Original Article

pISSN 2234-7518 • eISSN 2005-372X https://doi.org/10.4041/kjod.2019.49.1.12



Surface analysis of metal clips of ceramic selfligating brackets

Kyung Sook Kim^{a,b} © Se Jik Han^b Tae-Hee Lee^c Tae-Joon Park^c Samjin Choi^{a,b} Yoon-Goo Kang^d Ki-Ho Park^d ©

^aDepartment of Biomedical Engineering, College of Medicine, Kyung Hee University, Seoul, Korea ^bDepartment of Medical Engineering, Graduate School, Kyung Hee University,

Seoul, Korea

Department of Orthodontics, Graduate School, Kyung Hee University, Seoul,

^dDepartment of Orthodontics, School of Dentistry, Kyung Hee University, Seoul, Korea Objective: The aim of this study was to analyze the surface composition, roughness, and relative friction of metal clips from various ceramic self-ligating brackets. Methods: Six kinds of brackets were examined. The control group (mC) consisted of interactive metal self-ligating brackets while the experimental group (CC, EC, MA, QK, and WA) consisted of interactive ceramic self-ligating brackets. Atomic force microscopy-lateral force microscopy and scanning electron microscopy-energy-dispersive X-ray spectroscopy were used to analyze the surface of each bracket clip. **Results:** All the clips in the experimental groups were coated with rhodium except for the QK clip. The results showed that the OK clip had the lowest average roughness on the outer surface, followed by the MA, EC, WA, and CC clips. However, the CC clip had the lowest average roughness on the inner surface, followed by the QK, WA, MA, and EC clips. The QK clip also had the lowest relative friction on the outer surface, followed by the MA, EC, CC, and WA clips. Likewise, the CC clip had the lowest relative friction on the inner surface, followed by the QK, WA, MA, and EC clips. Conclusions: The surface roughness and relative friction of the rhodium-coated clips were generally higher than those of the uncoated clips.

[Korean J Orthod 2019;49(1):12-20]

Key words: Self-ligating bracket, Rhodium coating, Surface roughness

Received February 23, 2018; Revised September 10, 2018; Accepted September 28, 2018.

Corresponding author: Ki-Ho Park.

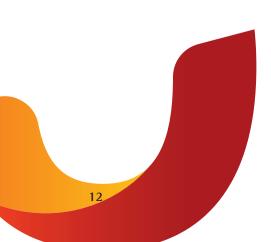
Associate Professor, Department of Orthodontics, School of Dentistry, Kyung Hee University, 26 Kyungheedae-ro, Dongdaemun-gu, Seoul 02447, Korea.

Tel +82-2-958-9390 e-mail pkhmate@hanmail.net

How to cite this article: Kim KS, Han SJ, Lee TH, Park TJ, Choi S, Kang YG, Park KH. Surface analysis of metal clips of ceramic self-ligating brackets. Korean J Orthod 2019;49:12-20.

© 2019 The Korean Association of Orthodontists.

This is an Open Access article distributed under the terms of the Creative Commons Attribution Non-Commercial License (http://creativecommons.org/licenses/by-nc/4.0) which permits unrestricted non-commercial use, distribution, and reproduction in any medium, provided the original work is properly cited.





INTRODUCTION

Self-ligating brackets were first introduced in the 1930s and several types of these brackets have become commercially available in the past 20 years. Self-ligating brackets can be classified into two groups according to their closing mechanism: passive clips and interactive clips.

The clips of self-ligating brackets are made of stainless steel, nickel-titanium, or cobalt-chromium alloys.³ In the past, the body of a self-ligating bracket was made of conventional stainless steel. However, the use of ceramic self-ligating brackets made of polycrystalline alumina has been rapidly increasing because of the increasing number of patients who use esthetic brackets.

The body of the ceramic self-ligating bracket is white, and the clip is visible when light is reflected because it is metallic. Therefore, some clips in a ceramic self-ligating bracket may be coated with a white coating material to improve esthetics.³ However, the white coating can change the roughness and friction of the metal surface.⁴ Despite this, there have been no studies regarding the surface chemical composition or surface roughness of various ceramic self-ligating bracket clips. It is clinically important to study the effect of the white coating of ceramic self-ligating bracket clips on the surface roughness and friction of the metal surface.

Scanning electron microscopy (SEM) with energy-dispersive X-ray spectroscopy (EDS) has been widely used to analyze the surface chemical composition of bracket bodies. ⁵⁻⁷ It can also be used to analyze the surface chemical composition of bracket clips.

SEM and a profilometer have been used to analyze the surface roughness of bracket bodies.8-11 In recent years, atomic force microscopy (AFM) has been used to study the roughness of bracket bodies, which has several advantages over the use of SEM and a profilometer. 12,13 During orthodontic treatment, friction is induced between the bracket slot and the archwire. The greater the friction, the slower the treatment. In addition, the tooth under treatment can move in an undesirable direction. Therefore, several studies have researched friction between the bracket slot and the wire.14 Friction between the inner surface of the metal clip and the archwire is important in orthodontic treatment, because the selfligating bracket clip serves as the fourth wall of the slot. However, there have been no studies that measure the friction of the inner surface of various ceramic selfligating bracket clips.

Lateral force microscopy (LFM) is an AFM technique that is used to identify the relative difference in surface friction. LFM is also known as friction force microscopy, as it measures the lateral bending of the cantilever depending on the frictional force acting on the tip.¹⁵ Dur-

ing scanning in the contact mode, the cantilever not only bends in the vertical direction along the surface as a result of repulsive Van der Waals interactions, but also undergoes lateral deformation.

The purpose of this study was to analyze the effect of white coating on ceramic self-ligating bracket clips on the surface roughness and friction of the metal surface using AFM-LFM and SEM-EDS.

MATERIALS AND METHODS

One type of interactive metal self-ligating bracket was examined as a control specimen, i.e., mini-Clippy® (mC; Tomy, Tokyo, Japan), and five types of interactive ceramic self-ligating brackets were examined in the experimental group, i.e., Clippy-C® (CC; Tomy), Empower clear® (EC; American Orthodontics, Sheboygan, WI, USA), MACH® (MA; World Bio Tech, Seongnam, Korea), QuicKlear® (QK; Forestadent, Pforzheim, Germany), and WOW-A® (WA; Hubit, Uiwang, Korea) (Figure 1).

QK, EC, and MA had facial holes in which an explorer can be inserted to open the clip, while CC and WA had a notch. The recently developed CC had both a facial hole and a notch. The facial hole offers an easy-access primary opening method. CC and EC had ball-shaped gingival tails, and QK, WA, and MA had a rounded, rectangular gingival tail. The gingival tail keeps the clip locked in the bracket body and provides a secondary opening method. QK had a single chamfered slot entrance in the middle of the clip, and the QK clip covered only a portion of the middle of the slot. CC, EC, MA, and WA had a double-chamfered slot entrance on both sides of the clip, and the clip covered the entire slot. The chamfered slot entrances eliminate sharp corners to reduce wire binding.

The sample size of each bracket was 30 in this study, and the clip was removed from each bracket. A pilot study and power analysis showed that a sample size of at least 14 brackets per group was needed for a 20% effect size change to represent a statistically significant difference in the surface roughness. The sample size was calculated a power of 0.80 at a significance level α of 0.05.

AFM-LFM measurements

The optical microscope was used at 500× magnification to determine the area to be observed on the inner and outer surfaces of each clip.

Contact-mode AFM topographical-deflection and LFM frictional images of the outer and inner surfaces of each bracket clip were obtained using a commercial AFM system (TT-AFM; Probes Inc., Seoul, Korea). AFM and LFM were performed using a cantilever PPP-LFMR (NANO-SENSORSTM, Neuchatel, Switzerland). The scanned im-



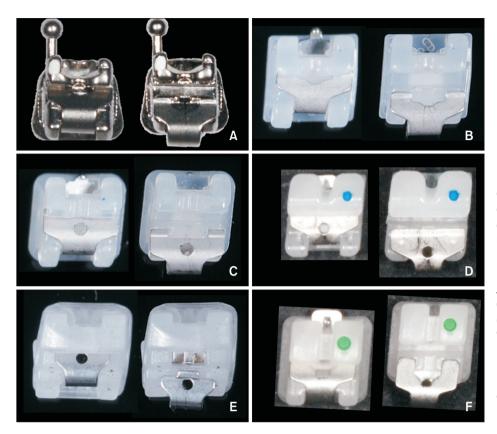


Figure 1. Images of (A) the control group and (B–F) the experimental groups. The closed and open clips for each bracket are shown on the left and right, respectively. A, Mini-Clippy® (Tomy, Tokyo, Japan); B, Clippy-C® (Tomy); C, Empower clear® (American Orthodontics, Sheboygan, WI, USA); D, MACH® (World Bio Tech, Seongnam, Korea); E, QuicKlear® (Forestadent, Pforzheim, Germany); F, WOW-A® (Hubit, Uiwang, Korea)

ages were analyzed using Gwyddion (ver. 2.47 for Windows; Czech Metrology Institute, Brno, Czech Republic). In this program, the roughness measurement plane (z = 0 plane or xy plane) was determined via planification.

The mean values (Sa in AFM, Fa in LFM) were used as parameters to analyze the roughness and relative friction on the surface of each clip. The mean values represent the average of the differences in the average height for the z-axis of the scanned area. This is the most commonly used parameter expressing the degree of roughness with respect to the z-axis height of the scanned area.

$$S_a = \frac{1}{MN} \sum_{k=0}^{M-1} \sum_{l=0}^{N-1} \left| z(x_k, y_l) - \mu \right|, \ \mu = \frac{1}{MN} \sum_{k=0}^{M-1} \sum_{i=0}^{N-1} z(x_k, y_i)$$
 (Equation 1)

Where M and N are the pixel sizes. The pixels of 256 \times 256 were scanned in this study; hence, M and N are 256 (Equation 1).

SEM-EDS measurements

The morphologies of each bracket clip were characterized using an S-4700 field-emission SEM (FE-SEM; Hitachi, Tokyo, Japan) at an accelerating voltage of 5 kV. A 7200-H EDS (HORIBA, Northampton, UK) was used to examine the elemental compositions of each clip.

Statistics

All statistical analyses were performed using SPSS ver. 12.0 (SPSS Inc., Chicago, IL, USA). The Shapiro–Wilks and Levene's tests were used to examine the normality of the distributions and the equality of variances between groups, respectively. One-way ANOVAs were used to compare the Sa and Fa values of the six types of bracket clips, which were followed by Scheffe analysis. The statistical significance was considered for *p*-values less than 0.05.

RESULTS

Surface composition analysis

The results of the chemical component analysis for each clip obtained using SEM-EDS are shown in Tables 1 and 2. The main components on the outer clip surface of mC and QK were cobalt (34.07% and 38.87%, respectively), chrome (20.84% and 18.39%, respectively), and nickel (33.11% and 14.91%, respectively). The main components on the inner clip surface of mC were cobalt (32.49%), nickel (29.29%), and chrome (18.13%), and those for QK were cobalt (28.28%) and chrome (17.82%). The main component on the outer and inner clip surfaces of CC (43.76% and 57.46%, respectively), EC (69.04% and 88.24%, respectively), MA (82.72% and 100%, respectively), and WA (48.10% and 71.33%, respectively)



Table 1. Main chemical components of outer surface of each bracket clip obtained using SEM-EDS (units: wt.%)

Bracket	С	Cr	Со	Ni	Rh	Au	Pd	F	Zr
Control (mC)	5.61	20.84	34.07	33.11					
CC	13.91	0.58	1.26	1.21	43.76	19.21		14.57	
EC			1.31	2.14	69.04		15.49		
MA		1.20		8.30	82.72				
QK	11.42	18.39	38.87	14.91					5.32
WA		9.29	13.36	19.65	48.10				4.79

SEM, Scanning electron microscopy; EDS, energy-dispersive X-ray spectroscopy; mC, mini-Clippy® (Tomy, Tokyo, Japan); CC, Clippy-C® (Tomy); EC, Empower clear® (American Orthodontics, Sheboygan, WI, USA); MA, MACH® (World Bio Tech, Seongnam, Korea); QK, QuicKlear® (Forestadent, Pforzheim, Germany); WA, WOW-A® (Hubit, Uiwang, Korea).

Table 2. Main chemical components of inner surface of each bracket clip obtained using SEM-EDS (units: wt.%)

Bracket	С	Cr	Со	Ni	Rh	Au	Pd	Мо
Control (mC)	7.62	18.13	32.49	29.29				7.48
CC		6.09	9.88	8.87	57.46	17.70		
EC				2.40	88.24		3.38	
MA					100			
QK	53.9	17.82	28.28					
WA		8.15	10.52	3.50	71.33			

SEM, Scanning electron microscopy; EDS, energy-dispersive X-ray spectroscopy; mC, mini-Clippy® (Tomy, Tokyo, Japan); CC, Clippy-C® (Tomy); EC, Empower clear® (American Orthodontics, Sheboygan, WI, USA); MA, MACH® (World Bio Tech, Seongnam, Korea); QK, QuicKlear® (Forestadent, Pforzheim, Germany); WA, WOW-A® (Hubit, Uiwang, Korea).

was rhodium.

Surface roughness and relative friction analysis

Figure 2 shows a 500× optical microscope image of each clip showing wide areas of the outer surface (left) and a three dimensional (3D) image of the outer surface obtained using AFM (right). The outer surface of the control group appears smooth whereas those of CC and WA appear rough.

The Sa results for the outer clip surfaces obtained using AFM are shown in Table 3. There were significant differences in the Sa for the outer surfaces of the various interactive ceramic self-ligating bracket clips (p < 0.001). There was no significant difference in the Sa value between mC (28.0 \pm 14.5) and QK (39.5 \pm 20.5), but the outer surfaces of CC (139.2 \pm 80.8), EC (118.9 \pm 59.7), MA (104.0 \pm 43.0), and WA (129.2 \pm 82.6) were significantly rougher than that of mC. The outer surface of QK was significantly smoother than that of all the other clips in the experimental group. The surface of CC was the roughest out of all the clips in the experimental group, but there was no statistically significant difference between CC, EC, MA, and WA.

The relative frictional resistance (Fa) on the outer surface of each clip obtained using LFM is shown in Table

4. There were significant differences in the values for the various interactive ceramic self-ligating bracket clips (p < 0.01). The Fa of the control mC (0.0112 \pm 0.0022) was the lowest, but there was no significant difference in the values of mC and QK (0.0125 \pm 0.0026). The Fa values of CC (0.0198 \pm 0.0042), EC (0.0191 \pm 0.0035), MA (0.0185 \pm 0.0044), and WA (0.0205 \pm 0.0046) were significantly higher than those of mC. The Fa of QK was significantly lower than that of all the other clips in the experimental group. The Fa of WA was the highest out of all the clips in the experimental group, but there was no statistically significant difference in the values of CC, EC, MA, and WA.

Figure 3 shows a 500x optical microscope image of each clip showing wide areas of the inner surface (left) and a 3D image of the inner surface of each clip obtained using AFM (right). The inner surfaces of mC and CC appear smooth whereas that of EC appears rough.

The Sa results for the inner clip surfaces obtained using AFM are shown in Table 3. There were significant differences in the Sa for the inner surfaces of the various interactive ceramic self-ligating bracket clips (p < 0.001). There were no significant differences in the Sa value for CC (28.7 \pm 16.8), QK (50.4 \pm 39.5), and mC (20.5 \pm 11.2), but the outer surfaces of EC (100.4 \pm 46.3), MA



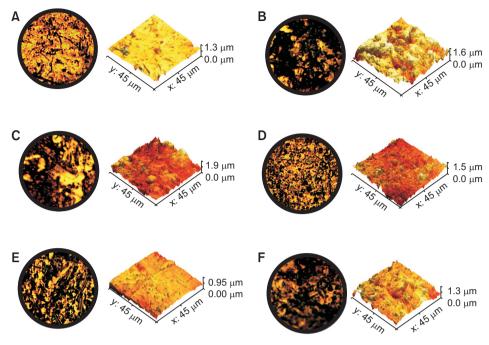


Figure 2. Optical microscopic images (left, 500x) and atomic force microscopy images (right) of the outer surfaces of A, mini-Clippy® (Tomy, Tokyo, Japan); B, Clippy-C® (Tomy); C, Empower clear® (American Orthodontics, Sheboygan, WI, USA); D, MACH® (World Bio Tech, Seongnam, Korea); E, QuicKlear® (Forestadent, Pforzheim, Germany); F, WOW-A® (Hubit, Uiwang, Korea).

Table 3. Quantitative analysis of surface roughness of each bracket clip using AFM-Sa (nm)

cach oracket chip using ATM Sa (IIII)						
Bracket	Outer surface	Inner surface				
Control (mC)	27.97 ± 14.49^{A}	20.50 ± 11.18^{a}				
CC	$139.22 \pm 80.77^{\text{B}}$	28.74 ± 16.79^{a}				
EC	$118.88 \pm 59.73^{\text{B}}$	$100.40 \pm 46.29^{\circ}$				
MA	$104.04 \pm 42.98^{\mathrm{B}}$	75.56 ± 46.90^{bc}				
QK	$39.52 \pm 20.51^{^{\mathrm{A}}}$	50.39 ± 39.47^{ab}				
WA	129.21 ± 82.62^{B}	66.39 ± 30.54^{b}				
<i>p</i> -value	< 0.001***	< 0.001***				

Values are presented as mean ± standard deviation.

AFM, Atomic force microscopy; mC, mini-Clippy® (Tomy, Tokyo, Japan); CC, Clippy-C® (Tomy); EC, Empower clear® (American Orthodontics, Sheboygan, WI, USA); MA, MACH® (World Bio Tech, Seongnam, Korea); QK, QuicKlear® (Forestadent, Pforzheim, Germany); WA, WOW-A® (Hubit, Uiwang, Korea).

A one-way ANOVA was performed and the results were verified using Scheffe's post hoc test.

***p < 0.001 is considered statistically significant differences among the bracket groups.

A < B is considered a statistically significant difference for the outer surface of the bracket groups.

a < b < c is considered a statistically significant difference for the inner surface of the bracket groups.

(75.6 \pm 46.9), and WA (66.4 \pm 30.5) were significantly rougher than that of mC. The inner surfaces of CC and EC were smoother and rougher, respectively, than those

Table 4. Quantitative analysis of relative frictional resistance of each bracket clip using LFM-Fa (au)

Bracket	Outer surface	Inner surface
Control (mC)	0.0112 ± 0.0022^{A}	0.0098 ± 0.0019 ^a
CC	0.0198 ± 0.0042^{B}	0.0110 ± 0.0023^{a}
EC	0.0191 ± 0.0035^{B}	0.0162 ± 0.0039^{b}
MA	0.0185 ± 0.0044^{B}	0.0141 ± 0.0031^{b}
QK	$0.0125 \pm 0.0026^{^{\mathrm{A}}}$	0.0111 ± 0.0022^{a}
WA	0.0205 ± 0.0046^{B}	$0.0140 \pm 0.0027^{\rm b}$
<i>p</i> -value	< 0.01**	< 0.05*

Values are presented as mean ± standard deviation.

LFM, Lateral force microscopy; au, arbitrary unit; mC, mini-Clippy® (Tomy, Tokyo, Japan); CC, Clippy-C® (Tomy); EC, Empower clear® (American Orthodontics, Sheboygan, WI, USA); MA, MACH® (World Bio Tech, Seongnam, Korea); QK, QuicKlear® (Forestadent, Pforzheim, Germany); WA, WOW-A® (Hubit, Uiwang, Korea).

A one-way ANOVA was performed and the results were verified using Scheffe's post hoc test.

*p < 0.05, **p < 0.01 are considered statistically significant differences among the bracket groups.

A < B is considered a statistically significant difference for the outer surface of the bracket groups.

a < b considered a statistically significant difference for the inner surface of the bracket groups.

of all the other clips in the experimental group.

The Fa on the inner surface of each clip obtained using LFM is shown in Table 4. There were significant



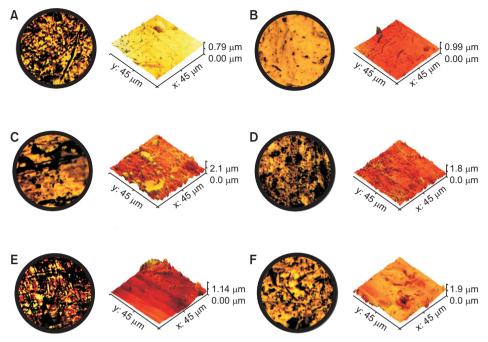


Figure 3. Optical microscopic images (left, 500×) and atomic force microscopy images (right) of the inner surfaces of A, mini-Clippy® (Tomy, Tokyo, Japan); B, Clippy-C® (Tomy); C, Empower clear® (American Orthodontics, Sheboygan, WI, USA); D, MACH® (World Bio Tech, Seongnam, Korea); E, QuicKlear® (Forestadent, Pforzheim, Germany); F, WOW-A® (Hubit, Uiwang, Korea).

differences in the values for the various ceramic self-ligating bracket clips (p < 0.05). The Fa of mC (0.0098 \pm 0.0019) was the lowest, but the values for QK (0.0111 \pm 0.0022) and CC (0.0110 \pm 0.0023) were not significantly different from that of mC. The Fa values of WA (0.0140 \pm 0.0027), EC (0.0162 \pm 0.0039), and MA (0.0141 \pm 0.0031) were significantly greater than that of mC. The Fa values of CC and EC were the lowest and highest, respectively, out of all the clips in the experimental group.

DISCUSSION

The friction between the bracket and archwire may lead to delayed and undesirable tooth movement. Several studies have been conducted to study the surface roughness and friction in bracket slots among the factors that influence the friction between the bracket and archwire. However, few studies have focused on the surface roughness and friction of self-ligating bracket clips, even though the self-ligating bracket clip serves as the fourth wall of the slot. This study was the first to observe the surface chemical composition, surface roughness, and relative friction of various ceramic self-ligating bracket clips using AFM-LFM and SEM-EDS.

Albuquerque et al.⁴ highlighted manufacturing methods that have been developed to improve the esthetic quality of archwires to make them less perceptible. One of the methods is to cover the metal surface with polytetrafluoroethylene or epoxy resin. Another is to cover the metal surface with gold and rhodium, denominated white metals.⁴ Some clips of the ceramic self-li-

gating bracket may be coated with white coating material in an effort to improve esthetics such as an esthetic archwire.³ It has been stated that the main components of CC clips are cobalt, nickel, and chromium, but the surface is rhodium-coated.³ Similarly, the results of the present study showed that the main components of the outer and inner surfaces of the CC clip were rhodium (43.76% and 57.46%, respectively) and aurum (gold). Cobalt (1.26% and 9.88%), nickel (1.21% and 8.87%), and chromium (0.58% and 6.09%) were rarely observed on the outer and inner surfaces, respectively, of the CC clip, because of the extensive rhodium-aurum coating. There have been no previous studies on the surface composition of EC, MA, and WA. This study showed for the first time that the main components on the outer and inner surfaces of EC (69.04% and 88.24%, respectively), MA (82.72% and 100%, respectively), and WA (48.10% and 71.33%, respectively) was rhodium, similar to CC. The study also showed that the main components on the surface of clip in QK were cobalt, chromium, and nickel and that the surface was not rhodium-coated, which was consistent with the previous study.3

White coating such as rhodium coating on a metal surface can change the roughness and friction of the surface.⁴ Therefore, we analyzed the surface roughness and friction of a ceramic self-ligating bracket clip using AFM-LFM. AFM was performed using a spring deflection system with a tip (SiN) at the end of a spring cantilever (Figure 4). When the tip scans the bracket clip, van der Waal forces act between the tip and the surface of the bracket clip causing the cantilever to bend. The laser



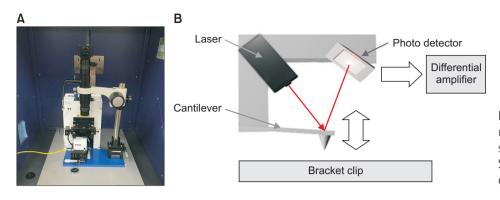


Figure 4. A, Commercial atomic force microscopy (AFM) system (TT-AFM; Probes Inc., Seoul, Korea). **B**, A schematic of the AFM imaging system.

beam incident on the back of the cantilever is deflected and detected by a photodetector; thus, the surface structure of the bracket clip can be represented in three dimensions in terms of the atomic unit size, and the surface roughness can be observed in real time.¹⁴

In the present study, there was no significant difference between the surface roughness on the outer surface of the QK and mC clips, because the QK clips did not have a surface coating and their surface composition was similar to that of the mC clips. The greater roughness of the outer surfaces of CC, EC, MA, and WA compared to that of mC may have been due to the rhodium coating. Rudge et al. 16 found that a rhodiumcoated archwire was rougher than uncoated control wires and Albuquerque et al.4 reported that a rhodiumcoated archwire was ~2.5 times rougher than an uncoated archwire. In the present study, the outer surface of the rhodium-coated clips was approximately 3.7 (MA) to 5 times (CC) rougher than that of the mC clip. The inner surface of the rhodium-coated clips was approximately 1.4 (CC) to 4.9 times (EC) rougher than that of the mC clip, which was consistent with the description of Albuquerque et al.4 The difference in surface roughness among the various rhodium-coated clips appears to be due to differing rhodium contents (43.76%-82.72% and 57.46%-100% for the outer and inner surfaces, respectively) and manufacturing techniques. Although the CC clip is rhodium-coated, the lack of statistical difference in the Sa of the inner surface of the CC clip and the mC clip may have been due to the polishing process.

During AFM in the contact mode, the cantilever not only bends vertically along the surface, but also undergoes lateral deformation. LFM was used to measure the lateral bending of the cantilever depending on the frictional force acting on the tip. Misra et al. Teported the first observation of a reduction in the nanoscale relative surface friction of Sc3 hydrophobin protein modified polymeric surfaces using LFM, and Choi et al. investigated the relative friction acting on archwires using LFM. Friction on the inner surface of the self-ligating bracket clip is important in orthodontic treat-

ment, because the inner surface of the clip serves as the fourth wall of the slot. The relative friction acting on the ceramic self-ligating bracket clip was analyzed using LFM for the first time in the present study.

There was no significant difference in the friction between the inner surface of the QK clips and the mC clips because these clips have a similar surface composition, as they are not coated with rhodium. Among the rhodium-coated ceramic self-ligating brackets, the inner surfaces of EC, MA, and WA experienced significantly more surface friction than mC. The results of the present experiment are similar to those of Rudge et al.'s experiment¹⁶ in which coated archwires generally exhibited higher friction than the uncoated controls.

The relative friction on the inner surface of the CC clip was the lowest followed by those of QK, WA, MA, and EC. The greater the surface roughness of the inner surface, the greater the relative friction. According to Choi et al.'s study, 15 the archwire with a high surface roughness experienced a large amount of surface friction. He stated that the change in the LFM-acquired frictional resistance was similar to that of the AFM-acquired surface roughness. Nanjundan and Vimala 18 concluded that a significant positive correlation was observed between the frictional force, bracket slot roughness, and wire roughness. The results of the present experiment are consistent with those of Choi et al. 15 and Nanjundan and Vimala. 18

The relative friction on the inner surface of the rhodium-coated clips was approximately 1.1 (CC) to 1.7 times (EC) higher than that on the mC. Therefore, the difference in the relative friction (1.1–1.7 times) on the inner surface of various ceramic self-ligating bracket clips was lower than the difference in the surface roughness (1.4–4.9 times).

Various studies have investigated the relationship between the surface roughness and the friction of brackets. Proffit et al.¹⁹ and Kusy²⁰ found that a polycrystalline alumina ceramic bracket had a rougher surface than a stainless steel bracket because the former was difficult to polish during production. This also resulted in the



former experiencing more friction than the latter. Angolkar et al.²¹ reported that the surface of a monocrystalline alumina bracket was as smooth as that of a stainless steel bracket but it experienced more friction than the latter because of the chemical interaction between the archwire and the bracket material. Saunders and Kusy¹⁰ found no significant difference between the friction in the polycrystalline alumina bracket and monocrystalline alumina bracket, although the surface of the former was rougher than that of the latter, because of the internal chemical structure of the ceramic bracket. In this study, rhodium-coated clips except the CC clip were found to have a rougher surface and higher friction on the outer and inner surfaces than the mC clip. However, the friction is likely to be caused by several factors, and hence, it is not solely determined by the surface roughness. 16 Further research is needed to understand these other factors better. In addition, the friction between the selfligating bracket and the archwire occurs not only in the bracket clip but also in the bracket slot; hence, further research is needed to determine the surface roughness and friction of the bracket slot. The clinical performance of brackets also depends on diverse synergistic effects, including corrosion due to saliva, mouth-washing solutions, and galvanic corrosion between two materials.²² These effects of the oral environment cannot be simulated in an in-vitro investigation.23 In-vivo studies are required to examine the intraoral exposure effects on the frictional force and surface characteristics of selfligating brackets.

CONCLUSION

There were no significant differences in the surface roughness and relative friction between the outer and inner surfaces of the uncoated clip and those of the control mC clip. Rhodium-coated clips, except the CC clip, exhibited rougher surfaces and a higher relative friction on the outer and inner surfaces compared to the control mC clip.

CONFLICTS OF INTEREST

No potential conflict of interest relevant to this article was reported.

ACKNOWLEDGEMENTS

This study was supported by a grant from the Korean Health Technology Research & Development Project, by the Ministry of Health & Welfare, Republic of Korea (HI14C2241).

REFERENCES

- Carneiro GK, Roque JA, Segundo AS, Suzuki H. Evaluation of stiffness and plastic deformation of active ceramic self-ligating bracket clips after repetitive opening and closure movements. Dental Press J Orthod 2015;20:45-50.
- 2. Harradine NW. Self-ligating brackets: where are we now? J Orthod 2003;30:262-73.
- 3. Buljan Zl, Ribaric SP, Abram M, Ivankovic A, Spalj S. In vitro oxidative stress induced by conventional and self-ligating brackets. Angle Orthod 2012;82:340-5.
- 4. Albuquerque CG, Correr AB, Venezian GC, Santamaria M Jr, Tubel CA, Vedovello SA. Deflection flexural strength effects roughness aesthetic-coated orthodontic wires. Braz Dent J 2017;28:40-5.
- Shintcovsk RL, Knop LA, Gandini LG Jr, Martins LP, Pires AS. Comparison surface characteristics and chemical composition of conventional metallic and nickel-free brackets. Braz Oral Res 2015;29. doi: 10.1590/1807-3107BOR-2015.vol29.0022.
- Varma DP, Chidambaram S, Reddy KB, Vijay M, Ravindranath D, Prasad MR. Comparison of galvanic corrosion potential of metal injection molded brackets to that of conventional metal brackets with nickel-titanium and copper nickel-titanium archwire combinations. J Contemp Dent Pract 2013;14:488-95.
- 7. Gkantidis N, Zinelis S, Karamolegkou M, Eliades T, Topouzelis N. Comparative assessment of clinical performance of esthetic bracket materials. Angle Orthod 2012;82:691-7.
- 8. Pratten DH, Popli K, Germane N, Gunsolley JC. Frictional resistance of ceramic and stainless steel orthodontic brackets. Am J Orthod Dentofacial Orthop 1990;98:398-403.
- 9. Bednar JR, Gruendeman GW, Sandrik JL. A comparative study of frictional forces between orthodontic brackets and arch wires. Am J Orthod Dentofacial Orthop 1991;100:513-22.
- 10. Saunders CR, Kusy RP. Surface topography and frictional characteristics of ceramic brackets. Am J Orthod Dentofacial Orthop 1994;106:76-87.
- 11. Zinelis S, Eliades T, Eliades G, Makou M, Silikas N. Comparative assessment of the roughness, hardness, and wear resistance of aesthetic bracket materials. Dent Mater 2005;21:890-4.
- 12. Lee GJ, Park KH, Park YG, Park HK. A quantitative AFM analysis of nano-scale surface roughness in various orthodontic brackets. Micron 2010;41:775-82.
- 13. Choi S, Lee S, Cheong Y, Park KH, Park HK, Park YG. Ultrastructural effect of self-ligating bracket materials on stainless steel and superelastic NiTi wire sur-



- faces. Microsc Res Tech 2012;75:1076-83.
- 14. Park KH, Yoon HJ, Kim SJ, Lee GJ, Park HK, Park YG. Surface roughness analysis of ceramic bracket slots using atomic force microscope. Korean J Orthod 2010;40:294-303.
- 15. Choi S, Hwang EY, Park HK, Park YG. Correlation between frictional force and surface roughness of orthodontic archwires. Scanning 2015;37:399-405.
- 16. Rudge P, Sherriff M, Bister D. A comparison of roughness parameters and friction coefficients of aesthetic archwires. Eur J Orthod 2015;37:49-55.
- 17. Misra R, Li J, Cannon GC, Morgan SE. Nanoscale reduction in surface friction of polymer surfaces modified with Sc3 hydrophobin from Schizophyllum commune. Biomacromolecules 2006;7:1463-70.
- 18. Nanjundan K, Vimala G. Evaluation of frictional resistance and surface characteristics after immersion of orthodontic brackets and wire in different chemi-

- cal solutions: a comparative in vitrostudy. Indian J Dent Res 2016;27:513-20.
- 19. Proffit WR, Fields HW, Sarver DM. Contemporary orthodontics. 5th ed. St. Louis: Mosby; 2013. p. 370-2.
- 20. Kusy RP. Morphology of polycrystalline alumina brackets and its relationship to fracture toughness and strength. Angle Orthod 1988;58:197-203.
- 21. Angolkar PV, Kapila S, Duncanson MG Jr, Nanda RS. Evaluation of friction between ceramic brackets and orthodontic wires of four alloys. Am J Orthod Dentofacial Orthop 1990;98:499-506.
- 22. Choi SH, Kang DY, Hwang CJ. Surface roughness of three types of modern plastic bracket slot floors and frictional resistance. Angle Orthod 2014;84:177-83.
- 23. Choi S, Park KH, Cheong Y, Kim HK, Park YG, Park HK. Changes in ultrastructure and properties of bracket slots after orthodontic treatment with bicuspid extraction. Scanning 2011;33:25-32.