

XYLANASE PRODUCTION BY *ASPERGILLUS AWAMORI* UNDER SOLID STATE FERMENTATION CONDITIONS ON TOMATO POMACE

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ABSTRACT

In this work, tomato pomace, a waste abundantly available in the Mediterranean and other temperate climates agro-food industries, has been used as raw material for the production of some hydrolytic enzymes, including xylanase, exo-polygalacturonase (exo-PG), cellulase (CMCase) and α -amylase. The principal step of the process is the solid state fermentation (SSF) of this residue by *Aspergillus awamori*. In several laboratory experiments, maximum xylanase and exo-PG activities were measured during the first days of culture, reaching values around 100 and 80 IU/gds (international units of enzyme activity per gram of dried solid), respectively. For CMCase and α -amylase production remained almost constant along fermentation, with average values of 19 and 21.5 IU/gds, respectively. Experiments carried out in a plate-type bioreactor at lab scale showed a clear positive effect of aeration on xylanase and CMCase, while the opposite was observed for exo-PG and α -amylase. In general, xylanase was the enzyme produced in higher levels, thus the optimum conditions for the determination of the enzyme activity was characterized. The xylanase activity shows an optimum pH of 5 and an optimum temperature of 50 °C. The enzyme is activated by Mg^{2+} , but strongly inhibited by Hg^{2+} and Cu^{2+} . The enzymatic activity remains quite high if the extract is preserved in a range of pH from 3 to 10 and a temperature between 30 °C to 40 °C.

Key words: Solid state fermentation (SSF); tomato pomace; hydrolytic enzymes; plate-type bioreactor; xylanase production.

INTRODUCTION

Tomato (*Lycopersicon esculentum*) is one of the most widely consumed fresh vegetables in the industrialized world, especially in the Mediterranean agri-food industry. It is also

widely used by food industries as a raw material for the production of derived products such as tomato juice, paste, puree, ketchup, sauce and salsa (18). The world and Brazil production of tomato in 2008 were 130 and near 4 million tonnes respectively (23). These quantities correspond to 3% of

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the world production, a figure that has been maintained during recent years. Tomato processing plants produce annually large amounts of a by-product known as tomato pomace, which represents 4 % of the initial fruit weight. This residue consists of tomato peels, seeds and some pulp (24). Although the skin is a raw material for pigments production, such as lycopene and the seeds contain food-use lipids, this product is given away freely to be used as feedstuffs by local farmers (2). In fact, the texture and protein content of this material (30–40 %) makes it very attractive to the feedstuffs industry. On the other hand, the lability of the wet material compared to the stability of the dried one recommends a drying stage which increases the usage costs.

In addition to the above mentioned components, the tomato fruit cell wall is composed of three major polysaccharides, pectin, hemicelluloses and cellulose (26). The hemicellulosic fraction includes xyloglucans, glucomannans and galactomannans which are covalently linked to pectin and hydrogen-bonded to cellulose (49, 22). In this sense, xylans and xyloglucans are the major components of plant hemicelluloses and the second most abundant renewable polysaccharide after cellulose (37). Xylan is an heterogeneous polysaccharide consisting of β -1,4-linked D-xylosyl residues on the back bone, but also contains arabinose, glucuronic acid and arabinoglucuronic acids linked to the D-xylose back bone. Considering the complexity of the molecular structure, xylan requires two different enzyme activities for hydrolysis. These are xylanase or endoxylanase (1,4- β -D-xylan xylanohydrolase, E.C. 3.2.1.8) and β -xylosidase (1,4-D- β -xylan xylohydrolase, E.C. 3.2.1.37), which are responsible of the hydrolysis of main chain, the former attacking the internal main-chain linkages and the latter releasing xylosyl residues by endwise attack of xylooligosaccharides (54). Related to this, it has been found that the general enzymatic activity on the fruit grows significantly during certain phases of the ripening period (9).

Xylanases or endoxylanases are used in several industrial processes such as the conversion of xylan into xylose (10),

pulp and paper industries for bleaching kraft pulp (17), juices clarification, extraction of coffee, plant oils and starch (51), bioconversion of lignocellulosic waste into their constituent sugars (44), improvement of the digestibility of animal feed, etc. (48). Xylanases constitute the major commercial proportion of hemicellulases and have a world-wide market of around 200 million dollars. The sales trends are expected to increase owing to the fact that these enzymes have attracted increasing attention for their potential use in several new applications: coffee extraction, preparation of soluble coffee, protoplastation of plant cells, and production of alkyl glycosides for use as surfactants and washing of precision devices and semiconductors (5). Microbial xylanases are induced mainly by xylans, which makes the cost of the enzyme production high. Therefore, the use of abundant and low cost agricultural byproducts as substrates of fermentation for the production of xylanases is one of the ways to substantially reduce the enzyme production cost.

Among existing technologies in the fermentation industry, solid state fermentation (SSF) shows many advantages over fermentation in submerged culture, such as lower cost and much lower reactor volumes (39,42). Additionally, this cultivation technique permits the use of different agricultural and agro-industrial residues as substrates such as wheat bran and soy bran (12,16), sugar cane bagasse (1), lemon and orange peels (27,47), etc. In this way, xylanolytic enzymes have been successfully produced in SSF using solid substrates such as corn cobs, rice bran, rice husk (6), sunflower head (40), grape pomace (19) or wheat bran (8).

For these reasons, considering that tomato pomace is a waste abundantly available and its chemical composition is quite complete, including proteins, lipids, carbohydrates, aminoacids, carotenoids and minerals (2), the first objective of this work was to evaluate the production of several hydrolytic enzymes of industrial applicability using this residue as a solid medium of fermentation. Specifically, the synthesis of xylanase, CMCCase (a type of cellulase), α -amylase and exo-PG

(a type of pectinase) by *Aspergillus awamori* was analyzed. We chose this microorganism because it had shown a very good performance in enzymes production by SSF on other substrates (11,21,33). In addition, a plate-type SSF bioreactor at lab scale was used in order to evaluate the effect of aeration on enzymes production. This type of bioreactor was selected for these experiments because its configuration allows the application of adjustable forced air flow and the distribution of the substrate along different layers of low bed height improves heat and mass transfer and these effects presumably encourages the development of the fermentative process (34,46). Finally, due to xylanase was the enzyme produced in higher levels (see Results and Discussion section) and in order to ensure that the obtained data are reliable, a complete revision of the optimal conditions for the determination of the xylanase activity was performed. In this sense, the optimum working pH and temperature, the effect of metal ions and the stability against pH and temperature of this enzyme has been studied.

MATERIALS AND METHODS

Microorganism and solid substrate

An industrial strain of *Aspergillus awamori* 2B.361 U2/1 was originally obtained from ABM Chemicals, Woodley, Cheshire (30). The Commonwealth Mycological Institute classified the particular strain in the *Aspergillus niger* complex because it is a sequential mutant of NRRL 3312, which is a member of the *A. niger* series. Spores were propagated and stored on slants which contained a medium composed of (g L⁻¹): 1 peptone, 0.5 yeast extract, 15 agar, 6 xylan and 1 pectin. This medium contained xylan and pectin as sole carbon sources to induce the production of some of the studied enzymes (xylanases and exo-polygalacturonases).

Fresh tomatoes were acquired in a local market and processed to simulate the agro-industrial waste. After tomato pressing, the raw material (peel, seeds and pulp) was abundantly washed with tap water, dried in an oven (60°C for 24 h) and stored at room temperature until needed. Prior to use,

the solid was milled and sieved, discarding particles smaller than 1 mm and greater than 3 mm.

Solid state fermentation and enzymes extraction

Multiple solid state fermentations by *A. awamori* on tomato pomace were carried out in 250 mL conical flasks and in a plate-type SSF bioreactor, for evaluating the production of several hydrolytic enzymes in different conditions. For the first system, 5 g of dried and milled solid were sterilized in an autoclave (120 °C and 1.2 atm for 30 min) and inoculated with $4.5 \cdot 10^7$ spores/gds (spores per gram of dried solid). Next, the final moisture content of tomato pomace was adjusted to 70 % w/w by adding the required volume of a nutrient solution, constituted of (g L⁻¹): 2.4 urea, 9.8 (NH₄)₂SO₄, 5.0 KH₂PO₄, 0.001 FeSO₄·7H₂O, 0.0008 ZnSO₄·7H₂O, 0.004 MgSO₄·7H₂O and 0.001 CuSO₄·5H₂O. The pH of this solution was adjusted to 5 with diluted H₂SO₄ prior to use. In all the experiments, pHs were measured with a standard pH-meter with temperature compensation. This substrate preparation protocol was applied to ensure the homogeneity of the substrate richness in all the laboratory experiments, due to this factor influences the enzyme yield obtained. However this is not necessary in an industrial solid state fermentation process.

The flasks were plugged with cotton and incubated at 28 °C for 15 days. Every 24 h, the whole fermented solid of several flasks were extracted with 40 mL of Tween 80 (0.01 %) per flask in a rotary shaker (150 rpm, 30 min, 4 °C). The suspension resulting after the extraction was centrifuged at 20,000 g for 10 minutes at 4 °C, collecting the supernatant - the enzymatic extract- for its analysis. Conditions of extraction were optimized in a previous work (19). All experiments were made in triplicate. For characterization and stability experiments of xylanase, the enzymatic extracts were lyophilized and stored at 4 °C until its use.

Plate-type SSF bioreactor

A SSF plate-type bioreactor was constructed with five sterile 250 mL roux flasks (henceforth referred to as 'plates')

for convenience) interconnected for aeration (Fig. 1). The reactor was connected to a filtered-air supply, entering sterile air into the first plate and leaving the reactor at the fifth plate after passing through the plates. The air flow was measured by a rotameter, passed through a humidification glass column and then was sterilized with a 0.45 μm cellulose filter. The humidifier system consisted on a glass column filled with glass beads (3 mm) which were used to increase the hydraulic retention time of air into the water. Bioreactor was placed in a climate chamber which allowed fixing the external temperature to 28 °C.

To study the effect of aeration on xylanase production two different conditions were tested: aeration without humidification and water saturated aeration. For these experiments an average air flow rate of 120 L/h was established. Temperature and humidity probes (Hygropalm,

Rotronic Inst. Corp., NY, USA) were fitted into the air phase above the solid substrate beds in the first and fifth plate, respectively, to check the evolution of both variables during fermentation. For fermentations, 10 g of inoculated tomato pomace ($4.5 \cdot 10^7$ spores/gds) and later moistened to 70 % w/w with the nutrient solution above mentioned were added to each plate. Bed height in each plate reached 1.3 cm. Considering that the highest enzyme activities in conical flasks were obtained within the first 5 days (see Results and Discussion section), fermentations in the plate-type bioreactor were carried out at 28 °C for 5 days. After this fermentation period, the whole fermented solid of each plate was extracted with 80 mL of Tween 80 (0.01 %) and the supernatant obtained by centrifugation as indicated was used for the measurement of the xylanase activity. All the experiments were made in triplicate.

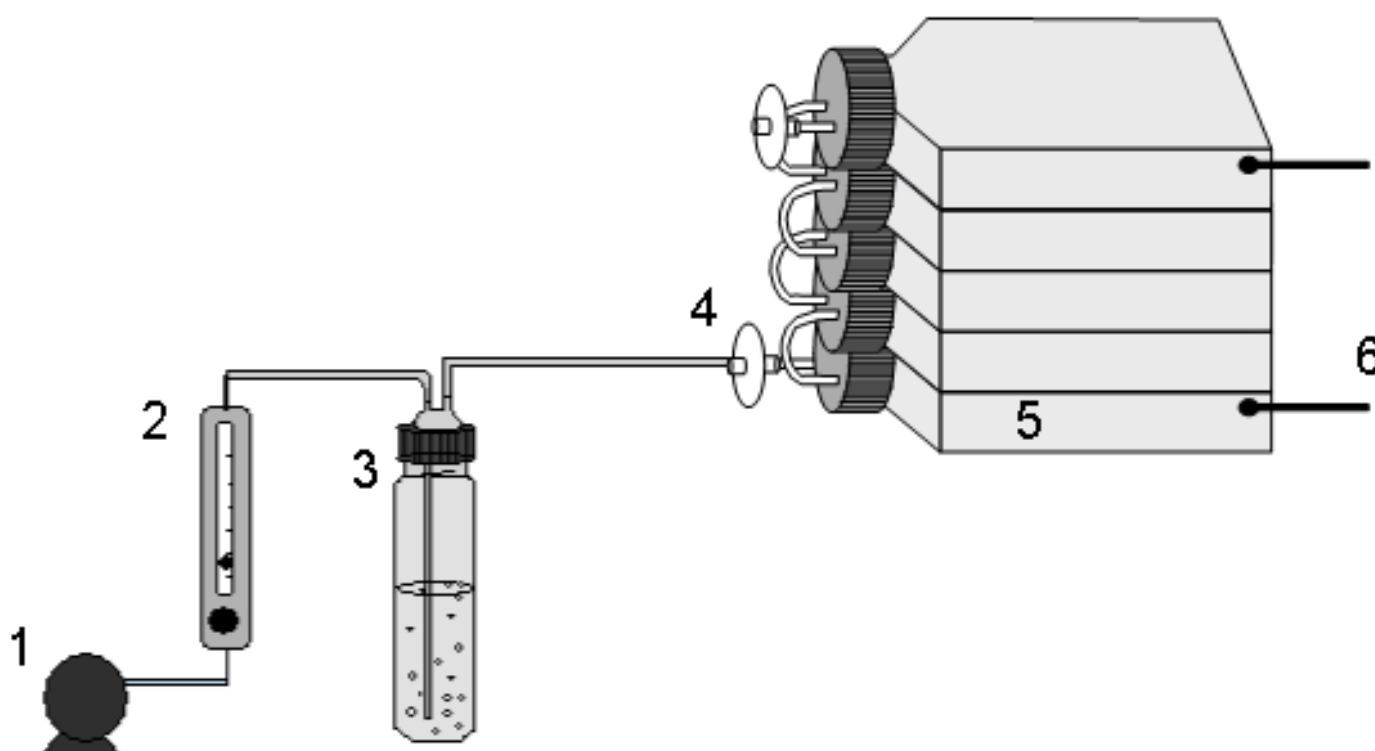


Figure 1. Plate-type bioreactor. 1. air pump; 2. rotameter; 3. humidification glass column; 4. air filter; 5. plates column; 6. temperature and humidity probes

Enzyme activity measurements

The enzymatic activities of xylanase (EC 3.2.1.8), exo-polygalacturonase (EC 3.2.1.67), α -amylase (EC 3.2.1.1) and CMC-ase (EC 3.2.1.4) in the different extracts obtained after SSF were analysed. For xylanase, the reaction mixture containing 0.1 mL of enzymatic extract and 0.9 mL of xylan suspension (0.5 % w/w Birchwood xylan in 0.1 M sodium acetate buffer, pH 5.0) was incubated at 50 °C for 10 min. CMC-ase activity was determined by the same procedure described for xylanase, but carboxymethyl-cellulose was used as substrate. The α -amylase activity was assayed by adding 0.9 mL of soluble starch (0.5 % w/v in 0.25 M acetate buffer, pH 5.0) to 0.1 mL of enzymatic extract. Exo-polygalacturonase (Exo-PG) activity was evaluated by adding 0.2 mL of enzymatic extract to 0.8 mL pectin solution (0.5 % pectin in 0.2 M acetate buffer, pH 5.0). For the latter two enzymes, samples were incubated at 45 °C for 10 min. The pH, temperature and time of incubation for each enzyme were selected according to the general recommendations of the literature (11,20).

For all the enzymatic activity assays, the reducing groups released after the incubation period were measured by the 3,5-dinitrosalicylic acid (DNS) method (36), using D-xylose, D-glucose or D-galacturonic acid as the standard depending on the type of enzyme analyzed, and calculated with the corresponding calibration curve. In all cases, an international unit of activity (IU) was defined as the amount of enzyme that produces 1 μ mol of reducing sugars per minute under the conditions used in the enzyme test. Enzymatic activities were expressed in international units per gram of dried solid (IU/gds) or per milliliter of extract (IU/mL) depending on the experiment.

In the case of the assay of reducing sugars present in the fermentation media, the DNS method was directly applied to the fresh enzymatic extracts, using D-glucose as the standard (36).

Because xylanase was the enzyme with best results (see

Results and Discussions section) and this would be the one with the greatest industrial potential, a comprehensive study of the influence of several factors on this enzymatic activity was developed. First, the influence of temperature, pH, incubation time and presence of several cations was analyzed. Secondly, the influence of pH and temperature on the stability of this enzymatic activity during storage was studied.

Influence factors on xylanase activity

The lyophilized enzymatic extract (0.1 g), obtained after 5 days of SSF in conical flask as mentioned above, was re-suspended in 50 mL of deionized water. This solution was used as the crude enzyme solution for the studies of influence factors and stability of xylanase activity. In these experiments, the enzyme activity was also measured following the standard protocol described above, but changing the parameter under study in each case.

Thus, in order to determine the pH influence on the xylanase activity, several buffers for the xylan solution was changed, according to the pH range tested, instead of the buffer pH 5.0 above mentioned. The following buffers were used (0.1 M): sodium acetate (pH 3.0–5.0), citrate-phosphate (pH 5.0–7.0), tris-HCl (pH 7.0–8.5) and glycine-NaOH (pH 8.5–11.0). Further, in the experiments performed to evaluate the influence of temperature, several incubation temperatures in the range of 25–80 °C were tested, by changing the preset temperature in the standard assay (50 °C). Moreover, the effect of incubation time was also studied by maintaining the crude enzyme solution in the absence of substrate at 50 °C for 6 hours. Periodically, an aliquot was withdrawn and placed on an ice bath, before being assayed for its residual xylanase activity at the standard conditions.

Finally, the effects of presence of different cations on xylanase activity was also determined. In this case, 100 μ L of the crude enzyme solution with 20 μ L of saline 0.1 M sodium acetate buffer was incubated at 50 °C for 5 minutes. The saline 0.1 M sodium acetate buffer is the standard 0.1 M sodium

acetate buffer (pH 5.0), but containing one of the following salts in concentration 0.1 M: FeSO₄, (NH₄)₂SO₄, MnSO₄, K₂SO₄, MgSO₄, KCl, BaCl₂, HgCl₂, CaCl₂ or CuCl₂. After incubation, residual activity was determined using the standard assay procedure previously described. The inhibition or activation degree of the enzyme activity was observed by comparing with a control sample containing the standard acetate buffer without salts, which was designed as the relative xylanase activity of 100 %.

Stability of xylanase activity

To establish the influence of the storage conditions of the enzymatic extract on the stability of the xylanase activity, the specific effect of pH and temperature was determined. First, for the pH study, lyophilized extract was dissolved with several buffer systems within the pH range of 3.0 to 10 (0.01 g of extract in 5 mL buffer), and incubated in the absence of substrate at 25 °C for 24 h. After this time, the residual xylanase activity was measured at the standard conditions. The following buffer systems was used: sodium acetate (pH 3.0–5.0), citrate–phosphate (pH 5.0–7.0), tris–HCl (pH 7.0–8.5) and glycine–NaOH (pH 8.5–10.0).

Secondly, the thermal stability of the enzyme was analyzed. Thermostability is the ability of the enzyme to resist against thermal unfolding in the absence of substrates. The values of this feature were determined by incubating the crude enzyme solution for 1 h in the absence of substrate, at six different temperatures in the range of study between 30 and 70 °C. After incubation, the residual xylanase activity was determined at the standard conditions.

RESULTS AND DISCUSSION

Enzymes production in conical flask

Aspergillus awamori grown on tomato pomace, moistened to 70 %, produced significant quantities of xylanase and other hydrolytic enzymes such as exo-PG, CMCase and α -amylase

(see Figure 2A). In the case of xylanase, maximum activity values were reached between the 4th and 8th day of fermentation, remaining almost constant around 100 IU/gds during several days, and after this stage a slightly decreased was observed. In the case of exo-PG a similar trend was followed, being the stage of maximum activities shorter, between the 4th and 6th days, and reaching a peak of 79 IU/gds. Many works describe this typical phenomenon of a sudden increase and subsequent decrease in enzymes activities during the cultivation period (44). One of the argued reasons is the sporulation of the strain, which reduces the enzymatic activity (4). Maybe, xylanase or exo-PG produced during the first stage of fermentation are degraded or denaturalized after onset of sporulation during days 8th to 15th. In the case of CMCase and α -amylase, production remained almost constant along the fifteen days of fermentation, with average values of 19 and 21.5 IU/gds, respectively.

Besides, as it can be observed in Figure 2B, reducing sugars concentration also showed the two mentioned stages, measuring values about 2 mM in the fermentations media at the 3th day, but values as low as 0.72 mM at the 7th day of culture. On the other hand, the pH increased slightly during the fermentation up to values around 7 units, probably due to the utilization of organic acids by the fungus as carbon sources when sugars are limited (41).

These data can be considered of the same order of magnitudes or even higher than those registered in literature for other residues used as solid substrate, especially for xylanase and pectinase. Thus, Couri *et al.* (2000) studied the production of xylanase by *Aspergillus niger* 3T5B8 using two agroindustrial residues –mango peels and wheat bran– as solid substrate. For those experiments, 40 g of the sterile solid with a moisture level around 60 % were incubated at 32 °C. The maximum xylanase activity of 100 IU/gds was reached after 72 h of incubation by using wheat bran as solid substrate. With mango peels, a peak of activity of 50.4 IU/gds was attained after 24 h of fermentation (15). In the same line, the production

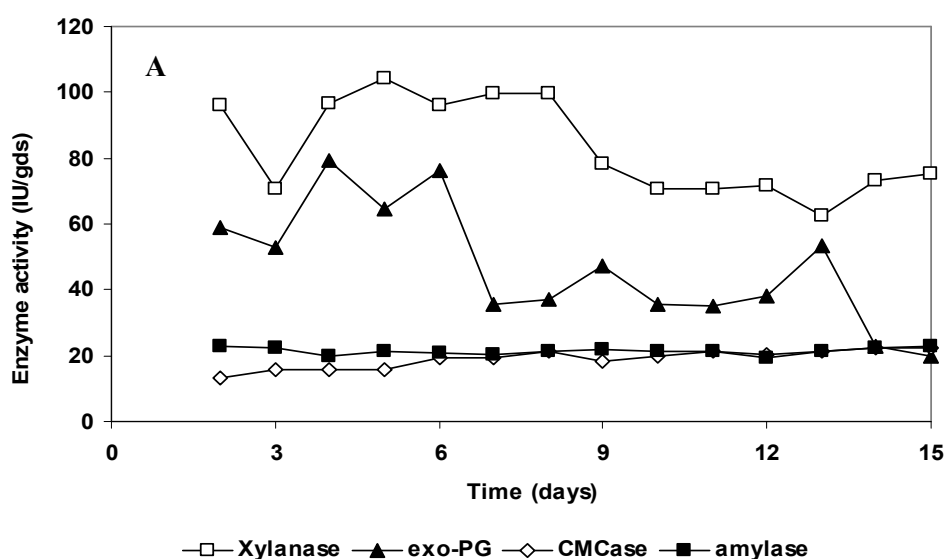
of xylan degrading enzymes by *A. Awamori* has been tested by using grape pomace as solid substrate and a maximum value of 38 IU/gds was measured (11). Yang et al. (2006) cultivated *Penicillium decumbens* on a mixture of 90 % corn straw and 10 % wheat bran, moistened with a mineral solution, and measured 13.59 IU/gds of xylanase after 4 days of culture at 28 °C (53). The production of xylanases by a koji mold, *Aspergillus oryzae* RIB 128, has also been tested on dried wheat bran, rice bran and orange peel (52). The highest productivity –about 60 IU/gds– was reached when wheat bran was used as substrate. For those experiments the moisture content of the solid was adjusted to 67 %, and solid state cultures were grown at 30 °C for 4 days. The production of xylanase by the bacterial strain *Bacillus licheniformis* has also been reported. In this case, a maximum activity of 16.8 IU/g was measured after 72 h of inoculating the strain on 10 g of wheat bran with 25 mL of a mineral solution, and incubated at 50 °C (3).

In the case of exo-polygalacturonase, published data on the production of this enzyme by SSF show values between 18 IU/gds (12) up to 55 IU/gds (47), suggesting that activities reported in this work are quite high. For CMCase, activities reported in this paper are quite higher than the ones obtained

when banana fruit stalk waste served as solid substrate for the bacterial strain *Bacillus subtilis* CBTK 106 (9.6 IU/gds) (31). In the same line, groundnut fodder supported a production of 1.36 IU/gds of CMCase by *Aspergillus niger* by SSF, which is also quite low compared to the ones measured in this work (13). However, when *Aspergillus niger* KK2 was grown on rice straw it produced 129 IU/gds (29) which is much higher than values measured here.

The amylase activity obtained was not significant compared to the ones measured on other agroindustrial residues used as solid substrates which contain starch. Thus, when *Aspergillus oryzae* was grown on rice bran as sole substrate, a peak of amylase (about 8,000 IU/gds) was attained after 12 hours of culture (14).

To summarize, the obtained data show that tomato pomace is a potentially promising substrate for the production of hydrolytic enzymes, particularly xylanase and exo-PG, by solid state fermentation. Considering that tomato processing industries produce annually large amounts of this residue and one of the highest production costs of microbial enzymes is the fermentation medium, obtaining xylanase or exo-PG by using this residue –or mixtures of this with others– could be a new and economic alternative.



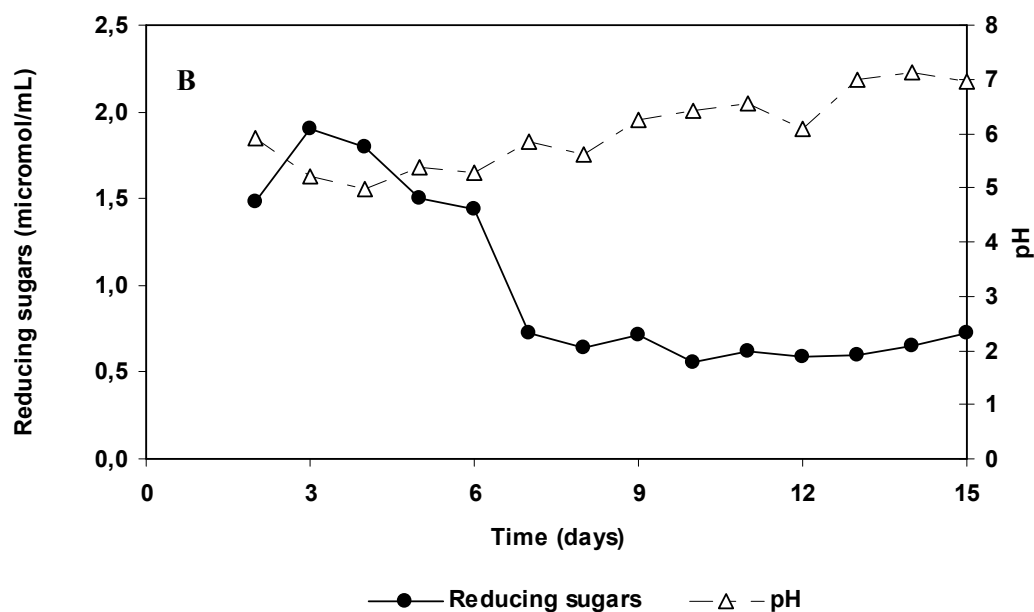


Figure 2. Enzyme activities measured in conical flasks (A). Reducing sugars concentration and pH along time of fermentation (B)

Enzymes production in plate-type SSF reactor

As a consequence of the results above mentioned, the production of selected enzymes was studied in a lab scale plate-type SSF bioreactor, in order to evaluate the effect of aeration during the fermentation process. This special configuration (see Figure 1) allows the distribution of the substrate along different layers with a low height of bed, which can improve mass and heat transfer and supposedly favor the fermentation process and the enzymes production.

In Table 1 are included the values obtained for the enzymatic activities measured in conical flasks and the average values within the five plates which constitute the bioreactor, for experiments with forced aeration, saturated and no saturated in water. All values were registered at the fifth day of culture, which was the day in which maximum activity of xylanase was reached. With regard to the data measured in the bioreactor, they represent the average of activities registered in the five plates because, at the conditions tested, no significant differences were observed along them. This fact could be explained considering that variables of fermentation –

temperature and moisture content– were maintained almost constant in all the plates. In this sense, temperature into the air phase was kept almost constant during the five days of fermentation, around 28–29 °C, and no differences between the air inlet and the air outlet were measured. Moreover, when air saturated with water was used, the air humidity was also kept invariable during the fermentation (around 93 %). However, some differences were measured when air without humidification was applied. In this case, the humidity of the air inlet was about 54 % and the outlet one reached 95 %, showing that water molecules diffuses from the solid medium to the gas phase. Nevertheless, humidity percentages in the solids remained above 50 % after 5 days of culture along the five plates in all the experiments carried out, which is enough to support the fungal growth.

As can be seen in Table 1, aeration showed a clear positive effect on xylanase and CMCase production. In case of xylanase, the employment of water saturated aeration improved productivity 1.9 times, while for no saturated air increased 1.7 times, compared to values registered in conical flask (no forced

aeration). For CMCase, activity increased by 1.3 and 1.4 folds, with water saturated air and not humidified air, respectively. However, for exo-PG and α -amylase aeration seemed to have a negative effect on their synthesis, reducing to half their activities. At this respect, some authors have previously reported the negative effect of aeration on the production of several enzymes. In this way, (4) concluded that forced aeration in a multi-layer

packed bead reactor induced more sporulation of the fungal strain and reduced the enzymes production. Another aspect to be considered is that enzymatic activities presented in Table 1 were measured at the 5th day of culture, when high levels of activity were measured in conical flask experiments; however, in plate-type bioreactor those maximums could be reached earlier or later, depending on the particular enzyme.

Table 1. Enzyme activities measured in conical flasks and average values along the five plates which constitute the bioreactor, for experiments with forced aeration, saturated and no saturated in water. All values were registered at the fifth day of culture

	Conical Flask	Plate-type SSF bioreactor	
		Water saturated forced aeration	Forced aeration
Xylanase (IU/gds)	104.43 ± 5.2	195.92 ± 11.0	182.34 ± 9.0
Exo-PG (IU/gds)	64.5 ± 8.6	36.16 ± 4.9	29.04 ± 1.7
CMCase (IU/gds)	15.52 ± 0.4	19.71 ± 1.5	21.86 ± 0.7
α -amylase (IU/gds)	21.30 ± 0.8	10.85 ± 0.8	11.05 ± 0.6
Humidity (%) air inlet	-	93.60 ± 2.2	53.68 ± 2.7
Humidity (%) air outlet	-	93.34 ± 3.8	95.30 ± 2.8
Temperature (°C) air inlet	-	28.68 ± 0.2	28.07 ± 0.1
Temperature (°C) air outlet	-	28.74 ± 0.1	28.11 ± 0.2

Influence factors on xylanase activity

As it can be seen in Figure 3A, the shape obtained for the pH influence shows the general behavior for this influence factor. If we adjust the data to a smooth curve, the optimum pH for xylanase activity was measured around pH 5.0. If this value is considered as 100 % of activity, 99 % and 97 % are registered for pH 4.5 and 3.5, respectively. At pH values higher than 10, no enzymatic activities were measured. This behavior is similar to the ones reported for other fungi, such as *Aspergillus kawachii* (28) and *Penicillium herquei* (25) who exhibited optimum pH between 2 and 6 for xylanase activity.

With regard to the influence of temperature, as it can be seen in Figure 3B, the shape obtained is also the expected. Over the smooth curve, the maximum temperature for xylanase activity was reached at 50 °C and then decreased at higher temperatures. Beg et al. (2001) assayed the optimum conditions for the activity of xylanase, produced by different fungi, and

obtained that the optimum pH and temperatures were in the range 2–8 and 40–75 °C, respectively. Similar conclusions were reached by Kulkarni et al. (1999).

As it was stayed in the Materials and Methods section, the effect of incubation time on enzyme stability was studied by maintaining crude enzyme solution in the absence of substrate at 50 °C for 360 minutes. Periodically, an aliquot was withdrawn and assayed for residual xylanase activity. The results of this experiment were used to study the spontaneous inactivation kinetics of xylanase at optimum conditions (50 °C, pH 5.0). For this purpose, the semi-logarithmic plot of the residual activity divided by the initial one, versus time, was graphically represented. The inactivation rate constant (k_d) was calculated from the slope, being 0.0136 min⁻¹ ($r^2 = 0.9027$). This value was used to estimate the apparent half life ($t_{1/2}$) of this enzymatic activity, obtaining that it is equal to 51 minutes at the experimental conditions.

In relation with the cations influence, Table 2 shows the relative xylanase activity in presence of several salts. Among them, only Mg^{2+} seems to stimulated the xylanase activity, while Hg^{2+} , Cu^{2+} and Mn^{2+} strongly inhibited this enzyme activity. At this respect, Hg^{2+} and Cu^{2+} have been commonly reported as inhibitors of xylanase (7,45) because they can break disulfide bonds in proteins, which are covalent linkers joining the structure of the protein and play an important role in the enzyme conformation for catalytic activity (38,50). Other divalent cations, as Fe^{2+} , Ca^{2+} or Ba^{2+} , seem to inhibit this enzymatic activity in much less proportion. Finally, K^+ inhibits double when the cation is present in a double concentration.

Table 2. Effect of ions on xylanase activity produced by *Aspergillus awamori* on tomato pomace

Salt (0.1 M)	Relative activity (%)
Control	100
Hg^{2+}	7.5
Cu^{2+}	18.9
$K^+(SO_4^-)$	46.5
Mn^{2+}	54.6
Ba^{2+}	70.6
Fe^{2+}	72.5
$(NH_4)^+$	82.1
Ca^{2+}	82.7
$K^+(Cl^-)$	87.9
Mg^{2+}	111.0

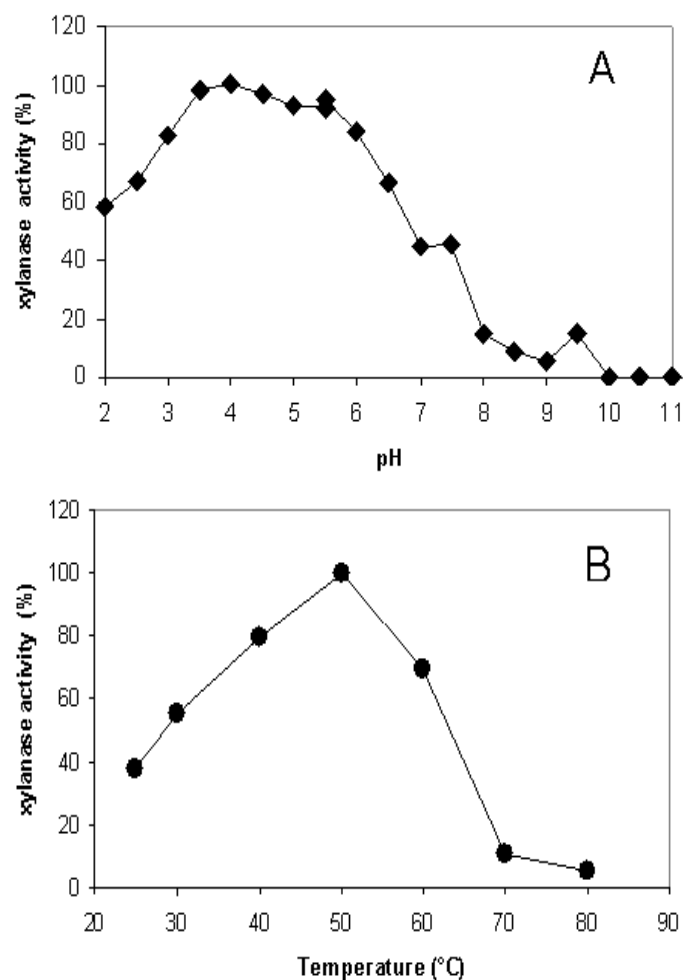


Figure 3. Optimum pH (A) and temperature (B) of xylanase activity from *Aspergillus awamori* on tomato pomace

Stability of xylanase activity

The investigations conducted over the influence of pH on the enzyme stability revealed that xylanase was very stable within the pH range evaluated (see Figure 4A). Thus, enzymatic activity is maintained almost constant at all values tested. In consequence, the xylanase characterized in this study can be a potential candidate for different applications in the enzyme industry, demanding either acidic or alkaline pH ranges. Among the xylanases obtained from different microbial sources, most are inhibited at high pH. For example, the xylanase isolated from *Penicillium capsulatum* was only active in the acidic pH range, with a rapid decline in activity above pH 5 (43). The xylanase produced by *Bacillus thermoalkalophilus* was stable in the pH range 4–6, but the activity was progressively decreasing at pH values below 4 and above 6.

Finally, the results obtained in the study of the thermostability of xylanase are represented in Figure 4B. As it can be seen, xylanase activity remained almost constant between 30 °C to 45 °C. However, it decreased to half at 50 °C. A more accused diminution was produced at 60 °C and 70 °C. Data reviewed (8) show that xylanase produced by different fungi are stable in the temperature range 24–60 °C. Xylanase from *Aspergillus kawachii* IFO 438 was stable in the pH range 1–10 and in the temperature range 30–60 °C (28).

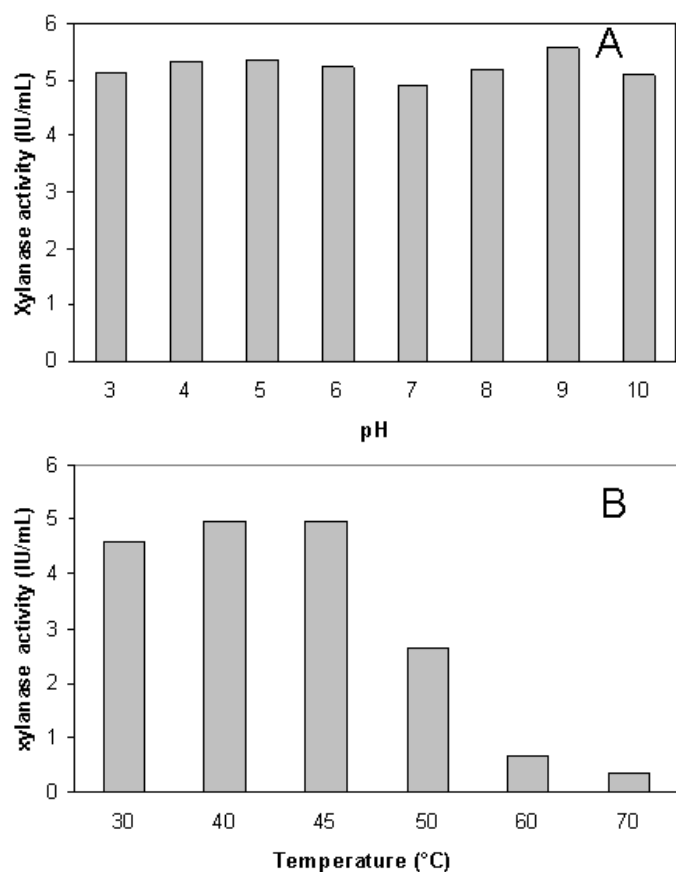


Figure 4. Effect of pH (A) and temperature (B) on xylanase stability.

CONCLUSIONS

Tomato pomace (peel, seeds and pulp), a residue generated in large amounts by the agro-food industry, is a good natural medium for fungal growth in solid state fermentation (SSF). Its low cost makes it potentially promising raw material for the production of high added value products, such as hydrolytic enzymes. As one of the main cost in the production of industrial enzymes is the medium of fermentation, in the present work tomato pomace has been evaluated for the production of a range of hydrolytic enzymes including xylanase, exo-PG, CMCase and α -amylase. The highest titers were measured for xylanase, being superior or of the same order of magnitude than the ones reported for other agriculture

substrates and microorganisms. The production of this enzyme can be highly improved by using forced aeration in plate-type bioreactor. Xylanase has been characterized in relation to its optimum activity and stability. Results obtained indicated that xylanase produced by *Aspergillus awamori* on tomato pomace shows an optimum pH of 5 units and optimum temperature of 50 °C. It is activated by Mg^{2+} and highly inhibited by Hg^{2+} and Cu^{2+} . The enzyme remained quite active in a broad range of pH, maintaining almost constant its activity. With regard to the stability against temperature, xylanase activity remained constant between 30 °C to 45 °C and decreased for higher temperatures. A half-life of the enzyme activity of 51 minutes was calculated at the optimum conditions.

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