

SCIENTIFIC REPORTS

OPEN

In-situ growth of MnO₂ crystals under nanopore-constraint in carbon nanofibers and their electrochemical performance

Received: 13 May 2016
Accepted: 28 October 2016
Published: 21 November 2016

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Growing MnO₂ nanocrystals in the bulk of porous carbon nanofibers is conducted in a KMnO₄ aqueous solution aimed to enhance the electrochemical performance of MnO₂. The rate of redox reaction between KMnO₄ and carbon was controlled by the concentration of KMnO₄ in a neutral solution. The MnO₂ nanoparticles grow along with (211) crystal faces when the redox reaction happens on the surface of fibers under 1D constraint, while the nanoparticles grow along with (200) crystal faces when the redox reaction happens in the bulk of fibers under 3D constraint. The composite, where MnO₂ nanoparticles are formed in the bulk under a constraint, yields an electrode material for supercapacitors showing good electron transport, rapid ion penetration, fast and reversible Faradaic reaction, and excellent rate performance. The capacitance of the composite electrode could be 1282 F g⁻¹ under a current density of 0.2 A g⁻¹ in 1 M Na₂SO₄ electrolyte. A symmetric supercapacitor delivers energy density of 36 Wh kg⁻¹ with power density of 39 W kg⁻¹, and can maintain 7.5 Wh kg⁻¹ at 10.3 kW kg⁻¹. It exhibits an excellent electrochemical cycling stability with 101% initial capacitance and 95% columbic efficiency even after 1000 cycles of charge/discharge.

Depending on the specific charge storage mechanisms, capacitances are divided into double layer capacitance (EDLC), relying on the high surface area of electrode materials to adsorb charges at the electrode/electrolyte interfaces, and pseudo-capacitance, relying on Faradaic reversible redox reactions near the surface of the electrode¹⁻². The energy density is low for EDLCs as the ions physically accumulated on the interfaces are limited³. Conversely, the potential charge storage capability as pseudocapacitance is significantly higher than that of EDLCs, while its charge-discharge rate is often limited by the reaction kinetics. To improve the performance of the supercapacitor, recent researches are focusing on developing nanostructured composites of a carbon having high surface area and high conductivity with a transition metal oxide for electrode materials. Transition metal oxides (e.g. RuO₂, MnO₂, TiO₂, Fe₂O₃, VO_x, etc.) and conducting polymers (e.g. polypyrrole, polyaniline) are commonly coated or mixed with carbon materials to develop the composites⁴, by expecting both high specific energy and high power densities of the devices. Among the various transition metal oxides, MnO₂ is suitable for supercapacitor applications because of its high theoretical specific capacitance, long cycle life, good durability, low cost, as well as environmental friendliness⁵⁻⁶. To make the composite of MnO₂ with carbon scaffold is advantageous for improvement of poor electrical conductivity of MnO₂. Therefore various carbon materials have been employed, activated carbons⁷⁻⁹, carbon nanotubes (CNTs)¹⁰⁻¹², carbon nanofibers (CNFs)¹³⁻¹⁹, graphenes²⁰⁻²³ and graphene oxides^{24,25}.

Homogeneous blending of MnO₂ nanoparticles with carbon materials is still a challenging task. Since reversible redox reaction of MnO₂ occurs only near the surface of the electrode because of small diffusion length of the electrolyte across the MnO₂ as less than 10 nm, it has been greatly desirable to prepare nanostructured amorphous MnO₂ to rise the utilization of its electrochemical activity. There are 4 representative methodologies for MnO₂ nanocomposite preparation, including electrodeposition, electrostatic interaction assembly, *in-situ* redox deposition and chemical co-precipitation²⁶. Based on these methods, several groups developed highly performance

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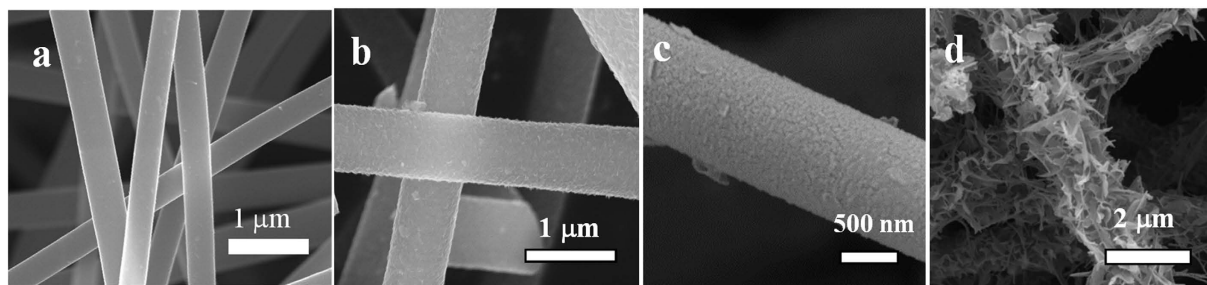
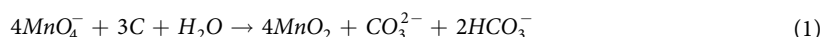


Figure 1. SEM images of the external surface of MnO₂/CNFs composites (a) MC0, (b) MC1, (c) MC2 and (d) MC10.

MnO₂ nanocomposite electrode. Lang²⁷ *et al.* showed that a supercapacitors made of nanoporous gold and nanocrystalline MnO₂ resulted in a specific capacitance of 1145 F g⁻¹ at 50 mV s⁻¹. Fei group²⁸ reported the reverse micro emulsion method to prepare 3–20 nm MnO₂/3D RGO composites. The 3D RGO could provide channels for rapid ionic and electronic transport. The maximum specific capacitance of 709.8 F g⁻¹ at 0.2 A g⁻¹ of the MnO₂ (66.4 wt%)/RGO composite. After 1000 cycles, 97.6% of the initial capacitance value can be maintained. Chen²⁹ *et al.* prepared nanostructured MnO₂/CNTs-sponge composite electrodes, which could give a high specific capacitance as 1230 F g⁻¹ at 1 mV s⁻¹. Based on the comparison in Table S1, the cost of the methods above is relatively high and the flexibility of the electrode is limited in most of the cases.

To develop a flexible and cost-effective method, Wang³⁰ *et al.* and Ma³¹ *et al.* prepared MnO₂/C composite based on an *in-situ* reaction between MnO₄⁻ and carbon as the following reaction,



However, their attention was paid mainly on the influences of the length of reaction time^{17,30} and pH value of the solution^{31,32}. The size of MnO₂ obtained were submicrometers to micrometers. To improve the performance of MnO₂/carbon fibers, Gao group¹⁸ and Qu group¹⁹ designed *in-situ* growth of MnO₂ on the surface of activated carbon fibers. Gao¹⁸ reported that the composite displayed a capacitance of 117 F g⁻¹. 116 F g⁻¹ was kept after 3000 cycles. Qu¹⁹ *et al.* reported that the MnO₂/PCNFs exhibited a specific capacitance of 520 F g⁻¹ at 0.5 A g⁻¹ and 92.3% retention of the initial capacitance after 4000 cycles in a 6 M KOH aqueous solution. It should be indicated that although porous carbon materials were used, both of them pointed out the growth of MnO₂ on the surface of the fiber.

To further improve the capacitance of the MnO₂/CNFs electrode, nano-MnO₂ in the bulk of porous carbon nanofibers are needed. Amorphous carbon materials have strong reactivity with KMnO₄. As the electrospun carbon fibers are amorphous^{33–36}, there should be a competition of KMnO₄ diffusion into the bulk and reaction of KMnO₄ with carbon on the surface of the carbon fibers. If the diffusion time is shorter than the reaction time, the KMnO₄ can diffuse into the bulk. Otherwise, the MnO₂ crystals cover the surface of the fibers and block the diffusion route of KMnO₄ into the bulk. Developing MnO₂ with much smaller sizes and high dispersion in carbon scaffold is urgently needed.

Herein, we have developed a controllable method for preparing high performance supercapacitor electrode with the nanocrystalline-MnO₂ in the bulk of porous CNFs by controlling the kinetics of an *in-situ* redox reaction of KMnO₄ under nanopore-constraint of CNFs (Eq. 1). The scaffold of porous CNFs, which was prepared from a mixture of polyimide (PI) and PVP via electrospinning^{35,36}, acts as a matrix for electric double layer formation and a good electronic conductor to enhance the pseudocapacitive behavior of the nanocrystalline MnO₂. More importantly, the nanopores provide volume for nanocrystalline MnO₂ to grow. The pore volume limits the final size of MnO₂. Such kind of structure provides the enhanced utilization of MnO₂ particles by easy diffusion of the electrolyte to the interfaces. In this work, reactants concentration and reaction temperature were considered to control the rate of chemical reaction mentioned above. A wide range of the concentration of KMnO₄ was employed, *i.e.*, 0.76×10^{-4} , 1.52×10^{-4} and 7.60×10^{-4} M for the deposition of MnO₂ nanoparticles onto the pristine CNFs. Since the relative concentration of KMnO₄ in the solution can be expressed by 1:2:10, the MnO₂/CNFs composites synthesized in these solutions are denoted as MC1, MC2 and MC10, respectively. For the comparison, the pristine CNFs without MnO₂ loading was also used by denoting as MC0. Their structures, particularly those of deposited MnO₂ on CNFs, and capacitive performance in Na₂SO₄ were characterized.

Experimental results

Structure. Figure 1 shows the SEM images of the MnO₂/CNFs composites. It is seen that the external surface of the pristine CNFs (MC0) is smooth and the diameters of fibers are in the range of 300–600 nm (Fig. 1a). After loading MnO₂ by a redox reaction with KMnO₄, the appearance of CNFs is in sharp contrast to that of MC0, particularly that of MC10. For those CNFs reacted with KMnO₄ in a low concentration, MC1 and MC2, the surfaces of CNFs became rough and nanoparticles of MnO₂ can be recognized, as shown in Fig. 1b and c, respectively. For MC10, which is prepared in a high concentration of KMnO₄, large-sized needle-like crystals of MnO₂ are formed on the fiber surface (Fig. 1d).

Detailed transmission electron microscope (TEM) observations were carried out by using thin slices of the fibers. Figure 2a shows TEM image of the cross-section of a MC2 fiber. High resolution TEM (HRTEM) images of

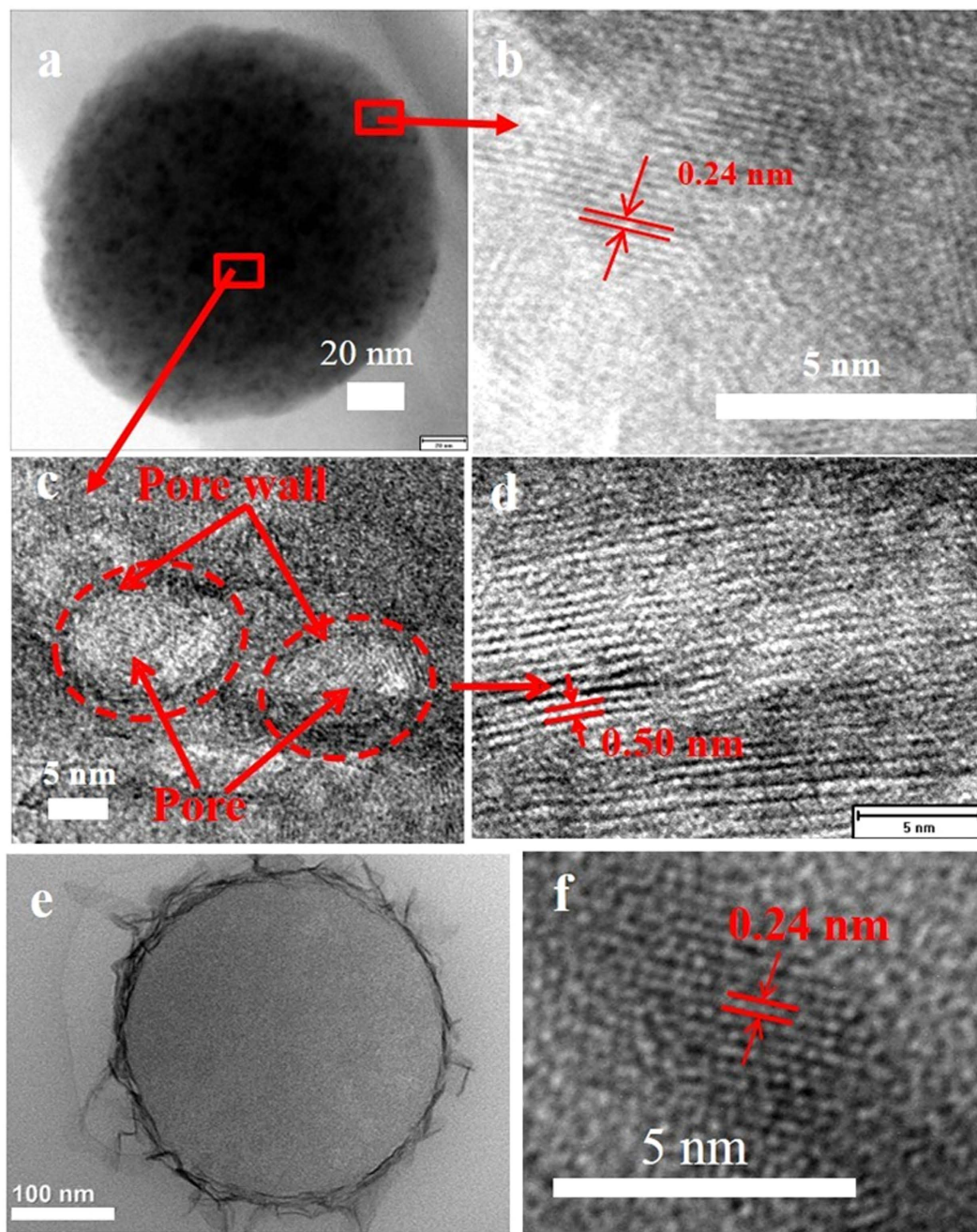


Figure 2. (a) TEM image of the cross-section of MC2, HRTEM images of the (b) external part of MC2 cross-section, (c,d) inner part of MC2 cross-section, (e) cross-section of MC10, (f) external part of MC10 cross-section.

an external part and an inner part of the cross-section are shown in Fig. 2b and c, respectively. In these HRTEM images of MC2, lattice fringes are clearly seen, spacing of fringes being ca. 0.24 nm in the external part and ca. 0.50 nm in the inner part (Fig. 2d). In the HRTEM images of MC10 (Fig. 2e,f), lattice fringes are clearly seen, spacing of fringes being ca. 0.24 nm in the external part and no clear MnO₂ were formed in the inner part.

N₂ adsorption/desorption measurements were performed at 77 K to characterize the surface areas, pore volumes and the pore-size distributions of MC1, MC2, MC10 as well as pristine CNFs. All isotherms shown in Fig. 3a are typical IUPAC type I, suggesting the microporous structure³⁷. As can be seen in Fig. 3b, MC10 and MC0 share a similar micropore distribution with peaks positioned below 0.4 nm and at around 1.2 nm in the pore size range of 0.5–2 nm, while a broad peak appeared in the range of 0.8–1.1 nm on MC2. As shown in Fig. 3c, the mesopores are detected in the range of 2–8 nm for MC0, but MC2 composites with MnO₂ have only negligibly small amount of mesopores. When the concentration of KMnO₄ increased to 0.12 g L⁻¹ (MC10), pore-size distribution in micropore range becomes very similar to the pristine fibers (MC0), but the mesopores at 2–8 nm in

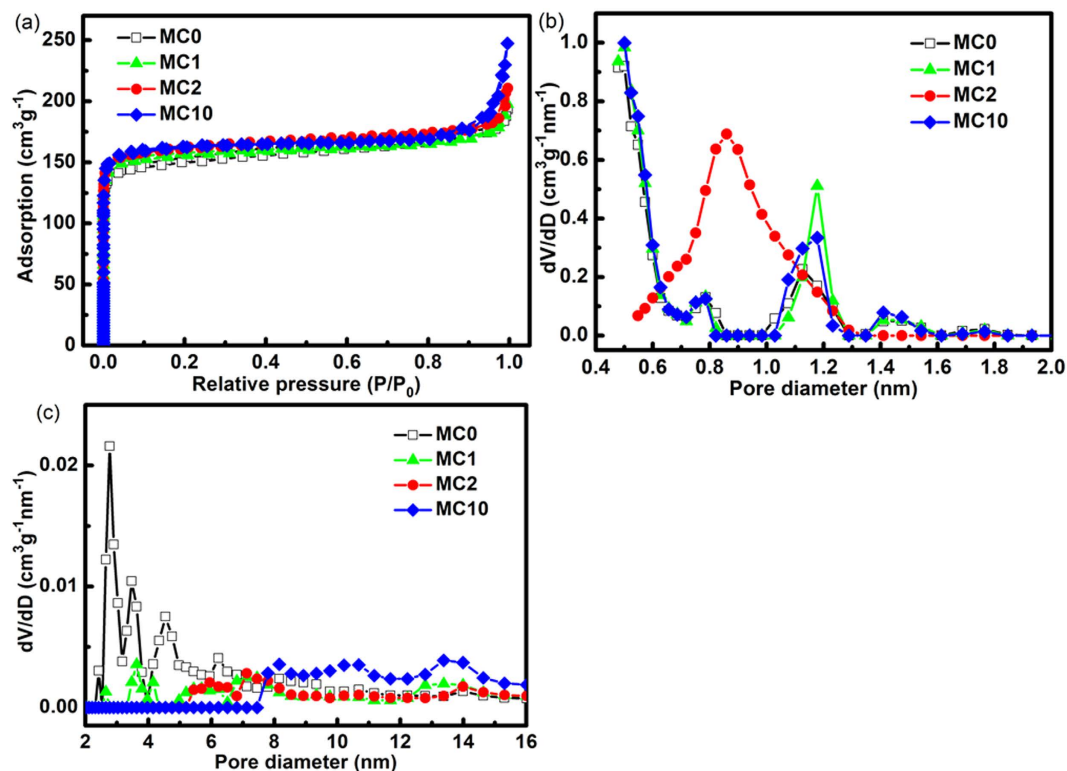


Figure 3. (a) N_2 adsorption/desorption isotherms and (b,c) pore size distributions of MC samples.

| Sample | S_{BET} (m^2/g) | $S_{<0.7\text{ nm}}$ (m^2/g) | $S_{0.7-2\text{ nm}}$ (m^2/g) | $S_{>2\text{ nm}}$ (m^2/g) | V_{total} (cm^3/g) | $V_{<0.7\text{ nm}}$ (cm^3/g) | $V_{0.7-2\text{ nm}}$ (cm^3/g) | $V_{>2\text{ nm}}$ (cm^3/g) |
|--------|-----------------------|----------------------------------|-----------------------------------|--------------------------------|--------------------------|-----------------------------------|------------------------------------|---------------------------------|
| MC0 | 603 | 512 | 79 | 12 | 0.291 | 0.181 | 0.062 | 0.048 |
| MC2 | 645 | 114 | 526 | 5 | 0.303 | 0.034 | 0.239 | 0.030 |
| MC10 | 649 | 555 | 89 | 5 | 0.371 | 0.223 | 0.080 | 0.068 |

Table 1. Surface areas and pore volumes for $MnO_2/CNFs$ composites. $S_{<0.7\text{ nm}}$, $S_{0.7-2\text{ nm}}$, $S_{>2\text{ nm}}$: surface area contributed by pores of 0~0.7 nm, of 0.7~2 nm, larger than 2 nm, respectively; $V_{<0.7\text{ nm}}$, $V_{0.7-2\text{ nm}}$, $V_{>2\text{ nm}}$: pore volume contributed by pores of 0~0.7 nm, of 0.7~2 nm, larger than 2 nm, respectively.

MC0 disappear completely. On MC2 composite prepared by using the concentration of $KMnO_4$ of 0.024 g L^{-1} , very different distribution of micropore-size is observed.

In Table 1, surface areas and pore volumes are shown by dividing them into three regions, $<0.7\text{ nm}$, $0.7-2\text{ nm}$ and $>2\text{ nm}$, together with BET surface area S_{BET} and total pore volume V_{total} . With increasing $KMnO_4$ concentration for the MnO_2 loading onto MC0 fibers, both S_{BET} and V_{total} increase slightly. For MC2 composite, however, surface area and pore volume contributed by the pores with the sizes less than 0.7 nm, $S_{<0.7\text{ nm}}$ and $V_{<0.7\text{ nm}}$, decrease markedly and those by 0.7~2 nm increase markedly, although only slight increases in these parameters are detected for MC10.

X-ray diffraction patterns are shown for the composites, including MC0, in Fig. 4a. For MC0, there are two broad peaks at 2θ of around 26 and 44° , which can be ascribed to 002 and 10 diffraction of amorphous carbon³⁶. For the composites loaded by MnO_2 (MC1, MC2 and MC10), the diffraction peaks of MnO_2 at around 12 , 17 , 24 , 37 and 66° in 2θ , of which index are 110, 200, 220, 211 and 002, respectively (JCPDS No. 44-0141).

Raman spectra of the composites are shown in Fig. 4b. The D- and G-bands of amorphous carbon³⁸ are observed for the composites as well as the pristine MC0, of which intensity ratio I_D/I_G was calculated to be 2.7, indicating the turbostratic structure of the CNFs. For the composites, one additional band from MnO_2 is observed at 646 cm^{-1} , which can be assigned to the symmetric stretching vibration of Mn-O in the MnO_6 groups^{25,39}. It should be noted that the bands belonging to MnO_2 become more and more distinct with the increase of $KMnO_4$ concentration.

To investigate the chemical composition and chemical states of various elements in the composites, XPS analysis was performed. The spectrum in Fig. 5a reveals the existence of O, Mn and C in the MC2 composite. From the binding energy separation of 11.7 eV between the peaks at 653.9 and 642.2 eV attributed to $Mn2p_{1/2}$ and $Mn2p_{3/2}$, respectively⁴⁰ (Fig. 5b) and the separation energy of 4.95 eV of the Mn 3s spin orbit doublet (Fig. 5c), an intermediate oxidation state of manganese was estimated⁴¹ to be around 3.7 for MC2. The valence of Mn was also estimated to be 3.66 from the intensities of the Mn-O-Mn (529.9 eV) and Mn-OH (531.4 eV) (Fig. 5d)

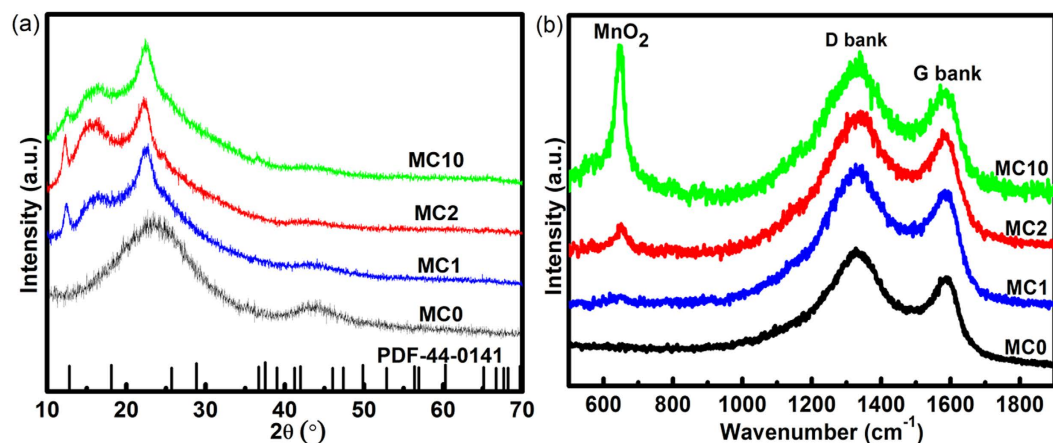


Figure 4. (a) XRD and (b) Raman spectra of MC samples.

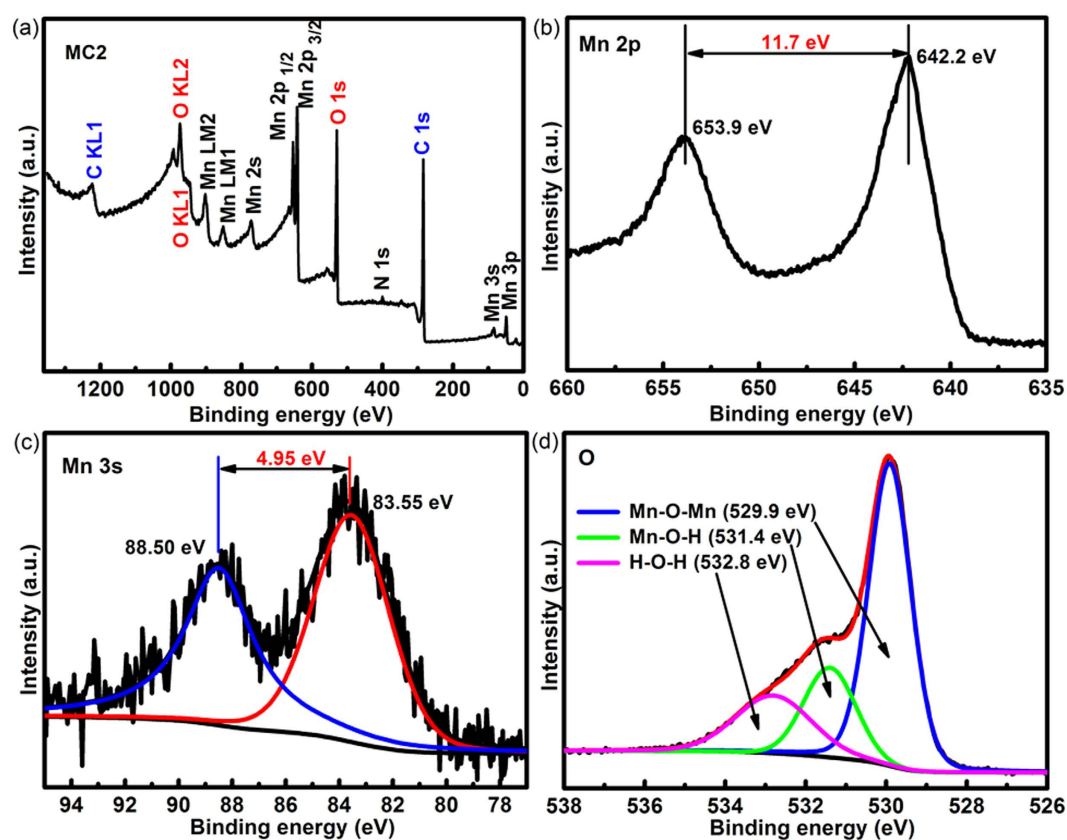


Figure 5. XPS spectra of MC2 composites (a) elements composition, binding energy separation of (b) Mn 2p and (c) Mn 3s, (d) the intensities of Mn-O-Mn and Mn-OH.

according to the literature^{42,43}. The intermediate valence state at around 3.7 in the composite MC2 seems to be benefiting the energy storage as a pseudocapacitance via the redox switching⁴¹.

Electrochemical properties. Cyclic voltammetry (CV) curves in 1 M Na²SO₄ electrolyte with different scan rates from 2 to 100 mV s⁻¹ are shown for the composites in Fig. 6a and Supplementary Fig. S1. The composite MC2 is expected to have the highest capacitance.

Galvanostatic charge/discharge curves measured with the current density of 0.2 and 10 A g⁻¹ are summarized for the composites in Fig. 6b and Supplementary Fig. S1, respectively. For the composites MC2 and MC10, the curves are not straight during both charging and discharging, revealing certain contribution of pseudocapacitance due to MnO₂. The specific capacitance calculated from these curves with 0.2 A g⁻¹ was 1282 F g⁻¹ for MC2, while 151 and 515 F g⁻¹ for MC0 and MC10, respectively. When increasing the charging/discharging current density to

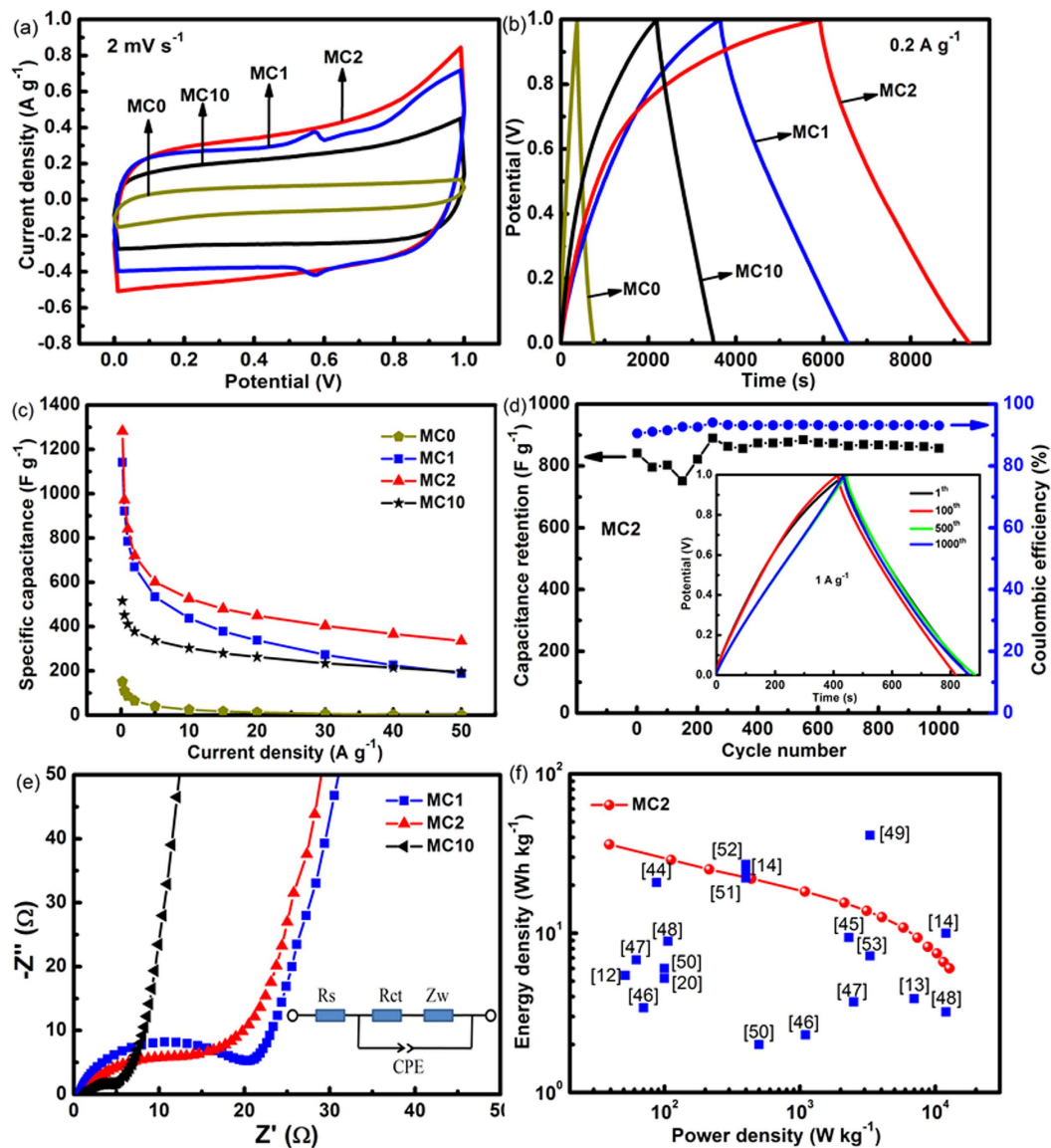


Figure 6. Electrochemical performances of MC composites (a) Cyclic Voltammetry (CV) curves of the MC composites at the scan rate of 2 mV s^{-1} , (b) charge/discharge curves of the MC composites at the current density of 0.2 A g^{-1} , dependences of (d) specific capacitance on current density for the MC composites and (e) specific capacitance and coulombic efficiency on cycle number for MC2 with the inset showing the charge/discharge curves in different cycles, (f) Nyquist plots of the EIS for MC1, MC2 and MC10 composites with the inset showing the equivalent circuit used, (g) Ragone plots for the present MC2 composites in comparison with published data.

10 A g^{-1} , all curves present representative relatively linear voltage-time relationship with quasi-symmetric triangular shapes compare to the charging/discharging curve at 2 A g^{-1} , revealing a remarkable reversibility, which indicate the capacity is mainly contributed by physically adsorption under larger current density.

The dependences of specific capacitance on current density are plotted for the composites in Fig. 6c. It is seen that the specific capacitance decreases with the increase of current density, abruptly up to 10 A g^{-1} and then gradually. For MC2, the specific capacitance remains as high as 335 F g^{-1} at a current density of 50 A g^{-1} , the capacity retention ratio being 26%. The capacitance retention with the current density of 1 A g^{-1} is shown for MC2 in Fig. 6d, the capacitance fluctuating during the first 200 cycles and then being stabilized at about 100%. The capacitance fluctuation in the beginning is probably due to the low utilization of inner MnO_2 as the limitation of electrolyte diffusion into the bulk of the fibers. After 200 cycles, as the electrodes gradually soaked by electrolyte, more MnO_2 are involved in the charge storage process. The retention ratio start to increase, then slowly exceed its initial value. Electrodes display an ideal cycling stability with full permeation of electrolyte after approximate 500 cycles, reaching a remarkable capacitance retention of 101%. 95% Coulombic efficiency remained after 1000 continuous cycles measured using the galvanostatic charge-discharge technique.

The electrochemical impedance spectroscopy (EIS) of the composite is displayed in Fig. 6e, the equivalent circuit diagram being in the inset. The equivalent circuit includes bulk solution resistance R_s , charge transfer resistance R_{ct} , pseudo-capacitance C_p due to the redox reactions of MnO_2 and Warburg impedance Z_w . It is seen that all composite electrodes exhibit the nearly vertical line along the imaginary axis in the low-frequency region, revealing an ideally capacitive behavior of the electrode materials due to the fast and reversible Faradic reaction of nano- MnO_2 . It should be noted that the slope is larger with MC10 than MC2. The R_s for composite electrodes remained almost the same because this parameter is insensitive to the electrode surface. In the high frequency region, the charge transfer resistance (R_{ct}) was 11.5 and 2.5 Ω for MC2 and MC10, respectively, which seems to depend strongly on the concentration of $KMnO_4$ during loading of MnO_2 .

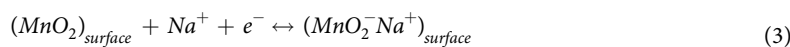
Ragone plot is presented to characterize the $MnO_2/CNFs$ composites in Fig. 6f together with the data published. It is noteworthy to mention that energy density of MC2 is 36 $Wh\ kg^{-1}$ with power density of 39 $W\ kg^{-1}$, and can maintain 7.5 $Wh\ kg^{-1}$ at 10.3 $kW\ kg^{-1}$. Comparing the present composite MC2 with those published on electrospun carbon fibers and activated carbons, the performance of MC2 surpasses most of MnO_2 /carbon composites reported^{12–14,20,44–53}. With regard to active materials, the energy density can be calculated through the following equations:

$$E = 0.5CU^2 \quad (2)$$

Two strategies are commonly used to develop electrode with high energy density under high power density. (1) One is to extend the potential window in aqueous electrolytes via designing an asymmetric configuration^{50,54–55} or using special electrolyte with high potential window^{14,49,56,57}. By using Na_2SO_4 aqueous electrolyte, the potential window of the supercapacitor can be 1.6–2.2 V^{14,49,57}. The achieved performance curve is overlapped with our results, although the MnO_2/C composite performance is about 292 $F\ g^{-1}$ (2.5 $A\ g^{-1}$). (2) The other is designing electrode with high specific capacitance. Many efforts have been done to design the host material micro-architecture for loading nanoscopic MnO_2 to balance electron and ion transport inside the composites, as well as mass loading. Except the energy and power density shown in Fig. 6(f), more details for comparison are shown in Table S3. Several groups reported that, shorter redox reaction time of $KMnO_4$ and carbon in neutral solution can help to achieve thinner MnO_2 with higher specific capacitance and high energy density^{12–13,30}. Larger mass loading accompanies with lower specific capacitance in most of the cases. With porous structure, more nano-sized MnO_2 can be loaded⁵⁰. High utilization of active materials can be achieved by combining the homogeneous deposition of MnO_2 nanocrystals in the bulk because the rapid intercalation/deintercalation of Na^+ on the surface layer of MnO_2 has been widely accepted as the charge-storage mechanism in mild electrolytes. The combination of MnO_2 and porous CNFs can achieve excellent capacitive performance. More interface between the MnO_2 /conductive material can improve the MnO_2 utilization mass ratio. In most of the cases shown in Fig. 6d, The MnO_2 crystal size is tens of nanometers. Although the MnO_2 is exposed to the electrolyte, the interface between the MnO_2 and carbon is limited. The interface between 3D constrained nano- MnO_2 and porous CNFs has been enhanced dramatically while the resistance of the matrix increases with more loading of nano- MnO_2 in the bulk of CNFs. So it is a trade-off between the energy density and power density. Furthermore, comparing CNFs with activated carbons and porous carbon spheres, the pores in CNFs are shallow ones since the fiber diameter is only sub-microns while the pores in activated carbons or carbon spheres are deep and narrow. The electrolyte penetration resistance of CNFs should be smaller than that of activated carbons. So, the electron transport loops and the diffusion loops of cations in most of the cases are longer than the structure shown in this work, which is related to the power performance of an electrode.

Discussion

At the interface of electrode and Na_2SO_4 electrolyte, two charge storage mechanisms of MnO_2 are proposed, including surface adsorption/desorption and bulk insertion/extraction of Na^+ , which are showed below⁴²:



To get more insights into the advantages of the MC2 electrode, a high resolution TEM has been used. Figure 2(c–e) clearly revealed that MnO_2 crystals with an interlayer spacing of about 0.24 nm were composed of on the external surface of the fibers, corresponding to α - MnO_2 (211) crystal faces, while MnO_2 with an interlayer spacing of about 0.5 nm were deposited on the inner surface of the pores at the central part of fibers, exhibiting the character of α - MnO_2 (200) crystal faces. The results are in good agreement with XRD information. The results indicate that MnO_2 nanoparticles grow along with (211) crystal face when the redox reaction between $KMnO_4$ and carbon happens on the surface of CNFs, in other words, under an un-limited 1D constraint; while MnO_2 nanoparticles grow along with (200) crystal face when the redox reaction happens inside of mesopores, under a strong 3D constraint from the inner surface of pores.

To figure out the affection of porous structure in CNFs on in-situ reaction between $KMnO_4$ and carbon to form MnO_2 , the electrospun CNFs prepared from PI without PVP were used as scaffold for MnO_2 by the same condition as MC2 ($KMnO_4$ concentration of 0.024 $g\ L^{-1}$). Pore-size distributions for the pristine (MnO_2 -unloaded) and MnO_2 -loaded CNFs are shown in Fig. 7(a,b), displaying an increase of pores having the size of 1.0–1.5 nm by sacrificing the mesopores having 2–8 nm sizes. The change in pore structure in the CNFs with MnO_2 -loading is very similar to that happened in the composite MC2 (Fig. 3). Comparing to the pristine CNFs, the pore volume contributed from pores smaller than 0.7 nm disappear, a big increase of pore volume from pores in the range of 0.7–2 nm appeared and a decrease of pore volume happens with the pore volume contributed from pores larger

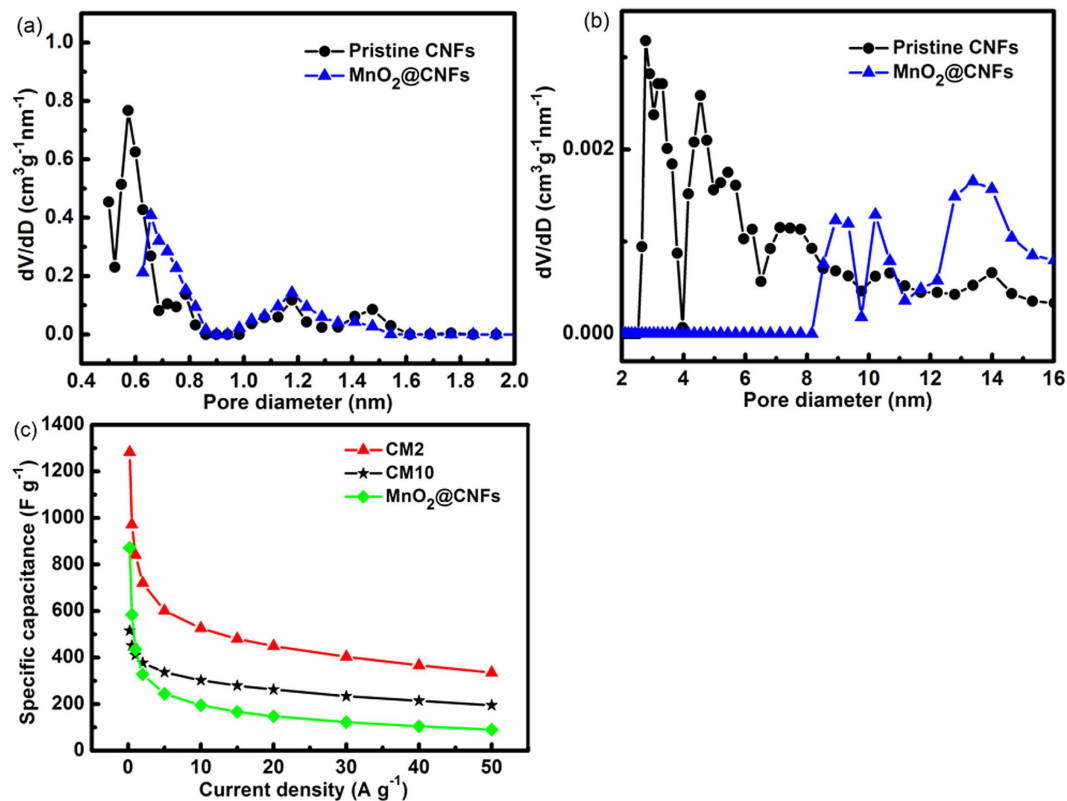


Figure 7. (a,b) Pore-size distributions of the pristine CNFs and ones loaded with MnO₂ under the same conditions as MC2 composites, (c) dependences of specific capacitance on current density for MnO₂/PVP induced porous CNFs and MnO₂/PVP free CNFs electrodes.

than 2 nm for MC2 (Fig. 3) and also another CNFs (MnO₂-loaded in Fig. 7). This should be related to the PVP induced pores. Porous CNFs has a larger pore volume and more defects. The defects in the bulk can prove more active-edges for the reaction with KMnO₄ to produce MnO₂ in the 3D constrains.

Based on the pore distribution and TEM images, we could conclude that KMnO₄ penetrated to the pores situated inside of the porous CNFs. The MnO₂ nanoparticles formed inside of the pores covered the inner surface of the pores. So, the pores smaller than 0.7 nm are blocked by MnO₂ either deposited at the entrances of pores or formed in the pores, resulting in the disappearance of the peaks for the pores smaller than 0.7 nm. The increase of pore volume in the range of 0.7–1.2 nm should be related to the MnO₂ nanoparticles formed in the pores larger than 2 nm.

Based on the CV test and galvanostatic charge/discharge results, it could be seen that the performances of MnO₂/PVP induced porous CNFs electrode are all better than MnO₂/PVP free CNFs electrode. The PVP free samples MnO₂@CNFs shows better capacity at smaller current density and the lower capacity at larger current density than MC10 (Fig. 7c). The results indicate that MnO₂ with low crystalline was produced in low concentration KMnO₄, which bring us a higher utilization rate of MnO₂ in the supercapacitor performances.

As shown in Fig. 6a, Supplementary Fig. S1 and Fig. 6e of the CV test and EIS results, MC2 shows larger capacitance than MC10 while the resistance of MC10 is much lower than MC2 and MC1. This should be related to formation of MnO₂ in the bulk of the electrode.

With a high concentration of KMnO₄, the redox reaction is reasonably supposed to occur very fast with amorphous carbons, and so MnO₂ nanoparticles are formed on the surface of the fibers, which seems to prevent the penetration of KMnO₄ into the bulk of the fiber. The morphology of the electrode is quite different with that in a low concentration KMnO₄, even in the form of flakes, as shown in Fig. 1d for MC10. The crystallinity of MnO₂ produced in a high concentration KMnO₄ is lower than that of MnO₂ produced in low concentration KMnO₄, which is proved by XRD as shown in Fig. 4a. In MC10, the pore volume does not change too much. Such a pore-size distribution suggested that MnO₂ deposition occurs only on the surface of the CNFs. The resistance of such kind of structure should be low which is also approved by EIS data.

When the time for the diffusion of KMnO₄ into pores is the same order of magnitude with the time for the redox reaction of KMnO₄ with carbon, MnO₂ nanocrystals can be precipitated in the pores of the fibers under a strong constraint. As MnO₂ is an insulator, the bulk resistance should increase. Such kind of MnO₂/C interface connection is very well. Therefore, the performance under larger current is also good.

Conclusion

A 3D MnO₂/C nano-composite with remarkable electrochemical behaviors can be on-site synthesized with porous carbon nanofibers as a scaffold. For MC2, the capacitance of the composite electrode could be 1282 F g⁻¹ under a certain current density of 0.2 A g⁻¹ in 1 M Na₂SO₄ electrolyte. It is noteworthy to mention that energy density of MC2 is 36 Wh kg⁻¹ with power density of 39 W kg⁻¹, and can maintain 7.5 Wh kg⁻¹ at 10.3 kW kg⁻¹. The key point of the work is to make the diffusion time of KMnO₄ into the bulk of the porous carbon fibers and the redox reaction time of KMnO₄ with carbon on the same order of magnitude by adjusting the concentration of KMnO₄. The results indicate that the MnO₂ growth along with (211) crystal face when KMnO₄ and carbon redox reaction happens with an un-limited 1D constrain; while the MnO₂ growth along with (200) crystal face when KMnO₄ and carbon redox reaction happens with a comparable 3D constrain. The optimized KMnO₄ concentration in our case should be 0.024 g L⁻¹. The good capacitance performance of the MnO₂/CNFs composite electrode is clearly attributed to its unique nanostructure. The porous CNFs serves as a highly conductive matrix for fast ion and electron transport, while the ultrathin MnO₂ nanocrystals on the inner surface of the pores enable a short diffusion path of electrolyte and provide a more electrochemically active surface area for pseudocapacitance through fast and reversible Faradic reaction.

Experimental section

Materials. Pyromellitic dianhydride (PMDA) (Mw = 218.12 g mol⁻¹, Sinopharm Chemical Reagent Co., Ltd), 4,4'-oxydianiline (ODA) (Mw = 200.24 g mol⁻¹, Sinopharm Chemical Reagent Co., Ltd), polyvinyl pyrrolidones (PVP) (Mw = 1300,000 g mol⁻¹, Sinopharm Chemical Reagent Co., LTD), N,N-dimethylformamide (DMF) (Xilong Chemical Co., Ltd) and potassium permanganate (KMnO₄, 99.5%) (Sinopharm Chemical Reagent Co., Ltd) were used as received.

Fabrication of carbon nanofibers. The electrospinning solution was prepared with PMDA, ODA and PVP in DMF with molar ratio of PMDA and ODA 1:1. The PVP was dissolved in the solution with mass ratio 20% (to total masses of PMDA and ODA). The blended solution was stirred at 0 °C for 24 h. Electrospinning parameters were set as follows: applied voltage of 20 kV, tip-to-collector distance of 20 cm and flow rate of 0.8 ml h⁻¹. As-spun fibers were imidized and carbonized in a horizontal tubular furnace. Temperature of the furnace was first increased from room temperature to 300 °C at the rate of 3 °C min⁻¹ and was maintained for 30 min in a flow of air for imidization. Then the temperature was increased to 900 °C at the same heating rate and was maintained for 1 h under N₂ atmosphere for carbonization.

KMnO₄ was dissolved into de-ionized water. The concentration of KMnO₄ solution were prepared at 0.012 g L⁻¹ (0.076*10⁻³ M), 0.024 g L⁻¹ (0.152*10⁻³ M), and 0.12 g L⁻¹ (0.76*10⁻³ M). Composites derived from these solutions were labeled as MC1, MC2 and MC10, respectively.

The carbon fiber electrode was soaked into the KMnO₄ solution and the weight ratio of CNFs to KMnO₄ was set to 4:1. The CNFs was taken out until the purple color of KMnO₄ solution had fade into golden brown. The mass loading remains to 10–11% for all samples. The MnO₂/CNFs composites were rinsed by deionized water for several times, and finally dried at 80 °C for 10 h under vacuum condition.

Characterization. The morphology of CNFs was investigated using a scanning electron microscope (SEM, LEO 1530). A high-resolution transmission electron microscopy (HRTEM) was employed to characterize the distribution and crystallization of the composites. The CNFs, pristine and MnO₂-loaded, embedded in epoxy resin was cut into 20 nm slices using a microtome (EM UC6, Leica, Germany) with a diamond blade (DiATOME) and then placed onto a 300 mesh Cu grid for examination by TEM.

X-ray diffraction (XRD) pattern of the composites was examined using D/MAX-RM 2000 at the scanning rate of 2° min⁻¹ in a range of diffraction angle 2θ from 5° to 70°. Raman spectrum was recorded by HR800 (HORIBA spectrometer) with a wavelength of 633 nm. X-ray photoelectron spectroscopy (XPS) measurement was performed with a thermo ESCALAB 250 spectrometer. XPS data analysis was performed using Thermo Avantage software. Sorption/desorption isotherms of N₂ at 77 K were measured by a Belsorp Max apparatus (Japan) and analyzed to evaluate specific surface areas of the composites by using the Brunauer-Emmett-Teller (BET) method, S_{BET} and pore-size distribution of the composites by density functional theory (DFT) method.

A symmetrical two-electrode supercapacitor was assembled using two pieces of the composite and a separator to investigate the electrochemical performance as an electrochemical capacitor. To achieve sufficient saturation of the electrodes and separator by the electrolyte, they were immersed in 1 M Na₂SO₄ solution under vacuum for 24 hrs before being assembled. Cyclic voltammetry (CV) and galvanostatic charge/discharge analysis were carried out to evaluate electrochemical performance of the electrodes with a potential window ranging from 0 to 1 V in 1 M Na₂SO₄ electrolyte using an electrochemical workstation (CHI 600, Shanghai Chen Hua Instrument Company). The electrochemical impedance spectroscopy (EIS) was conducted in the frequency range of 0.01 Hz ~100 kHz with perturbation amplitude of 5 mV versus the open circuit potential. The average specific capacitance was calculated according to the charge/discharge tests based on the following equation:

$$C = 4 \frac{I \cdot t}{m \cdot U} \quad (9)$$

where I , t , m and U are the charge/discharge current (A), the discharge time (s), the total mass of active materials in the two electrodes (g) and the potential after the deduction of IR drop (V), respectively.

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Acknowledgements

The authors acknowledge the fund from the National Natural Science Foundation of China (No. 51572174). Supported by Beijing Natural Science Foundation (3162017).

Author Contributions

Y. Y. conceived the project. Y. Y. and L. T. H. designed the experiments. L. T. H. and L. Y. carried out the experiments. L. T. H., Y. Y., L. Y., Z. H. H. and F. Y. K. discussed the results. L. Y. and Y. Y. wrote the initial manuscript which was approved by all the authors.

Additional Information

Supplementary information accompanies this paper at <http://www.nature.com/srep>

Competing financial interests: The authors declare no competing financial interests.

How to cite this article: Le, T. *et al.* In-situ growth of MnO₂ crystals under nanopore-constraint in carbon nanofibers and their electrochemical performance. *Sci. Rep.* **6**, 37368; doi: 10.1038/srep37368 (2016).

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