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Introduction

Magnetic resonance imaging contrast agents (MRI-CAs) allow us to discriminate between normal and abnormal tissues inside the body through the differential contrast enhancement between them.¹⁻³ This occurs owing to the differential population of the MRI-CAs between them. Because the proton spin relaxation times are shortened by the MRI-CAs, higher contrast MR images can be observed in regions where the MRI-CAs are more concentrated. The currently used positive (T_1) MRI-CAs are molecular Gd-chelates and generally exhibit longitudinal water proton relaxivity (r_1) values of $3-5 \text{ s}^{-1} \text{ mM}^{-1}$ ($r_2/r_1 = 1.1-$ 1.2), where r_2 is the transverse water proton relaxivity.⁴⁻⁶ However, gadolinium oxide (Gd₂O₃) nanoparticles have exhibited r_1 values higher than these values.⁷⁻⁹ Therefore, the synthesis of high-performance (or powerful) T_1 MRI-CAs using

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Stable and non-toxic ultrasmall gadolinium oxide nanoparticle colloids (coating material = polyacrylic acid) as high-performance T_1 magnetic resonance imaging contrast agents

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For use as positive (T_1) magnetic resonance imaging contrast agents (MRI-CAs), gadolinium oxide (Gd₂O₃) nanoparticle colloids (*i.e.* nanoparticles coated with hydrophilic ligands) should be stable, non-toxic, and ultrasmall in particle diameter for renal excretion. In addition, they should have a high longitudinal water proton relaxivity (r_1) and r_2/r_1 ratio that is close to one (r_2 = transverse water proton relaxivity) for high-performance. In this study, we report ultrasmall Gd₂O₃ nanoparticle colloids (coating material = polyacrylic acid, $M_w = \sim 5100$ Da] satisfying these conditions. The particle diameter was monodisperse with an average value of 2.0 ± 0.1 nm. The colloidal suspension exhibited a high r_1 value of 31.0 ± 0.1 s⁻¹ mM⁻¹ and r_2/r_1 ratio of 1.2, where r_1 was ~8 times higher than that of commercial Gd-chelates: the cooperative induction model was proposed to explain this. The effectiveness of the colloidal suspension as a high-performance T_1 MRI-CA was confirmed by taking *in vivo* T_1 MR images in a mouse after intravenous administration. Highly positive contrast enhancements were observed in various organs of the mouse such as the liver, kidneys, and bladder. The colloidal suspension was then excreted through the bladder.

 Gd_2O_3 nanoparticles⁷⁻⁹ including various Gd-containing polymeric⁵ and nanosystems¹⁰⁻¹³ is currently a hot topic.

To be applied as T_1 MRI-CAs, Gd_2O_3 nanoparticle colloids (*i.e.* nanoparticles coated with hydrophilic ligands) should be stable, non-toxic, and ultrasmall in particle diameter for renal excretion. In addition, they should have a high r_1 value and r_2/r_1 ratio that is close to one for high-performance. For colloidal stability and biocompatibility, Gd₂O₃ nanoparticles should be coated with hydrophilic and biocompatible ligands. Here, a more hydrophilic ligand is preferred for surface-coating because it can afford a higher colloidal stability and, importantly, a higher r_1 value as well,¹⁴⁻¹⁶ because it can allow more water molecules to access the nanoparticle. Renal excretion of Gd₂O₃ nanoparticle colloids is essential for *in vivo* applications because the Gd³⁺ ion is toxic. Gd³⁺ ions can cause nephrogenic systemic fibrosis (NSF) when released inside the body.17-19 Therefore, the particle diameter should be less than 3 nm for renal excretion.²⁰⁻²² In a previous study, r_1 was optimal at a particle diameter of ~ 2 nm.²³ This implies that high performance T_1 MRI-CAs can be synthesized using ultrasmall Gd₂O₃ nanoparticle colloids with a particle diameter of \sim 2 nm, as thus investigated in this study. In addition this study as a continuation of the previous study²³ employed polyacrylic acid (PAA) as surface-coating ligand to obtain stable nanoparticle colloids and as a result to achieve high-performance in vivo T_1 MRI.

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Several Gd-nanosystems with very high r_1 values have been reported.14,24-26 Ultrasmall Gd2O3 nanoplates with a diameter of 2 nm coated with PAA-octylamine (OA) showed an r_1 value of 47.2 s⁻¹ mM⁻¹ ($r_2/r_1 = 1.7$) at 1.41 T.¹⁴ Dense Gd³⁺ ions conjugated on the surface of carbon nanotubes (CNTs) exhibited an r_1 value of 70 s⁻¹ mM⁻¹ ($r_2/r_1 = 1.5$) at 1.41 T and 37 °C (ref. 24) and those prepared inside CNTs showed an r_1 value of 94 s⁻¹ $\rm mM^{-1}$ at 1.41 T and 37 °C.²⁵ Gd³⁺-ion clusters within ultra-short single-walled CNTs exhibited an r_1 value of 164 s⁻¹ mM⁻¹ in an 1% sodium dodecyl benzene sulfate aqueous solution and 173 s⁻¹ mM⁻¹ in a pluronic F98 surfactant aqueous solution at 1.41 T and 40 °C.²⁶ These r_1 values are significantly higher than those of Gd-chelates.⁴⁻⁶ To understand these high r_1 values including that observed in this study, a cooperative induction model was proposed. In this model, several Gd³⁺ ions exposed on the nanoparticle surface or in the Gd³⁺ ion cluster cooperatively induce the longitudinal water proton relaxation of a water molecule. Using this model, we gave a successful explanation for these high r_1 values. It is worth noting that for *in vivo* applications, spherical nanoparticles are preferred over other shapes and complex systems because of their better transport through capillary vessels. In this respect, the ultrasmall Gd₂O₃ nanoparticle colloid is one of the potential high-performance T_1 MRI-CAs.

In this study, we report the facile one-pot synthesis and *in vitro* and *in vivo* characterization of ultrasmall Gd_2O_3 nanoparticle colloids (core $d_{avg} = 2.0$ nm; coating material = PAA, $M_w = \sim 5100$ Da). PAA was directly coated on the nanoparticle surface. PAA is a well-known biocompatible and hydrophilic polymer,²⁷ possessing one carboxyl group per monomer unit (as a result, numerous carboxyl groups per polymer) (Fig. 1). PAA binds to the nanoparticle surface through electrostatic bonding between its carboxyl groups and Gd^{3+} ions exposed on the nanoparticle surface. Multiple binding of PAA through its many carboxyl groups with a nanoparticle allows strong binding with the nanoparticle, leading to excellent colloidal stability and

biocompatibility. To demonstrate that ultrasmall Gd_2O_3 nanoparticle colloids can be used as a high-performance T_1 MRI-CA, we measured the cellular toxicity, water proton relaxivities, and *in vivo* T_1 MR images after intravenous administration. In addition, the cooperative induction model was employed to explain the observed high r_1 value.

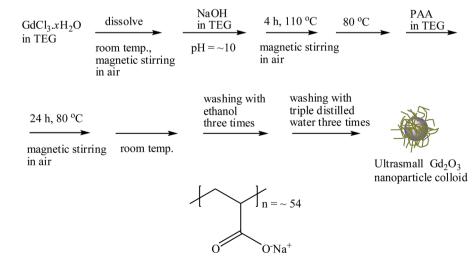
Experimental

Chemicals

All chemicals including GdCl₃·*x*H₂O (99.9%), NaOH (>99.9%), triethylene glycol (TEG) (99%), and PAA ($M_w = \sim 5100$ Da) were purchased from Sigma-Aldrich and used as received. Ethanol (99%, Duksan, South Korea) was used for initial nanoparticle washing. Triple distilled water was used for final nanoparticle washing and the preparation of an aqueous colloidal suspension.

Synthesis of ultrasmall Gd₂O₃ nanoparticle colloids

The one-pot synthesis of ultrasmall Gd₂O₃ nanoparticle colloids (coating material = PAA) is shown in Fig. 1. Three solutions were prepared: (1) a precursor solution made of 1 mmol of $GdCl_3 \cdot xH_2O$ and 10 mL of TEG in a 100 mL three-neck-flask, (2) a solution made of 4 mmol of NaOH and 10 mL of TEG in a 100 mL beaker, and (3) 0.05 mmol of PAA in a mixture of 5 mL of TEG and 5 mL of triple distilled water in a 100 mL beaker. Solution (1) was magnetically stirred at room temperature under atmospheric conditions until the precursor was dissolved in TEG. Solution (2) was slowly added to the precursor solution until the pH of the solution reached ~10. The resulting mixture solution was gradually heated to 110 °C and magnetically stirred for 4 h. The reaction temperature decreased to 80 °C. Solution (3) was slowly added to the reaction solution, and then the reaction solution was magnetically stirred for 24 h at that temperature. The product solution was cooled to room temperature and transferred to a 500 mL beaker. Then, 400 mL



PAA (Mw = \sim 5,100 Da)

Fig. 1 Reaction scheme for the one-pot synthesis of ultrasmall Gd₂O₃ nanoparticle colloid and PAA structure.

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characterizations.

of ethanol was added to the product solution, which was ta magnetically stirred for 10 min. The product nanoparticle to colloids were allowed to settle to the bottom of the beaker for find a week in a refrigerator (4 °C). The transparent supernatant was the decanted to remove unreacted precursors, free PAA, and TEG. A This washing process with ethanol was repeated three times. To remove ethanol, the product solution was diluted with 400 mL of triple distilled water and then concentrated using a rotary evaporator. This process was repeated three times. The obtained concentrated colloidal suspension was split into two equal parts: one part was diluted with triple distilled water to prepare a colloidal suspension (\sim 30 mM Gd), and the other part

General characterizations of ultrasmall Gd_2O_3 nanoparticle colloids

was dried in air to obtain a powder sample for various

The particle diameter (*d*) of the colloidal suspension was measured using a high-resolution transmission electron microscope (HRTEM) (Titan G2 ChemiSTEM CS Probe, FEI) operated at 200 kV. A drop of the sample solution diluted in ethanol was placed on a carbon film supported by a 200-mesh copper grid using a micropipette (Eppendorf, 2–20 μ L) and allowed to dry in air at room temperature. The copper grid with nanoparticle colloids was subsequently placed inside the HRTEM vacuum chamber for measurement.

The Gd-concentration of the colloidal suspension was determined using an inductively coupled plasma atomic emission spectrometer (ICPAES) (IRIS/AP, Thermo Jarrell Ash Co.). All samples were pre-treated with acids to completely dissolve the nanoparticle colloids in solution before measurement.

A dynamic light scattering (DLS) particle size analyzer (UPA-150, Microtrac) was used to measure the hydrodynamic diameter (*a*) of the nanoparticle colloids using a sample solution (\sim 0.01 mM Gd).

The colloidal stability was investigated by measuring the backscattering (BST) of near infrared (NIR) beam (880 nm) as a function of height (h) (h = 5 to 10 mm from the vial bottom containing the sample solution) and time (t) for t = 0 to 3 days using a Turbiscan (Turbiscan AGS, Formulaction).

A multi-purpose X-ray diffractometer (X'PERT PRO MRD, Philips) with unfiltered CuK α radiation ($\lambda = 0.154184$ nm) was used to characterize the crystal structures of the powder samples. A scan step of $2\theta = 0.03^{\circ}$ and a scan range of $2\theta = 15-100^{\circ}$ were used.

The attachment of PAA to ultrasmall Gd_2O_3 nanoparticles was probed by recording the Fourier transform infrared (FT-IR) absorption spectra using an FT-IR absorption spectrometer (Galaxy 7020A, Mattson Instruments, Inc.) and employing powder samples pelletized with KBr. The scan range was 400–4000 cm⁻¹.

A thermogravimetric analysis (TGA) instrument (SDT-Q600, TA Instruments) was used to estimate the surface-coating amount by recording the TGA curve between room temperature and 900 $^{\circ}$ C under an air flow. An average amount of surface-coated PAA was estimated from the mass loss, after

taking into account the water and air desorption between room temperature and ~105 °C. The amount of Gd_2O_3 was estimated from the remaining mass. It was also estimated by measuring the Gd weight percent of a powder sample using an ICPAES. After TGA, the remaining sample was collected and subjected to X-ray diffraction (XRD) analysis.

Relaxivity and map image measurements

The longitudinal (T_1) and transverse (T_2) relaxation times and the longitudinal (R_1) and transverse (R_2) map images were measured using a 1.5 T MRI scanner (GE 1.5 T Signa Advantage, GE Medical Systems) equipped with a knee coil (EXTREM). Aqueous dilute solutions (0.1, 0.05, 0.025, 0.0125, and 0.00625 mM Gd) were prepared via dilution of the concentrated colloidal suspension with triple distilled water. These dilute solutions and triple distilled water were then used to measure the T_1 and T_2 relaxation times and R_1 and R_2 map images. Subsequently, the r_1 and r_2 values of the colloidal suspension were estimated from the slopes of the plots of $1/T_1$ and $1/T_2$, respectively, versus the Gd concentration. T_1 relaxation time measurements were performed using an inversion recovery method. In this method, the inversion time (TI) was varied at 1.5 T, and the MR images were acquired at 35 different TI values in the range from 50 to 1750 ms. The T_1 relaxation times were then obtained from the nonlinear least-squares fits to the measured signal intensities at various TI values. For the measurements of T_2 relaxation time, the Carr-Purcell-Meiboom-Gill pulse sequence was used for multiple spin-echo measurements. Then, 34 images were acquired at 34 different echo time (TE) values in the range from 10 to 1900 ms. The T_2 relaxation times were obtained from the nonlinear least-squares fits to the mean pixel values for the multiple spin-echo measurements at various TE values. The parameters used for the measurements were as follows: external MR field (*H*) = 1.5 T; temperature (*T*) = 22 $^{\circ}$ C; number of acquisitions (NEX) = 1; field of view (FOV) = 16 cm; FOV phase = 0.5; matrix size = 256×128 ; slice thickness = 5 mm; pixel spacing = 0.625 mm; pixel band width = 122.10 Hz; and repetition time (TR) = 2000 ms.

In vitro cytotoxicity measurements

The biocompatibility of the colloidal suspension was determined using a CellTiter-Glo luminescent cell viability assay (Promega), where intracellular adenosine triphosphate (ATP) was quantified using a luminometer (Victor 3, Perkin-Elmer). Human prostate cancer (DU145) and normal mouse hepatocyte (NCTC1469) cell lines (both cell lines were purchased from American Type Culture Collection, Rockville, MD, USA) were seeded on a 24-well cell culture plate and incubated for 24 h (5 vol% CO₂, 37 °C). Five test solutions (1.6, 7.9, 15.7, 31.4, and 78.6 µg Gd per mL) were prepared via dilution of the concentrated colloidal suspension with a sterile phosphate-buffered saline solution, and $\sim 2 \ \mu L$ aliquots were used to treat the cells, which were subsequently incubated for 48 h. The viability of the treated cells was measured and normalized with respect to that of untreated control cells. Each measurement was performed in duplicate to obtain the average cell viabilities.

Animal experiment

This study was performed in accordance with the Korean guidelines and approved by the animal research committee of Kyungpook National University.

In vivo T_1 MR image measurements in the mouse

One SD (Sparague Dawley®) mouse was used for in vivo test. In *vivo* T_1 MR images were acquired using the same MRI scanner that was used for the water proton relaxation time measurements. For imaging, the mouse (\sim 120 g) was anesthetized using 1.5% isoflurane in oxygen. Measurements were performed before and after injection of the colloidal suspension into the mouse tail vein. The injection dose was typically ~ 0.05 mmol Gd per kg. After the measurement, the mouse was revived from the anesthesia and placed in a cage with free access to food and water. During the measurement, the temperature of the mouse was maintained at \sim 37 °C using a warm water blanket. The parameters used for the measurements were as follows: H = 1.5T; T = 37 °C; NEX = 4; FOV = 9 mm; phase FOV = 0.5; matrix size = 256×192 ; slice thickness = 1 mm; spacing gap = 0.5mm; pixel bandwidth = 15.63 Hz; TR = 500 ms; and TE = 13ms.

Results and discussion

Particle diameter, hydrodynamic diameter, and crystal structure

Fig. 2a presents HRTEM images, showing a monodisperse particle size distribution. The average particle diameter (d_{avg}) was estimated to be 2.0 \pm 0.1 nm from a log-normal function fit to the observed particle diameter distribution (Fig. 2b and Table 1). The average nanoparticle hydrodynamic diameter (a_{avg}) was estimated to be 6.3 \pm 0.1 nm from a log-normal function fit to the observed hydrodynamic diameter distribution (Fig. 2c and Table 1). The colloidal stability was investigated by measuring the BST of NIR beam as a function of t for 3 days. The Δ BST (t) corresponding to average BST (t) minus average BST (0) in which the average BST (t) is the average of backscattered NIR beams for all h (h = 5-10 mm) at a scan time t, exhibited negligible deviations from zero (Fig. 2d), confirming the stable colloidal suspensions at solution pH = 4–9. Note that the Δ BST (*t*) is zero for ideal colloids. A sample solution photo is provided in Fig. 2e. The colloidal suspension was transparent and did not settle at the bottom of the vial for at least six months, indicating excellent colloidal stability. The Tyndall effect supported the presence of colloids (Fig. 2f): the right vial containing a sample solution exhibited light scattering due to the colloidal suspension, whereas the left vial containing triple distilled water did not.

The XRD pattern of the as-prepared powder sample was broad and amorphous (the bottom XRD pattern in Fig. 3) owing to the ultrasmall particle size. However, after TGA, the sample exhibited the cubic structure of bulk Gd_2O_3 (the top XRD pattern in Fig. 3), which is attributed to crystal growth during exposure to temperatures up to 900 °C, as previously observed.²⁸ The estimated lattice constant of the TGA-treated powder

sample was 10.815 Å, which agrees with the reported value of 10.813 Å. 29

Surface-coating results

The PAA-coating on the nanoparticle surface was investigated by recording the FT-IR absorption spectrum. The FT-IR absorption spectrum of free PAA was also recorded for comparison (the top FT-IR absorption spectrum in Fig. 4a). The sample featured characteristic PAA vibrations at 2930 cm⁻¹ (C-H stretching), 1550 cm⁻¹ (COO⁻ antisymmetric stretching), and 1400 cm⁻¹ (COO⁻ symmetric stretching) (the bottom FT-IR absorption spectrum in Fig. 4a). PAA binds to the nanoparticle through electrostatic bonding between the COOgroups of PAA and Gd³⁺ ions exposed on the nanoparticle surface. This bonding corresponds to hard acid (COO⁻ group of PAA) – hard base (Gd^{3+} ion exposed on the nanoparticle surface) type of bonding.^{30–32} Because each PAA ($M_{\rm w} = \sim 5100$ Da) has \sim 54 monomer units and each monomer has a COO⁻ group (Fig. 1), multiple bonding between many COO⁻ groups of PAA and the nanoparticle is possible, forming a stable nanoparticle colloid. According to this, the surface-coating structure of PAA on the ultrasmall Gd₂O₃ nanoparticle surface is drawn in Fig. 4b. As estimated from TGA data (Fig. 5), approximately 13 PAA polymers were coated on each nanoparticle surface. Among approximately 54 COO⁻ groups per PAA, part of them are conjugated to Gd³⁺ ions exposed on the nanoparticle surface and the remaining ones are free.

The amount (P) of surface-coated PAA in weight percent was estimated to be 53.7 \pm 0.5% by measuring the mass loss in a TGA curve, after considering the water and air desorption (18.4 \pm 0.5%) between room temperature and ~105 °C (Fig. 5 and Table 1). The remaining mass was due to Gd_2O_3 (27.9 \pm 0.5%), which was consistent with 31.0% estimated using the Gd weight percent of 26.9 obtained from ICPAES analysis of the powder sample. The grafting density (σ), which corresponds to the average number of PAA coated per nanoparticle unit surface area,³³ was estimated to be 1.0 \pm 0.1 nm⁻² using the bulk density of Gd_2O_3 (7.41 g cm⁻³),³⁴ the aforementioned estimated value of P, and the average particle diameter determined via HRTEM imaging. By multiplying σ by the nanoparticle surface area (πd_{avg}^{2}) , the average number (N_{NP}) of PAA coated per nanoparticle was estimated to be 13 ± 1 (Table 1). This large value indicates that each ultrasmall Gd₂O₃ nanoparticle was sufficiently coated with PAA. This explains the excellent colloidal stability and biocompatibility that were observed in this study.

Water proton relaxivities and map images

To estimate r_1 and r_2 values, inverse water proton relaxation times $(1/T_1 \text{ and } 1/T_2)$ were plotted as a function of the Gd concentration (Fig. 6a). The r_1 and r_2 values were estimated to be 31.0 ± 0.1 and 37.4 ± 0.1 s⁻¹ mM⁻¹ ($r_2/r_1 = 1.2$), respectively, from the corresponding slopes (Table 1). This high r_1 value and r_2/r_1 ratio close to one, suggest that the synthesized ultrasmall Gd₂O₃ nanoparticle colloids are suitable for high-performance T_1 MRI-CA. This is confirmed *in vitro* by their R_1 and R_2 map

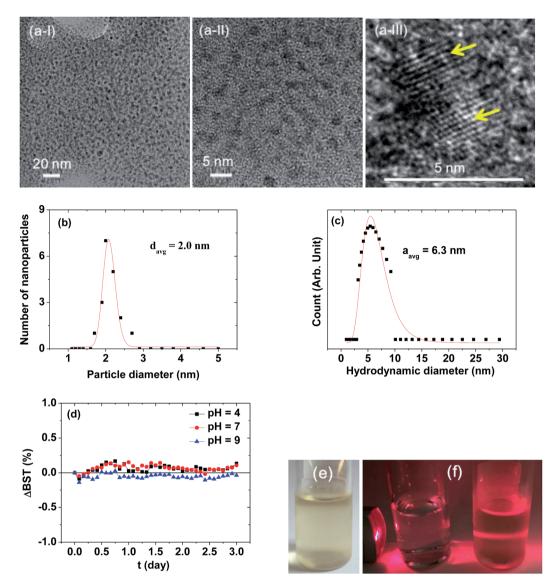


Fig. 2 (a) HRTEM images at different magnifications [arrows in (a-III) indicate ultrasmall Gd_2O_3 nanoparticle colloids], (b) a log normal function fit to the observed diameter distribution, (c) a log normal function fit to the observed hydrodynamic diameter distribution, (d) plots of Δ BST as a function of time, (e) an aqueous sample solution photo showing transparency and excellent colloidal stability, and (f) the Tyndall effect showing light scattering caused by colloids: the left vial contains triple distilled water and the right vial contains a sample solution (a commercial laser point was used as a light source).

images, which show clear dose-dependent contrast enhancements (Fig. 6b).

The r_1 value of the ultrasmall Gd₂O₃ nanoparticle colloid was compared with those of other Gd-nanosystems (Table 2). First of all, it was ~8 times higher than those⁴⁻⁶ of commercial Gdchelates. It was also higher than those of Gd_2O_3 nanoparticles with larger particle diameters,^{15,35,36} primarily owing to its higher surface-to-volume ratio. For the similar particle size, the nanoplate¹⁴ exhibited an r_1 value of 47.2 s⁻¹ mM⁻¹ which is higher than that of the ultrasmall Gd_2O_3 nanoparticle colloid.

Table 1Properties of the ultrasmall Gd_2O_3 nanoparticle colloid synthesized in this study ^a											
		PAA surface-coating amount			Water proton relaxivities (22 °C, 1.5 T)						
$d_{\mathrm{avg}}\left(\mathrm{nm}\right)$	$a_{\mathrm{avg}}\left(\mathrm{nm}\right)$	P (weight%)	$\sigma (\mathrm{nm}^{-2})$	$N_{\rm NP}$ (polymers)	$r_1 (s^{-1} \text{ mM}^{-1})$	$r_2 (s^{-1} \text{ mM}^{-1})$					
$\textbf{2.0} \pm \textbf{0.1}$	6.3 ± 0.1	53.7 ± 0.5	1.0 ± 0.1	13 ± 1	31.0 ± 0.1	$\textbf{37.4} \pm \textbf{0.1}$					

^{*a*} *P*: average weight percent of PAA coated per nanoparticle. σ : grafting density corresponding to the number of PAA coated per nanoparticle unit surface area. N_{NP} : number of PAA coated per nanoparticle.

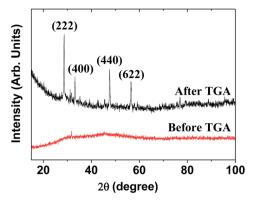


Fig. 3 XRD patterns before and after TGA. The strong peaks in the TGA-treated sample were assigned with (*hkl*) Miller indices for cubic Gd_2O_3 .

This is likely because the surface area of the nanoplate is larger than that of the spherical nanoparticle. Our previous study indicated that the optimal particle diameter of Gd_2O_3 nanoparticles for an optimal r_1 value is approximately 2 nm.²³ A similar particle diameter dependence of the r_1 value was observed in gadolinium oxide nanoplates,¹⁴ hybrid gadolinium oxide nanoparticles,²⁰ and ultrasmall NaGdF₄ nanoparticles.³⁷ This implies that the most suitable particle diameter of Gd_2O_3 nanoparticles for high-performance T_1 MRI-CAs is approximately 2 nm, which was used in this study.

Cooperative induction model for the observed high r_1 value

Theory of water proton relaxation is very complex.^{4,5,38} To understand high r_1 values observed in this study and in various

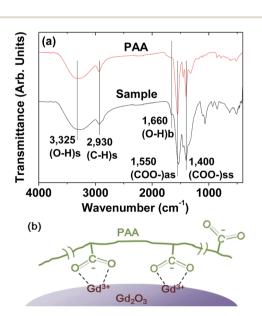


Fig. 4 (a) FT-IR absorption spectra of a powder sample and free PAA ($M_w = \sim 5100 \text{ Da}$): 3325 cm⁻¹ (O–H stretch from water); 2930 cm⁻¹ (C–H stretch from PAA); 1660 cm⁻¹ (O–H bend from water); 1550 cm⁻¹ (COO⁻ antisymmetric stretch from PAA); and 1400 cm⁻¹ (COO⁻ symmetric stretch from PAA). (b) Surface-coating structure of PAA on the ultrasmall Gd₂O₃ nanoparticle surface.

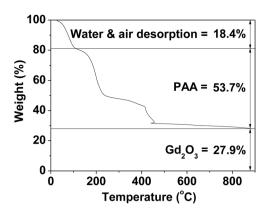


Fig. 5 TGA curve showing the PAA surface-coating amount (53.7%) in weight percent. The weight percents of water and air (18.4%) and Gd_2O_3 (27.9%) are also provided.

Gd-nanosystems,^{14,24-26} however, a simple cooperative induction model was empirically proposed here. In this model, several Gd³⁺ ions on the nanoparticle surface or in the dense Gd³⁺ ion cluster cooperatively induce the longitudinal water proton relaxation of a water molecule. Therefore, the r_1 value increases with increasing the number (N) of the Gd^{3+} ions interacting with a water molecule because a water molecule experiences stronger induction of its longitudinal water proton relaxation if many Gd³⁺ ions cooperatively induce its longitudinal water proton relaxation than by a single Gd^{3+} ion. In addition the r_1 value increases with increasing the coordination number (q) of the Gd³⁺ ion with water molecules. Therefore, as the sum of the values (N + q) increases, the r_1 value increases. However, the N (*i.e.* the cooperative induction) effect on r_1 is more significant than the q effect as described below. To illustrate this and the cooperative induction, four Gd-systems are depicted in Fig. 7. Both the Gd-chelate and free Gd³⁺ ion have no cooperative

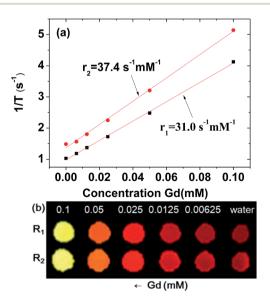


Fig. 6 (a) Plots of $1/T_1$ and $1/T_2$ as a function of the Gd concentration (the slopes correspond to the r_1 and r_2 values, respectively). (b) R_1 and R_2 map images showing the dose-dependent contrast enhancements.

Table 2 r_1 and r_2/r_1 values for various Gd₂O₃ nanosystems, a free Gd³⁺ ion, and Gd-DTPA^{*a*}

Chemical	Particle diameter (nm)	Ligand	Temperature (°C)	Applied field (T)	$r_1 (s^{-1} m M^{-1})$	r_2/r_1	Ref.
Gd ³⁺	_	DTPA	19.5	1.5	4.1	1.1	6
Free Gd ³⁺	_	_	19.5	1.5	10.5	1.2	6
Gd ₂ O ₃ nanoplate	2	Oleic acid	_	1.41	8.0	3.3	14
Gd_2O_3 nanoplate	2	PAA-OA	_	1.41	47.2	1.7	14
Gd ₂ O ₃ nanoparticle	3-5	Mal-PEG-NHS-MPTS	22	1.5	22.8	1.4	15
Gd_2O_3 nanoparticle	20-40	Dextran	37	7.05	4.8	3.5	35
Gd ₂ O ₃ nanoparticle	2.0	PAA	22	1.5	31.0	1.2	This work
		d. Mal-PEG-NHS-MPTS: polyacrylic acid–octylamii		-ω-carboxysuccini	midyl ester poly	(ethylene	glycol)-(3-

induction effect because their N equals 1. Therefore, as given in Table 2, the higher r_1 value of the free Gd^{3+} ion $(1 \le q \le 9)$ compared with the Gd-chelate (q = 1) is owing to its higher qvalue. This study revealed that r_1 value of the ultrasmall Gd₂O₃ nanoparticle ($1 \le q \le 6$ for a cubic Gd₂O₃, N > 1) was ~ 3 times higher than that of the free Gd³⁺ ion even though the latter has a higher *q* value. Therefore, the higher r_1 value of the former is due to its higher N value compared with the latter. This indicates that the N should play a more significant role in r_1 value than the q does. Both N and q values of the dense Gd^{3+} ion cluster are higher than the respective values of the ultrasmall Gd_2O_3 nanoparticle: q of the Gd^{3+} ion in the dense Gd^{3+} ion cluster is similar to that of the free Gd³⁺ ion and thus higher than that of the nanoparticle, and N of the Gd^{3+} ion cluster is also higher than that of the nanoparticle because all the Gd³⁺ ions in the Gd³⁺ ion clusters can contribute to inducing the longitudinal water proton relaxation whereas in nanoparticles, only the Gd³⁺ ions exposed on the nanoparticle surface dominantly contribute to the induction. This explains r_1 values of 70– 173 $s^{-1} mM^{-1}$ of the dense Gd^{3+} ion clusters prepared inside and outside CNTs,²⁴⁻²⁶ which were 2 to 6 times higher than that

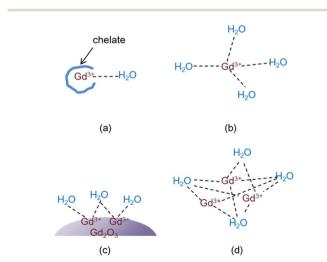


Fig. 7 Four Gd-systems showing the interaction (labelled as dotted lines) between Gd^{3+} ions and water molecules: (a) Gd^{3+} -chelate (the chelate is drawn arbitrarily), (b) free Gd^{3+} ion, (c) ultrasmall Gd_2O_3 nanoparticle, and (d) dense Gd^{3+} ion cluster.

of the ultrasmall Gd_2O_3 nanoparticle in this study. In this way, all the experimental observations of r_1 (Gd^{3+} ion cluster) > r_1 (ultrasmall Gd_2O_3 nanoparticle) > r_1 (free Gd^{3+}) > r_1 (Gd^{3+} chelate) can be explained using this simple model. Therefore, the cooperative induction effect plays an important role in r_1 value and thus should be considered in designing highperformance T_1 MRI-CAs with high r_1 values.

Cytotoxicity results

The biocompatibility of the colloidal suspension was demonstrated *in vitro* by measuring cellular cytotoxicities using DU145 and NCTC1469 cell lines. As shown in Fig. 8, the colloidal suspension was non-toxic up to 78.6 μ g Gd per mL and thus, suitable for *in vivo* applications. Recently, accumulation of Gd in the brain has been a big issue due to possible neurotoxicity. Therefore, a further study to evaluate the Gd deposition in the brain *ex vivo* is needed, which will be carried out in a future.

In vivo T_1 MR images

The effectiveness of the colloidal suspension as a highperformance T_1 MRI contrast agent was evaluated by taking *in vivo* T_1 MR images in a mouse after intravenous administration into the tail. As shown in Fig. 9a, positive contrast enhancements were observed in the liver, kidney lobes, kidney renal pelvis, ureter, and bladder and then decreased with time because of the excretion of the nanoparticle colloids through the bladder. In addition, owing to the high contrasts and

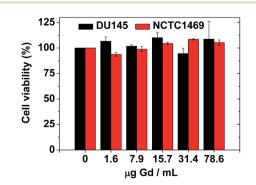


Fig. 8 In vitro cellular cytotoxicities of a sample solution in DU145 and NCTC1469 cell lines, showing non-toxicity up to 78.6 μ g Gd per mL.

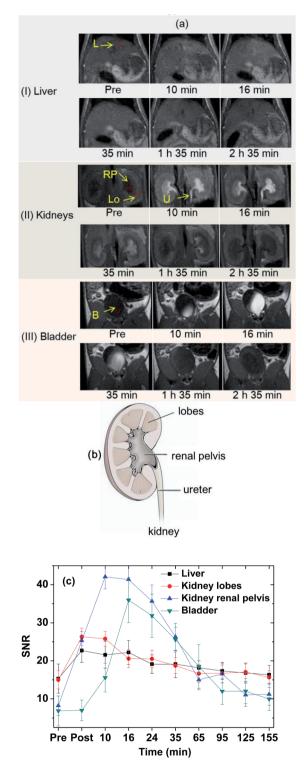


Fig. 9 (a) *In vivo* T_1 MR images in various organs of a mouse (circles label ROIs used for SNR plots) after intravenous administration: (I) liver (labelled as "L"), (II) kidneys ("Lo": kidney lobes, "RP": kidney renal pelvis, and "U": ureter), and (III) bladder (labelled as "B"), (b) nomenclature of the lobes, renal pelvis, and ureter in the kidneys, and (c) SNR plots of ROIs in various organs of the mouse as a function of time (pre = before and post = just after intravenous administration).

ultrasmall diameters, excretion of the nanoparticle colloids through the lobes, renal pelvis, and ureter of the kidneys (see Fig. 9b for nomenclature) was observed. To clearly show contrast changes with time, the signal-to-noise ratios (SNRs) of region of interests (ROIs) in organs (labelled as circles in Fig. 9a) were plotted as a function of time (Fig. 9c), exhibiting that the contrasts initially increased, reached the maxima, and then decreased with time in all organs. For the liver, the nanoparticle colloids showed the highest contrast enhancement around 10 min after intravenous administration and then the contrast gradually decreased with time. This contrast enhancement pattern in the liver suggests that the nanoparticle colloids were not taken up by reticuloendothelial system of the liver. The colloidal suspension was finally excreted through the bladder, which is consistent with the other ultrasmall nanoparticle systems' behavior with $d < 3 \text{ nm.}^{20-22}$

As demonstrated, the ultrasmall Gd_2O_3 nanoparticle colloids were stable and non-toxic and excreted through the renal system owing to their ultrasmall particle diameter, proving their suitability for use as T_1 MRI-CA. In addition they exhibited a very high r_1 value with an r_2/r_1 ratio close to one, and as a result, high contrast T_1 MR images in the mouse. Therefore, the ultrasmall Gd_2O_3 nanoparticle colloids synthesized in this study can be used as a high-performance T_1 MRI-CA.

Conclusions

We reported the facile one-pot synthesis and characterization of ultrasmall Gd₂O₃ nanoparticle colloids (coating material = PAA, $M_{\rm w} = \sim 5100$ Da) *in vitro* and *in vivo*. The results are as follows.

(1) The particle diameter was monodisperse and ultrasmall (core $d_{\text{avg}} = 2.0 \pm 0.1 \text{ nm}$).

(2) The colloidal suspension was stable and biocompatible owing to the PAA-coating on the nanoparticle surface. Cytotoxicity tests using two cell lines showed non-toxicity up to 78.6 μ g Gd per mL.

(3) The colloidal suspension exhibited $r_1 = 31.0 \pm 0.1$ and $r_2 = 37.4 \pm 0.1$ s⁻¹ mM⁻¹ ($r_2/r_1 = 1.2$). The r_1 value was ~8 times higher than those of commercial Gd-chelates. We attribute this to the ultrasmall particle diameter and the hydrophilic PAA-coating on the nanoparticle surface. The cooperative induction model was proposed to explain this high r_1 value.

(4) The colloidal suspension exhibited high contrast T_1 MR images in various organs of the mouse after intravenous administration and was finally excreted through the renal system. Therefore, the synthesized ultrasmall Gd₂O₃ nanoparticle colloids should be a potential candidate for use as a high-performance T_1 MRI-CA.

Author contributions

Xu Miao carried out synthesis, measurements and characterizations, Son Long Ho contributed to the synthesis, Hyunsil Cha and Yongmin Chang measured relaxivities and MR images, In Taek Oh and Kwon Seok Chae measured cellular toxicities, Tirusew Tegafaw, Ahmad Mohammad Yaseen, Shanti Marasini, Adibehalsadat Ghazanfari and Huan Yue contributed to experiments, and Gang Ho Lee wrote the manuscript.

Conflicts of interest

There are no conflicts to declare.

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