



# <sup>19</sup>F Dark-State Exchange Saturation Transfer NMR Reveals Reversible Formation of Protein-Specific Large Clusters in High-Concentration Protein Mixtures

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**S** Supporting Information

**ABSTRACT:** Proteins frequently exist as high-concentration mixtures, both in biological environments and increasingly in biopharmaceutical co-formulations. Such crowded conditions promote protein—protein interactions, potentially leading to formation of protein clusters, aggregation, and phase separation. Characterizing these interactions and processes *in situ* in high-concentration mixtures is challenging due to the complexity and heterogeneity of such systems. Here we demonstrate the application of the dark-state exchange saturation transfer (DEST) NMR technique to a mixture of two differentially <sup>19</sup>F-labeled 145 kDa monoclonal antibodies (mAbs) to assess reversible temperature-dependent formation of small and



large protein-specific clusters at concentrations up to 400 mg/mL. <sup>19</sup>F DEST allowed quantitative protein-specific characterization of the cluster populations and sizes for both mAbs in the mixture under a range of conditions. Additives such as arginine glutamate and NaCl also had protein-specific effects on the dark-state populations and cluster characteristics. Notably, both mAbs appear to largely exist as separate self-associated clusters, which mechanistically respond differently to changes in solution conditions. We show that for mixtures of differentially <sup>19</sup>F-labeled proteins DEST NMR can characterize clustering in a protein-specific manner, offering unique tracking of clustering pathways and a means to understand and control them.

**P** roteins in biological environments are often part of complex mixtures at high concentration. Such conditions lead to macromolecular crowding and increased protein–protein interactions, which may be involved in normal or aberrant biological processes.<sup>1-3</sup> Understanding molecular mechanisms of protein-specific clustering is needed in diverse areas of science ranging from biopharmaceutical development to cell biology and biotechnology. For example, in biopharmaceutical such as monoclonal antibodies (mAbs), which constitute a large and rapidly growing section of the pharmaceutical market,<sup>4,5</sup> there is considerable interest in formulating at high concentrations (≥100 mg/mL)<sup>6-8</sup> and/or as co-formulations of two or more proteins.<sup>9,10</sup> However, high concentrations may promote formation of reversible and irreversible oligomers, aggregates, and clusters.<sup>11−13</sup>

Assessing protein stability and interactions *in situ* in highconcentration mixtures is non-trivial for both biopharmaceutical formulations<sup>14,15</sup> and biological mixtures. Standard biophysical techniques, such as dynamic or static light scattering (DLS or SLS) and analytical ultracentrifugation (AUC), often do not permit measurements at such high concentrations.<sup>16</sup> Characterization becomes even more challenging for mixtures and co-formulations, where proteins mixed together may undergo both self- and cross-interactions.  $^{9,10}$ 

Extrinsic differential labeling of proteins with <sup>19</sup>F tags was recently suggested for monitoring the behavior of individual mAbs in high-concentration mixtures *in situ* by <sup>19</sup>F NMR, using diffusion ordered spectroscopy (DOSY) and relaxation experiments.<sup>17</sup> Proteins can be labeled using a variety of <sup>19</sup>F tags,<sup>18</sup> with even proteins as large as mAbs giving rise to strong, well-resolved signals in the <sup>19</sup>F spectrum.<sup>17</sup>

Increases in protein concentration in solution do not always result in a concomitant increase in NMR signal intensity. This situation has been explained by concentration-dependent self-association, with consequential increase of protein oligomer size and so broadening of its signals.<sup>17,19,20</sup> Large self-associated species undergo such rapid transverse relaxation that they are no longer visible in a conventional NMR spectrum, and so can be described as existing in an NMR-invisible "dark state". The size and populations of these dark-state species under various conditions may be used for

Received: January 9, 2019 Accepted: February 25, 2019 Published: February 25, 2019 understanding molecular mechanisms of cluster formation:<sup>11</sup> for biopharmaceuticals, for example, these would serve as useful criteria for designing successful formulations which minimize aggregate formation.

One NMR technique used to study dark states is dark-state exchange saturation transfer (DEST).<sup>21–23</sup> This technique exploits the principle that the rapid transverse relaxation rates of the NMR dark state results in very broad NMR signals. Therefore, selective radiofrequency saturation applied offset from the visible NMR signal will saturate only the dark state. However, if the dark state undergoes exchange with the observable monomer or lower-oligomer species, saturation will transfer to the NMR visible state, leading to signal attenuation. Mapping of this signal attenuation at numerous offsets allows quantitative characterization of the dark state.<sup>22,23</sup>

<sup>-</sup> DEST is typically conducted on <sup>15</sup>N or <sup>13</sup>C nuclei in isotopically labeled proteins,<sup>22–24</sup> but such labeling is impractical for mAbs produced in mammalian cells on an industrial scale<sup>25</sup> and not possible for proteins purified from biological samples. <sup>1</sup>H DEST on unlabeled proteins is hindered by spin diffusion, complicating quantitative analysis.<sup>26</sup>

Here we demonstrate that the DEST technique can be applied to proteins as large as 145 kDa mAbs in mixtures if they are labeled extrinsically with <sup>19</sup>F tags. We investigate by <sup>19</sup>F DEST and other NMR techniques a co-formulation of two differentially <sup>19</sup>F-labeled mAbs known to associate reversibly at high concentrations under a range of conditions, including variable temperature and concentration, and in the presence of excipients. We show that <sup>19</sup>F DEST enables us to quantify formation of individual types of protein clusters co-existing in highly concentrated mixtures, providing a measurable parameter to understand the mechanism of protein-specific cluster formation and the potential ability to control the size distribution and concentration of clusters using various additives.

#### MATERIALS AND METHODS

<sup>19</sup>F Labeling. The monoclonal IgG antibody samples (mAb2, MW = 144.8 kDa, pI = 8.44 and COE19, MW 148 kDa, pI = 7.4) used in this study were supplied by MedImmune Ltd., Cambridge, UK, and have previously been described.<sup>17,20,27</sup> Two <sup>19</sup>F labels were used here: TFBPD (1-(4-(trifluoromethyl)benzyl)-1H-pyrrole-2,5-dione), which was custom synthesized by Charnwood Molecular Ltd., Loughborough, UK, and TFCS (N-( $\varepsilon$ -trifluoroacetylcaproyloxy)succinimide ester)<sup>28,29</sup> supplied by Fisher Scientific, Cat. no. 22299. The mAbs were diluted from a supplied concentration of 45 mg/mL in citrate buffer to 5 mg/mL by addition of pH 7.2 100 mM sodium phosphate buffer. TFBPD and TFCS labeling was carried out following the previously reported procedure for these mAbs,<sup>17</sup> with overall labeling efficiencies varying batch-to-batch between 100% and 200% (i.e., an average of 1-2 tags per protein molecule). Protein concentrations were measured based on optical density (OD) at 280 nm (extinction coefficients of mAb2 and COE19 are 1.435 and 1.780 mL mg<sup>-1</sup>cm<sup>-1</sup>, respectively). For extremely high (400 mg/mL) mAb concentrations, samples were diluted prior to OD measurement.

**NMR Experimental Details.** NMR experiments were carried out on a Bruker 500 MHz Avance III spectrometer using a QCI-F cryoprobe with cooled <sup>1</sup>H and <sup>19</sup>F channels and sample temperature control unit. The NMR buffer used throughout was 100 mM pH 5.5 sodium acetate buffer with

10% (v/v)  $D_2O$ . Spectra were processed and analyzed using Topspin 2.5 and Dynamics Centre 2.4.8.

DEST experiments were conducted with continuous-wave (CW) saturation of 1.0 s duration at three (50, 100, and 200 Hz) saturation field strengths ( $\gamma$ B1) for simultaneous fitting. DEST experiments were conducted as pseudo-2D experiments, with CW saturation applied at 31 offset frequencies between -50 and +50 kHz from the frequency carrier position set at the observable  $^{19}$ F signal.

Longitudinal relaxation times  $(T_1)$  for <sup>19</sup>F were measured using a standard Bruker inversion recovery sequence (t1ir). Translational diffusion coefficients  $(D_L)$  were collected using diffusion ordered spectroscopy (DOSY) by stimulated echopulsed-field gradient pulse program stebpgp1s19 from Bruker's standard library adapted for <sup>19</sup>F. The diffusion time ( $\Delta$ ) and the gradient length ( $\delta$ ) were set to 200 and 2 ms, respectively.

 $^{19}$ F transverse relaxation rates ( $R_2$ ) were measured using a combination of modified Bruker Carr–Purcell–Meiboom–Gil (CPMG)l sequences.<sup>30</sup> Examples of decay curves from these experiments are shown in Figure S1 in the Supporting Information.

**DEST Data Fitting and Protein Cluster Size Analysis.** Experimental DEST profiles<sup>22</sup> were fitted to a two-state model describing exchange between an NMR-visible state A (reporting on monomeric or lower-oligomeric species) and an NMR-invisible dark state B (reporting on large protein clusters):

$$\underset{\text{(NMR visible)}}{A} \underset{k_{BA}}{\overset{k_{AB}}{\rightleftharpoons}} \underset{\text{(dark state)}}{B}$$

where  $k_{AB}^{app}$  is the apparent on rate and  $k_{BA}$  is the off rate.<sup>21–23</sup> The DEST effect for this two-state system was modeled using an homogeneous form of the Bloch–McConnell equations,<sup>31</sup> as shown in the Supporting Information, Figure S2, taking into account lifetime line broadening derived from relaxation rate  $R_2^{obs}$  measured at each condition, following the well-established protocols.<sup>21–23</sup> The analysis reveals the fractions and relaxation rates of the visible monomeric and dark states present in solution ( $P^A = P^{vis}$  and  $P^B = P^{dark}$ , and  $R_2^A$  and  $R_2^B$ , respectively), as well as  $k_{ABP}^{app}$  and  $k_{BA}$  rates for each protein separately.

For variable temperature DEST analysis, first the transverse relaxation rates of the reference monomeric species  $R_2^{\rm rm}$  were measured at 313 K in diluted samples (<5 mg/mL) of isolated proteins (3.47 ± 0.27, 38.6 ± 0.03, 3.66 ± 0.29, and 46.5 ± 0.02 s<sup>-1</sup> for mAb2-TFCS, mAb2-TFBPD, COE19-TFCS, and COE19-TFBPD, respectively). Control DEST experiments for these samples did not reveal any measurable dark-state populations.  $R_2$  is proportional to the rotational correlation time  $\tau_C$  of a particle with effective radius  $r_{\rm eff}$  calculated according to Stokes's equation:

$$R_2 \propto \tau_{\rm C} = \frac{4\pi\eta (r_{\rm eff})^3}{3kT} \tag{1}$$

where k is the Boltzmann constant,  $\eta$  is viscosity, and T is absolute temperature. The values of  $R_2^A = R_2^{mon}$  at lower temperature were re-calculated to compensate for slowing molecular tumbling and increased water viscosity<sup>32</sup> as

$$R_{2}^{A}(T) = R_{2}^{mon}(T) = R_{2}^{m} \frac{\eta_{T} T_{ref}}{\eta_{ref} T}$$
(2)

where  $\eta_T$  and  $\eta_{ref}$  are water viscosities at temperature *T* and reference temperature  $T_{ref}$  = 313 K, respectively. The effective

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radius of dark-state clusters  $r_{\text{eff}}^{\text{cluster}}$  at temperature *T* was derived from the apparent relaxation rate of dark state B  $(R_2^{\text{B}}(T) = R_2^{\text{dark}}(T))$  as

$$r_{\rm eff}^{\rm cluster} = \sqrt[3]{\frac{R_2^{\rm dark}(T)}{R_2^{\rm mon}(T)}} r^{\rm mon}$$
(3)

where  $r^{\text{mon}}$  is the radius of monomeric mAb, taken as 5 nm.<sup>17</sup>

Effective mAb radii for visible species  $(r_{\text{eff}}^{\text{vis}})$  were calculated directly from measured diffusion coefficients  $D_{\text{L}}$  using the Stokes–Einstein equation, combined with a correction for the effects of molecular crowding:<sup>17,33,34</sup>

$$r_{\rm eff}^{\rm vis} = \frac{kT}{6\pi\eta D_{\rm L}} \frac{(1-\varphi)^3}{\left(1 + \frac{3}{2\varphi} + 2\varphi^2 + 3\varphi^3\right)}$$
(4)

where  $\varphi$  is the total volume fraction of the proteins in solution assuming a protein density factor of 1.25 g/mL.<sup>33,35</sup>

## RESULTS

To assess whether DEST effects could be observed in <sup>19</sup>Ftagged mAbs, two equimolar mAb mixtures were prepared, one consisting of COE19-TFBPD with mAb2-TFCS and a second with the <sup>19</sup>F tags reversed (i.e., COE19-TFCS mixed with mAb2-TFBPD). Data were collected at two different concentrations (160 and 400 mg/mL total) and across a range of temperatures rising from 277 to 313 K. At each condition <sup>19</sup>F NMR spectra were collected, measuring translational diffusion coefficients  $D_{\rm L}$  (to capture the sizes of the visible species), as well as observed relaxation rates ( $R_1$  and  $R_2^{obs}$ ) and DEST spectra for full DEST fitting, taking into account lifetime line broadening, for each mAb represented by their <sup>19</sup>F tags. A typical example of a DEST profile fitted to the two-state model is shown in Figure 1. Further examples are shown in the Supporting Information, Figure S3, with fitted rate constants shown in Figure S4.

It was noted that <sup>19</sup>F signal losses and signal broadening at low temperatures were much greater for both mAbs when tagged with TFBPD than for the same mAbs tagged with



Figure 1. Example of DEST profiles for mAb2-TFBPD in an equimolar mixture with COE19-TFCS (total concentration 160 mg/mL). Data were collected at 277 K at three saturation field strengths and fitted simultaneously to minimize the combined residuals. Markers indicate the measured data points, while the continuous lines show the calculated DEST profiles from the model fitted to them.

TFCS. This effect is clearly visible in the 1D  $^{19}$ F spectra (Supporting Information, Figure S5) and in the observed different characteristic ranges for transverse relaxation values  $R_2^{\text{obs}}$  for TFCS and TFBPD tags when attached to mAbs (Figure 2). This difference can be explained by the relative



**Figure 2.** Temperature dependence of observed effective transverse relaxation rate  $(R_2^{obs})$  for two mAb-tag combinations (COE19-TFBPD/mAb2-TFCS and COE19-TFCS/mAb2-TFBPD) in equimolar mixtures at different concentrations.

differences in the tag length and flexibility (structures shown in the Supporting Information, Figure S5). TFCS contains a long, flexible alkyl linker and attaches to lysine side chains, giving the fluorine moiety considerable freedom to move relative to the attached protein. TFBPD is more rigid and attaches to the shorter cysteine side chain, resulting in a faster relaxation rate. TFCS with its greater mobility will remain NMR visible even when attached to relatively large clusters, for which the signal of the less mobile TFBPD would have already been lost to the NMR dark state. We hypothesized that the two tags would essentially report on different size ranges of associates, both in visible and in dark states. When using the TFCS tag only the very large mAb clusters would have a high enough  $R_2$  to be in the NMR dark state, with most of the smaller oligomers remaining in the visible fraction, which can be then observed for example by DOSY. When using the TFBPD tag more of the smaller oligomers will be in the dark state rather than the visible. In order to explore this further, we analyzed how the distributions of the visible and dark-state populations depend on temperature and concentration of mAbs (Figure 3).

As hypothesized, the dark-state populations are significantly larger for each mAb when tagged with TFBPD than with TFCS (Figure 3). The data show that for TFCS-tagged mAbs a wider range of apparent cluster sizes remains in the visible state. With the same tags used, COE19 is consistently much more represented in the dark-state population than mAb2 at each condition, revealing its greater aggregation propensity. Both mAbs show a consistent decrease in the populations of their dark-state species at higher temperature and an increase in the dark state at higher concentration (Figure 3). The data suggest that formation of large dark-state protein clusters is exacerbated by low temperature and increased concentration;



**Figure 3.** DEST data for all four mAb-tag combinations for temperatures from 277 to 313 K. Upper row shows the variation of the visible population and the dark-state population. Lower row shows relaxation rate  $R_2^{\text{dark}}$ . The green dashed guidelines show the projected change in  $R_2^{\text{dark}}$  based solely on the effects of temperature and viscosity. Data were obtained in the samples containing equimolar mixtures of labeled mAbs as shown, at total concentrations of 160 mg/mL, with selected data available for 400 mg/mL mixed sample. Error bars are present for all data points, but for some values are smaller than the markers shown. Where  $P^{\text{dark}} \approx 0$ , the value of  $R_2^{\text{dark}}$  is not defined, and therefore it is not shown for these points.

however, different antibodies in the mixture are affected to varying extents.

Effects of Temperature and Concentration on Apparent Radius of mAbs. The dependencies of the fitted relaxation rates  $R_2^{\text{dark}}$  on temperature are dominated by the expected change in water viscosity. The deviations from this expected trend can be interpreted as changes in the effective size of the dark-state clusters. This allows calculation of a nominal effective radius of protein clusters in this dark state<sup>23</sup> (shown in Figure 4) and comparison to the effective radii  $r_{\text{eff}}^{\text{iss}}$ 



**Figure 4.** Temperature dependence of effective radii of the mAb visible oligomers  $r_{\text{eff}}^{\text{vis}}$  and dark-state clusters  $r_{\text{eff}}^{\text{cluster}}$  in the mixed samples of COE19 and mAb2 labeled with different tags.

calculated from the translational diffusion coefficients  $D_{\rm L}$  (Supporting Information, Figure S6), which reflect the apparent size of the smaller mAb oligomers still visible in the NMR spectra. It can be seen that DEST consistently reports a larger effective radius  $r_{\rm eff}^{\rm cluster}$  for the dark-state clusters when using the TFCS tag compared to the TFBPD tag, in agreement with our hypothesis that the TFBPD dark state includes

smaller oligomers than the TFCS dark state for a given protein. The translational diffusion data, which report on the visible oligomeric species, consistently report cluster sizes larger than expected for a monomer (ca. 5 nm).

We can estimate the concentration of dark-state clusters for each data set (Figure 5). The apparent concentrations of large



**Figure 5.** Calculated effective concentrations of dark-state clusters for COE19 and mAb2 derived from the dark-state populations and cluster radii.

dark-state clusters for TFCS-tagged mAbs are much lower than for TFBPD-tagged mAbs. Both mAbs show an increased cluster concentration at higher protein concentration and at lower temperature; however, the nominal concentration of such clusters for each mAb is very small (<10  $\mu$ M) when compared with the mAb concentration (1.3 mM). Interestingly, at lower temperature an increase in the number of large COE19 clusters (Figure 5) is accompanied by a reduction in their size (Figure 4). In contrast for mAb2, while the number of large clusters increases at lower temperatures, their size remains constant.

Table	1.	Effects	of .	Additives	on	Dark-State	Clusters	of	COE19	and	mAb2	0	bserved	at	277	K	
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mAb-tag combination	additive	additive concn (M)	$P^{\text{dark}}$ (fraction)	$R_2^{\mathrm{dark}}$ $(\mathrm{s}^{-1})$	$k_{\rm BA}~({\rm s}^{-1})$	$r_{\rm eff}^{ m cluster}$ (nm)	cluster concn $(\mu M)$					
Sample I												
COE19-TFCS	Arg∙Glu	0	$0.14 \pm 0.02$	$1400 \pm 200$	$900 \pm 100$	$26.4 \pm 1.2$	$0.7 \pm 0.2$					
COE19-TFCS	Arg∙Glu	0.200	$0.08 \pm 0.01$	$1200\pm200$	$900 \pm 200$	$24.4 \pm 1.3$	$0.5 \pm 0.2$					
mAb2-TFBPD	Arg∙Glu	0	$0.30 \pm 0.02$	$6500 \pm 600$	$2500 \pm 200$	19.8 ± 0.6	$3.5 \pm 0.6$					
mAb2-TFBPD	Arg∙Glu	0.200	$0.27\pm0.03$	$4000 \pm 500$	$2400 \pm 300$	$16.8 \pm 0.7$	$5.1 \pm 1.4$					
Sample II												
COE19-TFCS	NaCl	0	$0.20 \pm 0.03$	$1300 \pm 200$	$800 \pm 200$	25.3 ± 1.4	$1.1 \pm 0.4$					
COE19-TFCS	NaCl	0.150	$0.10 \pm 0.01$	$2000 \pm 300$	$1800 \pm 400$	29.4 ± 1.6	$0.3 \pm 0.1$					
mAb2-TFBPD	NaCl	0	$0.33 \pm 0.02$	$8000 \pm 700$	$2500 \pm 200$	$21.2 \pm 0.6$	$3.2 \pm 0.5$					
mAb2-TFBPD	NaCl	0.150	$0.30 \pm 0.02$	$8600 \pm 700$	3300 ± 200	$21.7 \pm 0.6$	$2.6 \pm 0.4$					

"The two samples (I and II) contained equimolar mixtures (160 mg/mL total) of COE19 and mAb2 labeled as shown. The measurements were performed for each sample before and after pre-measured lyophilized additives were added at the specified concentration. Those pairs showing absolute differences in observed values which are greater than the sum of the correspondent standard deviations are highlighted in boldface italic type.

**Effects of Additives—Excipients, Salt, and Denaturant.** <sup>19</sup>F DEST can be used to investigate the effect of additives on disrupting the dark-state mAb clusters, detecting reductions in cluster size, cluster concentration, or both. Detailed understanding of protein-specific clustering mechanisms and effects of excipients would therefore require quantification of both the sizes and concentrations of protein clusters. An equimolar mixture of L-arginine and L-glutamate (Arg·Glu) has been reported to reduce aggregation of mAbs and other proteins.<sup>19,27,36</sup> Adding salt (NaCl) can potentially promote or disrupt aggregation controlled by the balance between electrostatic and hydrophobic interactions.<sup>37–39</sup> The effects of these additives on dark-state clusters in COE19-mAb2 mixtures are summarized in Table 1.

Generally, the effect of additives such as Arg-Glu and NaCl is mAb-specific. Arg·Glu does reduce the dark-state population for COE19 while showing a weak trend in reducing both its cluster size and concentration. For mAb2 in the same mixed sample, the overall dark-state population does not change noticeably; however, the relaxation rate of the dark state  $R_2^{\text{dark}}$  is reduced, suggesting that the cluster size for mAb2 becomes smaller, at the expense of having slightly more clusters. Adding NaCl reduces the dark-state population for COE19 but has little effect on mAb2. R<sub>2</sub><sup>dark</sup> for COE19 increases, implying some increase in the average cluster size, which is, however, accompanied by drastic reduction in the overall concentration of these large clusters. The greater sensitivity of COE19 to the solvent conditions fits with earlier observations that COE19 is more prone to self-association and generally has lower solubility, and hence is more problematic than mAb2.<sup>1</sup> Addition of denaturant (GdnHCl) completely removed the dark-state populations for both COE19 and mAb2 in the control sample, converting both proteins to an entirely monomeric and unfolded state (see Supporting Information, Figure S7).

#### DISCUSSION

Understanding the effects of external stimuli such as temperature or changes in solution conditions on proteinspecific clustering at high concentrations is extremely challenging in heterogeneous solutions containing several protein components. Whether the clusters are formed by a mixture of proteins, or if each protein tends to be part of its own homogeneous cluster, cannot be easily deduced from traditional measurements such as light scattering. <sup>19</sup>F DEST NMR described here, in combination with the differential labeling strategy proposed previously,<sup>17</sup> allows detection and quantification of dark-state aggregates for multiple proteins simultaneously and independently in the same sample. The analysis can then show if the observed proteins become part of the same cluster, in which case they should both experience joint tumbling, or different clusters of substantially different size. Even if proteins do not interact with each other tightly to form functional biological complexes, under extremely high concentrations and in crowded conditions, weak cross-interactions between proteins become as important as self-interactions.

Large cluster formation may lead to unwanted mAb solution opalescence, and identifying which components of the mixture are responsible would be important.<sup>40</sup> Here we studied cluster formation in a mixture of two mAbs at high concentration, up to 400 mg/mL. We found no evidence for uniformly mixed clusters composed of both proteins, in either the dark state or the visible state (which will include some low oligomers). The protein cluster sizes showed different tendencies, with both large and small COE19 cluster radii increasing with temperature, whereas for mAb2 radii remained the same for large clusters but reduced slightly for the smaller NMR-visible clusters (Figure 4). The concentrations of the large dark-state clusters generally increased at low temperature for both mAbs (Figure 5). The clusters of these two mAbs also responded differently to the addition of Arg-Glu and NaCl (Table 1). These observations reveal that different mAbs in the mixture may respond differently to the external stimuli and change of conditions. <sup>19</sup>F DEST allows the clustering properties of different proteins to be observed even when they are mixed together at very high concentration, allowing straightforward testing of conditions and excipients, without signal interference from any other unlabeled sample constituents. Although in our studies we have not observed that addition of relatively small <sup>19</sup>F-tags affects association properties of large protein molecules such as mAbs,<sup>17</sup> appropriate care should be taken in new systems studied.

Different <sup>19</sup>F tags, depending on their length and flexibility, enable us to sample slightly different characteristic sizes of protein clusters. This would allow fine-tuning the nature of the tag to the requirements of the system. For example when

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investigating very large slow-tumbling proteins a longer tag (such as TFCS) will still provide a useful reporter signal.

## CONCLUSIONS

This study has demonstrated that novel <sup>19</sup>F DEST analysis enables detection and characterization of different types of large NMR-invisible clusters formed reversibly by differentially tagged mAbs at high concentration. Selection of <sup>19</sup>F tags with differing inherent flexibility and transverse relaxation rates allows sampling of different cluster sizes. Use of <sup>19</sup>F differential labeling allows working with large proteins (e.g., the 145 kDa antibodies tested here) and complex solutions without any interference from background signals. This is particularly relevant when it is necessary to study mAb mixtures at ultrahigh concentrations (up to 400 mg/mL), for example, in drug product stability testing. The results suggest that instead of engaging in uniformly mixed clusters, IgG proteins mAb2 and COE19 are involved in more homogeneous large selfassemblies which co-exist in solution at relatively low concentrations, and which respond somewhat differently to external stimuli, such as temperature or additives. The measurable parameters thus allow us to reveal the mechanisms of protein-specific reversible cluster formation in complex concentrated mixtures and fine-tune the conditions to achieve the required solution properties, such as minimal overall aggregation and solution viscosity. The proposed approach could be used to study the onset of phenomena such as aggregation, opalescence, and liquid-liquid phase separation in any protein mixture.

#### ASSOCIATED CONTENT

## **Supporting Information**

The Supporting Information is available free of charge on the ACS Publications website at DOI: 10.1021/acs.anal-chem.9b00143.

Figure S1, examples of signal intensity decay curves used for measurement of extremely rapid  $R_2$  relaxation; Figure S2, Bloch–McConnell matrix used to model the DEST effect for exchange between NMR–visible and dark states; Figure S3, examples of DEST model fitted to experimental data; Figure S4, effects of temperature on calculated rate constants ( $k_{AB}$  and  $k_{BA}$ ) for selfassociation of the mAbs; Figure S5, comparison of the <sup>19</sup>F NMR spectra of TFCS and TFBPD at low and high temperature; Figure S6: effects of temperature on diffusion coefficients ( $D_L$ ); and Figure S7, fitted DEST data for a control experiment of mAbs denatured with 6 M GdnHCl (PDF)

Pulse sequence for  $^{19}$ F DEST experiment and the MATLAB DEST fitting script with example data (ZIP)

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Notes

The authors declare no competing financial interest.

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