ORIGINAL RESEARCH



Development of a Population Pharmacokinetic Model for the Diroximel Fumarate Metabolites Monomethyl Fumarate and 2-Hydroxyethyl Succinimide Following Oral Administration of Diroximel Fumarate in Healthy Participants and Patients with Multiple Sclerosis

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ABSTRACT

Introduction: Diroximel fumarate (DRF) is a next-generation oral fumarate that is indicated in the USA for relapsing forms of multiple sclerosis (MS). A joint population pharmacokinetic model was developed for the major active metabolite (monomethyl fumarate, MMF) and the major inactive metabolite (2-hydroxyethyl succinimide, HES) of DRF.

Methods: MMF and HES data were included from 341 healthy volunteers and 48 patients with MS across 11 phase I and III studies in which DRF was administered as single or multiple doses. Population modeling was performed with NONMEM version 7.3 with the first-order conditional estimation method.

Results: Estimated MMF clearance (CL_{MMF}) , volume of distribution, and absorption rate constant (Ka) were 13.5 L/h, 30.4 L, and 5.04 h⁻¹, respectively. CL_{MMF} and HES

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H. Bockbrader · N. Dolphin · D. Epling · L. Quinlan · S. Chapel Ann Arbor Pharmacometrics Group (A2PG), Ann Arbor, MI, USA clearance (CL_{HES}) increased with increasing body weight. CL_{HES} decreased with decreasing renal function. CL_{MMF} and CL_{HES} were 28% and 12% lower in patients with MS than in healthy volunteers, respectively. Ka was reduced in the presence of low-, medium-, and high-fat meals by 37%, 51%, and 67%, respectively, for MMF; and by 34%, 49%, and 62%, respectively, for HES.

Conclusions: Age, sex, race, and baseline liver function parameters such as total bilirubin, albumin, and aspartate aminotransferase were not considered to be significant predictors of MMF or HES disposition.

Keywords: 2-Hydroxyethyl succinimide; Diroximel fumarate; Monomethyl fumarate; Multiple sclerosis; Pharmacokinetics; Population pharmacokinetics

Key Summary Points

Why carry out this study?

Diroximel fumarate (DRF) is an approved oral treatment for patients with multiple sclerosis.

DRF is rapidly metabolized in the gastrointestinal tract to produce the major active metabolite monomethyl fumarate (MMF) and the major inactive metabolite 2-hydroxyethyl succinimide (HES).

A joint population pharmacokinetic (PK) model was developed to characterize MMF and HES concentration–time data following oral DRF administration.

What was learned from the study?

Using our final model, we performed simulations to evaluate the effect of individual covariates on MMF and HES exposures.

Meal fat content, evening dosing, participant body weight, and extent of renal impairment were all determined to impact MMF and HES PK profiles but were not expected to be clinically significant.

INTRODUCTION

Multiple sclerosis (MS) is an inflammatory demyelinating disease of the central nervous system that results in physical and cognitive disabilities [1]. The chronic and heterogeneous nature of MS results in a wide array of symptoms and the need for lifelong treatment. Diroximel fumarate (DRF) is a novel fumarate approved in the USA for patients with relapsing forms of MS, administered orally as two 231-mg capsules twice daily [2]. Upon oral administration, DRF undergoes rapid esterase cleavage in the gastrointestinal (GI) tract before reaching systemic circulation, producing the major active metabolite monomethyl fumarate (MMF) and the major inactive metabolite 2-hydroxyethyl succinimide (HES) [2, 3]. The minor metabolite RDC-8439 is also produced, resulting in less than 1% of total DRF-related systemic exposure in humans [3].

MMF is also the active metabolite of dimethyl fumarate (DMF), which is approved in the USA, European Union, and many other regions for relapsing forms of MS [4]. DRF and DMF produce bioequivalent systemic exposure of MMF when administered according to their approved dosing regimens, and therefore are expected to have comparable safety and efficacy profiles [2, 4, 5]. DMF has a well-established benefit–risk profile that has been characterized in more than 537,000 patients, representing more than 1,110,000 patient-years of exposure [6–9].

GI events are the most common adverse events (AEs) in patients treated with DMF, typically occurring early in treatment, and may lead to treatment disruption or discontinuation in some patients [6, 7, 10, 11]. In the phase III head-to-head EVOLVE-MS-2 trial, DRF demonstrated an improved GI tolerability profile compared with DMF in patients with relapsing-remitting MS (RRMS), with fewer days of patient-assessed GI symptoms, lower incidence of GI AEs, and fewer treatment discontinuations due to GI AEs [12]. These improvements are hypothesized to be attributable to the distinct chemical structure of DRF, which may potentially elicit less irritation and reactivity toward off-target receptors in the GI tract [3]. Additionally, interim findings from a phase III study assessing the long-term safety, tolerability, and treatment effect of DRF have demonstrated significant reductions from baseline in annualized relapse rate and gadolinium-enhancing lesion counts, a very low rate (less than 1%) of treatment discontinuation due to GI AEs, and an overall safety profile consistent with DMF [13].

A comprehensive nonclinical and clinical pharmacology program was conducted to support development of DRF, including eight phase I studies in healthy volunteers, one phase I study in patients with varying degrees of renal failure, and two phase III studies in patients with RRMS. Because DRF is not quantifiable in blood plasma following oral administration, pharmacokinetic (PK) analyses conducted to date have been performed with plasma concentrations of MMF and HES. The objectives of this analysis were to develop a population PK model using data collected across 11 DRF clinical studies to characterize the population PK of MMF and HES in healthy volunteers and patients with MS, and to investigate the effects of selected covariates on various PK parameters of MMF and HES to derive a final predictive PK model.

METHODS

Clinical Studies and Sample Collection

MMF and HES concentration-time data were collected and pooled across 11 clinical studies of DRF and used to develop the PK model. The following phase I and III studies were included: 001, A102, A103, A104, A105, A106, A109, and A110 (phase I in healthy volunteers); A108 (phase I in healthy volunteers and patients with mild, moderate, or severe renal failure); and **EVOLVE-MS-1** and **EVOLVE-MS-2** (NCT02634307 and NCT03093324; phase III in patients with RRMS). All clinical studies were conducted in accordance with local and central ethics committees, the Declaration of Helsinki, and the International Conference on Harmonisation Guidelines for Good Clinical Practice. All study participants provided written informed consent.

Following DRF dosing, blood samples were collected according to the PK sampling schedule for each study and used to determine plasma concentrations of MMF and HES. Study designs, participant populations, and PK sampling schedules for all studies included in the analysis are described in Table 1.

Development of the Population PK Model

The analyses were performed using nonlinear mixed effects modeling methodology as implemented in the computer program NONMEM (version 7.3; ICON plc, Dublin, Ireland). Pre-

and postprocessing of data from each modeling step were conducted using SAS (version 9.4), S-PLUS (version 8.2), or R (version 3.1.2 or higher) software. Graphical analysis of the data and output from the models was performed using R.

A base model was initially developed to include the following parameters for MMF and HES: absorption rate constant (Ka), clearance (CL), central volume of distribution (Vc), and fractional absorption (F). An assumption was made during the model development that Vc was equal for MMF and HES and thus F for HES was a function of the fractional dose absorbed and dependent on the possible differences in Vc for MMF and HES. Interindividual and interoccasion variability of the PK parameters were incorporated into the base model when applicable using a lognormal random effects model.

Data were classified as outliers using population-weighted residuals (WRES), conditionalweighted residuals (CWRES), and individualweighted residuals (IWRES). Observations with |WRES| > 6, |CWRES| > 6, or |IWRES| > 6 were considered potential outliers. The influence of these outliers was evaluated by comparing estimates of the key model parameters (e.g., CL) from model fits on data with and without the outliers. The outliers would be considered influential if key parameter estimates differed by more than 15%. If outliers were influential, subsequent model development was to be performed with and without the outlying observations.

The following covariates were considered for evaluation in the model: participant population (healthy volunteer or patient with MS), sex, dietary intake, dose, and dose time (morning or evening) on Ka and bioavailability; and participant population (healthy volunteer or patient with MS), sex, body weight, age, race, estimated glomerular filtration rate (eGFR), total bilirubin, albumin, and aspartate aminotransferase (AST) on CL and Vc. Selected covariates, based on observed parameter-covariate relationships, were added simultaneously to the base model to produce a full model. A backward elimination procedure with a significance level of $\alpha = 0.001$ (Δ objective function value less than 10.8 for one degree of freedom) was performed to

Study	Phase	Participant status	Description	DRF dose	Diet (protocol- specified)	PK sample collection	AM/PM sampling
001	1	Healthy	Part 1: single dose	49, 105, 210, 420, 630, 840, or 980 mg	Fasted 10 h before and 4 h after study drug	Serial up to 24 h	AM
	1	Healthy	Part 2: DRF vs. DMF crossover	420 mg	Fasted 10 h before and 4 h after study drug	Serial up to 12 h	AM
A102	1	Healthy	Part A: single- dose,	420 mg	Fasted: 10 h before and 4 h after study drug	Serial up to 12 h	АМ
			crossover, food effect		Fed: fasted 10 h prior to high-fat/calorie meal consumed 30 min before study drug		
	1	Healthy	Part B: multiple dose	210, 420, or 630 mg BID × 5 days	Days 1 and 5: fasted 10 h before and 4 h after study drug	Day 1, day 5: serial	AM and PM
					Days 1–5: fasted 10 h	up to 10 h	
						Days 2, 3, 4: 10 h	
A103	1	Healthy	Single-dose crossover DRF vs. DMF	DRF 462 mg DMF 240 mg	Fasted 10 h before and 4 h after study drug	Serial up to 72 h	AM
A104	1	Healthy	Single-dose crossover DRF vs. DMF	DRF 462 mg DMF 240 mg	Fasted 10 h prior to high-fat/calorie meal consumed 30 min before study drug	Serial up to 48 h	АМ
A105	1	Healthy	Period 1: unlabeled DRF single dose, mass balance	462 mg	Fasted 10 h before and 4 h after study drug	Serial up to 120 h	АМ
A106	1	Healthy	3-way crossover study with 5% or 40% alcohol	462 mg	Fasted	Serial up to 72 h	АМ

Table 1 Summary of studies included in the population PK analysis

Study	Phase	Participant status	Description	DRF dose	Diet (protocol- specified)	PK sample collection	AM/PM sampling
A108	1	Renal impairment	Single dose	462 mg	Fasted 8 h before and 4 h after dose Light snack 2 h pre dose	Serial up to 216 h	AM
A109	1	Healthy	Single dose, 4-way crossover food effect	462 mg	Fasted: 10 h before and 4 h after study drug Fed: low- or medium-fat/ calorie meal consumed 30 min before drug, no food 4 h after study drug	Serial up to 48 h	АМ
A110	1	Healthy	Multiple doses, QTc	 462 mg BID on days 2-5, QD day 6 924 mg BID on days 7-10, QD day 11 	Fasted 10 h before and 4 h after drug	Day 6, day 11: serial up to 24 h	АМ
EVOLVE- MS-1	3	Patients with MS	Open-label study up to 96 weeks	De novo participants: 231 mg BID for week 1, then 462 mg	Take on an empty stomach, at least 1 h before or 2 h after eating or drinking anything but water	Day 1, day 29: serial up to 8 h	AM
				BID Rollover participants: 462 mg BID		Day 15, day 57: pre and 2–3 h post	AM or PM

Table 1 continued

Table 1	continued		

Study	Phase	Participant status	Description	DRF dose	Diet (protocol- specified)	PK sample collection	AM/PM sampling
EVOLVE- MS-2	3	Patients with MS	DRF and DMF ^a Part A (exploratory)	231 mg BID week 1 462 mg BID weeks 2–5	With or without food, avoid taking with a high-fat/calorie meal	Day 1, day 29: serial up to 8 h	АМ
						Days 15, day 36: pre and 2–3 h post	AM or PM

AM morning dose, *BID* twice daily, *DMF* dimethyl fumarate, *DRF* diroximel fumarate, *MS* multiple sclerosis, *PK* pharmacokinetic, *PM* evening dose, *QD* single dose, *QTc* QT interval corrected for heart rate ^aDMF dosing was 120 mg BID for week 1 and 240 mg BID for weeks 2–5

identify a parsimonious preliminary final model. Standard goodness-of-fit plots were used to assess model fit at each stage of model development. The predictive performance of the final model was evaluated using an internal visual predictive check. Additional information on the overall modeling strategy, including development of the base and final models, standard goodness-of-fit plots, and subsequent covariate analyses, can be found in the Electronic Supplementary Material (ESM).

RESULTS

Study Population

There were 389 participants in the overall study population across the 11 clinical studies, including 341 (88%) healthy volunteers and 48 (12%) patients with MS. In study participants at baseline, median participant age was 35 years (range 18–75 years), 51% were male, and 66% were white. Median body weight was 78 kg (range 47.4–126.3 kg). The majority of participants (75.5%) had normal renal function; 20.0%, 2.3%, and 2.0% had mild (60–89 mL/ min at screening), moderate (30–59 mL/min at screening), and severe (less than 30 mL/min at screening) renal impairment, respectively, based on eGFR. A summary of participant baseline characteristics by study and for the overall study population can be found in Tables S1 and S2 of the ESM.

Participants received DRF in doses ranging from 49 to 980 mg, with the majority (69%; 270/389) receiving DRF 462 mg (approved dose). DRF was administered to healthy participants in the fasted state (n = 252) or with lowfat (n = 47), medium-fat (n = 47), or high-fat (n = 58) meals, and to patients with MS (n = 48) with or without a meal of unknown fat content. Some phase I study participants received DRF with meals of more than one type of fat content because of crossover study designs.

In the final analysis dataset, there were 4694 MMF and 8088 HES concentration samples available for the population PK analysis (Tables S3 and S4 of the ESM).

Model Development

A joint metabolite PK model was developed to characterize MMF and HES concentration–time data following DRF administration. Because



Fig. 1 Pharmacokinetic model (a) and summary of model development steps (b). A single term was estimated for the Vc in the population PK model (i.e., V2 = V3). CL_{HES} clearance of HES, CL_{MMF} clearance of MMF, CMT compartment, eGFR estimated glomerular filtration rate, F1 bioavailability of MMF, F4 bioavailability of HES, HES 2-hydroxyethyl succinimide, IOV interoccasion variability, K20 elimination rate constant for MMF (= $CL_{MMF}/V2$),

K30 elimination rate constant for HES (= $CL_{HES}/V3$), Ka_{HES} absorption rate constant of HES, Ka_{MMF} absorption rate constant of MMF, MMF monomethyl fumarate, PK pharmacokinetics, PM evening dose, V2 central CMT distribution volume of MMF, V3 central CMT distribution volume of HES, Vc central volume of distribution, WT body weight DRF is rapidly metabolized and its plasma concentration cannot be measured. DRF dose was inputted to the model as molar equivalents of MMF and HES as follows: dose of MMF or HES (molar) = dose of DRF (g)/molecular weight(DRF). PK data were described using a onecompartment disposition model with transit compartment absorption for MMF and HES as well as first-order elimination for each metabolite (Fig. 1a). The model, including eight transit compartments, was found to adequately describe the delayed absorption of both MMF and HES. Bioavailability was estimated for MMF in the population analysis (a reflection of bioavailability and possible differences in Vc for MMF and HES) and fixed at 0.6 for HES based on results of a clinical mass balance study (Study ALK8700-A105) [2]. Model parameters included CL of MMF (CL_{MMF}), CL of HES (CL_{HES}), and a single Vc for both metabolites based on the approach by Bertrand et al. [14]. No evidence of dose dependency for MMF or HES PK was demonstrated over the dose range studied.

The model was initially developed using PK data from single-dose studies in healthy participants and later progressed with additional studies and new covariates to improve model fit (Fig. 1b). Factors known to influence the absorption of MMF and HES were incorporated as structural covariates in the base model as follows: meal fat content and evening dosing on Ka; meal fat content on bioavailability (MMF only); baseline body weight on CL and Vc; and eGFR on CL (HES only). In addition, a lag time was estimated to account for delayed absorption of HES with evening dosing. Absorption parameters were estimated using phase I data and then fixed to the estimated values in the development of the final model, which included pooled phase I and III data. Once a base model was established with combined phase I and III data, patient-specific covariates were evaluated.

Covariate–parameter relationships were identified for testing in subsequent covariate analyses. R^2 values were calculated to assess the correlation between continuous covariates and parameter values, and categorical covariates were assessed by visual inspection. There were no continuous covariates with $R^2 > 0.05$, hence

none were evaluated further during covariate analysis. From among the prespecified covariates considered, excluding those identified as structural covariates, the following four covariate–parameter relationships were selected for evaluation using a full model approach: patient status on Ka of MMF (Ka_{MMF}) and HES (Ka_{HES}), and patient status on CL_{MMF} and CL_{HES}. A backward elimination procedure was used to demonstrate statistical significance ($\alpha = 0.001$) for all four covariates, which were therefore retained in the final model.

Additional information on development of the base model and PK parameter estimates for the base model can be found in the Supplementary Results and Tables S5 and S6 of the ESM.

Final Model

Parameter estimates for the final model are shown in Table 2. Interindividual variability (percentage coefficient of variation) was 37% for Ka_{MMF} and 42% for Ka_{HES} ; 24% for CL_{MMF} and 18% for CL_{HES} ; and 20% for the combined metabolite Vc. Separate residual error terms were estimated for MMF and HES under various dosing conditions (fasted, fed, morning/evening administration). In general, residual error estimates were higher for MMF (90–112%) compared with HES (18–47%).

Based on rate constants (Ka_{MMF} and Ka_{HES}) in the transit absorption model, the mean transit time is estimated as 1.6 h for MMF and 2.5 h for HES.

Effects of Covariates

Using the final model, simulations were performed to assess the effect of individual covariates on MMF and HES exposures. Each specified covariate value (i.e., test condition) was evaluated relative to a reference set of covariates. Exposure parameters included steady state maximum plasma drug concentration over the 0–12-h dosing interval ($C_{max0-12h,ss}$) and steady state area under the plasma drug concentration–time curve over the 0–12-h dosing interval (AUC_{0-12h,ss}). Simulations were

		Estimate	ASE	% RSE	95% CI	Units	Shrinkage (%) ^a
(CL _{MMF}	13.5	0.422	3.1	(12.7 - 14.4)	L/h	
7	Vc	30.4	0.386	1.3	(29.7 - 31.2)	L	
3	Ka _{MMF}	5.04	0.126	2.5	(4.79-5.28)	h^{-1}	
6	Ka _{HES}	3.24	0.0774	2.4	(3.09 - 3.40)	h^{-1}	
7	CL _{HES}	1.49	0.0172	1.2	(1.46 - 1.53)	L/h	
8	F4	0.6 FIXED					
9	F1	0.162	0.00506	3.1	(0.152-0.172)		
10	WT on Vc	0.878	0.0697	7.9	(0.742 - 1.01)		
11	PM dosing on Ka _{MMF}	– 0.592 FIXED					
12	LOW on Ka_{MMF}	- 0.368 FIXED					
13	MED on $Ka_{\rm MMF}$	– 0.512 FIXED					
14	HI on Ka _{MMF}	- 0.666 FIXED					
15	UNK on $K_{\rm AMMF}$	0.843	0.155	18.4	(0.539 - 1.15)		
16	LOW on F1	- 0.296 FIXED					
17	LOW on F1	-0.301 FIXED					
18	HI on F1	– 0.131 FIXED					
19	PM dosing on Ka _{HES}	- 0.2 <i>6</i> 7 FIXED					
20	LOW on Ka _{HES}	- 0.335 FIXED					
21	MED on Ka _{HES}	— 0.492 FIXED					
22	HI on Ka _{HES}	- 0.621 FIXED					
23	UNK on Ka _{HES}	0.399	0.0964	24.1	(0.210 - 0.588)		
24	HES ALAG4 PM dosing	1.96 FIXED				Ч	
25	HES ALAG4 LOW	0.421 FIXED				h	
26	eGFR on CL _{HES}	0.547	0.0323	5.9	(0.484 - 0.611)		

ladie 2 continued							
Theta/parameter		Estimate	ASE	% RSE	95% CI	Units	Shrinkage (%) ^a
27	eGFR on CL _{HES}	0.831	0.0984	11.8	(0.638 - 1.02)		
28	WT on CL _{HES}	0.335	0.0601	18.0	(0.217 - 0.453)		
35	$PTST$ on $CL_{\rm MMF}$	-0.284	0.0405	14.2	(-0.363 to - 0.204)		
36	PTST on CL _{HES}	- 0.122	0.0296	24.1	(-0.180 to - 0.0642)		
Residual variability							
4	RE MMF (AM dose, fasted)	89.5	1.59	1.8	(86.4 - 92.6)	%	
2	RE HES (AM dose, fasted)	25.2	0.335	1.3	(24.5 - 25.9)	%	
29	RE MMF (AM dose, fed) ^b	103	2.08	2.0	(98.6–107)	%	
30	RE MMF (PM dose, fasted)	112	3.77	3.4	(105-120)	%	
31	RE MMF (UNK)	102	3.37	3.3	(95.4–109)	%	
32	RE HES (AM dose, fed) ^b	46.8	0.744	1.6	(45.4 - 48.3)	%	
33	RE HES (PM dose, fasted)	18.4	0.407	2.2	(17.6 - 19.2)	%	
34	RE HES (UNK)	37.2	1.09	2.9	(35.1 - 39.4)	%	
<i>AII</i>							
1	ETA1-CL _{MMF}	23.7			(20.3 - 26.7)	%CV	30.0
2	ETA2-Vc	19.8			(17.3 - 22.0)	%CV	19.4
4	ETA4-CL _{HES}	18.0			(16.4 - 19.6)	%CV	14.4
Ś	ETA4-CL _{HES}	37.0			(33.3 - 40.4)	%CV	15.0
8	ETA8-Ka _{HES}	42.4			(39.1 - 45.5)	%CV	4.3

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Theta/parameter Estimate OFV - 3227.48 ALAG4 lag time for HES absorption with a low-fat meal, AM morning dose, CL _{MMF} clearance of MMF, %CV percentage coefficient of variation, eGFR estimated of the second seco	ASE	% RSE	95% CI		
OFV – 3227.48 ALAG4 lag time for HES absorption with a low-fat meal, AM morning dose, CL_{MAF} clearance of MMF, $\% CV$ percentage coefficient of variation, $eGFR$ es				Units	Shrinkage (%) ^a
ALAG4 lag time for HES absorption with a low-fat meal, AM morning dose, CL_{MMF} clearance of MMF, $\% CV$ percentage coefficient of variation, $eGFR$ es					
	e, ASE asymptot estimated glomer	ric standard ular filtratic	error, <i>CI</i> confidence interval. on rate, <i>F1</i> bioavailability of 1	<i>, CL_{HES}</i> cl MMF, <i>F4</i>	learance of HES, bioavailability of
HES, HES 2-hydroxyethyl succinimide, HI administration with high-fat mea absorption rate constant of MMF, LOW administration with low-fat meal,	eal, <i>IIV</i> interindi , <i>MED</i> administ	ividual varia tration with	bility, Ka _{HES} absorption rate medium-fat meal, MMF m	constant ionomethy	of HES, Ka _{MMF} l fumarate, OFV
objective function value, PM evening dose, $PTST$ patient status, RE residual unknown fat content (only in patients), Vc central volume of distribution, M	ul error, <i>RSE</i> rel: <i>WT</i> body weight	ative standa	rd error, <i>UNK</i> administratio	n with or	without meal of
Covariate parameters fixed to values estimated in the base model: low fat, medi fat, medium fat, high fat, and PM dose on K_{ALHEG} ; HES ALAG4 with PM d	dium fat, high fa dose: HES ALA	t, and PM d G4 with lov	ose on Ka _{MMF} ; low fat, medi v fat	um fat, hig	gh fat on F1; low
Covariate parameters estimated in final model: UNK on Ka _{MMF} , UNK on K CL _{HES} , eGFR on CL _{HES}	Ka _{HES} , WT on	CL _{MMF} , W	T on CL _{HES} , WT on Vc, PJ	IST on Cl	L _{MMF} , PTST on
$\operatorname{CL}_{\operatorname{MMF},i} = 13.5 \cdot \left(\frac{\operatorname{WT}}{78} \right)^{0.831} \cdot (1 + \operatorname{PTST} \cdot (-0.284)) \cdot \exp(\eta_i^{\operatorname{CL}_{\operatorname{MMF}}})$					
$\mathrm{CL}_{\mathrm{HES},i} = 1.49 \cdot \left(\underbrace{e\mathrm{GFR}}_{111.9}\right)^{0.547} \cdot \left(\frac{\mathrm{WT}}{78}\right)^{0.335} \cdot (1 + \mathrm{PTST} \cdot (-0.122)) \cdot \exp(\frac{\mathrm{e}\mathrm{GFR}}{111.9}) \cdot (1 + \mathrm{PTST} \cdot (-0.122)) \cdot (-0.122)) \cdot (-0.122) \cdot (-$	$p(\eta_i^{\mathrm{CL}_{\mathrm{HES}}})$				
$Vc_i=30.4\cdot \left(rac{\mathrm{WT}}{78} ight)^{0.878}\cdot \exp(\eta_i^{Vc})$					
$Ka_{MMF} = 5.04 \cdot (1 + PM \cdot (-0.592)) \cdot (1 + LOW \cdot (-0.368)) \cdot (1 + N) + LOW \cdot (-0.368) \cdot (1 + N) + LOW \cdot (-0.368) \cdot (1 + N) + LOW \cdot (-0.368) \cdot (-0.368)$	$MED \cdot (-0.51)$	$(2)) \cdot (1 + 1)$	HI \cdot (-0.666)) \cdot (1 + UNF	K · 0.843)	$(\cdot \exp(\eta_i^{\mathrm{KA_{MMF}}}))$
$\begin{array}{l} \text{Ka}_{\text{HES},i} = 3.24 \cdot (1 + \text{FW} \cdot (-0.207)) \cdot (1 + \text{LOW} \cdot (-0.353)) \cdot (1 + \text{F}) \\ F1 = 0.162 \cdot (1 + \text{LOW} \cdot (-0.296)) \cdot (1 + \text{MED} \cdot (-0.301)) \cdot (1 + \text{H}) \\ \end{array}$	$HI \cdot (-0.131)$	((7)) · ((7)	$(NIO + I) \cdot ((IZOO -) \cdot III)$	N · U.399	$(\cdots) \cdot \exp(\eta_i)$
"Shrinkage estimate for epsilon was 5.6% ^b Fed refers to drug administration with a meal of low, medium, or high fat c	content				



◄ Fig. 2 Illustration of covariate effects on steady state exposure of MMF (a) and HES (b) in healthy participants. Blue circles show the ratio of the median parameter value under the test conditions compared with the reference healthy participant with median body weight of 78 kg (and median eGFR of 111.9 mL/min), for (b), receiving DRF in a fasted state. Test conditions for body weight include the 5th, 25th, 75th, and 95th percentiles of body weight among participants in the analysis dataset. Test conditions for dietary fat include administration of DRF with a low-, medium-, and high-fat meal. Test conditions for renal function include four values of eGFR within each renal function category: normal (eGFR = 120, 110, 100, 90 mL/min); mild impairment (eGFR = 89, 80, 70, 60 mL/min); moderate impairment (59, 50, 40, 30 mL/ min); and severe impairment (eGFR = 29, 25, 20, 15 mL/min), summarized within each category. The blue line segments represent the corresponding 90% prediction interval for the reference conditions. Vertical dashed lines indicate the 90% prediction interval for the reference conditions. Simulations (N = 1000) were performed for virtual participants (one per test condition and reference), with parameter values fixed to the final model parameter estimates and incorporating interindividual variability (i.e., individual population-predicted-derived concentration-time profiles were generated). AUC_{0-12h,ss} steady state area under the plasma drug concentration-time curve over the 0-12-h dosing interval, $C_{max0-12h,ss}$ steady state maximum plasma drug concentration over the 0-12-h dosing interval, DRF diroximel fumarate, eGFR estimated glomerular filtration rate, HES 2-hydroxyethyl succinimide, MMF monomethyl fumarate, P05 5th percentile, P25 25th percentile, P75 75th percentile, P95 95th percentile

performed for a virtual reference participant and virtual participants with selected test conditions using parameter estimates from the final model and incorporating interindividual variability.

Visualizations of covariate effects for healthy participants using forest plots are shown in Fig. 2. Similar plots for patients with MS are shown in Fig. S1 of the ESM.

Effect of Body Weight

Baseline body weight had a significant effect on the CL and Vc of MMF and HES in the model. Compared with a participant of median body weight (78 kg), CL_{MMF} in participants with low (55 kg) and high (100 kg) body weight was 25% lower and 23% higher, respectively, with low and high values representing 5th and 95th percentiles for body weight in the dataset, respectively. CL_{HES} (11% lower and 9% higher with low and high body weight, respectively) and combined metabolite Vc (26% lower and 24% higher with low and high body weight, respectively) were predicted to be similarly affected relative to median body weight.

Relative to participants with median body weight (78 kg) who received the same dose of DRF, participants with low body weight are predicted to have steady state exposure (AUC_{0-12h,ss}) that is 32% higher for MMF and 14% higher for HES, while participants with high body weight are predicted to have exposure that is 19% lower for MMF and 8% lower for HES (Fig. 2).

Effect of Renal Function

Renal function based on eGFR was a statistically significant predictor of CL_{HES}, consistent with urinary excretion as the primary elimination pathway for this metabolite. Changes in CL_{HES} with renal function resulted in 1.2-fold, 1.5fold, and approximately 2-fold increases in median C_{max0-12h,ss}, and 1.2-fold, 1.6-fold, and approximately 2-fold increases in median AUC_{0-12h.ss} for participants with mild (eGFR 60-89 mL/min), moderate (eGFR 30-59 mL/ min), or severe renal impairment (eGFR 15–29 mL/min), respectively, compared with participants with normal renal function (eGFR \geq 90 mL/min). The predicted values are generally consistent with the observed increase in HES exposure up to 2.5-fold with severe renal impairment in Study A108.

Effect of Food

Factors known to influence the absorption of MMF and HES were incorporated as structural covariates in the base model and then fixed to the estimated values in development of the final model. These factors included reduced absorption rate constant with dietary fat (37%, 51%, and 67% lower Ka_{MMF} and 34%, 49%, and 62%



462 mg BID Dosing | Outliers Excluded

Fig. 3 Model-based simulation of MMF concentration-time profiles (**a**) and MMF $C_{max0-12h,ss}$ (**b**) with meal fat content in healthy participants and patients with MS following administration of DRF 462 mg BID. Reference: in the simulations for **a**, participants had body weight of 78 kg and eGFR of 111.9 mL/min. Reference: in the simulations for **b**, individual population-predicted-derived concentration-time profiles were generated for participants with body weight of 78 kg and eGFR of 111.9 mL/min. Simulation: four virtual healthy participants (one fasted and on per meal fat content category: low, medium, high) and one virtual patient (unknown meal fat content); N = 1000 per participant. Dose: 462 mg DRF BID for 7 days. BID twice daily, $C_{max0-12h,ss}$, steady state maximum concentration for the 0–12-h dosing interval following a morning dose, DRF diroximel fumarate, eGFR estimated glomerular filtration rate, HV healthy volunteer, MMF monomethyl fumarate, MS multiple sclerosis

lower Ka_{HES} with low-, medium-, and high-fat meals, respectively); reduced bioavailability of MMF with dietary fat (30% lower with low/ medium fat and 13% lower with high fat); and reduced absorption rate constants of MMF (59% reduction) and HES (27% reduction) with evening dosing. The lag time of 0.4 h estimated in the base model for HES absorption with a low-fat meal and lag time of 2 h for HES with evening dosing were also fixed to the base model estimates in the final model.

Model-predicted PK profiles of MMF with meal fat content are shown in Fig. 3, where delayed absorption and lower peak concentrations are observed when DRF is administered with low-, medium-, and high-fat meals compared with the fasted state. An apparent faster absorption was observed in patients with MS compared with healthy participants, in part due to DRF administration under dietary conditions that included the fasted state, although the actual meal fat content was unknown in the MS population. In EVOLVE-MS-1 and EVOLVE-MS-2, patients were instructed to take the medication with or without food, but to avoid a highfat, high-calorie meal.

Effect of Morning Versus Evening Dose

Administration of DRF in the evening resulted in delayed absorption and lower peak concentration compared with the morning dose (Fig. S2 of the ESM). The delayed absorption in the evening was more notable for HES than for MMF. However, peak concentrations were affected to a greater extent for MMF; with an evening dose, median $C_{max0-12h,ss}$ was reduced by 37% for MMF and 12% for HES relative to a morning dose.

Effect of Other Covariates

Participant age (range 18–75 years), sex, and race had no impact on MMF or HES exposure in model-based simulations. Similar findings were demonstrated for levels of total bilirubin, albumin, or AST at baseline. However, an effect was observed for participant status (healthy volunteer or patient with MS). In patients with MS, CL was 28% and 12% lower for MMF and HES, respectively, compared with healthy participants. The absorption rate was significantly higher in patients with MS than in healthy participants (MMF, 1.8-fold; HES, 1.4-fold).

DISCUSSION

Here we report development of a population PK model for the DRF metabolites MMF and HES using pooled concentration-time data from 11 clinical studies of DRF conducted in healthy participants and patients with RRMS. DRF metabolites showed linear kinetics across dose levels studied and over time, based on population PK modeling. The population PK of MMF and HES was adequately described using a joint metabolite model that included one-compartment disposition, transit compartment absorption, and linear elimination for MMF and HES. In general, residual error estimates were higher for MMF compared with HES, which is consistent with higher variability observed for MMF concentrations. However, despite this variability, the AUC of MMF after DRF and DMF administration are remarkably stable across studies, and the variability of MMF PK is expected to have no effect on efficacy at the recommended dose of DRF or DMF [5, 15, 16].

Covariate testing in model-based simulations revealed that the PK of MMF and HES was impacted by factors related to DRF dose administration. Previous PK analyses with DMF in healthy volunteers and patients with MS have demonstrated the impact of meal fat content on MMF exposure (AUC) and peak concentration (C_{max}) , with no effect on AUC but decreased C_{max} when DMF is administered with a high-fat, high-calorie meal [4]. DRF is bioequivalent to DMF in fasted conditions [5] and a comparison of MMF PK profiles following DRF and DMF under various food conditions has been previously reported [17]. Administration of DRF with low-, medium-, and high-fat meals resulted in 12%, 25%, and 44% reduction in MMF C_{max} without significant effect on exposure [2]. Overall, the range of MMF C_{max} values produced by DRF fell within the range of MMF C_{max} values produced by DMF with or without food; hence, this finding is not expected to be clinically relevant, as C_{max} values occurred within the established therapeutic range of DMF values. Administering DRF with food is not expected to have a clinically significant effect on the pharmacokinetics of MMF.

Time of dose was found to affect the PK of MMF and HES, with slower absorption rates (59% and 27% reduction for MMF and HES, respectively) observed with the DRF evening dose compared with the morning dose. Administration of the DRF evening dose also resulted in an estimated 2-h lag time with HES. Similar effects were observed for MMF administered as DMF [15]. It is likely that delayed absorption, which is observed with food and fumarates, had occurred with meals taken during the evening. Given that such a decrease did not affect DMF efficacy, which was also administered twice daily in the pivotal trials compared with placebo, it should be assumed that similarly, this delay in absorption and decreased absorption rate will not affect the efficacy of DRF.

Several patient characteristics, including body weight, extent of renal function, and status of patient with MS, were also shown to impact PK profiles. Model-based simulations demonstrated that baseline body weight was a significant covariate for both MMF and HES. As body weight decreases, CL and Vc also decrease, resulting in higher exposures in participants with lower body weight. PK parameters for HES seem to be less sensitive to body weight changes than parameters for MMF are. Participants with low body weight (55 kg) are predicted to have increased steady state exposure (AUC_{0-12h.ss}; 32% higher for MMF and 14% higher for HES), while patients with high body weight (100 kg) are predicted to have decreased exposure (19% lower for MMF and 8% lower for HES), relative to the median body weight of 78 kg for an adult in the population analysis dataset.

Although body weight was found to impact PK parameters of MMF and HES, this impact is not expected to be clinically relevant, and no dose adjustments based on body weight for DRF are required. This conclusion is based on findings with DMF, the reference drug for DRF, which also exhibits a statistically significant body weight effect on AUC and C_{max} of MMF [18]. Clinical trials with DMF included patients of weight ranging from 34.0 to 162.3 kg [18]; on the basis of an analysis of covariance (ANCOVA) model, MMF AUC decreased by about 2% and MMF C_{max} decreased by about 1.4% with each 1-kg increase in weight. Although weight had a significant effect on PK parameters for MMF in the current study, results from two pivotal phase III studies (DEFINE and CONFIRM) in patients with MS using DMF indicated that differences in patient body weight did not have an effect on the efficacy [4, 6, 7]. Therefore, no clinically relevant impact is expected for DRF, and no weight-based dose adjustment is considered to be necessary, because the therapeutic dose for DRF (462 mg, administered as 231 mg twice daily) provides the bioequivalent MMF exposure to that achieved with the approved DMF dose of 240 mg twice daily (equalling a daily total of 480 mg) [2, 4, 15]. Once daily administration was not explored as part of the DEFINE and CONFIRM studies; as the terminal half-life of MMF is approximately 1 h with no accumulation with multiple dosing, a once daily dose may be sub-optimal.

Baseline eGFR, a measure of renal function, had a statistically significant effect on CL_{HES}. These findings are consistent with the known renal elimination pathway of HES. Model-based simulations demonstrated greater fold increases in HES C_{max0-12h,ss} and AUC_{0-12h,ss} with greater extent of renal impairment (mild, moderate, severe) compared with participants with normal renal function. Although there is some impact on CL_{HES} in participants with impaired renal function, this is not considered to be clinically relevant as HES is an inactive metabolite. However, given the lack of long-term safety data in patients with moderate to severe renal impairment, DRF is currently not recommended for use in this population.

Interestingly, participant status also affected the CL and Vc of MMF and HES, with patients with MS experiencing 28% and 12% lower CL for MMF and HES, respectively, compared with healthy participants, suggesting higher exposure in patients with MS. It is not fully understood why MMF clearance in patients with MS appears to be lower than in healthy volunteers,

as MMF metabolism is mediated via the tricarboxylic acid (TCA) cycle and rates of TCA-driven clearance across different diseases have not been reported. However, it is worth noting that following DRF and DMF administration, daily AUC and C_{max} estimates of MMF are nearly identical in healthy volunteers and patients with MS, and that MMF AUC and Cmax are bioequivalent in healthy volunteers. Consequently, one may conclude that such differences in MMF PK between healthy volunteers and patients with MS may be related to differences in rates of MMF conversion, rates of MMF binding to its target, or abundance of MMF target in patients with MS. Absorption rates of MMF and HES were also significantly higher in patients with MS than in healthy participants; however, there is no clear reason behind this effect.

There was no effect of participant age, sex, or race on MMF and HES exposure. Both eGFR and sex were tested as covariates during the model development. HES PK is not affected by sex beyond its contribution to GFR estimation; MMF PK is not affected by eGFR or sex. Because MMF is metabolized through the TCA cycle, without cytochrome P450 involvement, hepatic impairment would not be expected to affect the PK of MMF and HES, and this is consistent with the finding from the population PK analysis that liver function parameters such as baseline total bilirubin, baseline albumin, and baseline AST were not found to be significant covariates.

There were limitations to the study. First, there was a possible confounding effect of the evening dose with fasting status, as study A102 included PK from evening doses that did not require fasting prior to dosing. Additionally, the majority of data used in the population PK model were collected in healthy volunteers rather than in patients with MS. Furthermore, the data from patients with MS that were collected reflect DRF administration with an unknown fat content since patients in the phase III studies were instructed to take DRF with or without food, which may have contributed to MMF PK variability and possibly underpredicted C_{max} . Differences in dietary instructions between participant groups also limit the ability to distinguish between the contributions of disease status and meal fat content to PK parameters, since healthy volunteers received specific direction around meal fat content or fasting. The effect of disease status on PK parameters may not be separable from the effects of covariates including meal routine. The possible existence of a food–disease interaction may be a further potential influence on PK parameters, whereby the effect of food or fat content on PK acts differently in patients with MS than in healthy participants.

The influence of patient status may be, at least in part, explained by additional covariates not studied here. We also observed high residual error estimates for MMF of 90–112%. Finally, it is possible that other covariates outside the scope of those studied here could have affected the assessed PK parameters.

CONCLUSIONS

A joint metabolite model adequately characterized the concentration-time data for MMF and HES following DRF administration to healthy participants and patients with MS. Meal fat content, evening dosing, participant body weight, and extent of renal impairment were all determined to impact MMF and/or HES PK profiles in final model-based simulations but not expected to be clinically significant.

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Compliance with Ethics Guidelines. All clinical studies included in this analysis were conducted in accordance with local and central ethics committees, the Declaration of Helsinki, and the International Conference on Harmonisation Guidelines for Good Clinical Practice. All study participants provided written informed consent.

Data Availability. The datasets generated during and/or analyzed during the current study are available from the corresponding author on reasonable request.

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