

EDGE ARTICLE

Cite this: *Chem. Sci.*, 2021, 12, 11576

All publication charges for this article have been paid for by the Royal Society of Chemistry

Degradation and regeneration of Fe–N_x active sites for the oxygen reduction reaction: the role of surface oxidation, Fe demetallation and local carbon microporosity†

Dongsheng Xia,^a Chenchen Yu,^a Yinghao Zhao,^a Yinping Wei,^a Haiyan Wu,^a Yongqiang Kang,^{ib} Jia Li,^{*ab} Lin Gan^{ib} ^{*a} and Feiyu Kang^{*ab}

The severe degradation of Fe–N–C electrocatalysts during a long-term oxygen reduction reaction (ORR) has become a major obstacle for application in proton-exchange membrane fuel cells. Understanding the degradation mechanism and regeneration of aged Fe–N–C catalysts would be of particular interest for extending their service life. Herein, we show that the by-product hydrogen peroxide during the ORR not only results in the oxidation of the carbon surface but also causes the demetallation of Fe active sites. Quantitative analysis reveals that the Fe demetallation constitutes the main reason for catalyst degradation, while previously reported carbon surface oxidation plays a minor role. We further reveal that post thermal annealing of the aged catalysts can transform the oxygen functional groups on the carbon surface into micropores. These newly formed micropores not only help to increase the active-site density but also the intrinsic ORR activity of the neighbouring Fe–N₄ sites, both contributing to complete activity recovery of aged Fe–N–C catalysts.

Received 10th July 2021

Accepted 25th July 2021

DOI: 10.1039/d1sc03754d

rsc.li/chemical-science

Introduction

The high cost and scarcity of precious Pt catalysts for the oxygen reduction reaction (ORR) have greatly limited the widespread application of proton-exchange membrane fuel cells, leading to an urgent demand for non-precious metal catalysts (NPMCs) as low-cost alternatives.^{1–3} Among those well-developed NPMCs, carbon materials doped with atomically dispersed transition metal and nitrogen atoms (M–N–C, M = Fe, Co, and Mn *etc.*) become one of the most competitive candidates due to their relatively high ORR kinetic activity.^{4–11} While maximizing the site density of active single-atom metal centres has been long pursued to increase the overall catalytic performance, the key factors controlling the intrinsic activity (namely, the turnover frequencies (TOFs) of the metal centre) are still poorly understood.¹² Recently, modulating local chemical environments neighbouring the active metal centres has shown great promise in improving the ORR catalytic activity of M–N–C catalysts.^{13–17}

Controlling the first-shell coordination number¹⁸ and coordination elements (N, S, P)^{6,19,20} and the self-organized axial ligand (OH)²¹ has been demonstrated to be an efficient approach to improve the ORR activity at the metal centres. Besides the first-shell coordination, the physico-chemical properties of the neighbouring carbon surface have also been reported to play significant roles in controlling the activity of the metal centres. For instance, doping heteroatoms such as N and S into the neighbouring carbon skeleton was reported to be beneficial to the ORR activities by optimizing the electronic structures of the metal centres.^{17,22,23} Creating micropores within the carbon skeleton nearby the Fe centres was also shown as another strategy for boosting the intrinsic activities,^{24–26} yet efficient and facile methods for constructing local microporosity are still lacking.

On the other hand, poor stability is a long-standing problem preventing Fe–N–C catalysts from practical applications.^{17,27} Nowadays, most Fe–N–C catalysts have suffered from significant performance decay by more than half after only tens-of-hour accelerated stress tests (ASTs) in PEMFCs.^{6,22,28,29} The degradation mechanisms of Fe–N–C catalysts have been comprehensively reviewed,^{30–32} yet some of them are still in open debate. One important mechanism is the demetallation (destruction) of the active Fe sites, which proceeds either by direct leaching of the Fe centre³³ or the loss of Fe–N_x species due to carbon corrosion.³⁴ Another well-known degradation mechanism is the mild surface oxidation of the carbon supports due

^aInstitute of Materials Research and Shenzhen Geim Graphene Research Centre, Tsinghua Shenzhen International Graduate School, Tsinghua University, Shenzhen 518055, P. R. China. E-mail: li.jia@sz.tsinghua.edu.cn; lgan@sz.tsinghua.edu.cn; fykang@mail.tsinghua.edu.cn

^bGuangdong Provincial Key Laboratory of Thermal Management Engineering and Materials, Tsinghua Shenzhen International Graduate School, Tsinghua University, Shenzhen 518055, P. R. China

† Electronic supplementary information (ESI) available. See DOI: 10.1039/d1sc03754d



to attack by the *in situ* generated ORR byproduct H_2O_2 and/or the reactive oxygen radicals formed by the Fenton reaction between Fe^{2+} and H_2O_2 . For instance, Jaouen *et al.* adopted acidic H_2O_2 treatments on Fe–N–C single-atom catalysts and found no significant demetallation of Fe but the formation of oxygen functional groups (OFGs) on the carbon supports caused by the reactive oxygen radicals, which led to the loss of intrinsic activity of the Fe centres.²⁷ They further showed that the OFGs could be partially removed by electrochemical reduction, resulting in partial recovery of the ORR activity.²⁷ Overall, the dominating factor contributing to the catalyst degradation is still unclear. Nevertheless, these results suggest that the neighbouring carbon structure also plays an important role in the stability of Fe–N–C catalysts. In this regard, a full regeneration of the aged Fe–N–C catalysts by engineering the neighbouring carbon surface would be of particular interest for extending their lifetime in PEMFCs, which remains largely unexplored.

Herein, we conduct a quantitative analysis of the degradation mechanism of Fe–N–C catalysts and report a novel approach for the complete regeneration of aged catalysts by transforming H_2O_2 -induced OFGs into sub-nanometer micropores under thermal annealing. We show that the acidic H_2O_2 treatment of the Fe–N–C catalysts resulted in both Fe demetallation (decreased active site density) and carbon surface oxidation (lowered TOFs), while the former plays a dominating role. Subsequent thermal annealing promoted the reaction between the OFGs and the carbon support to form sub-nanometer-scale micropores. These micropores not only expose new Fe– N_x active sites but also enhance the intrinsic ORR activity of the neighbouring Fe centres, thus leading to unexpected activity regeneration (even higher than the pristine catalyst). Our results provide direct experimental evidence on the favourable role of local carbon microporosity in boosting the intrinsic activity of Fe– N_x active sites and show a promising approach for the regeneration of degraded Fe–N–C catalysts.

Results and discussion

A single atom Fe catalyst was first prepared by pyrolyzing the Fe-doped zeolitic imidazolate framework-8 (Fe-ZIF-8) precursor at 900 °C under Ar according to a previously reported method^{17,20} and used as the starting material (marked as FeNC900 hereafter). The transmission electron microscopy (TEM) image (Fig. 1a) shows that the FeNC900 catalyst features an average particle size of 40–70 nm, without obvious Fe crystalline particles. The existence of Fe single atoms was evidenced by aberration-corrected high angle annular dark field (HAADF) scanning transmission electron microscopy (STEM) (Fig. 1b). The electron energy loss spectroscopic (EELS) elemental mapping results present the homogeneous distribution of both Fe and N on the carbon matrix (Fig. S2†), implying highly dispersed Fe species on the carbon matrix. The chemical structure of the Fe species in FeNC900 was further determined by Mössbauer spectroscopy (Fig. 1c and Table S1†). Nearly all Fe-containing species exist in the form of single atom Fe sites, involving D1 ($\text{Fe}(\text{III})\text{N}_4\text{C}_{12}$, high spin, 53.7%), D2 ($\text{Fe}(\text{II})\text{N}_4\text{C}_{10}$,

low or medium spin, 38.3%) and D3 ($\text{Fe}(\text{II})\text{N}_4\text{C}$, high spin, 8.1%).⁵ Three other controlled catalysts prepared in this work are FeNC900-HP, FeNC900-HP-600, and FeNC900-HP-900, respectively, where HP denotes acidic H_2O_2 treatment and 600/900 the temperatures of the post thermal activation. The detailed synthesis procedure of these catalysts is described in the Experimental section.

We start with the degradation of the FeNC900 catalyst by a series of electrochemical/chemical accelerated stress test (AST) protocols in 0.1 M HClO_4 electrolyte, as depicted in Fig. 1d. After 5000 potential cycles (0.6–0.9 V/RHE) in N_2 -saturated 0.1 M HClO_4 (AST protocol (i)), the FeNC900 catalyst shows negligible ORR activity decay (Fig. 1e). In stark contrast, when performing the same potential cycling in O_2 -saturated 0.1 M HClO_4 (protocol (ii)), significant activity loss in terms of 19 mV drop in half-wave potential is observed, which supports recent findings that O_2 plays an important role in the activity degradation of Fe–N–C catalysts.³⁵ Specifically, the reactive oxygen-containing free radicals produced between Fe and H_2O_2 (the byproduct of the ORR) *via* the Fenton reaction caused the corrosion and degradation of the catalyst.³⁶ This was corroborated by the same potential cycling performed in N_2 -saturated 0.1 M HClO_4 containing 1 mM H_2O_2 (protocol (iii)). In this case, a loss of 30 mV in the half-wave potential occurs. To mimic the catalyst degradation induced by the Fenton reaction, the FeNC900 catalyst was further subjected to chemical H_2O_2 treatment in 0.1 M HClO_4 , which showed a significant ORR activity loss as well (Fig. 1e and S3a†). Moreover, the H_2O_2 -treated catalyst shows higher selectivity to the two-electron ORR pathway (Fig. S3b†), which in turn leads to a higher yield of the byproduct H_2O_2 and thus higher activity decay (Fig. S3c†). These results imply that the activity degradation of Fe–N–C catalysts would be continuously accelerated due to increasing H_2O_2 yield during the ORR, which becomes one of the main obstacles for practical application.

In order to regenerate the FeNC900-HP catalyst, thermal annealing at 600 or 900 °C under an Ar atmosphere was then conducted in an attempt to reduce/remove the OFGs on the carbon surface generated during catalyst degradation. Previously, Choi *et al.* performed electrochemical reduction of highly oxidized Fe–N–C catalysts, which only achieved a partial recovery of the ORR activity due to incomplete removal of the formed OFGs, especially epoxy groups.²⁷ Herein, we found that the use of high-temperature thermal reduction can effectively remove the surface OFGs caused by acidic H_2O_2 treatment (as shown below) and therefore enable the ORR activity regeneration of the FeNC900-HP catalyst in a more efficient manner.

Specifically, the FeNC900-HP-600 catalyst shows partial ORR activity recovery, whereas the FeNC900-HP-900 catalyst exhibits complete regeneration of the ORR activity even with a higher half-wave potential (Fig. 1f) and higher kinetic activity at 0.8 V/RHE (Fig. 1g) than the FeNC900 catalyst. The activity of the FeNC900-HP-900 catalyst can be further enhanced by subsequent ammonolysis (denoted as FeNC900-HP-900A) due to the increased Lewis basicity of its carbon matrix as reported in previous literature.²³

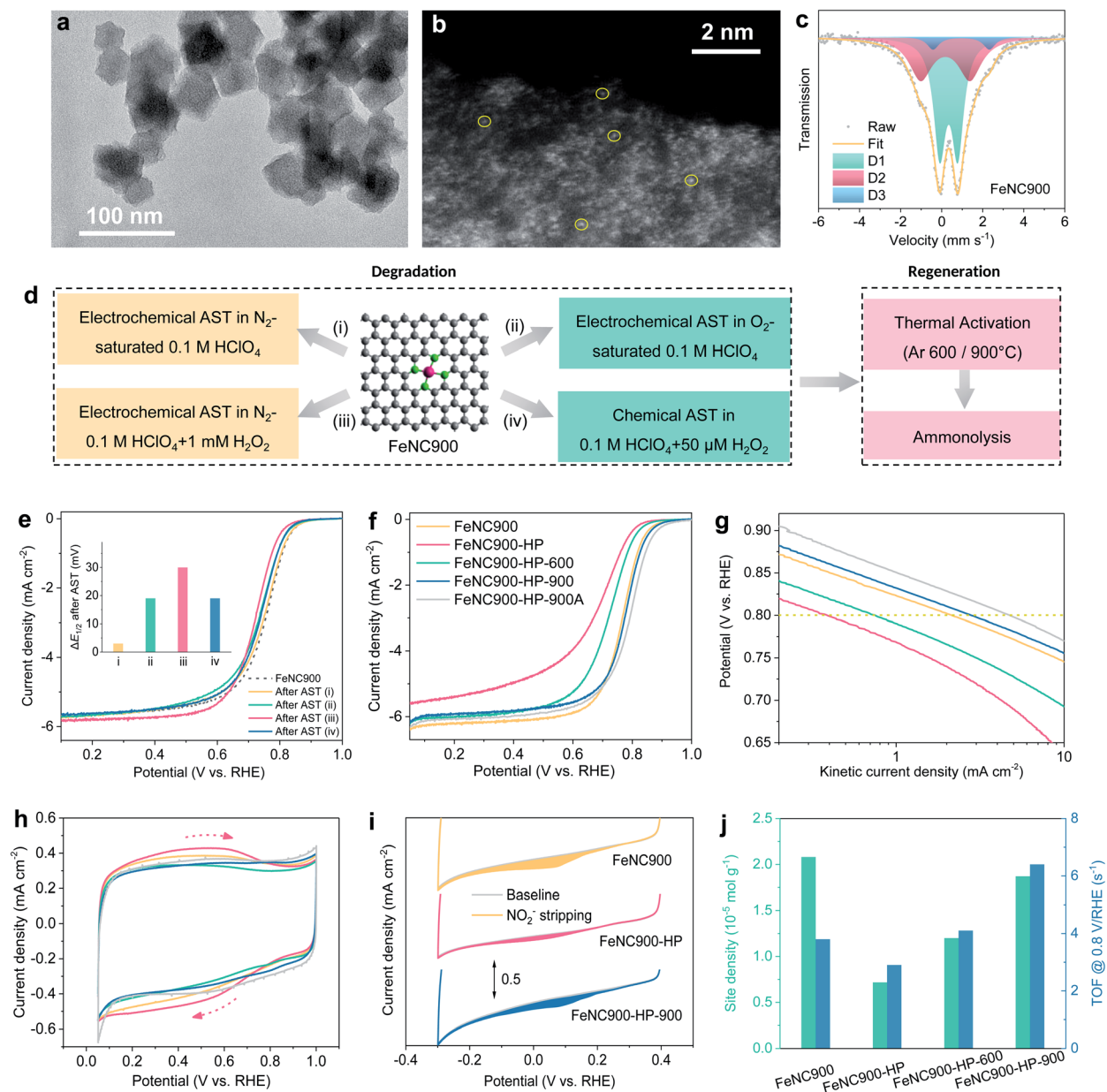


Fig. 1 (a–c) Low-magnification TEM image (a), aberration-corrected HAADF-STEM image (b), and Mössbauer spectrum (c) of the FeNC900 catalyst. (d) Electrochemical/chemical ASTs and post thermal annealing for FeNC900. (e) Linear scanning voltammetry (LSV) curves of various AST-treated Fe–N–C catalysts. The inset shows the corresponding half-wave potential ($E_{1/2}$) losses. Testing conditions: electrochemical AST: 5000 potential cycles between 0.6 and 0.9 V/RHE at a scan rate of 50 mV s^{-1} ; chemical AST: 60 h. (f) LSV curves (5 mV s^{-1} , 1600 r.p.m.) in O_2 -saturated 0.1 M HClO_4 of the prepared Fe–N–C catalysts and (g) their corresponding Tafel plots. (h) Cyclic voltammetry (CV) curves of the prepared Fe–N–C catalysts at a scan rate of 5 mV s^{-1} in N_2 -saturated 0.1 M HClO_4 . (i) *In situ* electrochemical NO_2^- stripping CV curves. (j) Quantitative analysis based on the NO_2^- -stripping results of the Fe–N_x active sites in the prepared Fe–N–C catalysts. All electrochemical characterization on the RDE was performed with a catalyst loading of 0.4 mg cm^{-2} .

The surface properties of different Fe–N–C catalysts were then characterized by cyclic voltammetry (CV) under N_2 conditions (Fig. 1h). The broad redox peak around 0.6 V/RHE, which presumably originates from the oxidation/reduction of the hydroquinone/quinone-like groups on the carbon surface,³⁷ is markedly enhanced on the FeNC900-HP catalyst compared to the FeNC900 catalyst, evidencing a higher concentration of OFGs caused by the acidic H_2O_2 treatment. As expected, the

OFG concentration of the thermally activated catalysts is significantly decreased.

In situ electrochemical NO_2^- -stripping voltammetry developed by Malko *et al.*³⁸ was further conducted to quantify the density of the Fe–N_x active site density (Fig. 1i). The active site density of the FeNC900-HP catalyst decreases considerably compared to that of the FeNC900 catalyst. This is supported by a decreased Fe content from $2.3 \times 10^{-5} \text{ mol g}_{\text{cat}}^{-1}$ (FeNC900) to

$0.4 \times 10^{-5} \text{ mol g}_{\text{cat.}}^{-1}$ (FeNC900-HP) based on inductively coupled plasma-mass spectroscopy (ICP-MS) analysis; meanwhile, the supernatant collected after the acidic H_2O_2 treatment also shows an Fe demetallation amount of $0.5 \times 10^{-5} \text{ mol g}_{\text{cat.}}^{-1}$. It is noted that the largely increased OFGs in the FeNC900-HP catalyst also lead to apparently decreased Fe content, which makes the Fe-content difference between FeNC900 and FeNC900-HP larger than the Fe content in the supernatant. All these results consolidate the fact that the acidic H_2O_2 treatment does lead to the demetallation of single atom Fe. This result is different from the previous study by Jaouen *et al.*, who reported that the Fe content was almost unchanged before and after acidic H_2O_2 treatment.²⁷ The discrepancy could originate from the difference between the starting Fe-N-C catalysts we used; pyrolysis at a higher temperature (1050°C in Jaouen's work²⁷) may result in higher intrinsic stability of the Fe-N_x active sites (as evidenced below).

Interestingly, post thermal activation leads to partial recovery of the NO_2^- reduction charge (Fig. 1i and S4†), from which the calculated Fe active site density increases from 0.72 (FeNC900-HP) to respective 1.20 (FeNC900-HP-600) and 1.87 (FeNC900-HP-900) ($\times 10^{-5} \text{ mol g}^{-1}$) (Fig. 1j). The intrinsic activities (or the mean TOF values) of the Fe-N_x active sites in these prepared Fe-N-C catalysts were further calculated and are presented in Fig. 1g. Different from previous findings by Jaouen *et al.*,²⁷ the acidic H_2O_2 treatment only results in a mild decrease (from 3.9 to 2.8 s^{-1}) of the TOF value of the Fe-N_x sites. Instead, the majority of the activity degradation originates from the Fe demetallation, as evidenced by the significantly decreased Fe active site density (more than 60% drop). Annealing at 600°C could partially regenerate the TOF. Surprisingly, the FeNC900-HP-900 catalyst even shows substantially enhanced intrinsic activity (6.4 s^{-1}) compared to the FeNC900 catalyst (3.8 s^{-1}). In summary, the above results suggest that both Fe demetallation (decreased active site density) and mild surface oxidation (decreased TOF) may contribute to the catalyst degradation, while the post thermal annealing could not only regenerate the number of active sites but could also give rise to enhanced intrinsic ORR activity even higher than that of the pristine catalyst.

Our following experiments further suggest that the mild surface oxidation (increased surface OFGs) only plays a minor role in ORR activity degradation. Two AST protocols marked as AST-1 (0.6–1.0 V/RHE under O_2) and AST-2 (1.0–1.5 V/RHE under N_2) were carried out for the FeNC900 catalyst. Compared to AST-1, a much higher concentration of OFGs was produced by AST-2 based on the CV analysis (inset of Fig. 2a and b); however, AST-2 caused a similar ORR activity decay in terms of $E_{1/2}$ loss compared to the AST-1. Furthermore, we prepared a controlled FeNC catalyst with a higher pyrolysis temperature (1100°C , denoted as FeNC1100). Again, the AST-2 protocol produced a much higher concentration of OFGs yet a similar extent of degradation for the FeNC1100 catalyst compared to AST-1 (Fig. 2c and d). Moreover, under both AST protocols, the FeNC1100 catalyst shows much higher stability than the FeNC900 catalyst, even though they exhibit a similar surface oxidation degree. ICP-MS analysis of the electrolyte (20 mL)

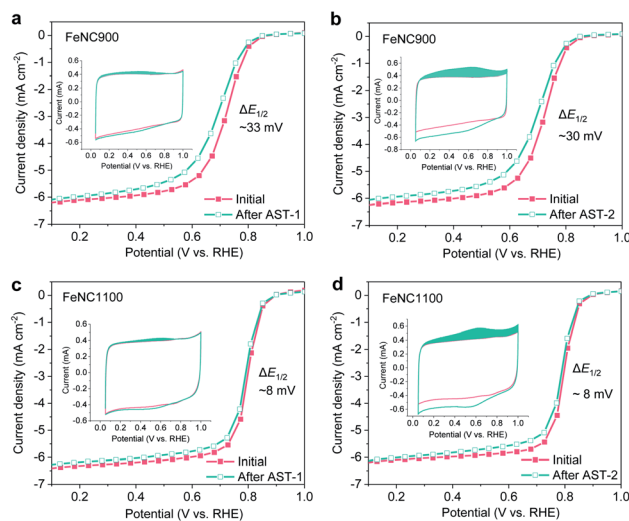


Fig. 2 ORR polarization curves before and after different electrochemical AST treatments (AST-1 and AST-2) for the FeNC900 and FeNC1100 catalysts; the inset shows the corresponding CV curves in N_2 -saturated 0.1 M HClO_4 . (a and b) FeNC900, 0.8 mg cm^{-2} . (c and d) FeNC1100, 0.8 mg cm^{-2} . AST-1 involves 10 000 square cycles between 0.6 and 1.0 V/RHE (holding time 3 s at each potential) in O_2 -saturated 0.1 M HClO_4 , while AST-2 involves 1000 (FeNC900) or 2000 cycles (FeNC1100) between 1.0 and 1.5 V/RHE at a scan rate of 500 mV s^{-1} in N_2 -saturated 0.1 M HClO_4 .

evidences that the FeNC1100 catalyst suffered from much less Fe demetallation ($12.6 \pm 0.1 \mu\text{g L}^{-1}$) than FeNC900 ($39.2 \pm 0.7 \mu\text{g L}^{-1}$). These results imply that there must be other more important structural factors (associated with Fe demetallation) rather than the OFGs affecting the catalyst stability. Indeed, the D2 site was found to show higher stability than the D1 site during the ORR process.³⁹ The synthetic temperature may significantly impact the atomic ratios of D1 and D2, which will be studied in detail in our further studies.

We then focus on the understanding of the activity regeneration mechanism by using combined spectroscopic and microscopic characterization methods. The chemical configurations of OFGs are first quantitatively analysed based on the narrow-scan C 1s XPS data, as shown in Fig. 3a. Three types of oxygen species can be found, namely C–O, C=O, and O–C=O, whose binding energies are located at $\sim 287 \text{ eV}$, $\sim 288.5 \text{ eV}$, and $\sim 290 \text{ eV}$, respectively.⁴⁰ The relative ratios of both C–O and O–C=O to C–C almost remain unchanged while that of C=O/C–C is significantly increased after the acidic H_2O_2 treatment (Fig. 3b and S5a†). Subsequent thermal annealing at 600°C leads to significant reduction of both C–O and C=O moieties, along with a substantial loss of the total surface O content from 11.5 at% to 7.5 at% in the FeNC900-HP-600 catalyst (Fig. 3c). Despite showing a similar OFG content as the pristine FeNC900 catalyst, the FeNC900-HP-600 catalyst still exhibits the ORR performance far below that of FeNC900 (Fig. 1f), which again supports that the carbon surface oxidation is not the dominating reason for the catalyst degradation. In the FeNC900-HP-900 catalyst, the OFGs content further decreases little, suggesting that the OFGs had been removed mostly at 600°C . The

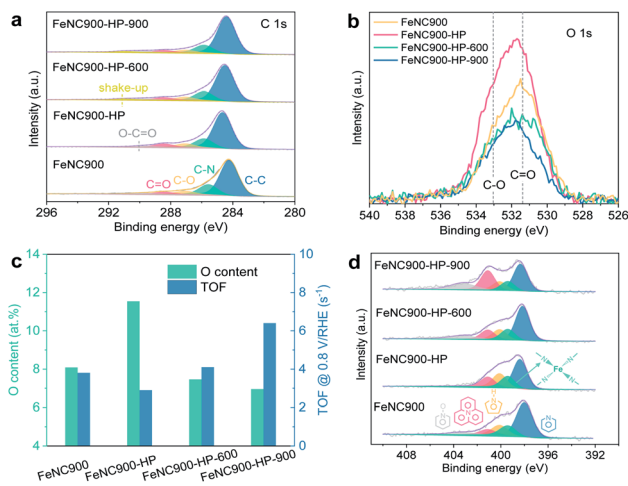


Fig. 3 XPS characterization of the as-prepared catalysts. (a and b) Narrow-scan C 1s and O 1s data, respectively. To compare the O/C ratio, the intensity of O 1s spectra was normalized to the C1s intensity. (c) Plots of surface O contents and mean TOF values. (d) Narrow-scan N 1s XPS data.

correlation between the surface O contents and the TOF values (Fig. 3c) supports the previous finding that the oxidation of the carbon matrix caused by acidic H_2O_2 treatment contributes to TOF lowering of Fe– N_x sites.²⁷ Nevertheless, our results show that the largely increased OFG content on the FeNC900-HP catalyst (from 8.1 at% to 11.5 at%) only leads to a moderate decrease of the TOF value from the 3.8 to 2.9 s^{-1} . Similarly, decreasing the OFG content to 7.5 at% on the FeNC-600 catalyst mildly increases the TOF back to 4.1 s^{-1} . However, the TOF value of the FeNC900-HP-900 catalyst increases sharply to 6.4 s^{-1} despite a very slight decrease of the surface O content compared to the FeNC900-HP-600 catalyst. Therefore, we conclude that the activity regeneration at the FeNC900-HP-900 catalyst cannot be simply explained by the OFG argument.

The surface nitrogen content (especially basic N-groups like pyridinic N) of the FeNC900-HP-900 catalyst also decreases sharply from 9.7 at% to 5.7 at% (Fig. S5b†) compared to FeNC900. Since previous results have shown that higher Lewis basicity of the carbon matrix is beneficial to improve the intrinsic activity of the Fe– N_x sites, we consider that the decreased nitrogen content can neither explain the abnormally increased activity (TOF) of the FeNC900-HP-900 catalyst compared to the FeNC900-HP-600 catalyst. The N 1s spectra (Fig. 3d) reveal the existence of Fe– N_x moieties (~ 399.4 eV)⁴¹ in all the Fe–N–C catalysts.

The pore structures of the Fe–N–C catalysts were further characterized using N_2 ads-/desorption isotherms to explore the potential impact of the microporosity on the ORR activity (Fig. 4a). The N_2 adsorption isotherm of the FeNC900-HP catalyst almost overlaps with that of the FeNC900 catalyst, suggesting that the acidic H_2O_2 treatment hardly affects the pore structure of the FeNC900 catalyst. By contrast, the thermally activated catalysts exhibit a distinct increase in the N_2 adsorption in the low-pressure region, indicating a significant increase

in the micropore surface area. The pore size distributions (Fig. 4b and c) evidence substantially increased micropores with pore width less than 1 nm in the FeNC900-HP-900 catalyst. T -plot analysis further shows that the micropore surface area is greatly boosted from ~ 700 m^2 g^{-1} for the FeNC900-HP catalyst to ~ 1120 m^2 g^{-1} for the FeNC900-HP-900 catalyst (Fig. 4d). The external surface area, which mainly originates from macropores, changes little. The formation of new micropores can be attributed to OFG-induced etching of surface carbon at elevated temperatures. The surface OFGs can react with carbon and form gaseous CO_2/CO ,⁴² leaving behind carbon vacancies/micropores and meanwhile inducing substantial mass reduction. This is corroborated by a significant mass loss during the thermal annealing (Fig. S6a†), corresponding to the second mass-loss stage (>120 °C) of the FeNC900-HP catalyst in the thermogravimetric analysis plot (Fig. S6b†).⁴² In addition, annealing at a higher temperature (900 °C) could also promote the diffusion/coalescence of carbon vacancies, thus forming more micropores compared to the FeNC900-HP-600 catalyst.

The newly formed micropores in the thermally activated catalysts were further evidenced by annular dark field (ADF) STEM imaging. The high-resolution ADF-STEM images of FeNC900 show no perceptible micropores (Fig. 4e and f). The FeNC900-HP catalyst (Fig. 4g) shows similar morphology characteristics to FeNC900. In stark contrast, numbers of (sub) nanometre-scale micropores could be clearly observed in the FeNC900-HP-900 catalyst (Fig. 4h and i). All the Fe–N–C catalysts show no perceptible signals of Fe-based crystalline species according to their XRD patterns (Fig. S7a†) and selected area diffraction pattern (Fig. S7b†). The STEM-EELS elemental mapping results (Fig. 4j and S8†) also reveal that both Fe and N species retain relatively homogenous distribution on the carbon matrix, indicating that atomically dispersed Fe– N_x moieties continue being the main active sites for the ORR in all three treated catalysts. Importantly, in Fig. 4k we show that the intrinsic ORR activity (the mean TOF value) exhibits a positive correlation with the micropore surface area of the Fe–N–C catalysts, strongly implying that the newly formed micropores should be, to a large extent, responsible for the significantly increased intrinsic activities.

According to the above analyses, the microstructure evolution, along with different treating conditions, of the prepared Fe–N–C catalysts could be schematically illustrated as Fig. 5. We conclude that the carbon surface oxidation induced by H_2O_2 does result in a lowered TOF of the Fe centres, but the demetallation of Fe centres appears to play a more important role in the degradation of the Fe–N–C catalysts in the present study. Similarly, thermal annealing does decrease the OFG content on the carbon surface and partly contributes to the TOF recovery of the degraded Fe–N–C catalysts. More importantly, the OFGs were converted to newly formed micropores, which can not only increase the SD of single atom Fe but also increase the intrinsic activity of the neighbouring Fe centre. The increased SD may be caused by the exposure of originally bulk-buried, inaccessible Fe– N_x sites due to the new micropores (Fig. 5c) as well as the mass loss of the carbon matrix. Both the unexpectedly increased

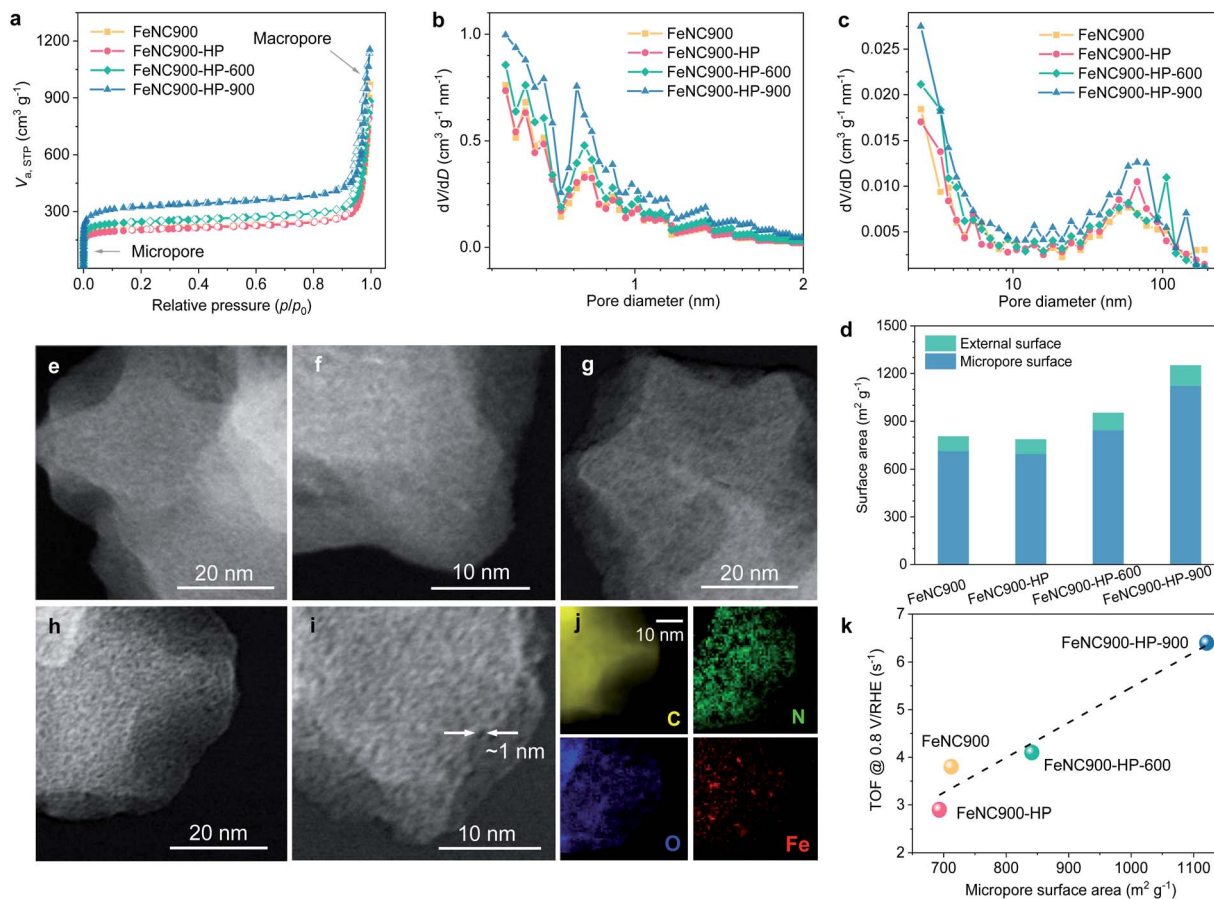


Fig. 4 Pore structure characterization of the as-prepared catalysts. (a) N_2 ads-/desorption isotherms at 77 K. (b) Micropore-size distribution plots based on the Horvath–Kawazoe (HK) model. (c) Mesopore-size distribution plots based on the Barrett–Joyner–Halenda (BJH) model. (d) Quantification of micropore surface and external surface based on t -plot analysis. ADF-STEM images of (e and f) the FeNC900, (g) FeNC900-HP and (h, i) FeNC900-HP-900 catalysts. (j) STEM-EELS elemental mapping of the FeNC900-HP-900 catalyst. (k) Plots of micropore surface areas and mean TOF values.

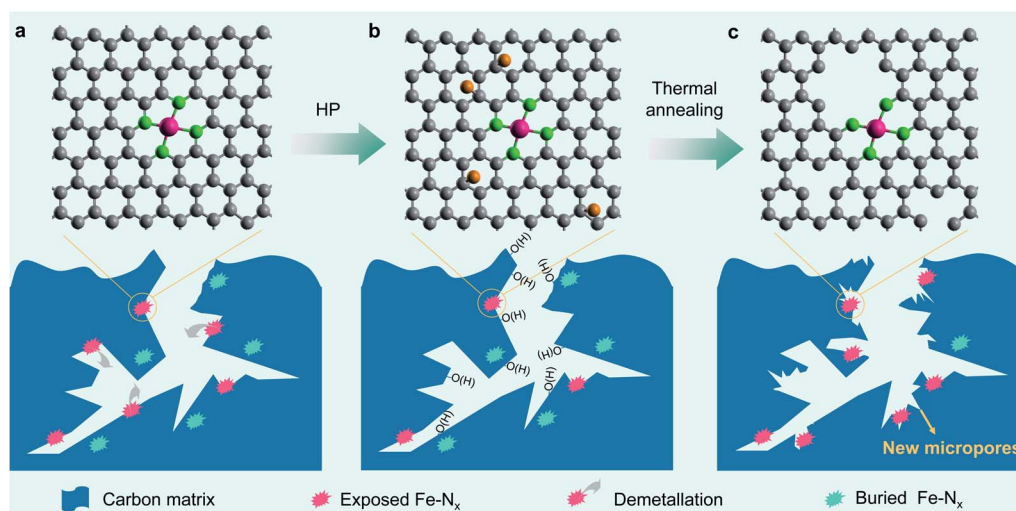


Fig. 5 Schematic illustration of the microstructure evolution of the prepared Fe–N–C catalysts. (a) FeNC900. (b) FeNC900-HP. (c) FeNC900-HP-900.

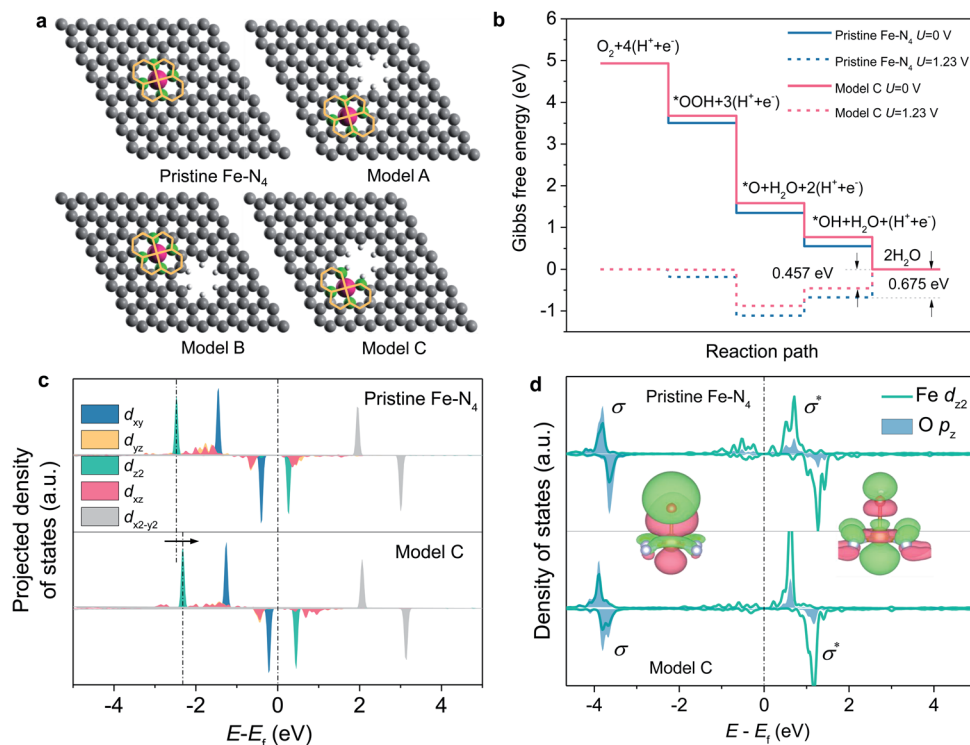


Fig. 6 (a) Atomic configurations of different Fe–N₄ models. (b) Free energy diagrams of the pristine Fe–N₄ and model C sites at zero potential (solid line) and the equilibrium potential (dashed line). Projected density of states of the Fe d-orbitals (c) and Fe–O bond (d) for the pristine Fe–N₄ and the model C sites.

SD and TOF of the FeNC900-HP-900 catalyst play a key role in the complete activity regeneration.

To gain atomic insights into the impact of neighbouring micropores on the Fe–N₄ active sites, we conducted DFT calculations to investigate the effect of neighbouring micropores on the electronic structure and ORR activity of the Fe centre. Being considered as the most-relevant ORR active site structure, a planar Fe–N₄–C₁₀ motif,^{9,20} which contains a two five-membered ring and two six-membered ring coordinated Fe centre (as shown in Fig. 6a), was constructed within a graphene layer. In consideration of their different locations and distances from the Fe centres, three configurations of micropores with a pore diameter of 5 Å (based on the N₂ ads-/desorption and STEM imaging results) neighbouring the Fe–N₄ moieties were constructed, as marked by A, B and C (Fig. 6a). In models A and B, the micropores are neighbouring to the five-membered and six-membered rings, respectively, whereas the planar Fe–N₄–C₁₀ structure is retained. In model C, however, the micropores become closer to the Fe centres and destroy the five-membered rings by removing two carbon atoms.

The ORR activity of these structures was evaluated under the theoretical framework developed by Nørskov *et al.*⁴³ The calculated free energy diagrams (Fig. 6b and S9†) show that for the ORR on the Fe–N₄ moiety with the planar Fe–N₄–C₁₀ structures retained (models A and B), the activity is slightly improved with the introduction of micropores, with the theoretical overpotential decreasing from 0.675 V (pristine Fe–N₄) to 0.637 V. In contrast, when the micropores approach the Fe centre and

destroy the five-membered ring (model C), the ORR activity can be significantly boosted with a decreased theoretical overpotential of 0.457 V (Fig. 6b). The improved ORR activity is correlated with weakened bonding with the *OH intermediate and thus favored desorption of *OH from the Fe centre, which has been shown to be the rate-determining step during the ORR process.¹⁷

We further calculated the projected density of states of *OH adsorbed on the Fe centres to understand the effect of the neighbouring micropores on the electronic structures of the Fe centre (Fig. 6c and d). In consideration of the orbital spatial configuration, the d_{z²}-orbital of Fe overlaps with the p_z orbital of oxygen-containing adsorbates (*OH) to form the σ-bonding state and the σ*-antibonding state; moreover, the occupied d_{z²}-orbital of Fe mainly contributes to the σ-bonding state, while the unoccupied d_{z²}-orbital of Fe contributes to the σ*-antibonding state. Since the σ*-antibonding state is unoccupied, the occupied σ-bonding strength mainly determines the adsorption free energy of *OH on the Fe centre. Compared with pristine Fe–N₄, the introduced micropore increases the energy level of the Fe d_{z²} orbital from –1.277 eV to –1.146 eV (Fig. 6c), which reduces the σ-bonding strength and therefore leads to weakened OH adsorption and higher ORR activities.¹⁷ The integrated projected crystal orbital Hamilton population (ICOHP) values of the Fe–O atomic pair were further analysed to compare the bonding strength (Fig. S10†). The introduction of the micropores (model C) results in a decreased ICOHP value

for the Fe–O bonding strength from -1.80 to -1.75 eV, which also illustrates the weakening of Fe–O bonding.

Conclusions

In conclusion, we report the H₂O₂-induced degradation and complete activity regeneration of Fe–N–C catalysts by engineering local carbon microporosity *via* thermal annealing. *In situ* electrochemical NO₂[−] stripping and ICP-MS results demonstrate that degradation of Fe–N–C catalysts by H₂O₂ treatment in an acid not only induces previously reported carbon surface oxidation (especially C=O) but also demetallation of the Fe centres, which could play a more important role in activity degradation. Thermal annealing effectively converts the OFGs on the carbon surface into micropores. These newly formed micropores help to increase the active-site density *via* possibly exposing originally bulk-buried, inaccessible Fe–N_x sites. Moreover, combining DFT calculations, our results show that the (sub)nanometre micropores neighbouring the Fe–N_x sites increase the intrinsic activity of the Fe centres. These results provide new insights into the H₂O₂-induced degradation mechanism for Fe–N–C catalysts and open up a new opportunity in the regeneration of degraded Fe–N–C catalysts for PEMFC applications.

Author contributions

D. X., L. G. and F. K. conceived the project and designed the experiments. D. X. carried out the materials synthesis, characterization and electrochemical measurement. C. Y. conducted the DFT calculations and L. J. supervised the DFT calculations and result analysis. Y. W. and C. Y. conducted the TEM and STEM-EELS measurement. Y. Z., H. W. and Y. K. contributed to part of the synthesis and electrochemical measurement. D. X. and L. G. wrote the paper. All authors discussed the results and commented on the manuscript.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

This work was supported by the National Natural Science Foundation of China (Grants No. 11874036), the Local Innovative and Research Teams Project of Guangdong Pearl River Talents Program (Grant No. 2017BT01N111), Shenzhen Science and Technology Innovation Committee (WDZ20200819115243002 and JCYJ20190809172617313, and JCYJ20200109142816479), and China Postdoctoral Science Foundation (Grant No. 2020M680545). We appreciate Prof. Sheng Dai from the East China University of Science and Technology for the aberration-corrected STEM measurements and the Centre for Advanced Mössbauer Spectroscopy at Dalian Institute of Chemical Physics, CAS, for the Mössbauer measurements and analysis.

Notes and references

- 1 M. Shao, Q. Chang, J. P. Dodelet and R. Chenitz, *Chem. Rev.*, 2016, **116**, 3594–3657.
- 2 X. Wang, R. K. M. Raghupathy, C. J. Querebillo, Z. Liao, D. Li, K. Lin, M. Hantusch, Z. Sofer, B. Li, E. Zschech, I. M. Weidinger, T. D. Kühne, H. Mirhosseini, M. Yu and X. Feng, *Adv. Mater.*, 2021, **33**, 2008752.
- 3 X. Wang, Z. Liao, Y. Fu, C. Neumann, A. Turchanin, G. Nam, E. Zschech, J. Cho, J. Zhang and X. Feng, *Energy Storage Mater.*, 2020, **26**, 157–164.
- 4 J. Masa, W. Xia, M. Muhler and W. Schuhmann, *Angew. Chem., Int. Ed.*, 2015, **54**, 10102–10120.
- 5 T. Mineva, I. Matanovic, P. Atanassov, M.-T. Sougrati, L. Stievano, M. Clémancey, A. Kochem, J.-M. Latour and F. Jaouen, *ACS Catal.*, 2019, **9**, 9359–9371.
- 6 X. Wan, X. Liu, Y. Li, R. Yu, L. Zheng, W. Yan, H. Wang, M. Xu and J. Shui, *Nat. Catal.*, 2019, **2**, 259–268.
- 7 X.-D. Yang, Y. Zheng, J. Yang, W. Shi, J.-H. Zhong, C. Zhang, X. Zhang, Y.-H. Hong, X.-X. Peng, Z.-Y. Zhou and S.-G. Sun, *ACS Catal.*, 2017, **7**, 139–145.
- 8 M. Lefevre, E. Proietti, F. Jaouen and J. P. Dodelet, *Science*, 2009, **324**, 71–74.
- 9 H. T. Chung, D. A. Cullen, D. Higgins, B. T. Sneed, E. F. Holby, K. L. More and P. Zelenay, *Science*, 2017, **357**, 479–484.
- 10 X. Wan, W. Chen, J. Yang, M. Liu, X. Liu and J. Shui, *ChemElectroChem*, 2019, **6**, 304–315.
- 11 H. Zhang, H. T. Chung, D. A. Cullen, S. Wagner, U. I. Kramm, K. L. More, P. Zelenay and G. Wu, *Energy Environ. Sci.*, 2019, **12**, 2548–2558.
- 12 Z. W. Seh, J. Kibsgaard, C. F. Dickens, I. Chorkendorff, J. K. Nørskov and T. F. Jaramillo, *Science*, 2017, **355**, eaad4998.
- 13 C.-X. Zhao, B.-Q. Li, J.-N. Liu and Q. Zhang, *Angew. Chem., Int. Ed.*, 2020, **60**, 4448–4463.
- 14 Y. Li, B. Chen, X. Duan, S. Chen, D. Liu, K. Zang, R. Si, F. Lou, X. Wang, M. Rønning, L. Song, J. Luo and D. Chen, *Appl. Catal., B*, 2019, **249**, 306–315.
- 15 J. Li, H. Zhang, W. Samarakoon, W. Shan, D. Cullen, S. Karakalos, M. Chen, D. Gu, K. More, G. Wang, Z. Feng, Z. Wang and G. Wu, *Angew. Chem., Int. Ed.*, 2019, **58**, 18971–18980.
- 16 Q. Li, W. Chen, H. Xiao, Y. Gong, Z. Li, L. Zheng, X. Zheng, W. Yan, W. C. Cheong, R. Shen, N. Fu, L. Gu, Z. Zhuang, C. Chen, D. Wang, Q. Peng, J. Li and Y. Li, *Adv. Mater.*, 2018, **30**, 1800588.
- 17 D. Xia, X. Yang, L. Xie, Y. Wei, W. Jiang, M. Dou, X. Li, J. Li, L. Gan and F. Kang, *Adv. Funct. Mater.*, 2019, **29**, 1906174.
- 18 Y. Li, X. Liu, L. Zheng, J. Shang, X. Wan, R. Hu, X. Guo, S. Hong and J. Shui, *J. Mater. Chem. A*, 2019, **7**, 26147–26153.
- 19 H. Shang, X. Zhou, J. Dong, A. Li, X. Zhao, Q. Liu, Y. Lin, J. Pei, Z. Li, Z. Jiang, D. Zhou, L. Zheng, Y. Wang, J. Zhou, Z. Yang, R. Cao, R. Sarangi, T. Sun, X. Yang, X. Zheng, W. Yan, Z. Zhuang, J. Li, W. Chen, D. Wang, J. Zhang and Y. Li, *Nat. Commun.*, 2020, **11**, 3049.

- 20 X. Yang, D. Xia, Y. Kang, H. Du, F. Kang, L. Gan and J. Li, *Adv. Sci.*, 2020, **7**, 2000176.
- 21 Y. Wang, Y.-J. Tang and K. Zhou, *J. Am. Chem. Soc.*, 2019, **141**, 14115–14119.
- 22 Y. C. Wang, Y. J. Lai, L. Song, Z. Y. Zhou, J. G. Liu, Q. Wang, X. D. Yang, C. Chen, W. Shi, Y. P. Zheng, M. Rauf and S. G. Sun, *Angew. Chem., Int. Ed.*, 2015, **54**, 9907–9910.
- 23 A. Zitolo, V. Goellner, V. Armel, M. T. Sougrati, T. Mineva, L. Stievano, E. Fonda and F. Jaouen, *Nat. Mater.*, 2015, **14**, 937–942.
- 24 K. Liu, G. Wu and G. Wang, *J. Phys. Chem. C*, 2017, **121**, 11319–11324.
- 25 X. Wang, Y. Jia, X. Mao, D. Liu, W. He, J. Li, J. Liu, X. Yan, J. Chen and L. Song, *Adv. Mater.*, 2020, **32**, 2000966.
- 26 R. Jiang, L. Li, T. Sheng, G. Hu, Y. Chen and L. Wang, *J. Am. Chem. Soc.*, 2018, **140**, 11594–11598.
- 27 C. H. Choi, H.-K. Lim, M. W. Chung, G. Chon, N. R. Sahraie, A. Altin, M.-T. Sougrati, L. Stievano, H. S. Oh, E. S. Park, F. Luo, P. Strasser, G. Dražić, K. J. J. Mayrhofer, H. Kim and F. d. r. Jaouen, *Energy Environ. Sci.*, 2018, **11**, 3176–3182.
- 28 C. Zhang, Y. C. Wang, B. An, R. Huang, C. Wang, Z. Zhou and W. Lin, *Adv. Mater.*, 2016, **29**, 1604556.
- 29 D. Zhao, J. L. Shui, L. R. Grabstanowicz, C. Chen, S. M. Commet, T. Xu, J. Lu and D. J. Liu, *Adv. Mater.*, 2014, **26**, 1093–1097.
- 30 X. Wan, X. Liu and J. Shui, *Prog. Nat. Sci.: Mater. Int.*, 2020, **30**, 721–731.
- 31 Y. Shao, J. P. Dodelet, G. Wu and P. Zelenay, *Adv. Mater.*, 2019, **31**, 1807615.
- 32 D. Banham, S. Ye, K. Pei, J. Ozaki, T. Kishimoto and Y. Imashiro, *J. Power Sources*, 2015, **285**, 334–348.
- 33 R. Chenitz, U. I. Kramm, M. Lefèvre, V. Glibin, G. Zhang, S. Sun and J.-P. Dodelet, *Energy Environ. Sci.*, 2018, **11**, 365–382.
- 34 C. H. Choi, C. Baldizzone, J. P. Grote, A. K. Schuppert, F. Jaouen and K. J. Mayrhofer, *Angew. Chem., Int. Ed.*, 2015, **54**, 12753–12757.
- 35 L. Osmieri, D. A. Cullen, H. T. Chung, R. K. Ahluwalia and K. C. Neyerlin, *Nano Energy*, 2020, **78**, 105209.
- 36 K. Kumar, L. Dubau, M. Mermoux, J. Li, A. Zitolo, J. Nelayah, F. Jaouen and F. Maillard, *Angew. Chem., Int. Ed.*, 2020, **59**, 3235–3243.
- 37 K. Blurton, *Electrochim. Acta*, 1973, **18**, 869–875.
- 38 D. Malko, A. Kucernak and T. Lopes, *Nat. Commun.*, 2016, **7**, 13285.
- 39 J. Li, M. T. Sougrati, A. Zitolo, J. M. Ablett, I. C. Oğuz, T. Mineva, I. Matanovic, P. Atanassov, Y. Huang, I. Zenyuk, A. D. Cicco, K. Kumar, L. Dubau, G. Dražić and F. Jaouen, *Nat. Catal.*, 2020, **4**, 10–19.
- 40 M. J. Workman, M. Dzara, C. Ngo, S. Pylypenko, A. Serov, S. McKinney, J. Gordon, P. Atanassov and K. Artyushkova, *J. Power Sources*, 2017, **348**, 30–39.
- 41 H. Zhang, S. Hwang, M. Wang, Z. Feng, S. Karakalos, L. Luo, Z. Qiao, X. Xie, C. Wang, D. Su, Y. Shao and G. Wu, *J. Am. Chem. Soc.*, 2017, **139**, 14143–14149.
- 42 S. Kundu, Y. Wang, W. Xia and M. Muhler, *J. Phys. Chem. C*, 2008, **112**, 16869–16878.
- 43 J. K. Nørskov, J. Rossmeisl, A. Logadottir, L. Lindqvist, J. R. Kitchin, T. Bligaard and H. Jónsson, *J. Phys. Chem. B*, 2004, **108**, 17886–17892.