

Unique Cluster-Support Effect of a $\text{Co}_3\text{O}_4/\text{TiO}_2$ -3DHS Nanoreactor for Efficient Plasma-Catalytic Oxidation Performance

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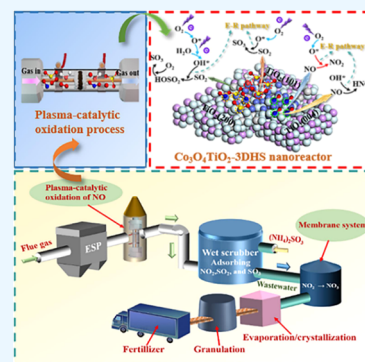


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ABSTRACT: For environmental catalysis, a central topic is the design of high-performance catalysts and advanced mechanism studies. In the case of the removal of flue gas pollutants from coal-fired power plants, highly selective nanoreactors have been widely utilized together with plasma discharge characteristics, such as the catalytic oxidation of NO. Herein, a novel reactor with a three-dimensional hollow structure of TiO_2 confining Co_3O_4 nanoclusters ($\text{Co}_3\text{O}_4/\text{TiO}_2$ -3DHS) has been developed for plasma-catalytic oxidation of NO, whose performance was compared with that of the commercial TiO_2 confining Co_3O_4 cluster ($\text{Co}_3\text{O}_4/\text{TiO}_2$). Specifically, $\text{Co}_3\text{O}_4/\text{TiO}_2$ -3DHS presented a higher efficiency (almost 100%) within lower peak–peak voltage (V_{p-p}). More importantly, the NO oxidation efficiency was between 91.5 and 94.5% after a long time of testing, indicating that $\text{Co}_3\text{O}_4/\text{TiO}_2$ -3DHS exhibits more robust sulfur and water tolerance. Density functional theory calculations revealed that such impressive performance originates from the unique cluster-support effect, which changes the distribution of the active sites on the catalyst surface, resulting in the selective adsorption of flue gas. This investigation provides a new strategy for constructing a three-dimensional hollow nanoreactor for the plasma-catalytic process.



1. INTRODUCTION

Human health and global environmental protection underline the need to design efficient and environmentally friendly industrial flue gas control systems.¹ As far as flue gas denitrification is concerned, the traditional selective catalytic reduction (SCR) technology has been extensively applied,^{2–4} while its capacity to remove nitric oxide (NO) from flue gas is far from ideal due to conflicting redox effects.⁵ Under such a context, catalytic oxidation of NO has emerged as a promising approach due to its flexibility, controllability, and wide applicability.⁶ Among various NO oxidation methods, non-thermal plasma (NTP) technology, highlighted by its rapid thermodynamics at low temperatures, has attracted much attention. An et al.⁷ loaded a series of Co-Mn/Ti catalysts into the discharge region of a dielectric barrier discharge (DBD) reactor for NO catalytic oxidation experiments. The results revealed that the combination of DBD and Co-Mn/Ti catalysts exhibited excellent NO oxidation performance, achieving a rate of 91.3%, surpassing that of the DBD process alone. Wang et al.⁸ utilized a MnO_x catalyst in a DBD reactor to investigate NO conversion. The experimental findings demonstrated that plasma discharge augmented the chemisorbed oxygen concentration on the surface of the catalyst. Furthermore, a partial transformation of the manganese valence state from trivalent to tetravalent was identified, contributing to the enhanced oxidation in the plasma-catalytic system.

So far, NTP technology needs to address two main challenges before industry-level flue gas denitrification, namely,

catalyst poisoning associated with the coexistence of SO_2 and H_2O and discharge efficiency, as determined by the synergistic effect between the catalyst and the plasma, both of which underline the significance of the rational design of advanced catalysts. Transition metals manifest a diverse range of valence states, while their oxides demonstrate pronounced redox capabilities, thereby establishing them as a ubiquitous option for the fabrication of catalysts.^{9,10} Owing to its abundance, low cost, chemical stability, and resistance to acids and bases, titanium dioxide (TiO_2) is a commonly employed synthetic material in the manufacture of commercial catalysts.^{11,12} In the literature, the combination of transition-metal oxides as active components and TiO_2 as a support has been well demonstrated as high-performance catalysts for NO removal under the NTP scheme.^{13–15} So far, extensive efforts have been made in the screening of transition-metal active components, from the optimization of active components to delicate engineering of favorable hollow structures,^{4,16} such as the combination of three-dimensional hollow geometries of TiO_2 coupled with Fe_1/TiO_2 microspheres and $\text{Pd}@\text{TiO}_2@\text{ZnIn}_2\text{S}_4$ nanobox.^{17,18} As demonstrated by these studies, the

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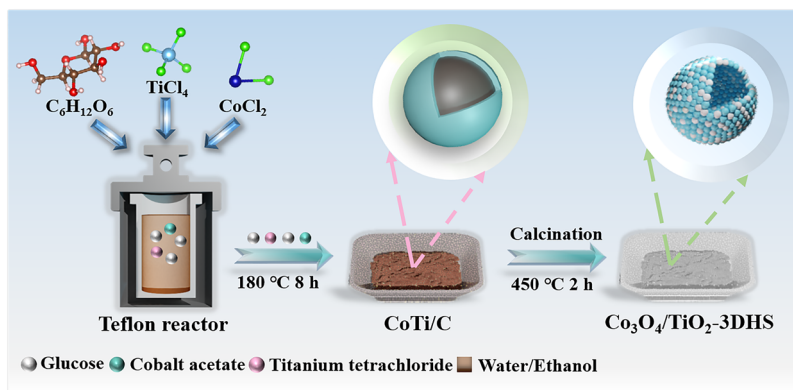


Figure 1. Schematic illustration showing the fabrication strategy of the $\text{Co}_3\text{O}_4/\text{TiO}_2\text{-3DHS}$ catalyst.

key value of the confinement effect associated with hollow nanoreactors has been well established, such as the impact on the electronic and geometric structure of active sites, which plays an essential role in charge transfer and separation.^{4,6,19}

Based on the above considerations, the main purpose of this investigation is to study the performance of catalysts with different structures for NO oxidation in a dielectric barrier discharge (DBD) reactor to understand the advantages of a three-dimensional hollow structure (3DHS) in the plasma-catalytic process. Based on our previous experiments (Figure S1, Supporting Information) and investigation, cobalt oxide was chosen as the active component, and TiO_2 was selected as the support. The $\text{Co}_3\text{O}_4/\text{TiO}_2$ and $\text{Co}_3\text{O}_4/\text{TiO}_2\text{-3DHS}$ catalysts were prepared by wet impregnation and hydrothermal methods, respectively. In addition, the influence of coexisting SO_2 and H_2O on the plasma-catalytic oxidation performance of NO was compared under the condition of 21–31 kV. The experiment results showed that the $\text{Co}_3\text{O}_4/\text{TiO}_2\text{-3DHS}$ catalysts exhibit higher oxidation efficiency, higher discharge efficiency, and more excellent sulfur/water tolerance. The density functional theory (DFT) calculations revealed that the three-dimensional hollow structure has a unique cluster-support effect, driving the selective adsorption of flue gas on the catalyst surface and weakening the catalyst poisoning effect. This work provides a new strategy for the efficient oxidation of NO in the plasma-catalytic process.

2. EXPERIMENTAL SECTION

2.1. Catalyst Preparation. In this work, we synthesized two different structures catalysts ($\text{Co}_3\text{O}_4/\text{TiO}_2\text{-3DHS}$ and $\text{Co}_3\text{O}_4/\text{TiO}_2$) by hydrothermal method and wet impregnation method, respectively. A typical hydrothermal synthesis process is described as follows: 0.2 mL of pure TiCl_4 (AR grade, McLean Biochemical Co., Ltd.) was slowly added into 55.0 mL of ice-cold deionized water to form a TiCl_4 aqueous solution, and then glucose powder (2.7 g, AR grade, McLean Biochemical Co., Ltd.) and an appropriate amount of metal salts (0.4 g $\text{CoCl}_2\cdot 6\text{H}_2\text{O}$, metals basis, McLean Biochemical Co., Ltd.) were dispersed in a mixed solution made up of ethanol (4 mL, AR grade, Huikang Chemical Technology Co., Ltd.), deionized water (55.0 mL), and TiCl_4 aqueous solution with the aid of ultrasonication for 10 min. Subsequently, the resulting suspension was filled in a Teflon autoclave at 180 °C for 8 h. The obtained precursor was collected into a centrifuge tube, and the centrifuge tube was washed with deionized water and ethanol six times and then dried at 70 °C for 12 h. The

composite samples were calcined at 450 °C in the air for 2 h and then cooled naturally to get the three-dimensional $\text{Co}_3\text{O}_4/\text{TiO}_2\text{-3DHS}$ catalyst. A schematic diagram of the $\text{Co}_3\text{O}_4/\text{TiO}_2\text{-3DHS}$ synthesis process is illustrated in Figure 1. The synthesis method of $\text{Co}_3\text{O}_4/\text{TiO}_2$ is illustrated in the Supporting Information.

2.2. Catalyst Characterization. X-ray diffraction (XRD) patterns were obtained on an X-ray diffractometer (D8, Bruker, Germany) with $\text{Cu K}\alpha$ radiation ($\lambda = 0.1542$ nm). The step-scans were taken over the 2θ range of 10–80°. Crystallographic information was obtained comparing XRD patterns to the Joint Committee on Powder Diffraction Standards (JCPDS).

The morphologies of the catalysts were characterized by transmission electron microscopy (TEM) measurements using a JEM-2100F TEM model. X-ray photoelectron spectroscopy (XPS) data were analyzed with an Escalab 250Xi electron spectrometer (Thermo Scientific Company). The binding energy was calibration based on the C 1s peak at 284.8 eV.

The distinctive physicochemical properties of catalysts were analyzed by the Brunauer–Emmett–Teller (BET) method using the Micromeritics adsorption equipment (ASAP2420). To calculate the specific surface area, N_2 adsorption and desorption isotherms were used, which were recorded using the Brunauer–Emmett–Teller method. Fourier transform infrared (FTIR) spectra were recorded with a spectrometer (Thermo Nicolet iS5) in the transmission mode.

2.3. Experimental Steps. The main components of the experimental NO oxidation platform are a gas distribution system, a DBD reactor, and a gas analysis system (Figure S2, Supporting Information).²⁰ In brief, a quartz tube with an inner diameter of 20 mm and an outer diameter of 25 mm served as a dielectric layer. A grounded stainless steel mesh with a length of 45 mm was used as the outer electrode, wrapped around the external surfaces of the quartz tube. A stainless steel rod with a diameter of 16 mm and a length of 265 mm was used as the high-voltage electrode and placed in the axis of the inner quartz tube.^{21,22} The length of the discharge region was fixed at 45 mm with a discharge gap of 4 mm. In the plasma-catalytic reaction experiment, a certain amount of catalysts are used to fill the discharge gap between the internal electrode and the quartz tube. The DBD reactor was connected to an alternating current (AC) high-voltage power supply with a variable peak voltage at a fixed frequency of 10 kHz. Electrical signals were sampled by a digital oscilloscope (DPO2012B, Tektronix).

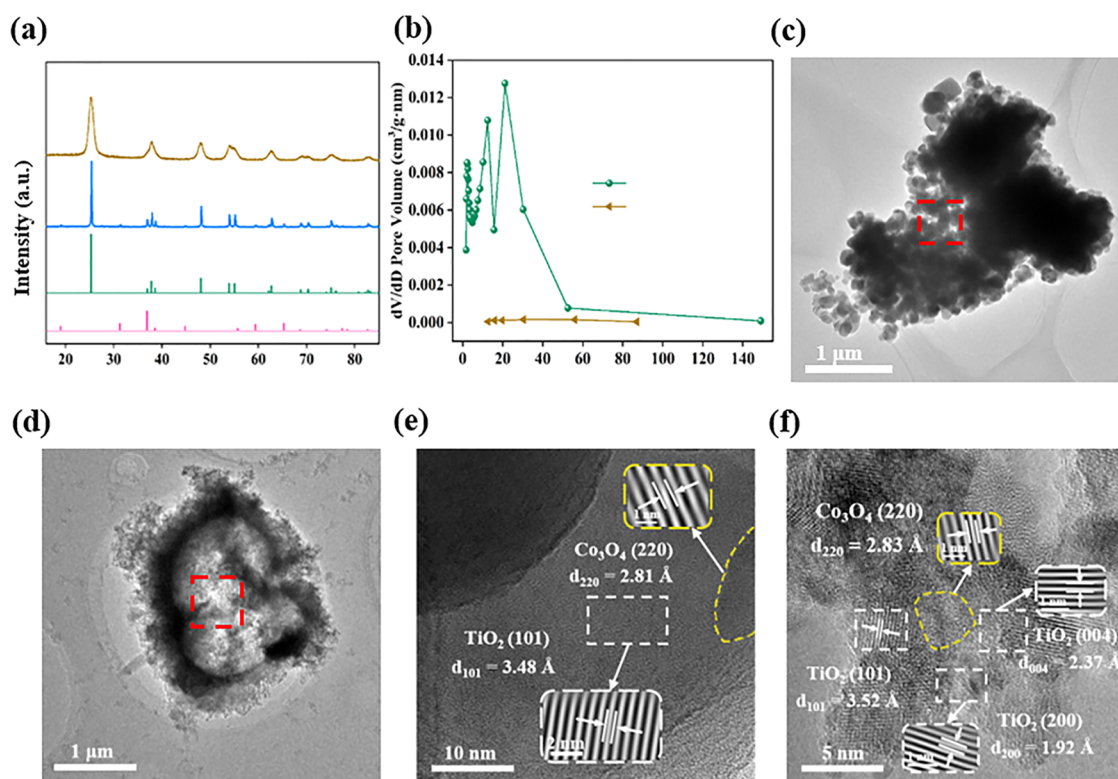


Figure 2. (a) XRD patterns of the fresh catalysts. (b) Pore size distribution of the fresh catalysts. (c, d) TEM micrographs of $\text{Co}_3\text{O}_4/\text{TiO}_2$ and $\text{Co}_3\text{O}_4/\text{TiO}_2\text{-3DHS}$, respectively. (e, f) HRTEM micrograph of $\text{Co}_3\text{O}_4/\text{TiO}_2$ and $\text{Co}_3\text{O}_4/\text{TiO}_2\text{-3DHS}$, respectively.

For performance tests, a mixture of N_2 , O_2 (6 vol %), NO (160 ppm), SO_2 (400 ppm), and H_2O (5 vol %) was supplied to the reactor at a constant flow rate of 2.2 L min^{-1} . A flue gas analyzer (J2KN, Rbr Analytical Technologies Ltd., Germany) was used to monitor and record the concentration of reacted NO . NO oxidation efficiency and SO_2 conversion efficiency in the plasma catalysis system have been determined by eqs 1 and 2

$$\eta_{\text{NO}} = \frac{C_{\text{NO},\text{in}} - C_{\text{NO},\text{out}}}{C_{\text{NO},\text{in}}} \times 100\% \quad (1)$$

$$\eta_{\text{SO}_2} = \frac{C_{\text{SO}_2,\text{in}} - C_{\text{SO}_2,\text{out}}}{C_{\text{SO}_2,\text{in}}} \times 100\% \quad (2)$$

2.4. Computational Calculations. Density functional theory (DFT) calculations were conducted using the Perdew–Burke–Ernzerhof (PBE) functional and projector augmented wave (PAW) basis set, as embedded by Vienna Ab initio Simulation Package (VASP) software.^{23,24} Three slab models ($\text{Co}_3\text{O}_4/\text{TiO}_2(101)$, $\text{Co}_3\text{O}_4/\text{TiO}_2(200)$, $\text{Co}_3\text{O}_4/\text{TiO}_2(004)$) were constructed using (101), (200), and (004) planes of TiO_2 and (220) plane of Co_3O_4 cluster, as identified by high-resolution TEM (HRTEM) images in Figure S3 (Supporting Information), while the vacuum layer thickness was set at 15 Å. The electron–electron exchange and correlation were calculated using generalized gradient approximation plus the Hubbard model (GGA + U). The U_{eff} of Ti and Co was set to 4.0 and 3.4 eV, respectively.²⁵ A kinetic energy cutoff of 450 eV was applied. Moreover, a $1 \times 1 \times 1$ Monkhorst–Pack k -point grid was used for the calculation of geometry structures. The structural optimization reaches convergence when the energy

difference drops below 10^{-5} eV and the force difference falls below 0.02 eV/Å .^{23,26,27}

The binding energy (E_{bind}) of the Co_3O_4 catalyst has been calculated as follows:

$$E_{\text{bind}} = E_{\text{Co}_3\text{O}_4/\text{TiO}_2} - E_{\text{TiO}_2} - E_{\text{Co}_3\text{O}_4} \quad (3)$$

where $E_{\text{Co}_3\text{O}_4/\text{TiO}_2}$, E_{TiO_2} and $E_{\text{Co}_3\text{O}_4}$ represent the calculated energy of $\text{Co}_3\text{O}_4/\text{TiO}_2$, TiO_2 substrate, and Co_3O_4 cluster.

The gas-adsorption energy (E_{ads}) has been calculated as follows

$$E_{\text{ads}} = E_{\text{gas}/\text{sys}} - E_{\text{sys}} - E_{\text{gas}} \quad (4)$$

where $E_{\text{gas}/\text{sys}}$, E_{sys} and E_{gas} represent the total energies of gas/ $\text{Co}_3\text{O}_4/\text{TiO}_2$, $\text{Co}_3\text{O}_4/\text{TiO}_2$ system, and single gas molecules (NO , H_2O , SO_2), under which negative E_{ad} indicates stable adsorption.

3. RESULTS AND DISCUSSION

3.1. Structure and Morphology Identification. To determine the structures of $\text{Co}_3\text{O}_4/\text{TiO}_2$ and $\text{Co}_3\text{O}_4/\text{TiO}_2\text{-3DHS}$, the composites were characterized by XRD. As illustrated in Figure 2a, the characteristic peaks of anatase TiO_2 belonging to the tetragonal crystal system (JCPDS 99-0008) were detected as the main phase in the two catalysts. Additionally, The weak characteristic peaks of Co_3O_4 , belonging to the cubic crystal system (JCPDS 78-1969), were detected in the $\text{Co}_3\text{O}_4/\text{TiO}_2$ catalyst. No significant characteristic peaks of Co_3O_4 were detected in the $\text{Co}_3\text{O}_4/\text{TiO}_2\text{-3DHS}$ catalyst, indicating that the dispersion of cobalt oxides in the $\text{Co}_3\text{O}_4/\text{TiO}_2\text{-3DHS}$ prepared by the hydrothermal method was higher. In addition, the phase sizes calculated by the Scherrer formula are listed in Table S1

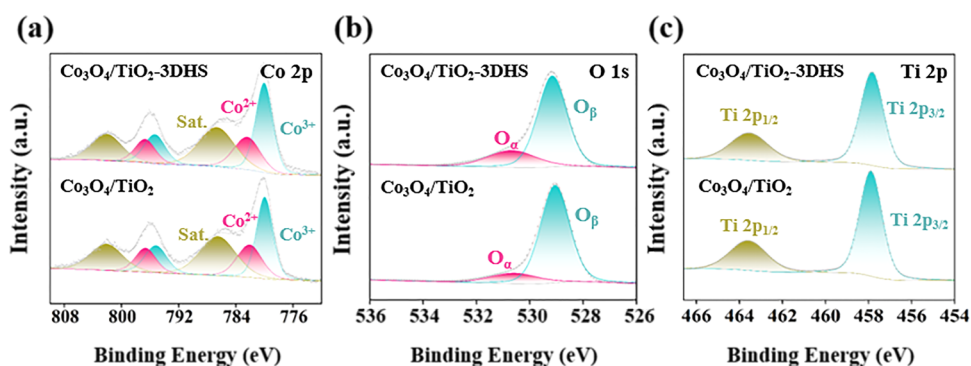


Figure 3. High-resolution XPS survey of $\text{Co}_3\text{O}_4/\text{TiO}_2$ and $\text{Co}_3\text{O}_4/\text{TiO}_2\text{-3DHS}$: (a) Co 2p, (b) O 1s, and (c) Ti 2p.

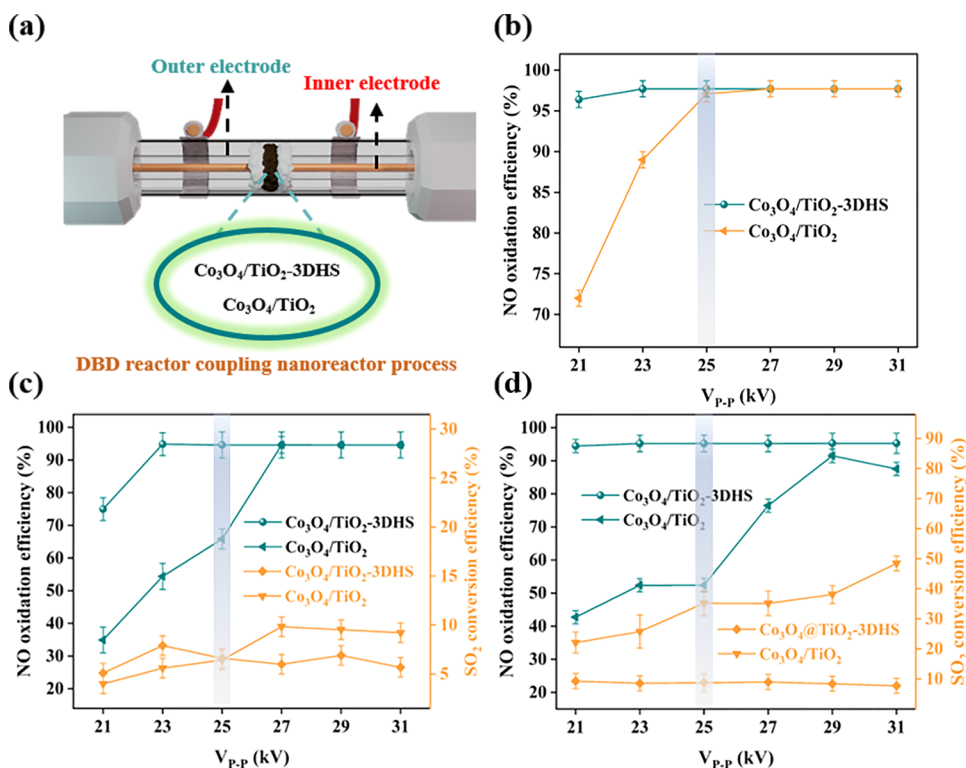


Figure 4. (a) Schematic diagram of catalyst filling. (b) NO oxidation efficiency under plasma catalysis conditions without SO_2 and H_2O . (c) NO oxidation efficiency under plasma catalysis conditions with SO_2 . (d) NO oxidation efficiency under plasma catalysis conditions with SO_2 and H_2O . NO: 160 ppm; SO_2 : 400 ppm; O_2 : 6 vol %; and H_2O : 5 vol %.

(Supporting Information), and the sizes of $\text{Co}_3\text{O}_4/\text{TiO}_2$ and $\text{Co}_3\text{O}_4/\text{TiO}_2\text{-3DHS}$ are 56.8 and 7.7 nm, respectively.²⁸ Furthermore, Figure 2b shows the pore size distribution for all materials, from which a smaller average pore size was observed for $\text{Co}_3\text{O}_4/\text{TiO}_2\text{-3DHS}$ as compared to that of $\text{Co}_3\text{O}_4/\text{TiO}_2$.

Textural properties are listed in Table S1 (Supporting Information), according to which the $\text{Co}_3\text{O}_4/\text{TiO}_2$ showed a specific surface area of $4.65 \text{ m}^2\cdot\text{g}^{-1}$, with a pore volume of $0.06 \text{ cm}^3\cdot\text{g}^{-1}$, respectively. However, the specific surface area and pore volume of the $\text{Co}_3\text{O}_4/\text{TiO}_2\text{-3DHS}$ catalyst increased to $89.76 \text{ m}^2\cdot\text{g}^{-1}$ and $0.43 \text{ cm}^3\cdot\text{g}^{-1}$, respectively. To further examine the microstructure and morphology of the two $\text{Co}_3\text{O}_4/\text{TiO}_2$ and $\text{Co}_3\text{O}_4/\text{TiO}_2\text{-3DHS}$ catalysts, the samples were characterized by TEM, as presented in Figure 2c,d. It is observed that $\text{Co}_3\text{O}_4/\text{TiO}_2$ has an agglomeration structure attributed to the accumulation of a significant amount of particles, while $\text{Co}_3\text{O}_4/\text{TiO}_2\text{-3DHS}$ shows a three-dimensional

hollow structure. High-resolution TEM (HRTEM) gives the d -spacing of the $\text{Co}_3\text{O}_4/\text{TiO}_2$ and $\text{Co}_3\text{O}_4/\text{TiO}_2\text{-3DHS}$ (yellow and white colors indicate the Co_3O_4 and TiO_2 lattices, respectively). Figure 2e shows the high-resolution lattice fringes of the $\text{Co}_3\text{O}_4/\text{TiO}_2$; the fringes with d -spacings of 3.48 and 2.81 Å correspond to the (101) plane in TiO_2 and (220) plane in Co_3O_4 cluster, respectively. The high-resolution lattice fringes of the $\text{Co}_3\text{O}_4/\text{TiO}_2\text{-3DHS}$ are plotted in Figure 2f: the fringes with d -spacings of 3.52, 2.37, and 1.92 Å correspond to the (101), (004), and (200) planes in TiO_2 , respectively; the lattice spacing of 2.83 Å was ascribed to the (220) plane in Co_3O_4 cluster. Concerning typical TiO_2 substrate, a key difference brought by $\text{TiO}_2\text{-3DHS}$ is that the Co_3O_4 cluster was surrounded by multiple TiO_2 planes with different orientations over the $\text{Co}_3\text{O}_4/\text{TiO}_2\text{-3DHS}$ catalyst attributed to the curvature effect associated with the three-dimensional hollow structure,^{16,29,30} which could facilitate the formation of active sites with three-dimensional distribution

Table 1. Effect of Co₃O₄/TiO₂ and Co₃O₄/TiO₂-3DHS on the Characteristics of the Discharge^a

packing catalysts	input voltage (V)	input current (A)	input power (W)	discharge power (W)	Q (%)	C _{eff} (pF)	Q _{trans} (μC)
Co ₃ O ₄ /TiO ₂	23	1.49	34.27	14.59	42.57	16	0.15
Co ₃ O ₄ /TiO ₂ -3DHS	23	1.67	38.41	18.71	48.71	24	0.22

^aQ = output efficiency of power supplies; C_{eff} = effective capacitance; and Q_{trans} = quantity of transferred charge.

characteristics. Additionally, the elemental distribution of Ti, O, and Co within the nanoreactors is shown in Figure S4 (Supporting Information), respectively. The EDS mapping results revealed that Co and O species uniformly distributed on the two catalysts.

3.2. Surface Species. The XPS spectra were used to analyze the chemical states of Co, O, and Ti over the surface of Co₃O₄/TiO₂ and Co₃O₄/TiO₂-3DHS catalysts. The Co 2p XPS spectrum of the two different catalysts (Figure 3a) was further split into six conspicuous peaks of Co²⁺ 2p_{3/2} (782.1/782.4 eV), Co²⁺ 2p_{1/2} (796.6/796.7 eV), Co³⁺ 2p_{3/2} (779.9/780.0 eV), Co³⁺ 2p_{1/2} (795.1/795.3 eV), and the satellite peaks (802.0/802.1 eV), respectively, which were in good agreement with the presence of Co₃O₄.^{31,32} Calculations confirmed that the Co²⁺ concentration in Co₃O₄/TiO₂-3DHS (37.9%) was higher than that in Co₃O₄/TiO₂ (36.1%). It was clear that Co²⁺ is significantly important for catalytic oxidation. Figure 3b shows the O 1s XPS spectra of Co₃O₄/TiO₂ and Co₃O₄/TiO₂-3DHS catalysts are deconvoluted into two peaks, which are in good accord with surface lattice oxygen (529.0/529.2 eV), denoted as O_β and chemisorbed oxygen (530.6/530.7 eV), denoted as O_α.^{33,34} The ratio of O_α/O_{total} in Co₃O₄/TiO₂-3DHS (23.9%) was higher than that in Co₃O₄/TiO₂ (15.7%). It is well known that surface chemisorbed oxygen plays a crucial role in the oxidation reaction.¹⁴ We speculate that the hydrothermal method produces more coordination-unsaturated chemical bonds on the surface of the catalyst, increasing the content of the chemisorbed oxygen and Co²⁺/(Co²⁺ + Co³⁺).⁶ Figure 3c shows the peaks at 457.8–457.9 and 463.5–463.6 eV in two catalysts, which could be attributed to Ti 2p_{3/2} and Ti 2p_{1/2}, respectively, in good agreement with the presence of TiO₂.³¹ The Co atomic ratios of Co₃O₄/TiO₂ and Co₃O₄/TiO₂-3DHS were 3.9 and 3.2%, respectively.

3.3. Plasma-Catalytic Process. **3.3.1. Plasma-Catalytic Performance Assessment.** The above experimental results show that we have successfully constructed a three-dimensional hollow structure in Co₃O₄/TiO₂-3DHS. To verify the superiority of this structure, two kinds of catalysts with different structures were placed in the DBD reactor, and the experiments of plasma-catalytic oxidation of NO were carried out. There was a significant difference in the NO oxidation efficiency, as shown in Figure 4a. Strikingly, the results plotted in Figure 4b showed that the Co₃O₄/TiO₂-3DHS catalyst exhibits excellent activity toward NO oxidation (almost 100%) at low V_{p-p} (21–25 kV) in the absence of SO₂ and H₂O, far surpassing Co₃O₄/TiO₂ catalyst.

To explore the synergistic effect between catalyst and plasma, the Q-U Lissajous figures with two different catalysts are shown in Figure S5 at a constant input voltage of 23 kV. The effective capacitance (C_{eff}) for Co₃O₄/TiO₂-3DHS (24 pF) was higher than Co₃O₄/TiO₂ (16 pF) (Table 1). Furthermore, the quantity of transferred charge increased in the following sequence: Co₃O₄/TiO₂-3DHS (0.22 μC) > Co₃O₄/TiO₂ (0.15 μC). This indicated that packing Co₃O₄/TiO₂-3DHS catalyst in the discharge region produced more energetic electrons.²¹ Especially, the discharge power and

output efficiency of power supplies were further increased when the Co₃O₄/TiO₂-3DHS catalyst was packed in the reactor, suggesting that a three-dimensional hollow structure facilitates the charge accumulation.²²

These results demonstrated that the three-dimensional hollow nanoreactor might be easier to produce a synergistic effect with the plasma reactor. The enhancement of the charge transfer and the generation of more energetic electrons can effectively accelerate the reactions in the plasma-catalytic process. Hence, eqs 5 and 6 may occur more rapidly on the Co₃O₄/TiO₂-3DHS catalyst surface.^{6,13}



When the catalyst is used in an actual industrial flue gas, the SO₂ tolerance of the catalyst must be evaluated because the coexistence of SO₂ may be detrimental to the catalyst. To this end, we designed a comparative experiment, and the effect of SO₂ on the oxidation efficiency of NO was investigated. As summarized in Figure 4c, the addition of SO₂ led to a decrease in the NO oxidation efficiency at 21 kV over the two catalysts. Surprisingly, the NO oxidation efficiency of Co₃O₄/TiO₂-3DHS reached almost 100% when the voltage was slightly increased to 25 kV, indicating that the effect of SO₂ on the catalytic activity of Co₃O₄/TiO₂-3DHS was negligible. However, in the same case, the oxidation efficiency corresponding to Co₃O₄/TiO₂ is only ~70%, indicating that the coexistence of SO₂ in flue gas has a significant impact on NO oxidation. Compared with the Co₃O₄/TiO₂ catalyst, Co₃O₄/TiO₂-3DHS has lower conversion efficiency for SO₂ (~30%), based on which it is speculated that the reaction rates corresponding to eqs 7 and 8 are much lower than those on the surface of Co₃O₄/TiO₂. Given SO₃ is a strong acidic gas and a major source of the corrosion of the pipe wall,²⁰ it is reasonably expected that Co₃O₄/TiO₂-3DHS can remarkably improve the anti-corrosion of NTP reactors, as confirmed by a 1-h continuous test, as shown in Figure S6 (Supporting Information). Given that both present the same Co₃O₄ catalysts, we can speculate that the excellent sulfur resistance of Co₃O₄/TiO₂-3DHS is mainly attributed to its unique three-dimensional hollow structure. This structure may change the selective adsorption of SO₂ and NO, which has been supported by DFT calculations below. In addition, the conversion efficiency of SO₂ is lower than that of NO in the given V_{p-p} range, which is directly related to the fact that the reaction rate constants of NO with O* and O₃ are much higher than those of SO₂ with O* and O₃.^{15,35}



Figure 4d evaluates the catalytic oxidation efficiency of NO under the coexistence of SO₂ and H₂O. It is known that H₂O is usually used as a source to generate OH* in the NTP process via eq 9.^{20,36} From Figure 4d, it can be seen that the

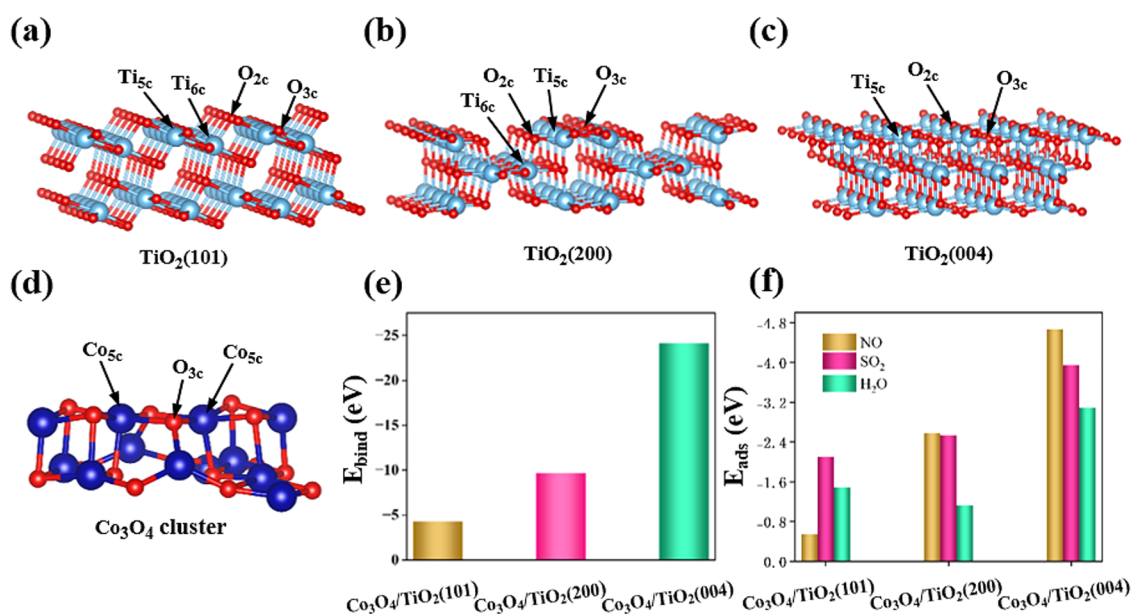


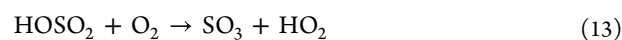
Figure 5. Geometric structures of (a) $\text{TiO}_2(101)$, (b) $\text{TiO}_2(200)$, (c) $\text{TiO}_2(004)$, and (d) Co_3O_4 cluster. (e) Binding Energy (E_{bind}) of $\text{Co}_3\text{O}_4/\text{TiO}_2(101)$, $\text{Co}_3\text{O}_4/\text{TiO}_2(200)$, and $\text{Co}_3\text{O}_4/\text{TiO}_2(004)$, respectively. (f) Adsorption energies (E_{ads}) of NO, SO_2 , and H_2O over different Co sites.

incorporation of water vapor significantly reduces the catalytic activity of $\text{Co}_3\text{O}_4/\text{TiO}_2$ under low $V_{\text{p-p}}$ (21–25 kV) conditions, which is consistent with our previous study.^{6,15} One of the reasons is that H_2O will capture a large number of electrons, resulting in the reduction of high-energy electrons. Another reason is that H_2O will compete with NO for active sites on the catalyst surface.^{2,20,36} When $V_{\text{p-p}}$ increases from 25 to 29 kV, the discharge energy increases gradually. The more the discharge energy increases, the more free radicals (O^* , OH^*) are produced.^{20,36} Therefore, the oxidation efficiency of NO gradually increases with the increase of $V_{\text{p-p}}$ and reaches the highest value (91.5%) at 29 kV. When $V_{\text{p-p}}$ increased from 29 to 31 kV, however, the oxidation efficiency decreased, mainly due to the presence of eq 10.¹³ If $\text{Co}_3\text{O}_4/\text{TiO}_2$ -3DHS is used as the catalyst, compared with Figure 4c, the NO oxidation efficiency was improved at 21 kV, which was mainly attributed to the introduction of eq 11.³⁶ The oxidation efficiency was almost 100% at 23 kV, which showed that the effect of H_2O on the catalytic activity of $\text{Co}_3\text{O}_4/\text{TiO}_2$ -3DHS is also negligible.



When SO_2 and H_2O are present in the flue gas, the conversion efficiency of $\text{Co}_3\text{O}_4/\text{TiO}_2$ to SO_2 gradually increases with increasing voltage, as shown in Figure 4d. It indicates that SO_2 will also be oxidized and converted due to the existence of eqs 12 and 13.³⁶ In contrast, the conversion efficiency of SO_2 by the $\text{Co}_3\text{O}_4/\text{TiO}_2$ -3DHS is still low, a phenomenon similar to that of Figure 4c. We speculate that this phenomenon can be attributed to two reasons: (1) eqs 12 and 13 may be easier to occur on the surface of the $\text{Co}_3\text{O}_4/\text{TiO}_2$ catalyst; (2) SO_2 and H_2O may not be readily adsorbed on the surface of the $\text{Co}_3\text{O}_4/\text{TiO}_2$ -3DHS catalyst. Based on the above comparison and analysis, we believe that $\text{Co}_3\text{O}_4/\text{TiO}_2$ -3DHS coupled with nonthermal plasma has higher catalytic oxidation efficiency of

NO at a lower peak–peak voltage. From our previous work,³⁶ a lower peak–peak voltage means higher discharge efficiency. Therefore, it is speculated that the three-dimensional hollow structure can effectively reduce the discharge energy consumption of the plasma-catalytic process and maintain excellent catalytic activity. Meanwhile, the $\text{Co}_3\text{O}_4/\text{TiO}_2$ -3DHS catalyst has more robust sulfur/water resistance, which means that it has particular advantages and great potential in the plasma-catalytic oxidation of NO. In the case of plasma without a catalyst, the highest NO oxidation and SO_2 conversion efficiency were 57.4 and 8.5%, respectively (Figure S7, Supporting Information). The results showed that the inner electrode is unreactive to NO and SO_2 .



3.3.2. Stability of the $\text{Co}_3\text{O}_4/\text{TiO}_2$ -3DHS Catalyst. To explore the stability of a three-dimensional hollow structure, we packed 0.5 g of the $\text{Co}_3\text{O}_4/\text{TiO}_2$ -3DHS catalyst in a DBD reactor and carried out plasma-catalytic reaction experiments for up to 10 h. We chose the oxidation efficiency of NO as the index to measure the stability. As shown in Figure S8a (Supporting Information), after a long time of plasma-catalytic reaction, the oxidation efficiency is between 91.5 and 94.5%. This small change interval can show that the catalyst still has excellent stability after a long time of use. Apart from a slight change in the oxidation efficiency of NO, the XRD patterns of the fresh and spent $\text{Co}_3\text{O}_4/\text{TiO}_2$ -3DHS catalyst (Figure S8b, Supporting Information) revealed that phase structure is well retained after 10 h. These results unambiguously illustrated that the poisoning associated with SO_2 and H_2O has been effectively inhibited on $\text{Co}_3\text{O}_4/\text{TiO}_2$ -3DHS surfaces. Moreover, the stability of various NO oxidation catalysts is provided in Table S2 (Supporting Information). Compared with other metal oxide catalysts, $\text{Co}_3\text{O}_4/\text{TiO}_2$ -3DHS has the best stability at long-time testing, testifying to its superior catalytic activity.

The FTIR spectra of the two catalysts before and after the reaction are presented in Figure S9 (Supporting Information).

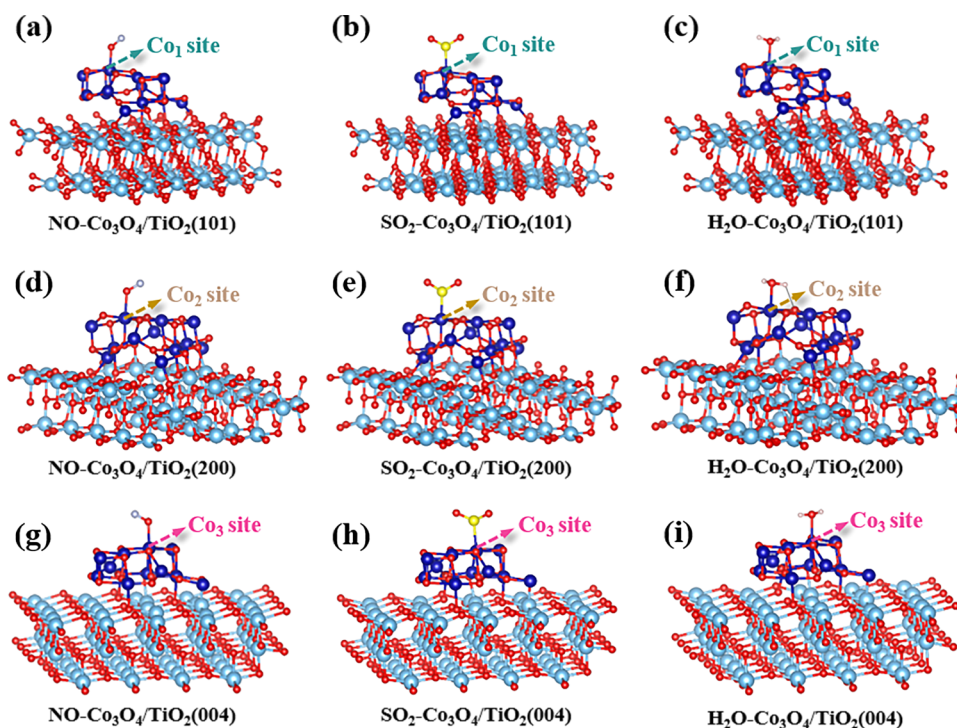


Figure 6. Adsorption configurations of NO, SO₂, and H₂O over the catalysts with three typical coordination environments, including (a–c) Co₃O₄/TiO₂(101), (d–f) Co₃O₄/TiO₂(200), and (g–i) Co₃O₄/TiO₂(004). Ti, Co, O, H, and S are represented by light blue, navy blue, red, white, and yellow balls.

The FTIR spectra data were normalized. The spent catalysts were labeled as S-Co₃O₄/TiO₂-3DHS and S-Co₃O₄/TiO₂. The major peaks at 3386 and 1630 cm⁻¹ were assigned to the hydroxyl groups stretching and bending vibration of the adsorbed water.^{37–39} Notably, the peak intensity of hydroxyl groups on S-Co₃O₄/TiO₂-3DHS was weaker than that on S-Co₃O₄/TiO₂, indicating the superior water tolerance of the three-dimensional hollow structure. Two sharp peaks of the Co₃O₄/TiO₂-3DHS catalyst at 667 and 576 cm⁻¹ are indicative of the Co–O vibration.³⁸ The surface sulfate species of S-Co₃O₄/TiO₂ were confirmed by the peaks around 1138 and 1039 cm⁻¹.^{38–41} In contrast, the FTIR result of S-Co₃O₄/TiO₂-3DHS did not show a distinct peak at the above vibration frequencies, confirming the weaker adsorption intensity of the Co₃O₄/TiO₂-3DHS catalyst toward SO₂ and suggesting its superior SO₂ tolerance, as further supported by our DFT calculations below.

3.4. DFT Calculations. To achieve an advanced understanding of the high performance observed from TiO₂-3DHS, DFT calculations have been carried out, focusing on two central questions: (1) whether or not strong interfacial bonding between Co₃O₄ and TiO₂ substrate can be established, which is the basis for following catalysis mediation; and (2) how minority surfaces introduced by TiO₂-3DHS affect the selectivity of Co₃O₄ catalyst. Under such consideration, TiO₂ was modeled by a typical majority surface (101), but TiO₂-3DHS is featured with minority surfaces (200) and (004), as illustrated by HRTEM images and structure models in Figure 5. Specifically, three sites labeled as Co₁, Co₂, and Co₃, and the corresponding gas-adsorption geometries were presented for Co₃O₄/TiO₂(101), Co₃O₄/TiO₂(200), and Co₃O₄/TiO₂(004) (Figure 6). It is worth pointing out that these Co-sites are located on the surface of the Co₃O₄ cluster rather than at the interface, under which

they have the same five-coordination geometry. Based on these models, further investigation of Co₃O₄ bonding and gas adsorption has been performed.

Co₃O₄-TiO₂ bonding is the basis for following gas adsorption, which has been investigated with the loading of the Co₃O₄ cluster, with optimized geometries, as shown in Figure 5a–d. During our calculations, the same Co₃O₄ cluster was introduced to TiO₂ surfaces, followed by complete optimization. As revealed by the geometries, Co₃O₄ is fixed over TiO₂ surfaces via Co–O and Ti–O bonding, with binding energy being as high as 4–24 eV. Chemical bonding, rather than nonbonding interaction, dominates the interface. More importantly, significant difference for (101), (200), and (004) has been vividly shown by E_{bind} in Figure 5e. It is not surprising because the majority surface (101) has much lower surface energy than that of the minority surfaces (200) and (004), due to different coordination on the surface. Specifically, unsaturated Ti and O, showing as Ti_{5c} and O_{2c} are 50% on (101), while ~75% on (200) and 100% on (004). These unsaturated atoms prefer to bond with Co and O, as revealed by Figure 5a–c.

Now, we turn to the investigation of gas adsorption. Optimized geometries of gas (NO, SO₂, H₂O) are presented in Figure 6, and calculated adsorption energies are shown in Figure 5f. In all cases, gas has been adsorbed by five-coordinated Co. In the case of Co₃O₄/TiO₂(101), NO was weakly adsorbed with adsorption energy (–0.55 eV), which is lower than that for SO₂ (–2.10 eV) and H₂O (–1.48 eV) adsorption, indicating poor selectivity for NO oxidation. However, such a situation can be notably improved when Co₃O₄ is loaded to TiO₂(200) and (004), especially the latter showing a reversed capacity: NO adsorption becomes more favorable than SO₂ and H₂O, as indicated by the adsorption energy. Specifically, the order of the adsorption energies of the

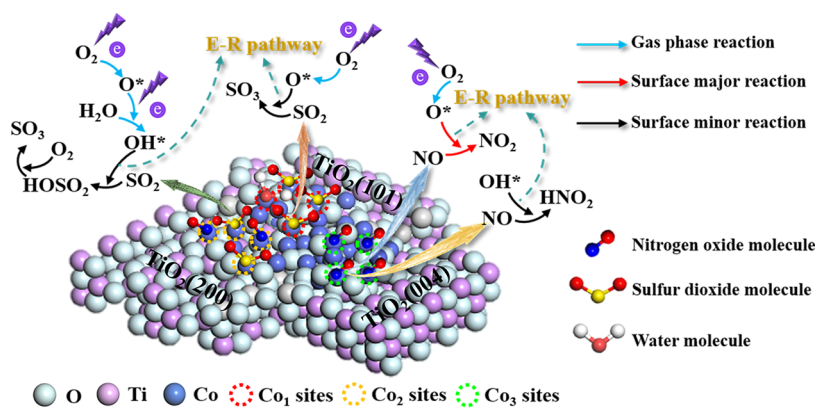


Figure 7. Proposed mechanism of the $\text{Co}_3\text{O}_4/\text{TiO}_2$ -3DHS catalyst surface.

three gases on the Co₃ sites is ranked as $\text{NO}-\text{Co}_3 > \text{SO}_2-\text{Co}_3 > \text{H}_2\text{O}-\text{Co}_3$. This result indicates that the Co₃ site preferentially adsorbs NO, which may ensure that SO₂ and H₂O do not easily poison the catalyst. The above DFT simulation results show that NO can be readily adsorbed on the surfaces of $\text{Co}_3\text{O}_4/\text{TiO}_2(200)$ and $\text{Co}_3\text{O}_4/\text{TiO}_2(004)$, while SO₂ and H₂O are favorably adsorbed on the surfaces of $\text{Co}_3\text{O}_4/\text{TiO}_2(101)$ and $\text{Co}_3\text{O}_4/\text{TiO}_2(200)$.

The above understanding is of great significance for the design of catalysts in the context of efficient oxidation of NO. Combined with the experimental phenomena in Section 3.3 and the DFT simulation results in this section, we can reasonably infer that (1) the poor sulfur and water tolerance of the $\text{Co}_3\text{O}_4/\text{TiO}_2$ catalyst is due to the fact that the active sites in the catalyst are mainly Co₁ sites, and (2) $\text{Co}_3\text{O}_4/\text{TiO}_2$ -3DHS has three different types of active sites (Co₁, Co₂, and Co₃ sites), contributing to the formation of different flue gas enrichment regions on the surface of the catalysts, which may enhance the SO₂ and H₂O tolerance.

3.5. Mechanism of the Plasma-Catalytic Process. As reflected in eqs 5 and 11, free radicals (O* and OH*) are actively involved in the reaction. O* mainly originates from the plasma discharge via O₃ decomposition, which reacts with water to release OH* species in the flue gas. Based on the results of numerous studies,^{42–44} we speculate that the plasma-catalytic oxidation of NO and SO₂ by O* and OH* in collaboration with $\text{Co}_3\text{O}_4/\text{TiO}_2$ -3DHS mainly follows the Eley–Rideal (E–R) reaction mechanism. According to DFT calculations, the catalytic oxidation of NO occurs primarily on the surface of $\text{Co}_3\text{O}_4/\text{TiO}_2(004)$ and secondarily on the surface of $\text{Co}_3\text{O}_4/\text{TiO}_2(200)$. The catalytic oxidation of SO₂ mainly occurred on the surface of $\text{Co}_3\text{O}_4/\text{TiO}_2(101)$, followed by $\text{Co}_3\text{O}_4/\text{TiO}_2(200)$. The above understanding has been summarized into the reaction pathways in Figure 7. With reference to Figure 7,^{1,43,44} we can describe the course of the reaction in general. During the oxidation of NO, most of the NO molecules can be adsorbed on the Co₃ site, and then O* attacks the NO molecules to form NO₂ molecules which can be desorbed from the catalyst surface. At the same time, it mainly reacts with O* to produce OH* in the gas phase because H₂O adsorption is not energetically favorable for NO on the surface of $\text{Co}_3\text{O}_4/\text{TiO}_2$ -3DHS. Consequently, OH* attacks the adsorbed NO molecules to form HNO₂. Because the reaction rate of OH* with NO is much lower than that of O*, the reaction involving O* is the surface major elementary step for NO oxidation, while the reaction involving OH* is the

minor one. During the oxidation of SO₂, most of the SO₂ molecules can be adsorbed on Co₁ sites. O* attacks the adsorbed SO₂ molecules to form SO₃ molecules, which are then desorbed from the catalyst surface. SO₂ can also react with OH* to form HOSO₂, which then reacts with O₂ to produce SO₃ and eventually desorbs from the catalyst surface.¹⁴ Because the reaction rate of NO is higher than that of SO₂,¹⁴ the catalytic reaction of SO₂ is also a surface minor reaction.

4. CONCLUSIONS

In this work, we tried to convert NO in flue gas based on the technical route of plasma-catalytic oxidation rather than SCR. Co oxide was selected from many transition-metal oxides, and two kinds of catalysts, $\text{Co}_3\text{O}_4/\text{TiO}_2$ and $\text{Co}_3\text{O}_4/\text{TiO}_2$ -3DHS, were synthesized by wet impregnation and hydrothermal methods. Combined with the method of nonthermal plasma, we verified the oxidation efficiency of NO in the presence of SO₂ and H₂O through experiments and inferred the reaction mechanism and route with the help of experimental phenomena and DFT simulation results. Studies have shown the following. By integrating the coupled DBD reactor and the three-dimensional hollow structure catalyst ($\text{Co}_3\text{O}_4/\text{TiO}_2$ -3DHS), higher efficiency (almost 100%) and more excellent stability (10 h) of NO oxidation were obtained under the concentration of NO (160 ppm), SO₂ (400 ppm), H₂O (5 vol %), and O₂ (6 vol %) at low V_{p-p} (21–25 kV). The improvement of the performance of plasma-catalytic oxidation of NO caused by the 3D hollow nanoreactor can be attributed to the unique cluster-support effect, mediating the distribution of the active sites on the catalyst surface, driving the selective adsorption of NO, SO₂, and H₂O, weakening the poisoning effect of SO₂ and H₂O, thereby improving the catalytic activity. This work is expected to provide a broader theoretical insight into the technical route of the $\text{Co}_3\text{O}_4/\text{TiO}_2$ -3DHS catalyst coupled plasma-catalytic oxidation of NO in flue gas and show the potential advantages of a three-dimensional hollow nanoreactor in a plasma-catalytic system. In the future, this plasma-catalytic process combined with a wet scrubber adsorbing process and a membrane system will convert NO₂ into high-value products that can be further used in the production of complex fertilizers, thus realizing the resource utilization of nitrogen oxides.

■ ASSOCIATED CONTENT

SI Supporting Information

The Supporting Information is available free of charge at <https://pubs.acs.org/doi/10.1021/acsomega.3c02132>.

Preparation of $\text{Co}_3\text{O}_4/\text{TiO}_2$ catalyst; textural and chemical properties of the fresh catalysts; the stability of various NO oxidation catalysts; NO oxidation efficiency of MO_x/TiO_2 and $\text{MO}_x/\text{TiO}_2\text{-3DHS}$ ($M = \text{Fe}, \text{Co}, \text{Ni}$) in the plasma-catalytic reaction; schematic diagram of the DBD plasma-catalytic reactor; optimized structures of three slab models; EDS mapping of $\text{Co}_3\text{O}_4/\text{TiO}_2$ and $\text{Co}_3\text{O}_4/\text{TiO}_2\text{-3DHS}$; rubber hose corrosion image after plasma-catalytic reaction; NO oxidation and SO_2 conversion efficiency under plasma-only conditions with SO_2 and H_2O ; XRD patterns of fresh and spent $\text{Co}_3\text{O}_4/\text{TiO}_2\text{-3DHS}$ catalysts; and time-on stream stability of the oxidation of NO over the $\text{Co}_3\text{O}_4/\text{TiO}_2\text{-3DHS}$ catalyst (PDF)

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Notes

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