

# Effects of Freeze–Thaw Cycles on the Quality of a Novel Mixed Grain Composite Dough and Its Product (Potato-Oat Yu): Hybridization of Potatoes and Oats

Xi Zhang, Guangyue Ren,\* Wenchao Liu,\* Linlin Li, Weiwei Cao, Libo Wang, and Xu Duan

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<b>ABSTRACT:</b> To prov composite dough and quality of potato-oat c thaw cycles. The study rheological properties, assessment. The influer	ide a theoretical basis for the frozen s its products, this investigation exami omposite dough and its resulting pro- measured key aspects such as moistu- water state, protein secondary structure ince of these factors on the product's quar-	torage of potato-oat ines changes in the duct during freeze— re content, dynamic e, color, and sensory ality is analyzed. The	

findings revealed that the freeze-thaw treatment caused a reduction in water content, freezable water, and deeply bound water, as well as an increase in weakly bound water,  $\beta$ -sheet, random coil, and  $\alpha$ -helix, and a decreased  $\beta$ -turn of the potato-oat composite dough. Additionally, the dough treated by freeze-thaw cycles resulted in darker color, and the sensory properties of the product were affected significantly after exceeding three freeze-thaw cycles. Moreover, an increase in the number of freeze-thaw cycles resulted in an upward trend of

moisture content for the composite dough, whereas G' initially increased and then decreased. The G'' of the composite dough peaked after the third freeze-thaw cycle. Overall, the composite dough quality significantly deteriorated at the fourth freeze-thaw cycle. There was a significant increase in the freezable water content, the largest modulus of elasticity, and the smallest tan  $\delta$ . Therefore, the usage of the potato-oat composite dough should not exceed three cycles.

# 1. INTRODUCTION

Fresh products have a short shelf life when stored at room temperature, and deterioration occurs during storage. Therefore, consumer acceptance of the product decreases.<sup>1</sup> This, coupled with the increased demand for frozen nonfermented dough in the Chinese market as the economy develops, has led to a constant search for ways to control the quality of the product. As a result, the freezing technique has emerged.<sup>2</sup> The origins of frozen dough can be traced back to the 20th century, and since then, it has experienced rapid evolution. The widespread adoption of frozen dough by both producers and consumers can be attributed to its numerous benefits, such as its convenience for transportation, its time-saving properties, and its high production efficiency.<sup>3</sup> Examining the quality transformations that occur during frozen dough storage makes it feasible to improve the taste and freshness of the end product. During the freezing process, both mechanical and thermal stresses are exerted on the dough as the water expands during the formation of ice crystals, which subsequently disrupts the gluten network structure and alters the moisture distribution within the dough.<sup>4</sup> These alterations could directly affect the dough quality directly.

The cultivation of potatoes dates back approximately 8000 years, making it one of the oldest food crops. Currently, it

ranks as the third most significant food crop globally, following rice and wheat.<sup>5</sup> Notably, China stands out as the largest producer of potatoes and has witnessed substantial growth in potato consumption. Given the increasing demands of a growing population, potatoes are assuming greater importance as a staple food crop.<sup>6</sup> Since 2015, a potato staple food strategy has been implemented in China, with a primary focus on processing potatoes into staple food products such as steamed buns and noodles.<sup>7</sup> This strategic initiative seeks to maximize the utilization and worth of potatoes in meeting the dietary needs of the people. Oats, a cereal crop cultivated worldwide, exhibit a higher potential to prosper in marginal settings than other grains.<sup>8</sup> Besides being grown for grain production, oats are also commonly used as a forage crop for cereal and livestock farming. They are highly valued for their nutritional content, which benefits both human and animal diets.<sup>9</sup> Both potatoes and oats are significant crops, with widespread

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cultivation and utilization worldwide. Potatoes serve as an energy source and contain numerous essential nutrients, including vitamin C and potassium, and are high in essential amino acids in protein.<sup>10</sup> On the other hand, oats possess a high level of dietary fiber and carbohydrates, predominantly consisting of unsaturated fats. Both crops present various nutritional advantages and make a valuable contribution to enhancing human health.<sup>11</sup> It was demonstrated that adding oat flour significantly increased  $\beta$ -glucan levels, resulting in lower postprandial blood glucose levels compared to wheat flour alone (p < 0.05).<sup>12</sup> Additionally, adding potato flour increased dietary fiber, ash, and antioxidant activity, while decreasing the estimated glycemic index compared to wheat flour alone.<sup>13</sup> Potato-oat yu is a dish with a special place in the culinary traditions of Hebei, Inner Mongolia, and Shanxi in China. It is known for its soft and springy texture and is shaped like a fish. The unique delicacy is primarily made using a combination of potatoes and oats and is commonly served in a cooked form, either hot or cold.

This experiment analyzed the quality indicators of potato and oat dough through 0 to 4 freeze-thaw cycles (wherein freezing at -18 °C was done for 15 days, followed by thawing at 25 °C for 2 h, constituting a single cycle). The study aimed to investigate the impact of freeze-thaw cycles on potato-oat composite dough quality and deterioration. At the same time, the effect of the freeze-thaw cycle on the quality of potato-oat yu, an important product of the composite dough, was also investigated in detail. These provide a reference for the preservation and transportation of the dough and lay the foundation for further research on the protection mechanism.

#### 2. MATERIALS AND METHODS

**2.1. Materials.** Oat flour: Liangcheng County Century Grain Company Limited from Ulanqab, Inner Mongolia, produced in Inner Mongolia.

Potato: The species belongs to "Chinese potato no. 2", originally from Luoyang City, Henan Province, China.

2.2. Preparation of Potato-Oat Composite Dough. The potatoes underwent a series of preparation steps including washing, peeling, and slicing. Subsequently, they were placed into a steamer once the water reached the boiling point. The potatoes were then steamed for a duration of 15 min, after which they were carefully removed from the steamer and mashed to achieve a uniform consistency, then quickly added the oat flour, and mixed well to make a potato-oat composite fresh dough (according to previous studies, the share of potatoes was 22.5%). The fresh dough was sealed in a polypropylene bag and immediately frozen at -18 °C for 15 days (the total thickness of the double layer of the bag is 12 mm, and the size is  $19 \times 14$  cm, from Guangzhou Yuexingkun Manufacturing Co.), then thawed at 25 °C for 2 h. Composite dough without freeze-thaw cycles and after 1, 2, 3, and 4 freeze-thaw cycles are denoted by 0, 1, 2, 3, and 4, respectively. The same freezing and thawing process was repeated four times consecutively. Finally, the dough samples were steamed in a dedicated steamer for a duration of 20 min. The resulting product, known as potato-oat yu (Figure 1), was obtained following this extensive process.

The mentioned controls refer to fresh dough that has not undergone freeze-thawing and potato-oat yu made from fresh dough.

**2.3. Moisture Content Analysis of Compound Dough.** The moisture content of the potato-oat composite dough was



Figure 1. Photo of potato-oat yu.

determined via the method described by Ding et al.<sup>14</sup> with slight adjustments. In the initial stage of the experiment, an aluminum box was dried at 105 °C until it reached a constant weight, and its mass referred to as  $M_0$  (g) was determined. Subsequently, 1 g of the dough sample was thawed at room temperature until it reached a temperature of 24 °C, and its mass was recorded as  $M_1$  (g). The dried dough's final mass was measured as  $M_2$  (g) after undergoing drying in an oven at 105 °C until it reached a stable weight. Calculation of the dough's moisture content followed eq 1:

Moisture content = 
$$\frac{M_2 - M_1}{M_1 - M_0} \times 100\%$$
 (1)

2.4. Dynamic Rheological Properties Analysis of Compound Dough. Dynamic frequency scans were carried out on each sample to determine the frequency parameters, including energy storage modulus (G') and loss modulus (G'') and tan  $\delta$  (tan  $\delta = G''/G'$ ). Test parameters were slightly modified according to the method of Wang et al.<sup>15</sup> the scan frequency interval was set between 0.1 and 40.0 Hz, and the plate diameter was configured as 40 mm with a parallel plate spacing of 1 mm. The tests were conducted at a temperature of 25 °C with a strain of 0.5%.

Temperature scans were recorded between 25 and 80 °C, with an increase of 5 °C per minute. The storage modulus (G') and loss modulus (G'') were measured at a constant strain of 0.5% and a frequency of 1 Hz.

**2.5. Content of Freezable Water (FW) in Dough.** The freezable water content (FW) of frozen dough was determined utilizing Waleed's method<sup>16</sup> with minor adjustments. To achieve this, samples were frozen at a rate of 10 °C/min commencing at 20 °C, until reaching -30 °C. Then, they were held for 2 min at -30 °C and subsequently heated to 0 °C at a rate of 10 °C/min. The calculation of FW followed the given formula given in eq 2:

$$FW(\%) = \frac{\Delta H}{\Delta H_0} \times 100$$
<sup>(2)</sup>

where FW is the freezable water content (%),  $\Delta H$  is the latent heat of melting of ice in the sample, and the latent heat of ice melting  $\Delta H_0 = 334$  J/g.

**2.6. Water State Analysis of Composite Dough.** The moisture state of the composite dough was analyzed using low-field NMR (Niu Mai Electronic Technology Co., Ltd., Shanghai), following the methodology of Nawaz et al.<sup>17</sup> The weight of the sample for each test is 3 g. To avoid any loss of moisture, the sample was carefully wrapped with a cling film. Afterward, the wrapped sample was placed inside the tube of low-field nuclear magnetic resonance and positioned in an LF-

NMR instrument for analysis. The test parameters used for the determination included a total of 89,992 sampling points (TD), 3000 echoes (NECH), and 16 repetitions (NS).

**2.7. FTIR Analysis of Composite Dough.** The protein secondary structure of composite dough was determined using the method reported by Li et al.<sup>18</sup> The sample was ground to a homogeneous powder by placing the sample in a mortar and pestle with potassium bromide at a mass ratio of 1:100. The resulting sheet was then measured using Fourier transform infrared (FTIR) (VERTEX70, Bruker Corporation, Karlsruher, Germany) spectroscopy in transmission mode, employing the following parameters: for further analysis, spectra between 1600 and 1700 cm<sup>-1</sup> were selected from a scanning range of 400–4000 cm<sup>-1</sup>. The collected spectra were subjected to fitting analysis using Peak Fitv4.12 software.

**2.8.** Microstructure Analysis of Composite Dough. Observation of the microstructure of potato-oat composite dough by SEM (FlexSEM1000, HITACHI) at 1000×, according to the method of Guo et al.<sup>19</sup> After vacuum freeze-drying (wet base moisture content below 10%), small pieces of dough with a smooth surface in the middle of the dough were taken and observed using a scanning electron microscope.

**2.9.** Color Analysis of Potato-Oat Yu. The color of potato-oat yu, in terms of  $\Delta E$ ,  $C^*$ ,  $H^*$ , and browning index (BI), was determined by a colorimeter (X-rite Co., USA) following the method of Liu et al.<sup>20</sup> The calculation formula of each index is as follows:

$$\Delta E = [(\Delta L^*)^2 + (\Delta a^*)^2 + (\Delta b)^{*2}]^{1/2}$$
(3)

$$C^* = (a^{*^2} + b^{*^2})^{1/2} \tag{4}$$

$$H^* = \arctan\left(\frac{b^*}{a^*}\right) \tag{5}$$

BI = 
$$\frac{x - 0.31}{0.17} \times 100, x = \frac{a^* + 1.75L^*}{5.647L^* + a^* - 3.012b^*}$$
 (6)

where  $L^*$  for lightness,  $a^*$  for redness,  $b^*$  for yellowness, and the total color ( $\Delta E$ ) variation index, hue ( $H^*$ ), chroma ( $C^*$ ), and browning index (BI) calculated by these equations.

**2.10. Sensory Determination of Potato-Oat Yu.** After cooking, the potato-oat yu was cooled at room temperature for 30 min and then evaluated by 50 trained sensory evaluators in terms of color, smoothness, smell, elasticity, hardness, and chewiness with reference to Table 1.

**2.11. Statistical Analysis.** Unless otherwise stated, all experiments were conducted in triplicate and the experimental data were analyzed by ANOVA with 95% confidence according to the new Duncan method. SPASS software (version 20, IBM, USA) was used for data analysis.

# 3. RESULTS AND DISCUSSION

**3.1. Effect of Freeze–Thaw Cycles on the Moisture Content of Potato-Oat Composite Dough.** The moisture content of the composite dough made from potatoes and oats was evaluated with varying freeze–thaw cycles, as shown in Figure 2. The data indicates a significant decline in moisture content after the third freeze–thaw cycle (p < 0.05). This may be attributed to the creation of ice crystals, which can hamper the physical makeup of the dough, particularly the network of

## Table 1. Score Scoring Criteria of Potato-Oat Yu

indicator	total	score scoring criteria
color	15	light brown, uniform color $(12-15)$ ; darker but acceptable color $(6-11)$ ; dark brown or dark spots $(0-5)$
smoothness	10	smooth and delicate surface without folds or bumpy spots $(8-10)$ ; smooth surface with low gloss $(4-7)$ ; uneven surface and poor gloss $(0-3)$
odor	15	fresh and pleasant without odor $(12-15)$ ; odor is not easily detected $(5-11)$ ; no fragrance or odor $(0-5)$
elasticity	20	fast recovery after pressing, no deformation (16–20); faster recovery, small deformation (12–15); poor recovery (0–11)
hardness	20	moderate softness $(16-20)$ ; slightly hard or soft $(12-15)$ ; limp or difficult to chew $(0-11)$
chewiness	20	chewing time is close to normal chewing time $(16-20)$ ; easier to chew or more resistant to chewing $(12-15)$ ; no chewiness or too long chewing time $(0-11)$



Figure 2. Effect of freeze-thaw cycles on the moisture content of the potato-oat composite dough.

gluten protein arrangement.<sup>21</sup> It should be emphasized that this impaired structure could have an adverse effect on the dough quality. The phenomenon results in a decrease in the water-holding capacity of gluten protein, thereby decreasing the dough's water-holding capacity. Damage to the dough is further amplified by subsequent freeze—thaw cycles,<sup>22</sup> which further diminishes its water-holding capacity. This process induces water to migrate from the interior of the dough to its surface, leading to moisture loss and, consequently, a reduction in water content.<sup>23</sup>

**3.2. Effect of Freeze–Thaw Cycles on the Rheological Properties of Potato-Oat Dough.** The effects of varying numbers of freeze–thaw cycles on the storage modulus (G') and loss modulus (G'') of the samples, as well as the calculation results of tan  $\delta$  (tan  $\delta = G''/G'$ ) for the composite doughs, are illustrated in Figure 3.

According to Figure 3A–C, with the increase of frequency, the G' and G'' of the composite dough show a gradual increase, suggesting that the viscoelasticity of the dough is improved by the freeze–thaw treatment.<sup>24</sup> The swelling of the dough stemming from the growth of ice crystals inside along with reduced gluten cross-linking and redistribution of water can be linked to this phenomenon.<sup>25</sup> As a consequence, the volume of the loose dough expands during ice crystal growth and melting,



Figure 3. (A–F) Effect of freeze–thaw cycles on the rheological properties of potato-oat dough.

resulting in a gradual increase in G'. On the other hand, as the frequency increased, the G'' of each dough displays a declining and then increasing trend. For the frequencies below 0.25, G'' (4) > G'' (3) > G'' (2) > G'' (0) > G'' (1). However, for the frequencies exceeding 0.25, the composite dough exhibits a trend of decreasing G'' values in the order G'' (3) > G'' (4) > G'' (2) > G'' (0) > G'' (1). Additionally, the G' values of the composite dough are consistently higher than G'' at any given frequency, with tan  $\delta$  remaining below 1. These results suggest that the composite dough behaves as a viscoelastic solid with a greater tendency for elasticity than viscosity.

The thermal characteristics of the composite dough were investigated by heating experiments with a rheometer, as shown in Figure 3D-F. During the heating process, as the temperature increased, the dough's G' and G'' decreased initially, subsequently increased, and decreased again. The storage and loss modulus of the composite dough dropped within the temperature range of around 25-45 °C, probably because the starch molecules dissolved and absorbed water as the temperature increased. From about 45–75  $^{\circ}$ C, the G' exhibited a rapid increase, reaching a peak, and subsequently declining. This might be because the G'' of the composite dough expanded further and formed more cross-linked structures as the temperature continued to rise, resulting in a gradual increase in the elastic and viscous moduli.<sup>26</sup> Consequently, the G' began to increase, indicating that the pasting of starch and the destabilization of protein due to thermal denaturation.<sup>27</sup> Following the attainment of the maximum value of the G' and G'' of the composite dough was reached, the subsequent decrease in these parameters signifies the denaturation and pasting of the protein and starch constituents within the dough.<sup>28</sup> With an increase in the number of freeze-thaw cycles, the peak temperature observed during the heating experiments progressively decreased. This trend is probably caused by the extended freeze-thaw period that destabilizes the protein in the composite dough, thus changing its thermal features.

**3.3. Effect of Freeze–Thaw Cycles on the Freezable Water Content of Potato-Oat Dough.** Figure 4 presents an illustration of the impact of freeze–thaw cycles on the free



Figure 4. Effect of freeze-thaw cycles on the freezable water content of potato-oat dough.

water content of potato and oat dough. Freezable water includes free water and partially freezable combined water.<sup>2</sup> The existence of freezable water affects frozen dough's quality, as it decides the formation of ice crystals. Notably, significant variations (p < 0.05) in freezable water concentration were identified after diverse freeze-thaw cycle counts. The redistribution and migration of water molecules within the composite dough due to freeze-thaw cycles alters its water distribution, resulting in a notable increase in freezable water content. This, in turn, indicates the formation of more ice crystals and physical damage to the dough. Previous studies by Lu and Grant<sup>30</sup> show that as the number of freezing days increases, the gluten network within the dough becomes disrupted, resulting in the release of water from the gluten and starch matrix. Consequently, the free water content increases. A higher freezable water content indicates greater damage to the composite dough during freeze-thaw processes.<sup>31</sup> With the increase of freezing and thawing times, the gluten network is destroyed, causing some bound water to become free and resulting in an increase in the freezable water content.

**3.4. Effect of Freeze–Thaw Cycles on Water Migration in Potato-Oat Dough.** Three distinct peaks were identified in the low-field NMR spectrum of the composite dough and labeled as  $A_{21}$ ,  $A_{22}$ , and  $A_{23}$ , where  $A_{21}$  represents deeply bound water, which corresponds to water molecules surrounded by macromolecular chemical structures such as proteins;  $A_{22}$  corresponds to weakly bound water, which refers to water molecules located away from macromolecules and exists in a relatively free form; and  $A_{23}$  corresponds to free water, which displays higher mobility.<sup>32</sup>

Figure 5 and Table 2 demonstrate the significant impact of freeze-thaw cycles on the transverse relaxation times  $(A_{21}, A_{22}, A_$ 



Figure 5. Effect of freeze-thaw cycles on water migration in potatooat dough.

and  $A_{23}$ ) of the composite dough. After undergoing freezethaw cycles, the  $A_{22}$  value of the composite dough was significantly larger compared to that of the fresh dough samples (p < 0.05). Additionally, the  $A_{21}$  value of the composite dough significantly decreased after different numbers of freeze-thaw cycles (p < 0.05), which aligns with the findings reported by Tang et al.<sup>33</sup> The separation of water from gluten occurs during the freeze-thaw cycle, and during

Table 2. Effect of Freeze–Thaw Cycles on Water Migration in Potato-Oat Dough<sup>a</sup>

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freeze-thaw cycle	A <sub>21</sub> (%)	A <sub>22</sub> (%)	A <sub>23</sub> (%)
0	$8.94 \pm 0.25^{a}$	$90.96 \pm 0.22^{a}$	$0.13 \pm 0.07^{\circ}$
1	$7.01 \pm 0.12^{b}$	$92.18 \pm 0.13^{b}$	$0.82 \pm 0.01^{a}$
2	$6.90 \pm 0.16^{bc}$	$92.94 \pm 0.16^{b}$	$0.16 \pm 0.00^{\circ}$
3	$6.29 \pm 0.40^{\circ}$	$93.19 \pm 0.26^{\circ}$	$0.52 \pm 0.14^{b}$
4	$5.08 \pm 0.18^{d}$	$94.43 \pm 0.06^{d}$	$0.49 \pm 0.12^{b}$
<sup>a</sup> Note: Different	lowercase letters	in the same	column indicate

significant differences (p < 0.05).

thawing, the resulting aqueous phase interacts with the gluten matrix. This interaction reduces the gluten's ability to bind water, thereby leading to a decrease in  $A_{21}$ .<sup>34</sup> Moreover, the freeze-thaw cycle induces changes in protein conformation, resulting in an increased protein surface area and weakened binding between protein and water molecules.<sup>35</sup> This phenomenon leads to the transfer of deeply bound water to semibound water, indicating a weakening of the interaction between protein and water molecules during the freeze-thaw cycle.

3.5. Effect of Freeze-Thaw Cycles on the Secondary Structure of Potato-Oat Dough Proteins. Figure 6 and



Figure 6. Effect of freeze-thaw cycles on the secondary structure of potato-oat dough.

Table 3 present the structural contents of the  $\beta$ -sheet, random coil,  $\alpha$ -helix, and  $\beta$ -turn in the potato-oat composite dough. The amide I band appears in the wavenumber range between 1700 and 1610 cm<sup>-1</sup> and is an important component of

protein secondary structure FTIR spectra.<sup>36</sup> The composite dough without any freeze—thaw cycles exhibited 25.56%  $\beta$ -sheet, 12.11% random coil, 24.44%  $\alpha$ -helix, and 23.53%  $\beta$ -turn. Interestingly, after three freeze—thaw cycles, the content of random coil and  $\alpha$ -helix significantly increased by 2.4 and 2.33%, respectively (p < 0.05). Conversely, the  $\beta$ -turn content decreased significantly by 6.97% (p < 0.05).

The reduction in  $\beta$ -turn content is particularly noteworthy, as the  $\beta$ -turn structure contributes to the elongation of the dough.<sup>37</sup> Freezing and thawing processes appear to decrease the elongation properties of the composite dough. This implies that the  $\beta$ -turn structure, which involves a reversal of the polypeptide chain by 180°, cannot be effectively maintained and is transformed into a  $\beta$ -sheet structure. Additionally, the increase in  $\alpha$ -helix content is known to result in enhanced adhesion of the dough,<sup>38</sup> which aligns with the rheological properties discussed earlier regarding the composite dough. During the freeze—thaw process, a positive correlation was observed between the  $\beta$ -sheet and the values of A<sub>21</sub>. This suggests that changes in the secondary structure of proteins are related to water rearrangement during freezing and thawing.

**3.6. Effect of Freeze–Thaw Cycles on the Microstructure of Potato-Oat Composite Doughs.** Figure 7 shows the effect of freeze–thaw cycles on the microstructure of potato-oat composite dough. The microscopic network structure of the composite dough was dense and orderly before it underwent freeze–thaw cycles. However, with an increase in the number of cycles, the structure became increasingly loose and disordered, with more small holes appearing and partial detachment of the starch-encapsulated network structure. The increase in free water after a freeze– thaw cycle can lead to an increase in crystalline ice, which damages the network structure.<sup>35</sup> During the freeze–thaw cycle, the water crystallizes, melts, and recrystallizes, causing repetitive damage to the network structure.<sup>39</sup>

**3.7. Effect of Freeze–Thaw Cycles on the Color of Potato-Oat Yu.** Table 4 presents the impact of the number of freeze–thaw cycles on the color difference of potato-oat yu. Following the first cycle of freeze–thaw,  $\Delta E$  significantly decreased (p < 0.05) compared to the nonfreeze–thaw treated samples. Additionally, after the second freeze–thaw cycle,  $H^*$ was significantly reduced, while no significant changes were observed in  $C^*$  and BI after the freeze–thaw cycles. With an increase in the number of freeze–thaw cycles, the  $L^*$  value of potato-oat yu gradually decreased, indicating a tendency for the dough to become darker. When compared to the fresh potato-oat yu samples, the  $L^*$  values of potato-oat yu treated with freeze–thaw cycles were consistently smaller, indicating a significant decrease in brightness at the fourth freeze–thaw cycle (p < 0.05).

Table 3. Effect of Freeze-Thaw Cycles on the Secondary Structure of Potato-Oat Dough Proteins<sup>a</sup>

freeze-thaw cycle	$\beta$ -sheet	random coil	$\alpha$ -helix	$\beta$ -turn
0	$25.56 \pm 0.04^{b}$	$12.11 \pm 0.04^{b}$	$24.44 \pm 0.01^{b}$	$23.53 \pm 0.15^{a}$
1	$25.66 \pm 0.11^{ab}$	$12.20 \pm 0.09^{b}$	$24.29 \pm 0.22^{b}$	$23.61 \pm 0.05^{a}$
2	$26.68 \pm 1.86^{ab}$	$12.85 \pm 0.93^{ab}$	$25.67 \pm 1.87^{ab}$	$20.04 \pm 5.19^{ab}$
3	$27.92 \pm 0.17^{ab}$	$13.51 \pm 0.01^{a}$	$26.77 \pm 0.02^{a}$	$16.56 \pm 0.01^{b}$
4	$27.79 \pm 0.24^{a}$	$13.73 \pm 0.19^{a}$	$26.93 \pm 0.02^{a}$	$16.59 \pm 0.15^{b}$

<sup>*a*</sup>Note: Different lowercase letters in the same column indicate significant differences (p < 0.05).



Figure 7. Effect of freeze-thaw cycles on the microstructure of potato-oat composite doughs.

Table 4.	Effect of	Freeze-Thaw	Cycles on	the Color	of Potato-	Jat Yu <sup>a</sup>

freeze-thaw cycle	$L^*$	<i>a</i> *	$b^*$	$\Delta E$	$C^*$	$H^*$	BI
0	$73.28 \pm 0.39^{a}$	$-0.39 \pm 0.32^{\circ}$	$22.27 \pm 1.14^{a}$	-	$22.28 \pm 1.62^{a}$	$1.55 \pm 0.02^{a}$	$1.55 \pm 0.02^{a}$
1	$71.95 \pm 2.28^{a}$	$-0.46 \pm 0.23^{\circ}$	$21.55 \pm 1.29^{a}$	$7.62 \pm 2.74^{a}$	$21.56 \pm 1.83^{a}$	$1.55 \pm 0.01^{a}$	$1.55 \pm 0.01^{a}$
2	$71.20 \pm 0.86^{ab}$	$0.62 \pm 0.17^{b}$	$23.63 \pm 2.04^{a}$	$3.78 \pm 1.81^{b}$	$23.64 \pm 2.89^{a}$	$1.54 \pm 0.01^{a}$	$1.54 \pm 0.01^{a}$
3	$70.04 \pm 0.66^{ab}$	$2.60 \pm 0.23^{a}$	$25.08 \pm 1.96^{a}$	$3.83 \pm 1.61^{b}$	$25.21 \pm 2.79^{a}$	$1.47 \pm 0.00^{b}$	$1.47 \pm 0.00^{a}$
4	$68.40 \pm 0.08^{b}$	$2.88 \pm 0.15^{a}$	$25.85 \pm 1.43^{a}$	$2.71 \pm 1.25^{b}$	$26.01 \pm 2.03^{a}$	$1.46 \pm 0.00^{b}$	$1.46 \pm 0.00^{a}$
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<sup>a</sup>Note: Different lowercase letters in the same column indicate significant differences (p < 0.05).

The  $a^*$  value exhibited a gradual increase as the number of freeze-thaw cycles increased, indicating a transition to a reddish hue in potato-oat yu. Consequently, the dynamic freeze-thaw cycles evidently influenced the brightness and redness of the dough. This can be attributed to the temperature fluctuations caused by the freeze-thaw cycles, which disrupt the gluten network structure and reduce its density.

**3.8. Effect of Freeze–Thaw Cycles on the Sensory Determination of Potato-Oat Yu.** Figure 8 and Table 5 illustrate the impact of different numbers of freeze–thaw cycles on the sensory evaluation of potato-oat yu. As demonstrated, sensory scores of potato-oat yu declined systematically as the number of freeze–thaw cycles increased, and a sharp drop was noted after the third cycle. Notably, degradation of potato-oat yu texture is thought to be responsible for the reported decrease in sensory scores following freezing and thawing. The freeze–thaw process can alter the gluten and protein structures of the dough, resulting in a softer and suboptimal texture. This can potentially compromise the overall eating experience.



Figure 8. Effect of freeze-thaw cycles on the sensory determination of potato-oat yu.

Furthermore, repeated freezing and thawing could also influence the flavor characteristics of the potato-oat yu, leading

freeze-thaw cycle	color	smoothness	odor	elasticity	hardness	chewiness	total score
0	$14.90 \pm 0.14^{a}$	$9.05 \pm 0.21^{a}$	$14.13 \pm 0.62^{a}$	$19.45 \pm 0.13^{a}$	$19.45 \pm 0.21^{a}$	$18.52 \pm 1.90^{a}$	$95.50 \pm 0.71^{a}$
1	$14.85 \pm 0.07^{a}$	$8.95 \pm 0.07^{a}$	$13.70 \pm 0.28^{a}$	$19.17 \pm 0.04^{b}$	$18.55 \pm 0.35^{b}$	$18.27 \pm 1.18^{a}$	$93.50 \pm 0.71^{ab}$
2	$14.20 \pm 0.14^{b}$	$8.40 \pm 0.14^{b}$	$13.55 \pm 0.35^{b}$	$19.02 \pm 0.11^{bc}$	$18.31 \pm 0.09^{b}$	$15.97 \pm 2.81^{a}$	$90.00 \pm 1.41^{b}$
3	$13.50 \pm 0.28^{\circ}$	$7.80 \pm 0.14^{\circ}$	$13.40 \pm 0.14^{\circ}$	$18.82 \pm 0.11^{\circ}$	$17.94 \pm 0.48^{bc}$	$14.54 \pm 1.34^{a}$	$86.00 \pm 1.41^{\circ}$
4	$12.15 \pm 0.21^{d}$	$6.50 \pm 0.28^{d}$	$12.85 \pm 0.07^{d}$	$18.25 \pm 0.07^{d}$	$17.40 \pm 0.14^{\circ}$	$16.35 \pm 0.79^{a}$	$83.50 \pm 0.71^{\circ}$
'Note: Different lowercase letters in the same column indicate significant differences ( $p < 0.05$ ).							

Table 5. Effect of Freeze-Thaw Cycles on the Sensory Determination of Potato-Oat  $Yu^{a}$ 

to reduced freshness owing to changes in moisture content. In summary, an increased number of freeze-thaw cycles can have a negative impact on the sensory evaluation of potato-oat yu.

## 4. CONCLUSIONS

In this study, the impact of freeze—thaw cycles on the moisture content, G', G'', and freezable water content, and potato-oat composite dough's water migration is assessed. Additionally, the color difference, texture characteristics, and sensory evaluation of potato-oat yu are examined. The moisture content and Tan $\delta$  of the potato-oat composite dough altered significantly after three freeze—thaw cycles. Sensory evaluation indicated that the sensory score of potato-oat yu noticeably declined after the third cycle (p < 0.05). As a result, to maintain the quality of the composite dough and its products, it is advisable not to exceed the three freeze—thaw cycles limit.

# AUTHOR INFORMATION

# **Corresponding Authors**

Guangyue Ren – College of Food and Biological Engineering, Henan University of Science and Technology, Luoyang 471023, China; Collaborative Innovation Center of Grain Storage Security, Luoyang 471023, China; Phone: (86) -18131357733; Email: rgy@haust.edu.cn; Fax: (86) -18131357733

Wenchao Liu – College of Food and Biological Engineering, Henan University of Science and Technology, Luoyang 471023, China; Postdoctoral Practice Innovation Base, Luohe Vocational Technology College, Luohe 462002, China; Henan Nanjiecun (Group) Co., Ltd., Linying 462600, China; Phone: (86) -15038597891; Email: wen\_chaoliu@ 163.com; Fax: (86) -15038597891

### Authors

- Xi Zhang College of Food and Biological Engineering, Henan University of Science and Technology, Luoyang 471023, China; orcid.org/0000-0002-6253-0731
- Linlin Li College of Food and Biological Engineering, Henan University of Science and Technology, Luoyang 471023, China

Weiwei Cao – College of Food and Biological Engineering, Henan University of Science and Technology, Luoyang 471023, China; Occid.org/0000-0001-8383-9933

- Libo Wang College of Food and Biological Engineering, Henan University of Science and Technology, Luoyang 471023, China
- Xu Duan College of Food and Biological Engineering, Henan University of Science and Technology, Luoyang 471023, China

Complete contact information is available at: https://pubs.acs.org/10.1021/acsomega.4c00294

## Author Contributions

X.Z.: investigation, methodology, writing (original draft), and writing (review and editing). G.R.: methodology, writing (review and editing), and funding acquisition. W.L.: methodology and writing (review and editing). L.L.: methodology and formal analysis. W.C.: methodology and supervision. L.W.: conceptualization and writing (review and editing). X.D.: conceptualization, supervision, writing (review and editing), and funding acquisition.

#### Notes

The authors declare no competing financial interest.

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