

Enhancement in High-Field J_c Properties and the Flux Pinning Mechanism of ZnO-Buffered MgB₂ Films

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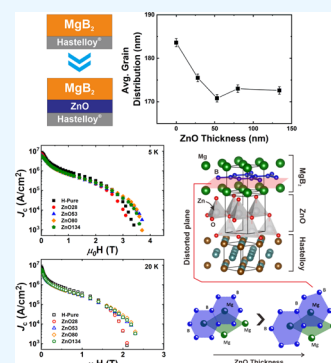
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ABSTRACT: We investigated the flux pinning properties in terms of the critical current density (J_c) and pinning force density (F_p) of MgB₂ films with ZnO buffer layers of various thicknesses. At higher thicknesses of the buffer layer, significantly larger J_c values are observed in the high-field region, whereas J_c values in the low- and intermediate-field regions remain largely unaffected. A secondary point-pinning mechanism other than primary grain boundary pinning is observed in the F_p analysis, which depends on the thickness of the ZnO buffer layer. Moreover, a close relationship between the Mg and B bond ordering and the fitting parameter of secondary pinning is obtained, indicating that the local structural distortion of MgB₂ induced by ZnO buffer layers with different thicknesses may contribute to flux-pinning enhancement in the high-field region. Discovering further advantages of ZnO as a buffer layer other than the delamination resistance it provides will help to develop a MgB₂ superconducting cable with a high J_c for power applications.



1. INTRODUCTION

Magnesium diboride (MgB₂) has attracted significant attention as a possible replacement for archaic Nb-based superconductors (NbTi, Nb₃Sn, etc.), which continue to be used commercially. MgB₂ has a relatively higher critical temperature (T_c) of ~ 39 K^{1–3} compared to commercial NbTi, which is known to have a T_c of ~ 10 K.^{4–6} Furthermore, MgB₂ has been reported to have high upper critical fields (H_{c2}) and high critical current densities (J_c) owing to the absence of weak links.^{7–9} Consequently, using MgB₂ is economically advantageous in the applications, where the usage of liquid helium must be avoided. However, despite its relatively high J_c performance, the performance of MgB₂ under magnetic fields remains to be improved.

Several studies have been conducted to enhance the pinning properties of MgB₂ at high magnetic fields by chemical doping,^{10–15} grain size reduction,^{16–18} and particle irradiation.^{19–23} For the thin-film form of MgB₂, various kinds of buffer layers have been tried.^{24–29} The use of ZnO as a buffer layer on metallic substrates has yielded promising results. ZnO buffer layers with thicknesses ranging from tens to hundreds of nanometers do not significantly degrade the T_c values while suppressing delamination and hindering unwanted reactions between MgB₂ and the metal substrates.^{26,30} As the ZnO buffer layer thickens, the local structure is distorted owing to the atomic bond length variation between Mg–B and Mg–Mg, which leads to the T_c fluctuation. This underlying mechanism of T_c fluctuation has been confirmed by extended X-ray absorption fine structure (EXAFS) measurements.³⁰ This local

structural distortion may introduce additional pinning centers besides the conventional grain boundary pinning^{31–33} and affect the pinning behavior of MgB₂.

In this study, we report how ZnO buffer layers affect the magnetic field dependence of the critical current density in MgB₂ films. Increased J_c values were observed at high magnetic fields with no significant change in the collective pinning region. Systematic analyses of the pinning force density (F_p) showed that the thickness of the ZnO buffer layers affects the pinning mechanism in our samples. Furthermore, the relationship between the local structural distortion and the pinning mechanism was carefully studied.

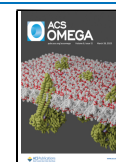
2. EXPERIMENTAL DETAILS

MgB₂ films with mostly *c*-axis-oriented ZnO buffer layers were fabricated on top of a Hastelloy substrate using two separate methods. First, pulsed laser deposition (PLD) was employed to deposit ZnO with thicknesses of 28, 53, 80, and 134 nm, as confirmed by cross-sectional scanning electron microscopy (SEM) measurements. Subsequently, a hybrid physical–chemical vapor deposition (HPCVD) technique was used to deposit the MgB₂ films on the composite ZnO/Hastelloy

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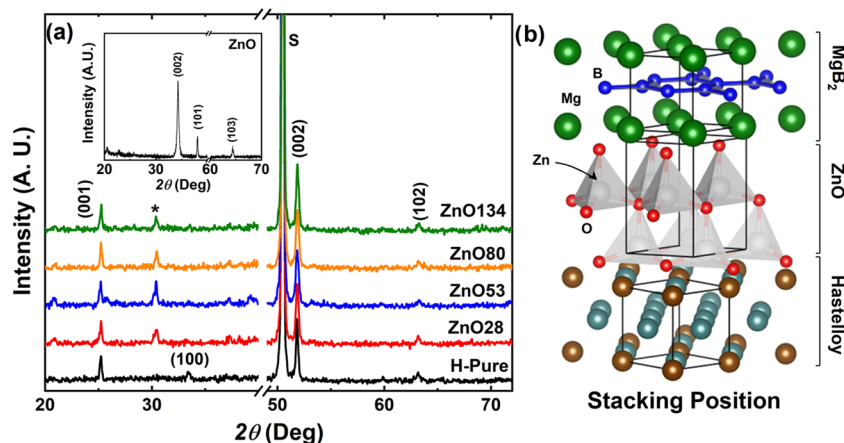


Figure 1. (a) XRD data of MgB_2 films with various thicknesses of ZnO buffer layers. Inset: XRD of the ZnO layer on the Hastelloy substrate and (b) illustration of crystal stacking of MgB_2 , ZnO, and Hastelloy substrate.

substrate. To hinder the reaction between the substrate, buffer, and MgB_2 film, the deposition temperature was set to 600 °C, resulting in a $\sim 1 \mu\text{m}$ thick buffer layer across all samples.^{26,30} The samples corresponding to the thickness of the ZnO buffer layer are denoted as H-pure, ZnO28, ZnO53, ZnO80, and ZnO134, respectively. The crystal structures and surface morphologies of the samples were examined by X-ray diffraction (XRD) and SEM micrographs, respectively.

The magnetic properties of the samples were measured using a Quantum Design MPMS XL at two different temperatures, viz. 5 and 20 K. Both temperatures were selected to match the industry application for a closed-cycle helium cooling system. The samples were aligned with their *ab*-axes perpendicular to the applied magnetic field, and the magnetization loops were recorded with various step sizes (0.01–0.2 T) up to an applied field of 5 T for 5 K and 3 T for 20 K, which is considered to be above the irreversibility field H_{irr} of the samples based on the initial measurement. The critical temperature T_c of each sample was determined by the bifurcation point between the zero-field-cooled (ZFC) and field-cooled (FC) measurements. The critical current density J_c was calculated from the magnetization hysteresis using a simplified Bean's model, $J_c = 20\Delta M/[b(1-b)3a]$, where ΔM is the height of the *M*–*H* loops and *a* and *b* ($a > b$) are the lengths of the samples.^{34,35}

3. RESULTS AND DISCUSSION

Figure 1a shows the XRD patterns (θ – 2θ scans) of the MgB_2 films with ZnO buffer layers of various thicknesses on top of the Hastelloy substrate. Sharp (001) peaks are found to be dominant in all samples; however, minor peaks facing other directions are also detected for H-pure, which can be attributed to the lattice mismatch between MgB_2 and the Hastelloy substrate. Applying a ZnO buffer layer underneath the MgB_2 film tends to reduce these peaks. As the ZnO buffer layer increases, the intensities of the (100) and (102) peaks decrease, leading to a better *c*-axis-oriented film. Instead, an impurity peak (marked with *) also appears at approximately 30°, which is assumed to originate from another compound owing to the reaction between MgB_2 , ZnO, and Hastelloy in the interlayer region.^{26,30} Even though a single ZnO layer has a dominant *c*-axis-oriented peak, as shown in the inset of Figure 1a, no trace of ZnO peaks is observed in the XRD results probably because of the much thicker MgB_2 films. In addition,

the *c*-axis lattice parameters calculated from the XRD data are found to be almost identical to a single crystal value of $3.53 \pm 0.05 \text{ \AA}$. Figure 1b illustrates the three crystal structures of the samples used in this study. Although ZnO has a similar structure to MgB_2 , the different in-plane lattice constants between them ($\text{MgB}_2 \sim 3.08 \text{ \AA}$, ZnO $\sim 3.25 \text{ \AA}$) may cause internal lattice distortion.^{30,36}

The surface morphologies of three representative samples, H-pure, ZnO53, and ZnO134, are presented in Figure 2a–c.

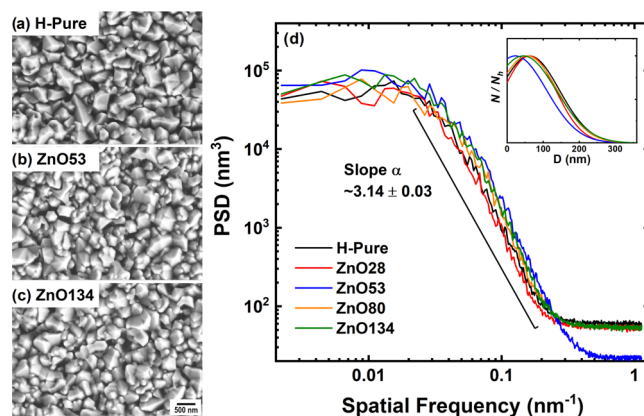


Figure 2. Surface morphology of (a) pure MgB_2 , (b) MgB_2 with 53 nm thick ZnO, and (c) 134 nm thick ZnO buffer layer. (d) Power spectral density (PSD) function of all samples deduced from surface morphology data. Inset: Gaussian function of grain size distribution extracted from SEM images.

The three samples exhibit extremely similar surface morphologies in terms of the shape and connectivity of grains, except for the size of grains; the H-pure sample shows a larger grain size compared to those of ZnO53 and ZnO134. To further investigate the grain size distribution, SEM images were obtained using an image-processing method. Eight-bit images were generated in predetermined pixels, subjected to determined pixels, and subjected to color correction and intensity thresholding simultaneously to generate image matrices. The image matrices were analyzed using the power spectra distribution (PSD) function to find the periodicity of surface morphology; the result of the PSD analyses is shown in Figure 2d. The slopes of the double logarithmic functions of PSD, which are related to the growth mode of the samples,

show no significant difference with α values of 3.14 ± 0.03 , indicating identical growth conditions for all samples.³⁷ In contrast, the ZnO53 sample exhibits a distinct feature, despite having a similar slope, it has a longer power law region; thus, it reaches a plateau at a higher frequency of 0.5 nm^{-1} . The higher spatial frequency of the slope and larger area under the PDS function translates to a larger number of grain boundaries in the surface morphology. Furthermore, the grain size distribution was examined based on the pixel density of the image matrices. The normalized Gaussian distributions of the grain size are shown in the inset of Figure 2d, where N and N_h represent the number of particles and the largest number of distribution sizes, respectively. Both results confirm that ZnO53 has the smallest grain size among all samples.

Figure 3 shows the temperature dependence of the normalized susceptibility of ZFC and FC measured at 5 Oe.

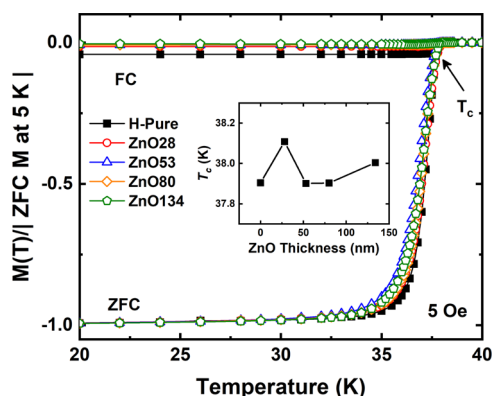


Figure 3. ZFC and FC susceptibility data of MgB_2 films with various thicknesses of ZnO buffer layers measured at 5 Oe. The susceptibility data were normalized with respect to the absolute value of ZFC at 5 K for comparison.

All samples reach perfect diamagnetic states at low temperatures. The T_c values determined by the bifurcation point between ZFC and FC do not decrease as the ZnO layer thickens but rather fluctuate about 38 K, as shown in the inset of Figure 3. The superconducting transitions (ΔT_c) gradually broaden from 3.3 K for H-pure to 3.9 K for ZnO53 without a ZnO thickness dependence. Therefore, we can conclude that ZnO buffer layers with a thickness of up to 134 nm do not degrade the superconducting properties of MgB_2 films.

The field dependences of the calculated J_c at 5 and 20 K are presented in Figure 4a,b, respectively. The self-field J_{cs} of all samples are observed to be $6\text{--}8 \times 10^6 \text{ A/cm}^2$ at both temperatures, which is comparable with the previously reported results on Al_2O_3 substrates.²⁵ Moreover, a positive effect of the ZnO buffer layer on J_c was clearly observed in the high-field region. ZnO buffer layers thicker than 28 nm produced an enhancement in J_c in high magnetic fields. Although this trend was observed at both temperatures, the enhancement was more pronounced at 20 K.

Figure 4c,d shows the double-logarithmic plots of $J_c\text{--}H$ to examine the flux pinning property in the intermediate field region, where the vortices are pinned collectively by the relation $J_c \propto H^{-\beta}$, where β represents the effectiveness of pinning. As shown in Figure 4c,d, the fitting results for all samples at both temperatures reveal no significant difference with the ZnO thickness having β of ~ 0.96 for 5 K and ~ 0.78 for 20 K, indicating a weak collective pinning mechanism.^{38,39} These results directly contradict those of SiC-buffered MgB_2 . The SiC buffer layer produced a systematic decrease in the β values with respect to the thickness at both temperatures, along with degradation of the J_c values.³³ These comparative results indicate that the flux pinning properties of MgB_2 vary depending on the buffer layer underneath MgB_2 .

To study the effect of the ZnO buffer layer on the flux pinning mechanism of MgB_2 , we analyzed the pinning force

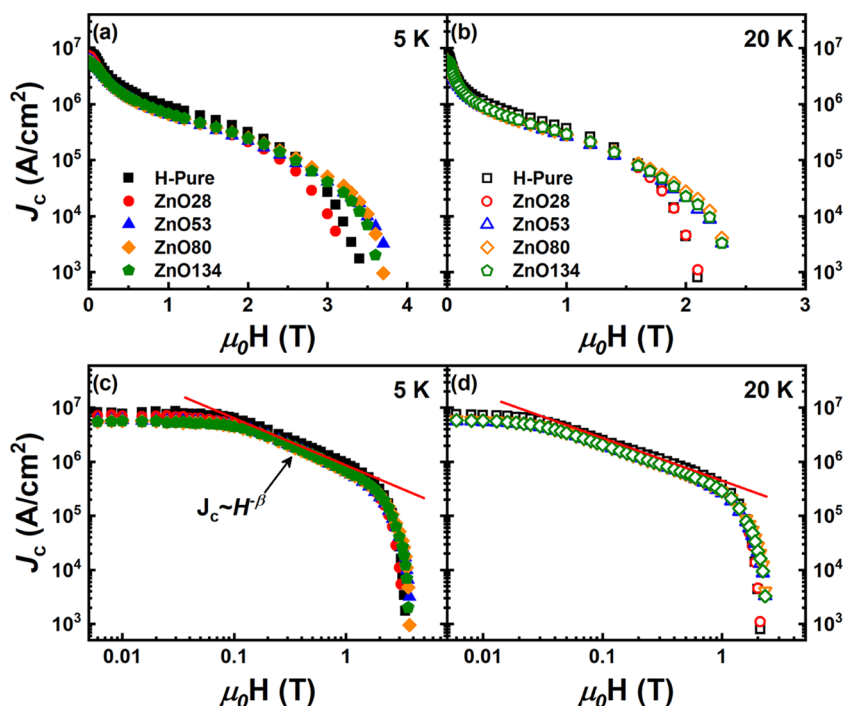


Figure 4. Magnetic field dependences of the critical current density (J_c) as a log-linear scale at (a) 5 K and (b) 20 K and as a log-log scale at (c) 5 K and (d) 20 K.

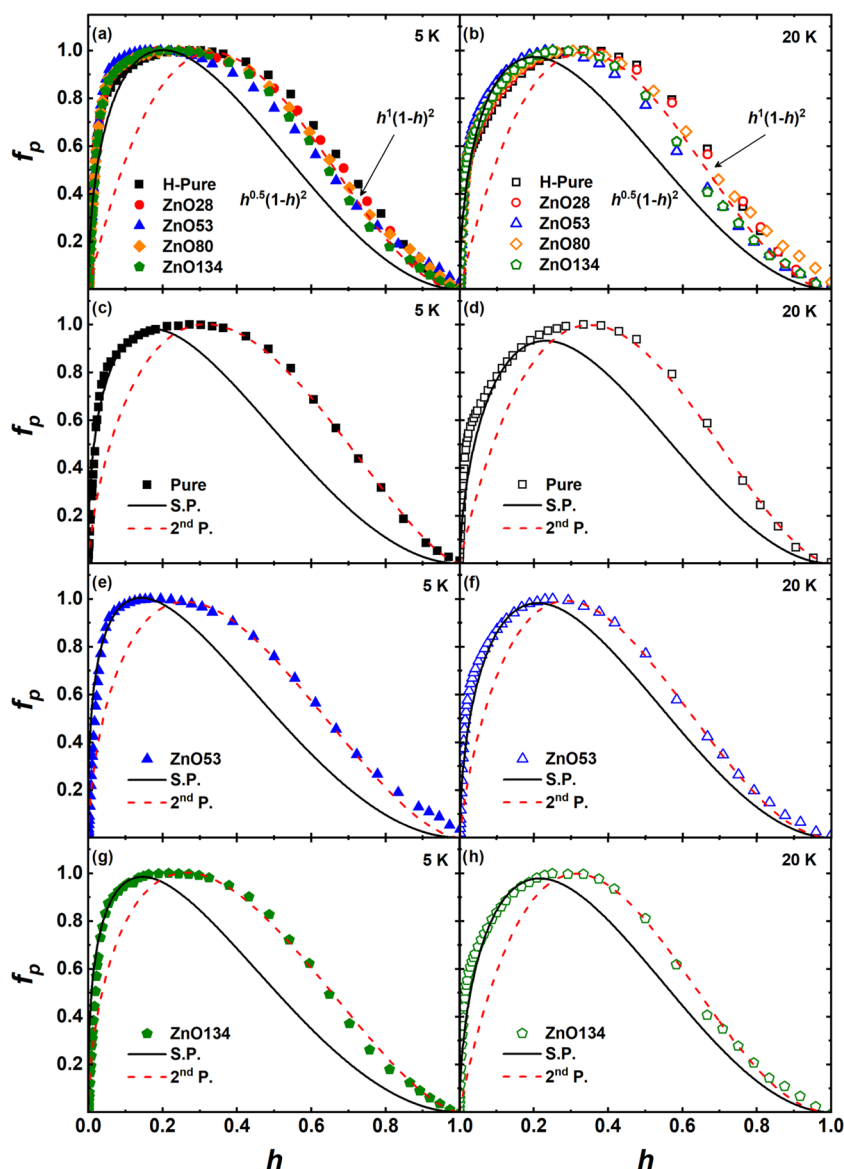


Figure 5. Normalized pinning force density as a function of reduced field of all samples at (a) 5 K and (b) 20 K. Two fitting functions (black solid line for surface pinning and red dotted line for secondary pinning) employed from the Dew-Hughes model for (c) pure sample at 5 K, (d) pure sample at 20 K, (e) ZnO53 at 5 K, (f) ZnO53 at 20 K, (g) ZnO134 at 5 K, and (h) ZnO134 at 20 K.

density F_p deduced from $J_c(H)$ data at 5 and 20 K using the relation of $F_p = J_c \times \mu_0 H$. Figure 5a–h shows the magnetic field dependence of the normalized flux pinning force $f_p = F_p/F_{p,\max}$ as a function of the reduced field $h = H/H_{\text{irr}}$ at 5 and 20 K, where $F_{p,\max}$ is the maximum pinning force density and H_{irr} is the irreversible field determined from the linear extrapolation of the Kramer scaling, where the value of $J_c^{0.5} H^{0.25}$ tends to zero.^{40,41} The f_p behaviors of all samples can be expressed by the formula $f_p = Ah^p(1-h)^q$, where A is an independent parameter of the applied field, and p and q are parameters describing the actual pinning mechanism.⁴⁰

The dominant pinning mechanism of the MgB_2 film is known to be grain boundary pinning, which is classified as a volume surface pinning mechanism.^{7,40} The normalized F_p values for all of the samples at both temperatures are shown in Figure 5a,b, respectively, and a broad plateau is observed in all of the samples. An original pinning function for grain boundary (surface) pinning was employed using fixed values of $p = 0.5$ and $q = 2$ (black line) to fit the data points. The result of the

fitting appears to be effective in covering only the low-field region. This inefficacy in fitting leads to the assumption that an additional pinning source was applied to the high-field region. As a preliminary premise, we assume that secondary pinning acts as a point pinning originating from the distortion in the MgB_2 matrix caused by lattice mismatch, crystal distortion, or incomplete grain growth. Based on this premise, a trial function with default values of $p = 1$ and $q = 2$ was used for point pinning; the results are presented as dashed red lines. The results shown are a relatively good fit; however, not all data points in the high-field region can be covered, which implies that the fitting values must be modified. Modification of the fitting values for the secondary pinning function may help us understand the origin of the additional pinning centers caused by the ZnO buffer layers.

The modified dual pinning method is presented for three representative samples of H-pure, ZnO53, and ZnO134 at 5 and 20 K, as shown in Figure 5c–h. Qualitatively, the pure sample at 5 K exhibits the broadest plateau compared with the

Table 1. Fitting Results of the β Value from the Log–Log Scale in Relation with $J_c \propto H^{-\beta}$, p Values on 1st and 2nd Pinning at Two Temperatures 5 and 20 K with Fixed $q = 2$ and Normalized Mg–B Fourier Transform Intensity ($I_{\text{Mg–B}}/I_{\text{Mg–Mg}}$)

sample name	temperature						intensity ($\frac{I_{\text{Mg–B}}}{I_{\text{Mg–Mg}}}$)
	5 K			20 K			
	β -value (± 0.05)	1st pinning p (± 0.02)	2nd pinning p (± 0.02)	β -value (± 0.05)	1st pinning p (± 0.02)	2nd pinning p (± 0.02)	
pure	0.92	0.42	1.30	0.76	0.56	1.14	0.99
ZnO28	0.96	0.41	1.10	0.77	0.55	1.10	0.94
ZnO53	1.00	0.33	0.80	0.78	0.53	0.80	0.81
ZnO80	0.95	0.34	1.00	0.82	0.54	1.00	0.75
ZnO134	0.95	0.34	0.90	0.76	0.55	0.98	0.73

others. As the buffer layer thickness increases to 53 nm, the plateau of f_p became narrower than that of H-pure. As the ZnO buffer layer thickens further, the plateau becomes even broader, as shown in Figure 5e. Similar behavior is observed in the data at 20 K. For a quantitative study, individual fitting with a fixed value of $q = 2$ on the data in the low-field region was performed, for which the p values at both temperatures are listed in Table 1. The p values show a gradual decrease with the ZnO thickness at 5 K and remain constant at 20 K. Similar approaches with a fixed value of $q = 2$ were used for secondary pinning in the high-field region, for which the fitting results are listed in Table 1. The p values at both temperatures show a decreasing trend with increasing ZnO thickness with a larger variation at 5 K. These fitting results show that the secondary pinning is a point-like pinning mechanism. However, the application of the ZnO buffer layer resulted in a mixture of pinning mechanisms depending on the thickness of the ZnO layer.

The ZnO53 sample, in contrast, exhibits significant discrepancies in terms of shape of f_p and p values. Table 1 shows that ZnO53 exhibits the smallest p values at both temperatures. Moreover, in contrast to the other samples, the f_p data of ZnO53 can be fitted by a single pinning mechanism with p and q values close to those of surface pinning. This special behavior can be attributed to the minimization of grain size by grain boundary pinning.^{17,18}

However, determining the origin of the secondary pinning of samples is challenging. The surface condition and grain size distribution alone cannot explain the behaviors of J_c and F_p . Local structure studies using Raman spectra and EXAFS measurements have revealed the presence of local lattice distortion in MgB₂ films owing to the application of a ZnO buffer layer.^{26,30} While the Mg–Mg bond ordering showed insignificant fluctuation, the Mg–B bond ordering was found to be heavily affected by the ZnO thickness.³⁰ To find a correlation between the local structure distortion and the second pinning mechanism, renormalization of the Fourier transform of the Mg–B bond ordering with respect to the Mg–Mg bond ordering was measured by Mg K-edge EXAFS, for which the results are shown in Figure 6a.^{42–46} Renormalization to the Mg–Mg bond was proposed to reduce the probability of miscalculation caused by the backscattering process and other disturbances. Based on the assumption that the local structural distortion affects the secondary pinning behavior, the p values of the pinning functions are plotted as a function of the relative bond ordering in Figure 6b. Systematic decreases in the p values followed by a decrease in the Mg–B bond ordering are observed at both temperatures. With the exception of ZnO53, the Mg–B bond ordering in the local

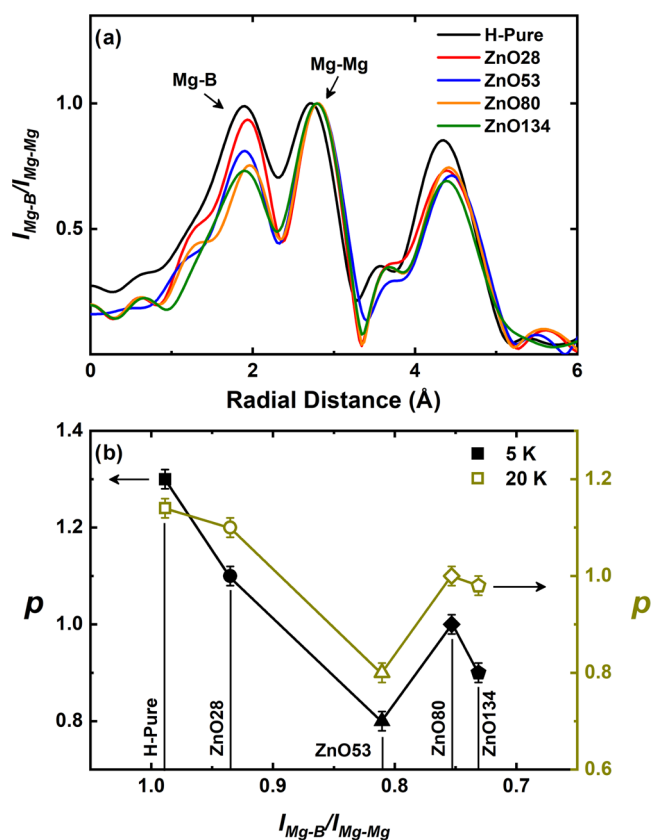


Figure 6. (a) Normalized intensity of MgB₂ EXAFS Fourier transform with respect to the second shell Mg–Mg bond intensity. (b) Relation between ZnO thickness and the p value of secondary pinning as a function of the normalized Mg–B bond intensity.

structure of MgB₂ contributes to the secondary pinning centers. Furthermore, the abrupt change in the p value of ZnO53, which gives it a distinctive feature, may be mainly due to the grain boundary effect rather than the local structure distortion.

Although the correlation between the local structure and the secondary pinning center is noticeable, our investigation is limited. Because the thickness of MgB₂ is $\sim 1 \mu\text{m}$, the local structural distortion induced by the lattice mismatch between ZnO and MgB₂ may not be uniform across the thickness and surface of the films. Therefore, another pinning source may exist. Nevertheless, our results indicate that the local structural distortion generated in the ZnO-buffered MgB₂ films can serve as an additional pinning center, which can significantly enhance the flux pinning properties under high magnetic fields.

4. CONCLUSIONS

The flux pinning properties in terms of the J_c and F_p behaviors of MgB_2 films with ZnO buffer layers of various thicknesses were studied. While all samples exhibited similar behavior in the low- and intermediate-field regions, significant enhancement of the J_c values was observed in the high-field region, indicating that the ZnO buffer layers contribute to the additional pinning centers to enhance the flux pinning properties. The secondary pinning, in addition to the primary grain boundary pinning, was found to be a point-like pinning mechanism, which depends on the ZnO thickness, as shown by various p values of fitting. Furthermore, the Mg and B bond ordering and p values were found to be closely correlated, which indicates that the local structural distortion induced by the ZnO buffer layer contributes to the flux-pinning enhancement in the high field. Considering the advantages of the ZnO buffer layer in improving the J_c and F_p in addition to reducing delamination, MgB_2 films with high J_c in high fields can be developed, which is needed for power applications.

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Notes

The authors declare no competing financial interest.

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