



Article Photoelectrochemical Properties of Annealed Anodic TiO₂ Layers Covered with CuO_x

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Abstract: In this work, we present a systematic study on the influence of Cu²⁺ ion concentration in the impregnation solution on the morphology, structure, optical, semiconducting, and photoelectrochemical properties of anodic CuO_x-TiO₂ materials. Studied materials were prepared by immersion in solutions with different concentrations of (CH₃COO)₂Cu and subjected to air-annealing at 400 °C, 500 °C, or 600 °C for 2 h. The complex characterization of all studied samples was performed using scanning electron microscopy (SEM), energy dispersive spectroscopy (EDS), X-ray diffraction (XRD), reflectance measurements, Mott–Schottky analyses, and photocurrent measurements. It was found that band gap engineering based on coupling CuO with TiO₂ (E_g~3.3 eV) is an effective strategy to increase the absorption in visible light due to band gap narrowing (CuO_x-TiO₂ materials had E_g~2.4 eV). Although the photoactivity of CuO-TiO₂ materials decreased in the UV range due to the deposition of CuO on the TiO₂ surface, in the Vis range increased up to 600 nm at the same time.

Keywords: titanium oxide; copper oxide; anodization; impregnation; photoelectrochemical activity



Citation: Syrek, K.; Sołtys-Mróz, M.; Pawlik, K.; Gurgul, M.; Sulka, G.D. Photoelectrochemical Properties of Annealed Anodic TiO₂ Layers Covered with CuO_x. *Molecules* **2022**, 27, 4789. https://doi.org/10.3390/ molecules27154789

Academic Editor: Yan'an Gao

Received: 18 June 2022 Accepted: 21 July 2022 Published: 26 July 2022

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1. Introduction

Photoelectrochemical water splitting is considered a promising method for the generation of clean energy. However, there are still many problems connected with this topic, such as the low efficiency of systems and their limited usability for ultraviolet radiation only. Semiconducting nanomaterials seem to be very attractive for this type of application, especially due to their unique geometry and resulting properties. Anodic titanium dioxide nanotubes are often used as photoanodes in the unchanged or modified form with metals, oxides, and other semiconductors [1–3].

A very attractive strategy investigated via a variety of synthesis methods [4–11] is to couple a wide band gap material with copper oxides since both of them (Cu_2O and CuO) have a narrow band gap (~2 eV) [12], which would be beneficial for widening the absorption spectra of TiO₂-based materials into the visible region. Over the years, much attention was devoted to the deposition of copper or its oxides on anodic TiO₂ nanotubes and studying their properties. Table 1 presents examples of copper-modified TiO_2 nanotubes synthesized by different methods, material compositions, and characteristics. As can be seen, the optical properties of CuOx-TiO2 materials are enhanced and the absorption edge position is observed in the visible range at around 650 nm, which is beneficial for photochemical processes under solar illumination. The application of CuO_x -TiO₂ in the photoelectrochemical water splitting experiments requires considering other copper oxide properties, such as conduction and valence band alignment and its conductivity. Anatase or rutile TiO_2 structures are known for their large band gaps of 3.2 eV and 3.0 eV, respectively, and the fact that they can operate only under UV light to excite an electron from the valence band to the conduction band [13]. Therefore, suitable band gap engineering is necessary to utilize visible light for excitation. Both copper oxides ensure the narrowed band gap, and those p-type semiconductors are perfect candidates for creating a junction with an n-type

TiO₂ for enhanced photoelectrochemical properties [14]. Moreover, it is well known that thermal treatment is often necessary to convert amorphous anodic oxides to photoactive structures and has a significant influence on the morphology, crystallinity, and semiconductor properties. For instance, Masudy-Panah et al. [15] reported that the crystallinity and grain size of the CuO thin films are significantly influenced by the annealing temperature. It was shown that higher heat treatment conditions cause a decrease in the grain boundary area over a given distance and enhance photocatalytic water splitting due to a reduction in grain boundary scattering and charge carriers recombination rate.

Method	Final Material	Optical Properties	Ref.
Electrochemical deposition	Cu ₂ O-TiO ₂	Eg~2.17 eV	[4]
SILAR	Cu NPs-TiO ₂	absorption peak at ~570 nm	[5]
Electroplating	Cu-TiO ₂	-	[6]
Sonoelectrochemical	TiO ₂ -Cu ₂ O	enhanced absorption in the visible range	[7]
Electrodeposition followed by anodization	Cu ₂ O-TiO ₂	absorption peak at ~620 nm	[8]
SILAR	CuO-TiO ₂	Eg~2.44 eV	[9]
In-situ anodization	CuO-TiO ₂	Eg~2.65 eV	[10]
Dip-coating followed by calcination	CuO/Cu ₂ O/Cu-TiO ₂	adsorption edge at ~650 nm	[11]

Table 1. Different synthesis methods of copper-modified TiO₂ nanotubes and their optical properties.

In this work, we present a systematic study focusing on the influence of Cu^{2+} ion concentration in the impregnation solution on the morphology, structure, optical, semiconducting, and photoelectrochemical properties of anodic CuO_x -TiO₂ materials. Studied materials were prepared by immersion in solutions with different concentrations of (CH₃COO)₂Cu (10–100 mM) and subjected to air-annealing at 400 °C, 500 °C, or 600 °C for 2 h. A complex characterization of all studied samples was performed using scanning electron microscopy (SEM), energy dispersive spectroscopy (EDS), X-ray diffraction (XRD), reflectance measurements, Mott–Schottky analysis, and photocurrent measurements under monochromatic and solar radiation.

2. Materials and Methods

Titanium foil (95.5% purity, thickness 0.25 mm, Alfa Aesar) was polished electrochemically and chemically before electrochemical oxidation. The electrochemical polishing was conducted in a mixture (60:15:25 in volume) containing acetic acid (98 wt.%), sulfuric acid (98 wt.%), and hydrofluoric acid (40 wt.%) at a constant temperature (\sim 10 °C) and current density $(1.4 \text{ A} \cdot \text{cm}^{-2})$ for 1 min. Afterward, the chemical polishing was performed by immersion of Ti samples into a mixture of hydrofluoric acid (40 wt.%) and nitric acid (65 wt.%) (1:3 in volume) for 10 s. Then, Ti samples were rinsed with water and ethanol, and dried in the stream of hot air. Nanoporous anodic titanium oxide layers were synthesized in an ethylene glycol-based solution containing NH_4F (0.38 wt.%) and H_2O (1.79 wt.%) [16]. Three-step electrolysis was carried out at the constant voltage of 40 V at 20 °C. The first and second anodizing steps were performed for 3 h. After each step, an adhesive tape was used for the mechanical removal of grown oxide layers. The third anodizing step was carried out for 10 min in a freshly prepared electrolyte. During each step, a constant stirring rate of 200 rpm was provided. As-received anodic TiO₂ layers were soaked in copper acetate solutions (10, 25, 50, and 100 mM, pH~6.2). Each sample was immersed for 10 min and then dried at 80 °C for 20 min. The described procedure constituted one full impregnation cycle, which was repeated five times. Afterward, obtained materials were annealed in air at 400 °C, 500 °C, and 600 °C for 2 h using a muffle furnace (FCF 5SHM Z, Czylok) with a heating rate of 2 °C·min⁻¹.

The morphology and chemical composition of synthesized materials were characterized using a field emission scanning electron microscope (FE-SEM/EDS, Hitachi S-4700 with a Noran System 7, Tokyo, Japan). The morphology of non-modified anodic TiO₂ layers obtained at different temperatures with corresponding oxide thicknesses are presented in Figure S1 (Supplementary Materials). The phase composition was determined by using a Rigaku Mini Flex II (Rigaku, Tokyo, Japan) diffractometer with Cu K α radiation (1.54060 Å) at the 2 θ range of 20–60°. UV-Vis diffuse reflectance spectra were measured using a Lambda 750S spectrophotometer (PerkinElmer, Waltham, MA, USA) equipped with an integrating sphere.

Electrochemical and photoelectrochemical measurements were performed in a three-electrode system, where a saturated calomel electrode (SCE), platinum foil, and CuO_x -TiO₂ samples were used as a reference, counter, and working electrodes, respectively. The semiconducting properties of modified anodic TiO₂ layers were studied based on Mott–Schottky analyses performed in the dark, at the constant frequency of 200, 500, and 1000 Hz in a 0.1 M KNO₃ solution using a Gamry Instrument Reference 3000 potentiostat (Gamry Instruments, Warminster, PA, USA). Photoelectrochemical tests were carried out using a photoelectric spectrometer (Instytut Fotonowy, Kraków, Poland) equipped with a 150 W xenon arc lamp in a Teflon cell with a quartz window. The photocurrent vs. time curves were recorded at 1 V vs. SCE under solar or monochromatic light. A pulse illumination in the range of 300–600 nm with a 10 nm wavelength step and 10 s light and 10 s dark cycles were used. Solar illumination experiments were carried out using AM 1.5 G standard sunlight filter and a xenon light source 150 W (Instytut Fotonowy, Kraków, Poland) combined with PalmSens4 (PalmSens BV, Houten, The Netherlands) potentiostat.

3. Results

3.1. Morphology and Composition of CuO_x -TiO₂ Materials

Anodic TiO₂ layers were impregnated with 10–100 mM copper acetate solutions and annealed at 400 °C, 500 °C, and 600 °C for 2 h in the air to obtain CuO_x crystals on the top of nanoporous layers as it is presented in Figure 1. At the lower concentration of the solution (10 mM Cu²⁺, Figure 1A–C), a porous TiO₂ surface is exposed and rather small crystals can be found. Similar morphology was found for samples after treatment in the solution with over two times higher concentrations (25 mM Cu²⁺, Figure 1D–F). For the higher concentration used (50 and 100 mM Cu²⁺ Figure 1G–L), the surface is partially, or totally covered by the deposited CuO_x. Moreover, heat treatment at 600 °C enables the better formation of CuO_x crystals on the surface, which is best presented in Figure 1L. Similar heterogeneous morphology was found for anodic TiO₂-Fe₂O₃ materials synthesized by the anodization-impregnation-annealing procedure [17,18].

To investigate the changes in copper content and distribution over the TiO₂ surface, EDS mapping was performed in three different parts of each sample for three different morphology types (i) nanoporous (Figure 2A), (ii) partially covered with CuO_x (Figure 2B), and (iii) a compact layer (Figure 2C). The average atomic percent of copper detected for different impregnation concentrations of 10–100 mM and annealed at 400 °C are presented in Figure 2D. As can be seen, copper distribution over a porous surface is the most homogenous, which is indicated by blue marks in SEM microphotographs presented in Figure 2A, and dark blue bars in Figure 2D indicating the Cu content of ~0.9 at.% regardless of the annealing temperature. By comparing the copper total amount in partially covered areas of the samples, it can be concluded that the content is very similar and does not depend on the concentration of the impregnation solution, however, such a relationship can be seen for sites with a compact morphology (Figure 2D). The effect of the annealing temperature was tested at the highest concentration of the impregnation solution (100 mM Cu²⁺) in order to minimize the determination errors. In addition, as expected, the copper content for each type of tested morphology is very comparable (Figure 2E).



Figure 1. FE-SEM top views of anodic TiO₂ samples annealed at 400 °C (**A**,**D**,**G**,**J**), 500 °C (**B**,**E**,**H**,**K**), and 600 °C (**C**,**F**,**I**,**L**) after impregnation in 10 mM (**A**–**C**), 25 Mm (**D**–**F**), 50 mM (**G**–**I**), and 100 mM (**J**–**L**) (CH₃COO)₂Cu solutions.

The diffractograms obtained for samples unmodified and modified with Cu²⁺ ions and annealed at 400 °C, 500 °C, and 600 °C are presented in Figure 3A–C, respectively. Characteristic signals from the metallic substrate (JCPDS card no. 05-0682), anatase (JCPDS card no. 21-1272), rutile (JCPDS card no. 21-1276), and copper (II) oxide (JCPDS 05-0667) are marked. The results show that the crystal structure of the modified and non-modified TiO_2 layers is very similar. Reflections from titanium (100), (002), (101), (102), (110), (103), (112), and (201) planes, and anatase (101), (004), (200), (105), and (116) planes were detected. At the $2\Theta \sim 38-39^\circ$, the change in the intensity of the anatase plane (004) was observed. The reflection ratios of (004):(002) planes were calculated for bare and copper-modified samples annealed at different temperatures for materials impregnated with 100 mM (CH₃COO)₂Cu and presented in Figure 3D. As can be seen, results indicate the increase in the intensity of the (004) plane, which can be ascribed to the anatase plane, however, the maximum overlap with the CuO (111) plane. Moreover, Wojcieszak et al. [19] studied the effect of annealing temperature on the properties of copper oxide thin films and showed that copper (I) oxide transformation into CuO started at 300 °C, while the thin film annealed at 350 °C consisted of a single CuO phase. It is widely recognized that anatase to rutile transformation occurs above 400 °C, and this structure is indicated by planes (110), (101), (111), (210), (211), and (220) in Figure 3B,C.



Figure 2. EDS maps showing copper distribution over TiO_2 surface with different morphologies: nanoporous (**A**), partially covered (**B**), and a compact layer (**C**). The estimated atomic content of copper in different parts of materials as a function of copper acetate concentration (**D**), and annealing temperature (**E**) for samples impregnated in a 100 mM (CH₃COO)₂Cu solution.



Figure 3. XRD patterns of TiO₂ samples impregnated in $(CH_3COO)_2Cu$ and annealed at 400 °C (**A**), 500 °C (**B**), and 600 °C (**C**). Estimated reflection (004):(002) ratio for unmodified and modified materials obtained as a result of impregnation in a 100 Mm solution and annealed at different temperatures (**D**).

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3.2. Optical Properties

The optical properties of the tested materials were performed using UV-Vis diffuse reflectance spectroscopy. Band gap energies were determined from the obtained spectra using Equation (1):

$$(\alpha \cdot h\nu)^{1/\gamma} = B \cdot (h\nu - E_g) \tag{1}$$

where: α is the absorption coefficient; *h* is the Planck constant; ν is the frequency of the photon; γ is a constant, which takes a value of 2 for indirect and $\frac{1}{2}$ for direct transition; B is a constant; E_g is the band gap energy [20]. The DRS spectra were transformed using the Kubelka–Munk function given by (2):

$$F(R_{\infty}) = \frac{\left(1 - R_{\infty}\right)^2}{2R_{\infty}} \tag{2}$$

where: R_{∞} is reflectance, $F(R_{\infty})$ is the Kubelka–Munk function. Band gaps of the tested materials were determined from Tauc plots by determining the intersection point of two linear segments of the function, as shown in Figure 4A,B. Materials obtained by impregnation in solutions with different concentrations and heated at 400 °C have a band gap of ~ 3.45 eV. Analyzing the changes in the band gap for higher annealing temperatures, it can be seen that band gap narrowing takes place (Figure 4B), and for 600 °C a second band gap can be observed. Moreover, Cu²⁺ ions may form sub-band states in the band gap of TiO₂ [21]. Along with Cu²⁺, oxygen defects band states are also formed in the band gap. In pure TiO₂, the electronic transition occurs directly from the valence to the conduction band. However, while considering the Cu doping, the electrons are not directly excited to the conduction band, since the unoccupied Cu²⁺ s-d states and oxygen vacancies may capture the electrons, which results in a reduction in the effective band gap of TiO₂ [21,22].



Figure 4. Tauc plots for TiO₂-CuO_x materials obtained in solutions with different (CH₃COO)₂Cu concentrations and annealed at 400 °C (**A**). Tauc plots for TiO₂ layers impregnated in a 10 mM (CH₃COO)₂Cu and annealed at different temperatures (**B**). Estimated optical band gap energies as a function of (CH₃COO)₂Cu concentration used for impregnation (**C**).

3.3. Semiconducting Properties of CuO_x-TiO₂ Materials

In order to study the semiconducting behavior of synthesized materials, the Mott–Schottky analysis was performed. The relationship between semiconductor–electrolyte interfacial capacitance and potential follows the Formula (3) [16,23]:

$$C_{SC}^{-2} = \left(\frac{2}{\varepsilon\varepsilon_0 q N_d}\right) \left(E - E_{fb} - \frac{kT}{q}\right) \tag{3}$$

where: C_{sc} is the capacitance of the space charge region (F·cm⁻²), N_d is the donor density (cm⁻³), ε is the dielectric constant of TiO₂ (100) [16], ε ₀ is the permittivity of free space $(8.85 \times 10^{-14} \text{ F} \cdot \text{cm}^{-1})$, q is the electron charge $(1.602 \times 10^{-19} \text{ C})$, E is the applied potential (V), T is the absolute temperature (K), and k is the Boltzmann constant (1.38×10^{-23} J·K⁻¹). The positive slope of the linear dependence of C_{sc}^{-2} on the potential indicates n-type semiconducting behavior, which is typical for anodic TiO₂, while the negative slope suggests p-type behavior, which is connected to the presence of CuO_x in the studied materials. The flat band potential for each material was estimated at 200, 500, and 1000 Hz. The Mott-Schottky plots recorded for the sample obtained by impregnation in a 10 mM Cu²⁺ solution and annealed at 400 °C measured at different frequencies are presented in Figure 5. The flat band potentials vs. SCE (pH~5.9) were estimated at studied frequencies, and the results are gathered in Table 2. Moreover, for each plot, the donor density was calculated and averaged for each sample, as shown in Figure 5. It is common for nanocrystalline porous electrodes to observe some differences in E_{fb} over the studied frequency range due to electrode porosity and the metal components, which form the conduction band [16,23,24]. Moreover, in some cases, the Mott-Schottky plot may be characterized by three specific regions described from negative to positive potentials that correspond to the depletion layer model for semiconductor electrodes. The first linear region corresponds to lower band bending and smaller penetration depth, so E_{fb} values may be closer to a real value, but calculating N_d from this slope is affected by the surface morphology and can be different from the donor density in the bulk. The second linear part of the curve can be observed, which is preceded by a plateau region related to the presence of surface states [23,25].



Figure 5. Mott–Schottky plots recorded for samples obtained by impregnation in a 10 mM Cu^{2+} solution and annealed at 400 °C at different frequencies with calculated the flat band potential and donor density for each curve.

Concentration of (CH ₃ COO) ₂ Cu	Annealing Temperature/°C	200 Hz	500 Hz	1000 Hz
10	400	-0.62	-0.62	-0.60
25	400	-0.70	-0.63	-0.66
50	400	-0.78	-0.76	-0.83
100	400	-0.80	-0.80	-0.85
100	500	-0.70	-0.74	-0.75
100	600	-0.66	-0.65	-0.60

Table 2. Flat band potential estimated at different frequencies (V vs. SCE).

With increasing the concentration of copper acetate in the solution used for the preparation of CuO_x -TiO₂ materials, the conduction band edge shifts towards more negative potentials, and E_{fb} of -0.60, -0.66, -0.83, and -0.85 V vs. SCE were determined at 1 kHz for the (CH₃COO)₂Cu solution of 10, 25, 50, and 100 mM (Figure 6A and Table 2), respectively. This effect is in agreement with the data reported for FeO_x -TiO₂ materials, where increasing the concentration of ferric chloride solution induces a shift of the conduction band edge to negative values [17]. As can be seen, the flat band potential of CuO_x -TiO₂ annealed at 400 $^{\circ}$ C is more negative (-0.85 V vs. SCE) than those obtained for the samples annealed at higher temperatures (-0.75 V and -0.60 V vs. SCE for the sample annealed at 500 °C and 600 °C, respectively). This observation is in opposition to flat band potential changes over the annealing temperature of anodic TiO_2 [16] and is directly connected to the introduction of the CuO phase. As shown earlier, the morphology of the materials obtained is heterogeneous, and probably if larger aggregates of CuO are produced on the material surface, the character of the sample changes to the p-type conductivity, as it is presented in Figure 6B inset. Moreover, the donor density increases from 3.00×10^{19} cm⁻³ to $4.55 \times 10^{19} (\pm 0.2 \times 10^{19}) \text{ cm}^{-3}$ with increasing the Cu²⁺ concentration in the impregnation solution for the annealing temperature of 400 °C. When the annealing temperature changes to 600 °C, an N_d decrease to 1.50×10^{19} (±0.2 × 10¹⁹) cm⁻³ is observed.



Figure 6. Mott–Schottky plots recorded for samples obtained by impregnation in 10–100 mM Cu²⁺ solutions and annealed at 400 °C (**A**) and impregnated in 100 mM Cu²⁺ and annealed at 400–600 °C (**B**).

3.4. Photoelectrochemical Properties of CuO_x -TiO₂ Photoelectrodes

Photocurrent density vs. wavelength curves for anodic TiO₂ and CuO_x-TiO₂ materials annealed at 400 °C, 500 °C, and 600 °C were recorded at 1 V vs. SCE and are presented in Figure 7A–C, respectively. Dark grey spectra represent the photoresponse of anodic TiO_2 annealed at each temperature. It is visible, that impregnation in the Cu^{2+} solution changed the material properties. Due to the deposition of CuO on the TiO_2 surface, the photoactivity in the UV range decreased, while the activity range of CuO-TiO₂ materials was extended up to 600 nm (Figure 7D,E). A similar tendency was observed in other work, for materials impregnated with various $FeCl_3$ concentrations [17]. Photocurrent spectra have been extended for materials impregnated in the solution with the highest concentration of Cu²⁺ (100 mM), and their comparison for different temperatures is shown in Figure 7D. It is clearly seen that higher photocurrent densities are generated for materials annealed at $600 \,^{\circ}$ C, and the current generated in the visible light range is better established (Figure 7E) than in the other cases. This is probably related to the changes in the crystallinity of the CuO phase with the annealing temperature and formation of the n-p junction (as indicated by the Mott–Schottky measurements for the highest temperature treatment, please see inset in Figure 6B).



Figure 7. Photocurrent density vs. wavelength curves obtained for anodic TiO_2 and CuO_x - TiO_2 materials annealed at 400 °C (**A**), 500 °C (**B**), and 600 °C (**C**) recorded at 1 V vs. SCE. Photocurrent density vs. time curves recorded at 1 V vs. SCE for CuO_x - TiO_2 materials impregnated with a 100 mM Cu^{2+} solution and heat-treated at different temperatures during its sequential illumination with the wavelength range of 300–600 nm (**D**) and 430–600 nm (**E**).

At the final stage, materials impregnated with a 100 mM Cu²⁺ solution and heat-treated at different temperatures were tested under solar illumination in order to evaluate their overall photoelectrochemical performance (Figure 8). As expected, the material annealed at 600 °C generates twice higher photocurrent than the material heat-treated at 500 °C and over ten times higher than the sample obtained at 400 °C. This observation is in the line with changes in the flat band potential of tested materials.



Figure 8. Photocurrent density registered during sequential illumination with white light using AirMass1.5 filter at 1 V vs. SCE for CuO_x -TiO₂ materials impregnated with a 100 mM Cu²⁺ solution and heat treated at different temperatures.

4. Conclusions

The morphology of anodic TiO₂ samples immersed in a copper acetate solution of different concentrations and annealed at 400–600 °C was investigated. It was found that obtained samples were heterogeneous and three different types of morphology with different copper contents are observed: (i) nanoporous, (ii) partially covered with CuO_x, and (iii) a compact layer). The XRD analysis revealed the presence of anatase, rutile (with different ratios depending on the applied annealing temperature), and CuO phases. The bang gap energies were studied, and no differences in the E_g values were observed with increasing the concentration of copper (II) ions in the impregnating solution, while with increasing the annealing temperature, a gradual narrowing of the band gap energy was observed (from 3.3 eV to 2.4 eV for the materials annealed at 400 °C and 600 °C, respectively). Due to the deposition of CuO on the TiO₂ surface, the photoactivity in the UV range decreased (gradually with increasing the Cu²⁺ ions concentration in the solution used for impregnation), while the photoactivity of CuO-TiO₂ materials was extended up to 600 nm. Clearly, the band gap engineering, based on coupling CuO with TiO₂, is an effective strategy to increase the absorption of wide band gap semiconductor in visible light.

Supplementary Materials: The following supporting information can be downloaded at: https: //www.mdpi.com/article/10.3390/molecules27154789/s1, Figure S1: Top and cross-sectional views of anodic TiO₂ layers annealed at 400–600 °C.

Author Contributions: Conceptualization, K.S., M.S.-M. and G.D.S.; methodology, K.S.; M.S.-M.; formal analysis; K.S.; investigation, K.S.; M.S.-M.; K.P.; M.G.; resources, G.D.S.; data curation, K.S., M.S.-M., K.P.; M.G.; writing—original draft preparation, K.S.; M.G.; writing—review and editing, K.S. and G.D.S.; visualization, K.S.; M.S.-M.; supervision, G.D.S.; funding acquisition, G.D.S. All authors have read and agreed to the published version of the manuscript.

Funding: The research was supported by the National Science Centre, Poland (Project No. 2016/23/ B/ST5/00790).

Institutional Review Board Statement: Not applicable.

Informed Consent Statement: Not applicable.

Data Availability Statement: Not applicable.

Acknowledgments: The SEM imaging was performed at the Institute of Geological Sciences, Jagiellonian University, Poland. Conflicts of Interest: The authors declare no conflict of interest.

Sample Availability: Samples of the compounds are not available from the authors.

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