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Machine learning prediction of methionine and tryptophan photooxidation susceptibility

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Photooxidation of methionine (Met) and tryptophan (Trp) residues is common and includes major degradation pathways that often pose a serious threat to the success of therapeutic proteins. Oxidation impacts all steps of protein production, manufacturing, and shelf life. Prediction of oxidation liability as early as possible in development is important because many more candidate drugs are discovered than can be tested experimentally. Undetected oxidation liabilities necessitate expensive and time-consuming remediation strategies in development and may lead to good drugs reaching patients slowly. Conversely, sites mischaracterized as oxidation liabilities could result in overengineering and lead to good drugs never reaching patients. To our knowledge, no predictive model for photooxidation of Met or Trp is currently available. We applied the random forest machine learning algorithm to in-house liquid chromatography-tandem mass spectrometry (LC-MS/MS) datasets (Met, n = 421; Trp, n = 342) of tryptic therapeutic protein peptides to create computational models for Met and Trp photooxidation. We show that our machine learning models predict Met and Trp photooxidation likelihood with 0.926 and 0.860 area under the curve (AUC), respectively, and Met photooxidation rate with a correlation coefficient (Q^2) of 0.511 and root-mean-square error (RMSE) of 10.9%. We further identify important physical, chemical, and formulation parameters that influence photooxidation. Improvement of biopharmaceutical liability predictions will result in better, more stable drugs, increasing development throughput, product quality, and likelihood of clinical success.

INTRODUCTION

Oxidation of methionine (Met) and tryptophan (Trp) residues are among the most common degradation pathways and affect all proteins.^{1–3} In therapeutic proteins, oxidation impacts all production steps as well as the drug product throughout shelf life.^{2,4,5} Often, oxidation is a serious threat to the success of therapeutic proteins, affecting both *in vitro* stability and *in vivo* biological function. Oxidation of Met and Trp residues has been demonstrated to negatively impact target affinity,^{6–12} thermal stability,^{13–16} biological activity,^{7,9,17–23} serum half-life,^{13,14,24–26} and immunogenicity.^{27–33} Met oxidation is almost always a critical quality attribute in monoclonal antibodies (mAbs) due to its impact on FcRn and FcyR binding, mediated by conserved heavy chain (HC) residues.^{14,34-37} In many cases, oxidation of critical variable region residues will also necessitate a control strategy and monitoring during manufacturing and release. For example, a single Trp located in the HC complementarity determining region 3 (CDR3) of one humanized mAb was demonstrated to be singly responsible for its ultraviolet (UV) sensitivity, resulting in both loss of binding and loss of neutralization of its respiratory syncytial virus target.⁷ Oxidation has also been observed to increase susceptibility to other degradation pathways, such as fragmentation and aggregation.^{8,17,38–42} In another human immunoglobulin G1 (IgG1) mAb, photostress induced discoloration in the high-concentration liquid drug product, in addition to Trp oxidation in the light chain (LC) CDR3 and a concomitant loss of potency.¹⁷ Met oxidation in particular has been shown to affect the function of diverse nonmAb therapeutic proteins.9,19,43-45

Although all 20 aa can be oxidized, including the protein backbone, observed oxidation rates span 3 orders of magnitude.^{3,46} Practically, the most easily oxidized amino acids, and the amino acids of most concern for protein pharmaceuticals, are Met and Trp.^{6,8,35,47,48} In the laboratory, accelerated oxidation of Met and Trp is typically achieved by chemical treatment with hydrogen peroxide (H_2O_2) , 2,2'-azobis(2-amidinopropane) dihvdrochloride (AAPH), or cool white light (CWL) and UV light irradiation.⁶ However, while H₂O₂ and AAPH are useful for enriching oxidized species for further testing, they are not ideal stress conditions for assessing developability.35 H2O2 treatment will preferentially oxidize Met and not Trp.^{8,12,47} While AAPH treatment can promote oxidation of both Trp and Met, it may also introduce other modifications, such as covalent aggregation via dityrosine formation^{10,49} and is not a relevant oxidizing agent to protein pharmaceutical manufacturing or storage conditions.²³ Alternatively, photooxidation is a known major contributor to oxidative degradation that affects both Met and Trp

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Table 1. Predictors for methionine and tryptophan photooxidation machine learning models

Feature	Description	
Fd	closest approach atom-atom distance between M/ W and nearest F/W/Y ^{4,55}	
Wd		
Yd		
SASA	-	
PSA	•	
SC_SASA	residue and side chain-only solvent accessibility	
PSSA		
RefSASA		
Phi		
Psi		
Chi1	- main and side-chain dihedral angles -	
Chi2		
Loop	secondary structure element	
Helix		
Sheet		
Arginine		
Histidine	formulation free amino acid concentration in mM	
Proline		
BondedStretch		
BondedBend		
BondedTorsion	bonded and non-bonded OPLS force field energy	
BondedImpTor	components ⁶¹	
NonBondedInternal		
NonBondedInteraction		
рН	formulation pH	
Sucrose	formulation sugar concentration in mM	
Trehalose		
Polysorbate	formulation polysorbate concentration in %	
Wexpscale	no. of surface exposed Trps and Mets per molecule, normalized to 150 kDa for non-mAbs	
Mexpscale		
30 total features, or predictors, chine learning models to predi	were used to inform the categorical and regression ma- ict photooxidation likelihood and rate.	

residues.^{7,48,50} UV/CWL exposure is the only stress condition with International Council for Harmonisation of Technical Requirements for Pharmaceuticals for Human Use (ICH) guidelines, and many commercial protein therapeutics carry warning labels to protect

them from light.^{17,50}

Early and accurate prediction of photooxidation as a development liability is important because many more candidate drugs are proposed than can be tested experimentally. "Latent" oxidation liabilities that are not dealt with as early as possible will require more expensive and time-consuming remediation strategies and could lead to good drugs reaching patients slowly. Use of oversimplified models that tend to overestimate oxidation risk is also problematic and will result in overlooking or overengineering good drugs that, in turn, may never reach patients.

Many computational tools already exist to facilitate drug candidate screening, including advanced models based on machine learning.^{51–56} However, oxidation models available to date were designed to predict only oxidation induced by $H_2O_2^{3,57,58}$ and AAPH chemical stress,^{48,56,59} as well as *in vivo* oxidation that is often enzymatically driven.⁵⁵ Studies to date are limited to either Met^{3,55–58} or Trp^{48,59} residues.

In this study, we applied machine learning to liquid chromatographytandem mass spectrometry (LC-MS/MS) datasets of therapeutic protein peptides containing Met (n = 421) and Trp (n = 342) to create accurate random forest⁶⁰ models for photooxidation. We show that our categorical models predict Met and Trp photooxidation likelihood ("yes" or "no") with a 0.926 and 0.860 mean area under the curve (AUC), respectively, determined by 5-fold cross-validation. In addition to Met photooxidation probability, we are able to accurately predict Met photooxidation rate by regression modeling, with correlation coefficient (Q2) of 0.511 and a root-mean-square error (RMSE) of 10.9%.

RESULTS

Feature selection

Observations gleaned from literature informed 30 features used to predict the photooxidation probability for each Met and Trp in our dataset and photooxidation rate for each Met (Table 1). The rationales for inclusion of each feature and its role in photooxidation, supported by literature, follow in the Discussion. Solvent accessibility was expressed as the total surface area of each residue in Å² (reference solvent-accessible surface area [RefSASA]), total exposed area of each residue in Å² (SASA), percent of surface area that is solvent exposed (percent solvent accessibility [PSA]), total exposed area of each side chain in $Å^2$ (side-chain solvent accessible surface area [SC SASA]), and percent of side-chain surface area that is solvent exposed (percent side-chain solvent accessibility [PSSA]). The secondary structure of each residue was indicated by the binary parameters LOOP, SHEET, and HELIX. The side-chain and backbone conformations were accounted for by the dihedral angles phi, psi, chi1, and chi2. Sulfur-aromatic and aromatic-aromatic interactions were considered by the parameters Wd, Fd, and Yd which indicate the distance to the nearest Trp, phenylalanine (Phe), or tyrosine (Tyr) in Å, respectively.⁵⁵ Each component of the bonded and non-bonded Met or Trp residue energy, using the optimized potentials for liquid simulations (OPLS) force field,⁶¹ was included in the parameters BondedStretch, Bonded-Bend, BondedTorsion, BondedImpTor, NonBondedInternal, and NonBondedInteraction. The total numbers of solvent-exposed (percent solvent accessibility >10%) Met and Trp in each protein were defined as Mexpscale and Wexpscale, respectively. For nonmAb molecules, these two parameters were normalized by a scaling factor MW/150 kDa, where MW is the molecular weight of the non-mAb molecule in kDa and 150 kDa is the approximate mass of mAbs considered in this study. As each molecule in our study

Table 2. Confusion matrix for predictions made by the categorical machine learning model for predicting Met photooxidation probability on the independent holdout dataset

Prediction \rightarrow		
Experiment ↓	Positive	Negative
Positive	3	0
Negative	0	11

was photostressed at the same mass concentration (10 mg/mL), normalizing the number of exposed Met or Trp per molecule by molecular weight results in a comparable number density of exposed Met or Trp in solution.

Formulation effects were taken into account by the predictors polysorbate (polysorbate concentration expressed in %), trehalose, sucrose, histidine (His), proline, and arginine (concentrations expressed in mM) and pH.

Because the predictive models developed here are most valuable during candidate selection, when the sequence information of a large number of potential drugs is known but little to no experimental data are available, we must be able to extract these parameters from the amino acid sequence. To determine the structural features, the 3D structure of each protein was first generated from the amino acid sequence by homology modeling.⁶² Correlation between each feature and the experimental photooxidation measured by LC-MS/ MS are shown in Tables S1 and S2.

Training and validation dataset construction

To satisfy the considerable data requirement of machine learning methods, we performed a side-by-side forced degradation study for 48 in-house molecules, including both mAbs and non-mAb therapeutic proteins. Photooxidation of each molecule was induced by exposure to CWL at 1.2 million lux h and UV light at 200 W h per square meter, per ICH guideline Q1B. Oxidation of Met and Trp residues was quantified by tryptic peptide mapping LC-MS/MS, and the experimental oxidation rate (%) was used to train the regression model for Met photooxidation rate. Of note, this dataset (Met, n = 421; Trp, n = 342) is much larger than other published datasets in the biopharmaceutical development field, but it is considered small in the broader field of machine learning.

To train categorical models for prediction of Met and Trp photooxidation probability, the experimental oxidation rates from tryptic peptide mapping were interpreted as "yes" or "no" based on a 5.0% threshold. For example, if we observed a 4.9% increase in oxidation of a certain Met after ICH light exposure, compared to the starting material, that site was not treated as photooxidized by the Met categorical model (class "no"). Alternatively, when we observed a 5.1% increase in oxidation of a certain Met, the model was trained to treat this site as oxidized (class "yes"). Oxidation abundance above this threshold is large enough to be considered a development liability and a significant change relative to the LC-MS/MS method variability. Table 3. Statistics for predictions made by the categorical machine learning model for predicting Met photooxidation probability on the independent holdout dataset

Statistic	Met categorical model
Accuracy (%)	100.0
MCC	1.000
Precision (%)	100.0
Sensitivity (%)	100.0
Specificity (%)	100.0

All data available were used to train the Met regression model for prediction of photooxidation rate (n = 421). However, only one copy of each IgG-conserved Met and Trp was used to train each respective categorical model (Met, n = 235; Trp, n = 342). While more data are generally desirable and lead to more accurate machine learning models, trimming residues with highly conserved structure (in this case, mainly IgG1 Fc region residues) allowed us to reduce redundancy and bias of the models toward these residues, leading to more generalizable predictions. All three models were trained using stratified 5-fold cross-validation. Performance on independent holdout sets, comprised of Met and Trp variable region sites from four unseen mAbs not included in the training datasets, was also evaluated as confirmation of the performance on the cross-validation folds (Data S1, S2, S3, S4, and S4; Tables 2, 3, 4, and 5). The observed photooxidation frequency in the holdout dataset was consistent with the training set (Table 6). The distribution of protein format in each dataset is shown in Figure S1.

Unfortunately, attempts to predict Trp photooxidation rate were unsuccessful and resulted in poorly generalizable models, indicated by low Q2 (data not shown). It is likely that additional parameters are needed to describe Trp photooxidation that were not included in this study.

Machine learning models for prediction of Met and Trp photooxidation probability and Met photooxidation rate

Both the Met and Trp classification models as well as the Met regression model were built in R version 4.0.3 using the ranger⁶³ version 0.12.1 and caret⁶⁴ version 6.0.86 libraries.

A 5-fold stratified cross-validation strategy was used and hyperparameter tuning was performed during model training. The Met regression model for prediction of photooxidation rate achieved an average R^2 of 0.511 and 10.9% RMSE on the five cross-validation folds (Figure 1A). Categorical models achieved average cross-validation AUCs of 0.926 and 0.860 for Met and Trp, respectively (Figures 1B and 1C). Comparison lasso⁶⁵ regression models were built to incorporate feature selection, evaluate relative importance of features, and assess the advantage of random forest models for photooxidation prediction. For each prediction, the random forest models outperformed the lasso models on each fold (Figures 1A–1C). To determine whether our models were generalizable and able to accurately describe new Table 4. Confusion matrix for predictions made by the categorical machine learning model for predicting Trp photooxidation probability on the independent holdout dataset

Prediction \rightarrow		
Experiment ↓	Positive	Negative
Positive	3	1
Negative	2	21

Table 6. Contents of training and holdout datasets for each model			
	No. of Met or Trp (Oxidized/Total)		
Model	Training Set	Holdout Set	
Met categorical	86/235	3/14	
Met regression	251/421	3/14	
Trp categorical	67/342	4/27	

data beyond the training sets, both Met and Trp classification models and the Met regression model were applied to independent holdout sets containing Met and Trp variable region sites from four mAbs not included in the training/validation splits. (Tables 2, 3, 4, and 5; Figure 2). Both Met and Trp categorical models performed with high accuracy on these independent holdout sets (Tables 3 and 5). The Met categorical model correctly classified 3 of 3 photooxidation liable sites and 11 of 11 non-liable sites, and the Trp categorical model correctly identified 3 of 4 photooxidation liable sites and 21 of 23 nonliable residues (Tables 2 and 4). The regression model for predicting Met photooxidation rate was also successful on its respective independent holdout set, predicting % oxidation after ICH photostress with Q2 of 0.567 and RMSE of 15.5% (Figure 2). Taken together, these results indicate that each model is capable of predicting site-specific Met and Trp oxidation probability, or, in the case of Met, oxidation rate, after UV and CWL stress.

The top predictors of Met photooxidation probability, Trp photooxidation probability, or Met photooxidation rate are shown in Figure 3. Of note, both distance to the nearest Phe (Fd) and solvent exposure (SASA, PSA, SC_SASA, or PSSA) appear among the top features used by all models. A detailed discussion of each feature and its importance to Met or Trp photooxidation appears in the following section.

DISCUSSION

Photooxidation of Met and Trp occurs as a result of either a type I or type II reaction.⁶⁶ Type I photooxidation involves photoinduced electron transfer by Trp to form radicals that react with ground state oxygen.^{50,67} Other reactive oxygen species (ROS) can be formed as a byproduct of this process, including oxygen, hydroperoxyl, and hydroxyl radicals,⁶⁶ as well as H_2O_2 , that readily oxidize Met.

Table 5. Statistics for predictions made by the categorical machine learning model for predicting Trp photooxidation probability on the independent holdout dataset.

Statistic	Met categorical model
Accuracy (%)	88.9
MCC	0.606
Precision (%)	60.0
Sensitivity (%)	75.0
Specificity (%)	91.3

While only Trp is a target for degradation in a type I process, both Trp and Met are susceptible to type II photooxidation (Figures 4 and 5).⁶⁶ In a type II photosensitization reaction, UV light absorbed by the protein is transferred to ground state oxygen, generating the reactive excited state singlet oxygen, ${}^{1}O_{2}$.⁶⁶ While Trp, Tyr, Phe, His, and cysteine (Cys) all have absorbance in the UV spectrum, other amino acids do not absorb significantly at wavelengths above 230 nm, including Met and the backbone.⁶⁸ In general, even the highly absorbing amino acids listed above are not efficient photosensitizers. Alternatively, the oxidized degradation products of Trp, such as kynurenine and *n*-formylkynurenine, are much more efficient.^{68,69} Thus, extended UV exposure can quickly escalate photooxidation of both Met and Trp, as a result of interaction with ${}^{1}O_{2}$.^{50,67}

Reaction of Met with ${}^{1}O_{2}$ first generates the persulfoxide intermediate (Figure 4). At acidic pH, the persulfoxide intermediate reacts with a second Met, forming two molecules of Met sulfoxide.⁷⁰⁻⁷² At pH above 9, the preferred pathway involves nucleophilic substitution on the sulfur atom, resulting in a single Met sulfoxide.^{70,71} Although we do observe the degradation product Met sulfone after photostress, the pathway to transfer an additional oxygen to Met sulfoxide is not well characterized. Met sulfoxide- and Met sulfone-containing peptides were used to quantify Met photooxidation by LC-MS/MS for our training and holdout datasets.

Singlet oxygen reaction with Trp forms an unstable dioxetane intermediate that quickly decomposes via pyrrole ring cleavage to *n*-formylkynurenine (Figure 5).^{73,74} Hydrolysis of *n*-formylkynurenine gives the degradation product kynurenine. While further oxidation of kynurenine to 3-hydroxykynurenine occurs rarely, this pathway is not well characterized. Alternatively, Trp can be directly oxidized by hydroxyl radicals to yield hydroxytryptophan (Figure 5). Kynurenine-, *n*-formylkynurenine-, 3-hydroxykynurenine-, and hydroxytryptophancontaining peptides were used to quantify Trp photooxidation by LC-MS/MS for our training and holdout datasets.

Solvent exposure has been cited as a prerequisite for oxidation,⁴⁹ and there exist one-parameter models for Met and Trp chemical oxidation susceptibility based solely on SASA.^{3,48,57} However, a few groups have observed that additional structural features, besides solvent exposure, are needed to explain variability in oxidation rates.^{10,29,49,75,76} Solvent exposure, captured by the features SASA, PSA, SC_SASA, and PSSA, were found to be among the top features in all photooxidation models presented herein (Figure 3) except for the lasso regression model to predict Met photooxidation rate. For categorical prediction of Met



Figure 1. Stratified cross-validation result comparison

(A–C) Cross-validation result comparison between lasso models and random forest models for (A) methionine (Met) photooxidation probability prediction; (B) Met photooxidation rate prediction; and (C) tryptophan (Trp) photooxidation probability prediction. The mean result of 5-fold is plotted and error bars indicate 1 standard deviation. For categorical models, The area under the curve (AUC) is the predictive metric of success, and the coefficient of determination (R²) is used for the regression model.

to protect proteins from oxidation.⁷⁸ In all predictive models of Met oxidation presented herein, Wd (distance to the nearest Trp) and Fd (distance to the nearest Phe) are among the most important parameters (Figure 3). The lasso coefficients corresponding to Wd and Fd are among the largest positive coefficients (Figure 3; Tables S1 and S2), supporting the observations of Aledo et al.^{4,55} and Gray and Winkler.⁷⁸ Interestingly, the Met-Tyr interatomic distance (Yd) was among the least useful predictors in all Met models (Figure 3).

In addition to local interactions, distant photooxidation-prone residues in a protein may influence each other if ROS in solution are limited. Indeed, a scavenging role for Met has been proposed where surface-exposed Met residues in a structure act as antioxidants.⁷⁹ Alternatively, solvent-exposed Trp residues have been suggested to catalyze the photooxidation of neighboring residues.⁸⁰ While the total numbers of solvent-exposed Met or Trp residues, captured by the parameters Mexpscale and Wexpscale, were not found to be important for all Met or Trp categorical models in the present study, the random forest model for Met photooxidation rate relied on both Mexpscale and Wexpscale (Figure 3). Wexpscale was

and Trp photooxidation, the lasso coefficients corresponding to solvent exposure are among the largest positive coefficients, indicating that increased solvent exposure increases likelihood of oxidation, as expected (Figure 3; Tables S1 and S2).

In one study, based on analysis of more than 2,000 Mets in 1,600 proteins subjected to H_2O_2 stress,⁷⁷ Aledo et al.^{4,55} concluded that oxidation-prone Mets have different sequence environments than do oxidation-resistant Mets. Specifically, Mets in close proximity to aromatic side chains of Tyr, Trp, and Phe, indicative of sulfur-aromatic interactions, were found to be less prone to oxidize. Aromatic-aromatic interactions mediated by Tyr and Trp have also been proposed among the top features for our lasso regression model for Met photooxidation rate, and the corresponding lasso coefficient is positive (Tables S1 and S2), supporting the role of surface-exposed Trp in the generation of H_2O_2 proposed by Sreedhara et al.⁸⁰

Finally, the stability of biopharmaceuticals in liquid is well known to be affected by formulation conditions such as buffer composition, salt, excipients, and pH. Sugars and free amino acids can stabilize partially buried residues, limiting their reaction rates;^{81–83} polysorbate surfactants are known to degrade to peroxides under heat and light stress;⁸⁴ and the Met oxidation pathway by ¹O₂ is observed to be pH-dependent (Figure 1).⁷¹ Both trehalose and polysorbate



Figure 2. Regression machine learning model for predicting deamidation rate

Predicted Met oxidation abundance (%) was plotted versus the experimental measured oxidation abundance for the independent validation dataset. Individual Mets are plotted as blue circles, and the solid black line indicates where the predicted oxidation level equals the experimental oxidation level. Our regression model predicted the independent set with Q2 of 0.567 and RMSE of 15.5%.

concentrations were among the most important parameters for photooxidation rate prediction by lasso, and polysorbate is a top parameter in the photooxidation rate prediction by random forest (Figure 3). The lasso coefficients corresponding to polysorbate and trehalose concentrations were both negative, suggesting a protective effect of both formulation excipients (Figure 3; Tables S1 and S2).

No parameters describing the formulation buffer were found to be useful predictors of Trp photooxidation probability, for both lasso and random forest models, suggesting that Trp photooxidation and its effects cannot be mitigated by altering the buffer components considered in this study (Figure 3). However, the decreased accuracy compared to our Met photooxidation probability model and the failure to train an accurate model for Trp photooxidation rate may indicate that additional parameters are needed to describe Trp photooxidation that were not considered in this study.

Based on molecular dynamics simulations of oxidation liable Mets in granulocyte colony-stimulating factor (G-CSF), Chu et al.⁵ speculated that protein conformation, including hydrogen bonding, may play important roles in oxidation induced by H_2O_2 . Secondary structure features are utilized by both lasso models for Met photooxidation rate and Trp photooxidation probability (Figure 3).

Finally, the lasso model for Met photooxidation rate utilized the OPLS energy parameter BondedBend, indicating a negative correlation (Figure 3; Table S1). Of note, no other models, including the random

forest model for Met photooxidation rate, found high importance in the residue energy parameters. The relationship between residue energies and photooxidation liability of Met and Trp is not explored in the current literature.

The question remains whether oxidation susceptibility under AAPH or H_2O_2 stress is indicative of stability under normal storage and manufacturing conditions; especially H_2O_2 , as peroxides are often used to clean filling lines for drug product manufacturing and can be generated from degradation of or included as impurities of formulation excipients.⁷⁹ However, in thermal and photostability studies, photooxidation is observed to preferentially target residues on the same antibody chain, while H_2O_2 treatment results in a random distribution.^{35,85,86} This suggests a distinct pathway for photooxidation and the possibility that chemical oxidation studies may not represent oxidation that occurs under typical storage conditions.³⁵

Conclusions

As of this writing, there are no published predictive models of Met or Trp photooxidation. Models available to date were only designed to predict oxidation induced by $H_2O_2^{3,58,59}$ and AAPH chemical stress, ^{49,57,60} as well as *in vivo* oxidation that is often enzymatically driven.⁵⁶

We have trained models to predict photooxidation probability using peptide mapping data from both an antibody-variable region and non-antibody Met and Trp residues. These models predict photooxidation probability in Met and Trp with 0.926 and 0.860 AUC, respectively, evaluated by 5-fold cross-validation. In addition to photooxidation probability, we are able to accurately predict photooxidation rate for liable Met sites with Q² of 0.511 and RMSE of 10.9%. We have also evaluated our models on independent holdout datasets, comprising only mAb-variable region Met and Trp sites, indicating consistent performance. These models rely only on parameters available early in development when little to no experimental data have been generated for candidate sequences.

Currently, there is limited artificial intelligence (AI)-based support in protein therapeutic development and no available predictive models of photooxidation for proteins. It is our hope that with more data and increasingly accurate and interpretable models, a fundamental understanding of protein degradation, including oxidation, will be attained, leading to better and more stable drugs with increased development throughput and likelihood of clinical success.

MATERIALS AND METHODS

3D model building and parameter extraction

For AstraZeneca in-house molecules, full-length homology models were built using Schrödinger BioLuminate.⁶² Briefly, the most similar crystal structure from the Protein Data Bank (PDB), by sequence, was first identified by basic local alignment search tool (BLAST).⁸⁷ This structure and an in-house constant region template were used as scaffolds for the full-length structure. The Protein Preparation Wizard tool was used to add hydrogens, assign bond orders, remove solvent





Figure 4. Met photooxidation pathway

Photooxidation of Met occurs, mainly, as a result of interaction with singlet oxygen, yielding the persulfoxide intermediate. At acidic pH, Met persulfoxide can interact with another Met, forming two molecules of Met sulfoxide. At basic pH, formation of Met sulfoxide occurs by reaction with a hydroxide ion, yielding a single Met sulfoxide (+16 Da). Further oxidation of Met sulfoxide results in Met sulfone (+32 Da). Residues are rendered as sticks with Met carbons and sulfurs colored gray and yellow, respectively, and Met photodegradation product carbons and sulfurs colored green and orange, respectively. Oxygen is colored red, and nitrogen is colored blue.

molecules, optimize H-bond assignments, and perform restrained energy minimization. Structural predictors of photooxidation were extracted from the 3D homology models within Schrödinger via Python and R^{4,55} scripts.

Generation of photooxidized molecules

Each molecule was diluted to $250 \,\mu$ L at 10 mg/mL in a corresponding formulation buffer and aliquoted to LC/MS total recovery vials (Waters, Milford, MA, USA) and incubated at 25° C in a photostability

chamber (Powers Scientific, Pipersville, PA, USA) to meet ICH guidelines for UV and CWL photoexposure. Reactants were stored at -80° C prior to analysis by LC-MS/MS.

LC-MS/MS tryptic peptide mapping

20- μ L samples at 5 μ g/ μ L were denatured by adding 200 μ L of 8 M guanidine, 130 mM Tris, and 1 mM ethylenediaminetetraacetic acid (EDTA) pH 7.6 denaturing buffer. The samples were then reduced by the addition of 2 μ L of 500 mM dithiothreitol. After incubation at 37°C for 30 min, samples were alkylated by the addition of 5 μ L of 500 mM iodoacetamide and incubated at ambient temperature for 30 min in the dark. The reduced and alkylated samples were buffer exchanged into a solution containing 2 M urea and 100 mM Tris at pH 8.0 using an Amicon spin filter (EMD Millipore, Billerica, MA, USA; MW cutoff of 10 kDa); 5 μ g of trypsin was then added to the spin filter and incubated at 37°C for 4 h. The digested samples were collected from the spin filters, and the digestion was quenched with trifluoroacetic acid.

Peptides produced by enzymatic digestion were eluted on an Acquity ultra performance LC system (Waters, Milford, MA, USA) equipped with an ethylene-bridged hybrid C18 reversed-phase column ($1.7 \mu m$, 2.1 mm, 150 mm) using a gradient of 0%–60% acetonitrile at a flow rate of 0.2 mL/min (total elution time of 76 min). Peptides separated on the column were identified by a UV detector and analyzed using an Orbitrap Velos Pro mass spectrometer (Thermo Fisher Scientific). Peak identification was based on both the exact monoisotopic mass and the tandem mass spectrum of the target ion. Met and Trp oxidation quantitation was based on peak areas from the extracted ion chromatography of corresponding ions. Trp oxidation was quantified using the sum of kynurenine, *n*-formylkynurenine, 3-hydroxykynurenine, and hydroxytryptophan containing peptides. Met oxidation was quantified as the sum of Met sulfoxide and Met sulfone.

Random forest machine learning model construction

The best classification and regression models were random forest models built in R version 4.0.3 using the ranger⁶³ version 0.12.1 and caret⁸⁸ version 6.0.86 libraries. To compare to simpler, feature-limited models, lasso regressions were trained using the glmnet⁸⁹ version 4.1 library. The hyperparameters of all models were optimized by grid search using caret during training by stratified cross-validation.

For both Met and Trp classification models, 500 trees were generated with one variable tried at each split, producing cross-validation mean AUC of 0.926 and 0.860, respectively. The probability threshold at which we interpret the prediction as "yes" or "no" was 50%. Confusion matrices and variable importance plots were generated using the caret⁶⁴ library.

Figure 3. Met categorical, Met regression, and Trp categorical model feature importance

Relative importance of each parameter in the categorical model for predicting Met photooxidation probability, Trp photooxidation probability, and Met photooxidation rate was measured for the comparison lasso models and the random forest models. For lasso models, the importance is indicated by the magnitude of each coefficient. For random forest models, the importance was determined by the mean decrease in out-of-bag accuracy when that parameter was excluded from the model.



Figure 5. Trp photooxidation pathway

Photooxidation of Trp can occur by direct reaction with hydroxyl radicals, yielding hydroxytryptophan (+16 Da), or by reaction with singlet oxygen, yielding *n*-for-mylkynurenine (+32 Da) and kynurenine (+4 Da) degradation products. Further oxidation of kynurenine can produce 3-hydroxykynurenine (+20 Da). Residues are rendered as sticks with Trp carbons colored gray and Trp photodegradation product carbons colored green. Oxygen is colored red and nitrogen is colored blue.

The Met regression model was trained using 500 trees and 19 variables tried at each split. The cross-validated mean Q2 was 0.511. Q2 was calculated and variable importance plots were generated using the caret⁶⁴ library.

SUPPLEMENTAL INFORMATION

Supplemental information can be found online at https://doi.org/10. 1016/j.omtm.2021.03.023.

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AUTHOR CONTRIBUTIONS

J.A.D. and J.W. conceptualized and designed the experiments; J.A.D., J.W., A.K.C., and A.D. performed the experiments and analyzed the data; J.A.D., E.B., A.K.C., and A.D. curated and interpreted the data and built and optimized the machine learning models; and J.A.D., E.B., A.K.C., A.D., G.M.Q., J.W., and X.C. wrote the manuscript.

DECLARATION OF INTERESTS

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