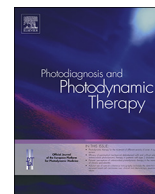




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## Review

## Ultraviolet germicidal irradiation for filtering facepiece respirators disinfection to facilitate reuse during COVID-19 pandemic: A review

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## ABSTRACT

**Background:** To review the effect of ultraviolet germicidal irradiation (UVGI) as a disinfection method for filtering facepiece respirators (FFRs) to facilitate reuse during COVID-19 pandemic.

**Methods:** Systematic review of the research concerning UVGI for FFRs disinfection to facilitate reuse (also termed limited reuse) during respiratory infectious diseases where aerosol transmission is considered possible.

**Results:** UVGI is one possible method for respiratory disinfection to facilitate the reuse of dwindling supplies. Appropriate dose UVGI exposition could provide enough energy to effectively decontaminate respiratory viral agents and maintain respirator's integrity for reuse. There was not currently sufficient research evidence on the effect of UVGI to inactivate coronaviruses SARS-CoV-2, and the practical application of UVGI is still unclear.

**Conclusion:** Appropriate dose UVGI exposition could provide enough energy to effectively decontaminate respiratory viral agents and maintain respirator's integrity for reuse. Further evidence concerning UVGI as a decontamination technique specifically for SARS-CoV-2 is needed.

## 1. Introduction

The Coronavirus pandemic (COVID-19) highlighted by the severe acute respiratory syndrome coronavirus-2 (SARS-CoV-2) has been global, with the death of over 535,000 as of July 6, 2020. COVID-19 is contagious, and the main transmission routes are droplet, contact, and even airborne modalities [1]. COVID-19 is currently spreading explosively without effective clinical treatment, and extensive measures to reduce interpersonal transmission have been performed to control the outbreak. Respiratory protection with the use of a mask respirator has been selected to prevent novel coronavirus transmission [2], as a public health intervention to intercept the transmission link and prevent spread [3].

The N95 filtering facepiece respirators (FFRs) typically made of meltblown polypropylene fabric, are capable of blocking more than 95 % of 0.3 μm airborne particles, and are a widely used effective respiratory protection device to reduce exposure [4]. The N95 FFR has been widely used successfully in previous severe acute respiratory syndrome (SARS), Middle Eastern respiratory syndrome (MERS), pandemic influenza, and other emerging infectious respiratory diseases

[5–7]. National Institute for Occupational Safety and Health (NIOSH) recommended the use of FFR is at least NIOSH-approved N95 FFR during the influenza pandemic. The N95 FFR was also recommended for protecting medical workers by the Centers for Disease Control and Prevention (CDC) during the 2009 H1N1 pandemic [7]. The researchers reported that medical masks or N95 FFRs can effectively limit the virus spread and reduce the infection risk [8, 9].

The used N95 FFRs and medical masks may be contaminated by pathogens, which can be healthy infectious sources transferring to the users and cause pathogen infection. N95 FFRs and medical masks are intended for single-use and disposable design [10]. However, the global shortage of FFRs is another crisis [11]. Worldwide shortage supplement of FFRs has occurred because manufacturing production is unable to meet the dramatically growing demand while FFR stockpiles have been depleted, the shortage of raw materials and production capacity [12].

Currently, a possible strategy for N95 FFRs or medical masks shortage is to reuse them with proper decontamination process. The decontamination methods should not deteriorate the respirator filtering power or release any toxic substance. The damage of medical masks or N95 FFRs blocking structure caused by improper decontamination

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methods can bring an unacceptable infection disaster. The CDC reported that autoclave, dry heat, isopropyl alcohol, soap and water cause significant respirators filter degradation, significantly increase particle penetration, and decrease FFR filtering power [13]. To eliminate the potential infection risk, N95 FFRs and medical masks should be completely decontaminated before reuse. Numerous decontaminate measures have been recommended for N95 FFRs and medical masks reuse, but specific instruments or materials were required [14]. Ultraviolet germicidal irradiation (UVGI) is a disinfection method that inactivates microorganisms by damaging DNA and preventing microorganism replication by ultraviolet C (UV-C) radiation within the 254 nm electromagnetic short wave [15,16]. The research confirmed that UV-C can inactivate coronaviruses including severe acute respiratory syndrome coronavirus (SARS-CoV), Middle East respiratory syndrome coronavirus (MERS-CoV) [17], influenza [18,19]. UVGI is one possible effective decontamination method for respiratory disinfection to facilitate the reuse of decreased supplies.

## 2. Materials and methods

Systematic review the research concerning UVGI for FFRs disinfection to facilitate reuse during respiratory infectious diseases where aerosol transmission is considered possible. The research concerning UVGI for FFRs disinfection are summarized

Extensive pieces of laboratory research concerning UVGI for FFRs disinfection to facilitate the reuse of dwindling supplies (Table 1).

In 2009 research, FFRs fitted with a 40-W UV-C light (intensity  $0.18-0.20 \text{ mW} \cdot \text{cm}^{-2}$ , dose  $176-181 \text{ mJ} \cdot \text{cm}^{-2}$ , duration 15 min), and result indicated that UVGI may be the most promising decontamination measurement for the advantages of effective agent elimination and FFR integrity maintenance, without significant alter the filter penetration, airflow resistance, and physical appearance [20]. Meanwhile, this research team found that UVGI did not influence the wearing experience of FFR users including fit, odor, comfort, and donning difficulty [21].

Another research that FFRs contaminated with the H1N1 influenza virus were fitted with 80-W UV-C (intensity  $1.6-2.2 \text{ mW} \cdot \text{cm}^{-2}$ , dose  $18 \text{ kJ} \cdot \text{m}^{-2}$ , duration 15 min) in a  $120 \text{ cm} \times 25 \text{ cm}$  box. Meanwhile, microwave-generated steam (MGS), warm moist heat (WMH) were performed for comparison. Results confirmed all these three decontamination technologies provided 4-log reduction of the viable H1N1 virus, and the H1N1 influenza virus was reduced to below the limit of detection levels in 93 % FFRs [22]. However, this study did not evaluate the respirator filtering power, and structural integrity. The dose of UV-C was higher than that examined in the following trial.

In 2012, Lore et al. [19] performed an examination with 15-W UV-C (intensity  $1.6-2.2 \text{ mW} \cdot \text{cm}^{-2}$ , dose  $18 \text{ kJ} \cdot \text{m}^{-2}$ , duration 15 min) in a  $126 \text{ cm} \times 15.2 \text{ cm} \times 10.8 \text{ cm}$  lamp. Comparing to MGS and WMH, UVGI was demonstrated to be the most effective method in quantitatively reducing Influenza FA RNA on FFRs. Meanwhile, results indicated that UVGI in this dose did not significantly degrade the filter penetration at 300-nm particle size.

Another research was performed in 2015 [23]. In a  $91 \text{ cm} \times 31 \text{ cm} \times 64 \text{ cm}$  high chamber, The FFRs were fitted with two 15-W UV-C light at 0, 120, 240, 470, and  $950 \text{ J} \cdot \text{cm}^{-2}$  on each side. The result showed the FFR filtration performance and flow resistance do not decrease at doses up to  $950 \text{ J} \cdot \text{cm}^{-2}$ . However, the result suggested that the breaking strength of FFR decreased after a dose of 2360 UVGI exposure, and the disinfection cycles should be limited.

N95 FFRs contaminated with the H1N1 influenza virus accepted a UV-C light (dose  $1 \text{ J} \cdot \text{cm}^{-2}$ , duration 1 min). Results showed that all FFRs treated with UVGI were cut out and the H1N1 influenza virus was extracted. The influenza viability was significantly reduced ( $\geq 3$  logs) on the N95 FFRs' surfaces [18]. Research performed by Liao et al. [24] in 2020 examined the FFRs decontamination methods including heat under various humilities, steam, alcohol, diluted chlorine-based solution, and UVGI, and found that UVGI (254 nm, 8 W) does not change

the filtration properties within reasonable disinfection cycles [18].

We can see that appropriate dose UVGI exposition could provide enough energy to effectively decontaminate respiratory viral agent and maintenance respirator's integrity for reuse. However, the research performed by Lindsley et al. [23] showed the structural integrity of the FFRs had a noticeable decrease at a dose of  $2360 \text{ J} \cdot \text{cm}^{-2}$ . The filter penetration and resistance, the strength of the FFR materials were dramatically affected by high UVGI dose [23]. Meanwhile, the research evaluated the disinfection cycle of UVGI (8 W UV-C light) on meltblown samples and found the FFRs data were in agreement with the NIOSH standard at 10 cycles, while decreased to 93 % at 20 cycles [24]. Meanwhile, UVGI treatments at high dosage can lead to improper fitting. So, the upper limit of the UVGI dosage and disinfection cycle would be considered.

The efficacy of UVGI disinfection for FFRs high relates to the UV penetration depth. The polypropylene can absorb the energy of UV, so it is difficult to conclude the effect of UVGI on viral particles that smaller than a wavelength. Furthermore, UVGI requires FFRs to lay on the same distance without stacked. Another disadvantage of UVGI is that UV-C significantly impacts the mechanical strength of FFRs with higher doses over  $1000 \text{ J} \cdot \text{cm}^{-2}$  or more disinfection cycles [23].

Mills et al. [18] emphasized that the intensity of UV-C, FFR model, fit, material type, and design require careful consideration in the UVGI implementation. Meanwhile, Lindsley et al. suggested that the disinfection cycle number should match the FFR model and the UVGI dose required to inactivate the pathogen without filtration properties damage [23]. There was no sufficient data concerning the effect of UVGI on the elastic of PPRs. But several studies tested the breaking strength of FFR, and found a dose of over  $2360 \text{ J} \cdot \text{cm}^{-2}$  reduced the breaking strength of the straps by 20–51 %. The break down rate of elastic under UV-C still unclear basing on current data. Research showed that the filter penetration, flow resistance, breaking strength fit, odor detection, comfort, and donning difficulty and appearance. The break down rate of elastic should be tested in the future.

So, we should keep in mind that N95FFR reuse is referred to as "limited reuse" [10]. Improper use of UV germicidal lamps had the potential consequences of phototoxicity [25]. Meanwhile, the technical and device design, staff training will be essential to the successful practical application of UVGI. decontamination must account for actual clinical practice, regulations, and financial considerations. so that UVGI may mitigate potential FFR shortages in a pandemic [26]

Unfortunately, there was no reported research concerning the effect of UVGI in inactivating coronaviruses SARS-CoV-2. Limited reuse of FFRs has been recommended and widely used during previous respiratory pathogen pandemics [27,28]. Experts call for the proposed study to investigate the effect of UVGI on N95 FFR decontamination during the COVID-19 pandemic for FFR reuse [29]. Meanwhile, the effect of UVGI on the elastic of FFRs and medical masks, and the sources of UV-C are important issues to evaluate in the future.

In conclusion, appropriate dose UVGI exposition could provide enough energy to effectively decontaminate respiratory viral agent and maintenance respirator's integrity for reuse. There is not sufficient evidence to assess the effect of UVGI for FFRs decontamination of SARS-CoV-2. Further evidence concerning UVGI as a decontamination technique for SARS-CoV-2 is needed.

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**Table 1**  
Researches of ultraviolet germicidal irradiation for filtering facepiece respirators disinfection.

Year	First author	Pathogens	FFRs	Decontamination treatments	Laboratory conditions	UVGI methods	Research items
2009	Viscusi	None	Three N95 FFR models, three surgical N95 respirator models, Three models of P100 FFRs	UVGI, EtO, VHP, microwave, bleach	T 21 ± 2°C, RH 50 ± 10 %	FFRs fitted with a 40-W UV-C light (average UV intensity range from 0.18 to 0.20 mW·cm <sup>-2</sup> ), 15 min exposure to outer and inner side, 176–181 mJ·cm <sup>-2</sup> exposure to each side of FFRs.	Filter aerosol penetration, filter airflow resistance.
2011	Viscusi	None	3 M 1870, 3 M 1860s	UVGI, MGS, and MH	T 21 ± 2°C, RH 50 ± 10 %	FFRs fitted with a 40-W UV-C light (UV intensity 1.8 mW·cm <sup>-2</sup> ), exposure 30 min (15 min each FFR side).	FFRs in fit, odor detection, comfort, and donning difficulty
2011	Heimbuch	Influenza A	Three N95 FFR models (3 M 8210, 3 M 8000, Moldex 2200) and three surgical N95 respirator models (PFR95–270, 3 M 1870, 3 M 1860)	MGS, WMH, and UVGI	T 22 ± 2°C, RH 75 ± 5%	120 cm × 25 cm box, 80-W UV-C, 1.6–2.2 mW·cm <sup>-2</sup> , an average dose of 18 kJ m <sup>-2</sup> , 1.5 min	Concentration of viable virus
2012	Lore	Influenza A/ H5N1	3 M models 1860s and 1870 108 FFRs	UVGI, MGS, and MH	T 22 ± 2°C, RH > 60 %	1.6–2.2 mW·cm <sup>-2</sup> , 15 min at a total UV-C dose of 18 kJ m <sup>-2</sup> .	Virus concentrations, virus extraction efficiency, virus culture quantification
2015	Lindsley	None	3 M 1860, 3 M 9120, GE 1730, 3 M KC 46,727	UVGI	T 27 ± 1.7°C, RH 25 ± 6.5 %	The FFRs were exposed to 15-W, dose of 0, 120, 240, 470, or 950 J·cm <sup>-2</sup> of UV-C on each side. To expose the respirator straps, eight FFRs were exposed to 0, 590, 1180, or 2360 J·cm <sup>-2</sup> to the FFRs.	Filter penetration, and flow resistance
2018	Mills	H1N1 influenza	Fifteen NIOSH-approved N95 FFR	UVGI	T 21 ± 2°C, RH 48 ± 6%	a UV dose of 1 J·cm <sup>-2</sup> in approximately 1 min	Viable virus recovered from each sampled location
2020	Liao	None	3 M 8210, 4C Air, ESound, Omniplan	heat under various humidities, steam, alcohol, diluted chlorine-based solution, UVGI	Not mentioned	UV-C with an intensity of 8 W, Samples were irradiated for 30 min and left to stand under ambient conditions for 10 min per cycle	degradation efficiency, metblown fabrics resistance

EtO: ethylene oxide; VHP: vaporized hydrogen peroxide; UVGI: ultraviolet germicidal irradiation; MGS: microwave-generated steam; WMH: warm moist heat; UV-C: UV-C; UVC: ultraviolet C; UV: ultraviolet; FFR: filtering facepiece respirator; NIOSH: National Institute for Occupational Safety and Health; T: temperature; RH, relative humidity.

we got our data. And we especially appreciate to all health care workers for their efforts to the control of COVID-19.

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