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The structure of the aluminium-abundant γ -brass-type $\text{Al}_{8.6}\text{Mn}_{4.4}$

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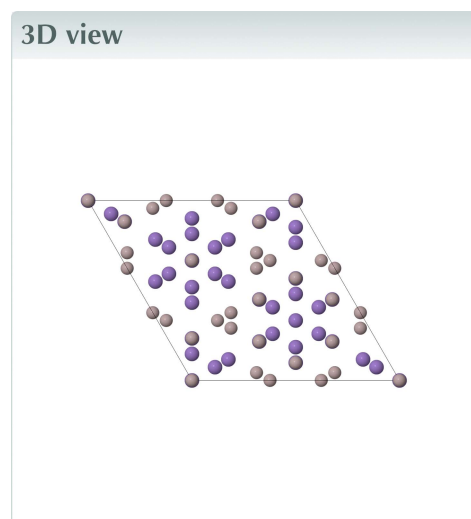
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Keywords: crystal structure; Al–Mn; intermetallic; γ -brass phase.

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Structural data: full structural data are available from iucrdata.iucr.org

An aluminium-abundant $\text{Al}_8\text{Mn}_5/\gamma$ -brass-type intermetallic with formula $\text{Al}_{8.6}\text{Mn}_{4.4}$, which is isotypic with $\gamma\text{-Al}_8\text{Cr}_5$ and $\gamma\text{-Al}_8\text{V}_5$, was discovered by high-temperature sintering of an Al/Mn mixture with initial composition Al_2Mn . Structure analysis revealed that one special position (Wyckoff site $18h$ in space group $R\bar{3}m$) is shared by Al and Mn, with refined site occupancy factors of 0.7 and 0.3, respectively. The present low-temperature Al_8Mn_5 -type phase crystallizes in the centrosymmetric space group $R\bar{3}m$ (No. 166), rather than $R3m$ (No. 160) as previously reported for the same intermetallic characterized by TEM measurements [Zeng *et al.* (2018). *Acta Mater.* **153**, 364–376].



Structure description

The γ -brasses are common phases with rhombohedral symmetry, and have been observed in many systems, including the Al–Cr, Al–Mn, Al–Cu, Ga–Cr, Ga–Mn and Ga–Fe mixtures (Bradley & Lu, 1937; Meissner *et al.*, 1965; Westman, 1965). However, it has long been known that the structure model of the $\gamma\text{-Al}_8\text{Mn}_5$ phase has some conflicts. For example, the Al_8Mn_5 phase was first reported with a hexagonal unit cell ($a = 12.713 \text{ \AA}$, $c = 15.839 \text{ \AA}$) and was believed to be associated with Al_8Cr_5 (Schubert *et al.*, 1960). Subsequently, this structure was checked with the unit-cell parameters $a = 12.630 \text{ \AA}$ and $c = 7.933 \text{ \AA}$ by powder diffraction patterns (Schonover & Mohanty, 1969). In another study, the low-temperature phase Al_8Mn_5 was analysed and considered as a hexagonal structure with unit-cell parameters $a = 7.20 \text{ \AA}$ and $c = 22.95 \text{ \AA}$. In the meantime, a high-temperature Al_8Mn_5 phase was reported (Koch *et al.*, 1960). Further studies were reported on the transformation from the high-temperature Al–Mn phase to the low-temperature Al_8Mn_5 phase, and on the measured metal concentrations, ranging from $\text{Mn}_{48}\text{Al}_{52}$ to $\text{Mn}_{37}\text{Al}_{63}$, with unit-cell parameters in the range $a = 12.598\text{--}12.671 \text{ \AA}$, and $c = 7.911\text{--}7.942 \text{ \AA}$, by powder diffraction patterns (Ellner, 1990). They reached the conclu-



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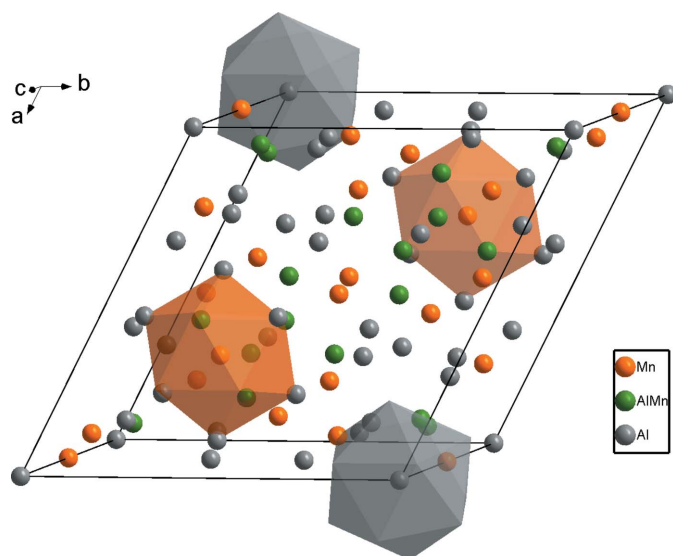


Figure 1
The crystal structure of $\text{Al}_{8.6}\text{Mn}_{4.4}$ with two Mn02 atoms and two Al04 atoms displayed with their coordination environments as polyhedra.

sion that the axial ratio c/a decreases while the molar fraction of aluminium increases. Very recently, the $\text{D8}_{10}\text{-Al}_8\text{Mn}_5$ phase has been found to nucleate on B2-Al(Mn, Fe) particles in

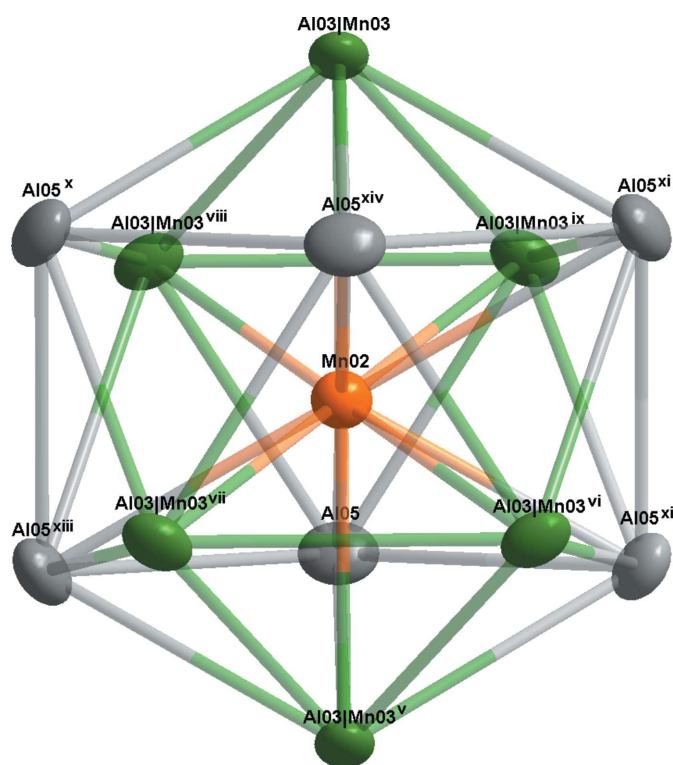


Figure 2
The environment of the Mn02 atom. Displacement ellipsoids are given at the 90% probability level. Symmetry codes: (v) $-x + 4/3, -y + 2/3, -z + 5/3$; (vi) $y + 1/3, -x + y + 2/3, -z + 5/3$; (vii) $x - y + 1/3, x - 1/3, -z + 5/3$; (viii) $-y + 1, x - y, z$; (ix) $-x + y + 1, -x + 1, z$; (x) $-x + y + 1/3, -x + 2/3, z + 2/3$; (xi) $-y + 4/3, x - y + 2/3, z + 2/3$; (xii) $x - y + 1, x, -z + 1$; (xiii) $y, -x + y, -z + 1$; (xiv) $-x + 1, -y + 1, -z + 1$.

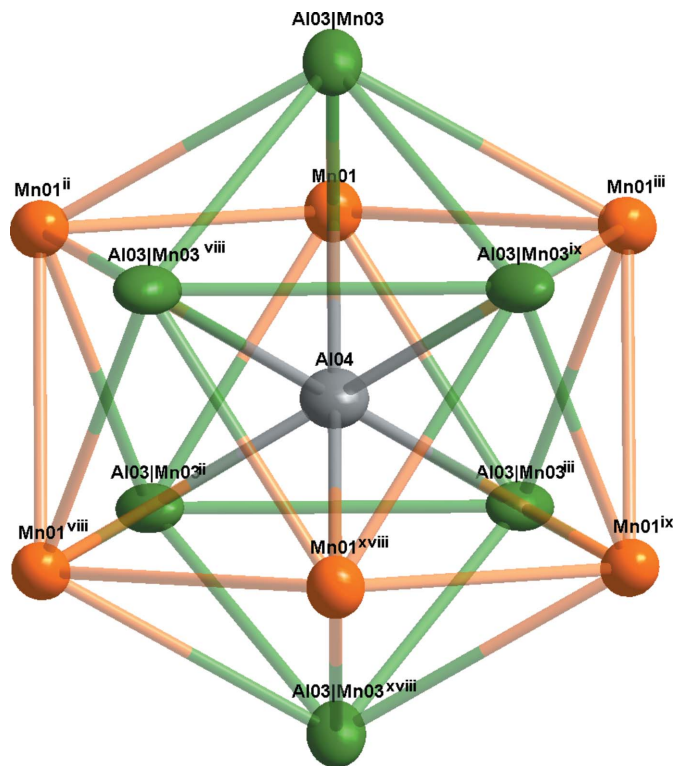


Figure 3
The environment of the Al04 atom. Displacement ellipsoids are given at the 90% probability level. Symmetry codes: (ii) $x - y + 1/3, x - 1/3, -z + 2/3$; (iii) $y + 1/3, -x + y + 2/3, -z + 2/3$; (viii) $-y + 1, x - y, z$; (ix) $-x + y + 1, -x + 1, z$; (xviii) $-x + 4/3, -y + 2/3, -z + 2/3$.

AZ91 magnesium alloys (Zeng *et al.*, 2018). The $\text{D8}_{10}\text{-Al}_8\text{Mn}_5$ structure model closely resembles that described in the present work; however, its composition includes not only Al and Mn, but also other elements such as Fe and Mg.

Although the Al_8Mn_5 intermetallic phase has been reported many times over many years, the atomic coordinates have not so far been determined accurately by single-crystal X-ray diffraction. In the present work, the crystal structure of the low-temperature $\gamma\text{-Al}_8\text{Mn}_5$ -type phase with the refined chemical composition $\text{Al}_{8.6}\text{Mn}_{4.4}$ was determined by single-crystal X-ray diffraction measurements for the first time. Intermetallic $\text{Al}_{8.6}\text{Mn}_{4.4}$ is an aluminium-rich phase compared to $\text{Mn}_{37}\text{Al}_{63}$, and its axial ratio, $c/a = 0.624$ is then slightly reduced ($\text{Mn}_{37}\text{Al}_{63}$: $c/a = 0.626$), in agreement with the results reported by Ellner (1990).

Fig. 1 shows the overall atomic distribution of $\text{Al}_{8.6}\text{Mn}_{4.4}$ in the unit cell. For simplicity, four distorted icosahedra are illustrated here, and the environment of the Mn02 atoms is shown in Fig. 2. The twelve vertices include six Al atoms (Al05) and six co-occupied Al/Mn sites (Al03/Mn03), where the refined site occupancies converged to 0.7 for Al03 and 0.3 for Mn03. In addition, the icosahedron centred at Al04 is shown in Fig. 3; it is constituted of six Mn atoms (Mn01) and six co-occupied Al/Mn sites (Al03/Mn03). In summary, these two icosahedra are packed together and form the main building blocks of $\text{Al}_{8.6}\text{Mn}_{4.4}$.

Table 1
Experimental details.

Crystal data	
Chemical formula	Al _{8.6} Mn _{4.4}
M_r	473.76
Crystal system, space group	Trigonal, $R\bar{3}m:H$
Temperature (K)	296
a, c (Å)	12.6751 (13), 7.9137 (9)
V (Å ³)	1101.1 (3)
Z	6
Radiation type	Mo $K\alpha$
μ (mm ⁻¹)	8.32
Crystal size (mm)	0.09 × 0.06 × 0.04
Data collection	
Diffractometer	Bruker D8 Venture Photon 100 CMOS
Absorption correction	Multi-scan (<i>SADABS</i> ; Bruker, 2015)
T_{\min} , T_{\max}	0.494, 0.746
No. of measured, independent and observed [$I > 2\sigma(I)$] reflections	7162, 323, 298
R_{int}	0.078
$(\sin \theta/\lambda)_{\text{max}}$ (Å ⁻¹)	0.649
Refinement	
$R[F^2 > 2\sigma(F^2)]$, $wR(F^2)$, S	0.046, 0.125, 1.19
No. of reflections	323
No. of parameters	29
$\Delta\rho_{\text{max}}$, $\Delta\rho_{\text{min}}$ (e Å ⁻³)	0.98, -1.23

Computer programs: *APEX3* and *SAINT* (Bruker, 2015), *SHELXT2014/5* (Sheldrick, 2015a), *SHELXL2016/6* (Sheldrick, 2015b), *DIAMOND* (Brandenburg & Putz, 2017) and *publCIF* (Westrip, 2010).

Synthesis and crystallization

The high-purity elements Al (indicated purity 99.8%; 1.080 g) and Mn (indicated purity 99.96%; 1.100 g) were mixed in the stoichiometric ratio 2:1 and ground in an agate mortar. The blended powders were placed into a cemented carbide grinding mound of 9.6 mm diameter and pressed at 4 MPa for about 5 min. The obtained cylindrical block was crushed and a specimen weighing 50.55 mg was selected and subsequently loaded into the crucible of a Netzsch STA 449 C simultaneous thermal analysis instrument. The sample was heated up to 1250°C for 10 min with a heating rate of 20°C min⁻¹, and then slowly cooled to 700°C with a cooling rate of 10°C min⁻¹. Finally, the sample was cooled down to room temperature by switching off the furnace. Suitable pieces of single-crystal grains were selected from the educts for single-crystal X-ray

diffraction experiments. Details of the EDS analysis are given in the supporting information.

Refinement

Table 1 shows the details of data collection and structural refinement. Only one site is co-occupied by Al and Mn atoms (Al03/Mn03). Site occupancies were refined to 0.7 for Al03 and 0.3 for Mn03, and then fixed in the following least-squares cycles. Atoms sharing the same site were constrained to have the same coordinates and displacement parameters. The maximum and minimum residual electron densities in the last difference map are located 0.97 Å from atom Mn01 and 0.85 Å from atom Al05, respectively.

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full crystallographic data

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The structure of the aluminium-abundant γ -brass-type $\text{Al}_{8.6}\text{Mn}_{4.4}$

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Octaluminium pentamanganese

Crystal data

$\text{Al}_{8.6}\text{Mn}_{4.4}$
 $M_r = 473.76$
 Trigonal, $R\bar{3}m:H$
 $a = 12.6751$ (13) Å
 $c = 7.9137$ (9) Å
 $V = 1101.1$ (3) Å³
 $Z = 6$
 $F(000) = 1331$

$D_x = 4.287$ Mg m⁻³
 Mo $K\alpha$ radiation, $\lambda = 0.71073$ Å
 Cell parameters from 3882 reflections
 $\theta = 3.2\text{--}30.4^\circ$
 $\mu = 8.32$ mm⁻¹
 $T = 296$ K
 Graininess, silver
 $0.09 \times 0.06 \times 0.04$ mm

Data collection

Bruker D8 Venture Photon 100 CMOS
 diffractometer
 φ and ω scans
 Absorption correction: multi-scan
 (SADABS; Bruker, 2015)
 $T_{\min} = 0.494$, $T_{\max} = 0.746$
 7162 measured reflections

323 independent reflections
 298 reflections with $I > 2\sigma(I)$
 $R_{\text{int}} = 0.078$
 $\theta_{\max} = 27.5^\circ$, $\theta_{\min} = 3.2^\circ$
 $h = -16 \rightarrow 16$
 $k = -15 \rightarrow 16$
 $l = -10 \rightarrow 10$

Refinement

Refinement on F^2
 Least-squares matrix: full
 $R[F^2 > 2\sigma(F^2)] = 0.046$
 $wR(F^2) = 0.125$
 $S = 1.19$
 323 reflections
 29 parameters
 0 restraints
 Primary atom site location: dual

Secondary atom site location: difference Fourier
 map
 $w = 1/[\sigma^2(F_o^2) + (0.0472P)^2 + 72.2358P]$
 where $P = (F_o^2 + 2F_c^2)/3$
 $(\Delta/\sigma)_{\max} < 0.001$
 $\Delta\rho_{\max} = 0.98$ e Å⁻³
 $\Delta\rho_{\min} = -1.23$ e Å⁻³
 Extinction correction: SHELXL-2016/6
 (Sheldrick, 2015b),
 $F_c^* = kF_c[1 + 0.001x F_c^2 \lambda^3 / \sin(2\theta)]^{-1/4}$
 Extinction coefficient: 0.0015 (3)

Fractional atomic coordinates and isotropic or equivalent isotropic displacement parameters (Å²)

	<i>x</i>	<i>y</i>	<i>z</i>	$U_{\text{iso}}^*/U_{\text{eq}}$	Occ. (<1)
Mn01	0.54960 (7)	0.45040 (7)	0.26408 (19)	0.0082 (5)	
Mn02	0.666667	0.333333	0.833333	0.0082 (8)	
Al03	0.59276 (11)	0.40724 (11)	0.5828 (3)	0.0082 (6)	0.7
Mn03	0.59276 (11)	0.40724 (11)	0.5828 (3)	0.0082 (6)	0.3
Al04	0.666667	0.333333	0.333333	0.0090 (15)	

Al05	0.45078 (13)	0.54922 (13)	0.0926 (4)	0.0101 (7)
Al06	0.333333	0.2900 (3)	0.166667	0.0151 (8)

Atomic displacement parameters (Å²)

	U^{11}	U^{22}	U^{33}	U^{12}	U^{13}	U^{23}
Mn01	0.0079 (6)	0.0079 (6)	0.0085 (8)	0.0038 (6)	−0.0004 (3)	0.0004 (3)
Mn02	0.0086 (11)	0.0086 (11)	0.0072 (17)	0.0043 (6)	0.000	0.000
Al03	0.0090 (9)	0.0090 (9)	0.0046 (10)	0.0031 (9)	−0.0011 (4)	0.0011 (4)
Mn03	0.0090 (9)	0.0090 (9)	0.0046 (10)	0.0031 (9)	−0.0011 (4)	0.0011 (4)
Al04	0.011 (2)	0.011 (2)	0.006 (3)	0.0053 (11)	0.000	0.000
Al05	0.0127 (12)	0.0127 (12)	0.0096 (14)	0.0098 (13)	0.0005 (5)	−0.0005 (5)
Al06	0.0121 (15)	0.0156 (12)	0.0163 (16)	0.0060 (8)	−0.0051 (12)	−0.0026 (6)

Geometric parameters (Å, °)

Mn01—Al05	2.559 (3)	Mn02—Al05 ^{xii}	2.644 (3)
Mn01—Al06	2.5824 (10)	Mn02—Al05 ^{xiii}	2.644 (3)
Mn01—Al06 ⁱ	2.5825 (10)	Mn02—Al05 ^{xiv}	2.644 (3)
Mn01—Al04	2.6278 (15)	Al03—Al04	2.556 (2)
Mn01—Al03 ⁱⁱ	2.6650 (17)	Al03—Al06 ⁱⁱⁱ	2.650 (3)
Mn01—Al03 ⁱⁱⁱ	2.6650 (17)	Al03—Al06 ^{iv}	2.650 (3)
Mn01—Al06 ⁱⁱⁱ	2.667 (2)	Al03—Al05 ^{xi}	2.655 (3)
Mn01—Al06 ^{iv}	2.667 (2)	Al03—Al05 ^x	2.655 (3)
Mn01—Al03	2.695 (3)	Al03—Al05 ^{xiv}	2.741 (4)
Mn01—Mn01 ⁱⁱⁱ	2.7941 (18)	Al03—Al03 ^{ix}	2.810 (4)
Mn01—Mn01 ⁱⁱ	2.7941 (18)	Al03—Al03 ^{viii}	2.810 (4)
Mn02—Al03 ^v	2.562 (2)	Al05—Al05 ^{xv}	2.611 (6)
Mn02—Al03 ^{vi}	2.562 (2)	Al05—Al05 ⁱ	2.832 (4)
Mn02—Al03 ^{vii}	2.562 (2)	Al05—Al05 ^{xvi}	2.832 (4)
Mn02—Al03 ^{viii}	2.562 (2)	Al05—Al06 ⁱ	2.909 (3)
Mn02—Al03 ^{ix}	2.562 (2)	Al05—Al06	2.909 (3)
Mn02—Al03	2.562 (2)	Al06—Al06 ^{iv}	2.804 (2)
Mn02—Al05 ^x	2.644 (3)	Al06—Al06 ^{xvii}	2.804 (2)
Mn02—Al05 ^{xi}	2.644 (3)		
Al05—Mn01—Al06	68.92 (8)	Mn02—Al03—Al03 ^{viii}	56.73 (4)
Al05—Mn01—Al06 ⁱ	68.92 (8)	Al06 ⁱⁱⁱ —Al03—Al03 ^{viii}	163.86 (5)
Al06—Mn01—Al06 ⁱ	135.16 (12)	Al06 ^{iv} —Al03—Al03 ^{viii}	111.76 (7)
Al05—Mn01—Al04	160.01 (9)	Al05 ^{xi} —Al03—Al03 ^{viii}	108.17 (7)
Al06—Mn01—Al04	107.13 (8)	Al05 ^x —Al03—Al03 ^{viii}	58.04 (6)
Al06 ⁱ —Mn01—Al04	107.13 (8)	Mn01 ⁱⁱ —Al03—Al03 ^{viii}	58.18 (5)
Al05—Mn01—Al03 ⁱⁱ	106.00 (8)	Mn01 ⁱⁱⁱ —Al03—Al03 ^{viii}	107.93 (5)
Al06—Mn01—Al03 ⁱⁱ	60.63 (8)	Mn01—Al03—Al03 ^{viii}	107.73 (5)
Al06 ⁱ —Mn01—Al03 ⁱⁱⁱ	118.97 (8)	Al05 ^{xiv} —Al03—Al03 ^{viii}	107.58 (7)
Al04—Mn01—Al03 ⁱⁱ	57.74 (5)	Al03 ^{ix} —Al03—Al03 ^{viii}	60.0
Al05—Mn01—Al03 ⁱⁱⁱ	106.00 (8)	Al03 ^{xviii} —Al04—Al03 ⁱⁱ	66.71 (8)
Al06—Mn01—Al03 ⁱⁱⁱ	118.97 (8)	Al03 ^{xviii} —Al04—Al03 ^{ix}	113.29 (8)

Al06 ⁱ —Mn01—Al03 ⁱⁱⁱ	60.63 (8)	Al03 ⁱⁱ —Al04—Al03 ^{ix}	180.0
Al04—Mn01—Al03 ⁱⁱⁱ	57.74 (5)	Al03 ^{xviii} —Al04—Al03 ⁱⁱⁱ	66.71 (8)
Al03 ⁱⁱ —Mn01—Al03 ⁱⁱⁱ	63.64 (11)	Al03 ⁱⁱ —Al04—Al03 ⁱⁱⁱ	66.71 (8)
Al05—Mn01—Al06 ⁱⁱⁱ	91.44 (7)	Al03 ^{ix} —Al04—Al03 ⁱⁱⁱ	113.29 (8)
Al06—Mn01—Al06 ⁱⁱⁱ	130.82 (5)	Al03 ^{xviii} —Al04—Al03 ^{viii}	113.29 (8)
Al06 ⁱ —Mn01—Al06 ⁱⁱⁱ	64.55 (7)	Al03 ⁱⁱ —Al04—Al03 ^{viii}	113.29 (8)
Al04—Mn01—Al06 ⁱⁱⁱ	104.67 (5)	Al03 ^{ix} —Al04—Al03 ^{viii}	66.71 (8)
Al03 ⁱⁱ —Mn01—Al06 ⁱⁱⁱ	162.37 (7)	Al03 ⁱⁱⁱ —Al04—Al03 ^{viii}	180.00 (10)
Al03 ⁱⁱⁱ —Mn01—Al06 ⁱⁱⁱ	109.58 (7)	Al03 ^{xviii} —Al04—Al03	180.0
Al05—Mn01—Al06 ^{iv}	91.43 (7)	Al03 ⁱⁱ —Al04—Al03	113.29 (8)
Al06—Mn01—Al06 ^{iv}	64.55 (7)	Al03 ^{ix} —Al04—Al03	66.71 (8)
Al06 ⁱ —Mn01—Al06 ^{iv}	130.82 (5)	Al03 ⁱⁱⁱ —Al04—Al03	113.29 (8)
Al04—Mn01—Al06 ^{iv}	104.67 (5)	Al03 ^{viii} —Al04—Al03	66.71 (8)
Al03 ⁱⁱ —Mn01—Al06 ^{iv}	109.58 (7)	Al03 ^{xviii} —Al04—Mn01 ⁱⁱⁱ	118.14 (3)
Al03 ⁱⁱⁱ —Mn01—Al06 ^{iv}	162.37 (7)	Al03 ⁱⁱ —Al04—Mn01 ⁱⁱⁱ	118.14 (3)
Al06 ⁱⁱⁱ —Mn01—Al06 ^{iv}	71.75 (12)	Al03 ^{ix} —Al04—Mn01 ⁱⁱⁱ	61.86 (3)
Al05—Mn01—Al03	142.61 (10)	Al03 ⁱⁱⁱ —Al04—Mn01 ⁱⁱⁱ	62.63 (6)
Al06—Mn01—Al03	111.28 (5)	Al03 ^{viii} —Al04—Mn01 ⁱⁱⁱ	117.37 (6)
Al06 ⁱ —Mn01—Al03	111.28 (5)	Al03—Al04—Mn01 ⁱⁱⁱ	61.86 (3)
Al04—Mn01—Al03	57.37 (6)	Al03 ^{xviii} —Al04—Mn01 ⁱⁱ	118.14 (3)
Al03 ⁱⁱ —Mn01—Al03	105.61 (8)	Al03 ⁱⁱ —Al04—Mn01 ⁱⁱ	62.63 (6)
Al03 ⁱⁱⁱ —Mn01—Al03	105.61 (8)	Al03 ^{ix} —Al04—Mn01 ⁱⁱ	117.37 (6)
Al06 ⁱⁱⁱ —Mn01—Al03	59.22 (5)	Al03 ⁱⁱⁱ —Al04—Mn01 ⁱⁱ	118.14 (3)
Al06 ^{iv} —Mn01—Al03	59.23 (5)	Al03 ^{viii} —Al04—Mn01 ⁱⁱ	61.86 (3)
Al05—Mn01—Mn01 ⁱⁱⁱ	126.73 (2)	Al03—Al04—Mn01 ⁱⁱ	61.86 (3)
Al06—Mn01—Mn01 ⁱⁱⁱ	164.30 (8)	Mn01 ⁱⁱⁱ —Al04—Mn01 ⁱⁱ	115.77 (2)
Al06 ⁱ —Mn01—Mn01 ⁱⁱⁱ	59.33 (7)	Al03 ^{xviii} —Al04—Mn01 ^{viii}	61.86 (3)
Al04—Mn01—Mn01 ⁱⁱⁱ	57.883 (11)	Al03 ⁱⁱ —Al04—Mn01 ^{viii}	61.86 (3)
Al03 ⁱⁱ —Mn01—Mn01 ⁱⁱⁱ	109.05 (6)	Al03 ^{ix} —Al04—Mn01 ^{viii}	118.14 (3)
Al03 ⁱⁱⁱ —Mn01—Mn01 ⁱⁱⁱ	59.10 (5)	Al03 ⁱⁱⁱ —Al04—Mn01 ^{viii}	117.37 (6)
Al06 ⁱⁱⁱ —Mn01—Mn01 ⁱⁱⁱ	56.38 (6)	Al03 ^{viii} —Al04—Mn01 ^{viii}	62.63 (6)
Al06 ^{iv} —Mn01—Mn01 ⁱⁱⁱ	112.33 (9)	Al03—Al04—Mn01 ^{viii}	118.14 (3)
Al03—Mn01—Mn01 ⁱⁱⁱ	58.06 (5)	Mn01 ⁱⁱⁱ —Al04—Mn01 ^{viii}	180.0
Al05—Mn01—Mn01 ⁱⁱ	126.73 (2)	Mn01 ⁱⁱ —Al04—Mn01 ^{viii}	64.23 (2)
Al06—Mn01—Mn01 ⁱⁱ	59.33 (7)	Al03 ^{xviii} —Al04—Mn01 ^{ix}	61.86 (3)
Al06 ⁱ —Mn01—Mn01 ⁱⁱ	164.30 (8)	Al03 ⁱⁱ —Al04—Mn01 ^{ix}	117.37 (6)
Al04—Mn01—Mn01 ⁱⁱ	57.883 (11)	Al03 ^{ix} —Al04—Mn01 ^{ix}	62.63 (6)
Al03 ⁱⁱ —Mn01—Mn01 ⁱⁱ	59.10 (5)	Al03 ⁱⁱⁱ —Al04—Mn01 ^{ix}	61.86 (3)
Al03 ⁱⁱⁱ —Mn01—Mn01 ⁱⁱ	109.05 (6)	Al03 ^{viii} —Al04—Mn01 ^{ix}	118.14 (3)
Al06 ⁱⁱⁱ —Mn01—Mn01 ⁱⁱ	112.33 (9)	Al03—Al04—Mn01 ^{ix}	118.14 (3)
Al06 ^{iv} —Mn01—Mn01 ⁱⁱ	56.38 (6)	Mn01 ⁱⁱⁱ —Al04—Mn01 ^{ix}	64.23 (2)
Al03—Mn01—Mn01 ⁱⁱ	58.06 (5)	Mn01 ⁱⁱ —Al04—Mn01 ^{ix}	180.0
Mn01 ⁱⁱⁱ —Mn01—Mn01 ⁱⁱ	105.61 (6)	Mn01 ^{viii} —Al04—Mn01 ^{ix}	115.77 (2)
Al03 ^v —Mn02—Al03 ^{vi}	66.53 (8)	Al03 ^{xviii} —Al04—Mn01	117.37 (6)
Al03 ^v —Mn02—Al03 ^{vii}	66.53 (8)	Al03 ⁱⁱ —Al04—Mn01	61.86 (3)
Al03 ^{vi} —Mn02—Al03 ^{viii}	66.53 (8)	Al03 ^{ix} —Al04—Mn01	118.14 (3)
Al03 ^v —Mn02—Al03 ^{viii}	113.47 (8)	Al03 ⁱⁱⁱ —Al04—Mn01	61.86 (3)
Al03 ^{vi} —Mn02—Al03 ^{viii}	180.0	Al03 ^{viii} —Al04—Mn01	118.14 (3)

Al03 ^{vii} —Mn02—Al03 ^{viii}	113.47 (9)	Al03—Al04—Mn01	62.63 (6)
Al03 ^v —Mn02—Al03 ^{ix}	113.47 (8)	Mn01 ⁱⁱⁱ —Al04—Mn01	64.23 (2)
Al03 ^{vi} —Mn02—Al03 ^{ix}	113.47 (9)	Mn01 ⁱⁱ —Al04—Mn01	64.23 (2)
Al03 ^{vii} —Mn02—Al03 ^{ix}	180.0	Mn01 ^{viii} —Al04—Mn01	115.77 (2)
Al03 ^{viii} —Mn02—Al03 ^{ix}	66.53 (8)	Mn01 ^{ix} —Al04—Mn01	115.77 (2)
Al03 ^v —Mn02—Al03	180.0	Mn01—Al05—Al05 ^{xv}	66.17 (13)
Al03 ^{vi} —Mn02—Al03	113.47 (8)	Mn01—Al05—Mn02 ^{xix}	135.17 (13)
Al03 ^{vii} —Mn02—Al03	113.47 (8)	Al05 ^{xv} —Al05—Mn02 ^{xix}	158.7 (2)
Al03 ^{viii} —Mn02—Al03	66.53 (8)	Mn01—Al05—Al03 ^{xx}	147.49 (7)
Al03 ^{ix} —Mn02—Al03	66.53 (8)	Al05 ^{xv} —Al05—Al03 ^{xx}	104.81 (15)
Al03 ^v —Mn02—Al05 ^x	118.71 (5)	Mn02 ^{xix} —Al05—Al03 ^{xx}	57.82 (7)
Al03 ^{vi} —Mn02—Al05 ^x	118.71 (5)	Mn01—Al05—Al03 ^{xxi}	147.49 (7)
Al03 ^{vii} —Mn02—Al05 ^x	63.51 (9)	Al05 ^{xv} —Al05—Al03 ^{xxi}	104.81 (15)
Al03 ^{viii} —Mn02—Al05 ^x	61.29 (5)	Mn02 ^{xix} —Al05—Al03 ^{xxi}	57.82 (7)
Al03 ^{ix} —Mn02—Al05 ^x	116.49 (9)	Al03 ^{xx} —Al05—Al03 ^{xxi}	63.92 (12)
Al03—Mn02—Al05 ^x	61.29 (5)	Mn01—Al05—Al03 ^{xiv}	78.39 (10)
Al03 ^v —Mn02—Al05 ^{xi}	118.71 (5)	Al05 ^{xv} —Al05—Al03 ^{xiv}	144.6 (2)
Al03 ^{vi} —Mn02—Al05 ^{xi}	63.51 (9)	Mn02 ^{xix} —Al05—Al03 ^{xiv}	56.78 (8)
Al03 ^{vii} —Mn02—Al05 ^{xi}	118.71 (5)	Al03 ^{xx} —Al05—Al03 ^{xiv}	105.11 (11)
Al03 ^{viii} —Mn02—Al05 ^{xi}	116.49 (9)	Al03 ^{xxi} —Al05—Al03 ^{xiv}	105.11 (11)
Al03 ^{ix} —Mn02—Al05 ^{xi}	61.29 (5)	Mn01—Al05—Mn01 ^{xv}	122.19 (11)
Al03—Mn02—Al05 ^{xi}	61.29 (5)	Al05 ^{xv} —Al05—Mn01 ^{xv}	56.02 (12)
Al05 ^x —Mn02—Al05 ^{xi}	115.24 (5)	Mn02 ^{xix} —Al05—Mn01 ^{xv}	102.64 (10)
Al03 ^v —Mn02—Al05 ^{xii}	61.29 (5)	Al03 ^{xx} —Al05—Mn01 ^{xv}	58.13 (7)
Al03 ^{vi} —Mn02—Al05 ^{xii}	61.29 (5)	Al03 ^{xxi} —Al05—Mn01 ^{xv}	58.13 (7)
Al03 ^{vii} —Mn02—Al05 ^{xii}	116.49 (9)	Al03 ^{xiv} —Al05—Mn01 ^{xv}	159.42 (13)
Al03 ^{viii} —Mn02—Al05 ^{xii}	118.71 (5)	Mn01—Al05—Al05 ⁱ	99.58 (11)
Al03 ^{ix} —Mn02—Al05 ^{xii}	63.51 (9)	Al05 ^{xv} —Al05—Al05 ⁱ	127.52 (4)
Al03—Mn02—Al05 ^{xii}	118.71 (5)	Mn02 ^{xix} —Al05—Al05 ⁱ	57.62 (2)
Al05 ^x —Mn02—Al05 ^{xii}	180.0	Al03 ^{xx} —Al05—Al05 ⁱ	109.39 (8)
Al05 ^{xi} —Mn02—Al05 ^{xii}	64.76 (5)	Al03 ^{xxi} —Al05—Al05 ⁱ	59.82 (8)
Al03 ^v —Mn02—Al05 ^{xiii}	61.29 (5)	Al03 ^{xiv} —Al05—Al05 ⁱ	56.87 (10)
Al03 ^{vi} —Mn02—Al05 ^{xiii}	116.49 (9)	Mn01 ^{xv} —Al05—Al05 ⁱ	114.36 (13)
Al03 ^{vii} —Mn02—Al05 ^{xiii}	61.29 (5)	Mn01—Al05—Al05 ^{xvi}	99.58 (11)
Al03 ^{viii} —Mn02—Al05 ^{xiii}	63.50 (9)	Al05 ^{xv} —Al05—Al05 ^{xvi}	127.52 (4)
Al03 ^{ix} —Mn02—Al05 ^{xiii}	118.71 (5)	Mn02 ^{xix} —Al05—Al05 ^{xvi}	57.62 (2)
Al03—Mn02—Al05 ^{xiii}	118.71 (5)	Al03 ^{xx} —Al05—Al05 ^{xvi}	59.82 (8)
Al05 ^x —Mn02—Al05 ^{xiii}	64.76 (5)	Al03 ^{xxi} —Al05—Al05 ^{xvi}	109.39 (8)
Al05 ^{xi} —Mn02—Al05 ^{xiii}	180.0	Al03 ^{xiv} —Al05—Al05 ^{xvi}	56.87 (10)
Al05 ^{xii} —Mn02—Al05 ^{xiii}	115.23 (5)	Mn01 ^{xv} —Al05—Al05 ^{xvi}	114.36 (13)
Al03 ^v —Mn02—Al05 ^{xiv}	116.49 (9)	Al05 ⁱ —Al05—Al05 ^{xvi}	104.07 (14)
Al03 ^{vi} —Mn02—Al05 ^{xiv}	61.29 (5)	Mn01—Al05—Al06 ⁱ	55.92 (5)
Al03 ^{vii} —Mn02—Al05 ^{xiv}	61.29 (5)	Al05 ^{xv} —Al05—Al06 ⁱ	70.76 (8)
Al03 ^{viii} —Mn02—Al05 ^{xiv}	118.71 (5)	Mn02 ^{xix} —Al05—Al06 ⁱ	118.49 (7)
Al03 ^{ix} —Mn02—Al05 ^{xiv}	118.71 (5)	Al03 ^{xx} —Al05—Al06 ⁱ	153.69 (11)
Al03—Mn02—Al05 ^{xiv}	63.51 (9)	Al03 ^{xxi} —Al05—Al06 ⁱ	91.59 (6)
Al05 ^x —Mn02—Al05 ^{xiv}	64.77 (5)	Al03 ^{xiv} —Al05—Al06 ⁱ	89.87 (8)
Al05 ^{xi} —Mn02—Al05 ^{xiv}	64.77 (5)	Mn01 ^{xv} —Al05—Al06 ⁱ	101.71 (7)

AlO5 ^{xii} —MnO2—AlO5 ^{xiv}	115.23 (5)	AlO5 ⁱ —AlO5—AlO6 ⁱ	60.87 (6)
AlO5 ^{xiii} —MnO2—AlO5 ^{xiv}	115.23 (5)	AlO5 ^{xvi} —AlO5—AlO6 ⁱ	143.81 (17)
AlO4—AlO3—MnO2	101.29 (8)	MnO1—AlO5—AlO6	55.92 (5)
AlO4—AlO3—AlO6 ⁱⁱⁱ	107.27 (7)	AlO5 ^{xv} —AlO5—AlO6	70.75 (8)
MnO2—AlO3—AlO6 ⁱⁱⁱ	132.71 (7)	MnO2 ^{xix} —AlO5—AlO6	118.49 (7)
AlO4—AlO3—AlO6 ^{iv}	107.27 (7)	AlO3 ^{xx} —AlO5—AlO6	91.59 (6)
MnO2—AlO3—AlO6 ^{iv}	132.71 (7)	AlO3 ^{xxi} —AlO5—AlO6	153.69 (11)
AlO6 ⁱⁱⁱ —AlO3—AlO6 ^{iv}	72.31 (13)	AlO3 ^{xiv} —AlO5—AlO6	89.87 (8)
AlO4—AlO3—AlO5 ^{xi}	109.07 (7)	MnO1 ^{xv} —AlO5—AlO6	101.71 (7)
MnO2—AlO3—AlO5 ^{xi}	60.89 (7)	AlO5 ⁱ —AlO5—AlO6	143.81 (17)
AlO6 ⁱⁱⁱ —AlO3—AlO5 ^{xi}	74.36 (8)	AlO5 ^{xvi} —AlO5—AlO6	60.87 (6)
AlO6 ^{iv} —AlO3—AlO5 ^{xi}	136.29 (11)	AlO6 ⁱ —AlO5—AlO6	110.28 (11)
AlO4—AlO3—AlO5 ^x	109.07 (7)	MnO1 ^{xvi} —AlO6—MnO1	150.27 (16)
MnO2—AlO3—AlO5 ^x	60.89 (7)	MnO1 ^{xvi} —AlO6—AlO3 ^{xvii}	61.23 (5)
AlO6 ⁱⁱⁱ —AlO3—AlO5 ^x	136.30 (11)	MnO1—AlO6—AlO3 ^{xvii}	141.63 (9)
AlO6 ^{iv} —AlO3—AlO5 ^x	74.36 (8)	MnO1 ^{xvi} —AlO6—AlO3 ⁱⁱ	141.63 (9)
AlO5 ^{xi} —AlO3—AlO5 ^x	114.53 (15)	MnO1—AlO6—AlO3 ⁱⁱ	61.23 (5)
AlO4—AlO3—MnO1 ⁱⁱ	60.40 (5)	AlO3 ^{xvii} —AlO6—AlO3 ⁱⁱ	107.69 (13)
MnO2—AlO3—MnO1 ⁱⁱ	109.51 (6)	MnO1 ^{xvi} —AlO6—MnO1 ^{xvii}	64.29 (6)
AlO6 ⁱⁱⁱ —AlO3—MnO1 ⁱⁱ	117.24 (9)	MnO1—AlO6—MnO1 ^{xvii}	137.27 (7)
AlO6 ^{iv} —AlO3—MnO1 ⁱⁱ	58.15 (5)	AlO3 ^{xvii} —AlO6—MnO1 ^{xvii}	60.90 (8)
AlO5 ^{xi} —AlO3—MnO1 ⁱⁱ	165.50 (11)	AlO3 ⁱⁱ —AlO6—MnO1 ^{xvii}	78.16 (9)
AlO5 ^x —AlO3—MnO1 ⁱⁱ	64.09 (7)	MnO1 ^{xvi} —AlO6—MnO1 ⁱⁱ	137.27 (7)
AlO4—AlO3—MnO1 ⁱⁱⁱ	60.40 (5)	MnO1—AlO6—MnO1 ⁱⁱ	64.29 (6)
MnO2—AlO3—MnO1 ⁱⁱⁱ	109.51 (6)	AlO3 ^{xvii} —AlO6—MnO1 ⁱⁱ	78.16 (9)
AlO6 ⁱⁱⁱ —AlO3—MnO1 ⁱⁱⁱ	58.14 (5)	AlO3 ⁱⁱ —AlO6—MnO1 ⁱⁱ	60.90 (8)
AlO6 ^{iv} —AlO3—MnO1 ⁱⁱⁱ	117.23 (9)	MnO1 ^{xvii} —AlO6—MnO1 ⁱⁱ	108.25 (12)
AlO5 ^{xi} —AlO3—MnO1 ⁱⁱⁱ	64.09 (7)	MnO1 ^{xvi} —AlO6—AlO6 ^{iv}	111.18 (4)
AlO5 ^x —AlO3—MnO1 ⁱⁱⁱ	165.50 (11)	MnO1—AlO6—AlO6 ^{iv}	59.19 (9)
MnO1 ⁱⁱ —AlO3—MnO1 ⁱⁱⁱ	113.26 (10)	AlO3 ^{xvii} —AlO6—AlO6 ^{iv}	94.07 (10)
AlO4—AlO3—MnO1	60.00 (6)	AlO3 ⁱⁱ —AlO6—AlO6 ^{iv}	106.01 (5)
MnO2—AlO3—MnO1	161.29 (11)	MnO1 ^{xvii} —AlO6—AlO6 ^{iv}	154.14 (16)
AlO6 ⁱⁱⁱ —AlO3—MnO1	59.88 (6)	MnO1 ⁱⁱ —AlO6—AlO6 ^{iv}	56.26 (3)
AlO6 ^{iv} —AlO3—MnO1	59.88 (6)	MnO1 ^{xvi} —AlO6—AlO6 ^{xvii}	59.19 (9)
AlO5 ^{xi} —AlO3—MnO1	122.45 (7)	MnO1—AlO6—AlO6 ^{xvii}	111.18 (4)
AlO5 ^x —AlO3—MnO1	122.45 (7)	AlO3 ^{xvii} —AlO6—AlO6 ^{xvii}	106.00 (5)
MnO1 ⁱⁱ —AlO3—MnO1	62.84 (5)	AlO3 ⁱⁱ —AlO6—AlO6 ^{xvii}	94.07 (10)
MnO1 ⁱⁱⁱ —AlO3—MnO1	62.84 (5)	MnO1 ^{xvii} —AlO6—AlO6 ^{xvii}	56.25 (3)
AlO4—AlO3—AlO5 ^{xiv}	161.01 (12)	MnO1 ⁱⁱ —AlO6—AlO6 ^{xvii}	154.14 (16)
MnO2—AlO3—AlO5 ^{xiv}	59.72 (8)	AlO6 ^{iv} —AlO6—AlO6 ^{xvii}	145.82 (19)
AlO6 ⁱⁱⁱ —AlO3—AlO5 ^{xiv}	87.92 (8)	MnO1 ^{xvi} —AlO6—AlO5	97.07 (11)
AlO6 ^{iv} —AlO3—AlO5 ^{xiv}	87.92 (8)	MnO1—AlO6—AlO5	55.16 (8)
AlO5 ^{xi} —AlO3—AlO5 ^{xiv}	63.31 (7)	AlO3 ^{xvii} —AlO6—AlO5	154.93 (11)
AlO5 ^x —AlO3—AlO5 ^{xiv}	63.31 (7)	AlO3 ⁱⁱ —AlO6—AlO5	97.17 (6)
MnO1 ⁱⁱ —AlO3—AlO5 ^{xiv}	123.08 (5)	MnO1 ^{xvii} —AlO6—AlO5	123.49 (8)
MnO1 ⁱⁱⁱ —AlO3—AlO5 ^{xiv}	123.08 (5)	MnO1 ⁱⁱ —AlO6—AlO5	118.16 (7)
MnO1—AlO3—AlO5 ^{xiv}	139.00 (12)	AlO6 ^{iv} —AlO6—AlO5	81.81 (14)
AlO4—AlO3—AlO3 ^{ix}	56.65 (4)	AlO6 ^{xvii} —AlO6—AlO5	68.22 (8)

Mn02—Al03—Al03 ^{ix}	56.73 (4)	Mn01 ^{xvi} —Al06—Al05 ^{xvi}	55.15 (8)
Al06 ⁱⁱⁱ —Al03—Al03 ^{ix}	111.75 (7)	Mn01—Al06—Al05 ^{xvi}	97.07 (11)
Al06 ^{iv} —Al03—Al03 ^{ix}	163.86 (5)	Al03 ^{xvii} —Al06—Al05 ^{xvi}	97.18 (6)
Al05 ^{xi} —Al03—Al03 ^{ix}	58.04 (6)	Al03 ⁱⁱ —Al06—Al05 ^{xvi}	154.93 (11)
Al05 ^x —Al03—Al03 ^{ix}	108.17 (7)	Mn01 ^{xvii} —Al06—Al05 ^{xvi}	118.16 (7)
Mn01 ⁱⁱ —Al03—Al03 ^{ix}	107.93 (5)	Mn01 ⁱⁱ —Al06—Al05 ^{xvi}	123.49 (8)
Mn01 ⁱⁱⁱ —Al03—Al03 ^{ix}	58.18 (5)	Al06 ^{iv} —Al06—Al05 ^{xvi}	68.22 (8)
Mn01—Al03—Al03 ^{ix}	107.73 (5)	Al06 ^{xvii} —Al06—Al05 ^{xvi}	81.82 (14)
Al05 ^{xiv} —Al03—Al03 ^{ix}	107.58 (7)	Al05—Al06—Al05 ^{xvi}	58.26 (12)
Al04—Al03—Al03 ^{viii}	56.65 (4)		

Symmetry codes: (i) $x-y+2/3, x+1/3, -z+1/3$; (ii) $x-y+1/3, x-1/3, -z+2/3$; (iii) $y+1/3, -x+y+2/3, -z+2/3$; (iv) $-y+2/3, x-y+1/3, z+1/3$; (v) $-x+4/3, -y+2/3, -z+5/3$; (vi) $y+1/3, -x+y+2/3, -z+5/3$; (vii) $x-y+1/3, x-1/3, -z+5/3$; (viii) $-y+1, x-y, z$; (ix) $-x+y+1, -x+1, z$; (x) $-x+y+1/3, -x+2/3, z+2/3$; (xi) $-y+4/3, x-y+2/3, z+2/3$; (xii) $x-y+1, x, -z+1$; (xiii) $y, -x+y, -z+1$; (xiv) $-x+1, -y+1, -z+1$; (xv) $-x+1, -y+1, -z$; (xvi) $y-1/3, -x+y+1/3, -z+1/3$; (xvii) $-x+y+1/3, -x+2/3, z-1/3$; (xviii) $-x+4/3, -y+2/3, -z+2/3$; (xix) $x-1/3, y+1/3, z-2/3$; (xx) $-y+2/3, x-y+1/3, z-2/3$; (xxi) $-x+y+2/3, -x+4/3, z-2/3$.