and methoxy [21] and dimethoxy [22] ring-disubstituted isopropyl esters of 2-cyano-3-phenyl-2-propenoic acid. In this study we have prepared and copolymerized novel ring-substituted isopropyl esters of 2-cyano-3-phenyl-2-propenoic acid, RPhCH = $C(CN)CO_2CH$ (CH₃)₂, ICPP, where R is 2,3,4-trimethoxy, 2,4,5-trimethoxy, 3-bromo-4,5-dimethoxy, 2,4,6-trimethoxy, 5-bro mo-2,3-dimethoxy, 5-bromo-2,4-dimethoxy, 6-bromo-3,4-dimethoxy, 2-bromo-3-hydroxy-4-methoxy, 4-bromo-2,6-difluoro, 2-chloro-3,4-dimethoxy, 3-chloro-4,5-dim

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ethoxy, 5-chloro-2,3-dimethoxy, 2,3,6-trichloro, 3-chloro-2,6-difluoro, 2,3,4-trifluoro, 2,4,5-trifluoro, 2,4,6-trifluoro, 3,4,5-trifluoro, 2,3,5,6-tetrafluoro, 2,3,4,5,6-pentafluoro. To the best of our knowledge, there have been no studies of either synthesis of these esters (except synthesis of R = 2,4,6-trimethoxy [5]) nor their copolymerization with vinyl benzene [23].

2. Experimental

2.1. Materials

2,3,4-trimethoxy, 2,4,5-trimethoxy, 2,4,6-trimeth oxy, 3-bromo-4,5-dimethoxy, 5-bromo-2,3-dimethoxy, 5-bromo-2,4-dimethoxy, 6-bromo-3,4-dimethoxy, 2-bro mo-3-hydroxy-4-methoxy, 4-bromo-2,6-difluoro, 2-chlo ro-3,4-dimethoxy, 3-chloro-4,5-dimethoxy, 5-chloro-2, 3-dimethoxy, 2,3,6-trichloro, 3-chloro-2,6-difluoro, 2,3,4-trifluoro, 2,4,5-trifluoro, 2,4,6-trifluoro, 3,4,5-trifluoro, 2,3,5,6-tetrafluoro, 2,3,4,5,6-pentafluorobenzoic aldehydes, isopropyl cyanoacetate, piperidine, vinyl benzene, 1,1'-azobiscyclohexanecarbonitrile, (ABCN), and toluene supplied from Sigma-Aldrich Co., were used as received.

2.2. Instrumentation

Infrared spectra of the TSE monomers and polymers (NaCl plates) were determined with an ABB FTLA 2000 FT-IR spectrometer. The melting points of the monomers, the glass transition temperatures (T_{q}) , of the copolymers were measured with TA (Thermal Analysis, Inc.) Model Q10 differential scanning calorimeter (DSC). The thermal scans were performed in a 25 to 200°C range at heating rate of 10°C/min. The thermal stability of the copolymers was measured by thermogravimetric analyzer (TGA) TA Model Q50 from ambient temperature to 800°C at 20°C/min. The molecular weights of the polymers were determined relative to polystyrene standards in THF solutions with sample concentrations 0.8% (w/v) by gel permeation chromatography (GPC) using an Altech 426 HPLC pump at an elution rate of 1.0 mL/min; Phenogel 5µ Linear column at 25°C and Viscotek 302 detector. ¹ H- and ¹³ C-NMR spectra were obtained on 10-25% (w/v) monomer or polymer solutions in CDCl₃ at ambient temperature using Avance 300 MHz spectrometer. Elemental analyses, CHN (wt%) for ICPP compounds, and nitrogen (wt%) for the copolymers were determined accurately to 0.3% for analysis by Midwest Microlab, LLC (IN).

3 Results and discussion

3.1 Synthesis of ring-substituted isopropyl esters of 2-cyano-3-phenyl-2-propenoic acid

The isopropyl esters of 2-cyano-3-phenyl-2-propenoic acid (ICPA) were synthesized by piperidine catalyzed Knoevenagel condensation [24] of an appropriate benzoic aldehyde with isopropyl cyanoacetate.

 $\begin{array}{rcl} \mathsf{RPhCHO} + \mathsf{NCCH}_2\mathsf{CO}_2\mathsf{CH}(\mathsf{CH}_3)_2 \to \mathsf{RPhCH} = \mathsf{C}(\mathsf{CN}) \\ \mathsf{CO}_2\mathsf{CH}(\mathsf{CH}_3)_2 \end{array}$

where R is 2,3,4-trimethoxy, 2,4,5-trimethoxy, 2,4,6-trimethoxy, 3-bromo-4,5-dimethoxy, 5-bromo-2,3-dimet hoxy, 5-bromo-2,4-dimethoxy, 6-bromo-3,4-dimethoxy, 2-bromo-3-hydroxy-4-methoxy, 4-bromo-2,6-difluoro, 2-chloro-3,4-dimethoxy, 3-chloro-4,5-dimethoxy, 5-chloro-2,3-dimethoxy, 2,3,6-trichloro, 3-chloro-2,6-difluoro, 2,3,4-trifluoro, 2,4,5-trifluoro, 2,4,6-trifluoro, 3,4,5-trifluoro, 2,3,5,6-tetrafluoro, 2,3,4,5,6-pentafluoro. Thus, equimolar amounts of isopropyl cyanoacetate and an appropriate benzoic aldehyde were mixed in equimolar ratio with a few drops of piperidine. The synthesis proceeded at r.t. for 10 h. The products of the reaction were purified by recrystallization from isopropanol.

3.1.1. Isopropyl 2-cyano-3-(2,3,4-trimethoxyphenyl)-2-propenoate

Yield 87%; mp 77.3°C, ¹ H-NMR δ 8.6 (s, 1 H, CH =), 8.2–6.7 (m, 2 H, Ph), 5.2 (m, 1 H, OCH), 4.2–3.7 (m, 9 H, OCH₃), 1.4–1.1 (d, 6 H, CH₃); ¹³ C-NMR δ 163 (C = O), 155 (HC =), 158, 149, 142, 125, 119, 107 (Ph), 116 (CN), 101 (C =), 70 (OCH), 62, 61, 56 (CH₃O), 22 (CH₃); IR (cm⁻¹): 3049–2732 (m, C-H), 2220 (m, CN), 1722 (s, C = O), 1585 (s, C = C), 1288 (s, C-O-C), 1009, 953 (s, C-H out of plane). Anal. Calcd. for C₁₆ H₁₉NO₅: C, 62.94; H, 6.27; N, 4.59; Found: C, 62.52; H, 6.47; N, 3.71.

3.1.2. Isopropyl 2-cyano-3-(2,4,5-trimethoxyphenyl)-2-propenoate

Yield 76%; mp 109.7°C, ¹ H-NMR δ 8.7 (s, 1 H, CH =), 8.1–6.3 (m, 2 H, Ph), 5.2 (m, 1 H, OCH), 4.1–3.8 (m, 9 H, OCH₃), 1.4 (d, 6 H, CH₃); ¹³ C-NMR δ 163 (C = O), 155 (HC =), 158, 156, 148, 143, 112, 100 (Ph), 117 (CN), 198 (C =), 70 (OCH), 56 (CH₃O), 22 (CH₃); IR (cm⁻¹): 3023–2782 (m, C-H), 2212 (m, CN), 1695 (s, C = O), 1584 (s, C = C), 1278 (s, C-O-C), 1010, 953, 824 (s, C-H out of plane). Anal. Calcd. for C₁₆ H₁₉NO₅: C, 62.94; H, 6.27; N, 4.59; Found: C, 61.98; H, 6.43; N, 3.41.

3.1.3. Isopropyl 2-cyano-3-(2,4,6-trimethoxyphenyl)-2-propenoate

Yield 91%; mp 94.2°C, ¹ H-NMR δ 8.6 (s, 1 H, CH =), 8.2–6.6 (m, 2 H, Ph), 5.1 (m, 1 H, OCH), 3.8 (m, 9 H, OCH₃),

1.3 (m, 6 H, CH₃); ¹³ C-NMR δ 162 (C = O), 153 (HC =), 157, 149, 143, 126, 119, 108 (Ph), 116 (CN), 140 (C =), 68 (OCH), 55 (CH₃O), 22 (CH₃); IR (cm⁻¹): 3050–2750 (m, C-H), 2218 (m, CN), 1713 (s, C = O), 1607 (s, C = C), 1288 (s, C-O-C), 1023, 993 (s, C-H out of plane). Anal. Calcd. for C₁₆ H₁₉NO₅: C, 62.94; H, 6.27; N, 4.59; Found: C, 62.39; H, 6.41; N, 4.44.

3.1.4. *Isopropyl 2-cyano-3-(3-bromo-4,5-dimethoxyphenyl)-2-propenoate*

Yield 93%; mp 93.1°C, ¹ H-NMR δ 8.3 (s, 1 H, CH =), 7.7–7,2 (m, 2 H, Ph), 5.1 (m, 1 H, OCH), 3.8 (d, 6 H, OCH₃), 1.3 (d, 6 H, CH₃); ¹³ C-NMR δ 166 (C = O), 154 (HC =), 152, 129, 128, 117 (Ph), 116 (CN), 100 (C =), 68 (OCH), 61, 56 (CH₃O), 22 (CH₃); IR (cm⁻¹): 3326–2822 (m, C-H), 2224 (m, CN), 1719 (s, C = O), 1585 (s, C = C), 1247 (s, C-O-C), 953, 838 (s, C-H out of plane). Anal. Calcd. for C₁₅H₁₆BrNO₄: C, 50.87; H, 4.55; N, 3.95; Found: C, 51.19; H, 4.64; N, 4.02.

3.1.5. *Isopropyl 2-cyano-3-(5-bromo-2,3-dimethoxyphenyl)-2-propenoate*

Yield 92%; mp 94.5°C, ¹ H-NMR δ 8.2 (s, 1 H, CH =), 7.7, 7,2 (m, 2 H, Ph), 5.1 (m, 1 H, OCH), 3.8 (d, 6 H, OCH₃), 1.3 (d, 6 H, CH₃); ¹³ C-NMR δ 166 (C = O), 154 (HC =), 152, 128, 117 (Ph), 116 (CN), 100 (C =), 68 (OCH), 61, 56 (CH₃O), 22 (CH₃); IR (cm⁻¹): 3344–2822 (m, C-H), 2228 (m, CN), 1729 (s, C = O), 1583 (s, C = C), 1247 (s, C-O-C), 955, 839 (s, C-H out of plane). Anal. Calcd. for C₁₅H₁₆BrNO₄: C, 50.87; H, 4.55; N, 3.95; Found: C, 50.44; H, 4.74; N, 4.22.

3.1.6. *Isopropyl 2-cyano-3-(5-bromo-2,4-dimethoxyphenyl)-2-propenoate*

Yield 87%; mp 166.5°C, ¹ H-NMR δ 8.2 (s, 1 H, CH =), 7.7, 7,2 (m, 2 H, Ph), 5.1 (m, 1 H, OCH), 3.8 (d, 6 H, OCH₃), 1.3 (d, 6 H, CH₃); ¹³ C-NMR δ 166 (C = O), 154 (HC =), 152, 128, 117 (Ph), 116 (CN), 100 (C =), 68 (OCH), 61, 56 (CH₃O), 22 (CH₃); IR (cm⁻¹): 3398–2822 (m, C-H), 2214 (m, CN), 1712 (s, C = O), 1564 (s, C = C), 1249 (s, C-O-C), 955, 833 (s, C-H out of plane). Anal. Calcd. for C₁₅H₁₆BrNO₄: C, 50.87; H, 4.55; N, 3.95; Found: C, 51.19; H, 4.64; N, 4.16.

3.1.7. *Isopropyl 2-cyano-3-(6-bromo-3,4-dimethoxyphenyl)-2-propenoate*

Yield 80%; mp 134.8°C, ¹ H-NMR δ 8.1 (s, 1 H, CH =), 7.1, 7,0 (m, 2 H, Ph), 5.1 (m, 1 H, OCH), 3.8 (d, 6 H, OCH₃), 1.3 (d, 6 H, CH₃); ¹³ C-NMR δ 162 (C = O), 152 (HC =), 153, 148, 128, 117, 114 (Ph), 116 (CN), 128 (C =), 68 (OCH), 56 (CH₃O), 22 (CH₃); IR (cm⁻¹): 3402–2817 (m, C-H), 2222 (m, CN), 1713 (s, C = O), 1585 (s, C = C), 1232 (s, C-O-C), 957, 821 (s, C-H out of plane). Anal. Calcd. for C₁₅H₁₆BrNO₄: C, 50.87; H, 4.55; N, 3.95; Found: C, 51.01; H, 4.64; N, 3.98.

3.1.8. Isopropyl 2-cyano-3-(2-bromo-3-hydroxy-4-methoxyphenyl)-2-propenoate

Yield 79%; mp 126.7°C, ¹ H-NMR δ 10.3 (s, 1 H, OH), 8.2 (s, 1 H, CH =), 7.5, 6,9 (m, 2 H, Ph), 5.1 (m, 1 H, OCH), 3.8 (s, 3 H, OCH₃), 1.3 (d, 6 H, CH₃); ¹³ C-NMR δ 166 (C = O), 152 (HC =), 153, 128, 127, 114 (Ph), 116 (CN), 129 (C =), 68 (OCH), 56 (CH₃O), 22 (CH₃); IR (cm⁻¹): 3434–2821 (m, C-H), 2221 (m, CN), 1719 (s, C = O), 1586 (s, C = C), 1254 (s, C-O-C), 958, 842 (s, C-H out of plane). Anal. Calcd. for C₁₄H₁₄BrNO₄: C, 49.43; H, 4.15; N, 4.12; Found: C, 48.91; H, 4.31; N, 4.20.

3.1.9. Isopropyl 2-cyano-3-(4-bromo-2,6-diflurophenyl)-2-propenoate

Yield 95%; mp 67.8°C, ¹ H-NMR δ 8.1 (s, 1 H, CH =), 7.2, 7,1 (m, 2 H, Ph), 5.1 (m, 1 H, OCH), 1.3 (d, 6 H, CH₃); ¹³ C-NMR δ 166 (C = O), 152 (HC =), 151, 115 (Ph), 116 (CN), 103 (C =), 68 (OCH), 22 (CH₃); IR (cm⁻¹): 3436–2823 (m, C-H), 2218 (m, CN), 1718 (s, C = O), 1589 (s, C = C), 1231 (s, C-O-C), 956, 821 (s, C-H out of plane). Anal. Calcd. for C₁₃H₁₀BrF₂NO₂: C, 47.30; H, 3.05; N, 4.24; Found: C, 47.88; H, 3.33; N, 4.65.

3.1.10. Isopropyl 2-cyano-3-(2-chloro-3,4-dimethoxyphenyl)-2-propenoate

Yield 79%; mp 126.7°C, ¹ H-NMR δ 8.1 (s, 1 H, CH =), 7.7, 7,5 (m, 2 H, Ph), 5.2 (m, 1 H, OCH), 4.0 (d, 6 H, OCH₃), 1.4 (d, 6 H, CH₃); ¹³ C-NMR δ 162 (C = O), 154 (HC =), 149, 129, 128, 127, 111 (Ph), 116 (CN), 103 (C =), 71 (OCH), 61, 56 (CH₃O), 22 (CH₃); IR (cm⁻¹): 3424–2819 (m, C-H), 2218 (m, CN), 1709 (s, C = O), 1580 (s, C = C), 1246 (s, C-O-C), 951, 835 (s, C-H out of plane). Anal. Calcd. for C₁₅H₁₆ClNO₄: C, 58.16; H, 5.21; N, 4.52; Found: C, 57.91; H, 5.31; N, 4.40.

3.1.11. Isopropyl 2-cyano-3-(3-chloro-4,5-dimethoxyphenyl)-2-propenoate

Yield 82%; mp 94.5°C, ¹ H-NMR δ 8.6 (s, 1 H, CH =), 8.2–6.7 (m, 2 H, Ph), 5.2 (m, 1 H, OCH), 4.0, 3.9 (s, 6 H, OCH₃), 1.4 (d, 6 H, CH₃); ¹³ C-NMR δ 162 (C = O), 157 (HC =), 145, 132, 126, 123, 110 (Ph), 116 (CN), 103 (C =), 71 (OCH), 61, 56 (CH₃O), 22 (CH₃); IR (cm⁻¹): 3150–2802 (m, C-H), 2220 (m, CN), 1717 (s, C = O), 1607 (s, C = C), 1263 (s, C-O-C), 932, 843 (s, C-H out of plane). Anal. Calcd. for C₁₅H₁₆ClNO₄: C, 58.16; H, 5.21; N, 4.52; Found: C, 58.00; H, 5.10; N, 4.56.

3.1.12. Isopropyl 2-cyano-3-(5-chloro-2,3-dimethoxyphenyl)-2-propenoate

Yield 77%; mp 103.7°C, ¹ H-NMR δ 8.2 (s, 1 H, CH =), 7.8–7,5 (m, 2 H, Ph), 5.1 (m, 1 H, OCH), 3.8 (d, 6 H, OCH₃), 1.3 (d, 6 H, CH₃); ¹³ C-NMR δ 166 (C = O), 152 (HC =), 152, 130, 121 (Ph), 116 (CN), 103 (C =), 68 (OCH), 60, 56 (CH₃O), 22 (CH₃); IR (cm⁻¹): 3443–2809 (m, C-H), 2223 (m, CN), 1718 (s, C = O), 1587 (s, C = C), 1248 (s, C-O-C), 962, 834 (s, C-H out of plane). Anal. Calcd. for $C_{15}H_{16}CINO_4$: C, 58.16; H, 5.21; N, 4.52; Found: C, 57.21; H, 5.34; N, 4.48.

3.1.13. Isopropyl 2-cyano-3-(2,3,6-trichlorophenyl)-2-propenoate

Yield 98%; mp 85.4°C, ¹ H-NMR δ 8.4 (s, 1 H, CH =), 8.2, 7,2 (s, 2 H, Ph), 5.2 (m, 1 H, OCH), 1.3 (d, 6 H, CH₃); ¹³ C-NMR δ 160 (C = O), 150 (HC =), 133, 132, 120, 128 (Ph), 116 (CN), 126 (C =), 71 (OCH), 21 (CH₃); IR (cm⁻¹): 3423–2829 (m, C-H), 2227 (m, CN), 1722 (s, C = O), 1593 (s, C = C), 1256 (s, C-O-C), 974, 844 (s, C-H out of plane). Anal. Calcd. for C₁₃H₁₀Cl₃NO₂: C, 49.01; H, 3.16; N, 4.40; Found: C, 49.34; H, 3.33; N, 4.59.

3.1.14. Isopropyl 2-cyano-3-(3-chloro-2,6-difluorophenyl)-2-propenoate

Yield 97%; mp 59.4°C, ¹ H-NMR δ 8.1 (s, 1 H, CH =), 7.3, 7,0 (m, 2 H, Ph), 5.1 (m, 1 H, OCH), 1.3 (d, 6 H, CH₃); ¹³ C-NMR δ 166 (C = O), 152 (HC =), 149, 133, 113, 112 (Ph), 116 (CN), 101 (C =), 68 (OCH), 22 (CH₃); IR (cm⁻¹): 3419–2823 (m, C-H), 2221 (m, CN), 1716 (s, C = O), 1576 (s, C = C), 1249 (s, C-O-C), 936, 843 (s, C-H out of plane). Anal. Calcd. for C₁₃H₁₀ClF₂NO₂: C, 54.66; H, 3.53; N, 4.90; Found: C, 54.13; H, 3.83; N, 5.05.

3.1.15. Isopropyl 2-cyano-3-(2,3,4-trifluorophenyl)-2-propenoate

Yield 92%; mp 55.2°C, ¹ H-NMR δ 8.3 (s, 1 H, CH =), 8.2, 7,1 (s, 2 H, Ph), 5.2 (m, 1 H, OCH), 1.3 (d, 6 H, CH₃); ¹³ C-NMR δ 160 (C = O), 152 (HC =), 144, 142, 132, 118, 112 (Ph), 116 (CN), 123 (C =), 70 (OCH), 21 (CH₃); IR (cm⁻¹): 3427–2807 (m, C-H), 2231 (m, CN), 1718 (s, C = O), 1598 (s, C = C), 1259 (s, C-O-C), 965, 843 (s, C-H out of plane). Anal. Calcd. for C₁₃H₁₀F₃NO₂: C, 58.00; H, 3.74; N, 5.20; Found: C, 59.19; H, 4.02; N, 5.46.

3.1.16. Isopropyl 2-cyano-3-(2,4,5-trifluorophenyl)-2-propenoate

Yield 96%; mp 60.3°C, ¹ H-NMR δ 8.3 (s, 1 H, CH =), 8.2, 7,0 (s, 2 H, Ph), 5.2 (m, 1 H, OCH), 1.3 (d, 6 H, CH₃); ¹³ C-NMR δ 160 (C = O), 152 (HC =), 158, 156, 155, 146, 144, 143 (Ph), 116 (CN), 108 (C =), 70 (OCH), 21 (CH₃); IR (cm⁻¹): 3234–2824 (m, C-H), 2226 (m, CN), 1724 (s, C = O), 1578 (s, C = C), 1245 (s, C-O-C), 954, 849 (s, C-H out of plane). Anal. Calcd. for C₁₃H₁₀F₃NO₂: C, 58.00; H, 3.74; N, 5.20; Found: C, 58.75; H, 3.77; N, 5.27.

3.3.17. Isopropyl 2-cyano-3-(2,4,6-trifluorophenyl)-2-propenoate

Yield 78%; mp 64.0°C, ¹ H-NMR δ 8.1 (s, 1 H, CH =), 6.9 (m, 2 H, Ph), 5.2 (m, 1 H, OCH), 1.3 (d, 6 H, CH₃); ¹³ C-NMR

 δ 163 (C = O), 159 (HC =), 160, 141, 112 (Ph), 116 (CN), 103 (C =), 70 (OCH), 21 (CH_3); IR (cm^{-1}): 3412–2813 (m, C-H), 2236 (m, CN), 1721 (s, C = O), 1576 (s, C = C), 1267 (s, C-O-C), 972, 849 (s, C-H out of plane). Anal. Calcd. for C₁₃H₁₀F₃NO₂: C, 58.00; H, 3.74; N, 5.20; Found: C, 57.88; H, 3.89; N, 5.29.

3.1.18. Isopropyl 2-cyano-3-(3,4,5-trifluorophenyl)-2-propenoate

Yield 82%; mp 96.7°C, ¹ H-NMR δ 8.1 (s, 1 H, CH =), 8.7 (m, 2 H, Ph), 5.2 (m, 1 H, OCH), 1.3 (d, 6H, CH₃); ¹³ C-NMR δ 161 (C = O), 153 (HC =), 151, 150, 144, 141, 128, 118, (Ph), 115 (CN), 106 (C =), 71 (OCH), 22 (CH₃); IR (cm⁻¹): 3446–2907 (m, C-H), 2234 (m, CN), 1721 (s, C = O), 1576 (s, C = C), 1243 (s, C-O-C), 971, 841 (s, C-H out of plane). Anal. Calcd. for C₁₃H₁₀F₃NO₂: C, 58.00; H, 3.74; N, 5.20; Found: C, 58.42; H, 3.84; N, 5.19.

3.1.19. Isopropyl 2-cyano-

3-(2,3,5,6-tetrafluorophenyl)-2-propenoate

Yield 93%; mp 63.2°C, ¹ H-NMR δ 8.1 (s, 1 H, CH =), 6.9 (m, 2 H, Ph), 5.2 (m, 1 H, OCH), 1.3 (d, 6H, CH₃); ¹³ C-NMR δ 161 (C = O), 153 (HC =), 145, 141, 128, 115 (Ph), 115 (CN), 106 (C =), 71 (OCH), 22 (CH₃); IR (cm⁻¹): 3422–2834 (m, C-H), 2238 (m, CN), 1722 (s, C = O), 1556 (s, C = C), 1273 (s, C-O-C), 976, 841 (s, C-H out of plane). Anal. Calcd. for C₁₃H₉F₄NO₂: C, 58.00; H, 3.74; N, 5.20; Found: C, 54.55; H, 3.45; N, 4.96.

3.1.20. Isopropyl 2-cyano-

3-(2,3,4,5,6-pentafluorophenyl)-2-propenoate

Yield 78%; mp 63.2°C, ¹ H-NMR δ 8.0 (s, 1 H, CH =), 5.2 (m, 1 H, OCH), 1.2 (d, 6H, CH₃); ¹³ C-NMR δ 163 (C = O), 152 (HC =), 140, 113 (Ph), 116 (CN), 104 (C =), 71 (OCH), 21 (CH₃); IR (cm⁻¹): 3392–2808 (m, C-H), 2232 (m, CN), 1712 (s, C = O), 1566 (s, C = C), 1282 (s, C-O-C), 967, 832 (s, C-H out of plane). Anal. Calcd. for C₁₃H₈F₅NO₂: C, 51.16; H, 2.64; N, 4.59; Found: C, 50.71; H, 3.09; N, 4.97.

3.2. Homopolymerization

The IPCA compounds did not homopolymerize on ABCN initiation at 70°C for 48 h with no polymer precipitated in methanol. Vinyl benzene (VB) polymerization (30 min) resulted in 18.3% yield of polyethenybenzene.

3.3. Copolymerization

Copolymers of the vinyl benzene (VB) and the ICPA monomers were prepared at VB/ICPA = 3 (mol) the monomer feed with 0.12 mol/L of ABCN at total monomer concentration 2.44 mol/L in 10 mL of toluene at 70°C. Polymerization time was 8 h. To stop reaction the

mixture was cooled and precipitated in methanol. Nitrogen elemental analysis was used to determine composition of the copolymers. The yield of copolymers was kept low to decrease copolymer compositional drift.

Copolymerization (Sch. 1) of VB and the ring-substituted ICPA resulted in the formation of copolymers (Table 1) with weight-average molecular masses 52 to 61 kD.

Copolymer composition was calculated based of nitrogen analysis in the following way: ICPA (mole) = N (wt %)/14; ICPA (wt%) = ICPA (mole) x Mol. Weight of ICPA;

VB (wt%) = 100 - ICPA (wt%); VB (mol) = VB (wt %)/104; VB (mol %) = VB (mol)/[(ICPA (mol) + VB (mol)] · 100%; ICPA (mol %) = 100 - VB mol %.

According to elemental analysis, between 9.4 and 35.2 mol% of ICPA monomer is present in the copolymers prepared at VB/ICPA = 3 (mol), which is indicative of relatively high reactivity of the monomers towards ST.

The copolymers were all soluble in ethyl acetate, THF, DMF and CHCl₃ and insoluble in methanol, ethyl ether, and petroleum ether.

3.4 Monomer relative reactivity

Relative reactivities of VB and the ICPA monomers in the copolymerization can be estimated by application of the copolymerization equation for the terminal copolymerization model [10].

$$m_1/m_2 = [M_1] (r_1[M_1] + [M_2])/[M_2] ([M_1] + r_2[M_2])$$
(1)

where m_1 and m_2 are mole fractions of VB and ICPA monomer units in the copolymer, $[M_1]$ and $[M_2]$ are concentrations of VB and an ICPA in the monomer feed, and r_1 and r_2 are monomer reactivity ratios, $r_1 = k_{\text{VB-VB}}/k_{\text{VB-ICPA}}$ and $r_2 = k_{\text{ICPA-ICPA}}/k_{\text{ICPA-VB}}$. In the absence of self-propagation of ICPA monomers, none of them



Scheme 1. VB-ICPA copolymerization, R = 2,3,4-trimethoxy, 2,4,5-trimethoxy, 2,4,6-trimethoxy, 3-bromo-4,5-dimethoxy, 5-bromo-2,3-dimethoxy, 5-bromo-2,4-dimethoxy, 6-bromo-3,4-dimethoxy, 2-bromo-3-hydroxy-4-methoxy, 4-bromo-2,6-difluoro, 2-chloro-3,4-dimethoxy, 3-chloro-4,5-dimethoxy, 5-chloro-2,3-dimethoxy, 2,3,6-trichloro, 3-chloro-2,6-difluoro, 2,3,4-trifluoro, 2,4,5-trifluoro, 2,4,5-trifluoro, 2,4,5-trifluoro, 2,3,4,5,6-pentafluoro.

			ICPA in		
	Ν		copol.		M _W
R	(wt%)	VB in copol (mol%)	(mol%)	1/r ₁	(kD)
2,3,4-Trimethoxy	2.03	78.7	21.3	1.11	56
2,4,5-Trimethoxy	1.39	87.1	12.9	0.52	56
2,4,6-Trimethoxy	1.67	83.7	16.3	0.73	52
3-Bromo-4,5-dimethoxy	2.45	67.6	32.4	2.75	53
5-Bromo-2,3-dimethoxy	2.46	67.4	32.6	2.81	56
5-Bromo-2,4-dimethoxy	2.44	67.9	32.1	2.69	54
6-Bromo-3,4-dimethoxy	2.14	65.2	34.8	3.43	57
2-bromo-3-hydroxy-4-methoxy	2.45	75.1	24.9	1.48	54
4-Bromo-2,6-difluoro	2.6	66.7	33.3	2.99	58
3-Chloro-2,6-difluoro	2.7	69.1	30.9	2.43	57
2-Chloro-3,4-dimethoxy	1.07	90.6	9.4	0.35	54
3-Chloro-4,5-dimethoxy	2.39	72.6	27.4	1.82	59
5-Chloro-2,3-dimethoxy	2.79	64.8	35.2	3.55	56
2,3,6-Trichloro	2.06	77.6	22.4	1.21	55
2,3,4-Trifluoro	2.21	77.8	22.2	1.20	61
2,4,5-Trifluoro	2.03	81.2	19.8	0.99	59
2,4,6-Trifluoro	1.85	82.4	17.6	0.81	58
3,4,5-Trifluoro	2.19	78.1	21.9	1.17	60
2,3,5,6-tetrafluoro	2.06	79.1	20.9	1.08	58
2,3,4,5,6-Pentafluoro	2.21	76.0	24.0	1.39	59

Table 1. Copolymerization of VB with ICPA.

^aPolymerization time was 8 h.

formed homopolymers, ($k_{ICPA-ICPA} = 0, r_2 = 0$) [10], Eq. (1) yields

$$m_1/m_2 = r_1([M_1]/[M_2]) + 1$$
 (2)

Equation 2 assumes a minimal copolymer compositional drift during a copolymerization reaction, i.e., a low conversion. The fact that ICPA monomers do not self-propagate allows the use of Eq. (2) for a single-point estimation of the relative reactivity of ICPA monomers with respect to VB; it is represented by the $1/r_1 = k_{VB-ICPA}/r_1$ $k_{\text{VB-VB}}$ ratio (the rate constant ratio of attaching an ICPA molecule vs. a VB molecule to a VB-ending growing polymer chain). Taking into account that the $[M_1]/[M_2]$ ratio in all the experiments was equal to 3.0, relative reactivities $(1/r_1)$ for the ICPA monomers decrease in the following row R = 5-chloro-2,3-dimethoxy (3.55) > 6-bromo-3,4-dimethoxy (3.43) > 4-bromo-2,6-difluoro (2.99) > 5-bromo-2,3-dimethoxy (2.81) > 3-bromo-4,5-dimethoxy (2.75) > 5-bromo-2,4-dimethoxy (2.69) > 3-chloro-2,6-difluoro (2.43) > 4-chloro-2,6-difluoro (2.10) > 3-chloro-4,5-dimethoxy (1.82) > 2-bromo-3-hydroxy-4-methoxy (1.48) > 2,3,4,5,6-pentafluoro (1.39) > 2,3,6-trichloro (1.21) > 2,3,4-trifluoro (1.20) > 3,4,5-trifluoro (1.17) > 2,3,4-trimethoxy (1.11) > 2,3,5,6-tetrafluoro (1.08) > 2,4,5-trifluoro (0.99) > 2,4,6-trifluoro (0.81) > 2,4,6-trimethoxy (0.73) > 2,4,5-trimethoxy (0.52)> 2-chloro-3,4-dimethoxy (0.35).

These relative reactivity values can be used to predict specific copolymer composition as function of the comonomer feed. Additional research will be needed to correlate effect of phenyl ring substitution with reactivity of ICPA monomers in radical copolymerization.

3.5. Thermal behavior

Thermal transitions of the VB-ICPA copolymers were analyzed by differential scanning calorimetry (DSC). The second heating results were obtained in all cases so that the samples become more dry and without 'thermal memory'. DSC analysis confirmed amorphous morphology of the EB-ICPA copolymers showing glass transition temperatures T_q and absence of crystalline endotherm on repeated heating and cooling cycles (Table 2). A single T_{q} value was observed for all the copolymers with values close to or higher than polystyrene (104°C) [25]. Introduction of trimethoxy and bromo-dimethoxy phenyl substitution does not change significantly T_{q} which is related to segmental mobility [26], whereas chloro-dimethoxy, trifluoro, tetrafluoro, and pentafluro phenyl substitution in VB-ICPA copolymer lead to decrease of segmental mobility in the polymer chain. More precise correlation of the segmental mobility to the size and position of the ICPA ring substitution is difficult apparently due to non-uniform composition, monomer unit distribution, and/or molecular weight and MWD of the copolymers.

Thermogravimetric analysis (TGA) provided information on thermal stability of the copolymers (Table 2). Thermal stability of the P(VB-*co*-ICPA) copolymers is lower than that of poly(vinylbenzene, PVB) [27], the onset of decomposition at 219°C (PVB 350°C), 10% weight loss at 301°C (PVB 425°C), 50% weight loss at 343°C (PVB 428°C). Lower thermal stability of the VB-ICPA copolymers apparently associated with presence of ICPA quaternary carbon in the chain similarly to poly-alpha-methylstyrene [28]. TGA showed that the copolymers decomposed in nitrogen in two steps, first

Fable 2. Thermal Behavior of VB – ICPA copolyr	ners
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	Ta	Onset of decomp.	10 wt% loss		Residue
R	(°Č)	(°C)	(°C)	50 wt% loss (°C)	wt%
2,3,4-Trimethoxy	103	225	302	340	2
2,4,5-Trimethoxy	119	258	306	361	2
2,4,6-Trimethoxy	94	222	296	350	2
3-Bromo-4,5-dimethoxy	103	265	302	356	5
5-Bromo-2,3-dimethoxy	107	278	321	374	6
5-Bromo-2,4-dimethoxy	112	265	319	387	6
6-Bromo-3,4-dimethoxy	107	268	316	379	5
2-bromo-3-hydroxy-4-methoxy	108	271	317	345	5
4-Bromo-2,6-difluoro	111	272	314	387	4
3-Chloro-2,6-difluoro	107	267	312	367	5
2-Chloro-3,4-dimethoxy	115	201	310	346	3
3-Chloro-4,5-dimethoxy	157	232	295	345	5
5-Chloro-2,3-dimethoxy	103	262	302	340	2
2,3,6-Trichloro	78	252	270	342	1
2,3,4-Trifluoro	125	263	298	364	1
2,4,5-Trifluoro	141	237	284	335	2
2,4,6-Trifluoro	125	251	296	348	1
3,4,5-Trifluoro	147	222	285	345	2
2,3,5,6-tetrafluoro	151	234	289	355	3
2,3,4,5,6-Pentafluoro	143	174	283	356	7

in the 200–500°C range with residue (1–7% wt.), and second in the 500–800°C range.

4. Conclusions

Novel isopropyl esters of ring-substituted 2-cyano-3-phenyl-2-propenoic acid were prepared and copolymerized with vinyl benzene. The compositions of novel copolymers were calculated from nitrogen analysis and the structures were analyzed by IR, H¹ and ¹³ C-NMR. The thermal gravimetric analysis indicated that the copolymers decompose in two steps, first in the 200–500°C range with a residue, which then decomposed in the 500–800°C range.

Disclosure statement

No potential conflict of interest was reported by the authors.

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