



Article High Gain and Broadband Absorption Graphene Photodetector Decorated with Bi₂Te₃ Nanowires

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Abstract: A graphene photodetector decorated with Bi_2Te_3 nanowires (NWs) with a high gain of up to 3×10^4 and wide bandwidth window (400–2200 nm) has been demonstrated. The photoconductive gain was improved by two orders of magnitude compared to the gain of a photodetector using a graphene/ Bi_2Te_3 nanoplate junction. Additionally, the position of photocurrent generation was investigated at the graphene/ Bi_2Te_3 NWs junction. Eventually, with low bandgap Bi_2Te_3 NWs and a graphene junction, the photoresponsivity improved by 200% at 2200 nm (~0.09 mA/W).

Keywords: chemical vapor deposition (CVD) graphene; photodetector; Bi₂Te₃ nanowires; infrared photodetector; graphene photodetector

1. Introduction

Graphene has attracted much interest for optoelectronic applications due to its unique photonic properties, such as its broad bandwidth absorption, short carrier lifetime, and high gain by the carrier multiplication process [1–6]. The unique photonic properties of graphene mean that graphene is utilized in various optoelectronic devices, infrared sensors, optical interconnects [7], and motion detectors. However, the low photoresponsivity due to the limited light absorption rate for a single graphene sheet ($\pi\alpha = 2.3\%$) is a drawback limiting the practical applications [8–10].

Therefore, alternative approaches combining a graphene photodetector with additional light absorption materials have been reported [11–14]. Various absorber materials have been investigated, including quantum dots (QDs), plasmonic metal nanoparticles, perovskites, and organic complexes [11–14]. Small bandgap semiconductor material such as PbS (0.83 eV) is useful for extending the bandwidth to the near-infrared region [15]. In addition, colloidal QDs are used to obtain a high photo gain at specific wavelengths. For example, PbS QDs decorating a graphene photodetector yielded a 10⁷ A/W photoresponsivity at 895 nm [12]. Similarly, when metal nanoparticles were utilized on the graphene channel to improve the photoabsorption using the plasmonic effect, a 6.1 mA/W of photoresponsivity was obtained at 514 nm [11]. Recently, a few studies have been carried out with perovskites and organic complexes as an absorber to improve the absorption in visible wavelengths. In the case of the perovskite-graphene photodetector, a photoresponsivity was 180 A/W at 520 nm [13]. In the organic-graphene photodetector, a photoresponsivity of ~10⁶ A/W was obtained in the 600–1500 nm region [14].

However, when an absorber is placed on a graphene channel, it limits the applicable wavelength because the bandgap of an absorber determines the photon absorption range. In addition, in an organic-based absorber layer, the time constant is approximately



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Copyright: © 2021 by the authors. Licensee MDPI, Basel, Switzerland. This article is an open access article distributed under the terms and conditions of the Creative Commons Attribution (CC BY) license (https:// creativecommons.org/licenses/by/ 4.0/). hundreds of microseconds due to the low conductivity and charge trapping. Moreover, when a high-temperature process over 1000 °C or chemical coating process is used, carbon decomposition or residual chemical doping can affect the electronic properties of graphene. Therefore, the absorber and deposition process should be chosen very carefully.

In this sense, low bandgap Bi_2Te_3 may represent a good absorber candidate for a graphene photodetector. The bandgap of Bi_2Te_3 is 0.15–0.3 eV [16], which can absorb up to mid-infrared wavelengths and be fabricated in the form of nanowires [17,18], nanoplates [19], and nanosheets [18]. Gao et al. reported a graphene photodetector decorated with Bi_2Te_3 nanoplates, which was grown by thermal chemical vapor deposition (CVD) and achieved a 35 A/W photoresponsivity with a gain of up to 83 at 532 nm [19]. However, the limited coverage on the graphene channel and high-temperature CVD process can induce cracks or wrinkles due to the difference in the thermal expansion coefficient between two materials [20]. Moreover, the electronic properties of graphene are degraded during the high-temperature CVD process for Bi_2Te_3 . Furthermore, the photoconductive gain was limited due to the low surface to volume/light absorption ratio of single-crystal Bi_2Te_3 .

In this work, we investigated a high photoconductive gain graphene photodetector using Bi_2Te_3 nanowire. The photoresponsivity was increased by 200% at 980 nm after the addition of the Bi_2Te_3 nanowire. The damage to the graphene was minimized using a room temperature drop-casting process, and a full area coverage on the channel was achieved. Moreover, a broadband absorption range from 400 to 2200 nm and high photoconductive gain of 3×10^4 were obtained.

2. Materials and Methods

Device Fabrication

A monolayer graphene sheet (1 cm \times 1 cm), grown on copper (Cu) foil by using a thermal CVD process, was transferred on the SiO_2 (90 nm)/Si substrate using the poly(methyl methacrylate) (PMMA)-based wet transfer method (Figure 1a). The i-line (365 nm) lithography process was used to pattern the graphene channel and electrodes. The graphene channel was patterned using a positive photoresist and Au hard mask (20 nm) to prevent organic contamination from the photoresist (Figure 1b). Graphene channel patterning was carried out by O₂ plasma Asher (100 W, 90 s), and the remaining photoresist was removed using acetone (Figure 1c). The sample was rinsed with methanol and de-ionized water for 5 min each. Then, Au metal (50 nm) was deposited using an e-beam evaporator under 10^{-7} Torr, and the source and drain electrode shape was patterned using lithography and metal wet etching, respectively (Figure 1d). To protect the graphene surface from the air and water degradation during the photodetector operation, 30 nm Al₂O₃ was deposited at 130 °C using the atomic layer deposition (ALD) process (300 cycles of trimethylammonium (TMA) and water source). Finally, the samples were annealed at 300 °C for 1 h in a vacuum chamber (10^{-7} Torr) [9]. On the other hand, the Bi₂Te₃ NWs/graphene photodetector was not passivated by Al_2O_3 .

 Bi_2Te_3 NWs were prepared with the conventional polyol process [21,22] (Figure S1). The size distribution of Bi_2Te_3 NWs was uniformly distributed, with a standard deviation of length and diameter size of 36.01 and 6.58 nm, respectively. The average length and diameter of fabricated Bi_2Te_3 NWs were 611.2 and 67.3 nm, respectively. The Bi_2Te_3 NWs were dispersed in the ethanol solution using sonication with a value of 40 kHz for 5 min, drop cast on the graphene photodetector, and dried in a desiccator for 5 min (Figure 1e,f).



Figure 1. Schematic diagram of the Bi_2Te_3 nanowires (NWs)/graphene photodetector fabrication process. (a) Graphene transfer on the SiO_2/Si substrate, (b) graphene channel hard mask, (c) graphene channel patterning, (d) source and drain (S/D) electrode patterning, (e) Bi_2Te_3 nanowires (NWs) drop casting on the device, and (f) annealing the fabricated device.

3. Results and Discussion

Figure 2a,b shows the Raman spectra of Bi₂Te₃ NWs and graphene channel, respectively. Three distinct Raman peaks can be observed at 102, 122, and 140 cm⁻¹ (Figure 2a). These peaks indicate the E2g, A1u, and A1g vibrational mode of Bi2Te3 NWs, denoting the quality of the single-crystallinity of Bi2Te3 NWs [23]. The Raman spectra for transferred graphene show three peaks at 1350, 1589, and 2695 cm^{-1} [24]; those peaks indicate the D-peak, G-peak, and 2D peak, respectively, as denoted in Figure 2b. The I(2D)/I(G) ratio of the transferred graphene layer was 2.98, which indicates single-layer graphene. Figure 2c shows the light absorbance of material stacks used in this work; graphene, Bi₂Te₃ NWs, and graphene/Bi₂Te₃ NWs in the spectral range from 0.62 to 4.6 eV. The absorbance of graphene was quite poor compared to that of Bi₂Te₃ NWs. The absorbance of graphene was distributed in the range of 0.057 (4.58 eV)~0.0026 (0.62 eV). The absorbance of Bi₂Te₃ NWs was nearly four times higher at the maximum absorption point compared to graphene. When Bi₂Te₃ NWs were combined with graphene, the absorbance was increased by 7.75~20.2 times in the 1.0–3.0 eV range and by \sim 5 times at 4.5 eV compared to the absorbance of the graphene layer alone. Even though the absorbance curve shown in Figure 2c is valid down to 0.62 eV, by extrapolating the curve near the low photon energy region (0.62-1.0 eV), the bandgap of Bi₂Te₃ NWs was estimated to be 0.28 eV. This value matches well with the previous result on Bi_2Te_3 thin film [16].

After NW decoration on the channel, the transfer curve of the graphene photodetector exhibited a significant change due to the strong electron doping effect, indicating a -14 V Dirac voltage shift, as shown in Figure 3a. The field-effect mobility of the graphene photodetector was 1624 and 1550 cm²/Vs for the electron and hole, respectively, while that of the Bi₂Te₃ NWs/graphene device was 1058 cm²/Vs for the electron and 1227 cm²/Vs for the hole. It has been reported that the mobility can be degraded by the phonon scattering of charge carriers when graphene is in contact with substrates or stacked by other materials and by an increase of the charge trap density [25,26]. Therefore, it is speculated that the reason for the mobility degradation of the Bi₂Te₃ NWs/graphene device is related to the doping and surface phonon scattering due to Bi₂Te₃ NWs.



Figure 2. Raman spectroscopic measurements of (**a**) Bi₂Te₃ NWs and (**b**) graphene, and (**c**) UV-Vis absorption spectroscopy of each stack.



Figure 3. Band diagrams for graphene/Bi₂Te₃ NWs junction contact (**a**) before contact formation, (**b**) charge transfer during contact, and (**c**) after contact formation with Bi₂Te₃ NWs and graphene. E₀ is the vacuum level; E_F is the Fermi level; E_c and E_v are conduction and valence bands of graphene and Bi₂Te₃ NWs, respectively; and ϕ_1 and ϕ_2 are work functions of Bi₂Te₃ NWs and graphene, respectively. (**d**) I_d-V_g characterization of graphene only device (in blue) and Bi₂Te₃ NWs decorated device (in purple). (**e**,**f**) I_d-V_g characterization under 980 nm illumination with an intensity of 1 mW/cm².

The Dirac voltage of the graphene photodetector was nearly unaffected by 980 nm illumination, but the Dirac voltage of the Bi₂Te₃ NWs/graphene photodetector was shifted by -1 V, as shown in Figure 3b,c. Even though the shift under the light illumination is not significant, this shift indicates the presence of a photo-gating effect, affecting the Bi₂Te₃/graphene photodetector. Figure 4a shows a schematic diagram explaining the photo gating effect in the Bi₂Te₃/graphene photodetector, the electron–hole pairs are generated in both Bi₂Te₃ NWs and the graphene channel and drift through the graphene channel. Since electrons and holes in the Bi₂Te₃ NWs have different diffusion and drift time constants, holes stay

in the Bi₂Te₃ NWs for a longer period of time than electrons, inducing the Dirac voltage shift after illumination, as shown in Figure 4b,c. If the electron–hole pairs were generated without Bi₂Te₃ NWs, the recombination would occur in a short time. Therefore, the Fermi level of graphene is not significantly affected.



Figure 4. (a) Schematic diagram of the generation of an electron (filled circle) and a hole (open circle) under the illuminated condition for the Bi₂Te₃ NWs/graphene photodetector, (b) dark, and (c) illuminated status at the Bi₂Te₃ NWs/graphene junction.

A transient photocurrent measurement with/without Bi_2Te_3 NW was performed to investigate the charge transfer mechanism. A Xe lamp was used as a white light source and various wavelengths from 400 to 1100 nm with a 50 nm period were applied to the device using a monochromator. The light on-off action was controlled by a chopper with a 10 Hz switching speed. During the measurement, the devices were connected to the source meter for applying bias ($V_d = 0.01 \text{ V}$). The rising and falling time were calculated with the equations $1 - \exp[-(t - t_{on})/\tau_{on}]$ and $\exp[-(t - t_{off})/\tau_{off}]$, respectively, as shown in Figure 5a,b. The transient on-off current for the extraction rising and falling time is shown in Figure S2. The currents of 10% and 90% were valid for extracting the rising (falling) time. When the photons are incident to Bi_2Te_3 NW decorated devices, the photocurrent generation time is increased to 8 ms, which represents a two-fold increase compared to the control group without Bi_2Te_3 NWs. In the case of the falling time, Bi_2Te_3 NW decorated devices show a longer time of 1.2 ms, compared to 0.8 ms for the control group.



Figure 5. Carrier lifetime result for both the Bi₂Te₃ NWs/graphene and graphene only device. (a) τ_{on} and (b) τ_{off} constant. (c) A photoconductive gain of both device structures. The measured wavelength range is from 400 to 900 nm.

In addition, the photoconductive gain of each device was calculated using the result of the rising and falling time. The following equation can be employed to calculate the photoconductive gain: $G = \tau/t_{tr}$, where τ is the lifetime; t_{tr} is the transit time, which is equal to $L^2/\mu V_d$; L is the channel length of the device; μ is the field-effect mobility; and V_d is the voltage applied to the drain. The photoconductive gain of the Bi₂Te₃ NWs/graphene

photodetector was 3×10^4 at 1100 nm, which is two-fold larger than that of the only graphene sample.

The devices with Bi_2Te_3 NWs decoration show a longer rising/falling time compared to the control group due to the charge exchange between Bi_2Te_3 NW and graphene during the light illumination. In the graphene photodetector, the photocarriers are generated in the whole graphene channel, but the photocarriers generated near the graphene/metal junction can only be collected due to the short recombination time [28].

Scanning photocurrent mapping (SPCM) measurement was carried out with a 530 nm single-mode fiber laser to clarify the exact location of the photocarrier generation in our devices and compare the photocurrent generation mechanism of both the graphene photodetector and Bi₂Te₃ NWs/graphene photodetector. For the graphene channel device, the photocurrent was generated in the graphene/metal junction area [28]. In the case of the Bi₂Te₃ NWs/graphene photodetector, the photocurrent was primarily generated through the whole channel, as shown in Figure 6b,c. When Bi₂Te₃ NWs decorated the graphene channel, the recombination time seemed to be increased, and the whole channel could be attributed to photocurrent generation. As a result, the absorption was improved for the Bi₂Te₃ NWs decorated graphene photodetector. This observation confirms that the Bi₂Te₃ NWs improved the photocurrent generation across the graphene channel. The maximum photocurrent increased five times using Bi₂Te₃ NWs, from 80 to 400 nA.



Figure 6. Scanning photocurrent mapping (SPCM) image of the Bi₂Te₃ NWs/graphene junction photodetector and graphene photodetector (**a**) optical image of the graphene photodetector device, and SPCM image of (**b**) the graphene photodetector and (**c**) Bi₂Te₃ NWs/graphene junction photodetector. The boundary of the source/drain metals and graphene channel are illustrated by a dotted line.

Next, we examined the absorption rate and spectrum of Bi_2Te_3 NWs by measuring the photoresponse under an infrared illumination condition (Figure S2). The transient photoresponse measurement with near-infrared (1550 and 2200 nm) was conducted to investigate the device operation near the bandgap edge of Bi_2Te_3 NWs (Figure 7). The photoresponsivity of the graphene photodetector was 0.05 and 0.04 mA/W for 1550 and 2200 nm, respectively. The Bi_2Te_3 NWs/graphene photodetector showed a photoresponsivity similar to the graphene photodetector at 1550 nm. On the other hand, the photoresponsivity increased to 0.09 mA/W at 2200 nm as the wavelength of light became comparable to the bandgap of the Bi_2Te_3 NWs.

Overall, the performance of the Bi_2Te_3 NWs/graphene junction was improved in a wide spectral range, from visible to near-infrared. In particular, the absorption spectrum was extended to a ~2200 nm range and the photoconductive gain was improved up to 1.9×10^4 . The photoconductive gain of this work is comparable to that of PbS quantum dots (10^3) [29] and drastic enhancements were achieved compared to the Bi_2Te_3 nanoplates/graphene junction (around 83).



Figure 7. Short-wavelength infrared (SWIR) photoresponsivity comparison for both the graphene and Bi₂Te₃ NWs/graphene photodetector. Light power was 8 mW for a 1550 nm wavelength and 13 mW for 2200 nm. The device channel width and length were 5 and 3 µm, respectively.

4. Conclusions

In this work, we investigated the Bi_2Te_3 NWs/graphene junction using the dropcasting method. Graphene was n-doped after making contact with Bi_2Te_3 NWs, and the photoconductive gain was enhanced further, to 3×10^4 , being 1.61 times larger than that of the only graphene photodetector. Additionally, the photoresponsivity under near-infrared was improved by 200% compared to the graphene devices. Moreover, the large area solution was processible and broadband absorption was possible using this structure.

Supplementary Materials: The following are available online at https://www.mdpi.com/2079-499 1/11/3/755/s1, Figure S1. SEM image of Bi₂Te₃ nanowires on a substrate; Figure S2. Carrier lifetime extraction for each wavelength. The carrier lifetime of the graphene photodetector was extracted with the result of transient photocurrent measurement, the on-off frequency was 10 Hz. Figure S3. Time-photocurrent characterization under 2200 nm illumination.

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