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In vitro comparative quality assessment of different brands of norfloxacin tablets available in Jimma, Southwest Ethiopia

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Solomon Hambisa[1]
Sileshi Belew[2,3]
Sultan Suleman[2,4]

[1]Department of Pharmacy, College of Health Sciences, Mizan-Tepi University, Mizan-Teferi, Ethiopia; [2]Jimma University Laboratory of Drug Quality (JuLaDQ), Jimma University, Jimma, Ethiopia; [3]School of Veterinary Medicine, Jimma University, Jimma, Ethiopia; [4]School of Pharmacy, Jimma University, Jimma, Ethiopia

Background: Pharmaceuticals play a pivotal role in maintaining human health and promoting well-being. However, safety, efficacy, and quality of the drugs should be ascertained to provide a desired pharmacological effect.

Aim: The aim of the present study was to determine the quality as well as the physicochemical equivalence of nine brands of norfloxacin tablets marketed in Jimma, Ethiopia.

Methods: Nine norfloxacin brands were subjected to in vitro tests associated with quality of tablet dosage form, and the tests were conducted according to procedures described in the United States Pharmacopeia (USP).

Results: This study indicated that all brands of norfloxacin complied with the USP for uniformity of weight, friability, hardness, and assay of active ingredient. However, two of the nine brands evaluated failed to release 80% of their drug contents within 30 minutes as outlined in the USP. Correspondingly, all of the brands studied were within the specification for hardness test. Furthermore, different dissolution profile comparison methods have proven the similarity in dissolution profile of Negaflox and Norcin with the comparator product (Trizolin). Mathematical models-dependent approaches have shown that the drug release data fit well to the Weibull release model.

Conclusion: The physicochemical evaluation showed that all the norfloxacin brands met the quality specification with respect to uniformity of weight, hardness, friability, and assay. With regard to dissolution test, two brands of norfloxacin were found to be out of the specified pharmacopeial requirement. The study also revealed the similarity in the dissolution profile of two brands of norfloxacin with the comparator product.

Keywords: norfloxacin, assay, uniformity of weight, hardness, friability, dissolution profile, Jimma

Background

Norfloxacin is a synthetic antibacterial agent belonging to the group of fluoroquinolones,[1,2] and it is the first fluoroquinolone that obtained approval from United States Food and Drug Administration (USFDA) for use in clinical settings in 1984.[3] This drug is chemically known as 1-ethyl-6-fluoro-1,4-dihydro-4-oxo-7-(1-piperazinyl)–3-quinolinecarboxylicacid[1,2] and commonly prescribed for the treatment of urinary, respiratory, and gastrointestinal tracts infections.[4] It is also active against clinically relevant pathogens responsible for causing sexually transmitted diseases, sinuses, and prostate infections.[5,6]

Pharmaceuticals play a pivotal role in maintaining human health and promoting well-being. However, safety, efficacy, and quality of the drugs should be ascertained to provide a desired pharmacological effect.[7] On the other hand, pharmaceuticals must fulfill regulatory requirements to claim it is a quality drug.[8] Moreover, to ensure

Correspondence: Solomon Hambisa
Department of Pharmacy, College of Health Sciences, Mizan-Tepi University, Mizan-Teferi, Ethiopia
Email s.hambisa@gmail.com

safety and efficacy of pharmaceutical products, the quality of pharmaceuticals must be reliable.[9] Therefore, in order to obtain the required quality drugs, manufacturers should undertake routine laboratory testing at various intervals during and post production process of the drugs.[10]

World Health Organization (WHO) encourages the practice of prescribing generic drugs in order to decrease health care costs and improve the overall healthcare delivery systems.[11] Thus, the quality, safety, and efficacy of multisource products should be demonstrated together with their possible interchangeability.[12] However, the availability of multisource drugs have been accompanied by the widespread distribution of counterfeit and substandard drug products.[13] This is a serious public health problem that is significantly higher in poor and emerging economies.[14,15] Furthermore, the consumption of poor quality drugs is characterized by numerous consequences including treatment failure, drug resistance, increased morbidity and mortality.[14] Similarly, the absence of strong drug regulatory authorities and poor quality control practices in some countries have resulted in the availability of poor-quality drugs.[16,17]

A study conducted by WHO by reviewing published papers of 88 of the 194 WHO Member States found that from total 48,218 samples tested, 11.8% of samples were substandard and falsified exclusively for antimalarial.[18] Also, the existing data suggest that anti-infectives and anti-parasites are the two leading classes of medicines counterfeited in developing countries,[19] and another WHO study finding revealed that 28% of antibiotic examined failed to pass quality requirements.[20] A recent nationwide survey carried out in Ethiopia by Suleman et al on quality of medicines commonly used in the treatment of soil-transmitted helminths and giardia (mebendazole, albendazole, and tinidazole) found that 45.3% of the sampled medicines did not fulfilled pharmacopoeial quality specifications.[21] These facts directed all concerned parties to conduct quality assessment studies on available drug products circulating in the market to expose substandard drug products. Hence, the objective of the present study was to determine the quality as well as physicochemical equivalence of imported and locally manufactured norfloxacin tablets marketed in Jimma town, Ethiopia.

Materials and methods
Collection of samples

All available nine brands of norfloxacin tablets, each with a label claim of 400 mg were purchased from licensed drug retail outlets and hospital pharmacy that are located in Jimma town, Ethiopia. Regarding sampling strategies, WHO Guidelines on the Conduct of Surveys of the Quality of Medicines were used for this purpose. Accordingly, a convenience sampling technique was used for sample collection sites while overt sampling technique was considered for sample collection. The experimental part of the work was undertaken at Jimma University drug quality laboratory (JuLaDQ), and the study was performed before product expiration dates. Due to unavailability of norfloxacin innovator product in Ethiopian drug market, from examined brands, one product (N9) was selected as the comparator product. Selection of comparator product was based on National Pharmaceutical Regulatory Agency comparator products list on inaccessibility of innovator and Guidance on the Selection of Comparator Pharmaceutical Products for Equivalence Assessment of Interchangeable Multisource (Generic) Products, which reveal selection of product that has been granted approval in an ICH-associated country.[12,22] Detailed information on norfloxacin tablets included in the study is given in Table 1. The products were coded randomly for purposes of the research.

Instruments

HPLC (Agilent 1260 Series, Darmstadt, Germany), Analytical Balance (Mettler Toledo, Greifensee, Switzerland), RC-6D Dissolution Apparatus (Apparatus 2; Tian Jin Optical Instruments, Tianjin, China), UV–Vis Spectrophotometer (Cecil Instruments, Cambridge, United Kingdom), Hardness Tester (Pharma Test, Hainburg, Germany), Friability Tester (Pharma Test), and Water Purification System (Thermo Scientific, Model-7143, Waltham, MA, USA) were used for the study.

Table 1 Label information of different brands of norfloxacin tablets evaluated in the study

Codes	Brand name	Country of origin	Batch no	Manufacturing date	Expiry date
N1	Negaflox	India	GR2802	07/2015	06/2018
N2	Norfen	Ethiopia	D140138 × 64	08/2014	07/2017
N3	Asnor	India	095	03/2015	02/2017
N4	Norbek	South Korea	TFR404	05/2014	05/2017
N5	Norcin	Ethiopia	17715	06/2015	06/2017
N6	Uriflox	India	17024	03/2015	02/2018
N7	Gyrablock	Cyprus	A8K008	10/2014	10/2017
N8	Norflox	Ethiopia	EA 105	01/2015	12/2016
N9	Trizolin	Cyprus	66093	10/2015	10/2018

Chemicals and reagents

Acetonitrile (CARLO ERBA Reagents), sodium hydroxide (UniChem chemical reagent, Hinxton, United Kingdom), phosphoric acid (Reagent Chemical Service Ltd, Runcorn, United Kingdom), monobasic sodium phosphate (Sigma-Aldrich, Hamburg, Germany), glacial acetic acid (Reagent Chemical Service Ltd), and Ultra-pure water (JuLaDQ) were used for the study, and United States Pharmacopeia (USP) norfloxacin reference standard (RS) was kindly obtained from Cadila Pharmaceuticals Plc (Addis Ababa, Ethiopia).

Methods

The quality of the norfloxacin tablets was assessed according to procedures outlined in the USP. Similarly, the following in vitro quality control parameters were considered for the products under the investigation.

Weight variation

Twenty tablets of each brand were randomly selected and weighed individually on an analytical balance and their average weight was determined. Then, the percentage deviation from the average was calculated using the following formula.[23]

$$\text{Deviation } (D) = |\text{Tablet weight} - \text{Average weight}| \quad (1)$$

$$D\% = \frac{D}{\text{Average weight}} \times 100 \quad (2)$$

As stated in the USP-2015, the tablet passes the test if not more than two of the individual weights deviate from the average weight by $>5\%$ and none deviated by 10%.[23]

Friability

Twenty tablets from each brand were randomly selected and weighed initially before undergoing friability test on an analytical balance. The tablets were then placed in the drum of the friability tester and rotated at 100 revolutions for 4 minutes. After the procedure was completed, the tablets were dedusted and reweighed. The percent loss in weight was calculated as friability. According to USP for friability, the weight loss should not be more than 1%. Percentage of weight loss is calculated as follows:[23]

$$\% \text{ Friability} = \frac{\text{Initial weight } - \text{Final weight}}{\text{Initial weight}} \times 100 \quad (3)$$

Hardness test

The crushing strength was determined with tablet hardness tester. Ten tablets were randomly selected from each brand and the pressure at which each tablet crushed was recorded. Tablets that have hardness >50 Newton (N) are generally considered acceptable.[24]

Assay of the active ingredients[23]
Chromatographic system

HPLC equipped with a 275-nm detector and a 3.9 mm ×30-cm column packed with a stationary phase of 5-µm particle size was used. Column preconditioning was performed for 8 hours with degassed 0.01 M monobasic sodium phosphate adjusted with phosphoric acid to a pH 4.0. A mixture of filtered and degassed phosphoric acid solution (1 in 1,000) and acetonitrile (850:150) was employed as a mobile phase. The flow rate used for preconditioning and assay was 0.5 and 2 mL/minute, respectively. The injection volume used was 10 µL.

Preparation of samples

Twenty tablets from each brand of norfloxacin were weighed and finely powdered. A portion of powder equivalent to about 100 mg of norfloxacin was transferred to a 200 mL volumetric flask and dissolved with 80 mL of mobile phase. This solution was sonicated for 10 minutes and diluted with phosphoric acid solution (1 in 1,000) to volume and mixed. Ten mL of the solution was transferred to a 25 mL volumetric flask and diluted with mobile phase to volume and mixed. Finally, this solution was filtered through a filter having a porosity of 0.4 µm.

On the other hand, an accurately weighed 20 mg of USP norfloxacin RS was dissolved and diluted quantitatively in mobile phase to obtain RS solution having a known concentration of about 0.2 mg/mL.

The quantity, in mg, of norfloxacin in the portion of tablets was calculated using the following formula:

$$500 \, C \, (r \, u/r \, s) \quad (4)$$

where C is the concentration, in mg/mL, of USP norfloxacin RS in the standard preparation, and $r \, u$ and $r \, s$ are norfloxacin peak responses obtained from the assay preparation and the standard preparation, respectively.

Construction of calibration curve

Various concentrations of the RSs of norfloxacin were prepared by dissolving RSs in mobile phase and their respective peak areas were determined chromatographically. Peak areas were determined at the following concentration levels: 160, 180, 200, 220, and 240 µg/mL. Then, concentrations of norfloxacin against peak area were plotted to obtain the
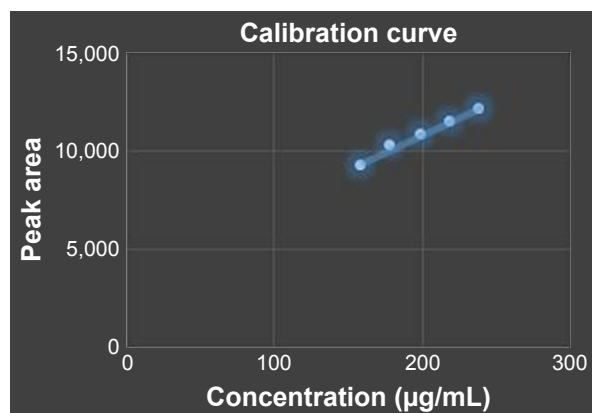
Calibration curve

Figure 1 Calibration curve of norfloxacin reference standard in the concentration range of 160–240 µg/mL.

calibration curves. The linear regression equations were also derived as shown in Figure 1. The regression equation is: $y=34.425x+3,923.5$, where y is the peak response and x is the concentration in µg/mL. Also, the value of correlation coefficient (r^2) 0.9904 indicates a good linear correlation between the concentration of the test sample and the response (peak area).

System suitability test

The system suitability was checked by analyzing capacity factor, column efficiency, tailing factor (symmetricity of the peak), and precision. The precision of the method was evaluated through intra-day repeatability of responses after triplicate injections of three levels of norfloxacin RS solution. For the three levels of norfloxacin RS solution, relative standard deviation was calculated from the peak area obtained from replicate injections. The system is found suitable in respect of all of these system suitability tests (SSTs) as per requirements of USP.[22] The SST results are listed in Table 2.

Dissolution studies

The dissolution test was conducted according to the USP monograph on six tablets of each brand using dissolution tester equipped with rotary paddles (USP Apparatus 2) operated at 50 revolutions per minute. The dissolution medium was 750 mL acetate buffer (pH 4.0) maintained at 37°C±0.5°C.

Five milliliters of dissolution medium was sampled at 5, 10, 15, 20, 30, 35, and 45 minutes with replacement of 5 mL of fresh dissolution medium for every withdrawal. After filtration and appropriate dilution, the corresponding absorbance readings of diluted filtrates were taken by UV-Vis spectrophotometer at a wavelength of 278 nm.[23]

Calibration curve for dissolution test method

A stock solution was prepared by dissolving 10 mg of norfloxacin USP RS in 100 mL of acetate buffer, pH 4.0. The six concentration levels 1, 2, 3, 4, 5, 6 µg/mL were then prepared from the stock by diluting 1, 2, 3, 4, 5, and 6 mL of the stock solution to 100 mL with acetate buffer. Their absorbances were determined spectrophotometrically. Besides, concentrations of norfloxacin against absorbance were plotted to obtain the calibration curves (Figure 2).

As revealed on the calibration curve, a linear regression equation is $Y=0.102X+0.2917$, where Y is the absorbance and X is the concentration in µg/mL. Using the equation obtained from the calibration curve, the percentage release values of samples taken at times 5, 10, 15, 20, 30, 35, and 45 minutes were calculated. Additionally, this curve showed a strong linear relationship between the concentration of the tested samples and the absorbance values over the concentration range of 1–6 µg/mL ($r^2=0.9994$).

Data analysis

Microsoft Excel 2010 and SPSS version 20 software program were used for statistical and graphical evaluations of analytical data obtained from the experimental part of the investigation. Statistically significant differences were considered when $P<0.05$, and one-way ANOVA was also carried out for the weight variation and assay.

The dissolution profiles of various brands of norfloxacin were compared by using ANOVA, model independent, and dissolution efficiency (DE). Model independent methods involve comparison of the two profiles only at the observed time points. This approach includes difference factor (f_1 factor) and similarity factor (f_2 factor). The difference factor (f_1) calculates the percentage difference between the two curves (reference and test drug) at each time point and is

Table 2 System suitability test results for chromatographic method of assay of norfloxacin tablets

System suitability test	Value	Limit (USP-2015)	Compliance
Capacity factor	3.2	Not less than 2	Compliant
Column efficiency	2,128.25	Not less than 1,500 theoretical plates	Compliant
Tailing factor	1.25	Not more than 2	Compliant
Precision	0.16, 0.51, and 0.17	RSD value is not more than 2	Compliant

Abbreviations: RSD, relative standard deviation; USP, United States Pharmacopeia.
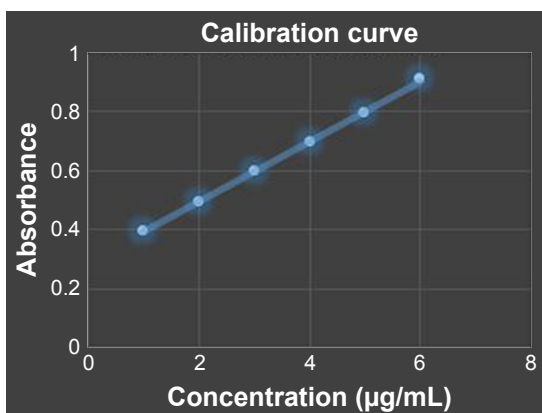
Calibration curve

Figure 2 Calibration curve of norfloxacin reference standard in the concentration range of 1–6 µg/mL.

a measurement of the relative error between the two curves. The similarity factor (f_2) is a logarithmic reciprocal square root transformation of the sum of squared error and is a measurement of the similarity in the percent (%) dissolution between the two curves. The following equations were used to calculate difference factor (f_1) and similarity factor (f_2).[25]

$$f_1 = \left\{ \left[\sum_{t=1} n \left| R_t - T_t \right| \right] / \left[\sum_{t=1}^{n} R_t \right] \right\} \times 100 \qquad (5)$$

$$f_2 = 50 \times \log \left\{ \left[1 \left(\frac{1}{n} \right) \sum_{t=1}^{n} \left(R_t - T_t \right)^2 \right]^{-0.5} \times 100 \right\} \qquad (6)$$

Where n is the number of time points, R_t is the dissolution value of the reference product at time t, and T_t is the dissolution value of the test product at time t.

DE is the area under the dissolution curve within a time range, and it was calculated by using the following equation:[26]

$$DE = \frac{\int_0^t y \times dt}{y_{100} \times t} \times 100\% \qquad (7)$$

where y is the drug percent dissolved at time t.

Drug release kinetics

To explain the kinetics and mechanism of drug release from the tablets, some of the most commonly used mathematical models-dependent approaches such as zero-order, first-order, Higuchi, Hixson–Crowell, and Weibull describing the dissolution curves were also employed. Different kinetic equations are given below.[27]

Zero-order kinetics: $Q_t = Q_0 + k_0 t$ (8)

First-order kinetics: $\log Q_t = \log Q_0 + \dfrac{k_1 t}{2.303}$ (9)

Higuchi kinetics: $Q_t = K_h \, t^{1/2}$ (10)

Weibull kinetics: $\log \left[-\ln \left(1 - m \right) \right] = \beta \log \left(t - T_i \right) - \log \alpha$ (11)

Hixson–Crowell kinetics: $\sqrt[3]{w_0} - \sqrt[3]{w_t} = k_s t$ (12)

where Q_t is the amount of drug dissolved in time t, Q_0 is the initial amount of drug in the solution, k_0 is the zero-order release constant, k_1 is the first-order release constant, K_h is the Higuchi rate constant, m is accumulated fraction of the drug, β is shape parameter, T_i is location parameter, α is the scale parameter, w_0 is the initial amount of drug in the pharmaceutical dosage form, w_t is the remaining amount of drug in the pharmaceutical dosage form at time t, k_s is a constant incorporating the surface–volume relation.

Results and discussion

Among nine brands of norfloxacin tablets included in this study, six brands were imported from foreign countries while three were manufactured locally. Furthermore, all norfloxacin brands were subjected to different quality control tests in order to assess their dissolution profile along with other quality parameters like weight variation, friability, hardness, and assay.

Weight variation

Weight variation was used to show the uniformity of content of the tablet.[9] As the results of weight variation test are shown in Table 3, this study found that from all brands included in the study, brand N7 had a smaller average weight of 552.3 mg and the brand N6 had a highest average weight of 817.8 mg. But, all brands of norfloxacin tablets showed acceptable uniformity of weight as none had percentage deviation in weight >5% as stipulated by the USP. According to the specification described in USP-2015, the test for weight variation where the strength is >324 mg, the tablet passes the test if not more than two of the individual weights deviate from the average weight by >5% and none deviated by 10%.[23]

However, statistical analysis conducted using one-way ANOVA at 95% confidence interval (CI) revealed significant differences ($P<0.05$) among sample mean weight of all brands. Moreover, post-hoc test performed to ascertain the source of differences between generic brands and comparator product (N9) found that except for generic brand N2, there was a mean tablet weight difference between comparator and

Table 3 Uniformity of weight, friability, and hardness determination of nine brands of norfloxacin tablets

Codes	Mean weight (mg) ± SD	Mean hardness (N) ± SD	Friability (%)	Assay (%) ± SD
N1	615.1±5.085	105.90±20.44	0.08	98.84±0.16
N2	569.7±7.886	79.06±11.90	0.11	95.22±1.69
N3	686.6±12.182	87.18±8.59	0.08	99.48±2.04
N4	747.0±6.762	110.34±20.84	0.04	106.77±2.57
N5	649.9±8.041	188.79±9.47	0.14	101.5±1.26
N6	817.8±4.489	120.31±7.43	0.02	97.92±0.41
N7	552.3±4.710	110.78±14.14	0.41	98.66±0.23
N8	669.1±4.941	96.77±13.17	0.16	101.4±0.38
N9	569.3±4.114	158.89±15.16	0.03	99.13±1.13

Abbreviations: N, Newton; N1, Negaflox; N2, Norfen; N3, Asnor; N4, Norbek; N5, Norcin; N6, Uriflox; N7, Gyrablock; N8, Norflox; N9, Trizolin; SD, standard deviation.

all generic brands. Correspondingly, various excipients like diluents, binders, disintegrants, lubricants, glidant, and others used in solid dosage forms may alter weight uniformity, hardness, friability, and other quality control parameters of tablets sourced from different manufacturers.[28,29] Hence, the reason for the relative difference in a mean norfloxacin tablets' weight between comparator and all brands may have been related to pharmaceutical manufacturer's formulation conditions such as mixing, granulation methods, and amount of excipients added.[30]

Hardness test

This test measures the ability of tablets to withstand pressure or stress during handling, packaging, and transportation.[31] The results of the hardness test are depicted in Table 3. All brands examined gave a hardness value >50 N; thus, all products conformed to fulfill the requirement for hardness test. However, the average hardness of the products is different from each other, ie, it is observed that tablet hardness ranged from 79.06 N for brand N2 to 188.79 N for brand N5. The reason for this variability between brands may have been related to pharmaceutical manufacturer's formulation conditions such as alteration in machine speed, granulation methods, and amount of lubricants added during manufacturing processes.[32]

Friability test

Hardness test may not be the best measure of potential tablet behavior during handling and packaging. The loss due to abrasion or measurement of tablet friability may be a more relevant parameter.[32] A current study showed that all the norfloxacin brands examined had friability values ranging from 0.02% to 0.41% (Table 3). On the other hand, all the brands passed pharmacopeial specification for friability, which states that the maximum weight loss of not more than 1% of the weight of the tablets is considered generally acceptable,[23] and

the result of this finding is similar to the study conducted in Bangladesh on ciprofloxacin hydrochloride brands.[15]

Assay of active ingredients

The result obtained from the assay of the nine brands of norfloxacin tablets evaluated in this study is presented in Table 3. According to this finding, the brand N4 had a highest percentage content of active ingredient of 106.77% and the brand N2 had a lowest percentage content of active ingredient of 95.22%. Furthermore, all products contained norfloxacin within 100%±10% of the labeled claim. As outlined in USP specifications, norfloxacin content should not be less than 90% and not more than 110% of the labeled claim of norfloxacin.[23] Therefore, all brands of norfloxacin showed assay results within this compendial requirement.

Statistically, the one-way ANOVA conducted for mean difference of drug content revealed that with 95% CI, there was no significant difference ($P>0.05$) in the drug content among the different brands of norfloxacin examined in the study.

Dissolution studies

The rate and extent in which the drug substance from solid state is transferred into a solution is known as dissolution.[33] Dissolution test is one of the in vitro quality control tests usually conducted to predict the in vivo performances of oral pharmaceutical solid dosage forms such as tablets and capsules. Additionally, this can serve as a surrogate for bioavailability and bioequivalence.[34] The results of dissolution studies are graphically represented in Figure 3. As per the USP/NF specification, norfloxacin tablets should release not <80% of the labeled amount within 30 minutes using USP apparatus type II.[23] The present study revealed that out of nine brands of norfloxacin tablets analyzed, seven brands passed the single point dissolution test specification of USP-2015 but brands N3 and N8 failed the test with the
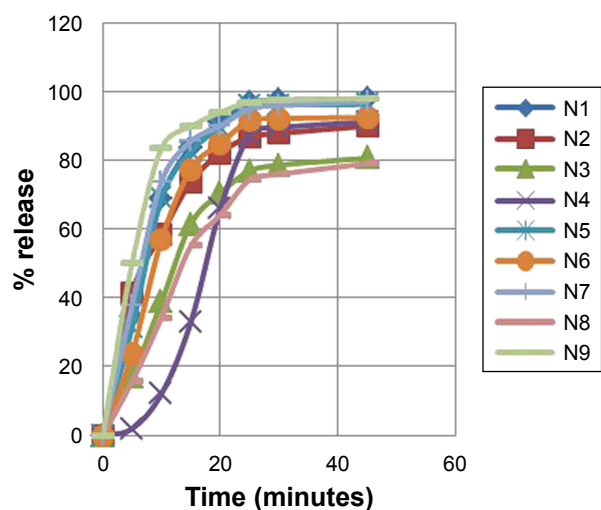
Figure 3 Comparative in vitro dissolution profiles of different brands of norfloxacin tablet.
Abbreviations: N1, Negaflox; N2, Norfen; N3, Asnor; N4, Norbek; N5, Norcin; N6, Uriflox; N7, Gyrablock; N8, Norflox; N9, Trizolin.

value of 77.05% and 74.45%, respectively. This indicates that the products may not release a significant amount of the drug for absorption into the systemic circulation.

As depicted Figure 3, different norfloxacin tablets exhibited different drug release patterns at different time points and it can be observed that N4 samples showed the slowest dissolution rate the first 10 minutes. While, the comparator product (N9) tablet released the highest (83.72%) amount of the drug at 10 minutes. Additionally, at the 15th minute, generic products N1, N5, N7, and N9 released amount of the drug within the USP requirement range. Moreover, brands N1, N2, N5, N6, N7, and N9 released greater than 50% drug within 10 minutes. On the other hand, brands N3, N4, and N8 released <40% drug within 10 minutes. The reason for the difference in drug release pattern could be mainly due to the nature and/or amount of the excipients used and processing and formulation variables.

Dissolution profile comparison

The result of one-way ANOVA statistical analysis performed at 95% CI for the pharamacopoeially specified time, 30 minutes, found that there were significant differences in the release pattern of different norfloxacin brands ($P<0.05$). Hence, this implies the presence of norfloxacin products that are not equivalent statistically with respect to their in vitro release profile.

In order to observe the source of significant differences in the release profile, one-way ANOVA followed by Dunnett's test was undertaken between the comparator (N9) and other brands at 95% CI. From this comparative

evaluation, all the brands with the exception of N1 and N5 brands showed significant variation ($P<0.05$) in percentage of dissolved norfloxacin from the comparator product at pharamacopoeially specified time, ie, 30 minutes.

Additionally, in order to demonstrate the equivalence of all the generic norfloxacin tablets and the reference brand (comparator product), a model-independent approach of difference factor (f_1) and similarity factor (f_2) was employed with all time points included in the in vitro dissolution studies. This approach has been adopted by USFDA in comparing release profiles of a reference and a test drug.[25]

In this study, model-independent methods (f_1 and f_2 factors) were performed for eight brands of norfloxacin by using N9 brand as reference. As the calculated f_1 and f_2 values are shown in Table 4, for brands N1, N5, and N7, f_2 value was >50 and f_1 was <15. However, brands N3, N4, and N8 had the f_2 value <50 and f_1 value >15. To ensure similarity and bioequivalence of two dissolution profiles, f_1 should be between 0 and 15 whereas f_2 should be between 50 and 100.[25]

Therefore, f_2 values justify interchangeability of N1, N5, and N7 brands with the reference brand (N9) as per above specifications. However, brands N2, N3, N4, N6, and N8 had f_2 values outside acceptable range specified by the USFDA, and these brands may not be bioequivalent and used interchangeably with the comparator product. On the other hand, from f_1 factor results (Table 4), besides brands N1, N5, and N7, brands N2 and N6 could be considered similar to the reference brand (N9) in terms of drug release performance since these products fulfilled expected specification described for f_1.

In order to ascertain the interchangeability of all products with the comparator product, the release profiles were also compared by calculating DE for various brands of norfloxacin tablets included in the study. DE up to 45 minutes was calculated from the dissolution profile of all brands of norfloxacin

Table 4 Similarity factor (f_2), difference factor (f_1), and DE of norfloxacin brands

Sample codes	f_2	f_1	DE (%)	Difference of %DE
N1	53	7	79.34	4.59
N2	43	15	72.21	11.72
N3	28	31	59.74	24.19
N4	19	38	55.89	28.04
N5	51	8	78.08	5.85
N6	40	15	72.68	11.25
N7	59	9	79.62	4.31
N8	25	35	56.27	27.66
N9	–	–	83.93	0

Notes: Difference of %DE = (comparator − test product). –, not applicable for reference brand (N9).
Abbreviations: DE, dissolution efficiency; N1, Negaflox; N2, Norfen; N3, Asnor; N4, Norbek; N5, Norcin; N6, Uriflox; N7, Gyrablock; N8, Norflox; N9, Trizolin.

Table 5 Determination of correlation coefficients of different release kinetic models for nine brands of norfloxacin

Models	Sample code								
	N1	N2	N3	N4	N5	N6	N7	N8	N9
Zero-order	0.6590	0.7678	0.7556	0.8739	0.6370	0.6747	0.6209	0.8190	0.5560
First-order	0.5624	0.7011	0.6289	0.6846	0.5343	0.5583	0.5316	0.6802	0.4972
Hixson–Crowel	0.5947	0.7242	0.6742	0.7814	0.5682	0.5981	0.5607	0.7311	0.5161
Higuchi	0.6559	0.5716	0.8386	0.1763	0.6693	0.7848	0.4730	0.8612	−0.3902
Weibull	0.9648	0.9693	0.9271	0.9628	0.9350	0.9213	0.9421	0.8681	0.9349

Abbreviations: N1, Negaflox; N2, Norfen; N3, Asnor; N4, Norbek; N5, Norcin; N6, Uriflox; N7, Gyrablock; N8, Norflox; N9, Trizolin.

tablets included in the current study. From DE calculated (Table 4 shows the DE of different brands of norfloxacin along with the differences with comparator brand [N9]), N9, N1, N7, and N5 had the highest DE of 83.93%, 79.34%, 79.62%, and 78.08%, respectively when compared with the other brands while brands N4, N8, and N3 had the least value of DE. As reported by Anderson et al, the reference and the test products can be said to be equivalent if the difference between their dissolution efficiencies is within appropriate limits (±10%).[35] Based on this requirement, products N1, N5, and N7 are equivalent to brand N9 (comparator) as difference of % (test product – reference product) is <10. However, the rest of the brands were far from the established limit (±10%). For this reason, all the brands with the exception of N1, N5, and N7 cannot be considered as interchangeable with reference product (N9).

Similarly, in the present work, different kinetic models were also fitted into the dissolution data of comparator and other products in order to explain the overall release of drug from the dosage forms. After fitting models to the individual unit of the dissolution data, the model that gives high correlation coefficient (r^2) value is considered as the best fit of the release data.[27] As revealed in Table 5, among the five models fitted to each dissolution profile, the Weibull model was the best fit to the dissolution data of all products since this model demonstrated the highest value of coefficient of correlation for all dissolution data. For this reason, it can be declared that all brands under the investigation showed the same release mechanism.

Conclusion

This study attempted to evaluate the quality as well as the physicochemical equivalence of imported and locally manufactured norfloxacin tablets. The physicochemical evaluation showed that all the tablets met the quality specification with respect to weight variation, hardness, friability, and assay. However, among all brands of norfloxacin evaluated, two products failed to fulfill pharmacopeial dissolution test requirement. With regard to comparative study conducted

for release profile, all dissolution profile comparison methods have proven the similarity of the dissolution profile of brands N1 and N5 with the comparator product. Additionally, a mathematical model-dependent approach reveals the drug release data fit well to the Weibull release model. This study finding highlights the need for capacitating and enforcing regulatory mechanisms by focusing on the post-marketing evaluation of pharmaceutical products circulating in the market originated from different manufacturers.

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Disclosure

The authors report no conflicts of interest in this work.

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