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Lithia/(Ir, Li₂IrO₃) nanocomposites for new cathode materials based on pure anionic redox reaction

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Anionic redox reactions attributed to oxygen have attracted much attention as a new approach to overcoming the energy-density limits of cathode materials. Several oxides have been suggested as new cathode materials with high capacities based on anionic (oxygen) redox reactions. Although most still have a large portion of their capacity based on the cationic redox reaction, lithia-based cathodes present high capacities that are purely dependent upon oxygen redox. Contrary to Li-air batteries, other systems using pure oxygen redox reactions, lithia-based cathodes charge and discharge without a phase transition between gas and condensed forms. This leads to a more stable cyclic performance and lower overpotential compared with those of Li-air systems. However, to activate nanolithia and stabilize reaction products such as Li₂O₂ during cycling, lithia-based cathodes demand efficient catalysts (dopants). In this study, Ir based materials (Ir and Li₂IrO₃) were introduced as catalysts (dopants) for nanolithia composites. Oxide types (Li₂IrO₃) were used as source materials of catalyst because ductile metal (Ir) can hardly be pulverized during the milling process. Two types of Li₂IrO₃ were prepared and used for catalyst-sources. They were named '1-step Li₂IrO₃' and '2-step Li₂IrO₃', respectively, since they were prepared by '1-step' or '2-step' heat treatment. The nanocomposites prepared using lithia & 2-step Li₂IrO₃ presented a higher capacity, more stable cyclic performance, and lower overpotential than those of the nanocomposites prepared using lithia & 1-step Li₂IrO₃. The voltage profiles of the nanocomposites prepared using lithia & 2-step Li₂IrO₃ were stable up to a limited capacity of 600 mAh·g⁻¹, and the capacity was maintained during 100 cycles. XPS analysis confirmed that the capacity of our lithia-based compounds is attributable to the oxygen redox reaction, whereas the cationic redox related to the Ir barely contributes to their discharge capacity.

Nowadays, lithium ion batteries (LIBs) are widely used as power sources in various applications such as portable electronics, electric vehicles, and energy storage systems. As these technologies become more complex, they require advanced LIBs with higher energy densities without exception, which necessitates new cathode materials. In the past four decades, many materials based on transition metal oxides have been explored as potential improved cathode materials with superior energy densities to conventional cathodes such as LiCoO₂¹⁻⁵. As a result, the Li(Ni, Co, Mn)O₂, Li(Ni, Co, Al)O₂, and Li(Li, Ni, Mn)O₂ (over-lithiated oxides) groups have been suggested as high-capacity cathode materials⁶⁻¹⁰. These materials have contributed to the improved energy densities of LIBs; however, they are now thought to be nearing their capacity limits.

Recently, the new concept of cathode materials based on anionic (oxygen) redox reactions has been explored to overcome reversible capacity limitations. Fundamentally, the reversible capacities of the above-mentioned cathode materials are based only on the 'cation redox reaction' associated with transition metals in the oxides. In contrast, several materials such as Li-Nb-Mn-O, Li-Mn-O, and Li-Ru-M-O (M = Sn, Nb) have taken advantage of combining both cation and anion (oxygen) redox reactions within the same compound, which have yielded high capacities exceeding 300 mAh·g⁻¹¹¹⁻¹⁴. However, these materials have several issues, such as capacity fading and sluggish kinetics attributed to the anion redox process. On the other hand, Li-air batteries, which are based on a 'pure' oxygen redox reaction, exhibit energy densities far exceeding those achievable by LIB systems because light oxygen is used as the cathode material instead of heavy transition metal oxides. However, their commercialization has been seriously limited by several major challenges including limited cyclic performance and high

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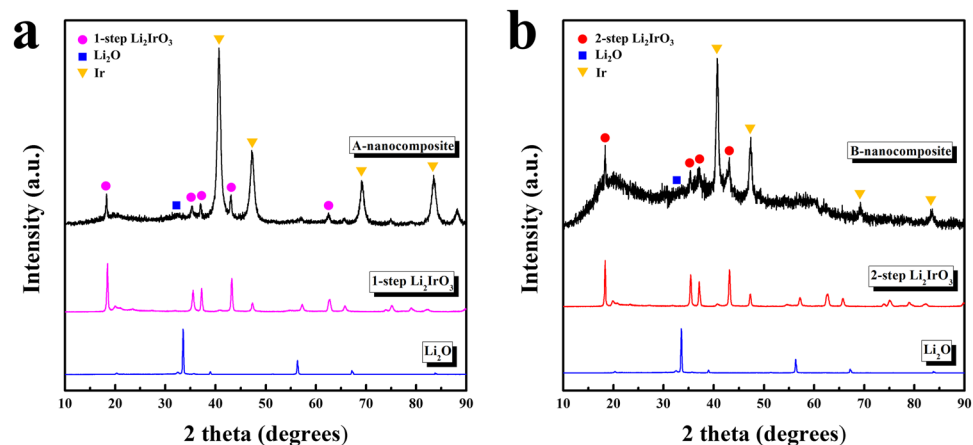


Figure 1. XRD patterns of the nanocomposites compared with 1-step and 2-step Li_2IrO_3 and lithia (Li_2O): (a) A-nanocomposite; (b) B-nanocomposite.

overpotentials. These challenges are inherently linked to the redox system based on a phase change from gaseous oxygen to a condensed phase (Li_2O_2)^{15–20}.

In this respect, nanolithia (Li_2O)-based materials could be promising cathode materials based on pure oxygen redox reactions^{21–25}. Their reversible capacities are based on the oxygen redox reaction between O^{2-} (Li_2O) and O_2^{2-} (Li_2O_2), which could provide a high theoretical capacity ($897 \text{ mAh}\cdot\text{g}^{-1}$). Moreover, they have shown stable cyclic performances and low overpotentials because the redox reaction occurs within the solid phase without a phase transition, unlike in Li-air systems. However, the activation of capacities of nanolithia-based materials are highly dependent upon doping ions acting as catalysts^{22–25}. Furthermore, their cyclic performances and rate capabilities are also highly sensitive to the composition and amount of doping material. Several doping materials such as Co_3O_4 ²², LiFeO_2 ²³, LiCoO_2 ²⁴, and CuO ²⁵ have been suggested to activate nanolithia and stabilize reaction products like Li_2O_2 . However, the research on efficient catalysts for activating nanolithia remains in its infancy.

In the present study, new catalysts (doping materials) based on Ir are introduced to enhance the capacity and stability of nanolithia-based materials. Ir is a typical catalytic material, but in its metallic state, the ductile metal can hardly be pulverized and mixed with nanolithia during the milling process for preparing nanolithia-based composites. Instead, Ir oxides containing Li ions (Li_2IrO_3) were chosen as catalyst-sources in this work. The oxides are expected to be easily pulverized and reacted with the nanolithia through milling. In this process, metallic Ir having a high catalytic activity could be formed. Moreover, the oxide dopants containing Li (such as LiCoO_2) have acted as better catalysts than binary oxides (such as Co_2O_3) because they are advantageous for homogeneous doping and have more vacancies for lithium ion movement²⁴. Furthermore, Ir oxides has been reported to promote anion redox reactions^{13,26,27}.

We focused our research on obtaining a nanolithia-based cathode with a good capacity and cyclic performance. The effect of an Ir-based catalyst on nanolithia activation was observed using X-ray diffraction (XRD), X-ray photoelectron spectroscopy (XPS), and electrochemical measurements.

Comparison of two types of nanocomposites. Two types of Li_2IrO_3 were used as catalyst-source for the lithia-based nanocomposites. They were named ‘1-step Li_2IrO_3 ’ and ‘2-step Li_2IrO_3 ’, respectively, since they were prepared by ‘1-step’ or ‘2-step’ heat treatment. The lithia and two-types of Li_2IrO_3 were reacted using milling process to form nanocomposites, and structural and electrochemical properties of them were investigated. Hereafter two types of nanocomposites prepared using ‘lithia & 1-step Li_2IrO_3 ’ or ‘lithia & 2-step Li_2IrO_3 ’ denoted as A-nanocomposite and B-nanocomposite, respectively. Figure 1 shows the XRD patterns of the A- and B-nanocomposites. The diffraction patterns of the 1-step and 2-step Li_2IrO_3 and Li_2O (raw materials) are also included at the bottom of the figure. As shown in Fig. 1a, the A-nanocomposite pattern was composed of large Ir peaks and small Li_2IrO_3 peaks. The large Ir peaks indicated that a considerable amount of Li_2IrO_3 was decomposed to Ir during the milling process, although a small portion of Li_2IrO_3 seemed to retain its original form. The low intensity of the broad Li_2O peaks suggested that most of the crystalline lithia was converted to amorphous phase during milling. This decrease in the crystallinity of lithia by the milling process has been reported previously^{22–25}.

As shown in Fig. 1b, the XRD pattern of the B-nanocomposite was somewhat different from that of the A-nanocomposite. Although large Ir peaks suggesting partial decomposition of crystalline Li_2IrO_3 were present, the broad and relatively large peaks associated with Li_2IrO_3 indicated that a considerable portion of crystalline Li_2IrO_3 changed to an amorphous-like phase without decomposition. The 2-step Li_2IrO_3 is more stable than 1-step Li_2IrO_3 because it has been heat-treated for longer time. This leads to relatively larger amount of residual Li_2IrO_3 in the B-nanocomposite compared with that in the A-nanocomposite. The peaks related to crystalline lithia were almost non-existent as well. Considering these results, it is presumed that the B-nanocomposite mostly consisted of crystalline Ir, amorphous-like Li_2IrO_3 , and amorphous lithia. The amorphous lithia phase is expected to have a positive effect on the electrochemical properties of the resulting material, such as a reduction

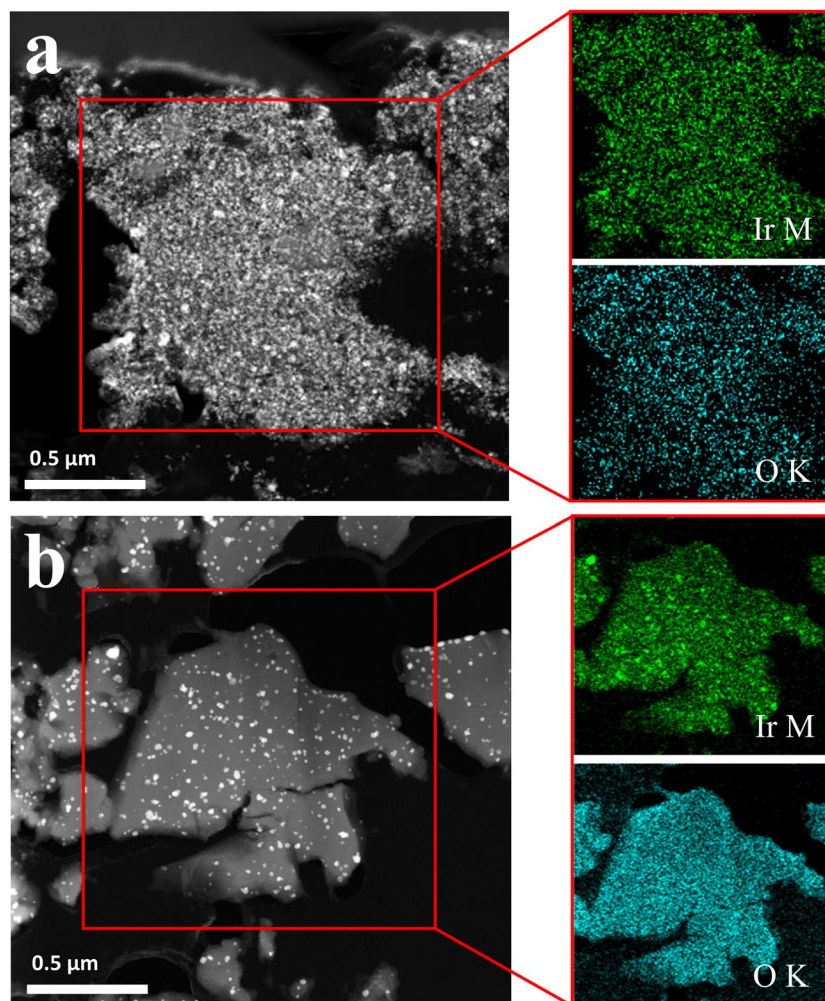


Figure 2. TEM images (left) and EDS elemental maps (right) of nanocomposite powders: (a) A-nanocomposite; (b) B-nanocomposite.

in overpotential because the energy required for amorphous phase transitions is relatively small compared with that required for crystalline phase transitions²¹.

The distributions of Ir and Li_2IrO_3 may have a considerable effect on their catalytic activity in the nanocomposites. The structural morphologies of the nanocomposites were observed using TEM images and energy-dispersive X-ray spectroscopy (EDS) elemental mapping, as shown in Fig. 2. The bright spots in the TEM images seemed to be Ir particles, and the rest of the material would then be a mixture of Li_2IrO_3 and lithia. As shown in the EDS elemental maps, Ir and O were homogeneously distributed in the A- and B-nanocomposites, showing that they were composed of a uniform mixture of lithia, Ir, and Ir-oxides.

To investigate the effects of Ir and Li_2IrO_3 doping and determine which type of Li_2IrO_3 was more effective as a catalyst-source, the electrochemical properties of the two types of nanocomposites were measured and compared. Figure 3 shows the voltage curves of the A- and B-nanocomposites at a current density of $10 \text{ mA}\cdot\text{g}^{-1}$. The charge capacity was limited to 300, 400, and $500 \text{ mAh}\cdot\text{g}^{-1}$ based on lithia weight to determine the stable capacity limits of the compounds, as over-charging of lithia-based compounds has been shown to cause a rapid decrease in capacity^{22–25}. As shown in Fig. 3a, the voltage curves of the A-nanocomposite did not change greatly during 3 cycles when the capacity was limited to $300 \text{ mAh}\cdot\text{g}^{-1}$. However, as the limited charge capacity was increased to 400 and $500 \text{ mAh}\cdot\text{g}^{-1}$, the discharge capacity of the A-nanocomposite decreased distinctly (Fig. 3b,c) during cycling. The cyclic performance of the A-nanocomposite shown in Fig. S1a–c also indicated the instability of the A-nanocomposite during cycling at 400 and $500 \text{ mAh}\cdot\text{g}^{-1}$ limited capacities. In contrast, the cyclic performance of the B-nanocomposite was more stable than that of the A-nanocomposite. As shown in Fig. 3d–f, the discharge capacities and voltage profiles of the B-nanocomposite were stable during 3 cycles in the limited capacity range of $300\text{--}500 \text{ mAh}\cdot\text{g}^{-1}$. Figure S1d,f confirms the better cycle life of the B-nanocomposite for long cycles compared with that of the A-nanocomposite.

The rapid capacity fading of the A-nanocomposite may be attributable to the over-charging phenomenon because when lithia (Li_2O) is charged above the limit to maintain a condensed phase, oxygen (O_2) evolution can occur, which leads to irreversible capacity loss. Thus, the better cycle life of the B-nanocomposite (at high limited

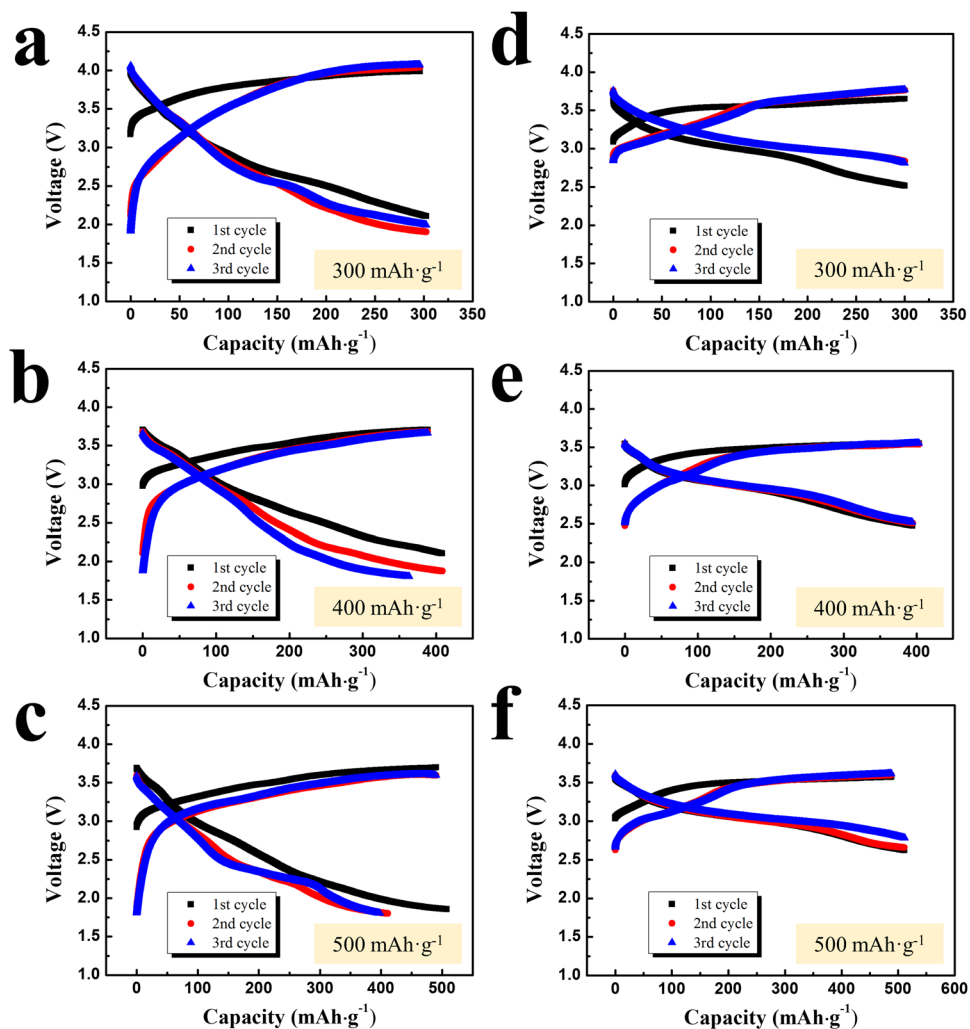


Figure 3. Voltage curves of nanocomposites at a current density of $10 \text{ mA}\cdot\text{g}^{-1}$. (a–c) A-nanocomposite, capacity limited to 300, 400, and 500 $\text{mAh}\cdot\text{g}^{-1}$, respectively; (d–f) B-nanocomposite, capacity limited to 300, 400, and 500 $\text{mAh}\cdot\text{g}^{-1}$, respectively.

capacities) than that of the A-nanocomposite means that the use of 2-step Li_2IrO_3 is more effective for activating lithia (Li_2O) and achieving higher capacities. More precisely, the Ir-based materials formed from 2-step Li_2IrO_3 are acting as superior catalysts than those formed from 1-step Li_2IrO_3 .

The stabilization of reaction products in the nanocomposites is also an important factor for obtaining stable cyclic performances. Reaction products such as peroxides that form during the charging process are unstable and thus can easily react with the electrolyte, which also reduces capacity during cycling. Contact with dopant materials (catalysts) can stabilize these unstable reaction products and thereby stabilize the cyclic performance²¹. Thus, it is considered that unstable reaction products are stabilized more efficiently by the use of 2-step Li_2IrO_3 compared with the use of 1-step Li_2IrO_3 . The smaller voltage difference of the B-nanocomposite between charge and discharge curves, indicating a lower overpotential, than that of the A-nanocomposite also supported the fact that the use of 2-step Li_2IrO_3 is superior to 1-step Li_2IrO_3 for preparing lithia-based composites. The lower overpotential shows that the energy consumption during the charging-discharging process is smaller, which further confirms the higher efficiency of the use of 2-step Li_2IrO_3 as a catalyst-source.

Actually, the improved electrochemical properties of the B-nanocomposite may not indicate that the catalytic activity of 2-step Li_2IrO_3 is higher than that of 1-step Li_2IrO_3 because their crystalline phase was decomposed and changed during the milling process. Considering the previous XRD analysis (Fig. 1), whereas 1-step Li_2IrO_3 seemed to be mostly decomposed to Ir during milling, a considerable amount of 2-step Li_2IrO_3 appeared to maintain its oxide form as an amorphous phase. It is possible that this difference is related to the electrochemical performance of the resulting nanocomposites. Previous studies have reported that oxide dopants containing Li are effective as catalysts for lithia^{22–25}. The relatively large amount of amorphous Li_2IrO_3 in the B-nanocomposite can act as an effective catalyst for activating lithia and stabilizing reaction products such as peroxides.

Properties of B-nanocomposite. The electrochemical performance of the B-nanocomposite was analysed in more detail. Figure 4a shows the voltage profiles of the B-nanocomposite at current densities of 10, 50, and

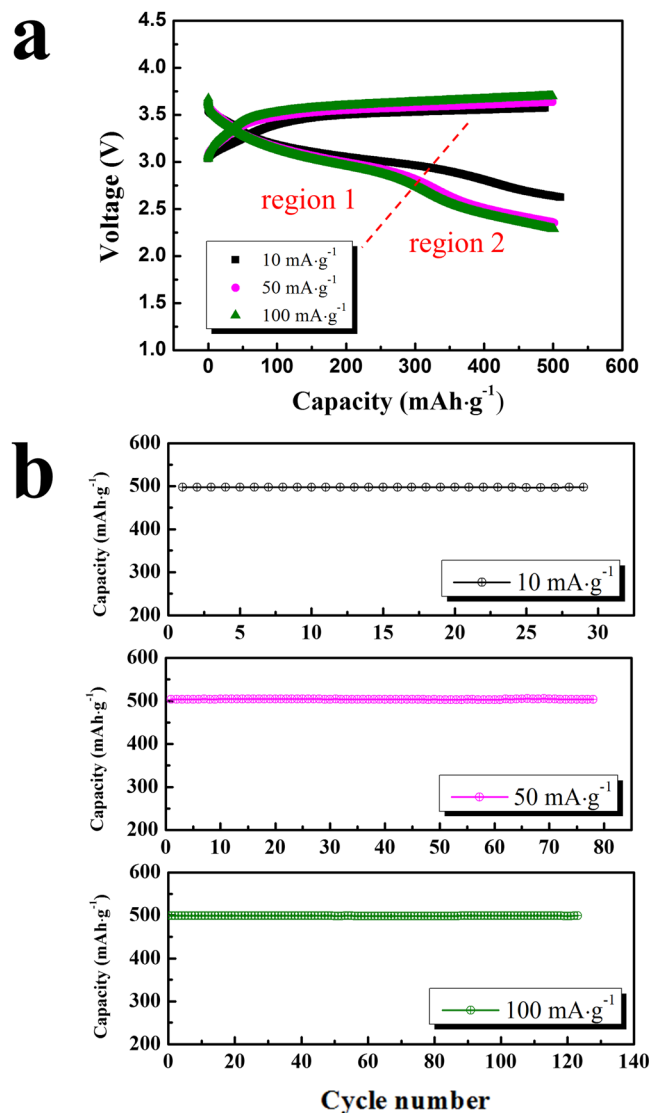


Figure 4. Voltage profiles and cyclic performance of the B-nanocomposite at current densities of 10, 50, and 100 $\text{mA}\cdot\text{g}^{-1}$ and limited capacity of $500 \text{ mAh}\cdot\text{g}^{-1}$: (a) voltage profiles, (b) cyclic performance.

$100 \text{ mA}\cdot\text{g}^{-1}$ with a limited capacity of $500 \text{ mAh}\cdot\text{g}^{-1}$. As the current density increased, the overpotential of the cells containing B-nanocomposite increased slightly. Notably, the low-voltage range of the discharge curves showed relatively large changes. The voltage curves at discharging could be divided into two regions. If the discharge capacity was fully generated from the oxygen redox reaction, the high-voltage range (marked as region 1) is related to the annihilation of peroxo-like $(\text{O}_2)^{n-}$ species formed during the charging process²⁴. The low-voltage range (marked as region 2) is associated with the neutralization of O 2P holes. However, the possibility that other redox reactions could have contributed to the full discharge capacity of the B-nanocomposite could not be excluded. In actuality, the discharge capacities generated from pure lithia have been reported in a low voltage range of less than 3.1–3.2 V. However, that of the B-nanocomposite started at a higher voltage of approximately 3.5 V in this work. Furthermore, Li_2IrO_3 itself can attribute to the capacity of the B-nanocomposite because it is a cathode material with its own considerable capacity. However, Li_2IrO_3 requires high-voltage charging ($\sim 4.8 \text{ V}$), and its discharging capacity is delivered at a higher voltage range (above $\sim 3.5 \text{ V}$) than the voltage region observed in the B-nanocomposite. Thus, the majority of the discharge capacity of the B-nanocomposite may not be associated with the capacity of Li_2IrO_3 . However, a small portion of the capacity at a high voltage range of approximately 3.2–3.6 V is debatably attributable to Li_2IrO_3 or other species formed from its decomposition. As shown in Fig. 4b, the cyclic performance of the B-nanocomposite was stable at high current densities (50 and $100 \text{ mA}\cdot\text{g}^{-1}$), showing its good rate capability.

The limited capacity for the B-nanocomposite was increased to 600 and $700 \text{ mAh}\cdot\text{g}^{-1}$ to identify the capacity limit for maintaining a stable cyclic performance. As shown in Fig. S2a,c, the B-nanocomposite showed a stable voltage profile at a limited capacity of $600 \text{ mAh}\cdot\text{g}^{-1}$. However, when the limited capacity was increased to $700 \text{ mAh}\cdot\text{g}^{-1}$, capacity fading during cycling clearly occurred (Fig. S2b). This capacity fading means that the

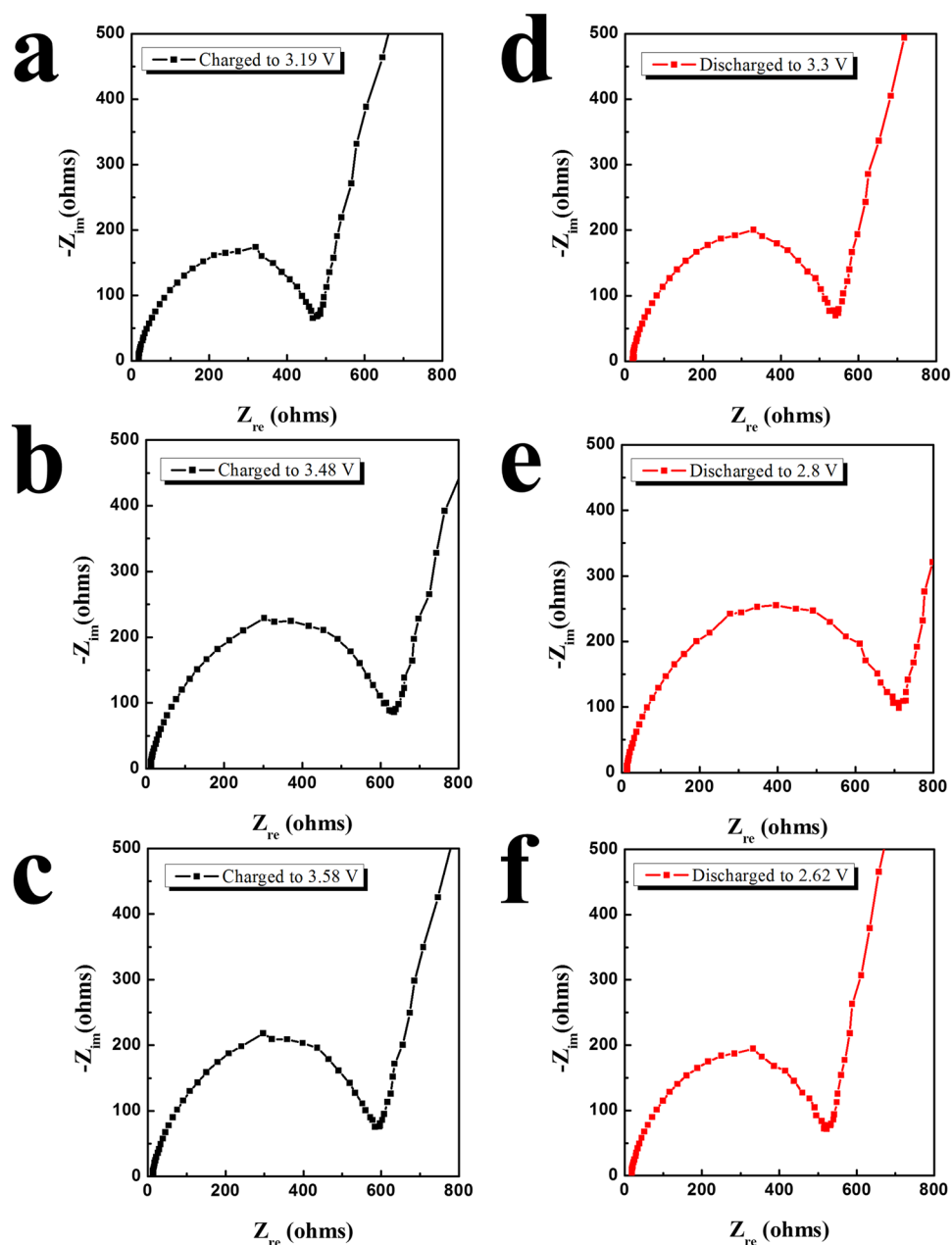


Figure 5. Nyquist plots of cell containing B-nanocomposite at the charging and discharging points marked in Fig. S3: Charged to (a) 3.19 V, (b) 3.48 V, and (c) 3.58 V; discharged to (d) 3.3 V, (e) 2.8 V, and (f) 2.62 V.

B-nanocomposite was over-charged, which results in side reactions such as oxygen evolution. Shuttling inside the electrolyte can also occur in an over-charged state²¹. The super-oxoradicals formed during over-charging can diffuse to the anode and acquire electrons, then return to the anode, resulting in a shuttling of current through the electrolyte and leading to a lower discharge capacity than charge capacity. However, this shuttling process occurs in the plateau region, where a constant voltage is maintained in the charge curve, and such a region is not clearly visible in Fig. S2b. Therefore, the capacity fading of the B-nanocomposite at a limited capacity of $700 \text{ mAh}\cdot\text{g}^{-1}$ is not closely related to shuttling. Although the capacity should be limited to prevent over-charging phenomena, the cyclic performance of the B-nanocomposite (within the capacity limit of $600 \text{ mAh}\cdot\text{g}^{-1}$) seemed to be superior to that of previously reported lithia-based cathodes prepared by milling processes^{22–25}. As shown in Fig. S2c, the capacity of $600 \text{ mAh}\cdot\text{g}^{-1}$ remained stable for 100 cycles.

Figure S3 presents the corresponding derivative plots (dQ/dV) of the initial cycles in Fig. 3f. A broad peak at $\sim 3.19 \text{ V}$ and large peak at $\sim 3.5 \text{ V}$ were observed in the charging profile. In the discharging process, two broad peaks were present at approximately 3.0 and 2.6 V, which may be mainly related to the annihilation of peroxy-like (O_2)^{*n*-} species and neutralization of O 2P holes, respectively. The small peaks at approximately 3.4–3.5 V suggest that other redox reactions may participate in the charging-discharging process of the B-nanocomposite. The Nyquist plots of the cells at several charging and discharging points marked on Fig. S3 are shown in Fig. 5. A

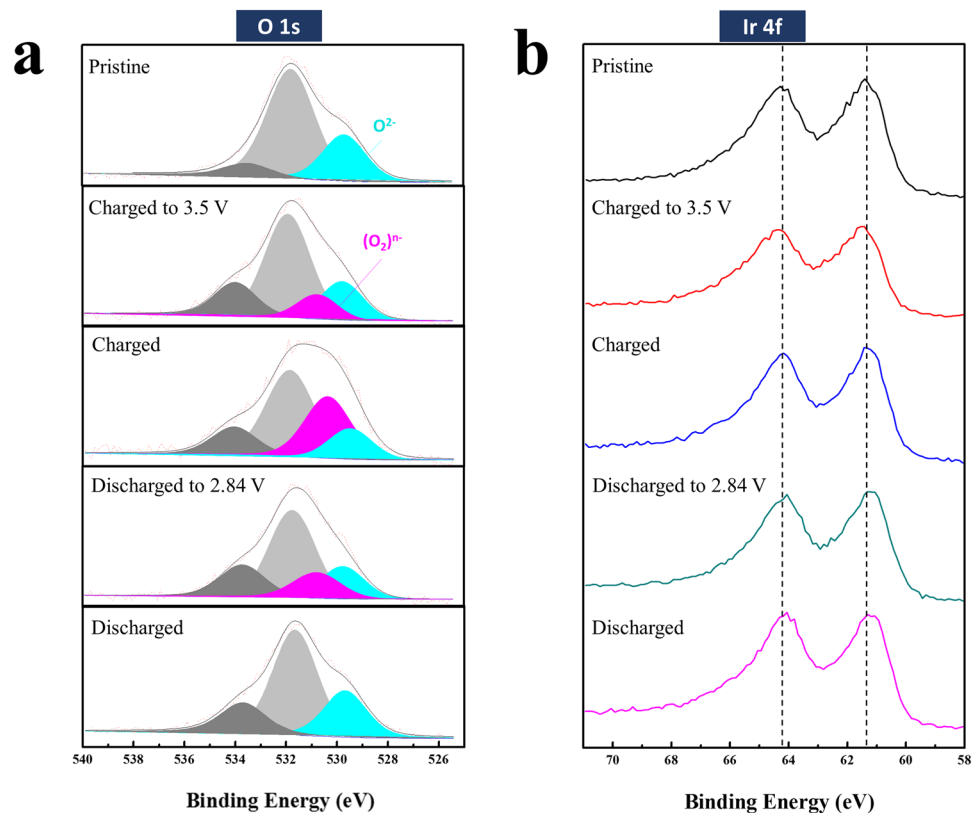


Figure 6. XPS spectra of the B-nanocomposite measured at various charging and discharging points: (a) O 1s spectra, (b) Ir 4f spectra.

general Nyquist plot of lithium-ion cells is composed of two semicircles related to the charge transfer resistance and solid-electrolyte interface (SEI). However, all of the Nyquist plots in Fig. 5 seemed to be composed of one circle, which may be due to the overlapping of two semicircles. It was difficult to separate the charge transfer resistance and SEI impedance from the plots, and obtain the fitting resistance value from the equivalent circuit due to severely overlapped semicircles. However, the increase and decrease in the impedance value can be analysed through the semicircle sizes. The size of the semicircle increased during charging to 3.48 V (Fig. 5a,b) and then remained almost the same until the cell was fully charged (Fig. 5c), indicating that the impedance value increased until it reached a specific charged state and then remained nearly the same. During discharging to 3.3 V, the size of the semicircle was highly similar to that of the fully charged semicircle (Fig. 5d). Interestingly, the semicircle size increased considerably during further discharging to 2.8 V (Fig. 5e), which suggests that the annihilation of peroxy-like $(O_2)^{n-}$ species may increase the impedance of the cell. The size decreased again until the cell was fully discharged (Fig. 5f), indicating that the neutralization of O 2 P holes reduced the impedance of the cell.

To elucidate the redox reaction mechanism of the B-nanocomposite during the charging-discharging process, XPS measurements were carried out on pristine, *ex-situ* charged to 3.5 V, fully charged (as shown in Fig. S3), discharged to 2.84 V, and fully discharged samples. Figure 6a shows the O 1s spectra of the B-nanocomposite during 1 cycle. In the charging process, a new peak at approximately 531 eV (marked in pink) appeared and grew until the cell was fully charged; this was attributed to the formation of peroxy-like $(O_2)^{n-}$ species through the oxygen redox reaction during the charging process. The peak related to peroxy-like species decreased during the discharging process and had almost disappeared once the cell was fully discharged. These results confirmed the reversible oxidation and reduction reaction of oxygen. In contrast, the Ir 4f peak did not markedly change during the charging and discharging process, as shown in Fig. 6b. According to a previous report²⁶, the capacity of Li_2IrO_3 is attributable not only to oxygen redox related to the peroxy-like species but also to the cationic redox reaction related to Ir. In the XPS analysis of Li_2IrO_3 , a shift in the Ir 4f peak was clearly observable during cycling²⁶. However, the XPS spectrum of the B-nanocomposite did not show a meaningful 4f peak shift, confirming that the cationic redox reaction did not contribute greatly to the capacity of the B-nanocomposite. As discussed above, it is possible that the capacity generated from amorphous Li_2IrO_3 contributed to the discharge capacity of the B-nanocomposite. Considering that the XPS results showed that a majority of the capacity was attributable to anionic (oxygen) redox reactions, the capacity generated from cationic redox reactions related to Ir may be negligible. However, the anion (oxygen) in the amorphous Li_2IrO_3 structure can participate in oxygen redox reactions, which accounts for a portion of the capacity. Moreover, the Li-O compounds formed from the decomposition of Li_2IrO_3 during the milling process can also contribute to oxygen redox reactions during cycling. The small capacity (less than 70–80 mAh·g⁻¹) detected at a high voltage range (approximately 3.1–3.6 V), as

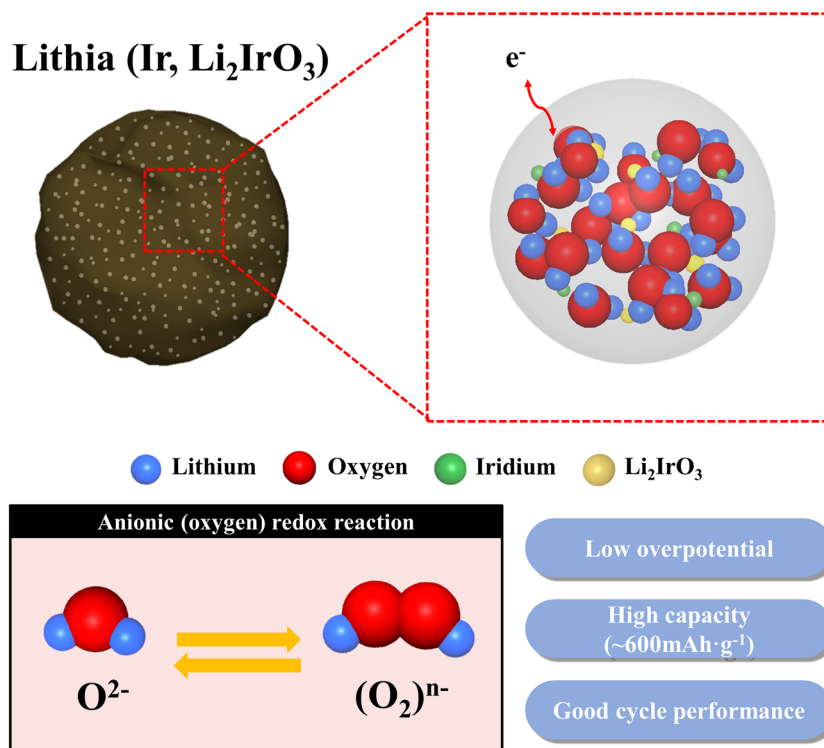


Figure 7. Schematic diagram of the lithia/(Ir, Li₂IrO₃) nanocomposite properties.

shown in Fig. 4a, may be mainly associated with these other oxygen redox reactions. The remainder of the capacity is mostly attributable to the oxygen redox reaction of lithia in the B-nanocomposite.

Summary

Lithia-based nanocomposites prepared using Li₂IrO₃ were introduced as new cathode materials for LIBs. Two types of nanocomposites were compared to determine the superior Li₂IrO₃ as a catalyst for nanolithia. The B-nanocomposite presented a better cyclic performance and lower overpotential compared with those of the A-nanocomposite limited capacities (300–500 mAh·g⁻¹). This means that the use of 2-step Li₂IrO₃ is more effective for activating the capacity of nanolithia and stabilizing reaction products such as Li₂O₂ during cycling than the use of 1-step Li₂IrO₃. It is believed that the Ir-based materials formed from 2-step Li₂IrO₃ act as superior catalysts than those formed from 1-step Li₂IrO₃. The B-nanocomposite showed a stable capacity and cyclic performance at a limited capacity of 600 mAh·g⁻¹. Figure 7 summarizes the properties of the lithia/(Ir, Li₂IrO₃) nanocomposites. XPS analysis of the electrode containing the B-nanocomposite confirmed the reversible formation and decomposition of peroxy-like (O₂)ⁿ⁻ species. In contrast, the Ir oxidation state did not noticeably change. This result implies that the discharge capacity of the B-nanocomposite arises from anionic redox reactions related to oxygen rather than from cationic redox reactions. The oxygen ions in the lithia may contribute to a majority of the capacity of the nanocomposite. However, some portion of the capacity may be attributable to oxygen redox in the amorphous Li₂IrO₃ structure or Li-O compounds formed from the decomposition of Li₂IrO₃ during the milling process.

Methods

Two types of Li₂IrO₃ were fabricated as catalysts for nanolithia activation. To form Li₂IrO₃ by 1-step heat treatment, pellets composed of IrO₂ (AlfaAesar, 99%) and Li₂CO₃ (Aldrich, 99.99%) were prepared at a 1: 1.2 (wt%) ratio and calcined at 950 °C for 10 h in air. Then the calcined pellets were pulverized into powder form. This Li₂IrO₃ was named as ‘1-step Li₂IrO₃’. The other types Li₂IrO₃ was prepared through 2-step heat-treatment process. The calcined pellets were further (second step) heat-treated at 1000 °C for 86 h under an O₂ atmosphere, and ground into powder. This Li₂IrO₃ was named as ‘2-step Li₂IrO₃’. The obtained two types of Li₂IrO₃ were dispersed in butanol (Aldrich, anhydrous, 99.8%) with lithia powder (Li₂O, AlfaAesar, 99.5%). Ir content ($f_{\text{Ir}} = \text{Ir}/(\text{Ir} + \text{Li})$) was adjusted to 0.09. Then, each Li₂IrO₃/Li₂O solution was diffused via ultrasonic treatment for 30 min, and the obtained mixture was filtered and dried under vacuum at 90 °C for 24 h. To prepare lithia/(Ir, Li₂IrO₃) nanocomposites, the powders were mixed using planetary mono mill (Pulverisette 6, FRITSCH) at 600 rpm. The process of resting for 30 minutes after milling for one hour was repeated 150 times. Zirconia balls having diameters of 5 mm and 10 mm were used in a ratio of 1: 1 (wt%). All milling process was carried out in an Ar atmosphere using a glove box and a sealed zirconia container. XRD patterns of the synthesized powders were obtained using a Rigaku Miniflex II X-ray diffractometer over a 2θ range of 10–90° with monochromatized Cu-K_α radiation

($\lambda = 1.5406 \text{ \AA}$). To observe the shapes of the nanocomposites, transmission electron microscopy (TEM, JEM-2100F (HR)) was employed.

For electrochemical tests, the prepared nanocomposites were mixed with 30 wt% carbon nanotubes and 10 wt% polyvinylidene fluoride binder by ball-milling for 90 min. Then, the mixture was cast on aluminium foil to a thickness of $12 \mu\text{m}$ and dried under vacuum at 80°C for 24 h. Coin cells (2032-type) were used for the electrochemical tests with Li metal as the anode, 1 M LiPF₆ in ethylene carbonate and dimethyl carbonate (1: 1 v/v) containing 5 vol% vinylene carbonate (VC) as the electrolyte, and polypropylene (Celgard 2400) as the separator; the cells were assembled in an Ar-filled glove box. VC has been reported as an effective additive for enhancing the electrochemical performance of the lithia-based cathodes²⁸. The cells were cycled in a potential range of 1.8–4.35 V with various current densities (10, 50, and 100 mA·g⁻¹). The capacity of the cathode, calculated based on the lithia weight, was limited to 300–700 mAh·g⁻¹. XPS (Thermo Scientific K-Alpha) was employed to elucidate the redox reaction mechanisms of the nanocomposite powders. The electrodes containing nanocomposites were collected after charging and discharging, then washed several times with dimethyl carbonate and dried under vacuum for 24 h to prepare specimens for XPS analysis.

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Author Contributions

Y.J.P. designed the overall research. S.Y.L. conducted the experiments. Y.J.P. wrote the first draft of the manuscript and all authors participated in manuscript revision.

Additional Information

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