

## REGULAR ARTICLE

# Synthesis of molecularly imprinted polymers using a functionalized initiator for chiral-selective recognition of propranolol

Weifeng Liu<sup>1,2</sup> | Clovia Holdsworth<sup>3</sup> | Lei Ye<sup>1</sup> 

<sup>1</sup>Division of Pure and Applied Biochemistry, Department of Chemistry, Lund University, Lund, Sweden

<sup>2</sup>Key Laboratory of Interface Science and Engineering in Advanced Materials, Ministry of Education, Taiyuan University of Technology, Taiyuan, China

<sup>3</sup>Discipline of Chemistry, School of Environmental and Life Sciences, University of Newcastle, Callaghan, New South Wales, Australia

**Correspondence**

Lei Ye, Division of Pure and Applied Biochemistry, Department of Chemistry, Lund University, Box 124, 22100 Lund, Sweden.

Email: lei.ye@tbiokem.lth.se

**Funding information**

European Commission, Grant/Award Number: 778266; National Key Research and Development Program of China, Grant/Award Number: 2017YFB0603104; National Natural Science Foundation of China, Grant/Award Numbers: 21706170, 51603142, U1607120, U1610255; Key R&D Program of Shanxi Province, Grant/Award Number: 201903D421077; Swedish Foundation for International Cooperation in Research and Higher Education, Grant/Award Number: CH2015-6254

**Abstract**

We present a new concept of synthesis for preparation of molecularly imprinted polymers using a functionalized initiator to replace the traditional functional monomer. Using propranolol as a model template, a carboxyl-functionalized radical initiator was demonstrated to lead to high-selectivity polymer particles prepared in a standard precipitation polymerization system. When a single enantiomer of propranolol was used as template, the imprinted polymer particles exhibited clear chiral selectivity in an equilibrium binding experiment. Unlike the previous molecular imprinting systems where the active free radicals can be distant from the template-functional monomer complex, the method reported in this work makes sure that the actual radical polymerization takes place in the vicinity of the template-associated functional groups. The success of using functional initiator to synthesize molecularly imprinted polymers brings in new possibilities to improve the functional performance of molecularly imprinted synthetic receptors.

**KEYWORDS**

chiral selectivity, functional initiator, molecular imprinting, molecular recognition, propranolol

## 1 | INTRODUCTION

Owing to the specific molecular recognition capability, molecularly imprinted polymers (MIPs) have attracted enormous interest in applied science and technology areas. Molecular imprinting has been widely used to

prepare robust polymer materials with predefined molecular selectivity for applications such as affinity-based separations, solid phase extraction in analytical sample preparation, controlled delivery of therapeutic drugs, and chemical sensors.<sup>1-4</sup> Molecular imprinting technique involves the preparation of a synthetic polymer through

This is an open access article under the terms of the Creative Commons Attribution License, which permits use, distribution and reproduction in any medium, provided the original work is properly cited.

© 2020 The Authors. *Chirality* published by Wiley Periodicals, Inc.

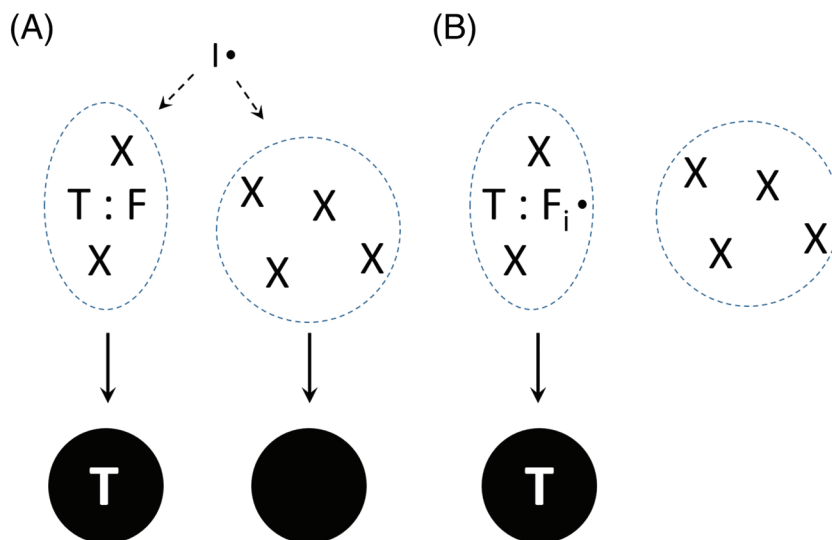
the cross-linking of functional monomers in the presence of a molecular template. In the first step, a template-functional monomer complex is formed through covalent or non-covalent interactions. Subsequently, the functional monomer is copolymerized with a cross-linking monomer to form a solid polymer matrix. After removal of the template molecule, a molecular binding site is left, with its shape, size, and interacting groups defined by the original template. After a successful molecular imprinting, the molecular binding sites in the MIP will be able to recognize and bind the original template with a very high selectivity.

Different polymerization methods have been developed to prepare MIPs, such as bulk polymerization, suspension polymerization, precipitation polymerization, and polymerization on a solid surface.<sup>5-8</sup> Of all the methods developed to synthesize MIPs, one critical issue is to select the correct functional monomer, because the strength of the template-functional monomer interactions often determines the quality of the final imprinted sites. The template-functional monomer complex can be stabilized by various interactions including covalent bonding, hydrogen bond and metal ion coordination.<sup>9-11</sup> In the non-covalent imprinting approach, methacrylic acid (MAA) is frequently used as a functional monomer because its carboxyl group can act as both hydrogen bond donor and acceptor to bind different template molecules. As examples, MAA has been used successfully as functional monomer to synthesize propranolol-imprinted

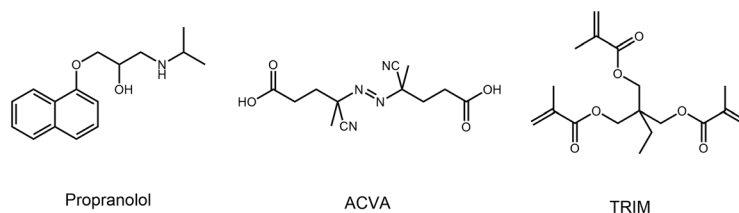
polymer beads by suspension polymerization,<sup>12</sup> Pickering emulsion polymerization,<sup>13,14</sup> and precipitation polymerization.<sup>15</sup> The simplicity and straightforward synthesis by precipitation polymerization is of particular interest, as it provides an ideal system to gain mechanistic insight into molecular imprinting process using easily accessible analytical tools, eg, solution NMR spectroscopy and dynamic light scattering.<sup>16</sup>

A significant part of research in molecular imprinting has been focused on increasing the strength of intermolecular interactions between template and functional monomers.<sup>9,17,18</sup> In contrast, there is barely any report discussing the impact of radical initiator on molecular imprinting effect.<sup>19</sup> Taking precipitation polymerization into account, under a standard molecular imprinting condition, one can expect that a significant portion of cross-linking reaction can lead to non-specific particles, because the active radicals generated from the initiator have no affinity for the template (Figure 1A). Only when an active radical reacts with the template-bound functional monomer, an imprinted molecular binding site will start to form (Figure 1A). Based on this consideration, we propose that a functionalized initiator may be used to prepare MIPs without requiring commonly used functional monomers. Besides simplifying the reaction components, the functionalized initiator may help to reduce the amount of non-specific polymer particles, because the cross-linking reaction will take place in the vicinity of the

**FIGURE 1** Formation of specific MIP particles in precipitation polymerization system using (A) traditional radical initiator and (B) functionalized radical initiator. T: template; F: functional monomer; X: cross-linking monomer; I: initiator; F<sub>i</sub>: functionalized initiator. Non-specific particle is represented by the solid circle. For simplicity, only template-bound functional monomer and functionalized initiator are presented



**FIGURE 2** Chemical structures of propranolol, functional initiator (ACVA), and cross-linking monomer (TRIM) used in this work



bound molecular template, leading to formation of template-imprinted sites (Figure 1B).

In this work, we use a well-investigated molecular template propranolol to demonstrate the feasibility of non-covalent molecular imprinting using functionalized initiator (Figure 2). Propranolol was chosen as the model because it is a chiral therapeutic drug. Propranolol enantiomer is commercially available and can be used as a probe to investigate chiral selectivity of the imprinted polymers. As functionalized initiator, we decided to use 4,4'-azobis(4-cyanovaleric) acid (ACVA)<sup>20</sup> because its carboxyl group can form hydrogen bond interactions with propranolol. Trimethylolpropane trimethacrylate (TRIM) was used as the cross-linking monomer. The precipitation polymerization was carried out in acetonitrile. The polymer particles were purified following standard workup procedures before the molecular recognition characteristics were investigated.

## 2 | MATERIALS AND METHODS

### 2.1 | Materials

(*R,S*)-Propranolol hydrochloride (99%), (*S*)-propranolol hydrochloride (99%), and (*R*)-propranolol hydrochloride (99%) supplied by Fluka (Dorset, UK) were converted into the free base form before use. Trimethylolpropane trimethacrylate (TRIM, technical grade), pindolol (98%), metoprolol (97%), atenolol (98%), and timolol (98%) were purchased from Sigma-Aldrich (Dorset, UK). Methanol ( $\geq 99.9\%$ ), acetic acid (glacial, 100%), acetone (98%), acetonitrile (99.7%), and 4,4'-azobis(4-cyanovaleric) acid (98%, ACVA) were purchased from Merck (Darmstadt, Germany). ACVA was recrystallized from methanol before use. Other chemicals were analytical grade and were used as received.

### 2.2 | Preparation of MIP particles

MIP particles were synthesized using one-step precipitation polymerization, as shown in Figure 2. Briefly, the template molecule, (*R,S*)-propranolol (34.25 mg, 0.13 mmol) was dissolved in 10-mL acetonitrile in a one-neck round bottomed flask. After adding 74.3 mg (0.27 mmol) of ACVA and 161  $\mu$ L (0.51 mmol) of TRIM, the solution was purged with a gentle flow of nitrogen gas for 5 minutes and then sealed. The one-neck round bottomed flask was transferred into a Stovall HO-10 Hybridization Oven. Then the polymerization was carried out at 60°C for 24 hours while the flask was rotated at a speed of 20 rpm. Finally, the polymer particles were collected by

centrifugation, washed with methanol/acetic acid (9:1, v/v) repeatedly to remove the template. The polymer particles were finally washed with acetone and dried in a vacuum desiccator overnight. Non-imprinted polymer (NIP) was synthesized following the same procedure without adding the template. An enantiomer-imprinted MIP (sMIP) was synthesized using (*S*)-propranolol as the template under the same condition.

### 2.3 | Characterization

Field emission scanning electron microscopy (FESEM; JSM-6700F, operated at 10 kV; Japan) and Fourier transformation infrared spectrometry (FT-IR; Nicolet iS5; USA) were used to characterize the morphologies and structures of the samples. Fluorescence spectrometer (Quanta Master C-60/2000, excitation wavelength at 292 nm; USA) was used to determine the binding properties of the MIP and NIP particles.

### 2.4 | Binding experiments

#### 2.4.1 | Kinetic binding experiments

MIP or NIP particles (2.0 mg) were added to 2.0 mL of (*R,S*)-propranolol solution with an initial concentration ( $C_0$ ) of 10.0  $\mu$ M. The mixtures were stirred on a rocking table at room temperature. At different times, the samples were centrifuged to sediment the polymer particles, and the concentration ( $C_t$ ) of the free (*R,S*)-propranolol in the supernatant was determined using fluorescence spectrometer.

The amount of bound propranolol ( $Q$ , mg g<sup>-1</sup>) was calculated according to Equation (1):

$$Q = \frac{V(C_0 - C_t)}{m} \times 10^3 M_r, \quad (1)$$

where  $V$  (mL) and  $m$  (mg) are the volume of the (*R,S*)-propranolol solution and the mass of the MIP or NIP particles and  $M_r$  is the molecular weight of (*R,S*)-propranolol.

#### 2.4.2 | Binding isotherm

Six aliquots of MIP or NIP particles (2.0 mg) were introduced into separate microcentrifuge tubes. Then 2.0 mL of (*R,S*)-propranolol solution with concentration ( $C_0$ ) of 5.0  $\mu$ M, 10.0  $\mu$ M, 20.0  $\mu$ M, 40.0  $\mu$ M, 60.0  $\mu$ M, 80.0  $\mu$ M, and 100.0  $\mu$ M was added into each centrifuge tube. The

samples were stirred on a rocking table at room temperature. After stirring for 90 minutes, the equilibrium concentration of the unbound (*R,S*)-propranolol ( $C_e$ ,  $\mu\text{M}$ ) was determined by fluorescence spectrometer. The equilibrium binding ( $Q_e$ ,  $\text{mg g}^{-1}$ ) was calculated according to Equation (2)<sup>21,22</sup>:

$$Q_e = \frac{V(C_0 - C_e)}{m} \times 10^3 M_r \quad (2)$$

### 2.4.3 | Regeneration and reusability of MIP particles

MIP or NIP particles (2.0 mg) were added to a solution of (*R,S*)-propranolol in 2.0 mL of acetonitrile with a concentration of 10.0  $\mu\text{M}$ . After incubation for 90 minutes at room temperature, the amount of free (*R,S*)-propranolol was quantified by fluorescence spectrometer. The MIP or NIP particles were subsequently washed with methanol/acetic acid (9:1, v/v) to remove the bound (*R,S*)-propranolol. The polymer particles were finally washed with acetone and dried in a vacuum desiccator. The adsorption and desorption cycle was repeated using the regenerated MIP or NIP particles.

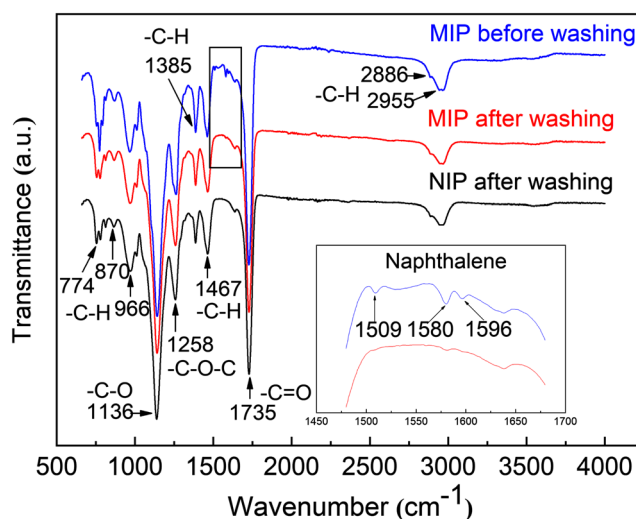
### 2.5 | Chiral selectivity of enantiomer-imprinted polymer

(*S*)-Propranolol-imprinted polymer particles (sMIP) or NIP particles (2.0 mg) were added into an enantiomer solution of (*S*)- or (*R*)-propranolol in 2.0 mL of acetonitrile with a concentration of 10.0  $\mu\text{M}$ . After incubation for 90 minutes at room temperature, the amount of (*S*)- or (*R*)-propranolol bound to sMIP and NIP particles was quantified by fluorescence intensity measurement.

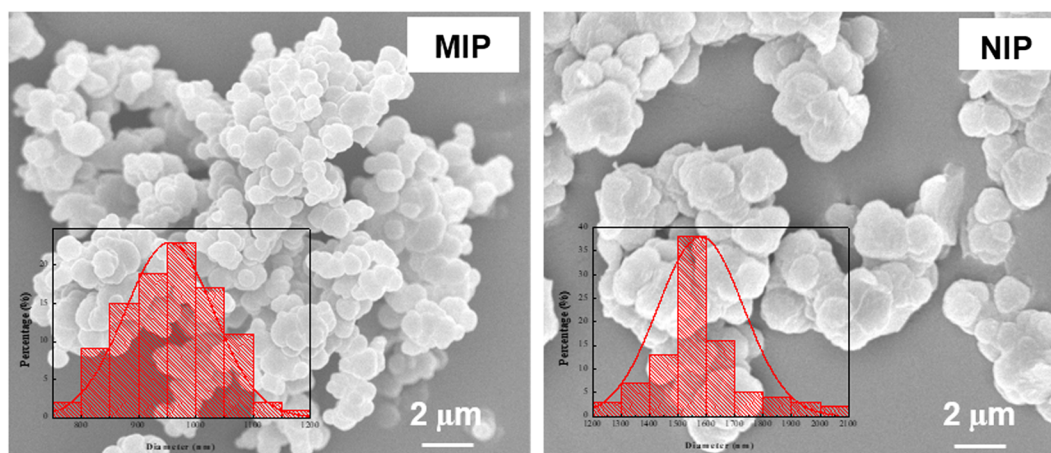
## 3 | RESULTS AND DISCUSSION

### 3.1 | Characterization of MIP particles

Using ACVA as a functionalized initiator and TRIM as the cross-linking monomer, the molecular imprinting reaction carried out in acetonitrile resulted in microspheres with an average diameter of 0.95  $\mu\text{m}$ , as shown in Figure 3. Under the same polymerization condition, the NIP particles are larger, with an average diameter of 1.6  $\mu\text{m}$  as measured from the SEM image (Figure 3). The difference of particle size between the MIP and NIP particles is due to the presence of the template molecule in the imprinting system. This phenomenon has been observed in our previous studies where propranolol was used as the molecular template, and MAA was used as functional monomer to prepare MIP microspheres by precipitation polymerization.<sup>15</sup> The presence of propran-



**FIGURE 4** FT-IR spectra of NIP particles and MIP particles before and after template removal



**FIGURE 3** SEM images of MIP and NIP particles prepared using ACVA as functionalized initiator

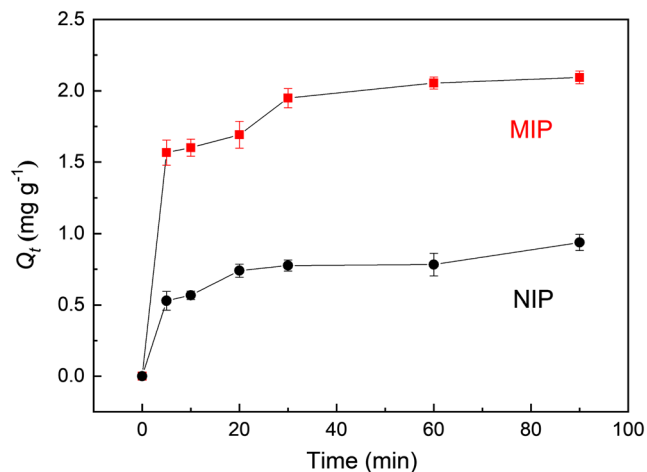
olol in the reaction mixture affected the particle nucleation and growth, thereby caused the MIP particles to become smaller.

FT-IR analysis was used to investigate the functional groups in the MIP and NIP particles (Figure 4). For all the polymer samples, obvious absorption bands at 2955, 2886, 1735, 1467, 1385, 1258, 1136, 966, 870, and 774  $\text{cm}^{-1}$  are observed and can be assigned to the  $-\text{C}-\text{H}$ ,  $-\text{C}=\text{O}$ ,  $-\text{O}-\text{H}$  and  $-\text{C}-\text{O}$  structures, which are from the functional initiator ACVA and the cross-linking monomer TRIM. Compared with the FT-IR spectra of ACVA and TRIM shown in Figure S1, the  $-\text{C}=\text{C}$  band at 1636  $\text{cm}^{-1}$  from the polymer particles has weakened substantially, suggesting that the cross-linking polymerization has taken place during the imprinting reaction. The change of IR spectrum of the MIP particles before and after template removal, in particular for the naphthalene bands at 1596, 1580, and 1509  $\text{cm}^{-1}$ , indicates that the template has been removed after the washing steps.<sup>23</sup>

## 3.2 | Binding characteristics of MIP particles

### 3.2.1 | Binding kinetics

The kinetics of template binding is shown in Figure 5. In the initial stage, the amount of propranolol bound increases quickly. After 30 minutes, the uptake of propranolol by MIP and NIP increases more slowly. At the beginning, because of the abundance of unoccupied imprinted cavities, the template molecules can be easily taken up by the cavities present on the polymer surface, leading to a rapid adsorption of propranolol.<sup>24</sup> After 90 minutes, the propranolol binding to the MIP particles



**FIGURE 5** Kinetic binding curves of MIP and NIP for adsorption of propranolol in acetonitrile

reached the equilibrium value of 2.10  $\text{mg g}^{-1}$ . The NIP particles exhibit similar kinetic profile but have a lower equilibrium binding (0.94  $\text{mg g}^{-1}$ ) due to the absence of imprinted cavities.<sup>25</sup> For the NIP particles, owing to the randomly distributed functional groups, some propranolol binding was observed.

To study the kinetics of propranolol binding with MIP and NIP, pseudo-first-order and pseudo-second-order kinetic models (Equations (3) and (4)) were used to fit the experimental data:<sup>26,27</sup>

$$\lg(Q_e - Q_t) = \lg Q_e - \frac{k_1}{2.303} t, \quad (3)$$

$$\frac{t}{Q_t} = \frac{1}{k_2 Q_e^2} + \frac{t}{Q_e}, \quad (4)$$

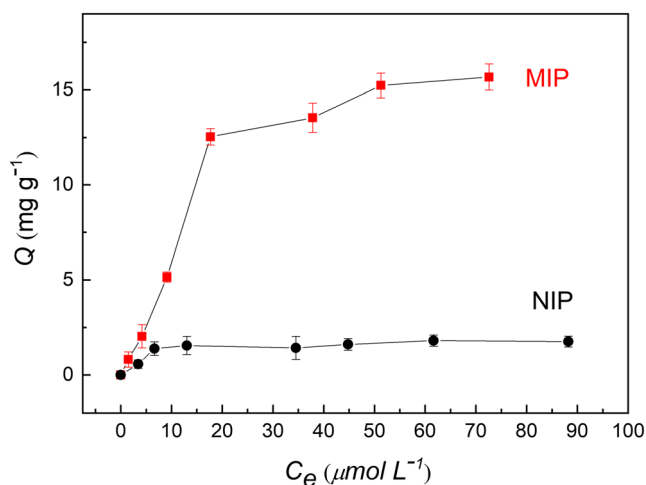
where  $Q_e$  ( $\text{mg g}^{-1}$ ) and  $Q_t$  ( $\text{mg g}^{-1}$ ) are the amount of adsorption at equilibrium and the amount of adsorption at time  $t$  (min), respectively.  $k_1$  ( $\text{min}^{-1}$ ) and  $k_2$  ( $\text{g mg}^{-1} \text{min}^{-1}$ ) are the pseudo-first-order and pseudo-second-order rate constants of adsorption, respectively.

The linear fitting results are shown in Figure S2, and the calculated results are presented in Table S1. The values of correlation coefficient ( $R^2$ ) of pseudo-second-order model for MIP and NIP are higher than those for the pseudo-first-order model and are closer to 1. In addition, the calculated  $Q_{e, cal}$  values from pseudo-second-order model are close to the experimental data ( $Q_{e, exp}$ ). The data illustrate that pseudo-second-order mechanism is more suitable to describe the adsorption kinetics than pseudo-first-order model, and the potential rate-limiting step in (*R,S*)-propranolol binding is the chemical adsorption involving specific molecular interactions with the imprinted cavities.<sup>28-31</sup>

### 3.2.2 | Adsorption isotherm

The adsorption isotherm represents the relationship between the equilibrium concentration and the amount of (*R,S*)-propranolol bound to the MIP and NIP particles. As can be seen in Figure 6, with increasing (*R,S*)-propranolol concentration, the equilibrium adsorption on the MIP particles increases rapidly. The amount of (*R,S*)-propranolol bound on the MIP particles is significantly higher than on the NIP particles, suggesting that the imprinted sites in the MIP particles have higher affinity for the template molecule.

Langmuir and Freundlich isothermal models were used to fit the data of equilibrium binding of (*R,S*)-propranolol on MIP and NIP particles. The Langmuir and Freundlich isothermal equations are as follows<sup>26,27</sup>:



**FIGURE 6** Adsorption isotherm of (*R,S*)-propranolol on MIP and NIP particles measured in acetonitrile

$$\frac{C_e}{Q_e} = \frac{C_e}{Q_m} + \frac{1}{K_L Q_m}, \quad (5)$$

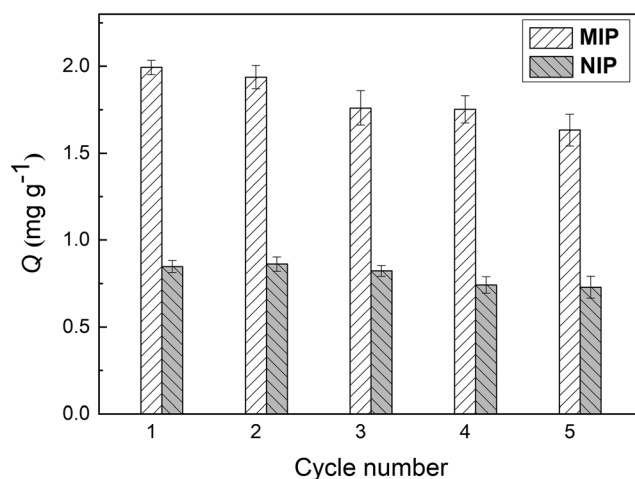
$$\lg Q_e = \frac{1}{n} \lg C_e + \lg K_F, \quad (6)$$

where  $C_e$  ( $\mu\text{M}$ ) and  $Q_e$  ( $\text{mg g}^{-1}$ ) are the equilibrium concentration and the amount of bound (*R,S*)-propranolol, respectively,  $Q_m$  ( $\text{mg g}^{-1}$ ) is the maximum adsorption capacity, and  $K_L$  is the Langmuir constant.  $K_F$  and  $n$  are the Freundlich adsorption equilibrium constants.

The fitting results are shown in Figure S3 and Table S2. For MIP, the experimental data fit better with the Freundlich isotherm than with the Langmuir model, as indicated by the correlation values ( $R^2$ ). The results suggest that the interaction between (*R,S*)-propranolol and the imprinted sites is not homogeneous. For the NIP particles however, the correlation value of the Langmuir fitting ( $R^2 = 0.9890$ ) is higher than that of the Freundlich fitting ( $R^2 = 0.6347$ ), suggesting that the adsorption of (*R,S*)-propranolol on the NIP takes place mainly on particle surface.

### 3.2.3 | Regeneration

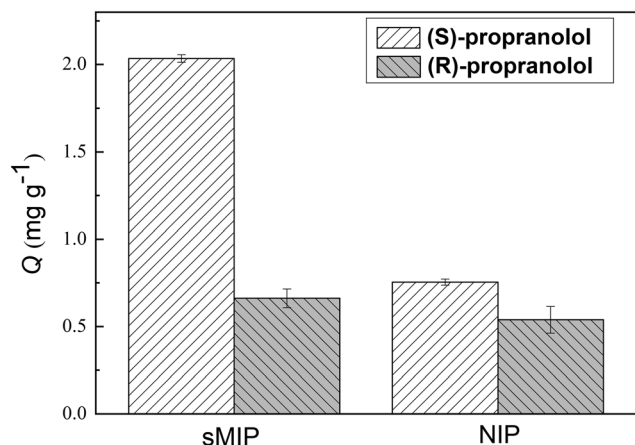
To investigate the stability and regeneration ability of MIP, adsorption-desorption cycles were repeated five times using the same polymer particles. As observed in Figure 7, the uptake of (*R,S*)-propranolol only declined slightly with the recycled particles. After five times of use, the (*R,S*)-propranolol binding to the MIP particles remained at a high level (about 82% of the initial binding). Therefore, the imprinted polymer particles are possible to be regenerated and can be reused.



**FIGURE 7** Regeneration of MIP and NIP particles for adsorption (*R,S*)-propranolol in acetonitrile

### 3.2.4 | Chiral-selective molecular recognition

For many chiral pharmacological products, the therapeutic effects of enantiomers can be dramatically different. It is therefore useful to prepare MIPs with chiral-selective molecular recognition property. To verify that the functional initiator ACVA can be used to produce chiral-selective MIPs, a new imprinted polymer (sMIP) was synthesized using (*S*)-propranolol as the template. The structure characterization data (Figure S4) and molecular binding results (Figure S5) suggest that the chiral imprinted polymer was obtained successfully. The adsorption of (*R*)- and (*S*)-propranolol on the sMIP and the NIP particles are shown in Figure 8. It is clear that the adsorption of (*S*)-propranolol on sMIP ( $2.03 \text{ mg g}^{-1}$ ) is much higher



**FIGURE 8** Adsorption capacities of sMIP and NIP for adsorption of (*S*)- and (*R*)-propranolol in acetonitrile

than the adsorption of (*R*)-propranolol (0.66 mg g<sup>-1</sup>). The difference of adsorption between the two enantiomers can be attributed to the molecule matching of (*S*)-propranolol to the imprinted cavities.<sup>32,33</sup> The imprinted cavities formed by the template (*S*)-propranolol are not able to accommodate (*R*)-propranolol due to the spatial distribution of its functional groups. Formation of the chiral-selective binding sites during the imprinting process is most likely controlled by the hydrogen bond interactions between the carboxyl group in ACVA and the ether, hydroxyl, and amine groups in (*S*)-propranolol. Owing to the presence of some carboxyl groups on the polymer surface, some (*R*)-propranolol were found to adsorb on the sMIP and NIP particles. Based on the unambiguous chiral selectivity exhibited by the sMIP, it is obvious that the use of functionalized initiator for noncovalent molecular imprinting can lead to high selectivity MIP materials.

#### 4 | CONCLUSIONS

In this work, we have developed a new method to synthesize molecularly imprinted polymers using ACVA as both functional monomer and radical initiator. The obtained MIP showed superior selective recognition ability and recyclability for the adsorption of (*R,S*)-propranolol. The adsorption of (*R,S*)-propranolol on the MIP reached equilibrium within 90 minutes, and the adsorption capacity of the MIP was significantly higher than that of NIP. In addition, the single enantiomer-imprinted sMIP exhibited unambiguous chiral selectivity for (*S*)-propranolol. This type of chiral-selective MIPs may be used to achieve chiral separation of enantiomers commonly encountered in production of pharmaceuticals and other fine chemical products.

#### ACKNOWLEDGEMENTS

This work was supported by the Swedish Foundation for International Cooperation in Research and Higher Education (grant number CH2015-6254), the European Commission (project RECOPHARMA, grant number 778266), the National Natural Science Foundation of China (U1610255, U1607120, 51603142, and 21706170), the National Key Research and Development Program of China (2017YFB0603104), and the Key R&D Program of Shanxi Province (International Cooperation, 201903D421077).

#### ORCID

Lei Ye  <https://orcid.org/0000-0002-3646-4072>

#### REFERENCES

1. Pan J, Chen W, Ma Y, Pan G. Molecularly imprinted polymers as receptor mimics for selective cell recognition. *Chem Soc Rev*. 2018;47(15):5574-5587.
2. Gui R, Jin H, Guo H, Wang Z. Recent advances and future prospects in molecularly imprinted polymers-based electrochemical biosensors. *Biosens Bioelectron*. 2018;100:56-70.
3. Ye L, Mosbach K. Molecularly imprinting: synthetic materials as substitutes for biological antibodies and receptors. *Chem Mater*. 2008;20(3):859-868.
4. Haupt K, Mosbach K. Molecularly imprinted polymers and their use in biomimetic sensors. *Chem Rev*. 2000;100(7):2495-2504.
5. Adumitrăchioaie A, Tertis M, Cernat A, Săndulescu R, Cristea C. Electrochemical methods based on molecularly imprinted polymers for drug detection. A review. *Int J Electrochem Sci*. 2018;13:2556-2576.
6. Gama MR, Bottoli CBG. Molecularly imprinted polymers for bioanalytical sample preparation. *J Chromatogr B*. 2017;1043:107-121.
7. Ye L. Molecularly imprinted polymers with multi-functionality. *Anal Bioanal Chem*. 2016;408(7):1727-1733.
8. Li Q, Jiang L, Kamra T, Ye L. Synthesis of fluorescent molecularly imprinted nanoparticles for turn-on fluorescence assay using one-pot synthetic method and a preliminary microfluidic approach. *Polymer*. 2018;138:352-358.
9. Günter W, Karsten K. Stoichiometric noncovalent interaction in molecular imprinting. *Bioseparation*. 2001;10:257-276.
10. Mosbach K. Molecular imprinting. *Trends Biochem Sci*. 1994;19(1):9-14.
11. Chen L, Wang X, Lu W, Wu X, Li J. Molecular imprinting: perspectives and applications. *Chem Soc Rev*. 2016;45(8):2137-2211.
12. Ansell R, Mosbach K. Magnetic molecularly imprinted polymer beads for drug radioligand binding assay. *Analyst*. 1998;123(7):1611-1616.
13. Shen X, Ye L. Interfacial molecular imprinting in nanoparticle-stabilized emulsions. *Macromolecules*. 2011;44(14):5631-5637.
14. Shen X, Ye L. Molecular imprinting in Pickering emulsions: a new insight into molecular recognition in water. *Chem Commun*. 2011;47(37):10359-10361.
15. Zhou T, Jørgensen L, Matthebjerg MA, Chronakis IS, Ye L. Molecularly imprinted polymer beads for nicotine recognition prepared by RAFT precipitation polymerization: a step forward towards multi-functionalities. *RSC Advances*. 2014;4(57):30292-30299.
16. Long Y, Philip JYN, Schillén K, Liu F, Ye L. Insight into molecular imprinting in precipitation polymerization systems using solution NMR and dynamic light scattering. *J Mol Recogn*. 2011;24(4):619-630.
17. Sibrian-Vazquez M, Spivak DA. Molecular imprinting made easy. *J Am Chem Soc*. 2004;126(25):7827-7833.
18. Shoravi S, Olsson GD, Karlsson BC, Nicholls IA. On the influence of crosslinker on template complexation in molecularly imprinted polymers: a computational study of pre-polymerization mixture events with correlations to template-polymer recognition behavior and NMR spectroscopic studies. *Int J Mol Sci*. 2014;15(6):10622-10634.

19. Holdsworth C, Lim KF, Katselas A, Ye L. (n.d.)Molecular imprinting sans functional monomer. The 10<sup>th</sup> International Conference on Molecular Imprinting. June 24-28, Jerusalem, Israel.
20. Arnold FH, Sundaresan V. Adsorbents for amino acid and peptide separation. U.S. Patent 5,786,428, Jul. 28, 1998.
21. Liu W, Liu X, Yang Y, Zhang Y, Xu B. Selective removal of benzothiophene and dibenzothiophene from gasoline using double-template molecularly imprinted polymers on the surface of carbon microspheres. *Fuel*. 2014;117:184-190.
22. Liu W, Qin L, Shi W, et al. Molecular imprinted polymers on the surface of porous carbon microspheres for capturing dibenzothiophene. *Microchim Acta*. 2016;183(3):1153-1160.
23. Gong H, Hajizadeh S, Jiang L, Ma H, Ye L. Dynamic assembly of molecularly imprinted polymer nanoparticles. *J Colloid Interface Sci*. 2018;509:463-471.
24. Liu W, Qin L, Yang Y, Liu X, Xu B. Synthesis and characterization of dibenzothiophene imprinted polymers on the surface of iniferter-modified carbon microspheres. *Mater Chem Phys*. 2014;148(3):605-613.
25. Pan G, Zhang Y, Ma Y, Li C, Zhang H. Efficient one-pot synthesis of water-compatible molecularly imprinted polymer microspheres by facile RAFT precipitation polymerization. *Angew Chem Int Ed*. 2011;50(49):11731-11734.
26. Zhou Z, Kong D, Zhu H, et al. Preparation and adsorption characteristics of an ion-imprinted polymer for fast removal of Ni (II) ions from aqueous solution. *J Hazard Mater*. 2018;341:355-364.
27. Hua S, Zhao L, Cao L, Wang X, Gao J, Xu C. Fabrication and evaluation of hollow surface molecularly imprinted polymer for rapid and selective adsorption of dibenzothiophene. *Chem Eng J*. 2018;345:414-424.
28. Xu C, Ye L. Clickable molecularly imprinted nanoparticles. *Chem Commun*. 2011;47(21):6096-6098.
29. Xu C, Shen X, Ye L. Molecularly imprinted magnetic materials prepared from modular and clickable nanoparticles. *J Mater Chem*. 2012;22(15):7427-7433.
30. Shen X, Xu C, Ye L. Imprinted polymer beads enabling direct and selective molecular separation in water. *Soft Matter*. 2012; 8(27):7169-7176.
31. Hajizadeh S, Xu C, Kirsebom H, Ye L, Mattiasson B. Cryogelation of molecularly imprinted nanoparticles: a macroporous structure as affinity chromatography column for removal of  $\beta$ -blockers from complex samples. *J Chromatogr A*. 2013;1274:6-12.
32. Maier NM, Lindner W. Chiral recognition applications of molecularly imprinted polymers: a critical review. *Anal Bioanal Chem*. 2007;389(2):377-397.
33. Ramström O, Ye L, Gustavsson P-E. Chiral recognition by molecularly imprinted polymers in aqueous media. *Chromatographia*. 1998;48(3-4):197-202.

### SUPPORTING INFORMATION

Additional supporting information may be found online in the Supporting Information section at the end of this article.

**How to cite this article:** Liu W, Holdsworth C, Ye L. Synthesis of molecularly imprinted polymers using a functionalized initiator for chiral-selective recognition of propranolol. *Chirality*. 2020;32:370-377. <https://doi.org/10.1002/chir.23167>