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Efficient formation of C₃ and C₄ hydrocarbons from cellulose over Pt/Mg-doped ZrO₂ catalysts without hydrogen addition†

Yukino Ofuchi,^a Mihiro Hosokawa,^a Naruki Horie,^b Sae Doi,^a Shuhei Ogo,^b Ayumu Onda,^b Tatsuya Hamaguchi,^c Takafumi Saiki^c and Yasushi Sekine^{*,a}

At low temperatures, C₃ and C₄ hydrocarbons (equivalent to propane gas) were produced using only water, a solid catalyst, and cellulose, employing no enzymes or expensive, valuable hydrogen. High C₃ + C₄ yields were achieved using a catalyst doped with Mg as a base site in ZrO₂, which has Lewis acid and base properties, supported with Pt, which has high hydrocarbon production capacity. After screening and characterisation of this catalyst using various values of parameters such as the amount of Mg doping and the amount of Pt loading, findings indicated that 1 wt% Pt caused moderate decarbonylation and dehydration, and that the Zr_{0.5}Mg_{0.5}O_{2-δ} support promoted cellulose degradation by its Lewis acid–base properties. The reaction mechanism was investigated, clarifying the C₃ and C₄ hydrocarbon formation mechanisms.

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1. Introduction

For the transition away from the use of fossil resources to alleviate global environmental difficulties, high hopes persist that biomass, a renewable resource, will be rationally convertible into hydrocarbons that are useful as fuel.¹ Among biomass resources, the use of cellulose is being considered. It is the main component of woody biomass and cannot be digested by humans. For those reasons, it does not compete with food production. Unfortunately, cellulose has strong beta-1,4 glycosidic bonds. Therefore, its hydrolysis is complex.² Thus, homogeneous catalysts such as strong acids have been proposed for the chemical conversion of cellulose. However, these methods have disadvantages such as difficult separation, high cost, and corrosion of equipment.³ Moreover, direct conversion of cellulose to hydrocarbons necessitates the progression of various reactions such as dehydration, hydrogenation, and decarbonation, making it a complicated reaction.^{4,5}

The use of solid catalysts for cellulose hydrolysis has been extensively investigated.^{6–9} Takegaki *et al.* reported that layered metal oxides, which are both strongly acidic and water-resistant, exhibit high catalytic activity in the hydrolysis of sugars.⁸ Onda *et al.* showed that carbon sulfonate catalysts exhibit high yield and selectivity in the hydrolysis of cellulose to

glucose.⁶ Furthermore, it has been reported that the hydrolysis of cellulose and its reduction to sugar alcohols is promoted by adding pressurized hydrogen and using metal-supported catalysts.^{10,11} Shrotri *et al.* reported that Ru- and Ni-supported carbon catalysts were highly active in the conversion of cellulose to sorbitol.¹⁰ Fukuoka *et al.* synthesized sugar alcohols from cellulose in 31% yield using Pt/γ-Al₂O₃.¹¹ Sugar alcohols can be converted further to hydrocarbons by reducing them under hydrogen pressure.¹² These approaches, however, necessitate a multi-step process to convert cellulose to hydrocarbons. Therefore, direct conversion of cellulose to hydrocarbon has also been investigated.^{13–17} Murata *et al.* performed a hydrothermal reaction of pretreated cellulose with Pt/H-ZSM-5 under hydrogen pressurized conditions and obtained C₂–C₉ alkanes in 89% yield.¹³ Although, these research examples require pressurised hydrogen, which entails high costs. Using a Pt-loaded zeolite catalyst, we have produced hydrocarbons from cellulose successfully in an environmentally friendly way without pressurised hydrogen.^{18–20} However, zeolite is prone to clogging, resulting in limited reusability, other supports must be considered.

Brønsted and Lewis acids are thought to be effective for converting bio-derived sugars.^{21,22} Although, it is known that the Lewis acid sites of metal oxides lose their functionality due to the coordination of water molecules in water.²³ On the other hand, it has been reported that the dehydration reaction is promoted in water by a water-resistant Lewis acid.^{23–27} For example, Nakajima *et al.* performed glucose conversion in water using Nb₂O₅·nH₂O, a water-resistant Lewis acid, and obtained HMF in 52.1% yield. Similarly, ZrO₂ is also known as a water-resistant Lewis acid.^{28,29} In addition, it has been reported that

^aWaseda University, Tokyo, Japan. E-mail: ysekine@waseda.jp

^bKochi University, Kochi, Japan

^cAstomos Energy Corporation, Tokyo, Japan

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the introduction of base sites by doping with different metals can promote dehydration and isomerization reactions.²⁶ Mg^{2+} is a strong Lewis acid among group II elements, and doping is expected to generate strong base sites.³⁰ Mg^{2+} has also been reported to promote solid hydrolysis of cellulose.³¹ Moreover, the Lewis acidity can be changed by doping cations with different ionic radii from the matrix, causing distortion in the bonds between the metal oxides.³²

To conduct a direct cellulose conversion reaction to hydrocarbons without pressurising hydrogen, we used a Pt-loaded ZrO_2 catalyst doped with a base site for this study. Among hydrocarbons, C_3 and C_4 hydrocarbons have high potential for use as liquefied petroleum gas and chemical raw materials. Therefore, for this study, we specifically examined C_3 and C_4 hydrocarbons. When a Pt-loaded Mg-doped ZrO_2 catalyst was used, high C_3 and C_4 selectivity in the gas phase was achieved. This high selectivity was suggested to be attributable to enhancement of the Lewis acidity and basicity of ZrO_2 and to suppression of the over-degradation of sugars by Mg doping. In addition, we clarified the possible hydrocarbon formation pathway that was followed when using this catalyst.

2. Experimental

2.1 Preparation of catalysts

For this study, we prepared catalyst supports with Lewis acids and bases such as ZrO_2 , $\text{Zr}_{0.5}\text{M}_{0.5}\text{O}_{2-\delta}$ ($\text{M} = \text{Mg}, \text{Ca}, \text{or Sr}$), and Mg-doped ZrO_2 with different doping ratios, using the citric acid complex polymerization method. As precursors, $\text{ZrO}(\text{NO}_3)_2 \cdot 2\text{H}_2\text{O}$ and various metal nitrates were used. Citric acid and ethylene glycol were added to an aqueous solution of metal nitrates at a molar ratio of metal cation: citric acid: ethylene glycol of 1:3:3. After the solution was dried and calcined for 10 h at 673 K, Pt was loaded on the support using $\text{Pt}(\text{NH}_4)_3(\text{NO}_3)_2$ as a metal precursor with an impregnation method. Calcination was conducted at 773 K for 1 h. Catalysts were used with no pre-treatment.

2.2 Characterization

The catalytic structures and cellulose were examined using powder X-ray diffraction (XRD, Smart Lab III; Rigaku Corp.) with $\text{Cu K}\alpha$ radiation under the conditions of 40 kV and 40 mA, with a 10–90° measurement range. To ascertain the specific surface area of the prepared catalysts, analyses were conducted using an automatic specific surface area measuring instrument (Gemini VII 2390; Micromeritics Inst. Corp.). The specific surface area was calculated using the Brunauer–Emmett–Teller (BET) method from N_2 adsorption results after 1 h of He purges at 473 K before the measurement. The metal amount of catalysts was ascertained using inductively coupled plasma (ICP; Agilent Technologies Inc.). The Pt particle diameter and dispersion were measured using CO pulse adsorption (BEL-CAT; Microtrac-Bel Corp.) after pretreatment in H_2 at 773 K for 30 min. Acid and base amounts of catalysts were examined respectively using NH_3 -TPD and CO_2 -TPD (temperature-programmed desorption of NH_3 and CO_2 , BEL-CAT; Microtrac-Bel Corp.). Metal

distribution in the catalyst was confirmed using transmission electron microscopy (TEM, JEM-2100F; JEOL Ltd). The fine structures of Zr and supported Pt were observed using XAFS for Zr K-edge and Pt $\text{L}_{3\text{-edge}}$ at BL14B2 station of SPring-8 in Japan. Before XAFS measurement, the sample was pressed into a pellet (ϕ 10 mm). Measurements were taken at room temperature using transmission mode. Fourier transformation of k^3 -weighted EXAFS spectra was obtained in the Δk range of 3–14 \AA^{-1} . Subsequently, the spectra after Fourier transformation were fitted with standard samples: Zr foil for Zr–Zr bond and ZrO_2 for Zr–O bond, Pt foil for Pt–Pt bond, and PtO_2 for Pt–O bond. EXAFS analyses were done using software: xTunes.

2.3 Catalytic activity test

Catalytic reactions were performed using a batch-wise autoclave (30 mL, SUS316; Fig. S1 in ESI†) with the following reaction conditions: water: cellulose: catalyst = 20 mL: 0.25 g: 0.25 g; 443–493 K temperature; 0–168 h time; 600 rpm stirring rate. For the starting material change test, 9.251 C mmol (0.25 g for cellulose) of raw material was used for the reaction. Cellulose reportedly improves solubility by decreasing crystallinity.³³ Therefore, before the catalytic reaction, cellulose powder (microcrystalline; MP Biomedicals) was pre-treated using a planetary ball mill (Pulverisette 6 classic line; Fritsch GmbH) to break the crystal structure as shown in Fig. S2 in ESI.† The ball mill rotation speed was 600 rpm for 180 min (30 min \times 6 times). The catalytic reactions were conducted under N_2 atmosphere. The reaction starting time was recorded when the reaction temperature reached the preset temperature. After the reaction, the reactor was cooled. After it reached room temperature, the increase in the amount of gas was measured quantitatively. Specifically, after a large syringe was attached to the end of the valve (1) in Fig. S1,† valve (1) was opened. The amount of gas which entered the syringe was measured. The total volume of gas was calculated by combining the volume of space in the reaction tube and this increase in gas volume. After valve (2) in Fig. S1† was opened, gas was collected from the sampling port. Gaseous products were assessed using two gas chromatographs: a GC-FID (GC-8A, CP-SilicaPLOT, CP8567; Agilent Technologies Inc.) and a GC-TCD (GC-2014, Shincarbon-ST 50-80; Shimadzu Corp.). Then, the reaction mixture was separated using filtration. The filtrate solution was examined using HPLC (L-2490 RI detector; Hitachi Ltd/Diode Array Detector; Hitachi Ltd/L-2350 column; Hitachi Ltd). The total amount of liquiform products in the resultant solution after reactions was measured using a total organic carbon (TOC) analyser (TOC-V CPN; Shimadzu Corp.). In gaseous products, H_2 , CO , CO_2 , and C_1 – C_4 hydrocarbons were detected. In liquiform products, glucose, cellobiose, furfural, 5-hydroxymethyl-furfural (5-HMF), C_1 – C_4 alcohols, ketones, and organic acids were detected. Cellulose conversion and product yield were calculated on a carbon basis and were defined as presented below (eqn (1) and (2)).

$$\text{Cellulose conversion}(\text{C} - \%) = \frac{\text{C atom in all products}}{\text{C atom in charged cellulose}} \times 100 \quad (1)$$

$$\text{Product yield(C - \%)} = \frac{\text{C atom in product}}{\text{C atom in charged cellulose}} \times 100 \quad (2)$$

The weight of unreacted solid cellulose was ascertained by subtracting the weight of charged catalyst from the weight of the remaining solid. Carbon balance was calculated based on eqn (3).

Carbon balance(C - %) =

$$\frac{\text{C atom in products and unreacted solid cellulose}}{\text{C atom in charged cellulose}} \times 100 \quad (3)$$

The selectivity of the target product, C₃ + C₄ hydrocarbon, in gas was calculated from eqn (4).

$$\text{C}_3 + \text{C}_4 \text{ selectivity in gas(C - \%)} = \frac{(\text{C}_3\text{H}_8 + \text{C}_3\text{H}_6 + \text{C}_4\text{H}_{10} + \text{C}_4\text{H}_8 + \text{C}_4\text{H}_6) \times 100}{(\text{CO} + \text{CO}_2 + \text{CH}_4 + \text{C}_2\text{H}_6 + \text{C}_2\text{H}_4 + \text{C}_3\text{H}_8 + \text{C}_3\text{H}_6 + \text{C}_4\text{H}_{10} + \text{C}_4\text{H}_8 + \text{C}_4\text{H}_6)} \quad (4)$$

3. Results and discussion

3.1 Catalytic activities for various catalysts

Earlier reports have described that Lewis acids in metal oxides are effective for the conversion reactions of bio-derived sugars.^{21,22} Therefore, we conducted cellulose conversion tests using a catalyst in which Pt, which has been reported to have high hydrocarbon generation ability,¹⁸ was loaded onto metal oxides with Lewis acids such as ZrO₂ and TiO₂. The results are presented in Fig. 1. The amount of gas produced was in the order of TiO₂ > ZrO₂ > Ta₂O₅ > CeO₂ for the supports used, but the amounts of target C₃ and C₄ hydrocarbons were similar for all supports except CeO₂. However, the Ta₂O₅ support produced a large amount of C₄ hydrocarbons, ZrO₂ produced a good balance of hydrocarbons, and TiO₂ produced a large amount of

CO₂ and C₁ and C₂ hydrocarbons. Therefore, the selectivity of C₃+C₄ in the gas was high for ZrO₂ and Ta₂O₅ supports.

The NH₃-TPD and CO₂-TPD results for these catalysts are shown in Fig. S3 in ESI.† The CO₂-TPD profiles showed relatively large desorption peaks for TiO₂ and CeO₂ supports. These catalysts exhibited high CO₂ selectivity, indicating that basic sites might promote the decarbonylation reaction. Furthermore, NH₃-TPD measurements indicated that the amount of acid sites increased in the order: CeO₂ < ZrO₂ < Ta₂O₅ < TiO₂ for the supports used. The 1 wt% Pt/CeO₂ catalyst, characterized by the lowest acidity and highest basicity, yielded the minimum amount of hydrocarbons. This finding implies that acid sites are required for hydrocarbon production.

Based on the results of this screening, we decided on further studies of ZrO₂ support, which had high selectivity for C₃ + C₄ in the gas and which produced a good balance of hydrocarbons.

Results showed that ZrO₂, which has a water-resistant Lewis acid–base,^{28,29} can convert cellulose to hydrocarbons by loading

Pt,¹⁸ which reportedly has high hydrocarbon production capacity. Furthermore, based on a report describing that introduction of base sites promotes the dehydration reaction,²⁶ cellulose conversion was conducted at 443 K for 12 h using a catalyst in which basic sites were introduced by doping a Group II element into ZrO₂: 1 wt% Pt/Zr_{0.5}M_{0.5}O_{2-δ} (M = Zr, Mg, Ca, Sr). The results are presented in Fig. 2. The highest C₃ + C₄ yield and gas selectivity were obtained when Mg was doped.

When ZrO₂ is doped with different cations, they interact with ZrO₂ to produce acid–base sites of various strengths.³⁴ Among the Group II elements doped in this experiment, Mg is the strongest Lewis acid, and the doping product exhibits relatively strong Lewis acid–base, which probably promoted the target reaction.

To confirm the Mg doping effects, 1 wt% Pt/Zr_{1-x}Mg_xO_{2-δ} (x = 0, 0.1, 0.3, 0.5, 1) with varying doping amounts were prepared.

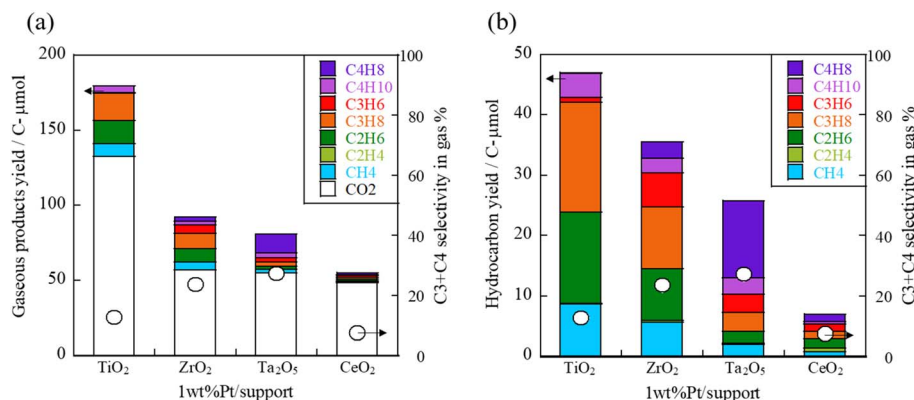


Fig. 1 (a) Gaseous product yield and (b) hydrocarbon yield obtained using 1 wt% Pt/support (TiO₂, ZrO₂, Ta₂O₅, CeO₂), cellulose, 443 K, 12 h.

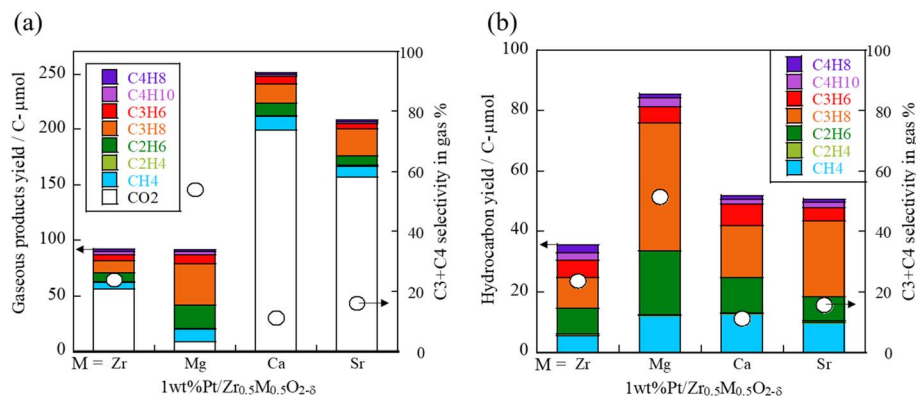


Fig. 2 (a) Gaseous product yield and (b) hydrocarbon yield obtained using 1 wt% Pt/Zr_{0.5}Mg_{0.5}O_{2-δ} (M = Zr, Mg, Ca, Sr), cellulose, 443 K, 12 h. Liquid products are shown in Fig. S4 in ESI.†

The results of XAFS measurements focusing on the Zr-K edge for these catalysts are shown in Fig. S5 in ESI.† The chemical bonding states of Zr was analyzed from the Fourier transforms of the obtained EXAFS oscillations. As a result, the peak of the second coordination (Zr–Zr or Zr–Mg) was observed to shift towards shorter bond distances, whereas the first coordination (Zr–O bond) did not change markedly with increasing Mg doping. This result, which is consistent with earlier reported results,³⁵ also suggests that Mg was doped into the ZrO₂ crystal.

The results using 1 wt% Pt/Zr_{1-x}Mg_xO_{2-δ} (x = 0, 0.1, 0.3, 0.5, 1) are depicted in Fig. 3. The amount of hydrocarbon produced increased as the degree of Mg doping increased. The C₃ + C₄ selectivity in the gas phase was maximum at x = 0.5. However, when 1 wt% Pt/MgO (x = 1) was used, the amount of light hydrocarbons such as methane and ethane produced increased. The C₃ + C₄ selectivity decreased.

Furthermore, the results of comparing Mg-doped catalysts and MgO mixed catalysts, in which the amount of Zr and Mg in the catalyst was adjusted using 1 wt% Pt/Zr_{0.5}Mg_{0.5}O_{2-δ} and 1 wt% Pt/(ZrO₂ + MgO), are portrayed in Fig. 4. The results showed that the Mg-doped catalysts produced a higher proportion of C₃ hydrocarbons, whereas the mixed catalysts and

MgO supported catalysts produced a higher proportion of C₁ and C₂ hydrocarbons.

To investigate the acidity and basicity of catalysts, NH₃-TPD and CO₂-TPD were conducted. As Fig. S6 in ESI.† shows, the amount of acid and base sites was 1 wt% Pt/ZrO₂ < 1 wt% Pt/Zr_{0.5}Mg_{0.5}O_{2-δ} < 1 wt% Pt/MgO. The MgO support had both weak and strong sites. The peaks were split into two components, whereas the Zr_{0.5}Mg_{0.5}O_{2-δ} had a peak with a broad distribution, probably because the acid and base sites of ZrO₂ are strengthened by Mg doping. Simultaneously, acid and base sites of various strengths are generated.

Base catalysis has been reported to promote the conversion of sugars through the reverse aldol reaction,^{36,37} and the reverse aldol reaction can cause excessive degradation of the carbon structure. Therefore, when MgO-supported catalyst with very strong base sites was used, the retro-aldol reaction was promoted, resulting in a higher proportion of light hydrocarbons. Moreover, when the Zr_{0.5}Mg_{0.5}O_{2-δ} with acid–base sites of different strengths was used, it is possible that its various active sites promoted reaction pathways other than the retro-aldol reaction, such as dehydration reactions, which probably resulted in high C₃ + C₄ yields.

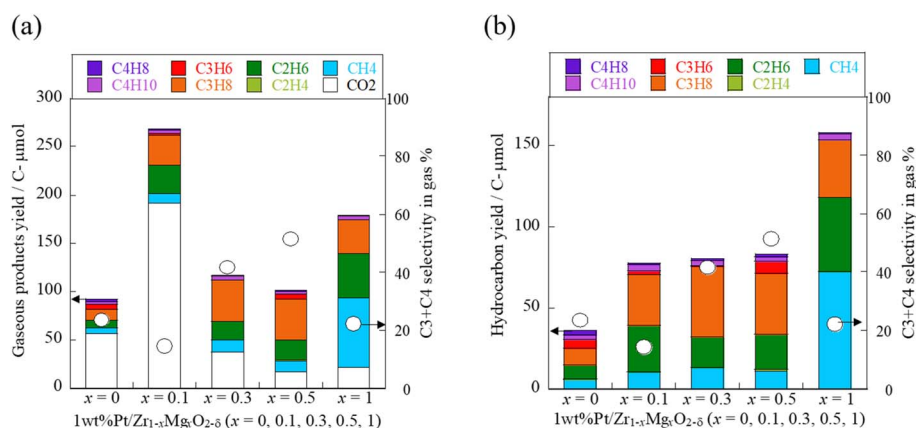


Fig. 3 (a) Gaseous product yield and (b) hydrocarbon yield obtained using 1 wt% Pt/Zr_{1-x}Mg_xO_{2-δ} (x = 0, 0.1, 0.3, 0.5, 1), cellulose, 443 K, 12 h. Liquid products are shown in Fig. S7 in ESI.†

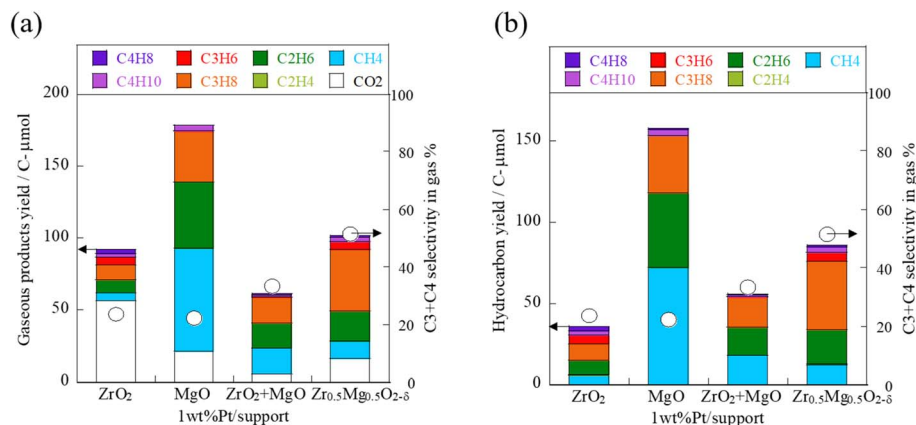


Fig. 4 (a) Gaseous product yield and (b) hydrocarbon yield obtained using 1 wt% Pt/support (ZrO_2 , MgO, mixed, doped), cellulose, 443 K, 12 h. Liquid products are shown in Fig. S8 in ESI†

Furthermore, the results of changing the supported metal using the $\text{Zr}_{0.5}\text{Mg}_{0.5}\text{O}_{2-\delta}$ support are presented in Fig. 5. Even when using this support, only when Pt was used was the production of a large amount of hydrocarbons confirmed, as described in earlier reports.¹⁸ When using Pt, CO_2 and H_2 were produced, but when using Pd, CO and a smaller amount of H_2 were confirmed. These products suggest that on Pt, the decarbonylation reaction ($-\text{CO}$) occurs first; then the water gas shift reaction ($\text{CO} + \text{H}_2\text{O} \rightarrow \text{CO}_2 + \text{H}_2$) is more likely to occur than on Pd. More H_2 is thought to be produced when Pt is used in this reaction. Moreover, this H_2 is thought to act as a hydrogen source for the production of hydrocarbons, leading to a higher hydrocarbon production rate. In addition, several mono-alcohols that were not produced when other metals were used were confirmed in the solution after the reaction when Pt was used, suggesting promotion of the hydrogenation dehydration reaction, which removes the OH group from the sugar.

Results of conversion tests using X wt% Pt/ $\text{Zr}_{0.5}\text{Mg}_{0.5}\text{O}_{2-\delta}$ ($X = 0, 1, 3, 5, 10$) with varying Pt loadings are depicted in Fig. 6. The amount of gas produced increased as the Pt loading

increased, but the $\text{C}_3 + \text{C}_4$ selectivity in the gas decreased, especially with increased CO_2 , methane, and ethane.

For X wt% Pt/ $\text{Zr}_{0.5}\text{Mg}_{0.5}\text{O}_{2-\delta}$ ($X = 0, 1, 3, 5, 10$), XAFS measurements were performed focusing on the Pt-L edge (Fig. S11 in ESI†). As the Pt loading increased, the proportion of Pt oxide decreased, whereas the proportion and coordination number of Pt–Pt increased. Similar to the results of particle size analysis by CO pulse measurement, it is clear that Pt particles are growing with increasing Pt loading (Table S1†).

The reason for the increase in CO_2 , C_1 and C_2 hydrocarbons with higher Pt loading is thought to be that the increase in Pt loading accelerates the decarbonylation reaction. The decarbonylation reaction was accelerated for three main reasons. The first is that the frequency of contact between Pt and the raw material increased. The second is that a larger amount of loaded Pt is associated with larger Pt particle size, and that the decarbonylation reaction occurred as consecutive reactions with the reactants adsorbed onto Pt. The third is that a larger particle size is associated with a greater exposed surface area of the Pt, which contributes to the decarbonylation reaction. The

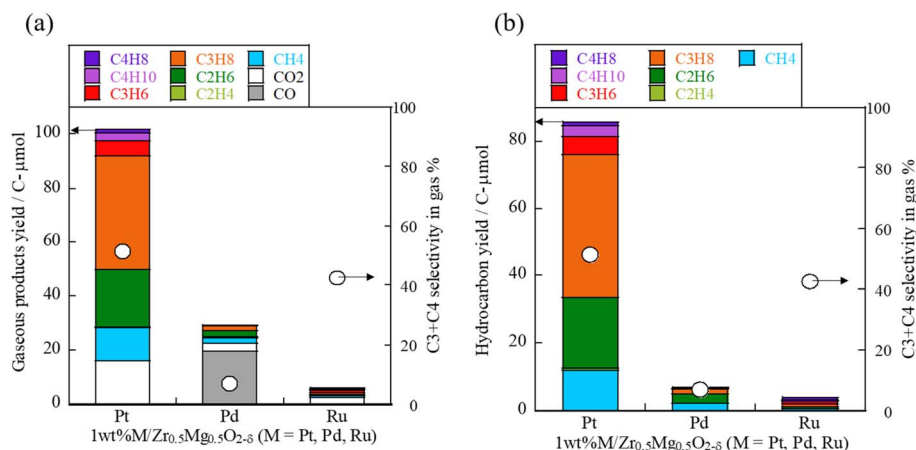


Fig. 5 (a) Gaseous product yield and (b) hydrocarbon yield using 1 wt% M/ $\text{Zr}_{0.5}\text{Mg}_{0.5}\text{O}_{2-\delta}$ ($M = \text{Pt}, \text{Pd}, \text{Ru}$), cellulose, 443 K, 12 h. Liquid products are shown in Fig. S9 in ESI†

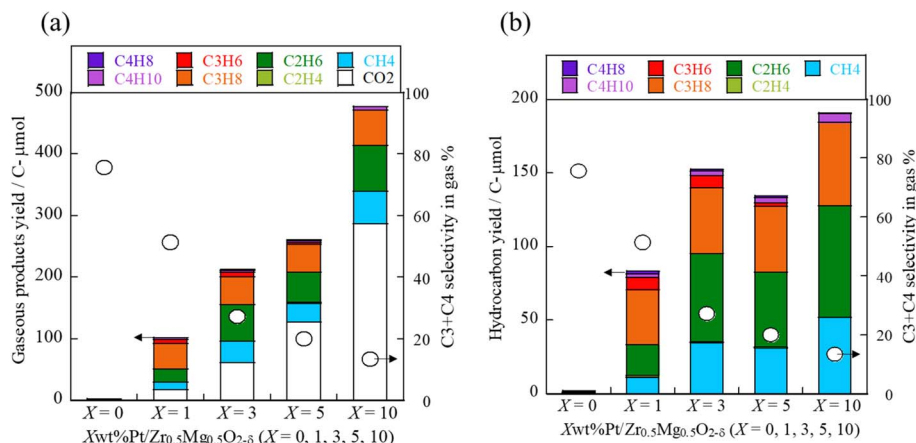


Fig. 6 (a) Gaseous product yields and (b) hydrocarbon yield using X wt% Pt/Zr_{0.5}Mg_{0.5}O_{2-δ} ($X = 0, 1, 3, 5, 10$), cellulose, 443 K, 12 h. Liquid products are shown in Fig. S10 in ESI.†

(311) and (331) planes are thought to be exposed on Pt particles of 5 nm or greater size.³⁸ Moreover, it is possible that the decarbonylation reaction was promoted on such planes. Table S2† shows the results of specific surface area measurements for the catalysts used in the experiment. 1 wt% Pt/Zr_{0.5}Mg_{0.5}O_{2-δ} ($M = \text{Zr, Mg, Ca, Sr}$) had a higher specific surface area when Mg was doped and with increasing doping amount. On the other hand, specific surface area did not change significantly when the metal loading was changed, and there was no clear correlation between the loading amount and specific surface area. The results of characterization for 1 wt% Pt/Zr_{0.5}Mg_{0.5}O_{2-δ} are shown. The ICP analysis results are shown in Table S3 in ESI.† Regarding the percentages of the metals present, the theoretical values and experimental values obtained by ICP were in general agreement. TEM and EDS mapping images of the catalyst are shown in Fig. S12 in ESI.† Results showed that the Pt, Zr, Mg, and O elements were uniformly distributed.

3.2 Testing under different reaction conditions

Using a 1 wt% Pt/Zr_{0.5}Mg_{0.5}O_{2-δ} catalyst with high C₃ + C₄ selectivity in the gas phase, we conducted tests under different reaction conditions to achieve the highest yield. Results of the tests, in which the temperature, time, pressure, water volume and amount of raw material were varied, are shown in the Table S4 in ESI.† When the tests were conducted at 443–493 K, the CO₂ content increased rapidly at temperatures higher than 473 K. This rapid increase is probably attributable to the accelerated thermal decomposition of cellulose and its derivatives. Therefore, a reaction temperature of 443–463 K is suitable. When the reaction time was varied from 12 h to 168 h, the amounts of hydrocarbons produced were not proportional to the time, suggesting that hydrocarbon production is higher in early stages of the reaction. Therefore, repeating short reactions of around 12 h was inferred as effective for yield improvement. When the pressure at the start of heating was changed to 1–2.5 atm by pressurization with nitrogen, the results demonstrated that the hydrocarbon production amount decreased as the pressure increased. Because gas production was suppressed at

higher pressures, it was thought that yield could be improved by increasing the space volume or reducing raw materials. Therefore, the amount of water was reduced first to increase the volume of space inside the reaction tube. The results showed that yield improved. This improvement is probably attributable not only to the increase in the volume of space, but also to the increased frequency of contact between the raw materials and intermediate substances and the catalyst. Furthermore, results showed that the yield could be improved even by further reduction of the amount of raw materials. This improvement is probably achieved because the pressure of the generated gas at the same yield decreased as the amount of raw materials decreased, and also because the amount of catalyst per unit of raw material increased.

Based on the results of the reaction condition change tests, the raw material amount was reduced to 0.05 g. Repeated tests were conducted at 453 K for 12 h. Cumulative results of hydrocarbon production are presented in Fig. S13 in ESI.† As a result of this test, it was possible to increase the yield by 6.34 times from the first 12 h test while maintaining high C₃ + C₄ selectivity in the gas phase. Particularly, the amount of C₄ production increased as the reaction was repeated. This increase is probably attributable to changes in the composition of the liquid product, which is an intermediate, and because the amounts of mono-alcohol and di-alcohol, which are more likely to become C₄ hydrocarbons, increase during the latter half of the test. Although these tests are conducted in batches using an autoclave, based on these test results, the possibility exists of further improving the yield by carrying out the reaction in a continuous system.

Results of tests using fresh 1 wt% Pt/Zr_{0.5}Mg_{0.5}O_{2-δ} catalysts and heat-treated catalysts after use in the reaction are shown in Fig. S14.† Almost no change was observed in the hydrocarbon product distribution, confirming the reusability of the catalyst. XRD patterns of the Mg-doped ZrO₂ catalyst before the reaction are shown in Fig. S15–S16 in ESI.† The crystal structure of the catalyst was monoclinic ZrO₂. A small peak derived from MgO was observed in the Zr_{0.5}Mg_{0.5}O_{2-δ} support, suggesting

precipitation of undoped Mg as MgO. On the other hand, the XRD pattern of the solid residue after the reaction is shown in Fig. S17 in ESI.† After the reaction, the MgO peak had disappeared and a carbon peak was confirmed which is thought to be derived from unreacted cellulose. When this solid residue was heat-treated at 673 K, the carbon-derived peak disappeared; the MgO-derived peak also reappeared. This result suggests that the MgO peak disappeared as a result of the transformation of MgO into hydrated magnesium carbonate in the presence of H₂O and CO₂ in the solid residue after the reaction,^{39,40} and the catalyst was regenerated by heat treatment. The results of ICP analysis of the catalyst and the liquid phase after the reaction are shown in Table S5.† The amount of Mg in the catalyst was slightly reduced by the reaction, and this reduction was generally consistent with the amount of Mg ions in the solution after the reaction.

3.3 Elucidation of the reaction mechanism

To investigate which properties of the catalyst are effective for which reactions, we compared the results obtained from reactions conducted without a catalyst, reactions using only a support, and reactions using a catalyst with a trace amount of Pt (0.1 wt% Pt) or a catalyst with a large amount of Pt (1 wt% Pt). The results are presented in Fig. 7. Only when Pt was present was hydrocarbon formation observed clearly. The liquid component was dominated by organic acids such as lactic acid and formic acid. However, when using the 1 wt% Pt catalyst, monohydric alcohols such as butanol and propanol were also produced. These results clarified that Pt promoted the hydrogenation dehydration reaction, which removes the OH group from the sugar, as occurred during the metal change tests. In addition, the amount of products formed in the liquid increased in the order: without catalyst < ZrO₂ support < Mg-containing support, suggesting that the Lewis acids and bases of the support promoted cellulose degradation.

Reportedly, there are numerous by-products of the cellulose degradation reaction and the degradation reaction of glucose, a monosaccharide.^{41–43} Determining whether these substances

are reaction intermediates, or not, and investigating their reactivity are difficult. For this study, we investigated the reactivity of mono-alcohols and di-alcohols having similar structure to that of the target hydrocarbons. Furthermore, we clarified the reactions which produce hydrocarbons. Results of conversion from hydrocarbon-like liquid substances are presented in Fig. 8. During conversion from 1-butanol, a primary alcohol, approximately five times as much hydrocarbon were produced during conversion from 2-butanol, a secondary alcohol. Therefore, results demonstrated that the hydroxy group reactivity is much higher in primary alcohols than in secondary alcohols. In addition, the main product from 1-butanol was propane, which illustrates clearly that the primary hydroxy group was removed together with the carbon. In other words, results demonstrated that the decarbonylation reaction (–CO) is more likely to occur preferentially than the production of hydrocarbons by the hydrogenation dehydration reaction of alcohols. Next, butenol,

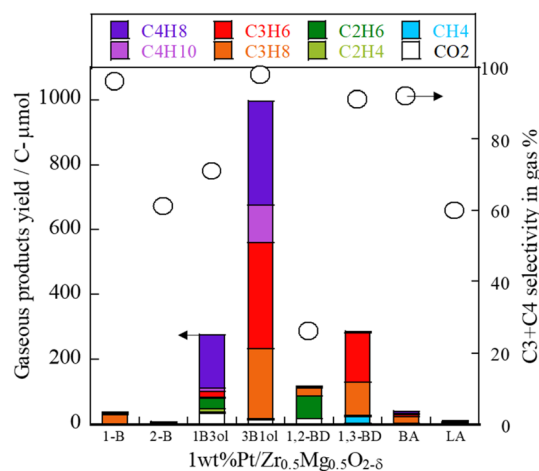


Fig. 8 Conversion of C₃ and C₄ hydrocarbon-like liquid compounds using 1 wt% Pt/Zr_{0.5}Mg_{0.5}O_{2–δ} catalyst (1-B: 1-butanol, 2-B: 2-butanol, 1B3ol: 1-butene-3-ol, 3B1ol: 3-butene-1-ol, 1,2-BD: 1,2-butanediol, 1,3-BD: 1,3-butanediol, BA: butyric acid, LA: levulinic acid).

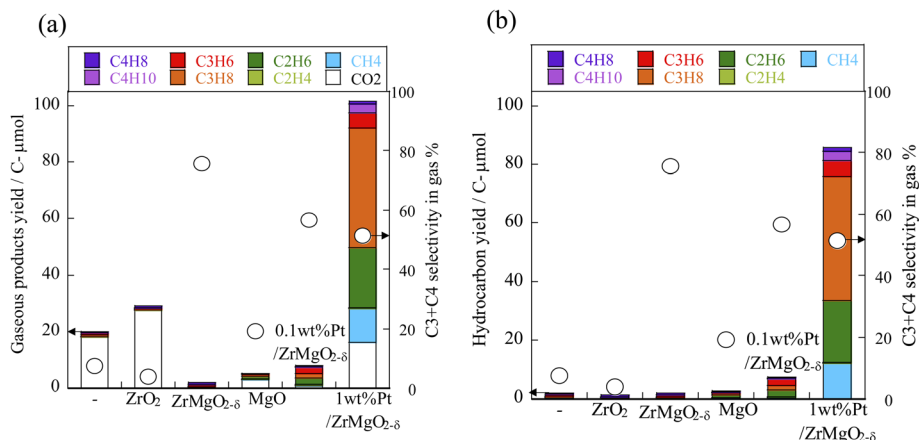


Fig. 7 (a) Gaseous product yield and (b) hydrocarbon yield using X wt% Pt/Zr_{1– x} Mg _{x} O_{2– δ} ($X = 0, 0.1, 1$) ($x = 0, 0.5, 1$), cellulose, 443 K, 12 h. Liquid products are shown in Fig. S18 in ESI.†

which has one double bond and one OH group in the molecule, produced far more hydrocarbons than butanol. Also, 1-butene-3-ol mainly produced C_4 hydrocarbons, suggesting that the presence of a double bond made the desorption of the OH group by dehydration more likely to occur. In addition, 3-butene-1-ol produced very large quantities of C_3 and C_4 hydrocarbons in equal amounts. This is due to the formation of C_4 hydrocarbons by dehydration in the presence of a double bond and C_3 hydrocarbons by decarbonylation of primary alcohols, indicating that both processes are equally probable and are strongly promoted by the presence of a double bond in the molecule. C_2 hydrocarbons were obtained from 1,2-butanediol in large quantities; also, C_3 hydrocarbons were obtained from 1,3-butanediol in large quantities. Two decarbonylation reactions are thought to have occurred in the former case. In the latter case, because almost no hydrocarbons were produced from the conversion of 2-butanol, it was assumed that only a decarboxylation reaction occurred, leaving a secondary alcohol. However, because many C_3 hydrocarbons were produced in which the OH group had been removed, the dehydration reaction is thought to have occurred simultaneously with the decarbonylation reaction. Furthermore, to confirm the reactivity of organic acids such as formic acid, acetic acid, and butyric acid, which were found in the liquid products of cellulose conversion, we also conducted conversion tests using butyric acid (a C_4 organic acid) and levulinic acid (a metabolite of glucose). Results indicated that, although C_3 hydrocarbons were obtained in small quantities from butyric acid, it was not very reactive. Moreover, almost no hydrocarbons were produced from levulinic acid. Even if a carboxylic acid were obtained from levulinic acid, as in the case of butyric acid, the ketone group would remain. Also, hydrocarbons are not formed, probably because of the low reactivity of ketones.

From the test results presented above, we inferred that the hydrocarbon formation reaction occurs as a result of a decarbonylation reaction or a dehydration reaction in the presence of a double bond, and that the dehydration reaction progresses simultaneously with the decarbonylation reaction. The reaction mechanisms which can be inferred from these findings are

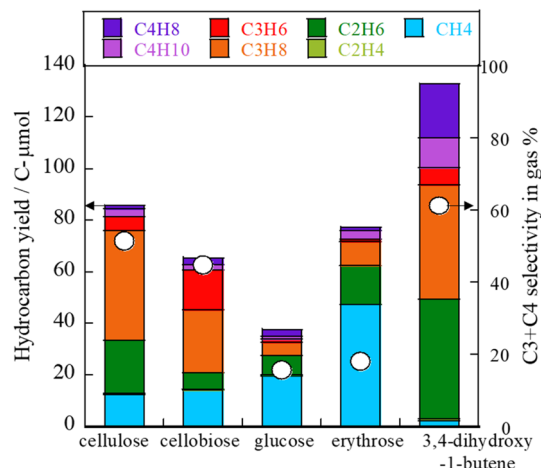


Fig. 10 Conversion of candidate intermediates using 1 wt% Pt/Zr_{0.5}Mg_{0.5}O_{2-δ}, 443 K, 12 h.

shown in Fig. 9. Path 1 represents a reaction that starts with a decarbonylation reaction. Path 2 represents a reaction that starts with a retro-aldol reaction that has been reported as promoted by a water-resistant Lewis acid–base catalyst.²²

Based on this assumption, the results of conversion from the candidate intermediate substances are presented in Fig. 10. The results were as expected, with C_2 , C_3 , and C_4 hydrocarbons being obtained from the 3,4-dihydroxy-1-butene which was estimated as produced by Path 1. Results demonstrated that a large amount of methane was produced from erythrose, which appears in Path 2. A large amount of methane was also produced from glucose. More methane was produced from cellobiose than from cellulose. From these results, it was inferred that the retro-aldol reaction progressed from disaccharides and monosaccharides, and that light hydrocarbons were produced *via* erythrose. However, because little methane was produced from cellulose, the C_3 production reaction was thought to be more likely to occur preferentially in cellulose conversion. Because reactions are likely to progress at the ends of cellulose,⁴⁴ as presented in Fig. 11, it was thought that

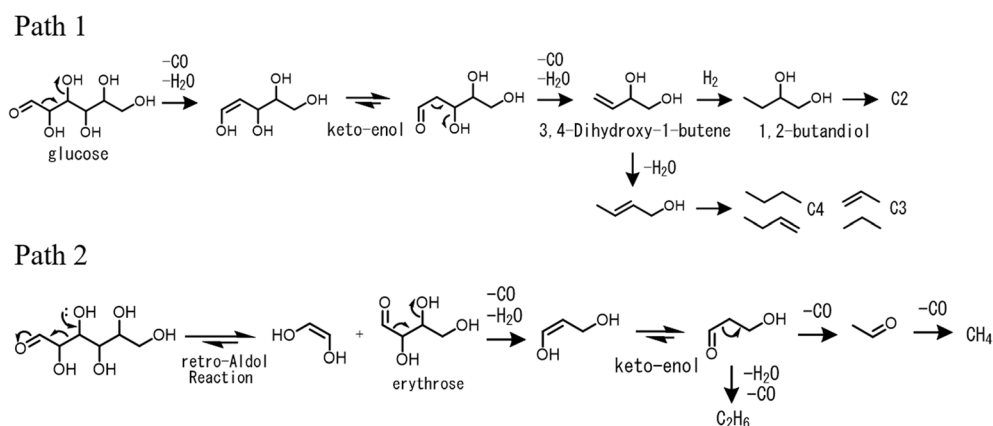


Fig. 9 Estimated reaction mechanisms: Path 1, reactions initiated by decarbonyl reaction; Path 2, reactions initiated by retro-aldol reaction.

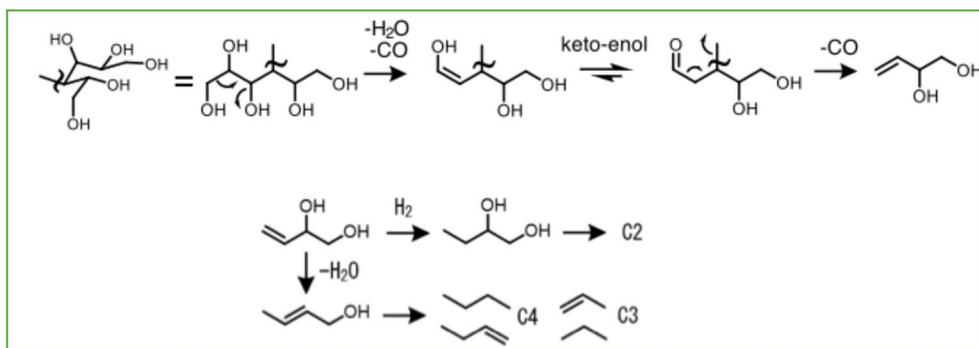


Fig. 11 Estimated reaction mechanisms from cellulose over Pt/Zr_{0.5}Mg_{0.5}O_{2-δ} catalyst.

reactions progressed from the open-ringed terminal sugar because of the connected sugar chains. This presumed reaction mechanism is consistent with results obtained from various earlier tests, a possible reaction, and a highly probable C₃ and C₄ hydrocarbon formation mechanism.

4. Conclusion

In conclusion, high C₃ + C₄ hydrocarbon yields were obtained when 1 wt% Pt/Zr_{0.5}Mg_{0.5}O_{2-δ} was used, probably because Pt caused decarbonylation and hydrogenation dehydration reactions and because the Zr_{0.5}Mg_{0.5}O_{2-δ} support promoted cellulose degradation with its broad strength of Lewis acids and bases. The reaction proceeds from the end of the cellulose starting from decarbonylation. The composition of the produced hydrocarbons is thought to be controllable by changing the amount of Pt loaded and the basicity of the catalyst. For this study, direct conversion of cellulose to hydrocarbons was achieved successfully using no sacrificing agent such as hydrogen, enzymes, or strong acids. Further yield improvement can be expected by conducting the reaction in a continuous process. The results of this study are expected to be useful for the effective utilization of biomass toward a sustainable society, especially for converting cellulose into LPG and supplying LPG to dispersed locations such as households.

Data availability

The data supporting this article have been included as part of the ESI.†

Author contributions

Yukino Ofuchi: methodology, investigation, visualization, writing-original draft preparation, Mihiro Hosokawa: investigation, visualization, writing (revising the manuscript), Naruki Horie: investigation (analysis of liquid products), Sae Doi: methodology, investigation, Shuhei Ogo: methodology, conceptualization, Ayumu Onda: methodology, conceptualization, Tatsuya Hamaguchi: methodology, Takafumi Saiki:

methodology, Yasushi Sekine: writing-reviewing and editing, conceptualization, methodology, supervision.

Conflicts of interest

There are no conflicts of interest.

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