

# Correction to “Comprehensive Study of Preparation of Carboxy Group-Containing Cellulose Fibers from Dry-Lap Kraft Pulps by Catalytic Oxidation with Solid NaOCl”

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Article Recommendations



Supporting Information

In our original article, we found some mistakes in the Y-axis values in [Figures 4, 5, 9, 10b](#), and [Figures S7 and S11](#) because of the unit errors, i.e., mL or mol, of the amount of 0.5 M NaOH consumed during oxidation. Some values in Sections 3.3 and 3.5 also need revised.

In Section 3.3 (Kinetics of Catalytic Oxidation of the Pulps), the sentence “The slopes of the lines for oxidation of HBKP were  $\sim 8.1$  (mL/h), irrespective of the amount of NaOCl $\cdot$ 5H $_2$ O added ([Figure 4a'](#))” should be replaced with “The slopes of the lines for oxidation of HBKP were  $\sim 32.1$  (mL/h), irrespective of the amount of NaOCl $\cdot$ 5H $_2$ O added ([Figure 4a'](#)). Also the sentence “The slopes of the lines for catalytic oxidation of SBKP were 10.1 (mL/h) for 2.5 and 10 mmol NaOCl/g pulp, while the slope for 15 mmol NaOCl/g pulp was 13.3(mL/h)” should be replaced with “The slopes of the lines for catalytic oxidation of SBKP were  $\sim 47.7$  (mL/h) for 2.5 and 10 mmol NaOCl/g pulp, while the slope for 15 mmol NaOCl/g pulp was 68.0 (mL/h).”

In Section 3.5 (Effect of the Reaction pH on Catalytic Oxidation of the Pulps), the sentences “The slopes for oxidation of HBKP in water at pH 10 and 11 were  $\sim 8.1$  (mL/h), while that at pH 9 was 0.6 (mL/h). Similarly, the slopes for oxidation of SBKP at pH 10 and 11 were 10.1 (mL/h), whereas that at pH 9 was 1.2 (mL/h)” should be replaced with “The slopes for oxidation of HBKP in water at pH 10 and 11 were  $\sim 32.1$  (mL/h), while that at pH 9 was  $\sim 1.2$  (mL/h). Similarly, the slopes for oxidation of SBKP at pH 10 and 11 were 47.7 (mL/h), whereas that at pH 9 was  $\sim 3.7$  (mL/h).”

## ASSOCIATED CONTENT

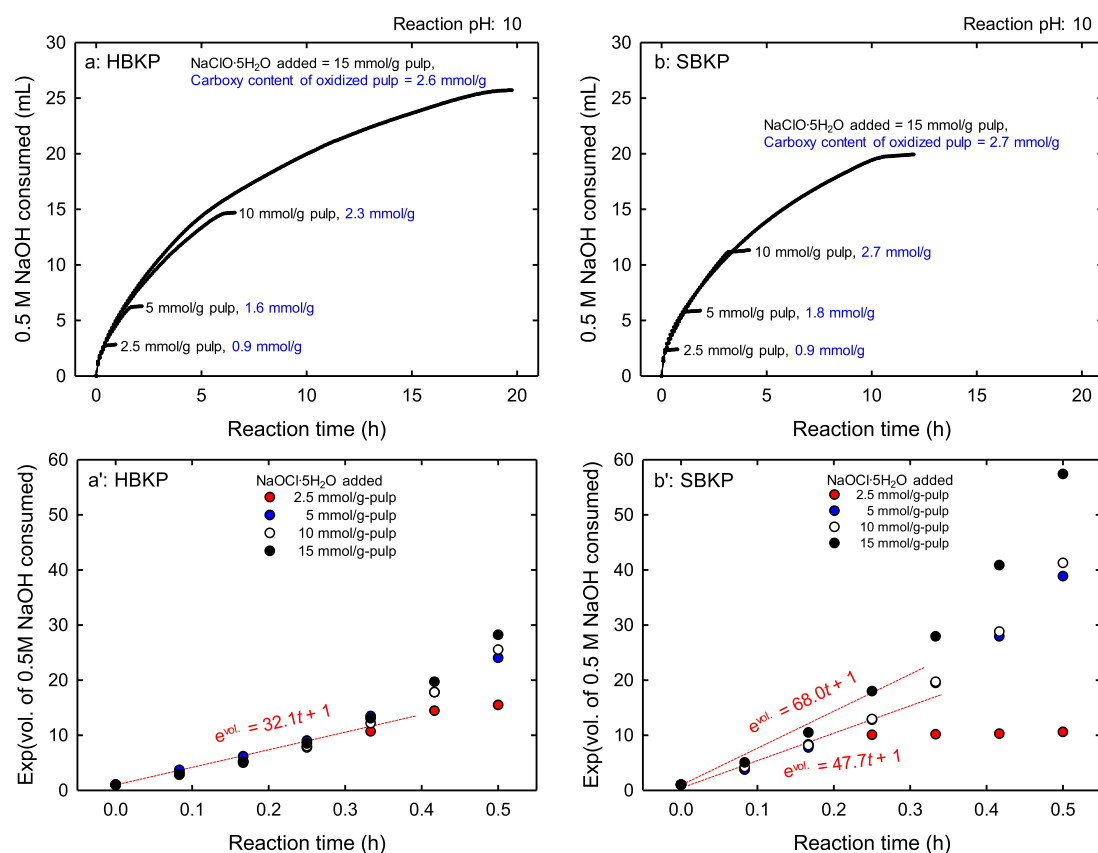
### Supporting Information

The Supporting Information is available free of charge at <https://pubs.acs.org/doi/10.1021/acssuschemeng.4c00215>.

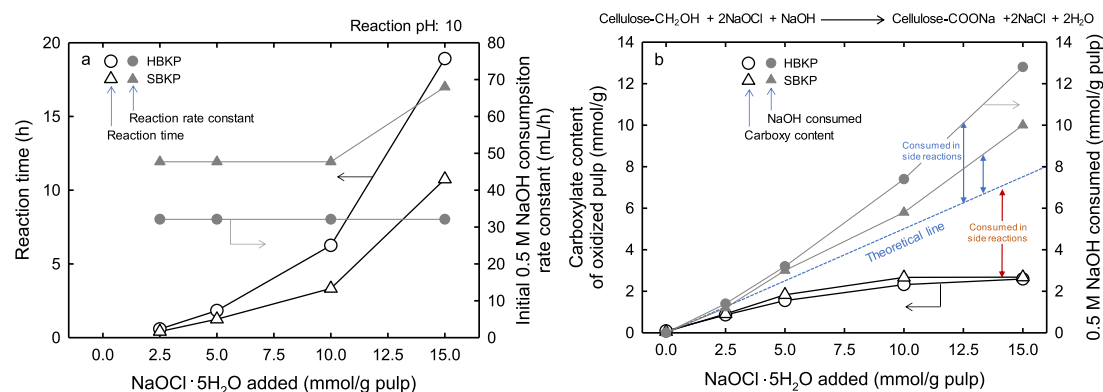
Revised Figures S7 and S11 including original information ([PDF](#))

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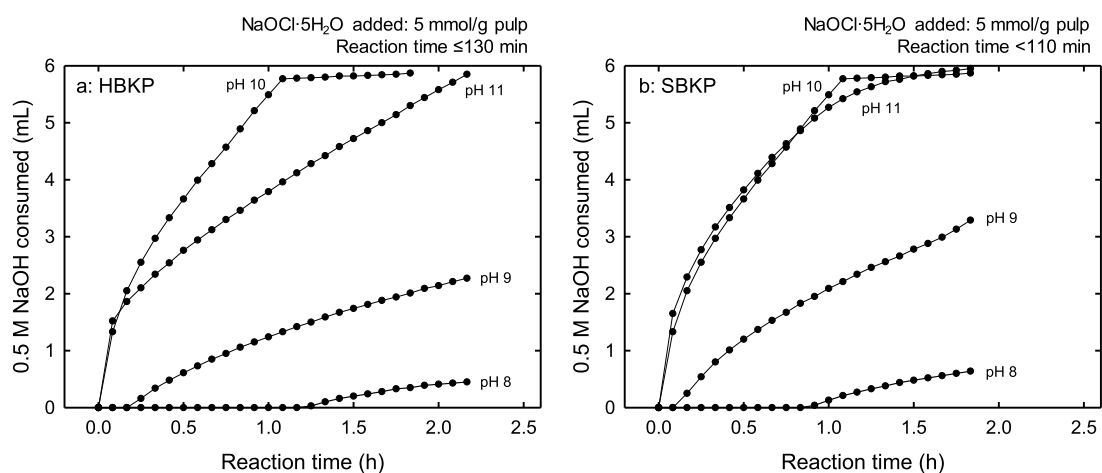




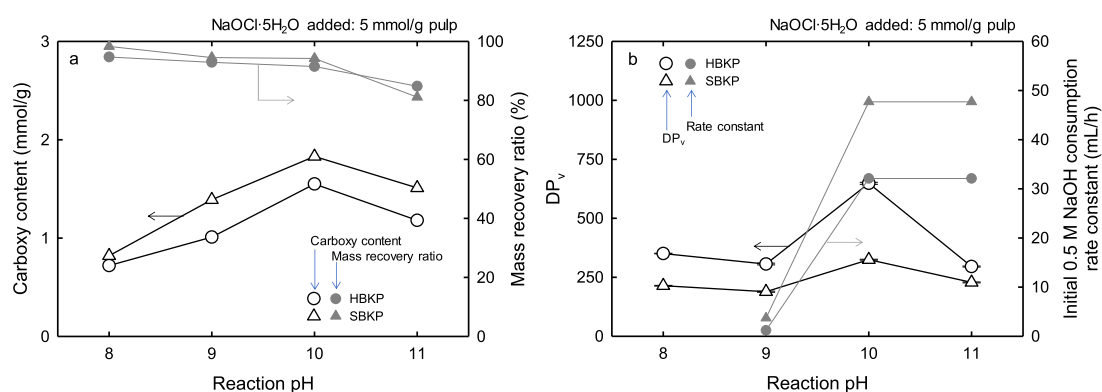
**Figure 4.** 0.5 M NaOH consumed volume during catalytic oxidation of (a) HBKP and (b) SBKP prepared with various amounts of NaOCl·5H<sub>2</sub>O in water at pH 10 against the reaction time. The carboxy contents are indicated for the oxidized pulps in panels (a), (b). Relationships between the reaction time and the exponential of the initial 0.5 M NaOH consumed volume for (a') HBKP and (b') SBKP during catalytic oxidation with various amounts of NaOCl·5H<sub>2</sub>O in water at pH 10.



**Figure 5.** (a) Reaction time necessary for complete oxidation and the initial 0.5 M NaOH consumption rate constant against the amount of NaOCl·5H<sub>2</sub>O added in catalytic oxidation, obtained from Figure 4a', b' for HBKP and SBKP. (b) Carboxy content of the oxidized pulp and 0.5 M NaOH consumed during oxidation for HBKP and SBKP against the amount of NaOCl·5H<sub>2</sub>O added in catalytic oxidation. The theoretical line of the carboxy content or the 0.5 M NaOH consumed for the corresponding amount of NaOCl·5H<sub>2</sub>O according to the equation above Figure 5b is also shown.



**Figure 9.** 0.5 M NaOH consumed volume for (a) HBKP and (b) SBKP during catalytic oxidation in water at various pH values vs the reaction time. The amount of NaOCl·5H<sub>2</sub>O added in catalytic oxidation was fixed to 5 mmol/g pulp.



**Figure 10.** (a) Relationships between the reaction pH and the carboxy content and mass recovery ratio of the oxidized pulps for HBKP and SBKP. (b) Relationships between the reaction pH and the DP<sub>v</sub> value and the initial 0.5 M NaOH consumption rate constant of the oxidized pulps prepared in water at various pH values. The amount of NaOCl·5H<sub>2</sub>O added in catalytic oxidation was fixed to 5 mmol/g pulp.