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1. Introduction

Dye-sensitized solar cells (DSSCs) are rapidly developing in the field of organic photovoltaic devices.1-3 O'Regan and Gratzel introduced the DSSC device in 1991; they achieved an efficiency of 11% through simple fabrication.4 DSSC belongs to thirdgeneration solar cells. Many powerful high-performance photovoltaics are from this generation and it includes dyesensitized solar cells^{5a} with the highest PCE of 13%, organic solar cells⁵ with the highest PCE of 11%, perovskite solar cells⁵ with the highest PCE of 19.3%, and quantum dot solar cells^{5d} with the highest PCE of 6-10%. DSSCs can be utilized as a lowcost alternative. Even though the PCE of DSSCs is slightly lower when compared to that of perovskite and other solar cells, they possess a prominent potential for improvement in PCE. DSSCs based on electrolyte modifications are developing promptly due to their impact towards high power conversion efficiency (PCE) with advantages including no leakage, easy fabrication and

Poly(ethylene glycol)-poly(propylene glycol)poly(ethylene glycol) and polyvinylidene fluoride blend doped with oxydianiline-based thiourea derivatives as a novel and modest gel electrolyte system for dye-sensitized solar cell applications†

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Unique symmetrical thiourea derivatives with an oxydianiline core were synthesized using cost-effective and simple methods. A new gel electrolyte system was prepared using these thiourea additives along with a highly conductive PEG–PPG–PEG block copolymer, PVDF, and an iodide/triiodide redox couple. The PEG units present in the electrolyte are well-known for their intense segmental motion of ions, which can degrade the recombination rate and favour the charge transfer. The thiourea additives interacted well with the redox couple to limit iodine sublimation and their adsorption induced a negative potential shift for TiO₂. The highest efficiency attained by utilizing such gel polymer electrolytes was 5.75%, especially with 1,1'-(oxybis(4,1-phenylene))bis(3-(6-methylpyridin-2-yl) thiourea) (**OPPT**), under an irradiation of 100 mW cm⁻². The electrochemical impedance spectroscopy, UV-vis absorption spectroscopy, differential scanning calorimetry, and FTIR spectroscopy data of such gel polymer electrolytes favoured the PCE order of the additives used in DSSCs. The improvement in the DSSC performance with symmetrical thioureas having electron-rich atoms was practically attributed to the reduction of back electron transfer, dye regeneration, and hole transport.

assembly, and environmentally friendly nature.^{6,7} In general, the electrolyte is the base for altering the key factors of DSSC, which include open circuit voltage (V_{oc}) , short-circuit current (I_{sc}) , and fill factor (FF), towards the increase in efficiency. Furthermore, it involves interactions and ion/electron movement between the two photoelectrodes. It is even responsible for the dissociation of the anions in the redox couple.8-12 The electrolytes are of various types such as solid-state,13,15 liquid14 and quasi-solid state¹⁶ electrolytes. From the literature, it seems that the liquid electrolytes are the most dominating, but they have some drawbacks such as high volatility and instability. To eliminate these persistent issues, solid state¹⁵ and quasi-solid state^{16,17} electrolytes are the predominant choices. Gel-type electrolytes18 are peculiar and their long-term stability stands for their significance in charge transfer with higher conductivity between the photocathode and photoanode. Gel electrolytes¹⁹ are being frequently made with polymers^{20,21} due to their high conductivity, thermal and physical stability. Polymers including poly(acrylonitrile),²² poly(vinylidene fluoride),²³ polyethylene oxide,²⁴ poly(vinylpyrrolidine),²⁵ poly(methyl methacrylate),²⁶ poly(*N*-propyl-vinylimidazolium iodide-*co*-poly(ethylene glycol) methyl ether methacrylate),27 hydroxypropyl cellulose,28 hydroxyethyl cellulose,29 and polyethylene glycol-polyethylene imine³⁰ have been employed so far. Inorganic fillers, *i.e.*, nanofillers are also employed in GPE to stabilize the mechanical

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[†] Electronic supplementary information (ESI) available: Schemes, ⁴H NMR, ⁴⁴C NMR, and HRMS results. See DOI: 10.1039/d0ra01031f

strength and ionic conductivity. Commonly, the interaction of iodine with the heteroatoms of the dye increases the iodine concentration at the TiO₂ surface, which results in the degradation of the performance. This can be apparently reduced by inorganic nano-fillers or organic molecules.³¹ The polymer chains are regularized by nano-fillers and organic molecules, which can pave the way for the diffusion of I^{-}/I_{3}^{-} . The nanofillers have Lewis acidity or Lewis basicity depending on their structures. Due to the Lewis acidity of the nanofillers, they tend to interact with I^{-}/I_{3}^{-} (Lewis base) and the polymer chains.³² In the case of organic molecules, the heteroatoms present such as sulfur, nitrogen, and oxygen with the lone pair of electrons are readily available for the formation of a charge transfer complex with iodine, which in turn reduces the sublimation of iodine.33-35 The organic additives43,44 utilized such as 4-tert-butyl pyridine (TBP) and guanidinium thiocyanate (GuSCN) can influence the downward displacement of TiO₂ to be continued with its negative potential shift.36-40,47 Moreover, they act as a replacement for excellent metal oxide nano-fillers. Organic additives preferably play a well-expressed role in many energy applications such as OLEDs⁴¹ and DSSCs.⁴² Most remarkably, the latest reports describe the use of urea as an additive in GPE to improve the efficiency of DSSCs.45,46,48,51,52

In 2007, Wu et al. used PEG (polyethylene glycol) (40%) and propylene carbonate (60%) with iodide salts to achieve an efficiency of 7.22%.53 PEG-based polymers play a major role due to their enhanced segmental motion of the ions in the electrolyte. Additionally, the ether linkage and polyhydric groups present in PEG can interact with the cations in the electrolyte by coordinative interactions. The alkali metal cations in the electrolyte are separated, due to which the iodide anions can migrate easily, thus improving the ionic conductivity.54 PVDF is well known for its relatively small size in the high-molecular-weight polymers and high electronegativity due to the presence of fluorine. PVDF tends to retard the recombination rate at the TiO₂/electrolyte interface and increase the ionic mobility.55 Polymer blends using PEO and PVDF have been proven to have higher conductivity and miscibility. Further addition of inorganic additives or plasticizers to the polymer blends containing PVDF-PEO demonstrates a higher efficiency of 4.8%.⁵⁶ Recently triblock copolymer/TiO2 composites containing PEG units were prepared and applied as polymer electrolytes in DSSCs, which exhibited 9% efficiency.57 Due to the excellent PEG and PVDF polymers utilized so far, we employed polyvinylidene fluoride and a PEG-PPG-PEG block copolymer for preparing stable gel electrolytes for DSSCs.

Organic additives such as thiourea molecules possess Lewis basicity, which makes them more adsorbing towards TiO_2 (Lewis acid). Moreover, the presence of heteroatoms can help in the formation of charge transfer complexes with I^-/I_3^- (Lewis base). The results from these prepared thiourea-treated GPEs have been compared with the results of the inorganic nanofiller-added electrolytes. The results revealed the superiority of the organic compounds for the enhancement in efficiency owing to their reduced charge recombination resistance and a positive shift in the semiconductor band (CB) edge with an effective displacement of the conduction band in DSSCs. The

prepared GPEs were examined using electrochemical impedance spectroscopy (EIS), XRD, UV-vis spectroscopy, DSC, and FTIR spectroscopy. Herein, we reported the effect of organic additives and nano-fillers on the enhancement in the conductivity and efficiency of DSSCs.

2. Experimental section

2.1. Materials and reagents

Poly(ethyleneglycol)-*block*-poly (propyleneglycol)-*block*-poly (ethyleneglycol) (average $M_{\rm n} \sim 5800$), polyvinylidene fluoride ($M_{\rm n} \sim 275\ 000$), thiophosgene, 4,4'-oxydianiline, propylene carbonate, ethylene carbonate, isothiocyanates, and a fluorine-doped tin oxide-coated glass slide ($L \times W \times D$: 100 mm \times 100 mm \times 2.3 mm) with a surface resistivity of $\sim 7\ \Omega$ sq.⁻¹ were purchased from Sigma Aldrich. Methanol (anhydrous) was purchased from Merck. Triethylamine, sodium bicarbonate, and dichloromethane were purchased from AVRA synthesis Pvt. Ltd. Ruthenizer 535-bisTBA, Test cell kits and opaque adhesive stickers were purchased from Solaronix, SA, Switzerland.

2.2. Synthesis of thiourea additives - general scheme

The thiourea additives were synthesized using a previously reported procedure.⁴⁸ The general scheme is depicted in Fig. 1. The corresponding isothiocyanate (2.2 mmol) was stirred with 4,4'-oxydianiline (1 mmol) in anhydrous methanol at room temperature for 2–3 days to obtain the product as a white precipitate. It was then filtered and washed with methanol and dried under vacuum to afford the pure product (see ESI[†]). The synthesized thiourea additives are depicted in Fig. 2.

2.3. Formation of the gel polymer electrolytes (GPEs)

PEG-PPG-PEG (0.150 g) and PVDF (0.150 g) were added to a mixture of propylene carbonate and acetonitrile (1 : 20, v/v) and refluxed for 2 hours. Then, KI (0.30 g), iodine (0.010 g) and additives (0.010 g) were added to the mixture and it was allowed to stir overnight at 80 °C for the evaporation of the solvent to obtain a homogenous gel polymer electrolyte (GPE). The GPE without any additives was utilized in Device-1. Furthermore, the remaining samples with organic additives were utilized in Device-2, Device-3, Device-4, and Device-5. The GPE with nano TiO₂ was utilized in Device-6.

2.4. Fabrication of photoelectrochemical cells

Dye-sensitized solar cells were fabricated using TiO₂ coated on an FTO plate with a 0.36 cm² working area. It was immersed in a dye solution for 24 hours using 0.5 mM N719 in ethanol. In order to avoid leakage, the gasket was placed above the TiO₂ plate. To enclose the anode portion, the photocathode was placed above in a sandwich position. The heated gel polymer electrolyte was inserted into the pre-drilled platinum-coated FTO plate. Both the electrodes were fixed together using a meltonix film.⁴⁹ Additionally, all photovoltaic measurements were recorded at an ambient temperature.

The devices used are arranged as follows: Device 1: TiO₂/N719 dye/PEG-PPG-PEG/PVDF/I⁻/I₃⁻/Pt.



Fig. 1 General scheme for the synthesis of the thiourea additives.

Device 2: TiO₂/N719 dye/PEG-PPG-PEG/PVDF/I⁻/I₃⁻/OPMT/ Pt.

Device 3: TiO_/N719 dye/PEG-PPG-PEG/PVDF/I^//I_3^/OPBT/ Pt.

Device 4: TiO_/N719 dye/PEG-PPG-PEG/PVDF/I^/I_3^/OPNT/ Pt.

Device 5: TiO_2/N719 dye/PEG–PPG–PEG/PVDF/I $^{-}/I_{3}^{-}/OPPT/$ Pt.

Device 6: TiO_/N719 dye/PEG-PPG-PEG/PVDF/I $^{-}/I_{3}^{-}/nano$ TiO_/Pt.

2.5. Instrumentation

The synthesized thiourea derivatives were subjected to ¹H and ¹³C NMR spectroscopy using BRUKER 400 and 500 MHz. HRMS spectra were recorded using LC/MS, 6230B Time of Flight (TOF), Agilent technologies. The gel polymer electrolytes were analysed by electrochemical, vibrational, diffraction, absorption, calorimetric, and photovoltaic characterizations. The absorption band due to GPE in DMF was measured by using a UV-vis spectrophotometer (ANALYTIK JENA, SPECORD 210 plus).

Furthermore, conductivity and impedance analysis was evaluated using FTO plates and the fabricated dye-sensitized solar cells under Biologic SP-300. The devices were tested for *I–V* characterization using a Keithley source meter 2400 with a customized light source calibrated with an Si photodiode under a solar simulator (150 W Xenon source), providing AM 1.5 illumination at 100 mW cm⁻² light intensity.

3. Results and discussion

3.1. Analysis of the prepared gel polymer electrolytes (GPEs)

The redox couple, organic additives and the polymer electrolyte, *i.e.*, the gel sample were dissolved in DMF and subjected to UV-visible absorption spectroscopy to evaluate the effect of I_3^- on the performance of DSSCs. The UV-vis spectra obtained for all samples are given in Fig. 3. Due to the interaction between I^-/I_3^- with the polymers and organic compounds, absorption bands were observed. The peak at around 281 nm and a small hump at 345 nm denote the presence of I_3^- in the polymer electrolytes. The peak intensity and width of the absorption



Fig. 2 Synthesized thiourea additives.



Fig. 3 UV-vis spectra of the prepared GPEs.

peaks in the spectra varied with the incorporation of thiourea additives, which could be attributed to the increase in the I_3^- concentration. Particularly, the **OPPT** additive proved to have better affinity towards the redox couple due to the presence of more electronegative atoms. This important property of the additives improved the regeneration of the oxidized dye with decrease in the electron recombination, and induced a positive effect on J_{sc} .

Differential scanning calorimetry (DSC) was used to determine the changes in the thermal behaviour of the gel samples from 35 °C to 300 °C. The heating rate was 30 K min⁻¹. The thermogram shows the first melting temperature (T_m) between 37 °C and 42 °C; this is due to the presence of the PEG–PPG– PEG block copolymer, which has a very low melting point. The second melting temperature (T_m) was observed between 183 °C and 214 °C because the PVDF polymer interacted with the organic additives. Slight changes could be observed in the samples with the addition of the additives to GPEs. The glass transition temperature (T_g) of the polymers will be observed at very low negative temperatures. The relevant plots are shown in



Fig. 4 DSC spectra of the prepared GPEs.

Fig. 4. Changes in the melting temperatures can be observed after the addition of the additives to the GPE samples due to enhanced ion/polymer/plasticizer interactions. The DSC studies revealed the stability of the gel samples.

The amorphous nature of the prepared electrolytes was confirmed using X-ray diffraction. Broad peaks at around 28° were observed for all GPEs due to their amorphous nature, which further proved the high conductivity of the electrolytes. In general, crystallinity reduces the conductivity and the amorphous nature allows the free flow of ions, reduction in contact issues, and dissolution of iodide salts. The ionic conductivity depends on the amorphous nature of the electrolyte. Thus, it was proven that the GPEs displayed excellent ionic mobility and conductivity. The related XRD peaks of the GPEs are given in Fig. 5.

Before and after the addition of the additives, GPEs were tested for vibrational variations using infrared spectroscopy. The subsequent ATR-FTIR data are given in Fig. 6. The range was fixed from 400 to 4000 cm⁻¹. Due to the minimal amount of additives and their optimal co-ordination with the redox pairs in the gel samples, there is not much difference in the plots. The broad peak at around 3450 cm⁻¹ is because of the O-H stretching of the hydroxyl group in the PEG-PPG-PEG block copolymer. Other bands for glycol-based polymers were observed including the C-H stretching of alkanes at 2969 cm^{-1} , strong C=O stretching at 1782 cm⁻¹, C-H scissoring and bending at 1480-1396 cm⁻¹, C-O stretching of alcohol at 1250 cm^{-1} , and C–O–C of the ether linkage at 1164–1060 cm^{-1} . For PVDF, bands were observed at 767 cm^{-1} due to the in-plane bending or rocking vibration in the α phase, 1164 cm⁻¹ is because of the symmetric stretching of $-CF_2$, and 966 cm⁻¹ is due to the mixed mode of CH2 and CF2 asymmetric stretching in the β and γ phases.



Fig. 5 XRD peaks of the prepared GPE.



Fig. 6 ATR-FTIR spectra of the prepared GPEs.

The gel samples having thioureas showed additional peaks at 839 cm⁻¹ and 878 cm⁻¹, which were due to the C–H bending vibration, and the peak at 1666 cm⁻¹ was due to the C=C stretching vibration. The peak at 2348 cm⁻¹ was due to the C–C bond. The FTIR data once again provided evidence for the gelation of the organic additives with the redox cations and polymer matrix. Consequently, there was excellent coordination of the redox anions with the additives in the gel electrolytes. This resembled Lewis acid–base interactions. The difference in the vibrations of the gel polymers is due to the homogeneous nature of the electrolytes when the additives are used.

Electrochemical impedance spectroscopy (EIS) was utilized to determine conductance, which is an important factor for efficient electrolytes. The conductance is measured using an FTO plate by the examination of the resistance of the electrolyte. Specifically, the potentiostat method was used to examine the Nyquist plot, which is given in Fig. 7. The formula utilized to calculate conductivity (σ) from the acquired resistance is as follows:

$$\sigma = \frac{t}{R_{\rm b}A}$$

Here, t is the thickness, A is the area, and R_b is the bulk resistance of the prepared GPE.

The scan range was kept between 1 MHz and 500 MHz for all samples. A reverse bias voltage of 0.8 mV was used to summarize the resistance of all the gel electrolytes. The ionic conductivity values calculated for the GPEs were 5.04×10^{-5} S cm⁻¹, 8.16×10^{-5} S cm⁻¹, 8.62×10^{-5} S cm⁻¹, 1.74×10^{-4} S cm⁻¹, 6.95×10^{-5} S cm⁻¹, and 7.35×10^{-5} S cm⁻¹. The results revealed that the ionic conductivity of the GPE having the organic additive **OPPT** was one degree of magnitude superior to that of the GPE without any additive. This phenomenon was due to the presence of thioureas. The GPE having the nanofiller, *i.e.*, TiO₂ also showed a remarkable improvement in conductivity. The gel electrolyte without the addition of additives had



Fig. 7 Electrochemical impedance spectra of the prepared GPEs using an FTO plate.

a conductivity of 5.04×10^{-5} S cm⁻¹. Hence, the conductivity increased with the addition of heteroatoms such as N, O, and S. Moreover, due to the PEG units in the polymers, *i.e.*, PEG–PPG–PEG block copolymers and PVDF, there was an effectual segmental motion of ions in the polymer matrix.

The important factor $V_{\rm oc}$ can be determined by evaluating the electrochemical behaviour of the gel electrolytes such as recombination resistance, chemical capacitance, and electron lifetime. Such parameters were calculated from the fitting results obtained through the equivalent circuit of the Nyquist plot obtained for the applied voltage near $V_{\rm oc}$ (0.8 mV) in dark



Fig. 8 Electrochemical impedance spectra of the prepared GPEs for fabricated DSSCs.



Fig. 9 Equivalent circuit fitted for the EIS spectra obtained for the prepared GPEs for fabricated DSSCs.

conditions. It is important to note that the resulting Nyquist plot has three distinct arcs. The first arc represents the electrolyte/photocathode interface (light-independent). The middle arc represents the interface between the electrolyte and TiO_2 (light-dependent); the V_{oc} of the device is directly related to the middle region and it is an imperative feature for improving the *I*-*V* curve results. The final arc represents the Warburg resistance.^{32,50} The impedance plots obtained for the gel samples loaded in DSSC devices are given in Fig. 8. The equivalent circuit utilized for fitting an individual Nyquist plot with

various applied voltages is given in Fig. 9. The conduction band of the semiconductor is reduced because of the upward shift in chemical capacitance and the strong adsorption of the organic additives on TiO₂. Furthermore, the increase in ionic conductivity caused by the movement of ions in the polymer matrix enhances J_{sc} , *i.e.*, the most specific parameter in DSSCs.

The improvement in $V_{\rm oc}$ can be elucidated by the semiconductor Fermi level and the redox potential of the electrolyte. $V_{\rm oc}$ increases when the conduction band edge move towards the lower level or due to the improved rate of electron injection into the semiconductor. To understand the exact influence of the electrolytes on the $V_{\rm oc}$ of the devices, EIS was performed with the variation in the applied voltage from 0.6 to 0.8 V under dark conditions at room temperature. The Nyquist plots acquired for these various voltage values were fitted to the equivalent Z-fit to compute the electrochemical factors such as recombination resistance and chemical capacitance. The plots of $R_{\rm ct}$ and C_{μ} against the applied voltage are given in Fig. 10a and b.

Lastly, the electron lifetime (τ) was calculated using the following formula:



Fig. 10 (a) Variation in R_{ct} of DSSCs with the prepared GPEs vs. applied voltage. (b). Variation in C_{μ} of DSSCs with the prepared GPEs vs. applied voltage. (c) Electron lifetime of the prepared GPEs fabricated for DSSCs vs. applied voltage.



Fig. 11 (a) The interactions of the redox couple at the TiO_2 /dye/electrolyte interface in DSSCs: without thiourea additives. (b) The interactions of the redox couple at the TiO_2 /dye/electrolyte interface in DSSCs: with thiourea additives.

$$\tau = R_{\rm ct}C_{\mu}$$

Here, $R_{\rm ct}$ is the charge transfer resistance and C_{μ} is the chemical capacitance.

The calculated electron lifetime is given in Fig. 10c. From all the acquired plots, we can infer that the thiourea additive with the pyridine group, *i.e.*, **OPPT** in Device-5 ranks at the prime position; this gel polymer electrolyte is even better than the electrolyte with the inorganic filler, *i.e.*, nano-TiO₂, which is used for Device-6. The improvement in V_{oc} of the devices was proved by the increment in capacitance and electron lifetime, which in turn improved the efficiency of the devices significantly.

Plausible routes to improve the device performance are presented in Fig. 11a (without additives) and b (with additives). The additives can improve the DSSC performance in various ways. The thiourea additives get adsorbed onto the semiconductor surface due to their Lewis basicity and shift the $E_{\rm F}$ of the semiconductor, which results in improvement in the $V_{\rm oc}$ of the devices. The thiourea additives adsorbed onto the semiconductor surface reduce the electron recombination from the semiconductor to the I_3^- in the redox electrolyte. By reducing the I_3^- exposure to the TiO₂ surface, improved open circuit voltage ($V_{\rm oc}$) and short-circuit current ($J_{\rm sc}$) can be observed. Additionally, the thiourea additives form charge transfer complexes with the redox couple present in the polymer electrolyte and this can also decrease the electron recombination rate, which in turn gradually improves $J_{\rm sc}$.

3.2. Photovoltaic performance of the fabricated devices

A cell was assembled with photoelectrodes. The heated gel polymer electrolyte was carefully filled through a pre-drilled photocathode hole and a sealant was used to cover the hole. Furthermore, to attain an unbiased measurement of the *I–V* curve, an opaque adhesive sticker was used as a mask. The *I–V* curve was measured at room temperature. The solar cell studies were performed for all the devices at 1.5 A.M. under an irradiation of 100 mW cm⁻². The *I–V* curve measurements were obtained for three cells for each gel polymer electrolyte with/without additives (ESI Tables S1–S6†). The relevant *I–V* curves are shown

in Fig. 12. The photovoltaic parameters are given in Table 1. Among all the devices, the device having **OPPT** was the best owing to the strong adsorption of **OPPT** on TiO₂. Furthermore, electron-rich atoms could pair up with the iodide/triiodide species in the PVDF/PEG–PPG–PEG gel electrolytes, which were perfect for DSSCs. The efficiency was calculated using the following formula:

$$\eta = J_{\rm sc} \times V_{\rm oc} \times FF$$
/power input

The fill factor was calculated using the following formula:

$$FF = J_{max} \times V_{max}/J_{sc} \times V_{oo}$$

The photovoltaic parameters such as fill factor (FF), shortcircuit current (J_{sc}), and open-circuit voltage (V_{oc}) was comparable with the observation determined using EIS. In a collective fashion, Device-5 with the **OPPT** additive has the best performance with 5.74% efficiency. In contrast, Device-1 having a GPE



Fig. 12 Current-voltage curves of the fabricated DSSCs using the prepared GPEs.

 $\label{eq:table_$

Device	$J_{\rm sc}$ (mA)	$V_{\rm oc}$ (mV)	FF	η (%)
Device-1	10.4	752	0.51	3.98%
Device-2	13.6	783	0.52	5.53%
Device-3	11.2	758	0.51	4.32%
Device-4	12.1	774	0.52	4.88%
Device-5	14.1	783	0.52	5.74%
Device-6	12.5	781	0.51	4.97%

without any additive gave 3.98% efficiency. The photovoltaic data of all the devices are summarised in Table 1. This is due to the reduction in the recombination rate in the gel electrolyte because of the formation of polymer layers that adhere to the photoanode surface. The incorporation of thioureas to GPE increased the $R_{\rm ct}$ value, which builds up the I_3^- ions little accessible to acquire the back electron transfer and improved the $J_{\rm sc}$ of the devices.

3.3. Stability measurements

The DSSC devices fabricated with the new gel polymer electrolytes were used for stability tests at room temperature. The photovoltaic

parameters of the fabricated DSSCs using the prepared GPEs utilized for the stability tests are given in Table S7 (ESI[†]). The *I*-V curve data were quantified using the six devices repeatedly under standard 1 sun illumination up to 400 hours. The observed J_{sc} , V_{oc} , FF, and η values were recorded for the whole time. It should be noted that for the first 240 hours, the stability remained unchanged with efficiency and limitations. Due to the highly viscous nature of the polymer matrix, certain issues including quick evaporation, leakage, and contact issues of the electrodes were avoided. After 250 hours, Jsc decreased with very minor variations, *i.e.*, from 0.07 to 0.12 for all the devices. The J_{sc} reduced significantly, i.e., from 0.12 to 0.14 at 320-400 hours. However, throughout the study, V_{oc} remained constant. The stability chart is shown in Fig. 13. The stability results can encourage the future researchers to prepare conjugated, symmetrically structured organic additives containing electron-rich atoms for the development of stable DSSCs.

3.4. Comparison study of the past research using urea derivatives as additives for polymers as GPEs in DSSCs

In 2017, Pavithra *et al.* used simple thioureas as additives in polyethylene oxide-based gel polymer electrolytes, which



Fig. 13 Stability chart of the photovoltaic parameters: (a) efficiency, (b) J_{sc} , (c) V_{oc} , and (d) FF for the prepared GPEs.

attained a higher PCE of 6.43%.⁵¹ Again in 2017, they used urea as an additive in polyethylene oxide and iodine/iodide redox couple as the electrolyte with the highest efficiency of 6.82%.⁵² In 2019, our group reported a PCE of 9.1% for gel polymer electrolyte prepared using hydroxypropyl cellulose with symmetric thiourea derivatives of tetramethylbenzidine with $Co(\pi/m)$ phen redox couple.⁴⁸ From the above-mentioned literature, we can conclude that using heteroatom-rich aromatic compounds with distinctive polymers for GPEs can help to obtain stable and efficient dye-sensitized solar cell devices.

4. Conclusion

Cost-effective and modestly synthesized oxydianiline core-based thioureas with an iodine/iodide redox couple and PVDF/PEG-PPG-PEG polymers as GPEs were utilized for DSSCs. The effect of the inorganic filler, *i.e.*, nano-TiO₂ in GPE was also comparatively studied. Moreover, the improved performance was due to the presence of PEG units, which are well known for high ionic conductivity, and the heteroatoms present in the thiourea derivatives interacted more readily with iodine to form charge transfer complexes. The organic additives facilitated an increase in efficiency compared to nano-TiO₂. The enhanced ion migration and decrease in the sublimation of iodine improved the I⁻ concentration in the electrolyte, which rapidly improved $J_{\rm sc}$, and the thioureas transferred the Fermi level to a negative potential on TiO₂. Typically, pyridine groups at the periphery of the thiourea showed the best results for the GPE in DSSCs. Furthermore, V_{oc} increased upon the addition of the additives in GPEs and followed the order **OPPT** > **OPMT** > **OPNT** > **OPBT**. This also matched the ionic conductivity order and positively impacted the DSSC applications. The higher recombination resistance and increased electron lifetime were also attributed to the addition of the thioureas, which further validated that the improved effect was due to the organic additives rather than nano-TiO₂.

Conflicts of interest

The authors declare no conflicts of interest.

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