



Data Article

Dataset for the selection of electrolytes for Electropolymerization of aniline



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ABSTRACT

The most investigated conducting polymer (CP) is polyaniline (PANI), a promising polymer due to its excellent environmental stability, simplicity of synthesis, and high electrical conductivity [1–4]. In corrosion protection applications, the PANI film has shown promising potential in protecting active metals such as iron by acting as physical barrier coatings, as a primer layer and as component in a multi-layer coating system [5]. The PANI has an excellent potential to replace the toxic metal, such as chromates, in corrosion protection and is considered a green anti-corrosion candidate [5–7]. The electrochemical synthesis of PANI coatings on active metals is accomplished by the dissolution of the metal at a potential lower than the monomer oxidation potential [8,9]. Therefore, electrochemical synthesis of PANI coatings on active metal requires a proper choice of the electrolyte and solvent that should strongly passivate the metal without hindering the electropolymerization process [10,11]. The data reported here are obtained while the anodic polarization of mild steel (MS) is carried out in succinic acid, sulphanilic acid, sodium orthophosphate, sodium potassium tartrate (Na-K tartrate), and

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benzoic acid in 3:1 alcohol-water (BAW) solutions [11]. However, the results of electrolytes sodium-potassium tartrate (Na-K tartrate) and benzoic acid in alcohol-water (BAW) are reported for the polymerization of aniline onto MS [11]. The SEM image of MS sample polarized in 0.3 M oxalic acid solution and 0.1 M aniline in 0.3 M oxalic acid is reported as a dataset or a supplementary material of the main manuscript 'The Effect of Electrolytes on the Coating of Polyaniline on Mild Steel by Electrochemical Methods and Its Corrosion Behaviour [11].'

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Specifications Table

Subject	Electrochemistry
Specific subject area	Conducting polymer
Type of data	Graphs and Images
How data were acquired	Polarization curve using a Hokuto Denko HA-151 potentiostat controlled by a self-made LabVIEW software interfaced with an IBM computer [12] and SEM image by a JEM-1200EX electron microscope.
Data format	Raw Analyzed
Parameters for data collection	Open circuit potential (OCP) was recorded for 30 min at an interval of 2 min using a 3-electrode setup. Anodic polarization was then carried out in electrolytes from OCP to 2 V with a 1 mV/sec scan rate, and SEM image of MS surface after polarization was acquired at 10 kV at a working distance of 10.3 mm.
Description of data collection	Polarization was done in a 3-electrode system using MS specimen as a working electrode, a saturated calomel electrode (SCE) as a reference electrode, and a graphite rod as a counter electrode. OCP was recorded for 30 min before each anodic polarization to get a steady-state condition. Prior to electrochemical measurements, the MS surface was abraded with SiC paper till #1200 grits and ultrasonicated in ethanol, rinsed with distilled water and dried with air stream. SEM image was taken after PANI formation on the MS surface.
Data source location	Central Department of Chemistry, Tribhuvan University, Kirtipur, Nepal and CSIR- Central Salt and Marine Chemical Research Institute (CSMCRI), Bhavnagar, Gujarat, India
Data accessibility	With Article
Related research article	Dipak Kumar Gupta, Shova Neupane, Sanjay Singh, Nabin Karki, Amar Prasad Yadav, The effect of electrolytes on the coating of polyaniline on mild steel by electrochemical methods and its corrosion behavior, Progress in organic coating, 152 (2021) 106,127. https://doi.org/10.1016/j.porgcoat.2020.106127

Value of the Data

- The polyaniline coating is extensively used to protect metals and alloys as a single layer coating, multi-layer coating, or primer. Therefore, the presented data provide valuable input for industries working on corrosion protection coating of PANI on active metals used in various environments.
- The acquired data reveals that succinic acid, sulphanic acid, and sodium orthophosphate only passivate the MS surface without electropolymerization of aniline. On the other hand, Na-K tartrate and BAW both passivated the MS surface and help in the electropolymerization of aniline to polyaniline onto the MS surface and act as a corrosion inhibitor.

- Electropolymerization of aniline in BAW results in suppressing iron dissolution so that low contamination of electrolyte occurs.

1. Data Description

The shared data were recorded to select proper electrolytes that cause passivation of mild steel (MS) and subsequently electropolymerization of aniline using a Hokuto Denko HA-151 potentiostat controlled by a self-made LabVIEW software interfaced with an IBM computer [12]. Open circuit potential (OCP) of MS was recorded as a function of time in various electrolytes, and anodic polarization was recorded as a function of the electrolyte composition. The MS passivated surface morphology in oxalic acid and PANI film formed on MS was ascertained by SEM using a JEM-1200EX electron microscope (JEOL, Tokyo, Japan).

Fig. 1 depicts the variation of OCP of MS in different electrolytes. A shift of OCP to positive value indicates faster passivation of MS surface by forming compound with iron, e.g., sodium orthophosphate. In the case of a negative shift of OCP, the dissolution of iron occurs, followed by passivation of MS due to the formation of iron-salt, e.g., sodium-potassium tartrate. In succinic acid, sulphanic acid, and sodium orthophosphate, OCP remains constant throughout the immersion period, indicating rapid passive layer formation on MS. The raw data in the attached zip archive present the complete acquired data range.

Fig. 2 shows the anodic polarization of MS in succinic acid, sulphanic acid, and sodium orthophosphate solutions. After OCP remained constant for 30 min, anodic polarization was then carried out in 0.5 M succinic acid, 0.05 M sulphanic acid and 0.5 M sodium orthophosphate from OCP to 2 V a scan rate of 1 mV/sec. In the whole anodic potential range, there is no change of current due to dissolution of iron and breakdown of the passivation layer, which are prerequisites for polymerization of aniline to polyaniline. Therefore, these three electrolytes cannot be used for electropolymerization of aniline on MS, unlike sodium-potassium tartrate and BAW [11]

Fig. 3 shows the SEM micrograph of MS specimen anodically polarized in 0.3 M aqueous oxalic acid up to 0.1 V vs. SCE so that only passive layer is formed, and Fig. 4 shows the SEM micrograph of PANI deposited on MS sample in 0.3 M aqueous oxalic acid solution containing

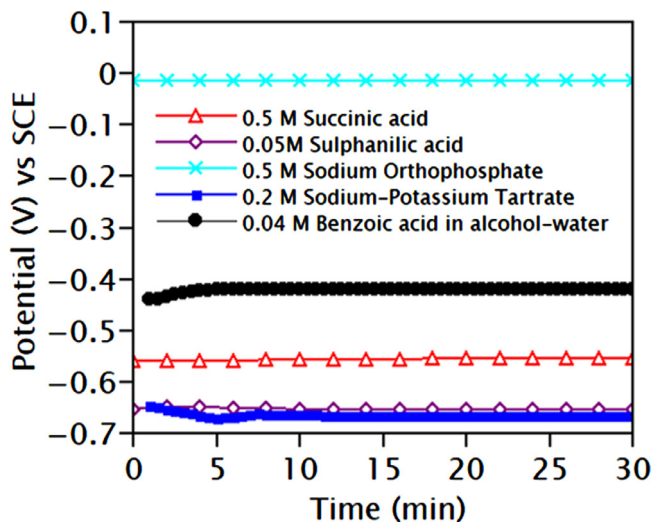


Fig. 1. Variation of open circuit potential (OCP) of MS specimen immersed in 0.5 M succinic acid, 0.05 M sulphanic acid, 0.5 M sodium orthophosphate, 0.2 M Na-K Tartrate, and 0.04 M BAW solutions. The OCP was recorded in the interval of every 2 min for 30 min.

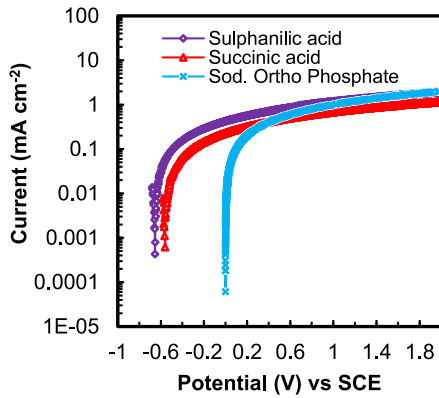


Fig. 2. Anodic polarization of MS specimen in 0.5M succinic acid, 0.05M sulphanilic acid, and 0.5 M sodium orthophosphate solutions after 30 min immersion in respective solution.

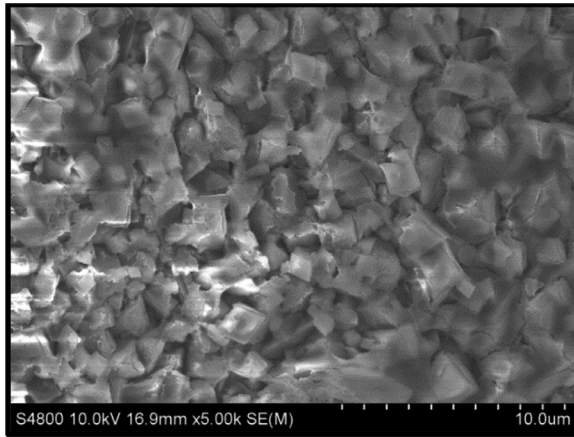


Fig. 3. The SEM image of MS sample polarized in 0.3M oxalic acid solution.

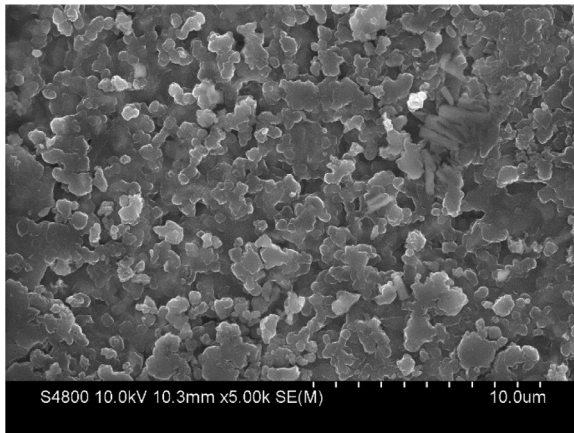


Fig. 4. SEM image of MS sample polarized in 0.1M aniline in 0.3M oxalic acid solution showing the formation of granular PANI coating.

0.1 M aniline by anodic polarization up to 1.6V. In Fig. 3, the formation of Fe-oxalate takes place, giving a granular structure. The formation of granular and some middle shaped PANI is obvious in Fig. 4 when the polarization is carried out till 1.6V in the presence of aniline solution. In the case of Na-K tartrate and BAW, the formation of very fine morphology took place [11].

2. Experimental Design, Materials and Methods

The electrochemical measurements were performed by using a Hokuto Denko HA-151 potentiostat controlled by self-made LabVIEW software interfaced with an IBM computer. First of all, a mild steel (MS) sample with dimensions 3 cm x 3 cm x 0.15 cm was taken as working electrode, abraded on SiC paper till 1200 grits. It was ultrasonicated in ethanol, rinsed with distilled water and dipped into electrolytic solution (0.3 M oxalic acid containing 0.1 M aniline monomer) and graphite electrode as a counter electrode in a cell coupled with saturated calomel electrode as reference electrode. Aqueous solution of aniline was prepared after distillation of as purchased aniline. Oxalic acid was reagent grade and used without any treatments. Before the potentiodynamic polarization, OCP was recorded for 30 min at the interval of 2 min. Anodic polarization was then carried out in electrolytes from OCP to 2V with a 1 mV/sec scan rate. The analysis of data was performed using the Microsoft Excel program. SEM images were recorded using a JEM-1200EX electron microscope after the anodic polarization in the potential limit specific for passive layer formation and PANI formation.

Ethics Statement

The experiments were performed in the Central Department of Chemistry laboratory, Tribhuvan University, Nepal, and all the relevant references have been cited. Data reproducibility was confirmed by repeating several measurements.

CRedit Author Statement

Dipak Kumar Gupta: Data collection, Analysis, and Original draft preparation; **Shova Neupane:** Reviewing the obtained data and manuscript editing; **Sanjay Singh:** Helped in experimental setup; **Nabin Karki:** Draft review; **Amar Prasad Yadav:** Conceptualization and Supervision.

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships which have or could be perceived to have influenced the work reported in this article.

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Supplementary Materials

Supplementary material associated with this article can be found in the online version at doi:[10.1016/j.dib.2021.106875](https://doi.org/10.1016/j.dib.2021.106875).

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