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Introduction

1,*n*-Methylene diesters are widely used as organic synthesis intermediates, and also in the pharmaceutical, combinatorial chemistry and materials industries due to their unique structural characteristics. Many natural and multifunctional compounds can be synthesized by the reaction of long-chain methylene diesters of carboxylic acids with other reagents.¹⁻³ In polymer materials science, symmetric methylene diesters are frequently used to prepare high molecular-weight linear aliphatic polyesters, poly(methylene terephthalate),⁴ and crystalline polymer nanorods.⁵ In particular, various methylenebridged diester derivatives have been found to possess versatile physiological activities such as anti-inflammatory and analgesic properties, and have potential for use as antitumor agents and other functions.⁶⁻⁹

A variety of synthetic methods have been developed for the preparation of methylene diesters. The traditional route for the synthesis of methylene diesters is generally the direct esterification of alkanediols with carboxylic acid,¹⁰ the diesterification of diols through cyclic ketene acetal intermediates,¹¹ or the acylation of alkanediols with acyl chloride¹² or carboxylic anhydrides.¹³

The nucleophilic substitution of carboxylic acids with dihaloalkanes is a novel method for the synthesis of methylene diesters.¹⁴ The formation of aromatic methylene diesters by heating a mixture of a carboxylic acid, dihaloalkane and triethylamine has been previously reported.¹⁵ Improvements have

Solvent-free synthesis of symmetric methylene diesters *via* direct reaction of aromatic carboxylates with 1,*n*-dihaloalkanes[†]

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An efficient methodology for the synthesis of symmetrical methylene diesters was developed through direct reaction of various aromatic carboxylates with 1,*n*-dihaloalkanes under solvent-free conditions. This strategy offers a high product yield, facile work-up and purification, and an environmentally friendly approach to obtain long-chain methylene carboxylate scaffolds with increased diversity.

also been reported, by replacement of the triethylamine by the quaternary alkyl ammonium ion $(n-Bu_4N^+, anion exchange)$ resin) in dipolar aprotic media.¹⁶ The reaction rate and yields increase quite dramatically for dibromoalkanes in NMP, HMPA, KF or acetonitrile.¹⁷ Dichloro-methane is a relatively inexpensive and inert compound that has a long reaction time,¹⁸ the microwave-assisted reaction of heterocyclic carboxylic acids with dichloromethane is recommended as a convenient method for the preparation of a variety of methylene diesters.¹⁹ Although these methods provide reliable routes for the preparation of methylene diester compounds, most of them require harsh conditions, long reaction times and the use of environmentally harmful solvents. Today, environmentally friendly synthesis and methodologies have become very important and widespread, owing to the drive towards the use of green chemistry methods. In particular, room-temperature ionic liquid has been successfully utilized for the formation of methylene diarylcarboxylates, in which the ionic liquid acts as a prime material, solvent and catalyst.²⁰ The microwave-promoted diesterification of aromatic carboxylate with 1,4-dibromobutane offers an atomefficient and environmentally friendly approach to synthesize butamethylene-diesters with excellent yields.²¹ The synthetic methods of dihaloalkanes used as methylene synthons are summarized in Scheme 1.

This ongoing interest in dihaloalkanes inspired us to investigate their novel application in organic synthetic chemistry.^{21,22} Herein, we wish to explore and develop a convenient, efficient and environmentally friendly method to synthesize symmetric methylene diesters from various carboxylates and 1,*n*-dihaloalkanes under solvent-free conditions.

Results and discussion

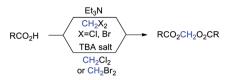
The diesterification of two equivalent carboxylates with 1,*n*dihaloalkanes was performed in a sealed vessel (microwave synthesis system accessory) under conventional heating conditions, in which the volatilization of substrates was avoided and

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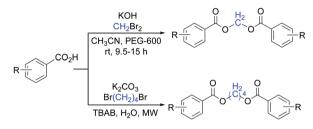
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 $[\]dagger$ Electronic supplementary information (ESI) available: Experimental installation, characterization data for all the synthesized compounds, and scanned copies of their respective $^1\text{H-NMR}, ^{13}\text{C-NMR}$ and HRMS spectra. See DOI: 10.1039/d1ra04814g

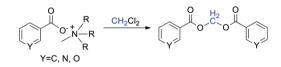
(a) Formation of alkyl ammonium carboxylate.^{15,16}



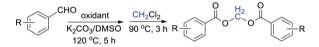
(b) Aromatic carboxylic acid under PTC.^{17d,21}



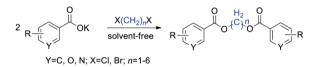
(c) Ionic liquid acted as reactant.²⁰



(d) Oxidation of aldehyde to carboxylic acid.^{18a}



(e) This work: aromatic carboxylate under solvent-free.



Scheme 1 Methods used for the synthesis of symmetric methylene diesters.

the reaction temperature was easily controlled resulting in a better reproducibility. To elucidate the reaction, potassium benzoate and CH_2Br_2 were chosen for the model reaction to optimize the diesterification conditions. Table 1 presents some selected results, which illustrate the effects of the phase transfer catalysts (PTCs), temperature, and reaction time on the transformation outcome.

As it stands, the solubility of organic substrates in the heterogeneous phase can be enhanced with the aid of a phase transfer catalyst (PTC). Quaternary-ammonium salts such as tetrabutylammonium chloride (TBAC), tetrabutylammonium bromide (TBAB), trimethylbenzylammonium chloride (TMBAC), hexadecyltrimethylammonium bromide (HDTMAB) and polyethylene glycol (PEG-400 and PEG-1000) were applied herein as PTCs in the model reaction. Table 1 indicates that using quaternary ammonium salts as catalysts gave significantly better results than those obtained for the polyethylene glycols (PEGs). The reaction proceeded very slowly or not at all in the absence of PTC. Among the quaternary ammonium salts,

Table 1 Optimization of the reaction conditions^a

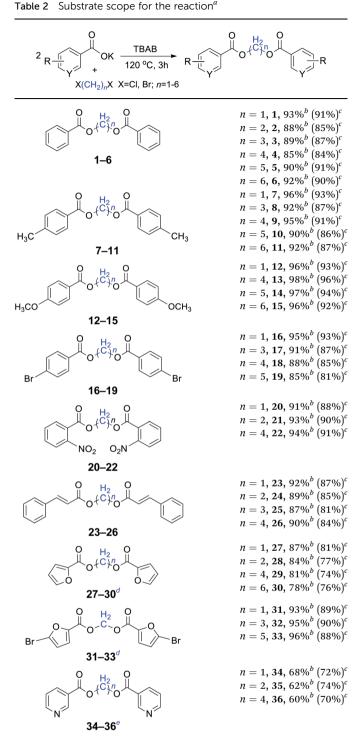
2	O OK + CH ₂ E	Br ₂ PTC		
Entry	PTC	Time (h)	Temp. (°C)	Yield ^b (%)
1	TBAB	3	100	76
2	TBAB	3	110	87
3	TBAB	3	120	93
4	TBAB	3	130	89
5	TBAB	3	140	85
6	TBAB	2	120	71
7	TBAB	4	120	89
8	TBAB	5	120	87
9	TBAC	3	120	80
10	TMBAC	3	120	83
11	HDTMAB	3	120	71
12	PEG-400	3	120	25
13	PEG-1000	3	120	38
14	0	3	120	Trace

^{*a*} Reaction conditions: potassium benzoate (10 mmol), CH_2Br_2 (5 mmol), PTC (1 mmol). ^{*b*} Average isolated yield from two reactions.

TBAB gave an excellent yield and enhanced reaction efficiency at synthetically useful levels.

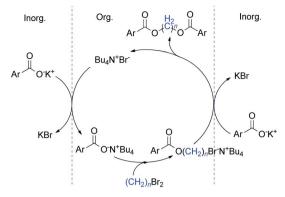
With the optimal reaction conditions in hand, a series of 1,*n*dihaloalkanes (X(CH₂)_nX, X = Br, Cl; n = 1-6) and various aromatic carboxylates were employed to explore the scope and limitations of this diesterification reaction. As summarized in Table 2, the reactivity was observed with both electron-donating and electron-withdrawing groups on the aromatic carboxylate rings, and the reaction can tolerate many functional groups, including methyl, methoxy, halo and nitro groups. In general, the reaction between the dihaloalkanes and aromatic carboxylate derivatives with electron-donating groups such as CH₃ and OCH₃ gave the desired products in higher yields. Halogen substituents, such as Br in the para position were well tolerated, leading to a series of halo-substituted products under the optimized reaction conditions. Higher yields were obtained when an electron-withdrawing NO2 group was present in benzoate, which reacted with the dihaloalkanes and gave the desired products. Gratifyingly, the steric hinderance of substituents in the ortho-position had no appreciable impact on the reaction efficiency, as reflected by the yields of 20, 21 and 22. It is worth highlighting that for the reaction of cinnamate with dihaloalkanes all of the products (23-26) were trans-isomers, which were identified using ¹H NMR and infrared spectroscopy (IR).

Furthermore, heteroaromatic carboxylates with furyl and pyridyl moieties were investigated, they also formed the corresponding products with satisfactory yields. The diesterification of potassium 3-pyridinecarboxylate with 1,*n*-dihaloalkanes resulted in lower yields compared with other products, due in part to the decreased electron density of nicotinoyl carboxylate induced by the effect of the heteroatom (**34–36**). When the



^{*a*} Conditions: potassium carboxylate (10 mmol), dihaloalkane (5 mmol), TBAB (1 mmol), 120 °C for 3 h. ^{*b*} Average isolated yield from two reactions of the dibromoalkanes. ^{*c*} Average isolated yield from two reactions of the dichloroalkanes. ^{*d*} 105 °C for 3 h. ^{*e*} 110 °C for 3 h.

temperature was raised to 120 $^{\circ}$ C, the yields of the reaction of 2furoyl carboxylate, 3-pyridoyl carboxylate and dibromoalkanes decreased. Therefore, reducing the reaction temperature could





give a better result. The transformation yields with using benzoate derivatives were generally better than those obtained by employing heteroaryl carboxylates.

Compared with dibromoalkane, dichloroalkane is a simpler and cheaper halogenated molecule that is widely used as a solvent in the laboratory. Dichloroalkane is a relatively inert compound, its electrophilicity is enhanced under solvent-free and phase transfer catalysis conditions. It can be seen from Table 2 that a wide array of 1,*n*-dihaloalkanes can be efficiently transformed into the corresponding products in high yields. In all cases examined, the reactions proceeded very cleanly, essentially forming pure symmetrical methylene diesters in a short reaction time. The analytically pure product was obtained by filtration and recrystallization. The procedure can readily be scaled up to a quantity of 10 g, and there was no decrease in the yield.

In addition, aliphatic carboxylates, such as potassium acetate, potassium chloroacetate, potassium stearate, potassium phenylacetate and potassium pyruvate did not react with 1,n-dibromoalkanes under the model conditions. A reaction employing dichloromethane as an alternative substrate for dibromoalkane was also performed, but the target product of methylene dibenzoate was not formed.

On the basis of the above described results and the previously published literature,^{19,23} a plausible mechanism of phase transfer catalysis for this diesterification is illustrated in Scheme 2.

Initially, the carboxylate salt was converted into $ArCOO^-N^+Bu_4$ by anion exchange with the TBAB and transferred to the organic phase. Subsequently, the negatively charged oxygen belonging to the carboxylate anion underwent a nucleophilic attack on the considerably electrophilic carbon of the methylene bromide, the methylene diester was generated with the liberation of TBAB which established the catalytic cycle of the PTC. This direct diesterification most probably proceeded *via* successive $S_N 2$ processes.

Conclusions

In this work, we have developed a practical methodology for the synthesis of methylene-bridged biaryl carboxylates by the direct

reaction of the aromatic carboxylate with 1,*n*-dihaloalkanes under solvent-free conditions. This method has the advantages of a short reaction time and higher yields, as well as being environmentally friendly. It provides a novel route for increasing the synthetic diversification of the methylene diester products with simple commercial reagents. From a synthetic perspective, it also provides a feasible method for the synthesis of long-chain symmetrical methylene diesters and is expected to be used in the total synthesis of natural products and multifunctional compounds.

Experimental section

Materials and methods

All carboxylic acids, phase transfer catalysts and bases were obtained from Sinopharm Chemical Reagent Co., Ltd. and were analytically pure. Dihaloalkanes were obtained from Aladdin with a purity of more than 98% and were used as received. The potassium salt of carboxylic acid was prepared by dissolving carboxylic acid (2 mol) and potassium carbonate (1 mol) in water, then evaporating the solvent and drying the salt in an oven at 100 °C to obtain a constant weigh. Melting points were determined on a WRS-1A digital instrument and the temperature was uncorrected. Fourier transform infrared spectroscopy (FT-IR) spectra were recorded on a Nicolet 5700 spectrometer. Samples were prepared by grinding the products with KBr and compressing the mixture to form discs. ¹H, and ¹³C spectra were recorded on an Agilent-DD2 400 MHz spectrometer in acetone d_6 using trimethylsilane (TMS) as an internal standard at room temperature (¹H NMR: acetone- d_6 at 2.05 ppm; and ¹³C NMR: acetone- d_6 at 29.0 ppm), unless otherwise indicated. High resolution mass spectra (HRMS) were determined on a Thermo Orbitrap Elite instrument (or Thermoscientific Q Exactive) using the electrospray ionization mode.

General synthetic procedures

In an 80 mL Pyrex vessel were placed aromatic carboxylate (10 mmol), dihaloalkane (5 mmol), TBAB (1 mmol), and a magnetic stir bar. The vessel was sealed with a locking cover and placed into the oil bath. Once the temperature reached 120 °C, the reaction mixture was held at this temperature for 3 h. After cooling the mixture to room temperature, the reaction vessel was opened and the contents poured into a beaker with 50 mL of cold water. After stirring, the product was chilled and precipitation occurred, the product was then washed with water and filtered under vacuum. The product was recrystallized from ethanol, giving the analytically pure products.

Selected spectral data

Methylene dibenzoate (1), white crystal, (1.192 g, yield-93%), mp 97–98 °C. ¹H NMR (400 MHz, acetone- d_6) δ (ppm): 8.05–8.06 (m, 4H), 7.68 (m, 2H), 7.52–7.67 (m, 4H), 6.26 (s, 2H). ¹³C NMR (100 MHz, acetone- d_6) δ (ppm): 205.97, 164.79, 133.81, 129.66, 129.08, 128.72, 80.54. HRMS calcd for C₁₅H₁₂O₄Na [M + Na]⁺, 279.0634, found 279.0626.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

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